

6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SNAP-ON QDRIVER2

Description: TORQUE SCREWDRIVER Serial No: 1001200319

Asset No: 010443

Procedure: HAND TORQUE TOOLS, NOV/00

Work Order: 444055210

Date Issued: Sep 4, 2003

Calibration Date: Sep 4, 2003

**Calibration Due: Mar 4, 2004

Calibration Location: Bldg. 64

Environment: Temp. 73.0°F Hum. 52 %RH

*As Found: IN TOLERANCE

*As Left: IN TOLERANCE

This certificate documents traceability to the National Institute of Standards and Technology (NIST) and the International System of Units (SI). The Laboratory quality system conforms to ISO/IEC 17025, 1999 and ANSI/NCSL Z540-1-1994 which are equivalent to relevant requirements of the ISO 9000-1994 series of standards. This certificate may not be reproduced, except in full, without the written approval of the Southwest Research Institute Calibration Laboratory. The results of this calibration relate only to the individual instrument described above. This certificate shall not be used to claim product endorsement by the American Association for Laboratory Accreditation (A2LA) or any agency of the U. S. Government.

Uncertainty evaluation includes the item under test and is calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement" (GUM). The uncertainty represents an expanded uncertainty using a coverage factor of k=2 to approximate a 95% confidence level. The calibration process provides a Test Uncertainty Ratio (TUR) of less than or equal to 25% (4:1) of the test limit unless otherwise stated in remarks or an attachment.

*The client has sole responsibility for determination of in/out of tolerance or compliance/noncompliance. An in/out of tolerance opinion is provided for your convenience based only on the Test Instrument (TI) reading(s) and limits as reported. The reported uncertainty relates only to the results at the time of calibration and does not imply any short or long term stability of the TI.

**Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: None

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
007010	CDI	1001-0-TTTP	TORQUE TRANSDUCER	Dec 04, 03

Approved by: Walt Hill Metrology Group Leader m:\Nona2la1.rpt Rev date 15, August 02 Measurements by: Perry Carpenter

Metrology Technician

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Southwest Research Institute Calibration Laboratory Calibration Report

Work Order:	444055210	Mfr.	Snap-On	Technician	PWC
Asset No.	010443	Model	Qdriver2	l	
Serial No.	1001200319	Туре.	Torque Screwdriver	Cal Date.	04-Sep-03
Remarks:					
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Torque Clockwise oz-in oz-in oz-in oz-in oz-in oz-in Result 20.0 19.5 -0.5 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 18.9 -1.1 1.2 0.2 Pass 20.0 19.9 -0.1 1.2 0.2 Pass 20.0 19.5 -0.5 1.2 0.2 Pass 20.0 19.5 -0.5 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 19.7 -0.3 1.2 0.2 Pass 20.0 19.0 -1.0 1.2 0.2 Pass 60.0 58.3 -1.7 3.6 0.6 Pass 60.0 <t< th=""><th>Function/Range</th><th>Test Point</th><th>TI Reading</th><th>Difference</th><th>+/-Limit</th><th>+/-Uncertainty</th><th>Found/Left</th></t<>	Function/Range	Test Point	TI Reading	Difference	+/-Limit	+/-Uncertainty	Found/Left
20.0 19.5 -0.5 1.2 0.2 Pass 20.0 18.9 -1.1 1.2 0.2 Pass 20.0 18.9 -1.1 1.2 0.2 Pass 20.0 19.9 -0.1 1.2 0.2 Pass 20.0 19.5 -0.5 1.2 0.2 Pass 20.0 18.9 -1.1 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 19.3 -0.7 1.2 0.2 Pass 20.0 19.7 -0.3 1.2 0.2 Pass 20.0 19.7 -0.3 1.2 0.2 Pass 20.0 19.0 -1.0 1.2 0.2 Pass 60.0 58.3 -1.7 3.6 0.6 Pass 60.0 58.7 -1.3 3.6 0.6 Pass 60.0 58.7 -1.3 3.6 0.6 Pass 60.0 58.4 -1.7 3.6 0.6 <td< td=""><td>Torque Clockwise</td><td>oz-in</td><td>oz-in</td><td>oz-in</td><td>oz-in</td><td>oz-in</td><td>Result</td></td<>	Torque Clockwise	oz-in	oz-in	oz-in	oz-in	oz-in	Result
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60.0 60.6 0.6 3.6 0.6 Pass 60.0 59.6 -0.4 3.6 0.6 Pass 60.0 58.1 -1.9 3.6 0.6 Pass 100.0 101.6 1.6 6.0 1.0 Pass 100.0 102.8 2.8 6.0 1.0 Pass 100.0 103.3 3.3 6.0 1.0 Pass 100.0 103.9 3.9 6.0 1.0 Pass 100.0 103.8 3.8 6.0 1.0 Pass		60.0	58.9	-1.2	3.6	0.6	Pass
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100.0 103.9 3.9 6.0 1.0 Pass 100.0 103.8 3.8 6.0 1.0 Pass		100.0	102.8	2.8	6.0	1.0	Pass
100.0 103.8 3.8 6.0 1.0 Pass			103.3	3.3	6.0	1.0	Pass
		100.0	103.9	3.9	6.0	1.0	Pass
		100.0	103.8	3.8	6.0	1.0	Pass
100.0 105.0 5.0 6.0 1.0 Pass		100.0	105.0	5.0	6.0	1.0	Pass
100.0 104.9 4.9 6.0 1.0 Pass			104.9	4.9	6.0	1.0	Pass
100.0 103.2 3.2 6.0 1.0 Pass			103.2	3.2	6.0	1.0	Pass
100.0 103.7 3.7 6.0 1.0 Pass					6.0	1.0	Pass
100.0 102.7 2.7 6.0 1.0 Pass						1.0	Pass
100.0 102.9 2.9 6.0 1.0 Pass					6.0	1.0	Pass
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6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692



0972-01

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SNAP-ON QDRIVER2 **Description:** TORQUE SCREWDRIVER

Serial No: 1001200319

Asset No: 010443

Procedure: HAND TORQUE TOOLS, NOV/00

Work Order: 444057795

Date Issued: Mar 3, 2004

Calibration Date: Mar 3, 2004

**Calibration Due: Sep 3, 2004

Calibration Location: Bldg. 64

Environment: Temp. 73.0°F Hum. 54 %RH

*As Found: IN TOLERANCE

*As Left: IN TOLERANCE

This certificate documents traceability to the National Institute of Standards and Technology (NIST) and the International System of Units (SI). The Laboratory quality system conforms to ISO/IEC 17025, 1999 and ANSI/NCSL Z540-1-1994 which are equivalent to relevant requirements of the ISO 9000-1994 series of standards. This certificate may not be reproduced, except in full, without the written approval of the Southwest Research Institute Calibration Laboratory. The results of this calibration relate only to the individual instrument described above. This certificate shall not be used to claim product endorsement by the American Association for Laboratory Accreditation (A2LA) or any agency of the U. S. Government.

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**Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: Cal'd Clockwise Only

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
007010	CDI	1001-0-TTTP	TORQUE TRANSDUCER	Mar 09, 04

Approved by: Walt Hill Metrology Group Leader m:\a2la1.rpt Rev date 15, August 02

Measurements by: Perry Carpenter

Metrology Technician

Page 1 of 1

Southwest Research Institute Calibration Laboratory Calibration Report

Work Order:	444057795	Mfr.	Snap-On	Technician	PWC
Asset No.	010443	Model	QDRIVER2	Oal Data	02 Mar 04
Serial No.	1001200319	Туре.	Torque Screwdriver	Cal Date.	03-Mar-04
Remarks:					

Function/Range	Test Point	TI Reading	Difference	+/-Limit	+/-Uncertainty	Found/Left
Torque Clockwise	oz-in	oz-in	oz-in	oz-in	oz-in	Result
•	20.0	19.2	-0.8	1.2	0.6	Pass
	20.0	19.7	-0.3	1.2	0.6	Pass
	20.0	20.2	0.2	1.2	0.6	Pass
	20.0	20.2	0.2	1.2	0.6	Pass
	20.0	19.3	-0.7	1.2	0.6	Pass
	20.0	19.4	-0.6	1.2	0.6	Pass
	20.0	19.4	-0.6	1.2	0.6	Pass
	20.0	19.7	-0.4	1.2	0.6	Pass
	20.0	19.0	-1.0	1.2	0.6	Pass
	20.0	19.7	-0.3	1.2	0.6	Pass
	20.0	19.4	-0.6	1.2	0.6	Pass
	20.0	19.5	-0.6	1.2	0.6	Pass
	60.0	59.6	-0.4	3.6	0.8	Pass
	60.0	59.3	-0.7	3.6	0.8	Pass
	60.0	59.7	-0.3	3.6	8.0	Pass
	60.0	59.7	-0.3	3.6	0.8	Pass
	60.0	58.2	-1.8	3.6	0.8	Pass
	60.0	61.8	1.8	3.6	0.8	Pass
	60.0	59.9	-0.1	3.6	0.8	Pass
	60.0	57.7	-2.3	3.6	0.8	Pass
	60.0	59.8	-0.2	3.6	0.8	Pass
	60.0	60.2	0.2	3.6	0.8	Pass
	60.0	59.1	-0.9	3.6	0.8	Pass
	60.0	58.8	-1.2	3.6	0.8	Pass
	100.0	103.7	3.7	6.0	1.1	Pass
	100.0	103.5	3.5	6.0	1.1	Pass
	100.0	103.3	3.3	6.0	1.1	Pass
	100.0	103.7	3.7	6.0	1.1	Pass
	100.0	103.4	3.4	6.0	1.1	Pass
	100.0	100.5	0.5	6.0	1.1	Pass
	100.0	102.6	2.6	6.0	1.1	Pass
	100.0	103.6	3.6	6.0	1.1	Pass
	100.0	102.0	2.0	6.0	1.1	Pass
	100.0	104.4	4.4	6.0	1.1	Pass
	100.0	104.8	4.8	6.0	1.1	Pass
	100.0	101.1	1.1	6.0	1.1	Pass
		END C	E DEDODT			

END OF REPORT



6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692



0972-01

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SNAP-ON QDRIVER2

Description: TORQUE SCREWDRIVER

Serial No: 1001200319

Asset No: 010443

Procedure: TORQUE HAND TOOLS, MAR/03

M

Work Order: 444060614

Date Issued: Sep 3, 2004

Calibration Date: Sep 3, 2004

**Calibration Due: Mar 3, 2005

Calibration Location: Bldg. 64

Environment: Temp. 74.0°F Hum. 56 %RH

*As Found: IN TOLERANCE *As Left: IN TOLERANCE

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Uncertainty evaluation includes the item under test and is calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement" (GUM). The uncertainty represents an expanded uncertainty using a coverage factor of k=2 to approximate a 95% confidence level. See Remarks or attached Calibration Report with the same Work Order number for calibration data.

*The client has sole responsibility for determination of in/out of tolerance or compliance/noncompliance. An in/out of tolerance opinion is provided for your convenience based only on the Test Instrument (TI) reading(s) and limits as reported. The reported uncertainty relates only to the results at the time of calibration and does not imply any short or long term stability of the TI.

**Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Calibrated Clockwise Only.

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
007010	CDI	1001-0-TTTP	TORQUE TRANSDUCER	Sep 24, 04

Approved by: Walt Hill Metrology Group Leader m:\a2la1.rpt Rev date 11, May 04 Measurements by: Perry Carpenter

Metrology Technician

Page 1 of 1

Southwest Research Institute Calibration Laboratory Calibration Report

10443 Mode	Driver2		
· · · · · · · · · · · · · · · · · · ·		Cal Date.	03-Sep-04
	01200319 Type.		001200319 Type. Torque Screwdriver Cal Date.

Function/Range	Test Point	TI Reading	Difference	+/-Limit	+/-Uncertainty	Found/Left_
Torque Clockwise	oz-in	oz-in	oz-in	oz-in	oz-in	Result
•	20.0	19.0	-1.0	1.2	0.20	Pass
	20.0	19.5	-0.5	1.2	0.20	Pass
	20.0	19.2	-0.8	1.2	0.20	Pass
	20.0	19.1	-0.9	1.2	0.20	Pass
	20.0	19.4	-0.6	1.2	0.20	Pass
	20.0	19.7	-0.3	1.2	0.20	Pass
	20.0	19.0	-1.0	1.2	0.20	Pass
	20.0	19.4	-0.6	1.2	0.20	Pass
	20.0	19.4	-0.6	1.2	0.20	Pass
	20.0	19.5	-0.5	1.2	0.20	Pass
	20.0	19.4	-0.6	1.2	0.20	Pass
	20.0	19.4	-0.6	1.2	0.20	Pass
	60.0	59.1	-0.9	3.6	0.60	Pass
	60.0	60.4	0.4	3.6	0.60	Pass
	60.0	59.3	-0.7	3.6	0.60	Pass
	60.0	58.2	-1.9	3.6	0.60	Pass
	60.0	57.8	-2.2	3.6	0.60	Pass
	60.0	59.4	-0.6	3.6	0.60	Pass
	60.0	58.3	-1.7	3.6	0.60	Pass
	60.0	60.0	0.0	3.6	0.60	Pass
	60.0	59.5	-0.5	3.6	0.60	Pass
	60.0	60.0	0.0	3.6	0.60	Pass
	60.0	58.3	-1.7	3.6	0.60	Pass
	60.0	59.3	-0.7	3.6	0.60	Pass
	100.0	103.0	3.0	6.0	1.0	Pass
	100.0	103.6	3.6	6.0	1.0	Pass
	100.0	103.4	3.4	6.0	1.0	Pass
	100.0	103.2	3.2	6.0	1.0	Pass
	100.0	104.0	4.0	6.0	1.0	Pass
	100.0	104.5	4.5	6.0	1.0	Pass
	100.0	102.1	2.1	6.0	1.0	Pass
	100.0	103.1	3.1	6.0	1.0	Pass
	100.0	102.9	2.9	6.0	1.0	Pass
	100.0	103.2	3.2	6.0	1.0	Pass
	100.0	103.4	3.4	6.0	1.0	Pass
	100.0	103.6	3.6	6.0	1.0	Pass
		ENDO	E DEDODT			



6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SARTORIUS ME215S

Description: BALANCE

Serial No: 12809099

Asset No: 008780

Procedure: CLCP-WT-001, 12/99

Work Order: 444051176

Date Issued: Nov 18, 2002

Calibration Date: Nov 15, 2002

**Calibration Due: May 15, 2003

Calibration Location: B57 LAB III

Environment: Temp. 72.0°F Hum. 35 %RH

*As Found: IN TOLERANCE

*As Left: IN TOLERANCE

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- *The client has sole responsibility for determination of in/out of tolerance or compliance/noncompliance. An in/out of tolerance opinion is provided for your convenience based only on the Test Instrument (TI) reading(s) and limits as reported. The reported uncertainty relates only to the results at the time of calibration and does not imply any short or long term stability of the TI.
- **Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: None

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
005117	RICE LAKE	200G	WEIGHT, CLASS E2	Jun 14, 03
001711	RICE LAKE	50G	WEIGHT, CLASS S	Jun 14, 03

Approved by: Walt Hill Metrology Group Leader

m:\Nona2la1.rpt Rev date 15, August 02

Measurements by: Mark Romero

Metrology Technician

Calibration Laboratory
Calibration Data Sheet

Work Order	444051176	Mfr. Sa	torius		Mark A. Romero	
Asset No.	008780	Model ME215S		Procedure CLCP-WT-001, 12/99		
Serial No.	12809099	Type Bal	ance	Cal Date	15-Nov-02	
Location:	Bldg. 57/ Lab III					
Ambient Co	nditions:	72 F	35 %	RH 14.23	PSIA	
Operational	Check:	Limits +/- :	0.00041 g	Uncertainty:	0.00044 g	
	STD Mass	As Found	Instrument			
	Load	Indication	Error			
	200.00000 g	199.99956 g	-0.00044 g			
Post Calibra	tion Check:					
	STD Mass	Post calibration	Instrument			
	Load	Indication	Error	Resu	lts	
	200.00000 g	200.00002 g	0.00002 g	Pass		
Repeatabilit	y Check:	Mass Load:	200.00000 g			
1	200.00002 g			6 200.00000	9	
2				7 200.00001		
3	200.00005 g			8 200.00002		
4	200.00003 g			9 200.00002		
5	200.00002 g			10 200.00005	g	
		Std Deviation	Tolerance			
		0.00002 g	0.00003 g			
Off-Centerlin	ne Check:	Mass Load:	200.00000 g	Uncertainty:	0.00044 g	
3			Instrument			
(4 :	2)	Indication	Error	+/- Limits	Results	
1	1	-0.00007 g	-0.00007 g	0.00015	Pass	
	$\leq \frac{1}{2}$	0.00007 g	0.00007 g	0.00015	Pass	
4	3 3	0.00007 g	0.00007 g	0.00015	Pass	
		-0.00008 g	-0.00008 g	0.00015	Pass	
1	2	0.00000		0.000.0		
Non-Linearit	y Check:	Range:	200.00000 g	Uncertainty:	0.00044 g	
	STD Mass		Instrument			
	Load	Indication	Error	+/- Limits	Results	
	0.00000 g	0.00000 g	0.00000 g	0.00010	Pass	
	50.00000 g	50.00008 g	0.00008 g	0.00010	Pass	
	100.00000 g	50.00006 g	0.00006 g	0.00010	Pass	
	150.00000 g	50.00007 g	0.00007 g	0.00010	Pass	
	200.00000 g	50.00005 g	0.00005 g	0.00010	Pass	
Remarks:		. Standards used 5117 ai				
	Q.Q.IMg					



6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SARTORIUS ME215S

Description: BALANCE

Serial No: 12809099 **Asset No:** 008780

ASSEL NO. 000700

Procedure: CLCP-WT-001, DEC/99

Work Order: 444053802

Date Issued: May 19, 2003

Calibration Date: May 15, 2003

**Calibration Due: Nov 15, 2003

Calibration Location: B57

Environment: Temp. 68.0°F Hum. 56 %RH

*As Found: IN TOLERANCE

*As Left: IN TOLERANCE

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Remarks: None

Standards Used

Stantan as	2004			
Asset	Manufacturer	Model	Description	Cal Due
005117	RICE LAKE	200G	WEIGHT, CLASS E2	Jun 14, 03
001711	RICE LAKE	50G	WEIGHT, CLASS S	Jun 14, 03

Approved by: Walt Hill
Metrology Group Leader
m:\Nona2la1.rpt Rev date 15, August 02

Measurements by: Vince Morales

Metrology Technician

Calibration Laboratory
Calibration Data Sheet

	444053802	Mfr. Sartorius		Technician Vmorales		
Asset No.	008780	Model ME215S Procedure CLCP-		CLCP-WT-001, 12/99		
Serial No.	12809099	Type Bal	ance	Cal Date 15-May-03		
Location:	Bldg. 57/ Lab III					
Ambient Conditions:		68 F 56 %		RH 14.16 PSIA		
Operational	Check:	Limits +/-:	0.00055 g	Uncertainty:	0.00044 g	
	STD Mass	As Found	Instrument			
	Load	Indication	Error			
	200.00000 g	199.99992 g	-0.00008 g			
Post Calibra	tion Check:					
	STD Mass	Post calibration	Instrument			
	Load	Indication	Error	Resu	ılts	
	200.00000 g	199,99992 g	-0.00008 g	Pass		
	200.00000 g	100.00002 g	-0.00000 g	7 400		
Repeatability	y Check:	Mass Load:	200.00000 g			
1	199,99993 g			6 199.99996	g	
2	199.99993 g			7 199.99994		
3	199.99995 g			8 199.99994		
4	199.99995 g			9 199.99991		
5	199.99995 g			10 199,99993	<u>g</u>	
		Std Deviation	Tolerance			
		0.00001 g	0.00003 g			
Off-Centerlin	ne Check:	Mass Load:	200.00000 g	Uncertainty:	0.00044 g	
3						
(4 2	2)		Instrument		-	
1		Indication	Error	+/- Limits	Results	
	/ 1	0.00000 g	0.00000 g	0.00015	Pass	
4	2 3	0.00012 g	0.00012 g	0.00015	Pass	
] '	<u>ع</u> ــــ	0.00012 g	0.00012 g	0.00015	Pass	
1	2 4	-0.00004 g	-0.00004 g	0.00015	Pass	
Non-Linearit		Range:	200.00000 g	Uncertainty:	0.00044 g	
	STD Mass		Instrument			
	Load	Indication	Error	+/- Limits	Results	
	0.00000 g	0.00000 g	0.00000 g	0.00010	Pass	
	50.00000 g	50.00004 g	0.00004 g	0.00010	Pass	
	100.00000 g	50,00006 g	0.00006 g	0.00010	Pass	
	150.00000 g	50,00008 g	0.00008 g	0.00010	Pass	
	200.00000 g	50.00009 g	0.00009 g	0.00010	Pass	
Remarks:		Standards used 5117 ar				
			OF REPORT			
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		END	OF REFORT			



6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692



0972-01

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SARTORIUS ME215S

Description: BALANCE

Serial No: 12809099

Asset No: 008780

Procedure: CLCP-WT-001, DEC/99

Work Order: 444056308

Date Issued: Nov 14, 2003

Calibration Date: Nov 14, 2003

**Calibration Due: May 14, 2004

Calibration Location: B57

Environment: Temp. 73.0°F Hum. 36 %RH

*As Found: IN TOLERANCE *As Left: IN TOLERANCE

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**Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: None

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
005117	RICE LAKE	200G	WEIGHT, CLASS E2	Jun 20, 04
001711	RICE LAKE	50G	WEIGHT, CLASS S	Jun 23, 04

Approved by: Walt Hill Metrology Group Leader m:\a2la1.rpt Rev date 15, August 02 Measurements by: Tom Hannon Metrology/Technician

Calibration Laboratory
Calibration Data Sheet

Work Order 444056308		Mfr. Sar			Technician TJH		
Asset No.	008780	Model ME			CLCP-WT-001, 12/99		
Serial No.	12809099	Type Balance		Cal Date	14-Nov-03		
Location:	Bldg. 57/ Lab III						
Ambient Conditions:		73 F 36 %F		RH 14.37	PSIA		
Operational	Check:	Limits +/- :	0.00055 g	Uncertainty:	0.00044 g		
	STD Mass Load	As Found Indication	Instrument Error				
	200.00000 g	200.00000 g	0.00000 g				
Post Calibra	tion Check:	and the second s	<u> </u>				
	STD Mass Load	Post calibration Indication	Instrument Error	Resu	ılts		
	200.00000 g	200.00000 g	0.00000 g	Pass			
			.,				
Repeatability	y Check:	Mass Load:	200.00000 g				
1	199.99998 g			6 199.99999	g		
2	199.99999 g			7 200.00000	g		
3	199.99999 g			8 200.00001	g		
4	200.00000 g			9 200.00001	g		
5	200.00000 g			10 200.00001	g		
		Std Deviation	Tolerance				
		0.00001 g	0.00003 g				
Off-Centerlir	ne Check:	Mass Load:	200.00000 g	Uncertainty:	0.00044 g		
3							
1	2)		Instrument				
\ 4 1	<u>-</u>)	Indication	Error	+/- Limits	Results		
'	_/ 1	0.00000 g	0.00000 g	0.00015	Pass		
	2	0.00006 g	0.00006 g	0.00015	Pass		
4	3 3	0.00000 g	0.00000 g	0.00015	Pass		
1	2 4	-0.00005 g	-0.00005 g	0.00015	Pass		
		Dange	200 00000 =	Uncertainty:	0.00044.~		
Non-Linearit	у Спеск:	Range:	200.00000 g	Uncertainty:	0.00044 g		
	STD Mass	Indication	Instrument Error	+/- Limits	Results		
	Load 0.00000 g	Indication 0.00000 g	0.00000 g	0.00010	Pass		
	50.00000 g	50.00000 g	0.00000 g	0.00010	Pass		
	100.00000 g	50.00000 g	0.00000 g	0.00010	Pass		
	150.00000 g	50.00004 g 50.00007 g	0.00004 g	0.00010	Pass		
	200.00000 g	50.00007 g	0.00007 g	0.00010	Pass		
Remarks:	Readability 0.01mg.			0.00010			
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		LIND	C. INC. OIL				



SOUTHWEST RESEARCH INSTITUTETM

6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692



0972-01

Certificate of Calibration

Submitted By: DIV20

Address: B57

Contact: DARRELL DUNN

Manufacturer Model: SARTORIUS ME215S

Description: BALANCE

Serial No: 12809099 **Asset No:** 008780

Procedure: CLCP-WT-001, DEC/99

Work Order: 444058988

Date Issued: May 14, 2004

Calibration Date: May 14, 2004

**Calibration Due: Nov 14, 2004

Calibration Location: B57

Environment: Temp. 81.0°F Hum. 35 %RH

*As Found: IN TOLERANCE *As Left: IN TOLERANCE

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Uncertainty evaluation includes the item under test and is calculated in accordance with the ISO "Guide to the Expression of Uncertainty in Measurement" (GUM). The uncertainty represents an expanded uncertainty using a coverage factor of k=2 to approximate a 95% confidence level. See Remarks or attached Calibration Report with the same Work Order number for calibration data

*The client has sole responsibility for determination of in/out of tolerance or compliance. An in/out of tolerance opinion is provided for your convenience based only on the Test Instrument (TI) reading(s) and limits as reported. The reported uncertainty relates only to the results at the time of calibration and does not imply any short or long term stability of the TI.

**Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: None

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
005117	RICE LAKE	200G	WEIGHT, CLASS E2	Jun 20, 04
001711	RICE LAKE	50G	WEIGHT, CLASS S	Jun 23, 04

Approved by: Walt Hill Metrology Group Leader m:\a2la1.rpt Rev date 11, May 04 Measurements by: Tom Hannon Metrology Technician

Calibration Laboratory
Calibration Data Sheet
Found / Left

Work Order	Order 444058988 Mfr. Sartorius Technician T					
Asset No.	008780	Model ME215S Procedure CLCP-WT-			CLCP-WT-001, 12/99	
Serial No.	12809099	Type Balance Cal Date 14-M		14-May-03		
Location:	Bldg. 57/ Lab III					
Ambient Conditions:		81 F 35 %		RH 14.31 PSIA		
Operational Check:		Limits +/-:	0.00055 g	Uncertainty:	0.00044 g	
1	STD Mass	As Found	Instrument			
	Load	Indication	Error			
	200.00000 g	199.99945 g	-0.00055 g			
Post Calibra	tion Check:					
	STD Mass	Post calibration	Instrument			
	Load	Indication	Error	Resu	lts	
	200.00000 g	199.99999 g	-0.00001 g	Pass		
	<u> </u>					
Repeatabilit	y Check:	Mass Load:	200.00000 g	<u></u> ,		
1	199.99999 g			6 199.99998	g	
2	199.99999 g			7 199.99999	g	
3	199.99998 g			8 199.99999	g	
4				9 199.99998	g	
5				10 199.99999	g	
		Std Deviation	Tolerance			
		0.00001 g	0.00003 g			
055 0 1 15	- Observation	Bassa I sada	200,00000 ~	Uncertainty:	0.00044 g	
Off-Centerlin	ie Check:	Mass Load:	200.00000 g	oncertainty:	0.000 44 g	
/ 3			Instrument			
(4 ;	2)	Indication	Error	+/- Limits	Results	
1		-0.00002 g	-0.00002 g	0.00015	Pass	
	<u></u>	0.00002 g	0.00009 g	0.00015	Pass	
4	3 3	0.00003 g	0.00003 g	0.00015	Pass	
	4	0.00001 g	0.00001 g	0.00015	Pass	
1	2	0.00003 <u>g</u>	0.00003 g	0.00010	1 433	
Non-Linearit	y Check:	Range:	200.00000 g	Uncertainty:	0.00044 g	
	STD Mass		Instrument			
	Load	Indication	Error	+/- Limits	Results	
	0.00000 g	0.00000 g	0.00000 g	0.00010	Pass	
	50.00000 g	49.99995 g	-0.00005 g	0.00010	Pass	
	100.00000 g	50.00001 g	0.00001 g	0.00010	Pass	
	150.00000 g	50.00001 g	0.00001 g	0.00010	Pass	
	200.00000 g	50.00001 g	0.00001 g	0.00010	Pass	
Remarks:	Readability 0.01mg					
			OF REPORT			



6220 Culebra Road, P.O. Drawer 28510 Institute Quality Systems Institute Calibration Laboratory Phone: 210-522-5215 Fax 210-522-3692



0972-01

Certificate of Calibration

Submitted By: DIV20

Address: B57
Contact: DARRELL DUNN

Manufacturer Model: SARTORIUS ME215S

Description: BALANCE

Serial No: 12809099 Asset No: 008780

Procedure: CLCP-WT-001, DEC/99

Work Order: 444061602

Date Issued: Nov 10, 2004

Calibration Date: Nov 10, 2004 **Calibration Due: May 10, 2005

Calibration Location: B57

Environment: Temp. 69.0°F Hum. 45 %RH

*As Found: IN TOLERANCE
*As Left: IN TOLERANCE

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- *The client has sole responsibility for determination of in/out of tolerance or compliance. An in/out of tolerance opinion is provided for your convenience based only on the Test Instrument (TI) reading(s) and limits as reported. The reported uncertainty relates only to the results at the time of calibration and does not imply any short or long term stability of the TI.
- **Calibration interval is determined by the client and does not assure the instrument will remain within tolerance until this date. Any number of factors may cause the instrument to be out of tolerance before the next calibration date.

Remarks: None

Standards Used

Asset	Manufacturer	Model	Description	Cal Due
001711	RICE LAKE	50G	WEIGHT, CLASS S	Jun 23, 05
001713	RICE LAKE	200G	WEIGHT, CLASS S	Jun 23, 05

Approved by: Walt Hill Metrology Group Leader m:\a2la1.rpt Rev date 11, May 04 Measurements by: Jerry White

Metrology Technician

Southwest Research Institute Calibration Laboratory Measurement Report

Ambient Conditions		69 deg F	45 % F	21.	.30 PSIA
Serial No. Remarks:	12809099	Туре.	Balance	Cal Date.	10-Nov-04
Asset No.	008780	Model	ME215S		
Work Order:	444061602	Mfr.	Sartorius	Technician	jaw

Function/Range	Test Point	TI Reading	Difference	+/-Limit	+/-Uncertainty	Found/Left
Repeatability Check	grams	grams	grams	grams	grams	Result
1	200.00000	199.99995				
2	200.00000	199.99994				
3	200.00000	199.99995				
4	200.00000	199.99995				
5	200.00000	199.99994				
6	200.00000	199.99994				
7	200.00000	199.99994				
8	200.00000	199.99994				
9	200.00000	199.99994				
10	200.00000	199.99994				
		Otal Davidation	0.000007	0.00003		Dane
Offcenter Check		Std Deviation	0.000007	0.00003		Pass
Front	200.00000	199.99995	-0.00005	0.00015	0.000060	Pass
	200.00000	200.00005	0.00005	0.00015	0.000060	Pass
Right Rear	200.00000	200.00003	0.00003	0.00015	0.000060	Pass
Left	200.00000	199.99995	-0.00005	0.00015	0.000060	Pass
Leit	200.00000	199.99995	-0.00003	0.00013	0.000000	1 033
Nonlinearity Check						
0	0.00000	0.00000	0.00000	0.00010	0.000050	Pass
50	49.99995	50.00000	0.00005	0.00010	0.000050	Pass
100	50.00001	50.00001	0.00000	0.00010	0.000056	Pass
150	50.00001	50.00002	0.00001	0.00010	0.000056	Pass
200	50.00001	50.00002	0.00001	0.00010	0.000060	Pass
		End	of Report			