

Inspection Scope Commitment/Plans

Lower Head (4/6/04)

100 % visual (VT-2) of bare head. Will use VT-2 qualified people.

Upper Head (4/10-15/04)

- 100 % visual (VT-2) of bare head
- 100 % UT of all penetrations (including leak path verification), with the exception of vent line.
- Penetrant examination of vent line.

SG ET (4/10-15/04)

WE - Contractor inspecting two SGs.

Predict 59 AVB in SG 1A.

Predict 29 AVB in SG 1B.

Deepest flaw (wear) left in service tube 35,56 at 27% predicted to reach 39% max.

100% full length bobbin

50% of hot leg tubes at top of tube sheet (+/- 2 inch) by MRPC Plus Point

50% of row 1 U-bends MRPC Plus Point.

Special interest MRPC Plus Point as required.

ISI Program (4/8/04 & 4/14/04)

Exam Area	Code Cat/Item	NDE meth	Procedure	Start Date
007900 Pzr Surge Nozzle IR	B-D, B3.120	VOL	NDE-171	4/8
047500 RC-10-PZR-1001-05 Pipe to elbow	R-A R1.11	VOL	NDE-173	4/8
047600 RC-10-PZR-1001-06 Pipe to elbow	R-A R1.11	VOL	NDE-173	4/8
074600 RC-03-PS-1001-08 Pipe to elbow	R-A R1.20	VOL	NDE-173	4/8

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Exam Area	Code Cat/Item	NDE meth	Procedure	Start Date
074700 RC-03-PS-1001-09 Pipe to elbow	R-A R1.20	VOL	NDE-173	4/8
075600 RC-03-PS-1001-10 Pipe to elbow	R-A R1.20	VOL	NDE-173	4/8
075700 RC-03-PS-1001-11 Pipe to elbow	R-A R1.20	VOL	NDE-173	4/8
204600 SG 1B Feedwater Nozzle to Shell weld	C-B C.2.21	SUR VOL	NDE 350 NDE-163	4/14
323700 (loop B FW) FW-16-FW-1002;15 Valve 1CS476BB to elbow	R-A R1.11	VOL	NDE-172	4/14
448200 (AFW to B SG) AF-03-AFW-1002-76 Flange to pipe	R-A R1.11	VOL	NDE-109 NDE172	4/14
448200 (AFW to B SG) AF-03-AFW-1002-77 Pipe to Branch Conn	R-A R1.11	VOL	NDE-109 NDE172	4/14

Plant	Code	ISI interval	Start Date	End Date
Point Beach U1&U2 266/301	1998 Edition, 00 Addenda	Fourth	7/1/2002	6/30/2012

RR#3 Risk Informed ISI Class 1 & 2 Piping. Code Case N-578 and EPRI TR-112657 approved in July of 2003.