

June 28, 2005

Daniel J. Malone  
Site Vice President  
Nuclear Management Company, LLC  
27780 Blue Star Memorial Highway  
Covert, MI 49043

SUBJECT: REQUESTS FOR ADDITIONAL INFORMATION (RAIs) FOR THE REVIEW OF  
THE PALISADES NUCLEAR PLANT, LICENSE RENEWAL APPLICATION  
(TAC NO. MC6433)

Dear Mr. Malone:

By letter dated March 22, 2005, Nuclear Management Company, LLC, (NMC or the applicant) submitted an application pursuant to 10 CFR Part 54, to renew the operating license for Palisades Nuclear Plant (PNP), for review by the U.S. Nuclear Regulatory Commission (NRC). Subsequently, on May 5, 2005, the NRC received a supplement to the license renewal application. The NRC staff is reviewing the information contained in the license renewal application (LRA) and supplement and has identified, in the enclosure, areas where additional information is needed to complete the review.

These RAIs were discussed with your staff, Mr. Robert Vincent, and a mutually agreeable date for this response is within 30 days from the date of this letter. If you have any questions, please contact me at 301-415-2232 or e-mail [MJM2@nrc.gov](mailto:MJM2@nrc.gov).

Sincerely,

***/RA/ (S. Lee for)***

Michael J. Morgan, Project Manager  
License Renewal Section A  
License Renewal and Environmental Impacts Program  
Division of Regulatory Improvement Programs  
Office of Nuclear Reactor Regulation

Docket No.: 50-255

Enclosure: As stated

cc w/encl: See next page

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Palisades Nuclear Plant

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Palisades Nuclear Plant

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DISTRIBUTION: Letter to D. Malone, Re: RAIs for Palisades LRA, Dated: June 28, 2005  
**ADAMS Accession No.: ML051790133**

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**PALISADES NUCLEAR PLANT  
LICENSE RENEWAL APPLICATION (LRA)  
REQUESTS FOR ADDITIONAL INFORMATION (RAIs)**

**RAI 3.5.2-1-1**

In Table 3.5.2-1 (Page 3-311), under the component type “Flood Barrier-Carbon Steel, Protected,” PNP’s Structural Monitoring Program is credited to manage the loss of leak tightness aging effect of flood doors. The Structural Monitoring Program is also credited to manage the loss of leak tightness effect in: (1) HELB doors (Table 3.5.2-1, Page 3-313); (2) Control room vestibule door (Table 3.5.2-2, Page 3-314); (3) Flood doors and hatch (Table 3.5.2-10, Page 3-389); and (4) Control room vestibule door (Table 3.5.2-10, Page 390). Summarize past PNP’s operating/inspection experience in managing the leak tightness of the above listed PNP components, and discuss specific provision(s) of the Structural Monitoring Program that are intended to maintain the leak tightness function of the PNP components.

**RAI 3.5.2-2-1(a)**

Table 3.5.2-2 (Page 3-318) of the LRA credits ASME Section XI IWB, IWC, IWD, IWF Inservice Inspection Programs to manage loss of material aging effect of Auxiliary Building cast iron components (ASME Class 2 & 3 Piping & Mechanical Component Support). Table 3.5.2-2 (Page 3-336) of the LRA credits Structural Monitoring Program to manage loss of material aging effect of Discharge Structure Cast Iron components (Non-ASME Piping & Mechanical Component Support). Note 582 referred to by the tables states that cast iron is considered consistent with carbon steel and is evaluated the same, but with the additional aging effect/mechanism of loss of material due to selective leaching also evaluated. Discuss PNP’s past operating experience and inspection results related to selective leaching of PNP’s in-scope cast iron components. Did any of these affected cast iron components experience cracking or loss of function as a result of leaching? If yes, summarize PNP’s corrective action(s) taken to dispose the identified aging degradation.