5.5 Programs and Manuals

5.5.5 Radioactive Effluent Controls Program (continued)

- 1. Shall be documented and records of reviews performed shall be retained. This documentation shall contain:
 - i. Sufficient information to support the change(s) together with the appropriate analyses or evaluations justifying the change(s), and
 - ii. A determination that the change(s) maintain the overall conformance of the solidified waste product to existing requirements of Federal, State, or other applicable regulations or a determination that the change will maintain the level of radioactive effluent control required by 10 CFR 20.1302, 40 CFR Part 190, 10 CFR 50.36a, and Appendix I to 10 CFR Part 50 and not adversely impact the accuracy or reliability of effluent, dose, or setpoint calculations;
- 2. Shall become effective after approval of the station manager.
- 3. Shall be submitted to the Commission in the form of a complete, legible copy of the entire Section 16.11 of the UFSAR as a part of or concurrent with the Radioactive Effluent Release Report for the period of the report in which any changes to Section 16.11 of the UFSAR was made. Each change shall be identified by markings in the margin of the affected pages, clearly indicating the area of the page that was changed, and shall indicate the date (i.e., month/year) the change was implemented.

5.5.6 Component Cyclic or Transient Limit

This program provides controls to track the UFSAR, Section 3.9.1.1, cyclic and transient occurrences to ensure that components are maintained within the design limits.

5.5.7 Reactor Coolant Pump Flywheel Inspection Program

This program shall provide for the inspection of each reactor coolant pump flywheel per the recommendations of Regulatory. Position C.4.b of Regulatory Guide 1.14, Revision 1, August 1975.

In lieu of Position C.4.b(1) and C.4.b(2), a qualified in-place UT examination over the volume from the inner bore of the flywheel to the circle one-half of the outer radius or a surface examination (MT and/or PT) of exposed surfaces of the removed flywheels may be conducted at 20 year intervals.

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5.5.5 . Radioactive Effluent Controls Program (continued)

- ii. A determination that the change(s) maintain the overall conformance of the solidified waste product to existing requirements of Federal, State, or other applicable regulations or a determination that the change will maintain the level of radioactive effluent control required by 10 CFR 20.1302, 40 CFR Part 190, 10 CFR 50.36a, and Appendix I to 10 CFR Part 50 and not adversely impact the accuracy or reliability of effluent, dose, or setpoint calculations;
- 2. Shall become effective after approval of the station manager.
- 3. Shall be submitted to the Commission in the form of a complete, legible copy of the entire Section 16.11 of the UFSAR as a part of or concurrent with the Radioactive Effluent Release Report for the period of the report in which any changes to Section 16.11 of the UFSAR was made. Each change shall be identified by markings in the margin of the affected pages, clearly indicating the area of the page that was changed, and shall indicate the date (i.e., month/year) the change was implemented.

5.5.6 Component Cyclic or Transient Limit

This program provides controls to track the UFSAR, Section 5.2.1.5, cyclic and transient occurrences to ensure that components are maintained within the design limits.

5.5.7 Reactor Coolant Pump_Flywheel Inspection Program

This program shall provide for the inspection of each reactor coolant pump flywheel per the recommendations of Regulatory Position C.4.b of Regulatory Guide 1.14, Revision 1, August 1975.

In lieu of Position C.4.b(1) and C.4.b(2), a qualified in-place UT examination over the volume from the inner bore of the flywheel to the circle one-half of the outer radius or a surface examination (MT and/or PT) of exposed surfaces of the removed flywheels may be conducted at 20 year intervals.

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