



## Point Beach Nuclear Plant U1R28 OCC Interactive Turnover

Meeting Agenda Sunday, May 23, 2004

Start Time:	0600	NSB Cafeteria	BRIEFING NOTES
ATTENDEES			
Shift Outage D	irectors		
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\genda			
<ol> <li>Safety Iss</li> </ol>			
2. Radiation		Turnover (SOC)	
4. Shutdown			
	ainment Fire		
	•	→ Review Deficiencies	
		or Turnover (MOC)	
		r Turnover (EOM)	
7. Major Proj 8. Schedule I			
9. Manageme		ons (SSM)	
10. ACEMAN A	ssessment Re	esults (SOM)	
11. Shift Goals	s (SOM)		- day
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# Point Beach Nuclear Plant U1R28 Refueling Outage

#### Safety Topic for week of May 23 - 29, 2004

#### Theme for the week

This week's theme deals with odds and ends for <u>Completing the Outage</u>. We are almost done. A number of critical work activities will be conducted this week in containment and we will begin a major battery change out. It is time to review industry OE from other sites to make sure we've learned from their experiences. Nothing will stop our progress faster than a serious injury!

#### Daily Safety Snippets

#### Sunday

#### "Is there an obstruction in your way that might not stay?"

OE13857 May 2002, Fort Calhoun – While moving the reactor vessel head assembly during a refueling outage, the control pendant for the polar crane caught a handrail vertical support pipe, lifting the pipe out of its mount and causing it to fall 20 ft to the walkway below. Individuals were in the area at the time, but not injured. A review indicated the pendant caught on nearby equipment many times during past refueling outages and corrective actions were not put in place.

Are there any items were our equipment gets caught during moves that we have not resolved?

#### Monday

#### "The big picture do we see? And communication is the key."

OE12357 January 2001, River Bend – A worker focused on a moving load and did not pay attention to the movement of the crane. He ended up being forced against a handrail by the cab of the crane, luckily resulting only in minor injuries. The entire crew was focused on the load with no one person having oversight of the whole evolution.

During crane operations, do we designate an individual to "watch the big picture?"

#### Tuesday

#### "Peer checks - do we use them?"

December 1997, Byron – An electrician was taken to the hospital for treatment of second-degree burns on his hand and flash burns to his eyes as a result of a mishap. He was one of three electricians assisting a system engineer during a battery discharge test on a new battery bank when he accidentally shorted across the battery with one of the cables used to connect the battery to a resistor bank. An investigation showed that the electricians and the system engineer had not verified the correct cable configuration. Also, the injured electrician was not wearing low voltage gloves and had rolled up the sleeves of the long-sleeve shirt he was required to wear for this job.

What PPE do we wear during battery work?

#### **Wednesday**

#### "Just a reminder to be told, balance that load!"

OE10902 March 2000, Seabrook – Electricians were offloading battery cells from a metal pallet on a forklift. The offload sequence went from inside, closest to the forklift, to the outside, furthest from it. The result - instability in the load and the pallet tipped under the weight of the batteries. The cells fractured spilling 19 gallons of sulfuric acid/water electrolyte in the switchgear room. This OE is not just for battery removal. Balance all your loads!

#### Thursday

#### "Make sure the scaffold doesn't slip and come down too quick."

OE14551 July 2002, Davis-Besse – A diamond deck plate slipped through a gap between two pieces of floor grating and dropped 20 ft to the level below, damaging an instrument line. The rest of our scaffolding is coming down.

Are we aware of the potential "holes" for material to go through?

#### <u>Friday</u>

#### "Before heat up, make sure someone has done the clean-up!"

OE57698 April 2004, Palo Verde — Two mechanics received second degree burns to the face as the result of a flash fire that occurred as they began pre-heating for welding. Isopropyl alcohol was used to clean and liquid had accumulated in the casing of the equipment. The oncoming crew was not aware of this buildup as they began work.

#### Saturday

#### "Always remember to verify first, or you may take a ride in a hearse."

1992, Palisades – An experienced electrical technician at Palisades was electrocuted when he failed to install a circuit jumper before removing test equipment from a current transformer. The existing circuit configuration had not been anticipated during work planning, and the decision to use jumpers to maintain energized current transformer circuits during testing had not been reviewed by supervision.

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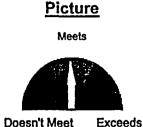
## Point Beach Nuclear Plant Outage 1R28

DAY 48

## Supporting Operational Excellence

Outage Radiation Performance





**Analysis and Actions** 

This indicator measures cumulative dose radiation exposure and total number of personnel-contamination events (PCE's > 5000) cpm) during refueling outages. The dose indicator is measured in Rem and individual PCE events.

Definition/Goal

Meets: Exceeds: <=75 Rem <=71 Rem

**Actual Cum.** 

Dose:

73.049 Rem

Meets: <= 18

Exceeds: <= 12

**Actual PCE's:** 

10

Actual

Forecast

Daily PCE goal reforecast on 4/23. Daily dose reforecast on 5/8/04. Dose reforecast on 5/23/04 combining dose received for the RV Head repairs and also adding 17 rem to the outage goal to reflect the dose

received for the repair.

Day 48 - May 21 Actual = 2.858

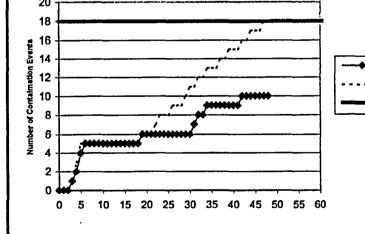
Cumulative = 73.049

Cumulative Forecast =73.049

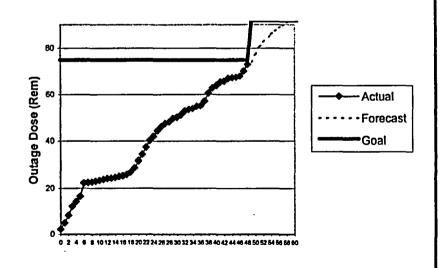
### Responsible Manager/Owner

#### Stu Thomas

### **Personnel Contamination Events**



#### **Cummulative Dose Exposure**





## **Outage Status Report**

Plant:	Point Bea	ach Unit 1		Day:		Toda	y's Date/	Time: 5/2	3/04 0330	)
Outage Du	ration:	Day 50	Of Refuel	ing Outage l	Number	U1R28				
	· ·			· · · · · · · · · · · · · · · · · · ·	Safe	ty Status				
Industrial									_	
1		HA Record		<del></del>	First Aid c	ases 0		Near misses	0	
	Tot	al for this	outage 1	<del></del>						
S	ummary:							·		
Radiologic	al			,						
Dose to dat	·	73.049		Pro	jected to da			Outage C		92 R
Difference		<del></del>			* R	eforecast on 5/23	•	Number	of PCEs	10
s	ummary:		orecast on 5/2 effect the dos			eceived for the RV He	ead repairs	and also add	ing 17 rem to t	he outage
Nuclear		<del></del> -	<del></del>				<del></del>			
1	human pe	rformance	errors and e	vents in last	24 hours	0				
} ~	•				•	<del></del>				
3	ummary:							<del> </del>		
					Plan	t Status				
Mode:		Standby (			-	() Cold Shutdow			ling Shutdown	
RCS:	Temper	_	81`	<del></del>	Pressure:	Vented to Atmospher	re RV	Level: Ro	d Latch Heigh	<u>t</u>
Time to Bo	ii:	136 min	ites							
			SI	utdown Sa	fety Assess	ment Protected Equi	pment:			
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			oleted in Las	st 24 Hours		Critical Path and N				Hours)
1	Conoseal				Ì	<ul> <li>Reactor Head Pe</li> </ul>			-	
Started Up Condensate System     Drain RCS to 70% Reactor							: Vessel Level			
	Framatone Underhead Inspection Equipment Removed     Replace RV Head O-Rings and Inspect Seal									
ľ	Head Inspection Scaffold Removed     Lift & Set Reactor Vessel Head									
• 1SI-878B MOV Work  • Upper Cavity Decon										
Nozzle Dam Removal										
Primary Manway Installation										
Significant Outstanding Issues										
Date								Due	Respons	ibility
5/17/04	Rx Head Relief Request						5/23/04	Jim Schweitzer		
5/20/04	D105/D106 Station Battery						5/23/04	Harv Hanneman		
5/22/04 Reactor Trip Relays							5/23/04	Mike M	filler	
Upcoming Major Milestones										
Scheduled Actual				-		eduled		ual		
Cooldown <	2000	Date 4/03/04	Time 2100	Date 4/03/04	Time 2230	RCS Fill & Vent	Date 4/23/04	1500	Date	Time
Head Lift	-200	4/09/04	0900	4/21/04	1550	Heatup >200°	4/25/04		<del>- </del>	
Refueled		4/14/04	0300	5/02/04	1848	Reactor Critical	4/28/04			
RV Headset		4/18/04	1900			On-Line	4/30/04	0100		

## Point Beach Nuclear Plant PBNP SHUTDOWN SAFETY ASSESSMENT AND FIRE CONDITION CHECKLIST

#### **OUTAGE SAFETY ASSESSMENT**

UNIT:	1	DATE:	May 23, 2004	TIME:	0230		

#### **KEY SAFETY FUNCTIONS:**

**REACTIVITY:** 

GREEN

**CORE COOLING:** 

YELLOW

POWER AVAILABLE:

GREEN

**INVENTORY:** 

YELLOW

**CONTAINMENT:** 

**GREEN** 

SFP COOLING:

NA

#### PROTECTED EQUIPMENT:

#### **COMMENTS:**

- Look Ahead: CORE COOLING and INVENTORY will go ORANGE once we draindown to less than 55%
- Protected Equipment signs staged for OP-4F Reduced Inventory
- RCS Time to Boil is 136 minutes due to draindown to RPV flange level
- Fire Protection Condition IV: Credit is taken for fire rounds as fire prevention contingency.

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