Exelon Generation Company, LLC www.e Quad Cities Nuclear Power Station 22710 206th Avenue North Cordova, IL 61242-9740

www.exeloncorp.com

May 26, 2005

SVP-05-042

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D.C. 20555

> Quad Cities Nuclear Power Station, Units 1 and 2 Renewed Facility Operating License Nos. DPR-29 and DPR-30 <u>NRC Docket Nos. 50-254 and 50-265</u>

Subject: Licensee Event Report 254/05-002, "Trip of Unit 1 Division I 4kV Emergency Bus Feed to 480 VAC Emergency Buses in Both Divisions Due to Ineffective Previous Corrective Actions"

Enclosed is Licensee Event Report (LER) 254/05-002, "Trip of Unit 1 Division I 4kV Emergency Bus Feed to 480 VAC Emergency Buses in Both Divisions Due to Ineffective Previous Corrective Actions," for Quad Cities Nuclear Power Station.

This report is submitted in accordance with the requirements of the Code of Federal Regulations, Title 10, Part 50.73(a)(2)(v), which requires reporting of any event or condition that could have prevented the fulfillment of the safety function of structures or systems that are needed to (B) remove residual heat, or (D) mitigate the consequences of an accident.

Should you have any questions concerning this report, please contact Mr. W. J. Beck at (309) 227-2800.

Respectfully,

Timothy J. Tulon Site Vice President Quad Cities Nuclear Power Station

cc: Regional Administrator – NRC Region III NRC Senior Resident Inspector – Quad Cities Nuclear Power Station

IE22

Exel

Nuclear

	>							۲		· ·							
	ר או פרר	<u> </u>		U.S. NUCL				SCION				NO. 3150	010/	, 1	EXPIDES	06/30/2007	
NRC FOF (6-2004)			EE E	/ENT RE		· · · ·	•		Estin	mated b	ourden per	response	to c	tomply with the s learned are stry. Send com- ivacy Service ington, DC 20 the Desk Offic 3150-0104), Offic ans used to neans used to a le not rear	is mandate	ry collection	
		digit		for require					infor	mation	collection		00130		fice of Man impose a of number, f ired to res	agement and n information the NRC may pond to, the	
	Cities	Nuclea		r Station, l						050	т NUMBE 00 254				1 of 4		
4. TITLE				n I 4kV En Corrective			Feed to	480 V	AC	Emer	gency E	Buses in	Bo	th Divisior	ns Due t	o .	
5. E	VENT D	ATE	6.	ER NUMBE	R	7. 🕅	EPORT D	ATE				other f	ACII	LITIES INVO			
MONTH	DAY	YEAR	YEAR	SEQUENTIAL NUMBER	REV NO.	MONTH	DAY	YEAR	Ň	ACILITY I					DOCKET 050	00	
03	27	2005		- 02 -	00	05	_: 26	2005	5 N	FACILITY NAME N/A					050	DOCKET NUMBER	
9. OPER	ATING I	MODE	11	. THIS REPC	RTIS	SUBMITT	ED PURS	UANT T	O TH	HE REC	QUIREME	NTS OF	10 C	FR§: (Chec	k all that i	apply)	
10. POW	5 10. power level 000			201(b) 201(d) 203(a)(1) 203(a)(2)(i) 203(a)(2)(ii) 203(a)(2)(iii) 203(a)(2)(iv) 203(a)(2)(v) 203(a)(2)(vi)		 20.2203(a)(3)(i) 20.2203(a)(3)(ii) 20.2203(a)(4) 50.36(c)(1)(i)(A) 50.36(c)(1)(ii)(A) 50.36(c)(2) 50.46(a)(3)(ii) 50.73(a)(2)(i)(A) 50.73(a)(2)(i)(B) 				□ 50.73(a)(2)(ii)(A) □ 50.73(a)(2)(ii)(B) □ □ 50.73(a)(2)(iii) □ □ 50.73(a)(2)(iv)(A) □ □ 50.73(a)(2)(v)(A) □			50.73 50.74 50.74 50.74 50.74 50.74 73.7 73.7 73.7 0TH Speci	 □ 50.73(a)(2)(vii) □ 50.73(a)(2)(viii)(A) □ 50.73(a)(2)(viii)(B) □ 50.73(a)(2)(x)(A) □ 50.73(a)(2)(x) □ 73.71(a)(4) □ 73.71(a)(5) □ OTHER Specify in Abstract below or in NRC Form 366A 			
			l		1	2. LICENS	SEE CONT			THISLE	-8		_	or_in l	IRC Form	366A	
NAME Wally	Beck,	Regula	itory A	ssurance			<u></u>							PHONE NUMBER	-	ea Code)	
			13. COM	PLETE ONE	LINE	FOR EAC	H COMPO	NENT F	AILU	URE D	ESCRIBE	D IN THI	SRE	PORT			
CAU	SE	SYSTEM	СОМРО		NU- URER		RTABLE EPIX	C	AUSE	Ε	SYSTEM		ENT	MANU- FACTURER		DRTABLE DEPIX	
																· · · · · · · · · · · · · · · · · · ·	
	S (If yes			EMENTAL R				Ø	I NO	,	SUBN	PECTED		MONTH	DAY	YEAR	
ABSTRA	On M feed Divi were The Alte prov Emer The Emer in 1 cros oper	arch 2 bread sion 1 cross effect rnate ided t gency root c gency 984 ar s-tyir ationa	27, 20 cer be 480 s-tied to the Bus. cause Bus w 198 ng the al pre	le, approxim 05, at 1 tween th VAC Emer , power the trip Heat Re 480 VAC of the t as ineff 7. Corr 480 VAC cautions when the	930 We Ur ogence was o income emova : Eme : Eme : ecti : eme : ene : and	hours, hit 1 E y Bus lost t luded al (ADH of the ive cor ve act ergency l bette	with Division trippe to both degrad IR) F Buses te feed trective tions i buses er guid	Unit on I 4 ed. Be division fuel r fuel r from breal re act nclud to r lance	1 : 4kV ecan ision n over n ov	in R Eme use ons f th es w he U to to revi vide	rgency the 48 of 480 e syst ere ha nit 1 the Di r two sion t more ning i	y Bus a 0 VAC o ems us 11ted a Divis: vision prior co the restr: .ncreas	and Eme sed and ion si pr ict	the Un ergency for JI 4kV 480 VA milar e ocedure ive	it 1 Buses power. was C vents for		

•

NRC FORM 366A (7-2001)		U.S. NUCLEAR REGULATORY COMMISSION					
LICENSEE EVENT REPORT (LER) TEXT CONTINUATION							
FACILITY NAME (1)	DOCKET NUMBER (2)		LER NUMBER (6)				
Quad Cities Nuclear Power Station Unit 1	05000254	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER			
		2005	002	00	2 of 4		

(If more space is required, use additional copies of NRC Form 366A)(17)

PLANT AND SYSTEM IDENTIFICATION

General Electric - Boiling Water Reactor, 2957 Megawatts Thermal Rated Core Power

Energy Industry Identification System (EIIS) codes are identified in the text as [XX].

EVENT IDENTIFICATION

Trip of Unit 1 Division I 4kV Emergency Bus Feed to 480 VAC Emergency Buses in Both Divisions Due to Ineffective Previous Corrective Actions.

A. CONDITION PRIOR TO EVENT

Unit: 1	Event Date: March 27, 2005	Event Time: 1930 hours
Reactor Mode: 5	Mode Name: Refueling	Power Level: 000%

Refueling (5) - Mode switch in the Shutdown or Refuel position with average reactor coolant temperature at any temperature and fuel in the reactor vessel with one or more vessel head closure bolts less than fully tensioned or with the head removed.

B. DESCRIPTION OF EVENT

On March 27, 2005, at 1930 hours, the main feed breaker [BKR] between the Unit 1 Division I 4kV Emergency Bus [BU] [EA] (Bus 13-1) and Division I 480 VAC Emergency Bus [EB] (Bus 18) tripped.

At the time of the breaker trip, Unit 1 was in the Refueling Mode and fuel moves were in progress, although there were no fuel bundles suspended from the refuel bridge. Bus 18 was feeding Bus 19 (Division II 480 VAC Emergency Bus) due to work on Bus 14-1 (Division II 4KV Emergency Bus that normally feeds Bus 19) that was in the process of being completed. The Unit 1 Emergency Diesel Generator [EK] was inoperable for planned maintenance. Both trains of Reactor Recirculation [AD] were off and Alternate Decay Heat Removal (ADHR) was being satisfied by Fuel Pool Cooling [DA] and the Reactor Building Closed Cooling Water system (RBCCW) [CC]. No operations with the potential to drain the reactor were in progress.

As a result of the trip of the main feed breaker from Bus 13-1 to Bus 18, power was lost to both Bus 18 and Bus 19. This caused isolation of Reactor Building Vents [VA], initiation of 1/2A Standby Gas Treatment, loss of power to two of the fuel pool cooling pumps and the RBCCW pumps, loss of power to the 1A Core Spray injection valve, loss of the 1A 125VDC battery charger [EJ], loss of the Instrument Bus [EF] and Essential Service Bus, loss of power to the Control Room Emergency Ventilation (CREV) system and a Reactor Protection System (RPS) [JC] trip with no control rod movement.

NRC FORM 366A (7-2001)	· · · · · · · · · · · · · · · · · · ·		U.S. NUCLEAR REGULATORY COMMISSION						
LICENSEE EVENT REPORT (LER) TEXT CONTINUATION									
FACILITY NAME (1)	DOCKET NUMBER (2)		PAGE (3)						
Quad Cities Nuclear Power Station Unit 1	05000254	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER					
	· · ·	2005	002	00	3 of 4				

(If more space is required, use additional copies of NRC Form 366A)(17)

In response to the breaker trip, fuel moves were halted. At 2001 hours, Bus 19 was reenergized from Bus 14-1, after the return to service was expedited following completion of the work on Bus 14-1. The 1B RBCCW pump and 1B Fuel Pool Cooling Water pump were restarted from Bus 19. Following reestablishment at 2012 hours of the cross-tie between Bus 18 and Bus 19, but with Bus 19 feeding Bus 18 this time, power was restored to the Instrument Bus, the Essential Service Bus, the 1A Core Spray injection valve and the 1A 125 VDC battery charger, and the 1A RBCCW pump was restarted. At 2015 hours, the 1A Fuel Pool Cooling Water pump was restarted, fully restoring ADHR. At 2342 hours, the CREV system was declared operable. At 2357 hours, Unit 1 fuel moves recommenced.

At 0012 hours on March 28, 2005, the NRC was notified of the event through the Emergency Notification System in accordance with 10CFR50.72(b)(3)(v), "event or condition that could have prevented fulfillment of a safety function."

C. CAUSE OF EVENT

It was determined, following extensive testing on the Bus 18 feed breaker, that the breaker trip was due to long-time over-current rather than equipment malfunction or personnel error. The long-time over-current condition was due to high base loads involving operating all of the drywell coolers, coupled with cyclic loads, while the buses were cross-tied. While this lineup was not procedurally prohibited, it is not typical that this would occur during a refueling outage at Quad Cities Nuclear Power Station.

The root cause of the trip of the feed breaker from Bus 13-1 to Bus 18 was ineffective corrective action for two prior events. On February 11, 1984, (LER 265/83-003) and November 1, 1987, (LER 265/87-014), similar events occurred involving unexpected loss of the 480 VAC busses due to the addition of large loads while they were cross-tied. Although precautions concerning the potential for unexpected breaker trips were added to the cross-tie procedure in response to both of the previous events, they were ineffective in controlling loading on the busses while they were cross-tied. There were no opportunities to identify the ineffective procedure between 1987 and this event because the drywell coolers were not operated with the 480 VAC Emergency Buses cross-tied.

D. SAFETY ANALYSIS

The safety significance of this event was minimal. As a result of this event, two of the four operating fuel pool cooling pumps were de-energized. An analytical simulation of the fuel pool temperature demonstrated that the two operating pumps had the capacity to maintain and decrease fuel pool temperature below 170 degrees F. Therefore, although the ADHR was degraded, it retained the capability to cool the fuel pool.

Also, the safety significance of the loss of power to the 1/2A Core Spray injection valve was minimal. The system was conservatively declared unavailable, but the reactor cavity was flooded and the injection valve could have been manually opened if needed for reactor inventory.

). n

(7-2001)

NRC FORM 366A

. 1997 - 19

U.S. NUCLEAR REGULATORY COMMISSION

LICENSEE EVENT REPORT (LER)

TEXT CONTINUATION

FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6)			PAGE (3)
Quad Cities Nuclear Power Station Unit 1	05000254	YEAR	SEQUENTIAL NUMBER	REVISION NUMBER	
	, ··	2005	002	00	4 of 4

(If more space is required, use additional copies of NRC Form 366A)(17)

This event is being reported as a condition that could have prevented the fulfillment of the safety function of structures or systems that are needed to remove residual heat (i.e., ADHR degradation) and mitigate the consequences of an accident (i.e., loss of power to CREV).

E. CORRECTIVE ACTIONS

Corrective Actions Completed:

A temporary procedure change was implemented during the refuel outage to add additional more restrictive operational precautions concerning the cross-tying of Buses 18 and 19.

Corrective Actions to be Completed:

The procedure for cross-tying the 480 VAC Emergency Buses will be revised to add additional precautions to administratively limit the loads on the cross-connected 480 VAC buses, and to provide a specific procedural reference concerning the appropriate method to provide increased monitoring.

F. PREVIOUS OCCURRENCES

On February 11, 1984, (LER 265/83-003) and November 1, 1987, (LER 265/87-014), similar previous events occurred involving unexpected loss of the 480 VAC busses due to the addition of large loads while they were cross-tied. The corrective actions for these events were insufficient to preclude this event.

G. COMPONENT FAILURE DATA

There were no component failures associated with this event.