

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
	6078	30	71-6078	USA/6078/AF	1	OF 4

2. PREAMBLE

- a. This certificate is issued to certify that the package (packaging and contents) described in Item 5 below meets the applicable safety standards set forth in Title 10, Code of Federal Regulations, Part 71, "Packaging and Transportation of Radioactive Material."
- b. This certificate does not relieve the consignor from compliance with any requirement of the regulations of the U.S. Department of Transportation or other applicable regulatory agencies, including the government of any country through or into which the package will be transported.

3. THIS CERTIFICATE IS ISSUED ON THE BASIS OF A SAFETY ANALYSIS REPORT OF THE PACKAGE DESIGN OR APPLICATION

- a. ISSUED TO (*Name and Address*)
- b. TITLE AND IDENTIFICATION OF REPORT OR APPLICATION

Westinghouse Electric Company LLC
P.O. Box 355
Pittsburgh, PA 15230-0355

Combustion Engineering, Inc. application
dated July 9, 1996, as supplemented.

4. CONDITIONS

This certificate is conditional upon fulfilling the requirements of 10 CFR Part 71, as applicable, and the conditions specified below.

5.

(a) Packaging

- (1) Model Nos.: 927A1 and 927C1
- (2) Description

A steel fuel bundle shipping container consisting of a strongback and fuel bundle clamping assembly, shock mounted to a steel outer container. The fuel bundles are separated by 3/16" thick, high carbon steel segmented separator blocks permanently attached to the strongback. The segmented separator blocks are 6" x 8" and are installed (welded) in segments to form a continuous block for the entire active length of the fuel assembly. The Model No. 927A1 package is approximately 43" in diameter by 189" long with an approximate gross weight of 6,700 lbs. The Model No. 927C1 package is approximately 43" in diameter by 216" long with an approximate gross weight of 7,300 lbs.

(3) Drawings

The Model Nos. 927A1 and 927C1 containers are constructed in accordance with Combustion Engineering, Inc. Drawing No. L-6078-01, Sheets 1 through 4, Rev. 5.

(b) Contents

(1) Type and form of material

- (i) Model No. 927A1: unirradiated fuel bundles consisting of 0.38" diameter uranium dioxide fuel pellets clad in 0.028" thick zircaloy tubes in a 14 x 14 square array with a 0.58" pitch. Each fuel bundle consists of a maximum of 176 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 19.6 kg U-235.

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
	6078	30	71-6078	USA/6078/AF	2	OF 4

5.(b) (1) Contents (Continued)

- (ii) Model No. 927A1: unirradiated fuel bundles consisting of 0.381" diameter uranium dioxide fuel pellets clad in 0.026" thick zircaloy tubes in a 14 x 14 square array with a 0.58" pitch. Each fuel bundle consists of a maximum of 176 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 20.5 kg U-235. The fuel assembly may contain rods that have annular pellet zones at the top and bottom whose lengths shall not exceed 12". The annular pellets have the same parameters as the solid pellets, except that the inner diameter shall not exceed 0.1905".
- (iii) Model No. 927A1: unirradiated fuel bundles consisting of 0.325" or 0.3255" diameter uranium dioxide fuel pellets clad in 0.025" thick zircaloy tubes in a 16 x 16 square array with a 0.506" pitch. Each fuel bundle consists of a maximum of 236 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 20.76 kg U-235. The fuel assembly may contain rods that have annular pellet zones at the top and bottom whose lengths shall not exceed 12". The annular pellets have the same parameters as the solid pellets, except that the inner diameter shall not exceed 0.1625".
- (iv) Model No. 927A1: unirradiated fuel bundles consisting of 0.31" diameter uranium dioxide fuel pellets clad in 0.024" thick zircaloy tubes in a 16 x 16 square array with a 0.472" pitch. Each fuel bundle consists of a maximum of 231 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 11.68 kg U-235.
- (v) Model No. 927C1: unirradiated fuel bundles consisting of 0.325" or 0.3255" diameter uranium dioxide pellets clad in 0.025" thick zircaloy tubes in a 16 x 16 square array with a 0.506" pitch. Each fuel bundle consists of a maximum of 236 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 22.77 kg U-235. The fuel assembly may contain rods that have annular pellet zones at the top and bottom whose lengths shall not exceed 12". The annular pellets have the same parameters as the solid pellets, except that the inner diameter shall not exceed 0.1625".
- (vi) Model No. 927C1: unirradiated fuel bundles consisting of 0.324" diameter uranium dioxide fuel pellets clad in 0.0235" thick zircaloy tubes in a 17 x 17 square array with a 0.501" pitch. Each fuel bundle consists of 264 fuel rods with a maximum 3.6 w/o enrichment in the U-235 isotope, and contains not more than 16.43 kg U-235.
- (vii) Model No. 927C1: unirradiated fuel bundles consisting of 0.3225" diameter uranium dioxide pellets clad in 0.0225" thick zircaloy tubes in a 16 x 16 square array with a 0.506" pitch. Each fuel bundle consists of a maximum of 236 fuel rods with a maximum 5.0 w/o enrichment in the U-235 isotope, and contains not more than 22.0 kg U-235. The fuel assembly may contain rods that have annular pellet zones at the top and bottom whose lengths shall not exceed 12". The annular pellets have the same parameters as the solid pellets, except that the inner diameter shall not exceed 0.155".

**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
	6078	30	71-6078	USA/6078/AF	3	OF 4

5.(b) (2) Maximum quantity of material per package

Model No. 927A1: Two fuel bundles weighing not more than 1400 lbs. each.

Model No. 927C1: Two fuel bundles weighing not more than 1506 lbs. each.

(c) Criticality Safety Index: 15.7

6. Each fuel assembly shall be unsheathed or shall be enclosed in an unsealed, polyethylene sheath which will not extend beyond the ends of the fuel assembly. The ends of the sheath shall not be folded or taped in any manner that would prevent flow of liquids into or out of the sheathed fuel assembly.

7. In addition to the requirements of Subpart G of 10 CFR Part 71:

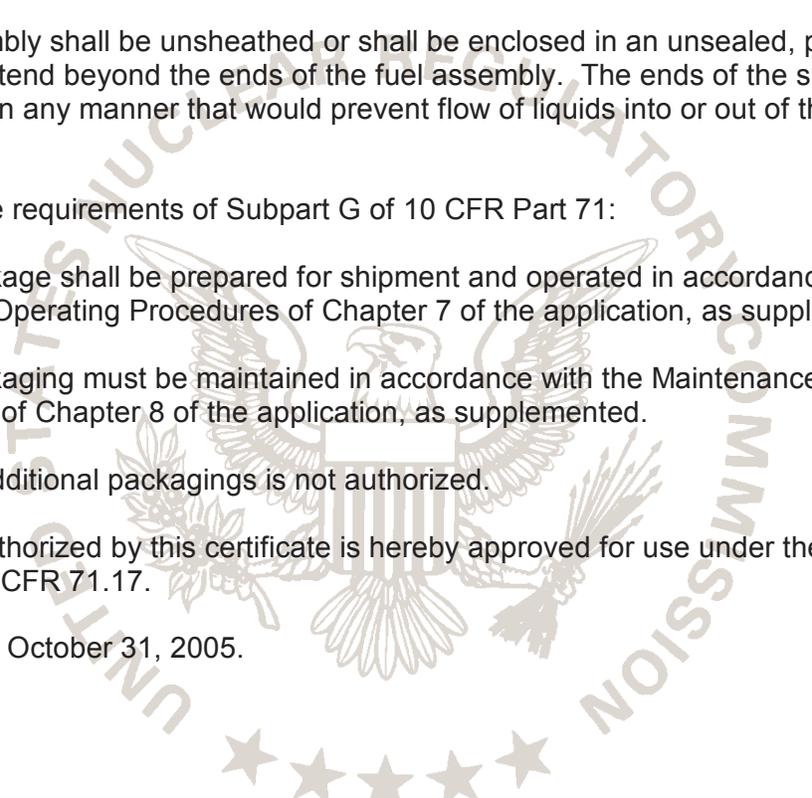
(a) The package shall be prepared for shipment and operated in accordance with the Operating Procedures of Chapter 7 of the application, as supplemented.

(b) The packaging must be maintained in accordance with the Maintenance Program of Chapter 8 of the application, as supplemented.

8. Fabrication of additional packagings is not authorized.

9. The package authorized by this certificate is hereby approved for use under the general license provisions of 10 CFR 71.17.

10. Expiration date: October 31, 2005.



**CERTIFICATE OF COMPLIANCE
FOR RADIOACTIVE MATERIAL PACKAGES**

1.	a. CERTIFICATE NUMBER	b. REVISION NUMBER	c. DOCKET NUMBER	d. PACKAGE IDENTIFICATION NUMBER	PAGE	PAGES
	6078	30	71-6078	USA/6078/AF	4	OF 4

REFERENCES

Combustion Engineering, Inc. application dated July 9, 1996.

Supplements dated May 7, June 2, June 5, June 19, July 31 and August 14, 1998.

ABB Combustion Engineering Nuclear Power, Inc. supplement dated June 10, 1999.

ABB C-E Nuclear Power, Inc. supplements dated: March 28, and April 4 and 12, 2000.

CE Nuclear Power, LLC supplements dated: September 7 and 14, 2000.

Westinghouse Electric Company LLC supplements dated: September 18, 2000, September 19, 2001, and August 9, 2004.

FOR THE U.S. NUCLEAR REGULATORY COMMISSION

/RA/

John D. Monninger, Chief
Licensing Section
Spent Fuel Project Office
Office of Nuclear Material Safety
and Safeguards

Date: November 24, 2004

