



Point Beach Nuclear Plant U1R28 OCC Interactive Turnover

Meeting Agenda Thursday, June 3, 2004

Start Time:	0600	NSB Cafeteria	BRIEFING NOTES
ATTENDEES Shift Outage Dire Shift Outage Man Operations Coord Maintenance Coord Engineer / Project Rad Protection Ma Site Safety Coord Shutdown Safety Site Management General Supervise First Line Supervise	lagers (SOM) linators (SOC) rdinators (MOC) ts Coordinators (EG anager (RPM) linator (SSC) Assessor (SSA) ts (SSM) ors	Ом)	
Agenda 1. Safety Issue 2. Radiation Pro 3. Operations Contain SAT / 5. Maintenance 6. Engineering 7. Major Projec 8. Schedule Res 9. Management	Discussion (SSC) otection (RPM) Coordinator Turnove afety Assessment (nment Fire Loading ' UNSAT → Revie Coordinator Turnove ts Update (EOM) view (SOM) t Expectations (SSM essment Results (S	SSA) w Deficiencies over (MOC) ver (EOM) M) SOM)	
 Site Commun Safety Snippe Outage Alara Outage Status Shutdown Sas Defined Critic 	et Report s Report fety Assessment al Path Risk Assignment	in accordance with Act, exemptions	ardines deleted information The Freedom of Information V-/08





Point Beach Nuclear Plant U1R28 Refueling Outage

Safety Topic for week of May 30 - June 5, 2004

Theme for the week

This week's focus is looking back at our reported injuries so far in 2004. There were 52 injuries to workers on the site so far this year. That's almost more than we typically see in 2 years!

That's an injury every 3 days! Our goal is NONE. Let's review what going on and discuss how to prevent anything else from occurring in 2004.

Daily Safety Snippets

Sunday

"Twist and strains are no one's gains"

Mechanic Electrician was removing a temporary rigging fixture from a roof beam and felt a strain in the upper back. Remember your Save A Back training!

Monday

"Stretching before you work may reduce the strains that lurk."

An engineer experienced severe back pain upon exiting containment. The employee was bending in order to exit the accident fan coolers prior to the incident. Medical treatment was necessary and this was an OSHA recordable event.

Tuesday

"If your backfield is in motion, use a zone defense."

Contract electrician was pulling wire for a conduit through a junction box for the security upgrade project. While bending over to retrieve a pull string, the wind caught the junction box door. It swung and struck the employee in the back.

Wednesday

"It's too late for learning when your skin is already burning."

There have been 3 incidents in the past month where individuals contacted hot equipment and minor burns resulted. Two in maintenance — one was during welding activity, the second was when an employee came in contact with a hot muffler on a pump. The third was when one of the M&M Lunch employees placed her hand on a hot grill. What human performance barriers are we missing here?

Thursday

"Where danger lingers, watch your fingers"

What is the most likely injury the site has? Given the age of the work force, it should be strains. But it's hand injuries! 22 injuries so far this year! Example – chem. tech was removing a glass funnel from tygon tubing. The funnel separated from the stem, resulting in a minor finger laceration. The wrong technique was used for doing this work.

Friday

"Never gamble with more than you can handle"

Two situations to review here. One was a RP worker and contractor trying to maneuver material through a security door. Rather than calling security, they figured they could "beat the door." They beat it all right. And the contractor suffered a leg injury from the steel hitting him. The second was an OAII carrying a large box through a door. She ended up catching hitting her hand on the doorframe. How can we prevent these injuries?

Saturday

"The brain is mightier than the brawn"

Contract insulator struck his head on an I-beam while reaching for material. He was wearing the right PPE, but felt neck discomfort from the hit. The worker knew the beam was a potential hazard, but did not take the time to soften it prior to beginning his work.

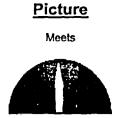
Point Beach Nuclear Plant Outage 1R28 DAY

Supporting Operational Excellence

Outage Radiation Performance



Analysis and Actions



Doesn't Meet

Exceeds

Definition/Goal

This indicator measures cumulative dose radiation exposure and total number of personnel-contamination events (PCE's > 5000 cpm) during refueling outages. The dose indicator is measured in Rem and individual PCE events.

Meets:

<=92 Rem

Actual Cum.

Exceeds:

<=88 Rem

Dose:

85.608 Rem

59

Day 59 - June 1 Actual = 0.157

Cumulative = 85.608

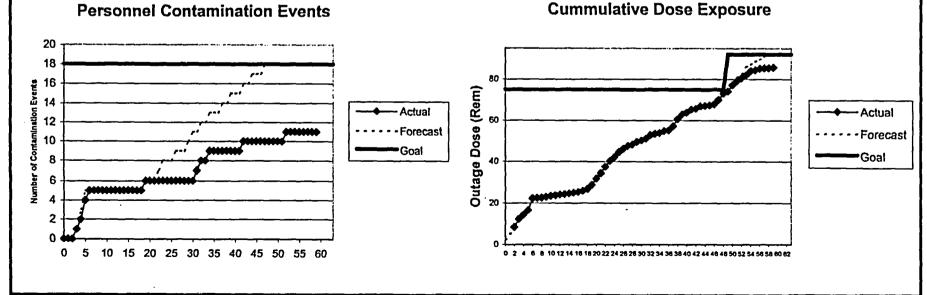
Cumulative Forecast =91.992

Actual PCE's:

11

Responsible Manager/Owner

Stu Thomas





Outage Status Report

1. 2 × Baseline

green

Plant: Poi	int Beach U	Jnit 1		Day:	Thursday	Toda	y's Date /	Time: 6/0	3/04° 0-	400	
Outage Durat	tion: Day	61	Of Refuel	ing Outage N	Number U	J1R28					
					Safety	Status					
Industrial - W	Vithin the last OSHA I Total formary:	Record	lables 0		First Aid ca			Near misses	0		
	•										
Radiological				··							
Dose to date	85.60	าร		Pro	jected to dat	e *91.992	Outage Goal ≤92 R				
Difference	-6.38			110		eforecast on 5/23		Number of	~	11	-
Directice	-0.50				100	Horceast Oil 5/25		Number	JI I CLS		•
Sum	imary:										
l						£.					
Nuclear Significant hun	man perfor nmary:	mance	errors and e	vents in last	24 hours _	<u>0</u>	AN TO RITICA	ENTER L ON SI	PAD STEP PAG SUTE	- 3 7	TONI
<u> </u>					Plant	Status					
RCS: T	Hot Star	e: 🗒	Mode 3) Po 340- Pro 345°	Hot Shutd	own (Mode 4) 25 psig	Cold Shutdow RV	n (Mode 5) Level:	Refue	ling Shutdo	wn (Mode	· 6)
Time to Boil:	N/A		 _								
			Sh	utdown Saf	ety Assessn	nent Protected Equi	pment:				
• None											
			npleted in L		s	Critical Path and Near Critical Path Activities (Next 24 Hours)					
•			Purge Testing	,		• IRH-700 "RHR Suction VIv" Mtn					
	Pump & V					1SI-852A "Injection VIv" Mtn TS-30 Leak Check of 1SI-867B Check VIv					
 Established Containment Integrity Entered Mode 4 Hot Shutdown TS-30 Leak Check of 1SI-867B Check Vlv EIT-290B TDAFW Pump Overspeed Test 											
	CS to 240°		20 1111			• Enter Mode 3			. ,		
, .	tup to 250		:			RCS Heatup T	o 370° F.				
Establish Pzr Bubble				S/G Hot Retorques							
Secure RHR					RCS Heatup to 450-470° F						
Start RH	R Commor	ı Work	Ç			 Align SI Accu 	mulators				
 											
 						tstanding Issues					
Date Issue					Due Responsibility						
5/17/04 F	Rx Head Re	elaxati	on Request		_ 			6/04/04	Jim S	chweitze	<u>r</u>
								<u>l</u>			
<u></u>				· · · · · · · · · · · · · · · · · · ·		ajor Milestones					
	Scheduled Actual					heduled	Actual				
		ate	Time	Date	Time	DCC CW 9 XI- 4	Date	Time	Date		ime
Cooldown <20		3/04	2100	4/03/04	2230 1550	RCS Fill & Vent	4/23/04 4/25/04		5/31/04 6/2/04		653 341
Head Lift Refueled		9/04 4/04	0900 0300	4/21/04 5/02/04	1848	Heatup >200° Reactor Critical	4/28/04		0/2/04	<u> </u>	241
RV Headest		8/04	1900	5/23/04	1338	On-Line	4/30/04				

Point Beach Nuclear Plant

PBNP SHUTDOWN SAFETY ASSESSMENT AND FIRE CONDITION CHECKLIST

OUTAGE SAFETY ASSESSMENT

UNIT:1	DATE: _	June 3, 2004	TIME:	0200
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SAFETY FUNCTIONS:		O.D.	en edignor	g
REACTIVITY:	GREEN	and the times	and has	
CORE COOLING:	YELLOW	- returned to	green.	
OWER AVAILABLE:	GREEN	·	·	
NVENTORY:	GREEN			•

KEY SAFETY FUNCTIONS:

REACTIVITY:

CORE COOLING:

POWER AVAILABLE:

INVENTORY:

CONTAINMENT:

GREEN

SFP COOLING:

NA

PROTECTED EQUIPMENT:

COMMENTS:

Core Cooling became YELLOW as RHR was re-aligned for Low Head Safety Injection.

- Fire Protection Condition I was entered as RCS Temperature exceeded 200°F.
- G-02 to be removed from service for Heat exchanger cleaning.
- K-2B returned to service after Maintenance.

PBF-1562 Revision 2 10/30/02 References: NP 10.3.6

NP 10.2.1