From:

Rick Ennis

To:

Ronda Daflucas

Date:

Wed, Jul 28, 2004 1:39 PM

Subject:

Fwd: Vermont Yankee Steam Dryer

Ronda,

Let's discuss the attached when you get a chance.

Thanks,

Rick

CC:

Allen Howe; Barry Elliot; Matthew Mitchell

From:

Barry Elliot

To:

Rick Ennis

Date: Subject: Wed, Jul 28, 2004 1:23 PM Vermont Yankee Steam Dryer

Inorder to complete the SER for VYNPS power uprate the staff needs the licensee to provide commitments on ISI of repairs and flaws left inservice. Enclosed are the commitments that need to be provided by the licensee. Some were discussed in the July 2, 2004 response to staff RAIs. Barry Elliot

CC:

Matthew Mitchell

Mail Envelope Properties (4107E4EA.182 : 15 : 20516)

Subject:

Fwd: Vermont Yankee Steam Dryer

Creation Date:

Wed, Jul 28, 2004 1:39 PM

From:

Rick Ennis

Created By:

RXE@nrc.gov

Recipients owf2_po.OWFN_DO MAM4 CC (Matthew Mitchell)	Action Delivered Opened	Date & Time 07/28 1:40 PM 07/28 4:07 PM
owf4_po.OWFN_DO	Delivered	07/28 1:39 PM
AGH1 CC (Allen Howe)	Opened	07/28 2:10 PM
RXE BC (Rick Ennis)	Opened	07/28 2:22 PM
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Wednesday, July 28, 2004 1:39 PM

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Commitments for ISI of Flaws Left inservice and Repairs of VYNPS Steam Dryer

The licensee has proposed to perform inspections of all flaws left inservice on a cycle by cycle basis until it is demonstrated that there is no further crack growth and the flaws have stabilized. The inservice inspection must include atleast one cycles at full EPU conditions to ensure cracks have been stabilized at EPU conditions. The licensee has indicated that they will confirm that the flaw growth observed at the end of each refueling outage will not result in the limiting flaw exceed $_{\Delta}K_{th}$, at the end of the next refueling outage. In addition, if it is determined that the flaw growth projected at the end of the next refueling outage results in a flaw that exceed $_{\Delta}K_{th}$, the licensee must provide a revised analysis that considers flaw growth resulting for fatigue.

The licensee has committed to inspect at the next two refueling outages repair locations in the steam dryer that coincide with high stress locations. The licensee has also indicated that they might change the frequency of inspection based on the results from the next two outages. The licensee has committed to provide the staff with its analysis, if the licensee changes the frequency of inspection from a cycle by cycle inspection frequency.