

Power Reactor

Event # 41888

Site: CATAWBA		Notification Date / Time: 08/02/2005 21:43 (EDT)	
Unit: 1 2	Region: 2	State : SC	Event Date / Time: 08/02/2005 18:00 (EDT)
Reactor Type: [1] W-4-LP,[2] W-4-LP		Last Modification: 08/02/2005	
Containment Type: ICE COND ICE COND			
NRC Notified by: DAVID JOHNSON		Notifications: KERRY LANDIS R2	
HQ Ops Officer: JEFF ROTTON		OMID TABATABAI NRR	
Emergency Class: NON EMERGENCY			
10 CFR Section: OTHER UNSPEC REQMNT			

Unit	Scram Code	RX Crit	Init Power	Initial RX Mode	Curr Power	Current RX Mode
1	N	Yes	100	Power Operation	100	Power Operation
2	N	Yes	100	Power Operation	100	Power Operation

POTENTIAL PART 21 ISSUE WITH STRUTHERS-DUNN RELAYS

"On 8/21/2005 Duke Energy Corporation was informed by the manufacturer of Struthers-Dunn relay, part number 219BBXP, of a manufacturing defect with the subject relay. Duke contacted the manufacturer as follow up to recent relay failures of this type. There has not been a Part 21 notification to date. The defect is in the relay coil. Some coils that were made in China over an approximate 18-month period did not have their coil core annealed. The annealing step in the manufacturing process was apparently skipped. The missed annealing step results in the relay coil potentially drawing almost twice its rated current. As a result, the coil can fail after an extended period of time in the energized state. Potentially affected relays of this type were purchased commercial grade and dedicated by Duke Energy Corporation for use in safety related applications. This relay type is utilized in valves in the Catawba Nuclear Service Water System. An investigation is in progress as to whether the relays in service at Catawba have the date code to indicate they have the manufacturing defect. Duke is also investigating if this relay type is in service at the other Duke nuclear units. This manufacturing defect may be reportable under 10 CFR 21 if other utilities purchased identical relays and dedicated them for use in safety related applications.

"The following is a summary of information obtained from Struthers-Dunn concerning the affected relays:

- (1) Relays manufactured between January 2003 and June 2004 (date codes 0301B through 0424B on the cover).
- (2) Any 219 series relay with 120 AC and 240 AC coils.
- (3) 'Made in China' marked on the cover.
- (4) Also 'Made in USA' marked on the cover with a 'B' in the date code could be affected.

" The Catawba NRC senior resident inspector has been notified."

The relays used in the Catawba Nuclear Service Water System are normally energized.

The licensee will be notifying the North Carolina and South Carolina Warning Points and York, Gaston and Mecklenburg County agencies.

IE19

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CONTROL COPY

Rev. 29

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STATE: "THIS IS THE CATAWBA NUCLEAR SITE IN NRC REGION 2 MAKING AN EVENT NOTIFICATION REPORT"					EN# <u>41888</u>	
NOTIFICATION TIME/DATE	<u>2143/08-02-05</u>	UNIT <u>1 & 2</u>	CALLER'S NAME <u>David Johnson</u>	CALLBACK TELEPHONE #: ENS <u>1-803-831-3920 (C/R)</u> or <u>1-803-831-2674 (TSC)</u>	NRC OPERATIONS OFFICER CONTACTED	
NRC OPERATION TELEPHONE NUMBER: PRIMARY - 1-301-816-5100 or 1-800-532-3469; BACKUPS - [1st] 1-301-951-0550 or 1-800-449-3694; [2nd] 1-301-415-0550; and [3rd] 1-301-415-0553						
EVENT TIME & ZONE <u>1800</u> Region II (time) (zone)		EVENT DATE <u>08-02-05</u>	U1 POWER/MODE BEFORE <u>42</u> <u>100%/Mode 1</u> <u>100%/Mode 1</u>		U1 POWER/MODE AFTER <u>42</u> <u>100%/Mode 1</u> <u>100%/Mode 1</u>	
EVENT CLASSIFICATIONS		1-HR NON-EMERGENCY 10CFR50.72(b)(1)		8-HR NON-EMERGENCY		
GENERAL EMERGENCY		TS Deviation pursuant to 10 CFR 50.54(x)		(i)(A) Degraded Condition		
SITE AREA EMERGENCY		Accidental Criticality or Loss/Theft of Material		(i)(B) Unanalyzed Condition		
ALERT		Physical Protection of Plant or Materials		(i)(X)(A) Valid System Actuation		
UNUSUAL EVENT				(i)(X)(A) Safe S/D Capability		
50.72 NON-EMERGENCY (see next columns)				(i)(X)(B) RHR Capability		
PHYSICAL SECURITY (73.71)		4-HR NON-EMERGENCY 10 CFR 50.72(b)(2)		(i)(X)(C) Control of Radiological		
TRANSPORTATION (10 CFR 20)		(i) TS Required S/D		(i)(X)(D) Accident Mitigation		
MATERIAL/EXPOSURE (10 CFR 20)		(iv)(A) ECCS Discharge to RCS		(i)(i) Offsite Medical		
RETRACTION		(iv)(B) RPS Actuation when Rx is critical		(i)(iii) Lost ENS		
		(xi) Offsite Notification		(i)(iii) Lost Emergency Assessment		
				(i)(iii) Lost Offsite Communications		
				(i)(iii) Emergency Siren Inoperable		
OTHER UNSPECIFIED REQUIREMENT (IDENTIFY)		60-DAY OPTIONAL 10CFR50.73(a)(1) Invalid Specified System Actuation		24 HOUR NON EMERGENCY		
<u>X</u> Courtesy Notification of a Potential Part 21 issue.				Fitness For Duty 10CFR26.73		
				Operating License Deviation		

EVENT DESCRIPTION (Include: Systems affected, actuations & their initiating signals, causes, effect of event on plant, actions taken or planned, PARs etc.)

CATEGORY	INITIATION SIGNAL
<u>N/A</u> REACTOR TRIP	_____
<u>N/A</u> ESF ACTUATION	_____
<u>N/A</u> ECCS ACTUATION	_____
<u>N/A</u> SIFLOW	_____
<u>N/A</u> LCO	_____
SYSTEM <u>Nuclear Service Water</u>	
COMPONENT <u>Struthens - Dawn Relays</u>	
CAUSE: _____ MECHANICAL	_____ ELECTRICAL
_____ PERSONNEL ERROR	<u>X</u> OTHER

See attached sheet

Continue on Enclosures 4.11 page 2 of 2 if necessary.

NOTIFICATIONS	YES	NO	WILL BE	ANYTHING UNUSUAL OR NOT UNDERSTOOD? <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO (Explain above)
NRC RESIDENT	<u>X</u>			
STATE(s) NC SC			<u>X</u> <u>X</u>	DID ALL SYSTEMS FUNCTION AS REQUIRED? <input checked="" type="checkbox"/> YES <input type="checkbox"/> NO (Explain above)
LOCAL York County Gaston County Mecklenburg County			<u>X</u> <u>X</u> <u>X</u>	MODE OF OPERATION UNTIL CORRECTED:
OTHER GOV AGENCIES		<u>X</u>		ESTIMATED RESTART DATE
MEDIA/PRESS RELEASE		<u>X</u>		<u>N/A</u> <u>N/A</u>

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RADIOLOGICAL RELEASES: CHECK OR FILL IN APPLICABLE ITEMS (specific details/explanations should be covered in event description)						
LIQUID RELEASE	GASEOUS RELEASE	UNPLANNED RELEASE	PLANNED RELEASE	ONGOING	TERMINATED	
MONITORED	UNMONITORED	OFFSITE RELEASE	T.S. EXCEEDED	ARM ALARMS	AREAS EVACUATED	
PERSONNEL EXPOSED OR CONTAMINATED		OFFSITE PROTECTIVE ACTIONS RECOMMENDED			State release path in description.	

NOTE: Contact Radiation Protection Shift to obtain the following release information.
IF the notification is due and the information is not available, mark "Not Available" and complete the notification.

	Releases Rate (Ci/sec)	% T.S. LIMIT	HOO GUIDE	Total Activity (Ci)	% T.S. LIMIT	HOO GUIDE
Noble Gas			0.1 Ci/sec			1000 Ci
Iodine			10 uCi/sec			0.01 Ci
Particulate			1 uCi/sec			1 mCi
Liquid (excluding tritium & dissolved noble gases)			10 uCi/min			0.1 Ci
Liquid (tritium)			0.2 Ci/min			5 Ci
Total Activity						

CIRCLE RAD MONITORS IN ALARM	PLANT STACK (EMF 35, 36, 37)	CONDENSER/AIR EJECTOR (EMF 33)	MAIN STEAM LINE (UNIT 1-EMF 26,27,28,29 UNIT 2-EMF 10, 11, 12,13)	SG BLOWDOWN (EMF 34)	OTHER
RAD MONITOR READINGS					
ALARM SETPOINTS: TRIP II					
% T.S. LIMIT (if applicable)	NOT APPLICABLE	NOT APPLICABLE	NOT APPLICABLE	NOT APPLICABLE	

RCS OR SG TUBE LEAKS: CHECK OR FILL IN APPLICABLE ITEMS (specific details/explanations should be covered in event description)

LOCATION OF THE LEAK (e.g. SG#, valve, pipe, etc.):

LEAK RATE: gpm/gpd	T.S. LIMITS EXCEEDED:	SUDDEN OR LONG TERM DEVELOPMENT:
LEAK START DATE: TIME	COOLANT ACTIVITY (Last Sample): PRIMARY SECONDARY-	

LIST OF SAFETY RELATED EQUIPMENT NOT OPERATIONAL:

EVENT DESCRIPTION (Continued from Enclosure 4.11 Page 1 of 2)

See attached sheet

ADDITIONAL INFORMATION MAY BE ATTACHED.

APPROVED BY:

Ch P. H.
Operations Shift Manager/Emergency Coordinator (eastern)

TIME/DATE:

2130

08/02/05

mm dd yy

Courtesy Notification Regarding Potential Manufacturing Defect in Certain Struthers-Dunn Relays:

On 8/2/2005 Duke Energy Corporation was informed by the manufacturer of Struthers-Dunn relay, part number 219BBXP, of a manufacturing defect with the subject relay. Duke contacted the manufacturer as follow up to recent relay failures of this type. There has not been a Part 21 notification to date. The defect is in the relay coil. Some coils that were made in China over an approximate 18-month period did not have their coil core annealed. The annealing step in the manufacturing process was apparently skipped. The missed annealing step results in the relay coil potentially drawing almost twice its rated current. As a result, the coil can fall after an extended period of time in the energized state.

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