Appendix C		Job Performance Workshe		Form ES-C-1
Facility:	BVPS Unit 2		Task No.:	1300-023-03-023
Task Title:	Approve a Taggin	g Request	JPM No.:	<u>2005 NRC SRO</u> <u>Admin No. 3</u>
K/A Reference:	2.2.13 (3.8)			
Examinee:			NRC Examiner:	
Facility Evaluator			Date:	
Method of testing	<u>1.</u>			
Simulated Perfor	mance:		Actual Performance:	X
Clas	sroom X Si	mulator	Plant	

READ TO THE EXAMINEE

I will explain the initial conditions, which steps to simulate or discuss, and provide initiating cues. When you complete the task successfully, the objective for this Job Performance Measure will be satisfied.

Initial Conditions:	The plant is operating at 100% power with all systems in their normal operating alignment. A tagout section has been prepared to isolate and drain [2QSS*P22A], Refueling Water Cooling Pump for maintenance.
Task Standard:	Review a clearance tagout section and identify errors.
Required Materials:	None
General References:	NOP-OP-1001, Clearance/Tagging Program, Rev. 4
Handouts:	Tagging Section with errors 20M-13.3.B.1, Valve List - 2QQS, Rev. 9 20M-13.3.C, Power Supply And Control Switch List, Issue 4, Rev. 7 OP Manual Fig. No. 13-2, Quench Spray System, Rev. 13 NOP-OP-1001, Clearance/Tagging Program, Rev. 4
Initiating Cue:	The Shift Manager directs you to conduct a review of the attached tagout section that is ready for approval for completeness and accuracy. Report your results when finished.
Time Critical Task:	Yes
Validation Time:	12 minutes

App	endix	С

Page 2 of 4 PERFORMANCE INFORMATION

Form ES-C-1

2005 NRC ADMIN NO. 3

(Denote Critical Steps with a check mark)

START TIME:

NOTE: This task is normally performed using the eSOMS clearance computer and signed electronically. If necessary, for the purpose of this JPM, inform the Candidate to review a hardcopy of the tagout for approval in place of performing an electronic review.

\checkmark	Performance Step: 1	Review	Review the tagout section for accuracy and completeness.						
	Standard:	Candida	te verifies tagout section is appropriate for the task.						
	Standard:	Candida	Candidate identifies and reports the following tagout errors:						
		 Breaker MCC-2-17-6C is tagged in the On position. The correct position is Off. 							
		 Valve 2QSS-21 is not a correct discharge isolation point (2QSS*P22B vs. P22A). The correct valve is 2QS-20. 							
		 Valve 2QSS-239 is tagged in the Shut position. The correct position is Open. 							
		CUE: If the Candidate asks for direction following identification of the first error, direct the Candid to review the remainder of the tagout section.							

Comment:

Terminating Cue:	When the Candidate reports the results of the review, the evaluation for
	this JPM is complete.

STOP TIME:

Clearance Coversheet Tagout: 2BVP-04-1 Clearance: 2W10-13 -QSS-004

Component to be Worked:

DSS-P22A

-AT RWST COOLERS 2-SFGB-718 -NORTH

Description /Reason

200015610 DISASSEMBLE & REPAIR 200063975 LUBE MOTOR BEARINGS 200091064 CHANGE RESERVOIR OIL & SAMPLE

Placement Notes

MECH./ ELECT. MAINT. CLEARANCE

Cautions

Completion Instructions /Feedback

CHECK OIL LEVEL

Clearance Attributes:

Attribute Description	Attribute Value				
Equipment Required For Mode Change	No				
Restored/Removed Prior to Mode	NOT APPLICABLE				
ESF Clearance Required	No				
Schedule	2W10				
Clearance Type	Danger				
Time to Post (In Minutes)					
ne to Remove (In Minutes)					

Work Documents List:

Number / Equipment ID	Description			
	03-007888-000 12 WEEK SCHEDULE - REPLACE MECHANICAL SEAL BORIC ACID WAS CLEANED PER WORK ORDER #02-023791-000. LEAKAGE WAS FROM THE MECHANICAL			
	SEAL AND NEEDS REPLACED. (See 02-09422 CA 4)			
2QSS-P22A				
200063975	LUBE MOTOR BEARINGS REFUELING WATER COO LUBE MOTOR BEARINGS REFUELING			
	WATER COOLING PUMP MOTOR LUBE MOTOR BEARINGS REFUELING WATER COOLING			
PRT/AWD	PUMP MOTOR			
2QSS-P22A-MOTOR				
200091064	CHANGE RESERVOIR OIL AND OBTAIN OIL SAMPLE FOR ANALYSIS REFUELING WATER			
	COOLING PUMPS CHANGE RESERVOIR OIL AND OBTAIN OIL SAMPLE FOR ANALYSIS			
PRT/AWD	REFUELING WATER COOLING PUMPS			
2QSS-P22A				

Clearance Verification:

Status	Description	Name	Verification Date
Prepared	Prepared By	R.O. #1	Today
Reviewed	Reviewed By	R.O. #2	Today
Second Reviewed	Second Reviewed By		
proved	Approved By		
rssued for Work	Issued for Work By		
Restoration Review	Restoration Review By		

Page 1 of 2

02/28/05 10:00

FOR TRAINING USE ONLY

Clearance Coversheet	BVPS		A9.330.W
Tagout: 2BVP-04-1			
Clearance: 2W10-13 -QSS-004			02/28/05 10:00
Chekus	Deservice tile or	N	

Status	Description	Name	Verification Date
Pemoval Authorized	Removal Authorized By		
aarance Closed	Clearance Closed By		

Ground Disc List:

A9.330.W

Clearance Ta 'st Tagout: 2BVI -1 Clearance: 2W10-13 -QSS-004

BVPS

A9.330.W

02/28/05 10:00

£

Tag Serial	Tag Type	Equipment		Placement Configuration	Place. 1st Verif	Place. 2nd Verif		Restoration	As Left	Rest. 2nd
No.		* Equipment Description * Equipment Location		* Notes		Date/Time	Sed	Configuration Notes 	Configuratior	Verif Date/Time
0	Caution	A6-1F * REFUELING WATER COOLING PUMP MOTOR THERMAL OVERLOAD * 2-CNTB-735-CONTROL ROOM	1	TAG POSTED			7	TAG REMOVED	TAG REMOVED	
	Caution	* KNIFE SWITCH FOR A6-1F (2QSS-P22A) * 2-CNTB-707BAY 14	2.	OPEN			6	CLOSED	CLOSED	
0		2QSS-P22A-CS * 2QSS-P22A CONTROL SWITCH * 2-CNTB-735 -CONTROL ROOM -CONTROL ROOM-BB-C	3	STOP			5	STOP	STOP	
0	Danger	MCC-2-17-6C * MOTOR STARTER FOR REFUEL WATER COOLING PUMP 2QSS-P22A * 2-MSCV-755CV & RC AREA	4	ON			. 4	ON	ON	
0		2QSS-21 * REFUELING WTR COOLING PUMP P22B DISCH ISOL * 2-SFGB-718NORTH BY PUMP	° 5	SHUT * 13-2/E4				OPEN * 13-2/E4	OPEN	
0		2QSS-16 • REFUELING WATER COOLING PUMP P22A SUCTION • 2-SFGB-718722 NORTH BY PUMP	6	SHUT * 13-2/E3				OPEN * 13-2/E3	OPEN	
0		2QSS-239 • REFUELING WATER COOLING PMP P22A DISCH DRAIN • 2-SFGB-718NORTH BY PUMP		SHUT * 13-2/E4			1 1	SHUT * 13-2/E4	SHUT	

Clearance Ta(t Tagout: 2BVP--, -1 Clearance: 2W10-13 -QSS-004

A9.330.W

02/28/05 10:00

Tag Serial No.	Tag Type	Equipment * Equipment Description • Equipment Location		Placement Configuration * Notes	Verif	Place. 2nd Verif Date/Time		Restoration Configuration * Notes	As Left Configuratior	verif	Rest. 2nd Verif Date/Time
0	Danger	2QSS-234 • REFUELING WTR COOLING PUMP P22A SUCTION TCN • 2-SFGB-718NORTH BY PUMP	7	OPEN			1	SHUT	SHUT		

Component	Print Number		
2QSS-21	13-2 F4		
2QSS-16	13-2 E3		
2QSS-239	13-2 E4		
2QSS-234	13-2 E4		

Component	Annotations	
MCC-2-17-6C	OPENING MCC-2-17-6C BRINGS IN ANN. A6-1F	

Appendix C		Job Performance Measur Worksheet	е	Form ES-C-1	
Facility:	BVPS Unit 2		Task No.:	1320-008-03-023	
Task Title:	Determine Action Sources Surveilla	Required For Failed AC nce	JPM No.:	<u>2005 NRC SRO</u> <u>Admin No. 1</u>	
K/A Reference:	2.1.12 (4.0)				
Examinee:		NRC Ex	aminer:		
Facility Evaluator	:	Date:			
Method of testing:					
Simulated Perform	mance:	Actual F	Performance:	X	
Class	sroom X Si	mulator Plant			

READ TO THE EXAMINEE

I will explain the initial conditions, which steps to simulate or discuss, and provide initiating cues. When you complete the task successfully, the objective for this Job Performance Measure will be satisfied.

Initial Conditions:	The plant is operating at 100% power with all systems in their normal operating alignment. The 2-1 EDG was declared inoperable and removed from service 30 minutes ago due to a ruptured engine cylinder. The PO has completed 20ST-36.7, Offsite to Onsite Power Distribution System Breaker Alignment Verification.
Task Standard:	Procedure errors are identified and Technical Specification action requirements are determined for a failed surveillance test.
Required Materials:	None
General References:	2OST-36.7, Offsite To Onsite Power Distribution System Breaker Alignment Verification, Rev. 8 BVPS Unit 2 Technical Specifications LCO 3.8.1.1
Handouts:	2OST-36.7, Offsite To Onsite Power Distribution System Breaker Alignment Verification, Rev. 8 (marked up copy) BVPS Unit 2 Technical Specifications LCO 3.8.1.1
Initiating Cue:	The Shift Manager directs you to review the completed 2OST-36.7, Offsite To Onsite Power Distribution System Breaker Alignment Verification for completeness. Report your results when finished.
Time Critical Task:	No
Validation Time:	14 minutes

Appendix C	Page 2 of 5 Form ES-C-1 PERFORMANCE INFORMATION		
	2005 NRC ADMIN NO. 1		
(Denote Critical Steps with	a check mark)		
START TIME:			
Performance Step: 1	Review procedure for completeness.		
Standard:	Candidate determines that signoffs are missing for the following steps:		
	 VI.D.1 (Operator performing test has reviewed procedure) 		
	 VII.A.1.b (Class 1E power through the USST's or SSST's) 		
Comment:			
✓ Performance Step: 2	Review Data Sheet 1 for completeness.		
Standard:	Candidate determines that the neon light for 4KV breaker ACB 342B is marked as OFF.		
	NOTE: This is the required lineup for live bus transfer that would be indicated if the neon light was ON.		

.

Comment:

Appendix C	PER	Page 3 of 5 FORMANCE INFORMATION	Form ES-C-1
			2005 NRC ADMIN NO. 1
$\sqrt{1}$ Performance Step: 3	Determir requirem	ne Technical Specification Act nents.	ion Statement
Standard:	Candida Criteria.	te determines that OST does	not satisfy the Acceptance
Standard:	Candidate identifies applicability of T.S. Action Statement 3.8.1.1.c with one offsite circuit and one diesel generator inoperable.		
	NOTE:	Provide the Candidate with handout.	n a copy of the T.S.
	NOTE:	Refer to attached Technica 3.8.1.1 Action c for applica inoperable offsite circuit a	ble requirements for an
Comment:			

Terminating Cue:	When the Candidate identifies the Technical Specification action
	statement requirement, the evaluation for this JPM is complete.

STOP TIME:

Unit 2

20ST-36.7

Offsite to Onsite Power Distribution System Breaker Alignment Verification

Revision 8

Prepared by	Date	Pages Issued	
W. K. Giffrow	2/7/02	1 through 14	
Reviewed by	Date	Validated by	Date
R. C. Plummer	2/15/02	N/A	
OSC Meeting No.	Date		
OSC Not Required		DRR-02-00634	

Operating Surveillance Test Offsite to Onsite Power Distribution System Breaker Alignment Verification

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Unit 2

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	e Require	ements: 4.8.1.1.1.a & 4.8.1.2	
Required for Mode(s): 1, 2, 3, 4, 5, 6, #, @ Performed in Mode(s): ALL		Date / Time Completed: <u>Today</u> Total Manhours: 0.5	/ <u>Now</u>
TEST RESULTS: (Completed by Performer) PERFORMED BY:		(:	
		Name (Print)	Initial
(√ or N/A)		Plant Operator	PO
□ Test Completed SATISFACTOR	(
Problems Encountered (See Problem Sheet)			
\Box Unscheduled/partial OST (explain	ו)		
2-1 EDG inoperable			
Reviewer Signature/Date			
STA Review/			
NSS Approval/			
COMMENTS: (Include Date and Initials)			
			· · · · · · · · · · · · · · · · · · ·
Comments continued on Problem Sheet			

- # During movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies.
- Within one hour PRIOR to a <u>preplanned</u> removal of a diesel generator from service OR within one hour AFTER an <u>unplanned</u> removal of a diesel generator from service (Diesel Inoperable). (T.S. 3.8.1.1)^(IX.C.2)

Unit 2

OST PROBLEM SHEET

See Page and Step No. for problem description. See below for corrective action.

PAGE NO.	STEP NO.	DESCRIBE CORRECTIVE ACTION	INITIALS	DATE
				ľ
1				

2OST-36.7 Revision 8 Page 4 of 14

	Beaver Valley Power Station	Unit 2	20ST-36.7
į	,		Revision 8

2OST-36.7 Revision 8 Page 5 of 14

I. PURPOSE

This procedure demonstrates the operability of the two physically independent circuits between the offsite transmission network and the onsite Class 1E distribution system.

II. DISCUSSION

The operator will perform this OST by filling out the attached Data Sheet 1 or Data Sheet 2.

III. ACCEPTANCE CRITERIA

Note:	Satisfactory completion means that the required circuits are operable as
	determined by correct breaker lineup and indicated power availability.

- A. Satisfactory completion of Data Sheet 1 for normal offsite alignment (Modes 1-6, or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies).
- B. Satisfactory completion of Data Sheet 2 while in Backfeed.

IV. EQUIPMENT AND MATERIAL

NONE

V. PRECAUTIONS AND LIMITATIONS

A. Circuit breakers should **NOT** be operated for the purpose of aligning to the conditions specified on Data Sheet 1 or 2, unless NSS/ANSS has been notified **AND** approval to operate breaker has been given.

VI. INITIAL CONDITIONS

A. Plant Status Changes

This procedure does not affect plant status.

Beaver Valley Power Station	Unit 2	20ST-36.7
		Revision 8
Operating Surveillance Test		Page 6 of 14
Offsite to Onsite Power Distribution Sy	ystem Breaker	-
Alignment Verification	-	

B. NSS/ANSS Sign-on

- 1. NSS/ANSS verifies the following:
 - Performance of this procedure is authorized.

DATE: Today	TIME: Now	CURRENT PLANT MODE: 1
NSS/ANSS COM	IMENTS:	
None		

NSS / ANSS Signature _____ SM

C. Reactor Operator Sign-on

- 1. Reactor Operator perform the following:
 - Acknowledge procedure performance.

Reactor Operator Signature _____ PO

D. Procedure Performer Initial Conditions

1. The operator performing this test has reviewed this procedure.

____/___ Initial / Date

Beaver \	/alley	Power	Station	

VII. INSTRUCTIONS

A. Test Preparation

- 1. Completion of Data Sheet 1, NOT on Backfeed. (Otherwise N/A)
 - a. The plant is in operational Mode 1, 2, 3, 4, 5, 6 or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies.

PO / Today Initial / Date

b. The onsite Class 1E distribution system is being powered through the Unit Station Service Transformers **OR** the System Station Service Transformers.

Initial / Date

- 2. Completion of Data Sheet 2, on Backfeed. (Otherwise N/A)
 - a. The plant is in operational Mode 5, 6 or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies.

<u>N/A / Today</u> Initial / Date

b. The onsite Class 1E distribution system is being powered through the Unit Station Service Transformers, Backfeed through the Main Transformer.

> <u>N/A / Today</u> Initial / Date

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Beaver	Vallev	Power	Station
2 0470.	• • • • • • •		••••••

3. Review OST schedule and determine if this is the scheduled weekly performance of this OST.

PO / Today Initial / Date

a. For scheduled weekly performance, Blackout Breakers ACB 2A2 and ACB 2D12 are to be checked locally. (Otherwise N/A)

<u>N/A / Today</u> Initial / Date

OR

b. If this is not the scheduled weekly performance, verification of Blackout Breakers ACB 2A2 and ACB 2D12 position may be performed via review of Padlock Manipulation Log. (Otherwise N/A)

> <u>PO / Today</u> Initial / Date

B. Performance of the OST

Note: Either Step VII.B.1 OR Step VII.B.2 should be completed AND the other step should be N/A. Only the data sheet required for the current mode of operation should be filled out and completed. The unused data sheet is to be left blank.

- 1. When in Modes 1 through 6 or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies. (**NOT** on Backfeed) complete Data Sheet 1. (Otherwise N/A)
 - a. Data Sheet 1 completed satisfactorily.

PO / Today Initial / Date

b. If Data Sheet 1 cannot be completed satisfactorily notify NSS **AND** refer to Technical Specifications 3.8.1.1 or 3.8.1.2 as applicable.

PO / Today Initial / Date

Unit 2

2OST-36.7 Revision 8 Page 8 of 14

Beaver	Valley	Power	Station
Deaver	vancy	1 0401	otation

c. If this procedure is being performed prior to taking a Diesel Generator out of service, Notify the NSS/ANSS to refer to Licensing Requirements 2.5, 2.6, 2.1, and 2.2. (Otherwise Mark N/A)

<u>PO / Today</u> Initial / Date

- 2. When in Modes 5, 6 or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies, **AND** station power is obtained by backfeeding, complete Data Sheet 2. (Otherwise N/A)
 - a. Data Sheet 2 completed satisfactorily.

<u>N/A / Today</u> Initial / Date

b. If Data Sheet 2 cannot be completed satisfactorily notify NSS **AND** refer to Technical Specifications.

N/A / Today Initial / Date

C. Test Completion

1. Consult the acceptance criteria for acceptable performance.

<u>PO / Today</u> Initial / Date

2. Inform the NSS/ANSS of the completion of this test.

<u>PO / Today</u> Initial / Date

3. Complete the front cover sheet.

<u>PO / Today</u> Initial / Date

Unit 2

2OST-36.7 Revision 8 Page 9 of 14

VIII. DATA SHEETS, TABLES, FIGURES, AND ATTACHMENTS

Unit 2

A. Data Sheets

- 1. Without Backfeed
- 2. When Backfeeding through Main Transformer

B. <u>Tables</u>

NONE

C. Figures

NONE

D. Attachments

NONE

Unit 2

Operating Surveillance Test Offsite to Onsite Power Distribution System Breaker Alignment Verification

DATA SHEET 1

WITHOUT BACKFEED

(For Modes 1 through 6, or during movement of recently irradiated fuel assemblies, and during movement of fuel assemblies over recently irradiated fuel assemblies, see Note 1)

ITEM	REQUIRED POSITION OR READING	(O or S / INITIAL) OR (READING / INITIAL)							
<u>138KV BUS 2-Train A</u> 138KV OCB 85 MTR OPER DISC SW 89-2A	CLOSED (RED LIGHT ON) CLOSED (RED LIGHT ON)	<u> </u>							
2A SSST Volt. Sel. A Bus FDR. (Phase Y) Pos A-B Pos B-C Pos C-A	125V (Note 2) 125V (Note 2) 125V (Note 2)	125 / PO 125 / PO 126 / PO 0 / PO							
4KV Bus 2A ACB 342A	OPEN (DIM WHITE LIGHT ON) (NEON LAMP ON) (Note 3) OR CLOSED (TWO RED LIGHTS ON) (NEON LAMP OFF)	O PO ON PO							
4KV Bus 2A ACB 2A2 ^{C1}	Locked in the DISC (disconnect) position (Note 4)	DISC / PO							
4KV Bus 2A ACB 2A10	CLOSED (RED LIGHT ON)	<u><u> </u></u>							
4KV Bus 2AE ACB 2E7	CLOSED (RED LIGHT ON)	<u> </u>							
<u>138KV BUS 1-Train B</u> 138KV OCB 94	CLOSED (RED LIGHT ON)	<u> </u>							
2B SSST Volt. Sel. D Bus FDR. (Phase Y) Pos A-B Pos B-C Pos C-A	125V (Note 2) 125V (Note 2) 125V (Note 2)	125 / PO 126 / PO 125 / PO							
4KV Bus 2D ACB 342B	OPEN (DIM WHITE LIGHT ON) (NEON LAMP ON) (Note 3) OR CLOSED (TWO RED LIGHTS ON) (NEON LAMP OFF)	O / PO OFF / PO							
4KV Bus 2D ACB 2D12 ⁰¹	Locked in the DISC (disconnect) position (Note 4)	DISC / PO							
4KV Bus 2D ACB 2D10	CLOSED (RED LIGHT ON)	S / PO							
4KV Bus 2DF ACB 2F7	CLOSED (RED LIGHT ON)	S / PO							
irradiated fue one of the tw 2. All voltage re	I that both circuits be verified as indicated, although during Model assemblies, and during movement of fuel assemblies over re two circuits is <u>required</u> by Tech Specs to be demonstrated opera eadings are nominal and the meters are not required to be calib Itmeter (VB-C)	cently irradiated fuel assemblies, only ble.							
	neon lamp signifies that ACB is setup for Automatic Bus Transf	er (During Mode 1 operation only).							
	each scheduled weekly performance. For additional performanipulation Log.	nces, verification may be via review of							

3/4.8 ELECTRICAL POWER SYSTEMS

3/4.8.1 A.C. SOURCES

<u>OPERATING</u>

LIMITING CONDITION FOR OPERATION

3.8.1.1 As a minimum, the following A.C. electrical power sources shall be OPERABLE:

- a. Two physically independent circuits between the offsite transmission network and the onsite Class 1E distribution system, and
- b. Two separate and independent diesel generators each with:
 - 1. Separate day tank containing a minimum of 350 usable gallons of fuel,
 - A separate fuel storage system containing a minimum of 53,225 usable gallons of fuel,
 - 3. A separate fuel transfer pump,
 - 4. Lubricating oil storage containing a minimum total volume of 504 gallons of lubricating oil, and
 - 5. Capability to transfer lubricating oil from storage to the diesel generator unit.

APPLICABILITY: MODES 1, 2, 3 and 4.

ACTION:

-	-		-	-			-	-	-	-	-	-	GI	ENF	ERA	۱L	NC	TE		-			-	-	-	-	-	÷	-	-	-
		Sp	eci	fi	cat	ion		3.0).4	.b	i	s	nc	ot	ap	ppl	ic	ab	le	t	o d	lie	se	1	gei	nei	rat	01	îs.		
-			-	-			-	-	-	-	-	-	-	-	-	-	-	-	-	-			-	-	-	-	-	-	-	-	

- a. With one offsite circuit inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter. Restore the offsite circuit to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and COLD SHUTDOWN within the following 30 hours.
- b. With one diesel generator⁽¹⁾ inoperable, demonstrate the OPERABILITY of the A.C. offsite sources by performing Surveillance Requirement 4.8.1.1.1.a within 1 hour and at least once per 8 hours thereafter; and if the diesel
- (1) Fuel oil contained in the storage tanks not meeting the properties in accordance with 4.8.1.1.2.d.2 or 4.8.1.1.2.e shall be brought within the specified limits within 7 days.

BEAVER VALLEY - UNIT 2

3/4 8-1

Amendment No. 144

FOR TRAINING USE ONLY

ELECTRICAL POWER SYSTEMS

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

generator became inoperable due to any cause other than an independently testable component, testing or preplanned preventative maintenance, demonstrate the OPERABILITY of the remaining OPERABLE diesel generator by performing Surveillance Requirement 4.8.1.1.2.a.5 within 24 hours⁽²⁾ unless the absence of any potential common mode failure for the remaining diesel generator is demonstrated. Restore the diesel generator to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

- generator⁽¹⁾ With one offsite circuit and one diesel с. inoperable, demonstrate the OPERABILITY of the remaining A.C. sources by performing Surveillance Requirement 4.8.1.1.1.a within one hour and at least once per 8 hours thereafter; and if the diesel generator became inoperable due to any cause other than an independently testable component, testing or preplanned preventative maintenance, demonstrate the OPERABILITY of the remaining OPERABLE diesel generator by performing Surveillance Requirement 4.8.1.1.2.a.5 within 8 hours⁽²⁾ unless the absence of any potential common mode failure for the remaining diesel generator is demonstrated. Restore one of the inoperable sources to OPERABLE status within 12 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Restore the other A.C. power source (offsite circuit or diesel generator) to OPERABLE status in accordance with the provisions of Action Statement a or b, as appropriate with the time requirement of that Action Statement based on the time of initial loss the remaining inoperable A.C. power source. of Α successful test of diesel OPERABILITY per Surveillance Requirement 4.8.1.1.2.a.5 performed under this Action Statement for an OPERABLE diesel or a restored to OPERABLE diesel satisfies the diesel generator test requirement of Action Statement b.
- (1) Fuel oil contained in the storage tanks not meeting the properties in accordance with 4.8.1.1.2.d.2 or 4.8.1.1.2.e shall be brought within the specified limits within 7 days.
- (2) This action is required to be completed regardless of when the inoperable diesel generator is restored to OPERABILITY.

3/4 8-2

BEAVER VALLEY - UNIT 2

OR TRAINING USE ONLY

Amendment No. 79

ELECTRICAL POWER SYSTEMS

LIMITING CONDITION FOR OPERATION

ACTION (Continued)

- d. With two of the required offsite A.C. circuits inoperable, restore one of the inoperable offsite sources to OPERABLE status within 24 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours. Following restoration of one offsite source, follow Action Statement a with the time requirement of that Action Statement based on the time of initial loss of the remaining inoperable offsite A.C. circuit.
- With two of the required diesel generators⁽¹⁾ inoperable, e. demonstrate the OPERABILITY of two offsite A.C. circuits by performing Surveillance Requirement 4.8.1.1.1.a within one hour and at least once per 8 hours thereafter; restore one of the inoperable diesel generators to OPERABLE status within 2 hours or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following Following restoration of one diesel generator 30 hours. unit, follow Action Statement b with the time requirement of that Action Statement based on the time of initial loss of the remaining inoperable diesel generator. A successful test of diesel OPERABILITY per Surveillance Requirement 4.8.1.1.2.a.5 performed under this Action Statement for a restored to OPERABLE diesel satisfies the diesel generator test requirement of Action Statement b.

SURVEILLANCE REQUIREMENTS

4.8.1.1.1 Two physically independent circuits between the offsite transmission network and the onsite Class 1E distribution system shall be:

- Determined OPERABLE at least once per 7 days by verifying correct breaker alignment, indicated power availability, and
- b. Demonstrated OPERABLE at least once per 18 months by transferring (manually and automatically) unit power supply from the unit circuit to the system circuit.

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⁽¹⁾ Fuel oil contained in the storage tanks not meeting the properties in accordance with 4.8.1.1.2.d.2 or 4.8.1.1.2.e shall be brought within the specified limits within 7 days.

Appendix C		Job Performance Measure Worksheet	!	Form ES-C-1
Facility:	BVPS Unit 2		Task No.:	0011-003-01-013
Task Title:	Review an Estima Calculation	ted Critical Position	JPM No.:	2005 NRC SRO Admin No. 2
K/A Reference:	2.1.23 (4.0)			
Examinee:		NRC Exa	iminer:	
Facility Evaluator	• •	Date:		
Method of testing	<u>I:</u>			
Simulated Perfor	mance:	Actual Pe	erformance:	X
Clas	sroom X Si	mulator Plant		

READ TO THE EXAMINEE

I will explain the initial conditions, which steps to simulate or discuss, and provide initiating cues. When you complete the task successfully, the objective for this Job Performance Measure will be satisfied.

Initial Conditions:	 A plant startup is being performed 5 days after a reactor trip from 100% power. Core burnup is 10,000 MWD/MTU.
	 RCS boron concentration is 1000 ppm.
	 The plant computer is NOT available.
Task Standard:	ECP errors correctly identified and the boron concentration for startup value is calculated within the specified tolerance.
Required Materials:	Calculator; ECP Answer Sheet
General References:	2OM-50.4.F, Performing An Estimated Critical Position Calculation, Rev. 4 BV-2 Curve Book
Handouts:	2OM-50.4.F, (with completed DATA SHEET 1) BV-2 Cycle 11 Curves
Initiating Cue:	The Shift Manager directs you to perform a review of a completed ECP calculation in accordance with 2OM-50.4.F, Performing An Estimated Critical Position Calculation. Report your results when finished.
Time Critical Task:	Νο
Validation Time:	20 minutes

A	D	D	e	n	d	ix	С
• •	~	~	~	•••	~		~

Page 2 of 4 PERFORMANCE INFORMATION

Form ES-C-1

2005 NRC ADMIN NO. 2

(Denote Critical Steps with a check mark)

START TIME:

 $\sqrt{}$

E.____

Performance Step: 1 (Data Sheet 1)	Review the ECP calculation.
Standard:	Candidate correctly identifies the following errors and determines the boron concentration required for startup.
(Step IV.I.1.b)	'Performed By' signature is missing.
(Part B.2)	CB-24A is incorrectly circled. Correct figure is CB-24B.
(Part B.2)	Control Rod reactivity values are incorrect in Columns II and III
(Part B.5)	Reactivity Change value is incorrect. The correct number is 3707
(Part C.I, Line 1)	Reactivity Change value is incorrect (carryover from previous step).
(Part C.III, Line 1)	Boron Change value is incorrect. The correct number is 501
(Part C.V, Line 1)	Boron Conc. for Startup value is incorrect. The correct number is ~ 1501.
(Part C.III, Line 2)	Boron Change value is incorrect. The correct number is 526
(Part C.V, Line 2)	Boron Conc. For Startup value is incorrect. The correct number is 1526. (Accept value between 1476 – 1576).

Comment:

Terminating Cue: When the Candidate completes the review of the calculation and reports the results, the evaluation for this JPM is complete.

STOP TIME:

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АΡ	pen	aix	C

Page 3 of 4 VERIFICATION OF COMPLETION

Form ES-C-1

2005 NRC ADMIN NO. 2

JPM No.:	2005 NRC SRO No. 2	
Examinee's Name:		
Examiner's Name:		
Date Performed:		
Facility Evaluator:		
Number of Attempts:		
Time to Complete:		
Question Documentation:		
Question:		
Result: Satisfactory/Unsatis	sfactory	
Examiner's Signature:		Date:

Appendix C	Page 4 of 4 Form ES-C- JPM CUE SHEET
	2005 NRC ADMIN NO.
INITIAL CONDITIONS:	 A plant startup is being performed 5 days after a reactor trip from 100% power.
	 Core burnup is 10,000 MWD/MTU.
	 RCS boron concentration is 1000 ppm.
	 The plant computer is NOT available.
	The Shift Manager directs you to perform a review of a complete
INITIATING CUE:	The Shift Manager directs you to perform a review of a complete ECP calculation in accordance with 2OM-50.4.F, Performing An Estimated Critical Position Calculation. Report your results whe finished.

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation Unit 2

2OM-50.4.F Revision 4 Page 12 of 27

ANSWER SHEET

DATA SHEET 1

FORM ECP-1

A. Critical Data

(1)	()
PRIOR TO SHUTDOWN	EXPECTED AT CRITICALITY
Date <u>5 days∕ ag</u> o Time <u>0000</u>	Date Today/ Time 0000
Boron Conc. <u>1000</u> ppm Power <u>100</u> %	
Xenon 100 % (Use Fig CB-12 or N/A)	Xenon 0 % (Use Fig CB-23 or N/A)
Samarium <u>100</u> % (Use Fig CB-22 or N/A)	Samarium 134 % (Use Fig CB-22 or N/A)
Control Rod Position A 226 C 226 B 226 D 226	Control Rod Position A <u>226</u> C <u>226</u> B <u>226</u> D <u>130</u>

B. <u>Reactivity Balance</u> – (Record absolute values in Columns I and II)

	(1)	(11)	(III) (II – I) Difference	
Reactivity Defects	Prior to Shutdown	Expected at Criticality		
1. Power (Fig CB-21) (OR Consult RX ENGR)	2040 pcm	0 (zero) pcm	(-) - 2040 pcm	
2. Control Rods (Circle Fig. used) (Fig. CE-24A) 24B, 24C OR Consult RX ENGR)	0 pcm	(725) 600 pcm	(725) (±) +600 pcm	
3. Xenon (Fig. CB-23)	2606 pcm	0 pcm	(±) - 2606 pcm	
4. Samarium (Fig. CB-22)	628 pcm	842 pcm	(±) + 214 pcm	
5. Reactivity Change (Sum of 1-4) =			(±) - 3832 pcm	
			- 3707	

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation

Unit 2

2OM-50.4.F Revision 4 Page 13 of 27

ANSWER SHEET

DATA SHEET 1 (continued)

FORM ECP-1

C. Critical Boron Concentration

	(1)	(11)	(111)	(IV)	(V)
	Reactivity Change (B.5)	Differential Boron Worth (Fig. CB-20)	Boron Change (I) ÷ (II)	Boron Conc. at Shutdown	Boron Conc. for Startup (III) + (IV)
1.	_(±) - 3832 _{pcm}	- 7.4 <u>pcm</u> (-) ppm	(501) (±) +518 ppm	1000 ppm	(1501) 1518 ppm
2.	(- 3707)	- 7.05 <u>pcm</u> (-) ppm	(±) +544 ppm	1000 ppm	1544 ppm
י ח	Estimated Red Reg	vition Correction	(526)		(1526)

D. Estimated Rod Position Correction

(I)	()	(111)	(IV)
Boron Sample	Boron Conc. For Startup C.1.h	Boron Deviation (I) - (II)	Differential Boron Worth (Fig. CB-20)
ppm	ppm	(±) ppm	

(V)	(VI)	(VII)	(VIII)
Rod Worth Correction (III) × (IV)	Rod Worth Expected At Criticality (B.2)	Corrected Rod Worth Expected At Criticality (V) + (VI)	Corr Critical Rod Pos. (Circle Figure used) (Fig CB-24A, 24B, 24C OR Consult RX ENGR)
(±) p	cm pcm	u (–) pcm	Steps

DATA SHEET 1

FOR TRAINING USE ONLY

Beaver Valley Power Station

Unit 2

20M-50.4.F

Performing An Estimated Critical Position Calculation

Revision 4

Prepared by	Date	Pages Issued	
J. P. Keegan	09/23/02	1 through 27	
Reviewed by	Date	Validated by	Date
J. E. Burnecke	09/24/02	N/A	
PORC Meeting No.	Date		
OSC Not Required		PAF-02-03855	

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Unit 2

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation 2OM-50.4.F Revision 4 Page 2 of 27

I. PURPOSE

The purpose of this procedure is to provide instruction in completing an Estimated Critical Position (ECP) calculation prior to placing the reactor in a critical condition. This procedure includes instructions for completing the ECP Form, instructions for performing a 1/M plot, and the 1/M plot figure. All other curves referenced by this procedure are found in the Operators controlled copy of the Unit 2 Curve Book and the Core Operating Limits Report in the Unit 2 Licensing Requirements Manual (LRM).

II. PRECAUTIONS AND LIMITATIONS

- A. If the count rate on either source range channel rises by a factor of two or more during any step involving a boron concentration change, the operation shall be stopped immediately and remain suspended until a satisfactory evaluation of the situation has been made.
- B. The approach to criticality must be plotted by an inverse count rate versus control rod position (1/M Plot) for every startup.¹¹
- C. If on the approach to criticality, it is apparent that the reactor will go critical below the Rod Insertion Limit, notify the SM/US to ensure appropriate actions taken in accordance with 2OM-50.4.D, "Reactor Startup From Mode 3 To Mode 2".
- D. If the reactor is critical below the Rod Insertion Limit, notify the SM/US to ensure appropriate action taken in accordance with 2OM-50.4.D, "Reactor Startup From Mode 3 To Mode 2".
- E. If during withdrawal of Banks C or D, it appears that the reactor will go critical at a rod height of less than 500 pcm **OR** Bank D is at maximum rod height for criticality, notify the SM/US to ensure appropriate action taken in accordance with 2OM-50.4.D, "Reactor Startup From Mode 3 To Mode 2".
- F. A 1/M plot shall be performed on every reactor startup by a reactor engineer or another qualified individual. The approval for each rod withdrawal shall originate with the individual responsible for the 1/M plot and be communicated to, and approved by the SRO. Only the SRO may direct rod movement.¹¹⁵
- G. Estimated Critical Position calculations shall be independently verified prior to initiation.¹¹⁵

III. INITIAL CONDITIONS

A. The SM has requested this procedure be performed.

Unit 2

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation

IV. INSTRUCTIONS

Note:	•	Steps A through G explain how to complete Data Sheet 1(2), Form
		ECP-1 (Xenon-Free ECP Calculation) Parts A through G.
	•	Data Sheet 2, "Xenon-Free ECP Calculation", may be used in lieu of
		Data Sheet 1 for a Xenon-free startup if data from a recent Xenon-free
		startup is available as a reference point. Contact Reactor Engineering
		for applicability determination.
	٠	The ECP data taken for this procedure is dependent upon RCS Tavg
		between 546°F and 548°F at startup.

A. Critical Data

- 1. Fill in the information on Data Sheet 1(2), Part A, Column I (Critical Data, Prior to Shutdown) from the following sources:
 - a. Boron Concentration, Last boron sample during steady state operation from the NOMS log. (Boron Concentration from last Xenon-Free startup for Data Sheet 2.)
 - b. Date and Time of the boron sample used for Step IV.A.1.a.
 - c. Power-Reactor power at the time of the boron sample. This value can be obtained from cycle power history located in the Reactor Engineering Data Book. (Data Sheet 1)
 - d. Bumup-Cycle burnup from the last Xenon-Free startup. This value can be obtained from cycle power history located in the Reactor Engineering Data Book or contact Reactor Engineering. (Data Sheet 2)
 - e. Xenon-Percent equilibrium xenon at the time of the boron sample. Estimate this value using BV-2 Curve Book, Figure CB-12, "Integral Worth of Xenon vs. Time After Startup". If Reactor Engineering is requested to determine the value of Xenon, N/A the appropriate space on Part A, Column I. (Data Sheet 1)
 - f. Samarium-Percent equilibrium samarium at the time of the boron sample (last Xenon-Free startup for Data Sheet 2). If the reactor operated at approximately 100% steady-state power for ≥ 8 days prior to shutdown, enter "100%" for the samarium value. If Reactor Engineering is requested to determine the value of Samarium worth, N/A the appropriate space on Part A, Column I.
 - .g. Rod Position-Control bank rod position at the time of the boron sample. (last critical position from Xenon-Free startup for Data Sheet 2)

- 2. Fill in the information on Data Sheet 1(2), Part A, Column II (Critical Data, Expected at Criticality) as follows:
 - a. Date and time criticality is expected to occur.
 - b. Bumup-Cycle burnup when criticality will occur (most recent). This value can be obtained from cycle power history located in the Reactor Engineering Data Book or contact Reactor Engineering. (Data Sheet 2)
 - c. Xenon-Percent xenon at the expected time of criticality. Estimate this value using BV-2 Curve Book, Figure CB-23, "Reactivity Insertion Due to Xenon vs. Time Following Plant Trip After Steady State Operation At Various Power Levels". If Reactor Engineering is requested to determine the value of Xenon worth, N/A the appropriate space on Data Sheet 1, Part A, Column II.
 - d. Samarium-Percent Samarium at the expected time of criticality. Estimate this value using BV-2 Curve Book, Figure CB-22, "Samarium Buildup After Shutdown From Equilibrium Samarium". If Reactor Engineering is requested to determine the value of Samarium worth, N/A the appropriate space on Data Sheet 1(2), Part A, Column II.
 - e. Control Rod Position-Record the desired critical rod position. (usually Bank-D @ 100 steps)

B. Reactivity Balance

- 1. Determine the power reactivity defect for Data Sheet 1, Part B, Column I (Prior to Shutdown) and record in the appropriate space on Data Sheet 1 as follows:
 - a. Based on the power level and RCS Boron concentration at the PRIOR TO SHUTDOWN condition, use BV-2 Curve Book Figure CB-21, "Power Defect vs. Percent Power" to determine the power defect.

OR

- b. Have the Reactor Engineer provide the power defect using either the PC version of the Nuclear Design Report (PCNDR) or other NRC approved nuclear design codes.
- 2. For the control rod positions listed on Data Sheet 1(2), Part A (Critical Data) determine and record the control rod reactivity defect for Part B, Columns I and II as follows:
 - a. BV-2 Curve Book Figure 24A, 24B, or 24C, "Integral Rod Worth vs. Steps Withdrawn Banks D and C Moving with Overlap".

OR

b. Have the Reactor Engineer provide the current value using either the PC version of the Nuclear Design Report (PCNDR) or other NRC approved nuclear design codes.

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Performing An Estimated Critical		
Position Calculation		

- 3. Determine Xenon worth for Data Sheet 1, Part B, Columns I and II as follows:
 - a. If BV-2 Curve Book Figure CB-12 and/or CB-23, were used in Steps IV.A.1.e and IV.A.2.c, perform the following calculations and record the value obtained in Column C below on Data Sheet 1, Part B, Columns I and II:

	A	В	С
	Percent Equil. Xenon Part A Critical Data	Equilibrium Xenon BOL, MOL, or EOL CB-12 or CB-23	Col. A x Col. B/100% Xenon Worth
Prior to Shutdown Column I	100	2606 pcm	2606 pcm
Expected at Criticality Column II	0	2606 pcm	0 pcm

OR

- b. Have the Reactor Engineer provide Xenon values in pcm using a computer program that approximates Xenon worth.
- 4. Determine Samarium worth for Data Sheet 1(2), Part B, Columns I and II as follows:
 - a. If BV-2 Curve Book, Figure CB-22, was used in Step IV.A.2.d, perform the following calculations and record the value obtained in Column C below on Data Sheet 1(2), Part B, Columns I and II:

	A	В	С
	Percent Equil. Samarium Part A Critical Data	Equilibrium Samarium BOL, MOL, or EOL CB-22	Col. A x Col. B/100% Samarium Worth
Prior to Shutdown Column I	100	628 pcm	628 pcm
Expected at Criticality Column II	134	628 pcm	842 pcm

OR

- b. Have the Reactor Engineer provide Samarium values in pcm using a computer program that approximates Samarium worth.
- 5. Calculate the reactivity change as follows:
 - a. On Data Sheet 1(2), Part B, "Reactivity Balance", subtract Column I from Column II for each line.
 - b. Enter the results in Column III, "Difference".
 - c. Sum all the values in Column III and enter on Line 5.

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation

d. Record this value on Data Sheet 1(2), Part C, Column I, Line 1.

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C. Critical Boron Concentration for Startup

- 1. Data Sheet 1 Calculations
 - a. Using BV-2 Curve Book, Figure CB-20, "HZP Differential Boron Worth vs. Boron Concentration", **AND** the Boron Concentration from Part A, Column I, enter the Differential Boron Worth on Data Sheet 1, Part C, Column II, Line 1.
 - b. Divide the Reactivity Change (Column I, Line 1) by the Differential Boron Worth (Column II, Line 1) and enter the value on Data Sheet 1, Part C, Column III, Line 1. Be cautious of signs.
 - c. Enter the Boron Concentration from Part A, Column I on Data Sheet 1, Part C, Column IV, Line 1.
 - d. Add the Boron Change (Column III, Line 1) to the Boron Concentration At Shutdown (Column IV, Line 1) and enter this value on Data Sheet 1, Part C, Column V, Line 1.
 - e. Using BV-2 Curve Book, Figure CB-20, "HZP Differential Boron Worth vs. Boron Concentration", **AND** the Boron Concentration from Data Sheet 1, Part C, Column V, Line 1, enter the Differential Boron Worth on Data Sheet 1, Part C, Column II, Line 2.
 - f. Divide the Reactivity Change (Column I, Line 1) by the Differential Boron Worth (Column II, Line 2) and enter the value on Data Sheet 1, Part C, Column III, Line 2. **Be cautious of signs.**
 - g. Enter the Boron Concentration from Data Sheet 1, Part A, Column I on Data Sheet 1, Part C, Column IV, Line 2.
 - h. Add the Boron Change (Column III, Line 2) to the Boron Concentration At Shutdown (Column IV, Line 2) and enter this value on Data Sheet 1, Part C, Column V, Line 2.
- 2. Data Sheet 2 Calculations
 - a. Using BV-2 Curve Book, Figure CB-20, "HZP Differential Boron Worth vs. Boron Concentration", AND the Boron Concentration from Data Sheet 2, Part A, Column I, enter the Differential Boron Worth on Data Sheet 2, Part C, Column II.
 - b. Divide the Reactivity Change (Column I) by the Differential Boron Worth (Column II) and enter the value on Data Sheet 2, Part C, Column III. Be cautious of signs.
 - c. Enter the Boron Concentration from Data Sheet 2, Part A, Column I on Data Sheet 2, Part C, Column IV.

Unit 2

- d. Add the Boron Change (Column III) to the Boron Concentration At Last Xenon-Free Startup (Column IV) and enter this value on Data Sheet 2, Part C, Column V.
- e. Using BV-2 Curve Book, Figure CB-13, "Critical Boron Concentration vs. Burnup", enter the Critical Boron Concentration for the cycle burnup at the last Xenon-Free startup on Data Sheet 2, Part C, Column VI.
- f. Using BV-2 Curve Book, Figure CB-13, "Critical Boron Concentration vs. Burnup", enter the Critical Boron Concentration for the current cycle burnup on Data Sheet 2, Part C, Column VII.
- g. Subtract the value in Column VII from the value in Column VI and enter the result on Data Sheet 2, Part C, Column VIII.
- h. Subtract the value in Column VIII from the value in Column V and enter the result on Data Sheet 2, Part C, Column IX. This will be the final boron concentration required for startup.
- 3. Verify that the expected critical boron concentration on Data Sheet 1, Part C, Column V, Line 2 (Data Sheet 2, Part C, Column IX) is within the limits of BV-2 Curve Book, Figure CB-26, "Operating Limits To Ensure a Negative MTC".¹⁹
- D. Estimated Rod Position Correction (Based on Boron Sample)

Note: The following steps correct the Estimated Critical Rod position recorded on Data Sheet 1(2) Part A, Column II for any differences between the measured boron sample and the calculated boron concentration for startup on Data Sheet 1, Part C, Column V, Line 2 (Data Sheet 2, Part C, Column IX).

- 1. Enter the latest boron sample results from Chemistry on Data Sheet 1(2), Part D, Column I.
- 2. Enter the calculated boron concentration for startup from Data Sheet 1, Part C, Column V, Line 2 (Data Sheet 2, Part C, Column IX) on Part D, Column II.
- 3. Subtract Column II from Column I and enter on Part D, Column III.
- 4. Using BV-2 Curve Book, Figure CB-20, "HZP Differential Boron Worth vs. Boron Concentration", **AND** the Boron Concentration from Part D, Column I enter the Differential Boron Worth on Part D, Column IV.
- 5. Multiply Columns III and IV and record the result on Part D, Column V. Be cautious of signs.
- 6. Record the Control Rod Worth expected at criticality from Part B, Column 2, Line 2, on Part D, Column VI.
- 7. Add Columns V and VI to obtain the corrected control rod worth at criticality and record this value as a negative number on Part D, Column VII.

- 8. Determine the corrected Estimated Rod Position using the reactivity worth in Part D, Column VII and record on Part D, Column VIII by using one of the following:
 - a. BV-2 Curve Book, Figure 24A, 24B, or 24C, "Integral Rod Worth vs. Steps Withdrawn Banks D and C Moving with Overlap".

OR

b. Have the Reactor Engineer provide the current value using either the PC version of the Nuclear Design Report (PCNDR) or other NRC approved nuclear design codes.

E. Allowable Critical Rod Position Band

- 1. In Data Sheet 1(2), Part E, "Allowable Critical Rod Position Band", fill in each column as explained in the table and fill in the blanks in the lines below the table.
- 2. If during withdrawal of Banks C or D, it appears that the reactor will go critical at a rod height of less than 500 pcm (item E.V) **OR** Bank D is at maximum Rod height for criticality, notify the SM/US to ensure appropriate action taken in accordance with 20M-50.4.D, "Reactor Startup From Mode 3 To Mode 2".

F. Shutdown Margin Verification

- 1. Perform a shutdown margin calculation in accordance with 2OST-49.2, "Shutdown Margin Calculation (Plant Shutdown)".
- 2. Enter the corresponding results from 2OST-49.2 in the first column of Data Sheet 1(2), Part F, "Shutdown Margin Verification".
- 3. Verify the shutdown margin once every hour while in Mode 2 until the reactor is critical. Additional columns are provided for this reverification.

G. List Actual Critical Conditions

- 1. Enter the date and time the reactor is critical on Log S1-4, 5 or 6 NCO Report.
- 2. Record the actual critical conditions in Data Sheet 1(2), Part G, "List Actual Critical Conditions", and the critical date and time.

H Perform 1/M Plot(s)

Note: Taking an average of 10 baseline source range channel background reading(s) is statistically proven to be the most accurate method of determining source range channel baseline counts.

- 1. Using the source range scaler-timer, determine the average of 10 baseline source range counts from each source range channel and record results on Data Sheet 3, Part A.
 - a. Select the N31-N32-OFF switch to either N31 or N32 position.

	b.	Select DISPLAY-PRESET switch to the PRESET-SEC/DISPLAY-COUNT position.	
	C.	Dial thumbwheel to 60.0. Thumbwheel has one decimal place.	
	d. Set sampling mode switch to either AUTO or MANUAL.		
	e.	If sampling mode switch set to MANUAL, perform the following to obtain count rate (otherwise omit this substep)	
		1) Press RESET button.	
		2) Press START button.	
		3) After the readout displays a value, press the STOP button.	
		4) Press RESET button.	
		5) Repeat Steps H.1.e.1) through H.1.e.4) for the other nine readings.	
		6) Place sampling mode switch in AUTO.	
	f.	For each channel, sum all ten readings and divide this number by 600 to determine the total baseline average in CPS.	
2.		cord final source range baseline average for each channel on Data Sheet 3, ts B and C.	
3.	inve 3, F	ing control rod banks A, B and C withdrawals, it is preferred to determine erse count rate ratios (ICRR) (for 1/M plot data points) by completing Data Sheet Part B, "1/M Plotting For Control Banks A, B and C Movement", for each source ge channel as follows:	
Note:		w counts to stabilize prior to taking reading. Time for stabilization will increase as approach criticality. Stable counts may be indicated by a straight line trace on 45.	
	a.	Set the audio channel multiplier to 10, 100, 1K or 10K for a steady, distinguishable tone.	
	b.	Ensure sampling mode switch is in AUTO position.	

- c. Select the N31-N32-OFF switch to either N31 or N32 position.
- d. Select DISPLAY-PRESET switch to the PRESET-SEC/DISPLAY-COUNT position.
- e. Dial thumbwheel to a value of 10.0. Thumbwheel has one decimal place.
- f. Press RESET button.

- g. Record the readout under the CPS column for the appropriate source range channel.
- h. Divide the average baseline source range counts value (Co) of the appropriate channel as recorded on Data Sheet 3, Part A by the value displayed (in CPS) on the scaler-timer.
- i. Enter the resultant ICRR value under the ICRR column for the appropriate source range channel.
- 4. Repeat Step H.3 for the other source range channel.
- 5. Plot the ICRR data point on separate copy of Figure 1 for each source range channel during Control Rod Banks movements.
- 6. Continue control bank rod withdrawal to the next step position listed on Data Sheet 3.
- 7. Continue repeating Steps H.3 through H.6 for each control rod bank pull.

CAUTION: P-6 SETPOINT FOR SOURCE RANGE INSTRUMENTATION IS USUALLY REACHED 20 TO 30 STEPS ON CONTROL BANK D BEFORE REACTOR CRITICALITY IS REACHED.

Note: Data Sheet 3, Part C provides a reference guide of the Control Banks C and D step sequence and overlap. Because criticality can be approached anytime during Bank D movement, it is recommended to plot 1/M points early during Bank D movement and if desired, at any sequence of steps at the discretion of the SRO.

8. After Control Bank C has been withdrawn past 119 steps, continue with Data Sheet 3, Part C, "1/M Plotting For Control Bank D Movement".

Note: 1/M Plot accuracy improves as the reactor gets closer to criticality. Renormalization is not required, however graphical accuracy may be further improved by renormalizing.

- 9. If desired to renormalize the 1/M plot, perform the following: (Otherwise step is N/A)
 - a. Stop Control Rod withdrawal.
 - b. Determine a new source range baseline count rate average for each source range channel by performing Steps H.1 through H.2 above and completing a new copy of Data Sheet 3, Part A, "Baseline Count Rate Determination".
 - c. Record final new source range baseline average for each channel on Data Sheet 3, Part C.
 - d. Obtain a new copy of Figure 1 for each channel.

- e. Plot the new source range baseline average value on Figure 1 for each channel.
- f. Resume Control Rod withdrawals.
- g. Obtain ICRR data at any sequence of Control Bank C or D steps in accordance with Steps H.3 through H.7 and record the data on Data Sheet 3, Part C to determine 1/M plot points to approach criticality.
- h. Plot the ICRR points on new separate copies of Figure 1 for each source range channel during Control Bank D movements.

1. Documentation

- 1. File all of the following completed documents:
 - a. Form ECP-1 (Data Sheet 1) OR Xenon-Free ECP Calculation (Data Sheet 2).
 - b. 1/M Plots (Data Sheet 3 and Figure 1) (both channels)

Performed By		
Verified By	R.O. #2	
Reviewed By		Date
	SM/US	

Route the completed copy of this procedure to Document Control via the Operation Clerk's daily transmittals.

Unit 2

DATA SHEET 1

FORM ECP-1

A. Critical Data

(1)	(11)
PRIOR TO SHUTDOWN	EXPECTED AT CRITICALITY
Date <u>5 days/ ago</u> Time <u>0000</u>	Date Today/ Time 0000
Boron Conc. <u>1000</u> ppm Power <u>100</u> %	
Xenon% (Use Fig CB-12 or N/A)	Xenon 0 % (Use Fig CB-23 or N/A)
Samarium 100 % (Use Fig CB-22 or N/A)	Samarium <u>134</u> % (Use Fig CB-22 or N/A)
Control Rod Position A <u>226</u> C <u>226</u> B <u>226</u> D <u>226</u>	Control Rod Position A <u>226</u> C <u>226</u> B <u>226</u> D <u>130</u>

B. <u>Reactivity Balance</u> – (Record **absolute values** in Columns I and II)

	(I)		(11)			(111)	
Reactivity Defects	Prior to Shutdown		Expected Criticality			(II – I) Difference	
1. Power (Fig CB-21) (OR Consult RX ENGR)	2040 p	ocm	0 (zero)	pcm	(-)	- 2040 pc	m
2. Control Rods (Circle Fig. used) (Fig. CE-24A) 24B, 24C OR Consult RX ENGR)	0 p	ocm	600	pcm	(±)	+ 600 pc/	m
3. Xenon (Fig. CB-23)	2606 p	ocm	0	pcm	<u>(±)</u>	- 2606 pc	m
4. Samarium (Fig. CB-22)	628	ocm	842	pcm	(±)	+ 214 pc	m
5. Reactivity Change (Sum of 1-4) =					(±)	- 3832 pc	:m

Beaver Valley Power Station Station Startup Operating Procedures Performing An Estimated Critical Position Calculation 2OM-50.4.F Revision 4 Page 13 of 27

DATA SHEET 1 (continued)

FORM ECP-1

C. Critical Boron Concentration

	(1)	(11)	(111)	(IV)	(V)
	Reactivity Change (B.5)	Differential Boron Worth (Fig. CB-20)	Boron Change (I) ÷ (II)	Boron Conc. at Shutdown	Boron Conc. for Startup (III) + (IV)
1.	_(±) - 3832 _{pcm}	- 7.4 <u>pcm</u> (-) ppm	(±) +518 ppm	1000 ppm	1518 ppm
2.		- 7.05 <u>рст</u> (-) ррт	(±) +544 ppm	1000 ppm	1544 ppm

D. Estimated Rod Position Correction

(1)	(II)	(111)	(IV)
Boron Sample	Boron Conc. For Startup C.1.h	Boron Deviation (I) - (II)	Differential Boron Worth (Fig. CB-20)
ppm	ppm	(±) ppm	<u>pcm</u> (–) ppm

(V) Rod Worth Correction (III) × (IV)	(VI) Rod Worth Expected At Criticality (B.2)	(VII) Corrected Rod Worth Expected At Criticality (V) + (VI)	(VIII) Corr Critical Rod Pos. (Circle Figure used) (Fig CB-24A, 24B, 24C OR Consult RX ENGR)
(±) pcm	pcm	(-) pcm	Steps

Unit 2

Appendix C		Job Performance Meas Worksheet	sure	Form ES-C-1
Facility:	BVPS Unit 2		Task No.:	1300-009-03-023
Task Title:	<u>Review a Gaseou</u> Authorization	s Waste Discharge	JPM No.:	<u>2005 NRC SRO</u> <u>Admin No. 4</u>
K/A Reference:	2.3.8 (3.2)			
Examinee:		NRC	Examiner:	
Facility Evaluator		Date:		
Method of testing				
Simulated Perform		Actua mulator Plant	al Performance:	<u> </u>

READ TO THE EXAMINEE

I will explain the initial conditions, which steps to simulate or discuss, and provide initiating cues. When you complete the task successfully, the objective for this Job Performance Measure will be satisfied.

Initial Conditions:	The plant is in Mode 1 at 100% power. [2GWS-TK21A], Gaseous Waste Storage Tank is in the process of being released via an RWDA-G. The discharge started two hours ago and is expected to continue for another 28 hours.
Task Standard:	Identify the error contained in a partially completed RWDA-G and correctly calculate a 2-hour bleed flow rate in accordance with 1/2OM-19.4A.B.
Required Materials:	Calculator
General References:	1/2OM-19.4A.B, Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent, Rev. 12
Handouts:	1/2OM-19.4A.B, Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent, Rev. 12 (partially completed) 1/2-HPP-3.006.F01, Gaseous Radioactive Waste Discharge Authorization (Partially Completed) 2GWS-TK21A Parameters Table
Initiating Cue:	As the Unit Supervisor, you are to perform a review of the attached RWDA-G to verify that the information entered is correct, and calculate a 2-hour bleed flow rate in accordance with 1/2OM-19.4A.B, Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent, Step IV.A.20. Report your results when finished.
Time Critical Task:	No
Validation Time:	10 minutes

Appendix C	Page 2 of 6 Form ES-C-1 PERFORMANCE INFORMATION 2005 NRC ADMIN NO. 4
(Denote Critical Steps with	a check mark)
START TIME:	
Performance Step: 1	Candidate reviews the procedure for completeness.
Standard:	Candidate reviews the procedure verifying that the procedure is sign up to Step IV.A.20.
Comment:	NOTE: This step may be performed at any time during the JP
$\sqrt{1}$ Performance Step: 2	Candidate reviews the RWDA-G.
Standard:	Candidate reviews the partially completed RWDA-G for required dat entry and completeness.
Standard: (Step IV.A.8 Note)	Candidate determines the Discharge Start date exceeds the 72-ho limit.
	CUE: Inform the Candidate that Chemistry will obtain a confirmatory sample and to continue with the JPM.
Comment:	
Performance Step: 3	Candidate obtains required data for 2-hour bleed flow rate.
Standard:	Candidate reviews the Data Sheet to obtain the current gaseous was storage tank pressure and time.
Comment:	
Comment:	

_

Appendix C	Page 3 of 6	Form ES-C-1
	PERFORMANCE INFORMATION 2005	NRC ADMIN NO. 4
√ Performance Step: 4 (Step IV.A.20.a)	Calculate 2-hour bleed flow rate.	
Standard:	Candidate determines the discharge flow rat	e = 1.53 scfm as follow
	Bleed Flow Rate (SCFM) = $\frac{(132cu. ft.)(55.0 - 34.5)}{(14.7 psi)(120 - 0)}$) <u>(1)</u> = 1.53
Comment:		
√ Performance Step: 5	Verify bleed flow rate is within limits.	
Standard:	Candidate verifies the calculated value is les of 2 scfm.	ss than the RWDA-G li
	NOTE: The JPM may be stopped at this	point.

Terminating Cue: When the Candidate verifies the bleed flow rate is within limits, the evaluation for this JPM is complete.

STOP TIME:

Appendix	\cap
Appendix	\mathbf{C}

Page 4 of 6 VERIFICATION OF COMPLETION

Form ES-C-1

2005 NRC ADMIN NO. 4

JPM No.:	2005 NRC SRO No. 4	
Examinee's Name:		
Examiner's Name:		
Date Performed:		
Facility Evaluator:		
Number of Attempts:		
Time to Complete:		
Question Documentation:		
Question:		
Response:		
Result: Satisfactory/Unsatis	sfactory	
Examiner's Signature:		Date:

Appendix C	Page 5 of 6 JPM CUE SHEET	Form ES-C-1
		2005 NRC ADMIN NO. 4
INITIAL CONDITIONS:	The plant is in Mode 1 at 100% power. [2 Waste Storage Tank is in the process of RWDA-G. The discharge started two how continue for another 28 hours.	being released via an
INITIATING CUE:	As the Unit Supervisor, you are to perform RWDA-G to verify that the information en a 2-hour bleed flow rate in accordance w GW Storage Tk Disch To Unit 1 Atmos V your results when finished.	itered is correct, and calcu ith 1/2OM-19.4A.B, Unit 2

1/2-HPP-3.06.006.F01

BEAVER VALLEY POWER STATION- 2 GASEOUS Radioactive Waste Discharge Authorization

This permit authorizes the discharge of 495. cu.ft. (55.0 psig) of gaseous radioactivity at a maximum undiluted discharge rate of 2 cfm from gaseous waste decay tank: 2GWS-TK21A to the environment via the process vent. Monitor alarm setpoints shall be adjusted to the default values shown below on this permit. This permit valid until: 27-FEB-05 14:00 (CDM) RM-GW-108B Prerequisites of ODCM 1/2-ODC-3.03 Table 3.3-13 met Monitor Alarms Adjusted HI-HI HI 2.36B+05 1.18E+05 H.P. H.P. HI-HI HI INIT INIT RM-GW-109(5) 3.60B+05 1.20B+05 INIT H.P. Prepared By Reviewed By Chemistry Notified K. York 2-25-05 B. Furdak 2-25-05 J. Hall 2-25-05 RT Signature Date **RP** Supervision Sig Date Chemist Signature Date Approved By Sample ID Approved By TRST Sample Date/Time: A. Hartner 2-25-05 B. Sommer 2-25-05 24-FEB-05 14:00 U1 Shift Mngr Sig Date U2 Shift Mngr Sig Date Discharge Record Discharge Start Discharge Stop psig/ psia psig/ psia hr | mn mo dy yr hr mn mo | dy | yr init init 55.0 RO 02 28 05 16 .30 Monitor Alarms Reset HI Cpm RM-GW-108B 3.60B+05 1.20E+05 Total Discharge HI-HI INIT HI _____ RM-GW-109(5) 3.60E+05 1.20E+05 minutes Reviewed By Reviewed By Post Review U1 Shift Mngr Sig Date U2 Shift Mngr Sig Date Signature Date

RTL A9.520B RWDA-G-00811

Appendix	С
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Page 6 of 6 JPM CUE SHEET

2005 NRC ADMIN NO. 4

2GWS-TK21A Parameters Table

TIME	2GWS-TK21A PRESSURE (2GWS-PR125)
0	55.0 psig
60	44.8 psig
120	34.5 psig

FOR TRAINING USE ONLY

Beaver Valley Power Station

Unit 1/2

1/20M-19.4A.B

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

Revision 12

Prepared by	Date	Pages Issued	
D. A. Kirk	10/26/02	1 through 18	
Reviewed by	Date	Validated by	Date
R. C. Plummer	10/29/02	N/A	
PORC Meeting No.	Date		
PORC Not Required		PAF-02-04210	

FOR TRAINING USE ONLY

A9.330B

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

I. PURPOSE

To provide instructions for discharging the contents of Unit 2 Gaseous Waste Storage Tank to the Unit 1 Atmospheric Vent. One copy of this procedure will be used by Operators at both Unit 1 and Unit 2 to ensure continuous administrative control throughout the evolution. This procedure is written to be started by an operator at Unit 2.

II. PRECAUTIONS

A. Do **NOT** operate a unit cross connect isolation valve without first coordinating the activity with the Unit 1/2 Control Room.

Unit 1/2

- B. Each step of this procedure must be performed in sequence with all preceding steps signed off as a prerequisite for the next step unless the SM/US at both units give permission to deviate.
- C. Do **NOT** have more than one Gaseous Waste Storage Tank(s) permit being discharged at a time.
- D. Do **NOT** discharge a gaseous waste storage tank until chemistry notification is complete.
- E. The maximum calculated bleed flow rate should NOT exceed 2 CFM.
- F. Ensure that the activity discharge rate to the atmospheric vent does **NOT** exceed the limit specified in the discharge permit.
- G. Do NOT discharge a Unit 2 Gaseous Waste Storage Tank that is being filled.

III. INITIAL CONDITIONS

A. The SM/US at Unit 2 has given permission to perform this procedure.

Unit 2 <u>SM / Today</u> SM / US

B. The Control Room Operator at Unit 2 has notified the Control Room Operator at Unit 1 of the intent to discharge the contents of a Unit 2 Gaseous Waste Storage Tank.

Unit 2 <u>RO</u> Initial

C. Personnel are available to periodically monitor storage tank pressure at the Gaseous Waste Storage Tank Panel [PNL-2GWSTP].

Unit 2 <u>RO</u> Initial

Beaver Valley Power Station	Unit 1/2	1/2OM-19.4A.B
GASEOUS WASTE DISPOSAL SYSTE	M	Revision 12
Operating Procedures		Page 3 of 18
Unit 2 GW Storage Tk Disch To Unit 1 A	Atmos Vent	

D. The SM/US at Unit 1 has given permission to perform this procedure.

Unit 1 <u>SM</u> Initial

E. The meteorological instrumentation required by Unit 2 Licensing Requirement Manual 3.3 Meteorological Monitoring Instrumentation LR 3.3 is operable.

Unit 1 <u>SM</u> Initial

F. The applicable radioactive gaseous effluent monitoring instrumentation channels specified by 1/2-ODC-3.03, ODCM: "Controls For RETS and REMP Programs", Attachment F, 3.3.3.10 is operable **OR** the applicable action statement has been met.

Unit 1 <u>SM</u> Initial

G. The maximum process vent system flowrate should **NOT** exceed 1450 CFM on [FR-1GW-108].

Unit 1 RC Initial

Note: The Radiation Technician must enter the Control Room to adjust the alarm setpoints on the analog instrument as required by the RWDA-G and initial it.

H. Radiation Protection has been contacted to adjust the HI and HI-HI alarm setpoints.

Unit 1 <u>RO</u> Initial

- Note: The SM's **OR** US's at Unit 1 **AND** Unit 2 signatures denotes approval for discharge, that only one batch RWDA-G is being discharged at one time, and the appropriate alarms have been adjusted.
 - I. A gaseous waste discharge permit (Radioactive Waste Discharge Authorization Gas-RWDA) has been obtained **AND** the SM's **OR** US's at Unit 1 and Unit 2 have signed and dated the RWDA-G at the PRE (discharge authorization block).

Unit 1 <u>SM / Today</u> SM / US

Unit 2 <u>SM / Today</u> SM / US

Beaver Valley Power Station
GASEOUS WASTE DISPOSAL SYSTEM
Operating Procedures

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Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

Note:	Notifying Chemistry will enable the chemist to obtain the appropriate tritium	n
	sample. The chemist will sign and date the RWDA-G at PRE (discharge	
	authorization block) for verification of this notification.	

Unit 1/2

J. The US **OR** the Operator has notified the chemist of the intent to discharge the gaseous waste storage tank.

Unit 2 <u>RO</u> Initial Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

Unit 1/2

IV. INSTRUCTIONS

A. Procedure

CAUTION:	DO NOT HAVE MORE THAN ONE GASEOUS WASTE STORA PERMIT BEING DISCHARGED AT A TIME.	GE TANI	≺(S)
1.	Check that the high and high-high setpoints on [RIS-GW-108B] agr setpoint in the Radiation Monitor Setpoint Log.	ee with th	ne
		Unit 1 _	<u>RO</u> Initial
2.	Perform a channel check AND source check of [RM-1GW-108B].		
		Unit 1 _	<u>RO</u> Initial
	a. Perform a channel check of [FR-1GW-108].		
		Unit 1 _	<u>RO</u> Initial
3.	Hand carry this procedure to the Control Room Operator at Unit 2.		
		Unit 1 _	<u>RO</u> Initial
4.	Mark the date, time, RWDA-G authorization number, and Operator' [2GWS-PR125] at the beginning of the discharge.	s initials o	on
		Unit 2 _	<u>RO</u> Initial
	a. If [2GWS-PR125] is unavailable, monitor pressure using Contr computer trend. (Otherwise N/A)	rol Room	
		Unit 1 _	<u>N/A</u> Initial
5.	Hand carry this procedure to the Control Room Operator at Unit 1.		
		Unit 2 _	RO

<u>RO</u> Initial

Operating Procedures Page		
Unit 2 GW Stor	age Tk Disch To Unit 1 Atmos Vent	
6.	Check closed [FCV-1GW-105] Decay Tank Bleed Control Valve by [AM-1GW-105] in MANUAL with output at 0%.	checking
		Unit 1 <u>RO</u> Initial
7.	After receiving concurrence of transfer from the Operator at Unit 2, [1GW-276] Unit 2 Isolation to GW Decay Tanks Discharge header. Tank Valve Room)	
		Unit 1 <u>RO</u> Initial
8.	Hand carry this procedure to the Control Room operator at Unit 2.	
		Unit 1 <u>RO</u> Initial
Note:	An approved RWDA-G is effective for 72 hours from the sample	e time.
9.	Record the date, time, gaseous waste storage tank pressure in PS Operator initials on the RWDA-G at the beginning of each discharg	
		Unit 2 <u>RO</u> Initial
	 a. If a discharge is not initiated within the allowable period, have a sample analyzed to extend the effective period of the authoriza (Otherwise N/A) 	-

Unit 2 <u>RO</u> Initial

10. Open the outlet valve [2GWS-SOV125A2-G2] at [PNL-2GWSTP] for the Gaseous Waste Storage tank being discharged.

> Unit 2 <u>RO</u> Initial

11. Open [2GWS-AOV105], Gaseous Waste Storage Tank Outlet Header Isol VIv, by placing its control switch to the OPEN position, Benchboard-Section A.

> Unit 2 RO Initial

Unit 1/2

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Beaver Valley Power Station

GASEOUS WASTE DISPOSAL SYSTEM

Beaver Valley Power Station	Unit 1/2
GASEOUS WASTE DISPOSAL	SYSTEM
Operating Procedures	

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Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

Note:	In conducting his review, the SM OR US shall consider the correct source
	selection, radiation monitor setpoints, radiation monitor setpoint checks, dilution
	flow, RWDA-G in use, procedure in use, boundary valve alignment, Chemistry
	notification, Radiation Protection notification, intended discharge rate and
	proper documentation to the current step. ⁴

12. Prior to INITIATION of all radioactive waste discharges, request that the SM OR US review the steps and alignments conducted to this point and authorize the INITIATION of discharge.⁴

 RO		
 Initial		

13. Hand carry this procedure to the Control Room Operator at Unit 1.

Unit 2 _	RO
	Initial

14. Open the discharge header trip valve [TV-1GW-103] Benchboard-Section A.

Unit	1	<u>RO</u>	
		Initial	

15. Mark the date, time, RWDA-G authorization number, and Operator's initials on [1RR-200], Radiation Monitor Level Recorder at the beginning of the discharge.

Unit 1		<u></u>	
		Initial	

Note:	Pressure in the Gaseous Waste Storage Tank being discharged must be
	monitored periodically during the discharge.

- Slowly open [FCV-1GW-105] Decay Tank Bleed Control Valve, by placing [AM-1GW-105] to MANUAL AND, if the maximum bleed flow rate specified in the discharge permit is:
 - a. < 2 cfm, verify [FR-1GW-105], GW Decay Tank Flow to Injector, remains on-scale **AND** less than this limit.
 - b. \geq 2 cfm, raise output to 100%.

Unit 1 <u>RO</u> Initial

17. Notify the Unit 1 Chemist that the gaseous waste discharge is starting.

Unit 1 <u>RO</u> Initial

Beaver Valley Power Station	Unit
GASEOUS WASTE DISPOSAL SYSTEM	
Operating Procedures	

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

18. Hand carry this procedure to the Control Room Operator at Unit 2.

Unit 1 <u>RO</u> Initial

19. Verify [2GWS-PR125] Gaseous Waste Storage Tank pressure decrease for the tank being discharged.

1/2

Unit 2 <u>RO</u> Initial

a. If [2GWS-PR125] is unavailable, monitor pressure using Control Room computer trend. (Otherwise N/A)

Unit 2 <u>N/A</u> Initial

- 20. Two hours after the discharge has been initiated, perform the following steps:
 - a. Confirm the bleed flow rate using the following equation:

Bleed Flow Rate (SCFM) = $\frac{(132cu. ft.)(Pi - Pf)(No. of Tanks being discharged)}{(14.7 psi)(Tf - Ti)}$

Unit 2

Initial

- Pi = Initial Gaseous Waste Storage Tank pressure in PSIG from [2GWS-PR125] **OR** if [2GWS-PR125] is unavailable, pressure from Control Room computer trend.
- Pf = Current Gaseous Waste Storage Tank pressure in PSIG from [2GWS-PR125] **OR** if [2GWS-PR125] is unavailable, pressure from Control Room computer trend.
- Ti = Time the discharge started
- Tf = Current time

(Tf-Ti) shall have units of minutes

	со	ompleted.		
			Unit 2 _	<u>.</u>
				Initial
	1)	If a proper tritium sample has NOT been obtained, stop the AND do NOT reinitiate until a Chemist is prepared to obtain (Otherwise N/A)		-
			Unit 2 _	
				Initial
C.	ре	the bleed flow rate exceeds 2 SCFM, THEN Stop the discharg erforming Steps IV.A.21 and IV.A.22 AND Notify Radiation Pro oblem. (Otherwise N/A)		of the
			Unit 2	
			-	Initial
21. H	and c	carry this procedure to the Control Room Operator at Unit 1.		
			Unit 2 _	
				Initial
		GWS-PR125] is unavailable, pressure may be monitored usin om computer trend.	g Contr	ol
pr di:	essui schar	ninate the discharge when [2GWS-PR125] Gaseous Waste S re has decreased sufficiently (must remain above 2 PSIG) OR rge temporarily (such as but NOT limited to meteorological co ing unfavorable), perform the following:	to stop	

a. Close [FCV-1GW-105] Decay Tank Bleed Control Valve by placing [AM-1GW-105] to MANUAL and set output at 0%.

Unit 1 _____ Initial

b. Close [TV-1GW-103] Decay Tank Header to cooling tower.

Unit 1 _____

Initial

c. Close [1GW-276] Unit 2 Isolation to GW Decay Tanks discharge header.

Unit 1 _____

Initial

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

b. Contact the Shift Chemist **AND** Verify that proper tritium sampling has been completed.

Unit 1/2

1/2OM-19.4A.B Revision 12 Page 9 of 18

Beaver Valley Power Station GASEOUS WASTE DISPOSAL SYSTEM Operating Procedures

Note:

				Initial
	f.	Close [2GWS-AOV105], Gaseous Waste Storage Tank Outlet	Header Is	ol VIv.
			Unit 2 _	Initial
	g.	Mark the date, time, RWDA-G authorization number and Opera [2GWS-PR125].	ators initia	ls on
		-	Unit 2	Initial
	h.	Record the date, time, Gaseous Waste Storage Tank pressure Operators initial on the RWDA-G.	in PSIG,	and
			Unit 2 _	Initial
				muai
23.		ne discharge is to be restarted, perform Attachment 1, (Continua ste discharge). (N/A if no further discharge is required)	tion of gas	seous
	a.	Commence first continuation of gaseous discharge.		
			Unit 2	Initial
	b.	Commence second continuation of gaseous discharge.		
			Unit 2	
				Initial
	C.	Commence third continuation of gaseous discharge.		

- Unit 1 _____ Initial

Hand carry this procedure to the Control Room Operator at Unit 2.

d. Mark the date, time RWDA-G authorization number and Operators initials on [1RR-200], Radiation Monitor Level Recorder.

Beaver Valley Power Station Unit 1/2 GASEOUS WASTE DISPOSAL SYSTEM **Operating Procedures**

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

e.

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Initial

Unit 1

Unit 2 Initial

Beaver Valley Power Station
GASEOUS WASTE DISPOSAL SYSTEM
Operating Procedures

24. When the discharge is to be terminated, Close [2GWS-SOV125A2 (125B2)(125C2)(125D2)(125E2)(125F2)(125G2), Gaseous Waste Storage Tank

Outlet Isolation.

Unit 2 GW Storage Tk Disch To Unit 1 Atmos Vent

Unit 2 ___

25. Determine the Total Discharge Time in minutes and record on the RWDA-G.

Unit 2 _

Initial

Initial

26. Notify Radiation Protection to reset the HI and HI-HI alarm setpoints.

Unit 2 _ Initial

Note:	The SM OR US at Unit 1 AND the SM OR US at Unit 2 signatures denotes that
	only one batch RWDA-G was discharged at one time and that the appropriate
	alarms have been reset.

27. The SM OR US at Unit 1 AND the SM OR US at Unit 2 shall review the RWDA-G to confirm that the data entered by the Operator is complete and correct and sign and date the RWDA-G at POST Review.

Unit 1/ SM / US
Unit 2/ SM / US
letion of this procedure.
//
//////

Forward the completed copy of procedure to Document Control via the Operations Cierk/s daily transmittal.

Unit 1/2

1/20M-19.4A.B Revision 12 Page 11 of 18

Appendix C	Job Performa Work	Form ES-C-1	
Facility:	BVPS Unit 2	Task No.:	1350-004-03-023
Task Title:	<u>Classify an Event and Determir</u> Protective Action Recommenda		1350-007-03-023 <u>2005 NRC SRO</u> Admin <u>No.</u> 5
K/A Reference:	2.4.40 (4.0)		<u></u>
Examinee:		NRC Examiner:	
Facility Evaluator:		Date:	
Method of testing:			
Simulated Performa	nce:	Actual Performanc	e: <u>X</u>
Classro	om <u>X</u> Simulator	Plant	
READ TO THE EXA	MINEE		
	al conditions, which steps to sin the task successfully, the objec		
Initial Conditions:	The Unit was operating at 10 following occurred: EDG 2-1 was 12 hours ir		
	driven fuel oil pump and		•
	 A lightning strike in the s and a reactor trip. 	witchyard resulted in a	loss of offsite power
	 [ACB 2F10], 2-2 Emerg (energizing the 4KV 2DF 		pped on overcurrent de-
	 30 minutes into the even greater than 730°F and F 		
	 No 4KV emergency power Recently Transform 	er is expected for at lea	ast another 2 hours.
Task Standard:	Correctly classify an emerge Protective Action Recomme	ncy event using EPP/I	-1b and determine
Required Materials:	NONE		
General References	: EPP/I-1b, Recognition And (1/2-EPP-IP-4.1, Offsite Prote		
Handouts:	EPP/I-1b, Recognition And (1/2-EPP-IP-4.1, Offsite Prote	-	-
Initiating Cue:	As the Emergency Director, and determine the emergence Recognition And Classificati results when finished.	cy classification in acco	ordance with EPP/1-1b,
Time Critical Task:	YES		
Validation Time	12 minutes		

Appendix C	Α	pp	en	idi	iх	С
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Page 2 of 7 PERFORMANCE INFORMATION

Form ES-C-1

2002 Audit A4 SRO

(Denote Critical Steps with a check mark)

START TIME:

NC	DTE: Provide the Ca EAL's.	ndidate with	n the first set of Initial Conditions and a copy of the		
\checkmark	Performance Step: 1	Correctly	classify the emergency event		
Standard:			te classifies the event based on Tab 3.1, Loss of AC Ops) as a General Emergency using the following		
			 AE and DF 4KV emergency buses NOT energized from Unit 1 sources for > 15 minutes, and 		
			hottest CETs > 719F with no RCPs running and RVLIS ange < 40%		
		NOTE:	If the Candidate does NOT correctly classify the event, then stop the JPM at this point.		
		NOTE:	This JPM is conducted in two (2) parts. Once the Candidate determines the correct emergency classification, then administer the PAR section of the JPM. Each section is allotted 15 minutes to complete.		
		CUE:	Inform the Candidate that the Initial Notification Form will NOT be completed at this time.		

Comment:

NOTE: Provide the Candidate with the second set of Initial Conditions and a copy of 1/2-EPP-IP-4.1, Offsite Protective Actions.

Appendix C	Page 3 of 7 PERFORMANCE INFORMATION	Form ES-C-1
		2002 Audit A4 SRC
Performance Step: 2	Locate Offsite Protective Action Recomme	
Standard:	Candidate refers to 1/2-EPP-IP-4.1, Attach Protective Action Recommendation Flowch	
Comment:		
Performance Step: 3	Determine offsite protective action	
Standard:	Candidate navigates PAR flow chart as fol	
	■ General Emergency already declared (↓	
	Met data provided in Initial Conditions (L)
	 None of the following are TRUE (↓): 	1. h l= \ O
	35' wind speed LESS than 2 MPH (c	
	Is either 150' or 500' wind directions The difference between the 150' % 5	
	The difference between the 150' & 5 ≥ 165 and ≤ 195 degrees? (opposite unavailable?	
	Release (other than a non-routine m Federally approved operating limits tritium) has started or is imminent. (w	or wholly comprised
	Release transport will span sunrise	or sunset hours 🏹
	 Dose projection results available (FSA YES (→). 	R, monitor data, etc.)
	 Projected dose at EAB >1 REM TEDE of YES (→) 	or > 5 REM CDE –
	 TEDE is less than 10 REM at EAB – NO 	⊃ (↓)
	 Projected dose at 5 miles: > 1 REM TEI NO (↓) 	DE or > 5 REM CDE
	 Projected dose at 2 miles: > 1 REM TEL YES (→) 	DE or > 5 REM CDE
Comment:		

Appendix C	Page 4 of 7 Form PERFORMANCE INFORMATION	ES-C-1
	2002 Audit /	44 SRO
Performance Step: 4	Determine Offsite Protective Action Recommendations	
Standard:	Candidate determines the following PAR's:	
	 Evacuate 2 miles, 360 degrees, and 	
	 Evacuate 5 mile downwind wedge, and 	
	 Shelter the remainder of 10 mile EPZ, and 	
	 Advise the general public to administer Kt 	
Comment:	EUACUATE 0-5 MILLS 360° 5 SHELTER NAMPINDER OF LOMILE ADVISE G.P. TO ADMINISTER KI I	
	SHELTER NAMPINDER OF LOMILE	११ च
	ADVISE G.P. TO ADMINISTER KI I	Α
	The STOR PLAN	
Performance Step: 5	Determine downwind wedge.	
Standard:	Candidate determines that the 150' elevation downwind s are "CDEFG".	sectors
Standard:	Candidate determines that the 500' elevation downwind s are "DEFGH".	sectors
Standard:	Candidate determines that the combined sectors are "CD	DEFGH".
	CUE: Inform the Candidate that the Initial Notifica Form will NOT be completed at this time.	tion
Comment:		
Terminating Cue:	When the candidate completes the Protective Action Recommendation, the evaluation for this JPM is completed	e.
STOP TIME:		

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Page 5 of 7 VERIFICATION OF COMPLETION

Form ES-C-1

2002 Audit A4 SRO

Job Performance Measure No.:	2005 NRC SRO No. 5	
Examinee's Name:		
Date Performed:		
Facility Evaluator:		
Number of Attempts:		
Time to Complete:		
Question Documentation:		
Question:		
Response:		
Result:	SAT UNSAT	
Examiner's Signature:		Date:

Appendix C	Page 6 of 7 JPM CUE SHEET	Form ES-C-1
		2002 Audit A4 SRO
INITIAL CONDITIONS:	The Unit was operating at 100% power when the following occurred:	for 160 days on-line
(Emergency Classification)	 EDG 2-1 was 12 hours into a mainter the motor driven fuel oil pump and r another 16 hours. 	-
	 A lightning strike in the switchyard repower and a reactor trip. 	esulted in a loss of offsite
	 [ACB 2F10], 2-2 Emerg Gen Output overcurrent de-energizing the 4KV 2 	• •
	 30 minutes into the event, PSMS dis CETs at greater than 730°F and RV 	
	 No 4KV emergency power is expect hours. 	ted for at least another 2
	As the Emergency Director version to a	aluate the siver start
INITIATING CUE:	As the Emergency Director, you are to ev conditions and determine the emergency	

As the Emergency Director, you are to evaluate the given plant conditions and determine the emergency classification in accordance with EPP/1-1b, Recognition And Classification of Emergency Conditions. Report your results when finished.

Appendix C	Page 7 of 7 JPM CUE SHEET	Form ES-C-1		
		2002 Audit A4 SRO		
INITIAL CONDITIONS:	A General Emergency has been dec			
(Protective Action	break LOCA and the loss of all 4KV	emergency power.		
Recommendations)	The following plant conditions exist:			
	35' wind direction is from 270° at 4 MPH.			
	150' wind direction is from 270° at 11 MPH.			
	500' wind direction is from 285° at 15 MPH.			
	 No radioactive release has occurred or is anticipated. 			
	 Health Physics has provided the f 	ollowing dose projections:		
	At the EAB: 11 REM TEDE; 8 F			
	At 5 miles: 0.9 REM TEDE, 2.			
	At 2 miles: 1.5 REM TEDE; 4			
	· ALLEDSE TABUSPONT WILL	SPAN SUNNISL		
	Very and the English of Direct			
INITIATING CUE:	You are the Emergency Director and been activated. You are to evaluate			

You are the Emergency Director and the TSC/EOF have **NOT** yet been activated. You are to evaluate the above conditions and determine which, if any, offsite Protective Action Recommendations are necessary.

FISSION PRODUCT BARRIER MATRIX (Modes 1-4)

2.5

- 1.1 Fuel Clad (RCS activity, corecooling, heat sink)
- 1.2 RCS (Integrity, SGTR, heat sink)
- 1.3 Containment (CNMT Red Path, CNMT bypass)

SYSTEM DEGRADATION

2.1 Loss of Instrumentation

Fuel Clad Degradation

- RCS Unident Leakage RCS Ident. Leakage
- Loss of Function/Comm's 2.6 RCS Failure of Rx Prot.-ATWS 2.7 Tech
 - Technical Specification S/D
 - 2.8 Safety Limit Exceeded
- LOSS OF POWER
- 3.1 Loss of AC (Power Ops) (Modes 1-4)
- 3.2 Loss of AC (Shutdown) (Modes 5 & 6)
- 3.3 Loss of DC

2.2

2.3

2.4

HAZARDS and ED JUDGEMENT

- 4.1 Fire 4.2 Explos
- 4.3 Flammable Gas4.4 Toxic Gas
- Explosion 4.4 Tox

Table 4-1 Figure 4-A

Table 5-1

Figure 5-A

Table 4-2

Figure 4-B/Figure 4-C

- 4.5 Control Room Evacuation
- 4.6 Security
- 4.7 ED Judgement

2.9

Table 4-3/Table 4-4

DESTRUCTIVE PHENOMENA

5.1	Earthquake
5.2	Tornado/High Winds

- 5.3 Aircraft Crash/Projectile
- 5.4 River Level High
- 5.5 River Level Low
- 5.6 Watercraft Crash (RW/SWS Loss)

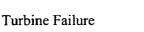
SHUTDOWN SYSTEM DEGRADATION

- 6.1 Loss of Shutdown Systems
- 6.2 RCS Inventory-Shutdown
- 6.3 Loss of AC (Shutdown) (Modes 5 & 6)
- 6.4 Loss of DC (Shutdown) (Modes 5 & 6)
- 6.5 Fuel Handling (All Modes)
- 6.6 Inadvertent Criticality

RADIOLOGICAL

- 7.1 Gaseous Effluent
- 7.2 Liquid Effluent Table 7-1 Figure 7-A

- 7.3 Radiation Levels
- 7.4 Fuel Handling (All Modes)
- Table 7-2



- 2.10 Stm/Feed Line Break

2



- 5
- 5
- J

	3.1	Loss of AC (Power Ops)	3.2	Loss of AC (Shutdown)
	Mode	Criterion / Indicator	Mode	Criterion / Indicator
GENERAL	1 2 3 4	 Prolonged loss of offsite and onsite AC power [1 and 2] 1. AE and DF 4KV emergency buses NOT energized from Unit 2 sources for >15 minutes 2. [a or b or c] a. Ops personnel report CSF status tree RED PATH or ORANGE PATH terminus exists for core cooling b. Restoration of either AE or DF 4KV emergency bus is NOT likely from any source within 4 hours of loss c. Three max core exit thermocouples >1200 F or three max core exit thermocouples >729 F with no RCPs running and RVLIS full range <40% Loss of offsite and onsite AC power for >15 		Refer to Tab 6 "Shutdown System Degradation" Refer to Tab 6 "Shutdown System
-SHIE AREA	1 2 3 4	 minutes AE and DF 4KV emergency buses <u>NOT</u> energized from Unit 2 sources for >15 minutes 		Degradation"
ALERT	1 2 3 4	 AC power to emergency buses reduced to a single source of power such that any additional failure will result in the deenergization of both buses [1 and 2] 1. Either AE or DF 4KV emergency bus is de-energized for >15 minutes 2. The energized AE or DF 4KV emergency bus has only one source of power [a or b] a. Emergency diesel generator b. 2A or 2D 4KV normal bus 	5 6 De- fuel	 UNPLANNED loss of offsite and onsite AC power for >15 minutes 1. AE and DF 4KV emergency buses NOT energized from Unit 2 sources for >15 minutes Also Refer to Tab 6 "Shutdown System Degradation"
UNUSAALEVENT	1 2 3 4	 Loss of offsite power supply for >15 minutes [1 and 2] 1. Offsite power supply to AE and DF 4KV buses unavailable for >15 minutes. 2. Each diesel generator is supplying power to its respective emergency bus 	5 6 De- fuel	 UNPLANNED loss of offsite power supply for >15 minutes [1 and 2] Offsite power supply to AE and DF 4KV buses unavailable for >15 minutes. Either diesel generator is supplying power to its respective emergency bus

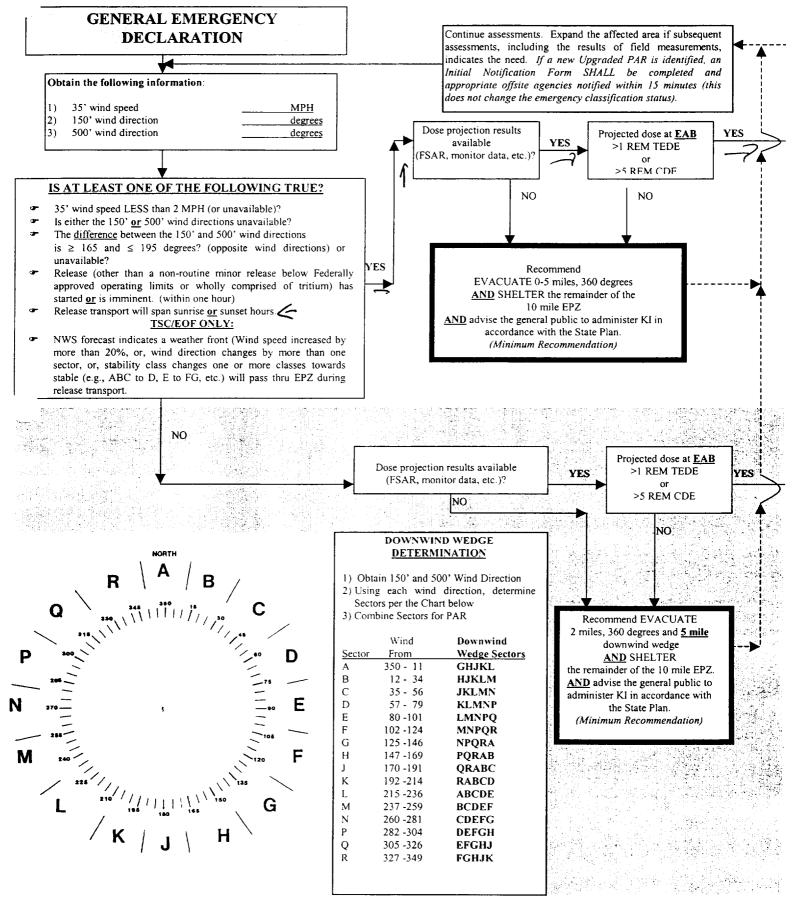
3.3	Loss of DC Power	
Mode	Criterion / Indicator	
	Refer to Tab 1 "Fission Product Barrier Matrix" and Tab 2.2 "Loss of Function", and Tab 6.1 "Loss of Shutdown Systems"	
		GENERAL
	Loss of all vital DC power for >15 minutes	-
1 2 3 4	 Voltage <110.4 VDC on DC buses 2-1 and 2-2 and 2-3 and 2-4 for >15 minutes Also Refer to Tab 1 "Fission Product Barrier Matrix", Tab 2.2 "Loss of Function", and Tab 2.1 "Loss of Instrumentation" and Tab 6.1 "Loss of Shutdown Systems" 	SITE AREA
 	Refer to Tab 1 "Fission Product Barrier	SIT
	Matrix", Tab 2.2 "Loss of Function", and Tab 2.1 "Loss of Instrumentation" and Tab 6.1 "Loss of Shutdown Systems"	ΥT
		ALER
1 2 3	 UNPLANNED loss of one train of DC power for >15 minutes [1 or 2] 1. Voltage <110.4 VDC on DC Buses 2-1 and 2-3 for >15 minutes 2. Voltage <110.4 VDC on DC buses 2-2 and 	L EVENT
4	2-4 for >15 minutes Refer to Tab 6.4 "Loss of DC (Shutdown)" for modes 5, 6, and defueled	UNUSUAL EVEN

3.1, 3.2, 3.3

EPP/Implementing Procedures OFFSITE PROTECTIVE ACTIONS

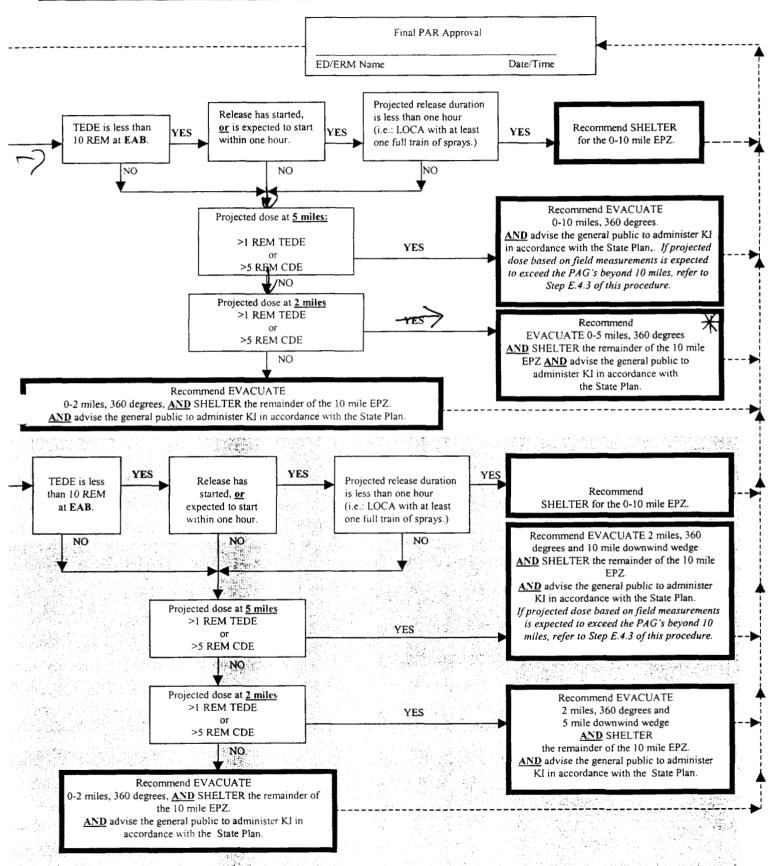
1/2-EPP/IP 4.1 Attachment A (Page 1 of 2) A5.715GP





EPP/Implementing Procedures OFFSITE PROTECTIVE ACTIONS

PECOMMENDATION FLOWCHART



1/2-EPP/IP 4.1

Attachment A

(Page 2 of 2) A5.715GP

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