



August 26, 2004

NRC 2004-0087
10 CFR 50.55a

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
Washington, DC 20555

Point Beach Nuclear Plant, Unit 1
Docket 50-266
License No. DPR-24

Supplement to Owner's Inservice Inspection Summary Report Submitted For
Point Beach Nuclear Plant Unit 1 Refueling Outage U1R27

Reference: 1) Letter from NMC to NRC dated January 17, 2003 (NRC 2003-0008)

In Reference 1, Nuclear Management Company, LLC, (NMC) submitted the Owner's Inservice Inspection Summary Report for Point Beach Nuclear Plant (PBNP) Unit 1 Fall 2002 refueling outage (U1R27) in accordance with ASME Section XI, Subsection IWA-6230.

During the PBNP U1R27 outage, some of the nozzles on the safety injection accumulator tanks, T-34A and T-34B, were removed as a result of ultrasonic examinations identifying indications on the inside surface. The specific aspects of the Repair/Replacements (R/R) were documented on Section XI NIS-2 forms. However, a review of the NIS-2 form for the T-34A accumulator showed that the replaced 2-inch piping segment had not been included on the form.

Enclosure 1 to this letter contains a corrected NIS-2 for the Owner's Inservice Inspection Summary Report. This report is being resubmitted in accordance with ASME Section XI, subsection IWA-6230 as required by the 1998 Edition with Addenda through 2000 of ASME Section XI.

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This letter contains no new commitments and no revisions to existing commitments.

A handwritten signature in black ink, appearing to read "Dennis L. Koehl". The signature is fluid and cursive, with the first name "Dennis" and last name "Koehl" clearly distinguishable.

Dennis L. Koehl
Site Vice President, Point Beach Nuclear Plant
Nuclear Management Company, LLC

Enclosure

cc: Administrator, Region III, USNRC
Project Manager, Point Beach Nuclear Plant, USNRC
Resident Inspector, Point Beach Nuclear Plant, USNRC

ENCLOSURE 1

**FORM NIS-2 OWNER'S REPORT FOR REPAIR/REPLACEMENT ACTIVITY
CORRECTED COPY DATED AUGUST 16, 2004**

2 pages follow

FORM NIS-2 OWNER'S REPORT FOR REPAIR/REPLACEMENT ACTIVITY
As Required by the Provisions of the ASME Code Section XI

**CORRECTED
COPY**

1. Owner Nuclear Management Corporation Date August 16, 2004
700 First Street, Hudson, WI 54016 Sheet: 1 of 2
2. Plant Point Beach Nuclear Plant Unit: 1
6610 Nuclear Road, Two Rivers, WI 54241 WO 0212624, 0212683, 0212695
Repair/Replacement Organization P.O. No., Job No. Etc.
3. Work Performed By: Welding Services Inc. Type Code Symbol Stamp NR
name
2225 Skyland Ct. Authorization No. NR-69
Norcross, GA 30071 Expiration Date 11/07/2004
address
4. Identification of System: Safety Injection
West Spec G676262
5. (a) Applicable Construction Code Section III, 19 65 Edition, No Addenda, No Code Case
 (b) Applicable Edition of Section XI Used for Repairs/Replacement Activity 1998 Ed. Addenda thru 2000
 (c) Applicable Section XI Code Cases None
6. Identification of Components

Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Corrected, Removed or Installed	ASME Code Stamped (Yes or No)
See page 2							

7. Description of Work: Modified nozzles to remove indications on the inside surface, replace piping on one nozzle.
8. Tests Conducted: Hydrostatic Pneumatic Nominal Operating Pressure Exempt
 Other Pressure 735/725 psi Test Temp. Ambient °F
 System Leakage Test
9. Remarks RR 2002-0094, 2002-0100, 2002-0102, 2002-0105

Applicable Manufacturer's Data Reports to be attached.

CERTIFICATE OF COMPLIANCE

I certify that the statements made in the report are correct and that this conforms to the rules of the ASME Code, Section XI.

Type Code Symbol Stamp: N/A
 Certificate of Authorization No. _____ Expiration Date N/A

Signed *Michael L. Turner* ISI Coordinator Date 8/20/2004
Owner or Owner's Designee, Title

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and the State of Wisconsin and employed by HSBCT have inspected the components described in this Owner's Report during the period September 26, 2002 to October 31, 2002, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Report in accordance with the requirements of ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

[Signature] Commissions WI-247972
Inspector's Signature National Board, State, Province, and Endorsements

Date: 8-23-2004