

**CERTIFICATE OF COMPLIANCE  
FOR RADIOACTIVE MATERIAL PACKAGES**

1. a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
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## 2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

## 3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)  
Duratek  
140 Stoneridge Drive  
Columbia, SC 29210
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION  
Chem-Nuclear Systems, Inc. application  
dated February 26, 1990, as supplemented.

## 4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

## 5.

## (a) Packaging

- (1) Model No.: CNS 8-120B
- (2) Description

The packaging is a carbon steel encased, lead shielded 74-inch OD by 88-inch high cask for radioactive waste materials. The cask is a right circular cylinder with a 62-inch ID by 75-inch high cavity. The walls of the cask contain a lead thickness of 3.35 inches encased in 0.75-inch thick inner steel shell and 1-1/2-inch thick outer steel shell. The exposed sides of the package are provided with a thermal barrier consisting of a 5/32-inch diameter wire wrap on 12-inch centers and covered with a 3/16-inch thick steel jacket. The bottom weldment is made of two, 3-1/4-inch thick carbon steel plates. The primary lid is sealed with a double silicone O-ring and 20 equally spaced 2-inch diameter bolts. The centered secondary lid is sealed with a double silicone O-ring and twelve equally spaced 2-inch diameter bolts, and covers a 29-inch opening in the primary lid. The optional drain line is sealed with a 3/4-inch diameter cap screw and a silicone O-ring. The lid sealing surfaces are stainless steel and the space between the double O-ring seals is provided with a test port for leak testing.

The top and bottom of the cask are provided with steel encased, rigid polyurethane foam impact limiters. The impact limiters are secured to each other about the cask with eight 1-inch diameter ratchet binders. The impact limiters are 102 inches in diameter and the overall height of the package with the impact limiters attached is 132 inches.

The package is provided with four tie-down and two removable lifting devices. Each lid is provided with three lifting lugs. The gross weight of the packaging and contents is approximately 74,000 pounds.

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(a) Packaging (Continued)

(3) Drawings

The packaging is constructed in accordance with Chem-Nuclear Systems, Inc. Drawing No. C-110-E-0007, Sheets 1, 2, and 3, Revision No. 12.

(b) Contents

(1) Type and form of material

- (i) Byproduct material in the form of dewatered resins, solids, or solidified waste contained within secondary containers; or
- (ii) Radioactive material in the form of activated reactor components.

(2) Maximum quantity of material per package

Type B quantity of radioactive material, not to exceed 2,000 times a Type A quantity, 100 thermal watts, and 14,680 pounds including weight of the contents, secondary containers, and shoring. The contents may include fissile materials provided the mass limits of 10 CFR 71.15 are not exceeded.

- 6. Except for close fitting contents, wood shoring must be placed between the secondary containers, or activated components, and the cask cavity to prevent movement during accident conditions of transport.
- 7. The cask primary lid must be secured by twenty and the secondary lid by twelve, 2"-8UNC-2A x 4-3/4" or twelve, 2"-8UNC-2A x 4" long hex cap screws with a flat washer torqued to 500 ft-lbs ± 50 ft-lbs (lubricated).
- 8. Prior to each shipment, the package must be leak tested in accordance with Section 8.2.2.2 of the application. For contents that meet the definition of low specific activity material or surface contaminated objects in 10 CFR 71.4, and also meet the exemption standard for low specific activity material and surface contaminated objects in 10 CFR 71.14(b)(3)(i), the pre-shipment leak test is not required.
- 9. In addition to the requirements of Subpart G of 10 CFR Part 71:
  - (i) Each package must meet the acceptance tests and be maintained in accordance with the Acceptance Tests and Maintenance Program of Section 8.0 of the application,
  - (ii) The seals must be replaced with new seals if inspection shows any defects or every 12 months, whichever occurs first. The tests ports and optional drain line must be appropriately plugged and sealed prior to transport, and
  - (iii) The package must be prepared for shipment and operated in accordance with the operating procedures of Section 7.0 of the application.

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10. (a) For any package containing water or organic substances which could radiolytically generate combustible gases, determination must be made by tests and measurements or by analysis of a representative package such that the following criteria are met over a period of time that is twice the expected shipment time:

- (i) The hydrogen generated must be limited to a molar quantity that would be no more than 5% by volume (or equivalent limits for other inflammable gases) of the secondary container gas void if present at STP (i.e., no more than 0.063 g-moles/ft<sup>3</sup> at 14.7 psia and 70°F); or
- (ii) The secondary container and cask cavity must be inerted with a diluent to assure that oxygen must be limited to 5% by volume in those portions of the package which could have hydrogen greater than 5%.

For any package delivered to a carrier for transport, the secondary container must be prepared for shipment in the same manner in which determination for gas generation is made. Shipment period begins when the package is prepared (sealed) and must be completed within twice the expected shipment time.

- (b) For any package containing materials with a radioactivity concentration not exceeding that for low specific activity material, and shipped within 10 days of preparation, or within 10 days after venting of drums or other secondary containers, the determination in (a) above need not be made, and the time restriction in (a) above does not apply.

11. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.

12. Expiration date: June 30, 2010.

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REFERENCES

Chem-Nuclear Systems, Inc., application dated February 26, 1990.

Supplements dated: February 22, 1994; February 23, 1995; September 1, 1998; May 25 and June 1, 1999; and May 26, August 23 and 30, December 8, 2000, January 30, 2001 and May 10, 2005.

Duratek supplements dated: April 23, 2001; October 31 and November 26, 2002; April 4 and November 6, 2003.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

**/RA/**

Robert Lewis, Chief  
Spent Fuel Licensing Section  
Spent Fuel Project Office  
Office of Nuclear Material Safety  
and Safeguards

Date 25 May 2005

