

December 8, 2004

License SUA-1341 Docket No. 40-8502

Mr. Gary Janosko, Chief Fuel Cycle Facilities Branch U.S. Nuclear Regulatory Commission Mail Stop T-8A33 Two White Flint North 11545 Rockville Pike Rockville, MD 20852-2738

RE: Response to Request for Additional Information, 2004 Surety Review COGEMA Mining, Inc. Irigaray and Christensen ISL Projects

Dear Mr. Janosko:

Pursuant to comments made by our Project Manager, Ms. Elaine Brummett, COGEMA Mining, Inc. (COGEMA) hereby submits several revised pages for insertion into COGEMA's August 17, 2004 surety estimate. The revisions to the surety are described below.

- COGEMA had used a September 2003 Consumer Price Index (CPI) to calculate the inflation rate since the last estimate. NRC requested COGEMA to use the August 2003 CPI. This produces an inflation factor of 2.6% rather than the previously used 2.27%. Page 1 of the Reclamation Bond Assumptions and Table 1 of the Bond Estimate have been revised with this change.
- Worksheet 1 was inadvertently left out of the August 17, 2004 surety estimate submittal. A copy of Worksheet 1 is attached for insertion into the estimate.
- NRC has suggested that we submit a revised "Discussion of Assumptions" listing only the changes made to the worksheets since the submittal dated January 22, 2004. However, this bond estimate is supplied to both WDEQ and NRC, and the WDEQ has not seen all of the changes required by NRC in October 2003 and January 2004. To avoid duplication, we try to submit the same estimate to both agencies including all changes made since the last estimate. We ask that NRC not require us to make changes to the 16-page assumptions document specific to NRC's use only.
- NRC has asked for more detail for the miscellaneous costs for project management and administrative costs. Also, NRC requested that the 15% contingency be applied to the entire cost estimate, including the miscellaneous costs for project management, etc. The miscellaneous costs provided in Table 1 of the Bond Estimate are required by the WDEQ. We have now, in Table 1, broken out which of those costs apply to the NRC NUREG-1569 guidance, and have shown different percentages for NRC purposes. These are explained in detail on pages 1 and 2 of the Reclamation Bond Assumptions. Accordingly, revised pages 1 and 2 of the Reclamation Bond Assumptions and the revised Table 1 of the Bond Estimate



Mr. Gary Janosko December 8, 2004 Page 2

are included for insertion into the August 2004 estimate. Please note that the pages included for insertion into the Reclamation Bond Assumptions are numbered 1, 2 and 2a, and should replace pages 1 and 2. The revised Table 1 should replace the previous Table 1.

We hope that NRC's questions have been appropriately addressed. Please contact me if you require additional information.

Sincerely,

Donna L. Wichers General Manager

NRC - Elaine Brummett, Project Manager

NRC - Region IV

cc:

COGEMA Mining, Inc.
SUMMARY OF RECLAMATION/RESTORATION BOND ESTIMATE, 2004 - 2005
WDEQ PERMIT NO. 478/USNRC LICENSE SUA-1341
TABLE 1

IABLE 1			WDEQ Estimate	NRC Estimate
I GROUNDWATER RESTORATION - Wo	rksheet 1:		\$3,124,253	\$3,938,547
II DECOMMISSIONING AND SURFACE R	FCLAMATION:			
A. Process Plant(s) Equipment Remove			\$212,081	\$212,081
Worksheet 2	nacal		\$734,007	\$734,007
B. Plant Building(s) Demolition and Dis Worksheet 3	posai		φ/34,00/	\$734,007
C. Process Pond Sludge and Liner Har	ndling		\$749,999	\$749,999
Worksheet 4 D. Well Abandonment			\$744,573	\$744 , 573
Worksheet 5			Ψ1-4-1,51-5	Ψ144,513
E. Wellfield Equipment Removal and D	isposal		\$866,581	\$866,581
Worksheet 6 F. Topsoil Replacement and Revegation	on		\$732,131	\$732,131
Worksheet 7 G. Miscellaneous Reclamation Activitie	s		\$121,836	\$121,836
Worksheet 8 Sub Total - Decommissioning and Surfac	e Reclamation		\$4,161,208	\$4,161,208
TOTAL RESTORATION AND RECLAMA	TION		\$7,285,462	\$8,099,755
Add 2.6% for inflation (CPI August 2 through July 2004 CPI of 189.4)	003 of 184.6		\$189,422	\$210,594
anough duly 2004 Of For 109.4)	SUBTOTAL		\$7,474,884	\$8,310,349
Miscellaneous Costs Associated with Thi	rd Party Contractors			
	WDEQ	NRC		
Project Design	2%	1%		
Contractor Profit & Mobilization	8%	4%		
Pre-construction Investigation	1%			
Project Management	5%	3%		
On-site monitoring	0.5%			
Site Security & Liability Assurance	1%	0.5%		
Longterm Administration	2%			
Subtotal miscellaneous additions to bond	19.5%	8.5%	\$1,457,602	\$706,379.64
. •	SUBTOTAL		\$8,932,486	\$9,016,728
	WDEQ	NRC		
Contingency	4%	15%	\$357,299	\$1,352,509

GRAND TOTAL RESTORATION AND RECLAMATION

\$9,289,785

\$10,369,238

Reclamation Bond Assumptions Irigaray and Christensen Ranch ISL Projects <u>WDEQ</u> Permit to Mine No. 478 <u>NRC License SUA-1341</u> 2004 Annual Report, August 2004

This year's <u>b</u>Bond estimate is based upon last year's 2003 bond estimate where very detailed explanations were provided for the updated costs. For the most part, differences in last year's costs (August 2003) and this year's costs are not significant. Therefore for 2004, the 2003 cost estimate will be used with an inflation factor added to the Summary Table 1. This inflation rate equates to the difference between the current Consumer Price Index (all urban consumers) for July 2004 of 189.4 and the September-August 2003 value of 185.2184.6 (September is used as the starting point as all 2003 cost estimates were based on August 2003 dollars). This equates to an inflation increase of 2.272.6%. Additionally, changes made to the bond are base on October, 2003 and January 2004 costs, therefore inflating the overall estimate with an August CPI is conservative.

Costs in the bond estimate are thoroughly detailed and were developed by using either 1) COGEMA's actual costs, 2) a published reference source, or 3) quotes from local third-party contractors. The method by which unit rates and costs were derived is provided in the explanation for each worksheet, below.

Table 1 – Summary of Reclamation/Restoration Bond Estimate

Table 1 is a summary of costs from individual bond worksheets. Added to the grand total of estimated spending are "miscellaneous" costs associated with the hiring of a third part contractor to actually perform the work. The specific miscellaneous costs are a requirement of the Wyoming Department of Environmental Quality (WDEQ), as outlined in the WDEQ Land Quality Division's Guideline No. 12, "Standardized Reclamation Performance Bond Format and Cost Calculation Methods", page 11. The U.S. Nuclear Regulatory Commission (NRC) also requires similar miscellaneous costs in NUREG-1569 and further mandates that a standard contingency, in this case 15%, be added to the overall estimate for contingency for unknownsbond cost. An explanation of the various miscellaneous costs and contingency for Table 1 are as follows.

Project Design

This is the cost for an independent firm to design the final reclamation project. This includes all design and engineering work through production of construction documents. Some surveying and redesign of the operator's reclamation plan to fit the current situation may be required. WDEQ reference sources place this category at 2 to 6.5% of the total bond cost. WDEQ typically uses 3%. COGEMA has been approved by WDEQ to use 2% for this category based on the details of our reclamation plan.

Although WDEQ requires the 2% for a final reclamation design, only 1% has been added for the NRC cost. The reclamation program has been in progress for 4 years, with groundwater restoration completion expected by early 2005, and completion of decommissioning in 2006. The program is far enough along that a firm would not be required to prepare an entire final reclamation project. The 1%, or \$83,103, is sufficient to hire an engineering firm to complete a design to finish the project.

Contractor Profit & Mobilization

This percentage covers contractor costs typically not found in the basic unit rates.

Revised 12-08-04

This percentage specifically covers contractor profit, overhead costs, mobilization costs to the site and demobilization costs after job completion. According to WDEQ, assorted references place this cost from 8% to 15% of the total bond cost. WDEQ typically uses 10%. COGEMA has been approved by the WDEQ to use 8% for this category.

For NRC purposes, this category has been reduced by half, to 4%. In NUREG-1569, NRC requires overhead costs for labor, equipment and contractor profit. Hourly rates are already included for labor and equipment, and these are third party estimates which already include overhead. Therefore the 4% is intended to cover contractor profit and mobilization/demobilization. As the ISL reclamation is not an equipment intensive type of reclamation, mobilization/demobilization costs should be minimal.

Pre-construction Investigation

This item addresses all fieldwork necessary to document and mitigate dangerous and/or quickly deteriorating conditions. Any assessment under this item will be based on the WDEQ's knowledge of specific site conditions and length of time between bond forfeiture (reason for a third party contractor) and initiation of the final reclamation project. WDEQ uses 1%, and has reference sources placing this cost between 1% and 2%. COGEMA has been asked by WDEQ to incorporate the 1% into our bond estimate.

No cost is included for NRC in this WDEQ required category. NRC required COGEMA to conduct a detailed site decommissioning plan, and a part of this plan was a site characterization. No areas of potential hazardous conditions were identified. We believe that this study qualifies as a pre-construction investigation.

Project Management

This category includes the costs for an independent firm to manage the final reclamation project. It includes complete oversight of all demolition, construction and reclamation activities. Examples would include supervision of groundwater restoration, wellfield piping and structures removal, plant buildings and equipment demolition, soil sampling, byproduct waste shipments, etc. References place this cost at 3% to 4%. WDEQ typically uses 3%. However, WDEQ has required a 4% project management cost for COGEMA due to the more technical aspects of groundwater restoration. Furthermore, at the suggestion of NRC, COGEMA has included a Radiation Safety Officer as part of the project management team, bringing the percentage for this estimate up to 5%.

NRC's project management in NUREG-1569 includes costs associated with project management; engineering design, review and change; mobilization; power during reclamation; quality control; radiological safety; and any other costs not included in other estimation categories. Engineering design and mobilization are included as separate miscellaneous cost items, above. Furthermore, COGEMA already includes line items in the bond for the utilities during reclamation and radiological safety (gamma surveys and soil analysis, byproduct load surveys). However, 1% is added to project management for an RSO (\$83,103), and 2% is added for general project management (\$166,206), for a total of 3% (\$249,309) for the project management miscellaneous costs. This is consistent with references that place this cost at 3% to 4% of total project costs.

On-site Monitoring

This category covers the costs for any miscellaneous monitoring felt necessary by the WDEQ after the final reclamation is completed. Costs of this item typically vary, depending upon the volume of monitoring already included in the bond or the type of reclamation activity required. The WDEQ typically uses 0.5%, and this is what COGEMA is bonded for.

NRC license termination will occur at the end of the project, therefore no costs will be necessary after final reclamation is completed. WDEQ requires the 0.5% to cover any miscellaneous monitoring they may incur during the 5-year reclamation evaluation period prior to bond release.

Site Security & Liability Assurance

This category covers the cost for the WDEQ, or third party contractor, to provide any necessary site security measures during the reclamation program, and to purchase liability insurance to cover the timeframe of the reclamation program and full bonding period. WDEQ references place this cost at about 1% of the total bond amount. The WDEQ typically uses 1%, and this is what COGEMA is bonded for.

Because NRC does not have the same 5-year bonding period after reclamation is completed, only half of the 1% for site security and liability insurance is provided in this category.

Longterm Administration

This category applies to the period between completion of the reclamation project and final bond release which is a minimum 5 year period for uranium mines. During this time the WDEQ will incur administrative costs prior to the final bond release. WDEQ typically uses 1% to 2% for this category depending upon the scale or complexity of the reclamation and post-reclamation monitoring. WDEQ has required COGEMA to use 2%.

Again, because NRC will terminate the license after reclamation completion, there is no final bond release period of 5 years. There is no need for a percentage in this category.

Contingency

Contingency is included in the bond estimate to cover unknown conditions that could occur during the reclamation project. The WDEQ references place this cost at 2% to 5% of the total bond cost. Under normal circumstances WDEQ uses 4%, which has been incorporated into this bond revision. • NRC requires a contingency of 15% regardless of the detail of the bond estimate, so COGEMA has incorporated the 15%.

WDEQ Reference Sources: The reference sources used by WDEQ to establish the ranges of percentages used in the miscellaneous items are:

- Means Heavy Construction Cost Data (current edition), R.S. Means Company, Inc., Kingston MA
- Means Site Work Cost Data (current edition), R.S. Means Company, Inc.
- Building Construction Cost Data (current edition), R.S. Means Company, Inc.
- Handbook for Calculation of Reclamation Bond Costs, 1987, Department of Interior,
 Office of Surface Mining Reclamation and Enforcement, Washington, D.C.
- Wyoming DEQ Abandoned Mine Land Program contracting and reclamation practices and cumulative experience.

ORKSHEET 1							<u> </u>		
	ingaray	Ingaray	Christensen	Christensen		Christensen	Christensen	Christensen	Christense
ROUNDWATER RESTORATION	Mine Unit(s) #1 Thru #5	Mine Unit(s) #6 Thru #9	Mine Unit	Mine Unit	Mine Unit	Mine Unit	Mine Unit	Mine Unit	Mine Unit
NOONDWATER RESTORATION	<u> </u>	_ wo 11110 w 3		73					#8_
echnical Assumptions:	J								
Welflield Area (Ft²)	522720	784080	890000	798944	510088	1210968	2021243	1332936	160000
Wellfield Area (Acres)	12.00	18.00	20.43	18.34	11.71	27.80	46.40	30.6	36.
Affected Ore Zone Area (Ft²)	522720	784080	890000	798944	550193	1346004	2058344		
Avg Completed Thickness (Ft)	15.0	18.0	11.0	10.0	12.7	19.9	21.8		
Affected Volume:									
Factor For Vertical Flare	20%	20%	20%	20%	20%	20%	20%		
Factor For Horizontal Flare	20%	20%	20%	20%	20%	20%	20%	j j	}
Total Volume (Ft³)	11290752		14097600						
Porosity	26.0%		26.0%	26.0%		26.0%			
Gallons Per Cubic Foot	7.48	7.48	7.48	7.48	7.48	7.48	7.48		
Gallons Per Pore Volume	21958254.49		27417012.5	22374522.6			125664292.2	1 !	
Number of Wells in Unit(s)	121000204.40	100021000		1	13300110	1	12000-202.2	1	1
Production Wells	150	274	153	185	105	217	202	155	1
Injection Wells	310								
									i
Monitor Wells	150		50			70			l
Baseline Water Quality wells (prod or inj)	19		24						l
Average Well Spacing (Ft)	35								l
Average Well Depth (Ft)	250	250	345	300		450	520	550	L
GROUNDWATER SWEEP	7				•				
A. PLANT & OFFICE	1								
Operating Assumptions:	7	!	1		Į.				
Flowrate (gpm)	200	200	200	200	200	200	200	i l	Į.
PV's Required	4	. 1	1	1	.] 1	1 1	1 1	i	
Total Gallons For Treatment	87833017.96	39524858.1	27417012.5	22374522.6	19568440.7	75057000	125664292.2	· l	i
Total KGals for Treatment	87833	39525	27417	22375	19568	75057	125664	į	
Cost Assumptions:	127358							1	ł
Power	1		1	1					
Avg Connected Hp	51.30	51.30	40.00	40.00	40.00	40.00	40.00	1	Ì
Kwh's/Hp	1.00	1.00	0.83	0.83	0.83	0.83	0.83		
\$/Kwh	\$0.051	\$0.051	\$0.0365	\$0.0365	\$0.0365	\$0.0365	\$0.0365		1
Gallons Per Minute	200			200					}
Gallons Per Hour	12000								ł
Cost Per Hour	2.62	2.62	1.21	1.21	1.21	1.21	1.21	1	ł
Cost Per Gallon	0.00022	0.00022	0.00010	0.00010	0.00010	0.00010	0.00020		
Cost Per KGal (\$)	\$0.218	\$0.218	\$0.101	\$0.101	\$0.101	\$0.101	\$0.202		
Chemicals	\$0.210	\$0.210	\$0.101	1 30.101	\$0.101	30.101	\$0.202	ł	!
Antiscalent (\$/Kgals)	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947		
Elution (\$/KGals)	\$0.099	\$0.099	\$0.099	\$0.099	\$0.0947	\$0.099	\$0.099	ł .	
	\$0.0379	\$0.0379	\$0.0379	\$0.0379	\$0.0379	\$0.0379	\$0.0379	1	
Repair & Maintenance (\$/KGals)	\$0.0379	\$0.03/9	\$0.0379	\$0.03/9	\$0.0379	\$0.03/9	\$0.0379	[(
Ańatysis (\$/KGals) Total Cost Per KGal	\$0.032	\$0.102	\$0.131	\$0.127	\$0.115	\$0.050	\$0.056	Į.	1
								i	l
Total Treatment Cost	\$42,342	\$21,821	\$12,718	\$10,291	\$8,758	\$28,713	\$61,534	ł	I
Utilities (Contact)								I	l
Power (\$/Month)	\$65	\$65	\$65	\$65	\$65	\$65	\$65	\	1
Telephone (\$/Month	\$500	\$500	\$500	\$500	\$500	\$500	\$500		
Time For Treatment								[1
Minutes For Treatment	439165	197624	137085	111873	97842	375285	628321	1	
Hours For Treatment	7319	3294	2285	1865	1631	6255	10472	1	
Days For Treatment	305	137	95	78	68	261	438	I	I
Average Days Per Month	30.4	30.4	30.4	30.4	30.4	30.4	30.4	1	
Months For Treatment	10.0	4.5	3.1	2.6	2.2	8.6	14.3	1	I
Utilities Cost (\$) TOTAL PLANT & OFFICE COST	\$5,665 \$48,007	\$2,549 \$24,371	\$1,768	\$1,443 \$11,734	\$1,262	\$4,841 \$33,554	\$8,105	\$0	

WORKSHEET 1									
	Irigaray	Irigaray	Christensen	Christensen	Christensen	Christensen	Christensen	Christensen	
		Mine Unit(s)	Mine Unit						
GROUNDWATER RESTORATION	#1 Thru #5	#6 Thru #9	#2	#3	#4	#5	#6	#7	#8
I GROUNDWATER SWEEP (Continued)									
B. WELLFIELD									1
Cost Assumptions:		1							i i
Power	1							,	()
Avg Flow/Pump (gpm)	3.86	3.86	20	20	20	20	20	i '	1
Avg Hp/Pump	1.50	1.50	3.00	3.00	3.00	3.00	3.00	1 .	1 1
Avg # of Pumps Required	51.8	51.8	10.0	10.0	10.0	10.0	10.0	i !	1 1
Avg Connected Hp	77.8	77.8	25	25	25	25	25		1 1
Kwh's/Hp	1.000	1.000	0.830	0.830	0.830	0.830	0.830	1 '	1 1
S/Kwh	\$0.051	\$0.051	\$0.0365	\$0.0365	\$0.0365	\$0.0365	\$0.0365	i '	i I
Gallons Per Minute	200		200	200		200	200	1	1 1
Gallons Per Hour	12000		12000	12000		12000	12000		i I
Cost Per Hour (\$)	\$3.97	\$3.97	\$0.76	\$0.76	\$0.78	\$0.78	\$0.76		1 1
Cost Per Gallon (\$)	\$0,0003	\$0.0003	\$0.0001	\$0,0001	\$0,0001	\$0,0001	\$0.0001		1 1
Cost Per KGal (\$)	0.331	0.331	0.063	0.063	0.063	0.063	0.063	1	1 1
Repair & Maintenance (\$/KGals)	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289	'	1
	\$0.620	\$0.620	\$0.253	\$0.353	\$0.353	\$0.353	\$0.353	·	1
Total Cost Per KGal	\$54,426	\$24,492	\$9,665	\$7,887	\$6,898	\$26,459	\$44,298	so	\$0
TOTAL WELLFIELD COST					\$16,918	\$60,012	\$113,937	\$0	\$0
TOTAL GROUND WATER SWEEP COST	\$102,433	\$48,862	\$24,152	\$19,622	\$16,918	\$60,012	3113,937	30	30
	-								
II REVERSE OSMOSIS						·			T
A. PLANT & OFFICE	⊣				1	l		1	
Operating Assumptions:	i	l	i	·	i	l	l	ſ	1 1
Flowrate (gpm)	300		500	500		500		i	
PV's Required	3.0	5.0	5.0	5.0	5.0	5.0	5.0	l	Į l
Total Gallons For Treatment	65874763.47			111872613					
Total KGals for Treatment	65875	197624	137085	111873	97842	375285	628321	1	
Feed to RO (gpm)	300			500					1
Permeate Flow (gpm)	240								l l
Brine Flow (gpm)	60	60	125	125	125	125	125	l	
Average RO Recovery	80.0%	80.0%	75.0%	75.0%	75.0%	75.0%	75.0%	A .	
Cost Assumptions:	ł	ł	ľ	ł	l	ł	ì	ł	1
Power	1	1	1	ì	1	1	1	1	ì
Avg Connected Hp	120.00	120.00	560.00	560.00	560.00	560.00	560.00		
Kwh's/Hp	1,000	1,000	0.830	0.830	0.830	0.830	0.830		1
\$/Kwh	\$0.051	\$0.051	\$0.0365	\$0.0365	\$0.0365	\$0.0365	\$0.0365		1
Gallons Per Minute	300							d .	1
Gallons Per Hour	18000								ł
Cost Per Hour (\$)	\$6.12	\$6.12	\$16.97	\$16.97	\$16.97	\$16.97	\$16.97	ł	
Cost Per Hour (\$)	\$0.00034	\$0.00034	\$0.00057	\$0.00057	\$0.00057	\$0.00057	\$0.00057	1	
	\$0.340		\$0.568	\$0.566	\$0.566	\$0.566	\$0.566	i	í
Cost Per KGal (\$)	\$0.340	30.340	1 30.300	30.366	20.300	1 30.300	***.300	1	1
Chemicals	60040	1 0000		1	\$0.018	\$0.018	\$0.018	ł	I
Caustic Soda (\$/KGals)	\$0.018	\$0.018	\$0.018	\$0.018				1	I
Antiscalent (\$/Kgals)	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947	\$0.0947	1	I
Elution (\$/Kgals)	\$0.099	\$0.099	\$0.099	\$0.099	\$0.099	\$0.099	\$0.099	1	1
Repair & Maintenance (\$/KGals)	\$0.038		\$0.038	\$0.038	\$0.038	\$0.038	\$0.038	l	1
Sampling & Analysis (\$/KGais)	\$0.077		\$0.090	\$0.122	\$0.092	\$0.039	\$0.032	1	i
Total Cost Per KGal (\$)	\$0.687	\$0.629	\$0.905	\$0.937	\$0.907	\$0.854	\$0.847	1	1
Total Pumping Cost (\$)	\$43,940	\$124,319	\$124,089	\$104,788	\$88,752	\$320,397	\$531,949	ſ	ſ
Utilities	1		I		I	I		I	
Power (\$/Month)	\$65	\$65	\$65	\$65	\$65	\$65	\$65	I	
Propane (S/Month	\$500	\$500	\$500	\$500	\$500	\$500	\$500	I	1
Time For Treatment	4	1			1	I		1	
Minutes For Treatment	219583	658748	274170	223745	195684	750570	1256643	l	
Hours For Treatment	3660		4570	3729	3261	12510		1	1
Days For Treatment	152		190	155	138	521	873	I	
Average Days Per Month	30.4	30.4	30.4	30.4		30.4			
								1	
Months For Treatment	5.0		6.3	5.1	4.5	17.1	28.7	I	
Utilities Cost (\$)	\$2,825	\$8,475	\$3,560	\$2,882	\$2,543	\$9,662			
TOTAL PLANT & OFFICE COST	\$46,765	\$132,794	\$127,648	\$107,670	\$91,294	\$330,059	\$548,165	\$0	\$0

COGEMA Mining, Inc. 2004 Restoration and Reclamation Costs Wyoming Operations WORKSHEET 1

HKSHEET T									
•	Irigaray	Irigaray	Christensen	Christensen	Christensen	Christensen	Christensen	Christensen	Christens
	Mine Unit(s)	Mine Unit(s)	Mine Unit	Mine Un					
OUNDWATER RESTORATION	#1 Thru #5	#6 Thru #9	#2	#3	#4	#5	#6	#7	#8_
REVERSE OSMOSIS (Continued)									
B. WELLFIELD]								
Cost Assumptions:	1								
Power		1	!	ì				}	
Avg Flow/Pump (gpm)	3.86	3.86	20.00	20.00	20.00	20.00	20.00	ł	
Avg Hp/Pump	1.50	1.50	3.00	3.00	3.00	3.00	3.00	l	
Avg # of Pumps Required	77.7	77.7	25.0	25.0	25.0	25.0	25.0	í	i
Avg Connected Hp	116.6	116.6	75.0	75.0	75.0	75.0	75.0	}	}
Kwh's/Hp	1.000	1.000	0.830	0.830	0.830	0.830	0.830	1	l
\$/Kwh	\$0.051	\$0.051	\$0.0365	\$0.0365	\$0.0365	\$0.0365	\$0.0365		
Gallons Per Minute	300	300	500	500	500	500	500	1	l
Gallons Per Hour	18000	18000	30000	30000	30000	30000	30000	1	1
Cost Per Hour (\$)	\$5.95	\$5.95	\$2.27	\$2.27	\$2.27	\$2.27	\$2.27	Į.	ļ
Cost Per Gallon (\$)	\$0.0003	\$0.0003	\$0.0001	\$0.0001	\$0.0001	\$0.0001	\$0.0001	İ	l
Cost Per KGal (\$)	\$0.330	\$0.330	\$0.076	\$0.078	\$0.076	\$0.076	\$0.076	J	J
Repair & Maintenance (\$/KGals)	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289	\$0.289		
Total Cost Per KGal_	\$0.619	\$0.619	\$0.365	\$0.365	\$0.365	\$0.365	\$0.365		<u>L. </u>
TOTAL WELLFIELD COST	\$40,797	\$122,391	\$50,000	\$40,804	\$35,687	\$136,881	\$229,172	\$0	
Add for 1 PV of Hydrogen Sulfide gas reductant \$0.863 per Kgal	\$18,950	\$34,110	\$23,661	\$19,309	\$16,888	\$64,774	\$108,448		
TOTAL REVERSE OSMOSIS COST	\$106,512	\$289,295	\$201,309	\$167,783	\$143,869	\$531,714	\$885,785	\$0	

12/08/2004

3

	Irigaray	trigaray	Christensen	Christensen	Christensen	Christensen	Christensen	Christensen	Christensen
		Mine Unit(s)		Mine Unit	Mine Unit	Mine Unit	Mine Unit	Mine Unit	Mine Unit
GROUNDWATER RESTORATION	#1 Thru #5	#6 Thru #9	#2	#3	#4	#5	#6	#7	#8
III WASTE DISPOSAL WELL									
Operating Assumptions:	i		i i						
Annual Evaporation Capacity (Gals)		Į.	1,917,612	1,917,612		1,917,612	1,917,612		
Avg. Monthly Evap. Capacity (Gals)		j	159,801	159,801	159,801	159,801	159,801	1	
Total Disposal Requirement	ł	ł							
RO Brine Total Gallons	i		34,271,266	,	- • • •	93,821,250			
RO Brine Total KGallons			34,271	27,968	24,461	93,821	157,080		
Brine Concentration Factor	1	1	60%	60%	60%	60%	60%		
Total Concentrated Brine (Gals)		ŀ	20,562,759						1
Months of RO Operation	l	Į	6.3	5.1	4.5	17.1	28.7		l l
Average Monthly Reqm't (Gallons)	l		3,263,930		3,261,407				
Monthly Balance for DDW (Gals)	i		3,104,129						
Total WDW Disposal (Gallons)	}		19,556,013						
Total WDW Disposal (KGals)	i		19,556	15,966	13,957	53,560	89,662		
Cost Assumptions:			1						
Power	j	l							
Avg Connected Hp	l	l	100.00	100.00	100.00	100.00	100.00		l l
WDW Avg Connected Hp	l .	ļ	180.00	180.00	180.00	180.00	180.00		
Kwh's/Hp			0.830	0.830	0.830	0.830	0.830		
\$/Kwh			\$0.0365	\$0.0365	\$0.0365	\$0.0365	\$0.0365	l	
Gallons Per Minute	ł	ł	150						1
Gallons Per Hour			9000	9000		9000			1
Cost Per Hour (\$)		1	\$8.48	\$8.48	\$8.48	\$8.48	\$8.48		l 1
Cost Per Gallon (\$)			\$0.0009	\$0.0009	\$0.0009	\$0.0009	\$0.0009 \$0.943		
Cost Per KGal (\$)	!	ļ.	\$0.943	\$0.943	\$0.943	\$0.943	\$0.943	ţ '	!
Chemicais (\$/Kgais)		t	\$0,190	\$0,190	\$0,190	\$0,190	\$0.190		i i
RO Antiscalent (\$/Kgals)		1		\$0.190			\$0.190		l I
WDW Antiscalent (\$/Kgals)	ļ		\$0.237 \$0.534	\$0.237	\$0.237 \$0.534	\$0.237 \$0.534	\$0.237	!	i I
Sulfuric Acid (\$/Kgals) Corresion Inhibitor	i	1	\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	1	i 1
•	ŀ		\$0.000	\$0.000	\$0.000	\$0.000	\$0.000	1	
Algacide Repair & Maint (\$/Kgals)			\$0.111	\$0.077	\$0.111	\$0.111	\$0.111	ĺ	
Total Cost Per KGal			\$2.092	\$2.092	\$2.092	\$2.092	\$2.092	l	
TOTAL WASTE DISPOSAL WELL COST			\$40,902	\$33,393	\$29,192	\$112,022	\$187,529	\$0	\$0
TOTAL WASTE BIOT GOAL WELL GOOT			1 440,002	000,000	023,102	<u> </u>	0.07,020		491
IV STABILIZATION MONITORING	1								
Operating Assumptions:			1				1		
Time of Stabilization (mos)	1 9	} 9	9	9	9	9	9	i	1 I
Frequency of Analysis (mos)] 3	1 3	3	! з	3	ј з] 3	1	
Total Sets of Analysis	3	3	3	3	3	1 3	3	ţ	} I
Cost Assumptions:		1		1		ĺ	Ì		; ì
Generator Rental per sample set	\$280	\$280	\$280	\$280	\$280	\$280	\$280		i l
Analytical costs per set	\$2,850	\$4,050	\$3,600	\$2,850	\$2,250	\$3,750	\$7,050		
Total Sampling & Analysis Cost (\$)	\$9,390	\$12,990	\$11,640	\$9,390	\$7,590	\$12,090	\$21,990		
Utilities (Power + Telephone per month)	\$565	\$565	\$565	\$565	\$565	\$565	\$565		
Total Utilities Cost (\$)	\$5,085	\$5,085	\$5,085	\$5,085	\$5,085	\$5,085	\$5,085		<u> </u>
TOTAL STABILIZATION COST	\$14,475	\$18,075	\$16,725	\$14,475	\$12,675	\$17,175	\$27,075	\$0	\$0

	Irigaray	Irigaray	Christensen						
	Mine Unit(s)	Mine Unit(s)	Mine Unit						
GROUNDWATER RESTORATION	#1 Thru #5	#6 Thru #9	#2	#3	#4	#5	#6	*7	#8
V LABOR (Ingaray and Christensen Combined)									
Cost Assumptions	Cost/Hour	Hours/Year	Cost	Ì					
Crew:				_					
1 Supervisor	\$25.00	2080	\$52,000	ì					
4 Operators	\$20.00	2080	\$166,400						
2 Maintenance	\$20.00	2080	\$83,200						
2 Vehicles	\$12.00	2080	\$49,920	l					
Cost per Year	1		\$351,520	1					
<u> </u>		•							
Time Required - Years (See Figure 1)	1.6								
TOTAL RESTORATION LABOR COST	\$562,432	1							
				_					
	Irigaray	Christensen							
	Mine Unit(s)		Christensen						
	#1 Thru #9	#2 Thru #4	& Irigaray	J					

VI RESTORATION CAPITAL REQUIREMENTS		
Deep Disposal Well(s) - new		\$0
II Plug and Abandon CR DW-1		\$73,950
III Plug and Abandon CR 18-3	- 1	\$66,250
IV 500 GPM Reverse Osmosis Unit	i	\$0
Total	\$0	\$140,200

	Irigaray	Irigaray	Christensen							
	Mine Unit(s)	Mine Unit(s)	Mine Unit	TOTAL						
	#1 Thru #5	#6 Thru #9_	#2	#3	#4	#5	#6	#7 _1	#8	
UMMARY:										
I GROUNDWATER SWEEP	\$102,433	\$48,862	\$24,152	\$19,622	\$16,918	\$60,012	\$113,937	\$0		
II REVERSE OSMOSIS	\$106,512	\$289,295	\$201,309	\$167,783	\$143,869	\$531,714	\$885,785	`\$0		
III WASTE DISPOSAL WELL	\$0	\$0	\$40,902	\$33,393	\$29,192	\$112,022	\$187,529	\$0		
IV STABILIZATION	\$14,475	\$18,075	\$16,725	\$14,475	\$12,675	\$17,175	\$27,075	\$0		
SUB TOTAL	\$223,419	\$356,232	\$283,088	\$235,273	\$202,654	\$720,923	\$1,214,327	\$0	j i	\$3,235,91
V LABOR										\$562,43
VI CAPITAL										\$140,20
OTAL GROUNDWATER RESTORATION COST										\$3,938,54
edit for Completion of Groundwater Sweep (WDEC	\$102,433	\$48,862	\$24,152	\$19,622	\$16,918	\$60,012	\$113,937	\$0		\$385,93
redit for Completion of Reverse Osmosis (WDEQ)	\$106,512	\$289,295								\$395,80
redit Completion of Stabilization Monitoring (WDE)	\$14,475	\$18,075								\$32,55
Credit Subtotal	\$223,419	\$356,232	\$24,152	\$19,622	\$16,918	\$60,012	\$113,937	\$0	\$0	\$814,29
GRAND TOTAL WDEQ	\$0	\$0	\$258,936	\$215,651	\$185,735	\$660,910	\$1,100,389	\$0	\$0	\$3,124,2
GRAND TOTAL NRC (no cred	\$223,419	\$356,232	\$283,088	\$235,273	\$202,654	\$720,923	\$1,214,327	\$0	\$0	\$3,938.54