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Ref: 10CFR50.73(a)(2)(iv)(A)

CPSES-200500439 Log # TXX-05041

March 4, 2005

U. S. Nuclear Regulatory Commission Attn: Document Control Desk Washington, DC 20555

SUBJECT: COMANCHE PEAK STEAM ELECTRIC STATION (CPSES) DOCKET NO. 50-446 ACTUATION OF SPECIFIED SYSTEMS: EMERGENCY DIESEL GENERATOR AND TURBINE DRIVEN AUXILIARY FEEDWATER PUMP LICENSEE EVENT REPORT 446/04-002-01

Gentlemen:

Enclosed is Supplement 1 to Licensee Event Report (LER) 04-002-00 for Comanche Peak Steam Electric Station Unit 2, "Auto Start of the CPSES Unit 2 Train B Emergency Diesel Generator and the Turbine Driven Auxiliary Feedwater Pump."

This communication contains no new licensing basis commitments regarding CPSES Units 1 and 2.

IEP2

A member of the STARS (Strategic Teaming and Resource Sharing) Alliance

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Sincerely,

### TXU Generation Company LP

By: TXU Generation Management Company LLC Its General Partner

Mike Blevins

arth By: Fred W. Madden Director, Regulatory Affairs

TJE/te

Enclosures

c - B. S. Mallett, Region IV
W. D. Johnson, Region IV
M. C. Thadani, NRR
Resident Inspectors, CPSES

#### Enclosure to TXX-05041

NRC FORM 366 (6-2004)

### LICENSEE EVENT REPORT (LER)

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LER)	Reported lessons learned arc incorp industry. Send comments regarding Service Branch (T-5 F52), U.S. Nuc 0001, or by internet e-mail to infoco Information and Regulatory Affairs, and Budget, Washington, DC 20503 does not display a currently valid OJ sponsor, and a person is not required	mpty with this financiary concernent request. So how a ported into the licensing process and fold back to burden estimate to the Records and FOIA/Privacy lear Regulatory Commission, Washington, DC 20555- llects@nre.gov, and to the Desk Officer, Office of NEOB-10202 (3150-0104), Office of Management 4. If a means used to impose an information collection MB control number, the NRC may not conduct or 1 to respond to, the information collection.
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Facility Name (1)

#### COMANCHE PEAK STEAM ELECTRIC STATION UNIT

## ACTUATION OF SPECIFIED SYSTEM: EMERGENCY DIESEL GENERATOR AND TURBINE DRIVEN AUXILIARY FEEDWATER PUMP

	Event Date	(5)			LER Number (	(6)		R	eport Date	c (7)	'}	Other Facilities Involved (8)							
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ABSTRACT (Limit to 1400 spaces, i.e., approximately 15 single-spaced typewritten lines) (16)

On October 19, 2004, one of the two feeder lines to the CPSES 138 kV switchyard was out of service due to modifications on the CPSES switchyard circuit breaker relays and the associated feeder circuit breaker relays at a different switchyard. At approximately 0520 on the same day, the second feeder line to the CPSES 138 kV switchyard was unexpectedly lost causing the loss of all 138 kV power to the CPSES 138 kV switchyard. As expected, both Unit 2 6.9 kV safeguards electrical trains, Trains A and B lost power, a slow transfer to the alternate 6.9 kV Class 1E bus through the 345 kV switchyard source was initiated, both blackout sequencers started, and the Turbine Driven Auxiliary Feedwater Pump started as required. Due to the cold water effects as a result of the start of Auxiliary Feedwater, the turbine load was manually reduced by 20 MW to 1170 MWe. Additionally, the Unit 2 Train B Emergency Diesel Generator (EDG) started unexpectedly, but was not required to load because power was available from the CPSES 345 kV switchyard through the alternate 345/6.9 kV transformer. Investigation revealed that the unexpected start of the EDG was due to the erratic behavior of the Preferred Offsite Source Bus Undervoltage Agastat relay. Once the relay was replaced, the preferred 138/6.9 kV Class 1E source was returned to service at 2324 feeding both safeguards buses. All times in this report are approximate and Central Standard Time unless noted otherwise.

## Enclosure to TXX-05041

#### U.S. NUCLEAR REGULATORY COMMISSION

### LICENSEE EVENT REPORT (LER)

Facility Name (1)

(1-2001)

COMANCHE PEAK STEAM ELECTRIC STATION UNIT 2

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NARRATIVE (If more space is required, use additional copies of NRC Form 366A) (17)

### I. DESCRIPTION OF REPORTABLE EVENT

#### A. REPORTABLE EVENT CLASSIFICATION

An event or condition that resulted in valid actuation of any system listed in 10CFR50.73 (a)(2)(iv)(A). Specifically, an EDG automatically started and the Turbine Driven Auxiliary Feedwater Pump started.

#### B. PLANT OPERATING CONDITIONS PRIOR TO THE EVENT

On October 19, 2004, prior to the event, Comanche Peak Steam Electric Station (CPSES) Unit 2 was in Mode 1 and at 100% Power Operations.

### C. STATUS OF STRUCTURES, SYSTEMS, OR COMPONENTS THAT WERE INOPERABLE AT THE START OF THE EVENT AND THAT CONTRIBUTED TO THE EVENT

There were no inoperable structures, systems, or components that contributed to the event other than the DeCordova feeder line to the CPSES 138 kV switchyard was out of service due to maintenance at the start of the event.

# D. NARRATIVE SUMMARY OF THE EVENT, INCLUDING DATES AND APPROXIMATE TIMES

On October 19, 2004 and before 0520, the DeCordova feeder line to the CPSES 138 kV switchyard was out of service due to maintenance on the CPSES switchyard circuit breaker [EIIS: (FD)(52)] and the associated DeCordova switchyard circuit breaker relays. The Stephenville feeder line was in service. The two feeder lines to the CPSES 138 kV switchyard are from DeCordova and Stephenville switchyards. All five feeder lines to the CPSES 345 kV switchyard were in service.

At approximately 0520 on the same day, a circuit breaker in the Stephenville 138 kV switchyard tripped and failed to reclose causing the loss of power to the CPSES 138 kV switchyard. Loss of power to the 138 kV switchyard caused the loss of offsite power to the Unit 2 138/6.9 kV Startup Transformer XST1.

As expected, both Unit 2 6.9 kV safeguards electrical trains, Trains A and B, momentarily lost power due to the loss of the 138 kV switchyard to the Unit 2 Startup Transformer. A loss of normal power supply to the 6.9 kV AC safeguards

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NARATIVE (If more space is required,	buses results in a transfer to the alt shed of the bus and initiation of the Additionally, initiation of the black the Turbine Driven Auxiliary Feed the 6.9 kV Train A and B bus alter. EDGs will not start. In this event, source was initiated and both black Auxiliary Feedwater Pump started In response to the start of Turbine I of the relatively cold feedwater, the power by 20 MW from 1190 MWe B EDG [EIIS: (BK)(DG)] started u because the safeguards buses were the CPSES 345 kV switchyard. Th both Train A 2EA1-1 and Train B equal to one-half second. 2EA1-1 for approximately 30 seconds due to circuit breaker was prevented from shut, thereby preventing the alterna The Unit 2 Train A equipment pred	ernate power e blackout se cout sequence water Pump nate power s a slow transf cout sequence as required. Driven Auxil e reactor ope to 1170 MV inexpectedly re-energized the bus underv 2EA2-1 circu operated cor to the failed a closing due ate source bro formed as rec	r supp equence er rest [EIIS upply fer to f ers sta liary F rators We. A y, but v follo voltag uit bre rectly Agast to the eaker quired	ly, v er ii ults is s the artec feed ddi was eree eake cake 2EA l.	which a n order in an au A)(P)]. successf alternat d, and the lwater H ility, Li tionally not req ing the sl lays show or to op the 2EA2 elay. The A2-1 br A2-2 from	lso to r utor If ful, i e 6. i ne T Pum cens r, the uire ow ould ben i -1 d he I reak	includes eload th natic sta the trans the respo 9 kV Cli ourbine I ourbine I ourbine I ourbine I ap and do sed) low e Unit 2 d to load transfer l have ca in less the id not o DG outpic cer still te closing f	load e bus. rt of fer to ective ass 1E Driven elivery ered Train 1 from tused tan or pen ut being irst.	
E.	The Turbine Driven Auxiliary Feed operating procedures. The Stephenville line was returned day, restoring power to the CPSES that the unexpected start of the ED Preferred Offsite Source Bus Under replaced and the Stephenville 138 If the preferred 138/6.9 kV Class 1E both safeguards buses. THE METHOD OF DISCOVER FAILURE, OR PROCEDURAL Control board indicators and alarm Licensed) of a loss of power to tran- start, and the Turbine Driven Auxi	dwater Pump to service at switchyard a G was due to rvoltage Aga kV line was source was r <b>CY OF EAC</b> <b>OR PERSO</b> as alerted the nsformer XS' liary Feedwa	t appro and X o the e astat r verific eturne H CO DNNE React T1, th ater Pu	pron oxir: ST1 errat relay ed fo ed to <b>DMH</b> <b>CL E</b> tor ( ie U) ump	mptly so nately ( 1. Investic beha 7. Once for conti to servic PONEN CRROR Operato nit 2 Tr start.	ecur 0600 stiga vior e the nuo e at T C C	o on the ation rev of the relay w us opera 2324 fe <b>DR SYS</b> Utility, B EDG	ite same realed ras ition, eding <b>TEM</b> auto	

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**COMANCHE PEAK STEAM ELECTRIC STATION UNIT 2** 

### II. COMPONENT OR SYSTEM FAILURES

#### A. FAILURE MODE, MECHANISM, AND EFFECTS OF EACH FAILED COMPONENT

The automatic start of the Unit 2 Train B EDG, in response to the bus transfer, was unexpected. Troubleshooting determined that the time delay relay 27BX-1/ST1 was operating erratically.

#### B. CAUSE OF EACH COMPONENT OR SYSTEM FAILURE

Performance of multiple tests on the time delay relay 27BX-1/ST1 determined that the time delay relay degraded to a point where repeatability was lost.

#### C. SYSTEMS OR SECONDARY FUNCTIONS THAT WERE AFFECTED BY FAILURE OF COMPONENTS WITH MULTIPLE FUNCTIONS

Not applicable -- No failures of components with multiple functions have been identified.

#### D. FAILED COMPONENT INFORMATION

Manufacturer: Tyco Electronics Model No. E7012PA002 Agastat relay

#### III. ANALYSIS OF THE EVENT

#### A. SAFETY SYSTEM RESPONSES THAT OCCURRED

Both Unit 2 Trains A and B blackout sequencers started, the Turbine Driven Auxiliary Feedwater Pump started, and a slow transfer to the alternate 345/6.9 kV Class 1E power supply XST2 was initiated. The Unit 2 Train B EDG started, but did not load. The bus undervoltage relays should have caused both Train A 2EA1-1 and Train B 2EA2-1 circuit breakers to open in less than or equal to onehalf second. 2EA1-1 operated correctly, but 2EA2-1 did not open for approximately 30 seconds due to the failed Agastat relay. The Unit 2 Train A equipment preformed as required.

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#### B. DURATION OF SAFETY SYSTEM TRAIN INOPERABILITY

Not applicable -- However, the offsite 138 kV switchyard was inoperable from 0520 to 0606.

#### C. SAFETY CONSEQUENCES AND IMPLICATIONS

Both Unit 2 Trains A and B blackout sequencers started which function to reload the associated 6.9 kV safeguards bus in a pre-established sequence following the undervoltage condition on the bus and re-energization from the alternate power source. When the time delay relay 27BX-1/ST1 was slow to time out at approximately 30 seconds instead of less than or equal to one-half second, as designed, the preferred 6.9 kV Train B feeder breaker did not open as expected and the Unit 2 Train B EDG started, but was not required to load because alternate 6.9 kV power was supplied from the CPSES 345 kV switchyard via the Startup Transformer XST2. As a result of the slow transfer to the alternate 6.9 kV source, the Unit 2 Train B safety bus lost power for approximately 30 seconds. The unanticipated start of the EDG is attributed to the delay in the tripping of the Train B 6.9 kV switchgear preferred feeder breaker during slow transfer of the Safeguards buses to their alternate source.

Because the Train A safeguards bus was unaffected by this event, this condition did not result in a safety system functional failure, under 10 CFR 50.73 (a)(2)(v). Furthermore, there was no disruption in the non-safeguards loads required for normal plant operations because normal plant operations are unaffected by the loss of the 138 kV switchyard. Therefore, this event did not adversely affect the safe operation of CPSES Unit 2 or the health and safety of the public.

The Turbine Driven Auxiliary Feedwater Pump start is bounded within the existing accident analysis.

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**COMANCHE PEAK STEAM ELECTRIC STATION UNIT 2** 

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#### IV. **CAUSE OF THE EVENT**

The bus undervoltage relays should have caused both Train A 2EA1-1 and Train B 2EA2-1 circuit breakers to open in less than or equal to one-half second. 2EA1-1 operated correctly, but 2EA2-1 did not open for approximately 30 seconds. The Unit 2 Train B EDG started due to the bus undervoltage, but was not allowed to close its output breaker due to 2EA2-1 breaker remaining closed. TXU Power believes that the 27BX-1/ST1 undervoltage relay for 2EA2-1 was operating erratically causing the start of the Train B EDG.

The Turbine Driven Auxiliary Feedwater Pump started as designed.

#### V. **CORRECTIVE ACTIONS**

The relay 27BX-1/ST was replaced with a new relay. The new relay was tested and within design specifications and subsequently placed in service. The defective relay was sent off site for a more detailed failure analysis to provide further understanding of the failure mechanism and potential extent of conditions for other similar Agastat relays on site.

After performing a failure analysis using Southwest Research Institute (SRI) resources, some particles considered as foreign materials (FM) were found in the "clean" area behind the diaphragm of Agastat relay, 27BX1/ST1. The conclusion of the report is that particles were transported to the exit port and disk pathway used to bleed-off the air compressed by the diaphragm when the relay coil is energized. Restricting the exit path would cause the relay to time long. FM may also cause the relay to time erratically since these particles may move in the exit pathway as air passes them. SRI also determined that the foreign materials were introduced into the clean air cavities of the relay at the manufacturer's assembly area. However, based on the reliable operation of the relay (past calibrations 1995-2001 have been within set point criteria) the migration of the particles is random and not predictable and as such, the failure of relay 27BX1/ST1 is considered a random failure.

The extent of condition applies to relays of the same manufacturer and design that are used on Unit 2 Train A and both trains in Unit 1; however, CPSES considers this failure to be a random failure with low risk.

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### VI. PREVIOUS SIMILAR EVENTS

There was a previous event involving an Agastat relay on October 7, 2002. Specifically, LER 02-003-00 is related to the erratic behavior of an Agastat relay causing the unexpected auto start of the Unit 1 Train B EDG. Corrective actions from the previous 2002 event included development of a schedule to replace 212 of the safety related relays which perform a safety-related function and approximately 64% of these relays have been replaced. The schedule was based on availability and on risk of failure of these relays based on past calibration data and failure history.

This specific relay was scheduled to be tested and replaced, if required, on October 25, 2004 as a result of the previous event. The current completion date to replace the remaining safety related relays is December 31, 2005.