

RTI
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From: Melvin Holmberg
To: Bilik, Tom; Carla Roque-Cruz
Date: 3/24/04 11:35AM
Subject: Point Beach Prep

FYI, Attached are my exam scope notes that I typically prepare for a PWR inspection with TIs. This is a good habit to get into.

CC: Hills, David

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Inspection Scope Commitment/Plans

Upper Head

- 100 % visual (VT-2) of bare head
- 100 % UT of all penetrations (including leak path verification), with the exception of the vent line.
- Penetrant examination of vent line.

Lower Head

100 % visual (VT-2) of bare head. Will use VT-2 qualified people.

SG ET

WE - Contractor inspecting two SGs.

Predict 59 AVB in SG 1A.

Predict 29 AVB in SG 1B.

Deepest flaw (wear) left in service tube 35,56 at 27% predicted to reach 39% max.

100% full length bobbin

50% of hot leg tubes at top of tube sheet (+/- 2 inch) by MRPC Plus Point

50% of row 1 U-bends MRPC Plus Point.

Special interest MRPC Plus Point as required.

ISI Program

| Plant | Code | ISI interval | Start Date | End Date |
|------------------------------|-----------------------------|--------------|------------|-----------|
| Point Beach U1&U2 266/301 | 1998 Edition, 00 Addenda | Fourth | 7/1/2002 | 6/30/2012 |

RR#3 Risk Informed ISI Class 1 & 2 Piping. Code Case N-578 and EPRI TR-112657 approved in July of 2003.