H. L. Sumner, Jr. Vice President Hatch Project

.

Southern Nuclear Operating Company, Inc. Post Office Box 1295 Birmingham, Alabama 35201

Tel 205.992.7279



November 12, 2004

Docket Nos.: 50-321 50-366

U. S. Nuclear Regulatory Commission ATTN: Document Control Desk Washington, D. C. 20555-0001

Edwin I. Hatch Nuclear Plant Monthly Operating Reports

Ladies and Gentlemen:

Enclosed are the October 2004 Monthly Operating Reports as required by section 5.6.4 of the Technical Specifications.

If you have any questions, please advise.

Sincerely,

enis Timne

H. L. Sumner, Jr.

HLS/il/sdl

Enclosures: 1. HNP Unit 1 Monthly Operating Report 2. HNP Unit 2 Monthly Operating Report

 cc: <u>Southern Nuclear Operating Company</u> Mr. J. T. Gasser, Executive Vice President Mr. G. R. Frederick, General Manager – Plant Hatch RTYPE: CHA02.004

> <u>U. S. Nuclear Regulatory Commission</u> Dr. W. D. Travers, Regional Administrator Mr. C. Gratton, NRR Project Manager – Hatch Mr. D. S. Simpkins, Senior Resident Inspector – Hatch

OPERATING DATA REPORT

DOCKET NO.	50-321	
UNIT NAME	Hatch 1	·
DATE	November 11, 2004	
COMPLETED BY	R. M. Beard	
TELEPHONE	(912) 366-2000 x2279	

REPORTING PERIOD: October 2004

1.	Design Electrical Rating	_ 885.00
2.	Maximum Dependable Capacity (MWe-Net)	869.00

3	Number of Hour	s the Reactor was	Critical
υ.	Humber of flour	a the iteastor was	Ontious

- 4. Number of Hours Generator On-line
- 5. Reserve Shutdown Hours
- 6. Net Electrical Energy Generated (MWHrs)

UNIT SHUTDOWNS

No.	Date	Type F: Forced S: Scheduled	Duration (Hours)	Descend	Method of Shutting Down 2	Cause & Corrective Action Comments
-----	------	-----------------------------------	---------------------	---------	---------------------------------	---------------------------------------

SUMMARY: Unit 1 began the month of October operating at rated thermal power. Shift performed load reductions to ~870 GMWe (~2625 CMWt) to perform weekly CRD Exercises on 10/3, 10/9, 10/24 and 10/30. Minor Rod Pattern Adjustments were made while at reduced load on 10/9 and 10/24. Monthly Turbine Valve Testing was completed while at reduced load on 10/9. The return to rated thermal power was delayed by ~1.5 hours on 10/9 due to the CROSSFLOW derate clock activating after the turbine valve testing. Shift reduced load to ~830 GMWe (~2525 CMWt) for Monthly CRD Exercises on 10/16. Shift continued to maintain rated thermal power as the month of October ended. There were no challenges to the safety relief valves.

1

•

Reason:

- A Equipment Failure (Explain)
- **B** Maintenance or Test
- C Refueling
- D Regulatory Restriction
- E Operator Training & License Examination
- F Administration
- G Operational Error (Explain)
- H Other (Explain)

2 Moti

Method:

This Month

745.00

745.00

0.00

661.009.00

Yr-to-Date

6,655.13

6,582.43

0.00

5,592,749.00

Cumulative

205,527.94

199,493.15

0.00

147,270,918.0

- 1 Manual
- 2 Manual Trip/Scram 3 Automatic Trip/Scram
- 3 Automatic Trip/Scram4 Continuation
- 5 Other (Explain)

OPERATING DATA REPORT

DOCKET NO.	50-366
UNIT NAME	Hatch 2
DATE	November 11, 2004
COMPLETED BY	R. M. Beard
TELEPHONE	(912) 366-2000 x2279

REPORTING PERIOD: October 2004

- 1. Design Electrical Rating
- 2. Maximum Dependable Capacity (MWe-Net)

908.00
883.00

584.543.00

6,226,311.00 133,806,723.0

- Yr-to-Date This Month **Cumulative** 3. Number of Hours the Reactor was Critical 721.75 7,153.85 181,914.75 4. Number of Hours Generator On-line 693.00 7,125.10 177,497.57 0.00 0.00 0.00
- 5. Reserve Shutdown Hours
- 6. Net Electrical Energy Generated (MWHrs)

UNIT SHUTDOWNS

No.	Date	Type F: Forced S: Scheduled	Duration (Hours)		Method of Shutting Down 2	Cause & Corrective Action Comments
04-001	09/25/2004	S	52.00	В	4	Unit 2 was shutdown at management discretion to repair a leaking SRV, 2B21- F013L. See Narrative report.

SUMMARY: Unit 2 began the month of October continuing with start-up activities from a Maintenance Outage to repair a leaking SRV and later an MSIV that was damaged during start-up testing. Shift began rod pull for unit start-up on 10/1 and brought the reactor critical later that day. The unit was tied to the grid on 10/3 and the maximum power level (~90% of RTP) for the initial target rod pattern attained on 10/5. Shift reduced load to ~680 GMWe (~2075 CMWt) after a 12 hour minimum soak period (fuel preconditioning) for a rod pattern adjustment. The unit attained the maximum operating power (MOP) of ~2777 CMWt on 10/6. MOP was changed from 2777 CMWt to 2790 CMWt on 10/12 after completing that phase of power uprate testing. The target power level of 2804 CMWt could not be attained due to operational limitations on the maximum control voltage to the #4 Turbine Control Valve. Shift reduced load to ~870 GMWe (~2625 CMWt) to perform weekly CRD Exercises on 10/10. Monthly Turbine Valve Testing and a Rod Pattern Adjustment were performed while at reduced load. Shift reduced load to ~830 GMWe (~2525 CMWt) on 10/17 to perform Monthly CRD Exercises and a Rod Pattern Adjustment. Shift reduced load to ~575 GMWe (~1790 CMWt) on 10/23 to perform a Rod Sequence Exchange and Weekly CRD Exercises. Shift continued MOP operation <2777 CMWt for the rest of October with CROSSFLOW inhibited from use due to frequent alarms. Shift reduced load to ~880 GMWe (~2650 CMWt) on 10/24 to achieve the final target rod pattern after the sequence exchange. Shift reduced load to ~870 GMWe (~2625 CMWt) late on 10/31 to perform Weekly CRD Exercises and a Rod Pattern Adjustment. The month of October ended while at reduced load. There were no challenges to the safety relief valves.

1

· •

.

Reason:

- Equipment Failure (Explain) Α
- В Maintenance or Test
- С Refueling
- D
- Regulatory Restriction Operator Training & License Examination Е
- F Administration
- Operational Error (Explain) G
- H Other (Explain)

2

- Method:
- 1 Manual
- 2 Manual Trip/Scram
- Automatic Trip/Scram 3
- 4 Continuation
- 5 Other (Explain)