

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| Item                       | Structure and/or Component   | Material  | Environment         | Aging Effect/<br>Mechanism                                   | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---|---------------------|--|---|--------------------|
| A1.1-a<br>A1.1.1<br>A1.1.2 | Top head enclosure (without cladding)<br>Top head<br>Nozzles (vent, top head spray or RCIC, and spare) | SA302-Gr B,<br>SA533-Gr B,<br>SA336   | 288°C (550°F) steam | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |
|                            | Top head enclosure (without cladding)<br>Top head<br>Nozzles (vent, top head spray or RCIC, and spare) | Carbon steel  | Reactor coolant     | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |
| A1.1-b<br>A1.1.3           | Top head enclosure<br>Head flange  | SA302-Gr B,<br>SA533-Gr B,<br>SA336, with or without stainless-steel cladding | 288°C (550°F) steam | Cumulative fatigue damage/<br>Fatigue                        | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

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| <b>Item</b>      | <b>Structure and/or Component</b>            | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|--|--|--|--|---|---------------------------|
| R-04             | Class 1 piping, fittings and components      | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant  | Cumulative fatigue damage  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| A1.1-c<br>A1.1.4 | Top head enclosure<br>Closure studs and nuts | SA193-Gr. B7,<br>SA540-Gr. B23/24,<br>SA320-Gr. L43<br>(AISI 4340),<br>SA194-Gr. 7;<br>maximum tensile strength <1172 MPa (<170 Ksi)       | Air, leaking reactor coolant water and/or steam at 288°C (550°F) | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                        |

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|----------------------------|---|---|--|--|---|---------------------|
|                            | Top head enclosure<br>Closure studs and nuts            | High strength low alloy steel                               | Air with reactor coolant leakage                               | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                  |
| A1.1-d<br>A1.1.5           | Top head enclosure<br>Vessel flange leak detection line | Stainless steel, Ni alloys                                  | Leaking reactor coolant water and/or steam up to 288°C (550°F) | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | A plant-specific aging management program is to be evaluated because existing programs may not be able to mitigate or detect crack initiation and growth due to SCC of vessel flange leak detection line.   | Yes, plant specific |
|                            | Top head enclosure<br>Vessel flange leak detection line | Stainless steel, nickel alloy                               | Air with reactor coolant leakage                               | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | A plant-specific aging management program is to be evaluated because existing programs may not be able to mitigate or detect crack initiation and growth due to SCC of vessel flange leak detection line.   | Yes, plant specific |
| A1.2-a<br>A1.2.1<br>A1.2.2 | Vessel shell<br>Vessel flange<br>Upper shell            | SA302-Gr B, SA533-Gr B, SA336 with stainless steel cladding | 288°C (550°F) steam  | Cumulative fatigue damage/<br>Fatigue  | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA           |

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| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--|---|--|--|---------------------------------------|---|--------------------|
| R-04   | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant  | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| A1.2-b<br>A1.2.3<br>A1.2.4<br>A1.2.5<br>A1.2.6 | Vessel shell<br>Intermediate nozzle shell<br>Intermediate beltline shell<br>Lower shell<br>Beltline welds | SA302-Gr B,<br>SA533-Gr B with<br>308, 309, 308L, 309L cladding  | 288°C (550°F)<br>reactor coolant water<br><br>max $5 \times 10^9$ n/cm <sup>2</sup> ·s | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

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| <b>Item</b> | <b>Structure and/or Component</b>       | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|---|--------------------|------------------------------------|--|---------------------------|
| R-04        | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel,<br>carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant    | Cumulative fatigue damage          | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p> | Yes, TLAA                 |

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| Item                       | Structure and/or Component                                    | Material  | Environment  | Aging Effect/<br>Mechanism                                       | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|---|--|--|---|--------------------|
| A1.2-c<br>A1.2.4<br>A1.2.6 | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | SA302-Gr B,<br>SA533-Gr B with 308, 309, 308L, 309L cladding; and low-alloy steel weldments | 288°C (550°F)<br>reactor coolant water<br><br>5x10 <sup>8</sup> - 5x10 <sup>9</sup> n/cm <sup>2</sup> -s | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time dependent aging mechanism to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence exceeding 10 <sup>17</sup> n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. Aspects of this evaluation may involve a TLAA. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the need for inservice inspection of circumferential welds, and (c) the Charpy upper shelf energy or the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. Additionally, the applicant is to monitor axial beltline weld embrittlement. One acceptable method is to determine that the mean RT <sub>NDT</sub> of the axial beltline welds at the end of the extended period of operation is less than the value specified by the staff in its May 7, 2000 letter. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

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| <b>Item</b> | <b>Structure and/or Component</b>                             | <b>Material</b>                                       | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                               | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|---|--------------------|--|--|---------------------------|
|             | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | Carbon steel with or without stainless steel cladding | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time dependent aging mechanism to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence exceeding $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. Aspects of this evaluation may involve a TLAA. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the need for inservice inspection of circumferential welds, and (c) the Charpy upper shelf energy or the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. Additionally, the applicant is to monitor axial beltline weld embrittlement. One acceptable method is to determine that the mean RT <sub>NDT</sub> of the axial beltline welds at the end of the extended period of operation is less than the value specified by the staff in its May 7, 2000 letter. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |

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| Item                       | Structure and/or Component                                    | Material  | Environment   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation  |
|----------------------------|---|---|---|--|---|---------------------|
| A1.2-d<br>A1.2.4<br>A1.2.6 | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | SA302-Gr B,<br>SA533-Gr B with 308, 309, 308L, 309L cladding; and low-alloy steel weldments | 288°C (550°F) reactor coolant water<br><br>$5 \times 10^8 - 5 \times 10^9$ n/cm <sup>2</sup> ·s | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                   | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific |
|                            | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | Carbon steel with or without stainless steel cladding                                       | Neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                   | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific |
| A1.2-e<br>A1.2.7           | Vessel shell<br>Attachment welds                              | Stainless steel, Inconel 182  | 288°C (550°F) reactor coolant water   | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M4, "BWR Vessel ID Attachment Welds," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                  |
|                            | Vessel shell<br>Attachment welds                              | Stainless steel, nickel alloy   | Reactor coolant   | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M4, "BWR Vessel ID Attachment Welds," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                  |



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|------------------|---|--|---|--|---|--------------------|
| A1.3-a<br>A1.3.1 | Nozzles<br>Main steam                   | SA508-CI2<br>with or<br>without<br>stainless-<br>steel<br>cladding   | 288°C<br>(550°F)<br>steam                           | Cumulative<br>fatigue damage/<br>Fatigue       | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |
| R-04             | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                     | Cumulative fatigue damage                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |
| A1.3-b<br>A1.3.2 | Nozzles<br>Feedwater                    | SA508-CI2<br>with or<br>without<br>stainless<br>steel<br>cladding  | Up to 288°C<br>(550°F),<br>reactor<br>coolant water | Crack initiation and growth/<br>Cyclic loading | Chapter XI.M5, "BWR Feedwater Nozzle"   | No                 |

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|----------------------------|---|---|--|--|--|---------------------------|
|                            | Nozzles<br>Feedwater                                  | Carbon steel with or without stainless steel cladding | Reactor coolant                            | Crack initiation and growth/<br>Cyclic loading | Chapter XI.M5, "BWR Feedwater Nozzle"  | No                        |
| A1.3-c<br>A1.3.3           | Nozzles<br>Control rod drive return line              | SA508-C12 with or without stainless steel cladding    | Up to 288°C (550°F), reactor coolant water | Crack initiation and growth/<br>Cyclic loading | Chapter XI.M6, "BWR Control Rod Drive Return Line Nozzle"  | No                        |
|                            | Nozzles<br>Control rod drive return line              | Carbon steel with or without stainless steel cladding | Reactor coolant                            | Crack initiation and growth/<br>Cyclic loading | Chapter XI.M6, "BWR Control Rod Drive Return Line Nozzle"  | No                        |
| A1.3-d<br>A1.3.2<br>A1.3.3 | Nozzles<br>Feedwater<br>Control rod drive return line | SA508-C12 with or without stainless steel cladding    | Up to 288°C (550°F), reactor coolant water | Cumulative fatigue damage/<br>Fatigue          | <p>Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p> | Yes, TLAA                 |

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|-------------|---|---|--------------------|------------------------------------|--|---------------------------|
| R-04        | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel,<br>carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant    | Cumulative fatigue damage          | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p> | Yes, TLAA                 |

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| Item             | Structure and/or Component                                      | Material  | Environment   | Aging Effect/<br>Mechanism                                       | Aging Management Program (AMP)   | Further Evaluation |
|------------------|---|-----------|---|--|--|--------------------|
| A1.3-e<br>A1.3.4 | Nozzles<br>Low pressure coolant injection or RHR injection mode | SA508-C12 | Up to 288°C<br>reactor coolant water<br><br>5x10 <sup>8</sup> - 5x10 <sup>9</sup><br>n/cm <sup>2</sup> ·s | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence greater than 10 <sup>17</sup> n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the Charpy upper shelf energy, and (c) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials of the nozzles are not controlling for the TLAA evaluations. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

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| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                         | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|--|--|--|--|---------------------------|
|  | Nozzles<br>Low pressure coolant injection or RHR injection mode   | Carbon steel   | Neutron flux                               | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                   | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the Charpy upper shelf energy, and (c) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials of the nozzles are not controlling for the TLAA evaluations. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
| A1.4-a<br>A1.4.1<br>A1.4.2<br>A1.4.3<br>A1.4.4<br>A1.4.5 | Nozzle safe ends<br>High pressure core spray<br>Low pressure core spray<br>Control rod drive return line<br>Recirculating water<br>Low pressure coolant injection or RHR injection mode | Stainless steel, SB-166 (Inconel 182 butter, and Inconel 82 or 182 weld) | Up to 288°C (550°F), reactor coolant water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |

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| <b>Item</b>      | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                         | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|--|--|--|---|---------------------------|
|                  | Nozzle safe ends<br>High pressure core spray<br>Low pressure core spray<br>Control rod drive return line<br>Recirculating water<br>Low pressure coolant injection or RHR injection mode | Stainless steel, nickel alloy  | Reactor coolant                            | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
| A1.4-b<br>A1.4.3 | Nozzle safe ends<br>Control rod drive return line   | Stainless steel, SB-166 (Inconel 182 butter, and Inconel 82 or 182 weld) | Up to 288°C (550°F), reactor coolant water | Cumulative fatigue damage/<br>Fatigue  | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |

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| <b>Item</b>  | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b>                         | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|--|--|--|--|---|---------------------------|
| R-04   | Class 1 piping, fittings and components  | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                            | Cumulative fatigue damage  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| A1.5-a<br>A1.5.1<br>A1.5.2<br>A1.5.3<br>A1.5.4<br>A1.5.5<br>A1.5.6 | Penetrations<br>Control rod drive stub tubes<br>Instrumentation<br>Jet pump instrument<br>Standby liquid control<br>Flux monitor<br>Drain line | Stainless steel, SB-167  | Up to 288°C (550°F), reactor coolant water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, cyclic loading | Chapter XI.M8, "BWR Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |
|  | Penetrations<br>Control rod drive stub tubes<br>Instrumentation<br>Jet pump instrument<br>Standby liquid control<br>Flux monitor<br>Drain line | Stainless steel, nickel alloy  | Reactor coolant                            | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, cyclic loading | Chapter XI.M8, "BWR Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |

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**A1. Reactor Vessel (Boiling Water Reactor)**

| Item   | Structure and/or Component   | Material   | Environment                                   | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--|--|--|---|---------------------------------------|---|--------------------|
| A1.5-b<br>A1.5.1<br>A1.5.2<br>A1.5.3<br>A1.5.4<br>A1.5.5<br>A1.5.6 | Penetrations<br>Control rod drive stub tubes<br>Instrumentation<br>Jet pump instrument<br>Standby liquid control<br>Flux monitor<br>Drain line | Stainless steel,<br>SB-167   | Up to 288°C (550°F),<br>reactor coolant water | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04   | Class 1 piping, fittings and components  | Carbon steel<br>stainless steel, cast austenitic stainless steel,<br>carbon steel with nickel-alloy or stainless steel cladding,<br>nickel-alloy | Reactor coolant                               | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| Item   | Structure and/or Component              | Material   | Environment                               | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--------|---|--|---|---------------------------------------|---|--------------------|
| A1.6-a | Bottom head                             | SA302-Gr B,<br>SA533-Gr B with 308, 309, 308L, 309L cladding   | Up to 288°C (550°F) reactor coolant water | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04   | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                           | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                       | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|------------------------------------|---------------------------------------|---------------------------|---------------------------------------|---|---------------------------|
| A1.7-a      | Support skirt and attachment welds | SA533-Gr B<br>(Welds low-alloy steel) | Ambient temperature air   | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |
|             | Support skirt and attachment welds | Carbon steel                          | Air – indoor uncontrolled | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|---|--|--|--|---|--------------------|
| A2.1-a<br>A2.1.1<br>A2.1.2<br>A2.1.3 | Closure head<br>Dome<br>Head flange<br>Stud assembly<br>(external surfaces) | Dome and flange:<br>SA302-Gr B,<br>SA533-Gr B; stud assembly:<br>SA540-Gr. B23/24,<br>SA320-Gr. L43 (alloy 4340) | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17                                 | Piping and components external surfaces and bolting                         | Carbon steel   | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| A2.1-b<br>A2.1.1                     | Closure head<br>Dome  | SA302-Gr B,<br>SA533-Gr B,<br>SA508-64 class 2 with stainless steel cladding                                     | Chemically treated borated water or steam up to 340°C (644°F)              | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item             | Structure and/or Component              | Material   | Environment  | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---|--|--|---|---|--------------------|
| R-04             | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant  | Cumulative fatigue damage                                 | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| A2.1-c<br>A2.1.3 | Closure head<br>Stud assembly           | SA540-Gr. B23/24,<br>SA320-Gr. L43 (alloy 4340),<br>SA193-6<br><br>maximum tensile strength <1172 MPa (<170 Ksi)                           | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                 |
|                  | Closure head<br>Stud assembly           | High strength low alloy steel  | Air with reactor coolant leakage   | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b> | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|-----------------------------------|--|--|---------------------------------------|---|---------------------------|
| A2.1-d<br>A2.1.3 | Closure head<br>Stud assembly     | SA540-Gr. B23/24,<br>SA320-Gr. L43 (alloy 4340),<br>SA193-6<br><br>maximum tensile strength <1172 MPa (<170 Ksi) | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Loss of material/<br>Wear             | Chapter XI.M3, "Reactor Head Closure Studs"   | No                        |
|                  | Closure head<br>Stud assembly     | High strength low alloy steel  | Air with reactor coolant leakage   | Loss of material/<br>Wear             | Chapter XI.M3, "Reactor Head Closure Studs"   | No                        |
| A2.1-e<br>A2.1.3 | Closure head<br>Stud assembly     | SA540-B23 and B24,<br>SA320-L43,<br>SA193-6  | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes<br>TLAA               |
|                  | Closure head<br>Stud assembly     | High strength low alloy steel  | Air with reactor coolant leakage   | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes<br>TLAA               |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                 | <b>Material</b>            | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|----------------------------|---|---|---|---------------------------|
| A2.1-f<br>A2.1.4 | Closure head<br>Vessel flange leak detection line | Stainless steel            | Leaking chemically treated borated water or steam up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking               | A plant-specific aging management program is to be evaluated because existing programs may not be capable of mitigating or detecting crack initiation and growth due to SCC in the vessel flange leak detection line. | Yes, plant specific       |
|                  | Closure head<br>Vessel flange leak detection line | Stainless steel            | Air with reactor coolant leakage                                      | Crack initiation and growth/<br>Stress corrosion cracking               | A plant-specific aging management program is to be evaluated because existing programs may not be capable of mitigating or detecting crack initiation and growth due to SCC in the vessel flange leak detection line. | Yes, plant specific       |
| A2.2-a<br>A2.2.1 | Control rod drive head penetration<br>Nozzle      | SB-166, SB-167 (alloy 600) | Chemically treated borated water up to 340°C (644°F)                  | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|                  | Control rod drive head penetration<br>Nozzle      | Nickel alloy               | Reactor coolant   | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item             | Structure and/or Component                             | Material  | Environment  | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation |
|------------------|--|---|--|---|---|--------------------|
| A2.2-b<br>A2.2.2 | Control rod drive head penetration<br>Pressure housing | Type 403 and 316 stainless steel; type 304 stainless steel or cast austenitic stainless steel CF-8; SA 508 class 2 with alloy 82/182 cladding | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
|                  | Control rod drive head penetration<br>Pressure housing | Stainless steel; cast austenitic stainless steel, nickel alloy  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                       | Structure and/or Component                                       | Material   | Environment  | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|--|--|--|---|--------------------|
| A2.2-c<br>A2.2.1<br>A2.2.2 | Control rod drive head penetration<br>Nozzle<br>Pressure housing | Type 403 and 316 stainless steel; type 304 stainless steel or cast austenitic stainless steel CF-8   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue                      | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components                          | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage                                  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| A2.2-d<br>A2.2.2           | Control rod drive head penetration<br>Pressure housing           | Cast austenitic stainless steel CF-8   | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12 "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                      | <b>Material</b>                 | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>                         | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|---------------------------------|--|--|--|---------------------------|
|                  | Control rod drive head penetration<br>Pressure housing | Cast austenitic stainless steel | Reactor coolant  | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12 "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)" | No                        |
| A2.2-e<br>A2.2.3 | Control rod drive head penetration<br>Flange bolting   | Stainless steel (SA 453)        | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking  | Chapter XI.M18, "Bolting Integrity"  | No                        |
|                  | Control rod drive head penetration<br>Flange bolting   | Stainless steel                 | Air with reactor coolant leakage   | Crack initiation and growth/<br>Stress corrosion cracking  | Chapter XI.M18, "Bolting Integrity"  | No                        |
| A2.2-f<br>A2.2.3 | Control rod drive head penetration<br>Flange bolting   | Stainless steel (SA 453)        | Air with metal temperature up to 340°C (644°F)                             | Loss of material/<br>Wear                                  | Chapter XI.M18, "Bolting Integrity"  | No                        |
|                  | Control rod drive head penetration<br>Flange bolting   | Stainless steel                 | Air with reactor coolant leakage   | Loss of material/<br>Wear                                  | Chapter XI.M18, "Bolting Integrity"  | No                        |
| A2.2-g<br>A2.2.3 | Control rod drive head penetration<br>Flange bolting   | Stainless steel (SA 453)        | Air with metal temperature up to 340°C (644°F)                             | Loss of preload/<br>Stress relaxation                      | Chapter XI.M18, "Bolting Integrity"  | No                        |
|                  | Control rod drive head penetration<br>Flange bolting   | Stainless steel                 | Air with reactor coolant leakage   | Loss of preload/<br>Stress relaxation                      | Chapter XI.M18, "Bolting Integrity"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component                     | Material  | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|--|---|---|---|---|--------------------|
| A2.3-a<br>A2.3.1<br>A2.3.2<br>A2.3.3 | Nozzles<br>Inlet<br>Outlet<br>Safety injection | SA336,<br>SA508<br>with<br>stainless<br>steel<br>cladding | Chemically<br>treated<br>borated water<br>up to 340°C<br>(644°F)<br><br>neutron<br>fluence<br>greater than<br>$10^{17}$ n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture<br>toughness/<br>Neutron<br>irradiation<br>embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure-temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials in the inlet, outlet, and safety injection nozzles are not controlling for the TLAA evaluations. | Yes,<br>TLAA       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component                     | Material                                   | Environment  | Aging Effect/<br>Mechanism                                       | Aging Management Program (AMP)   | Further Evaluation  |
|--------------------------------------|--|--|--|--|--|---------------------|
|                                      | Nozzles<br>Inlet<br>Outlet<br>Safety injection | Carbon steel with stainless steel cladding | Neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure-temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials in the inlet, outlet, and safety injection nozzles are not controlling for the TLAA evaluations. | Yes, TLAA           |
| A2.3-b<br>A2.3.1<br>A2.3.2<br>A2.3.3 | Nozzles<br>Inlet<br>Outlet<br>Safety injection | SA336, SA508 with stainless steel cladding | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Chapter XI.M31, "Reactor Vessel Surveillance"  | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>                          | <b>Structure and/or Component</b>              | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>                               | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--------------------------------------|--|--|--|--|---|---------------------------|
|                                      | Nozzles<br>Inlet<br>Outlet<br>Safety injection | Carbon steel with stainless steel cladding   | Neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific       |
| A2.3-c<br>A2.3.1<br>A2.3.2<br>A2.3.3 | Nozzles<br>Inlet<br>Outlet<br>Safety injection | SA336, SA508 with stainless steel cladding   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue                            | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| R-04                                 | Class 1 piping, fittings and components        | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component                              | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|---|--|--|---------------------------------------|---|--------------------|
| A2.4-a<br>A2.4.1<br>A2.4.2<br>A2.4.3 | Nozzle safe ends<br>Inlet<br>Outlet<br>Safety injection | Stainless steel, cast austenitic stainless steel (NiCrFe buttering, and stainless steel or NiCrFe weld)                                    | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                                 | Class 1 piping, fittings and components                 | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>                          | <b>Structure and/or Component</b>                       | <b>Material</b>   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--------------------------------------|---|---|--|--|---|---------------------------|
| A2.4-b<br>A2.4.1<br>A2.4.2<br>A2.4.3 | Nozzle safe ends<br>Inlet<br>Outlet<br>Safety injection | Stainless steel, cast austenitic stainless steel (NiCrFe buttering, and stainless steel or NiCrFe weld) | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|                                      | Nozzle safe ends<br>Inlet<br>Outlet<br>Safety injection | Stainless steel, cast austenitic stainless steel, nickel alloy  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item                       | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|---|---|---|--------------------|
| A2.5-a<br>A2.5.1<br>A2.5.2 | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | SA302-Gr B,<br>SA533-Gr B,<br>SA336,<br>SA508-Cl 2 or Cl 3<br>with type 308 or 309<br>cladding | Chemically treated<br>borated water<br>up to 340°C<br>(644°F)<br><br>neutron fluence<br>greater than<br>$10^{17}$ n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture<br>toughness/<br>Neutron<br>irradiation<br>embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence of greater than $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes<br>TLAA        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                            | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                               | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|--|--|---------------------------|
|             | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | Carbon steel with stainless steel cladding | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence of greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, plant specific       |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>                | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|----------------------------|---|--|--|------------------------------------|---|---------------------------|
| A2.5-b<br>A2.5.1<br>A2.5.2 | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | SA508-<br>Cl 2<br>forgings<br>clad using<br>a high-<br>heat-input<br>welding<br>process                            | Chemically<br>treated<br>borated water<br>up to 340°C<br>(644°F)<br><br>neutron<br>fluence<br>greater than<br>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Crack growth/<br>Cyclic loading    | Growth of intergranular separations (underclad cracks) in low-alloy steel forging heat affected zone under austenitic stainless steel cladding is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all the SA 508-Cl 2 forgings where the cladding was deposited with a high heat input welding process. The methodology for evaluating an underclad flaw is in accordance with the current well-established flaw evaluation procedure and criterion in the ASME Section XI Code. See the Standard Review Plan, Section 4.7, "Other Plant-Specific Time-Limited Aging Analysis," for generic guidance for meeting the requirements of 10 CFR 54.21(c). | Yes<br>TLAA               |
|                            | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | SA508-<br>Cl 2<br>forgings<br>clad with<br>stainless<br>steel using<br>a high-<br>heat-input<br>welding<br>process | Reactor<br>coolant   | Crack growth/<br>Cyclic loading    | Growth of intergranular separations (underclad cracks) in low-alloy steel forging heat affected zone under austenitic stainless steel cladding is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all the SA 508-Cl 2 forgings where the cladding was deposited with a high heat input welding process. The methodology for evaluating an underclad flaw is in accordance with the current well-established flaw evaluation procedure and criterion in the ASME Section XI Code. See the Standard Review Plan, Section 4.7, "Other Plant-Specific Time-Limited Aging Analysis," for generic guidance for meeting the requirements of 10 CFR 54.21(c). | Yes<br>TLAA               |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item   | Structure and/or Component   | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|--|--|--|---|---|---|---------------------|
| A2.5-c<br>A2.5.1<br>A2.5.2                     | Vessel shell<br>Upper shell,<br>Intermediate and lower shell<br>(including beltline welds)           | SA302-Gr B,<br>SA533-Gr B,<br>SA336,<br>SA508-Cl 2 or Cl 3<br>with type 308 or 309<br>cladding | Chemically treated<br>borated water<br>up to 340°C<br>(644°F)<br><br>neutron<br>fluence<br>greater than<br>$10^{17}$ n/cm <sup>2</sup><br>(E > 1 MeV) | Loss of fracture<br>toughness/<br>neutron irradiation<br>embrittlement    | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific |
|  | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds)            | Carbon steel with<br>stainless steel<br>cladding   | Neutron flux  | Loss of fracture<br>toughness/<br>Neutron<br>irradiation<br>embrittlement | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific |
| A2.5-d<br>A2.5.1<br>A2.5.2<br>A2.5.3<br>A2.5.4 | Vessel shell<br>Upper (nozzle) shell<br>Intermediate and lower shell<br>Vessel flange<br>Bottom head | SA302-Gr B,<br>SA533-Gr B,<br>SA336,<br>SA508<br>with<br>stainless-steel<br>cladding           | Chemically treated<br>borated water<br>up to 340°C<br>(644°F)   | Cumulative<br>fatigue damage/<br>Fatigue                                  | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                   | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|--|--|--|---|---------------------------|
| <b>R-04</b>      | Class 1 piping, fittings and components             | Carbon steel<br>stainless steel, cast austenitic stainless steel,<br>carbon steel with nickel-alloy or stainless steel cladding,<br>nickel-alloy | Reactor coolant  | Cumulative fatigue damage                                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| A2.5-e<br>A2.5.3 | Vessel shell<br>Vessel flange (external surface)    | SA336,<br>SA508  | Air, leaking chemically treated boric water or steam up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |
| <b>R-17</b>      | Piping and components external surfaces and bolting | Carbon steel   | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |
| A2.5-f<br>A2.5.3 | Vessel shell<br>Vessel flange                       | SA336,<br>SA508  | Chemically treated boric water or steam up to 340°C (644°F)              | Loss of material/<br>Wear                                      | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                        |
|                  | Vessel shell<br>Vessel flange                       | Carbon steel   | Reactor coolant  | Loss of material/<br>Wear                                      | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>                | <b>Structure and/or Component</b>                                       | <b>Material</b>                   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|---|-----------------------------------|--|---|--|---------------------------|
| A2.6-a                     | Core support pads/core guide lugs                                       | SB-166,<br>SB-168,<br>(alloy 600) | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP. | Yes, plant specific       |
|                            | Core support pads/core guide lugs                                       | Nickel alloy                      | Reactor coolant                                      | Crack initiation and growth/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP. | Yes, plant specific       |
| A2.7-a<br>A2.7.1           | Penetrations<br>Instrument tubes (bottom head)                          | SB-166,<br>SB-167,<br>(alloy 600) | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP. | Yes, plant specific       |
|                            | Penetrations<br>Instrument tubes (bottom head)                          | Nickel alloy                      | Reactor coolant                                      | Crack initiation and growth/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP. | Yes, plant specific       |
| A2.7-b<br>A2.7.2<br>A2.7.3 | Penetrations<br>Head vent pipe(top head)<br>Instrument tubes (top head) | SB-166,<br>SB-167,<br>(alloy 600) | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
|                            | Penetrations<br>Head vent pipe(top head)<br>Instrument tubes (top head) | Nickel alloy                      | Reactor coolant                                      | Crack initiation and growth/<br>primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b>                                    | <b>Environment</b>                            | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--------------------------------------|---|--|---|--|---|---------------------------|
| A2.8-a<br>A2.8.1                     | Pressure vessel support<br>Skirt support  | SA302-Gr B,<br>SA533-Gr B,<br>SA516-Gr70,<br>SA 36 | Air   | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |
|                                      | Pressure vessel support<br>Skirt support  | Carbon steel                                       | Air – indoor uncontrolled                     | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |
| A2.8-b<br>A2.8.1<br>A2.8.2<br>A2.8.3 | Pressure vessel support<br>Skirt support<br>Cantilever/<br>column support<br>Neutron shield tank, | SA302-Gr B,<br>SA533-Gr B,<br>SA516-Gr70,<br>SA 36 | Air, leaking chemically treated borated water | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |
| R-17                                 | Piping and components external surfaces and bolting   | Carbon steel                                       | Air with boric acid leakage                   | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item                       | Structure and/or Component  | Material        | Environment                        | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|---|-----------------|------------------------------------|--|--|--------------------|
| B1.1-a<br>B1.1.1           | Core shroud and core plate<br>Core shroud (upper, central, lower)                 | Stainless steel | 288°C (550°F)<br>high-purity water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core shroud and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |
|                            | Core shroud and core plate<br>Core shroud (upper, central, lower)                 | Stainless steel | Reactor coolant                    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core shroud and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |
| B1.1-b<br>B1.1.2<br>B1.1.3 | Core shroud and core plate<br>Core plate<br>Core plate bolts (used in early BWRs) | Stainless steel | 288°C (550°F)<br>high-purity water | Crack initiation and growth/<br>stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core plate and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                 | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|--|------------------------------------|--|--|---------------------------|
|                  | Core shroud and core plate<br>Core plate<br>Core plate bolts (used in early BWRs) | Stainless steel  | Reactor coolant                    | Crack initiation and growth/<br>stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core plate and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
| B1.1-c<br>B1.1.2 | Core shroud and core plate<br>Core plate  | Stainless steel  | 288°C (550°F)<br>high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |
| R-53             | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                    | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                                  | <b>Material</b>                  | <b>Environment</b>                       | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|--|----------------------------------|--|---|---|---------------------------|
| B1.1-d<br>B1.1.4 | Core shroud and core plate<br>Access hole cover<br>(welded covers) | Alloy 600,<br>alloy 182<br>welds | 288°C<br>(550°F)<br>high-purity<br>water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1 components<br>and Chapter XI.M2, "Water Chemistry,"<br>for BWR water in BWRVIP-29 (EPRI TR-<br>103515)<br><br>Because cracking initiated in crevice<br>regions is not amenable to visual<br>inspection, for BWRs with a crevice in<br>the access hole covers, an augmented<br>inspection is to include ultrasonic testing<br>(UT) or other demonstrated acceptable<br>inspection of the access hole cover<br>welds. | No                        |
|                  | Core shroud and core plate<br>Access hole cover<br>(welded covers) | Nickel<br>alloy                  | Reactor<br>coolant                       | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1 components<br>and Chapter XI.M2, "Water Chemistry,"<br>for BWR water in BWRVIP-29 (EPRI TR-<br>103515)<br><br>Because cracking initiated in crevice<br>regions is not amenable to visual<br>inspection, for BWRs with a crevice in<br>the access hole covers, an augmented<br>inspection is to include ultrasonic testing<br>(UT) or other demonstrated acceptable<br>inspection of the access hole cover<br>welds. | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b>                       | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|----------------------------------|--|---|--|---------------------------|
| B1.1-e<br>B1.1.4 | Core shroud and core plate<br>Access hole cover<br>(mechanical covers)   | Alloy 600                        | 288°C<br>(550°F)<br>high-purity<br>water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1 components<br>and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515) | No                        |
|                  | Core shroud and core plate<br>Access hole cover<br>(mechanical covers)   | Nickel<br>alloy                  | Reactor<br>coolant                       | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1 components<br>and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515) | No                        |
| B1.1-f<br>B1.1.5 | Core shroud and core plate<br>Shroud support structure<br>(shroud support cylinder,<br>shroud support plate, shroud<br>support legs) | Alloy 600,<br>alloy 182<br>welds | 288°C<br>(550°F)<br>high-purity<br>water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M9, "BWR Vessel Internals,"<br>for shroud support and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515)  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>  | <b>Material</b>    | <b>Environment</b>                       | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|--------------------|--|---|--|---------------------------|
|                  | Core shroud and core plate<br>Shroud support structure<br>(shroud support cylinder,<br>shroud support plate, shroud<br>support legs) | Nickel<br>alloy    | Reactor<br>coolant                       | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M9, "BWR Vessel Internals,"<br>for shroud support and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515)    | No                        |
| B1.1-g<br>B1.1.6 | Core shroud and core plate<br>LPCI coupling  | Stainless<br>steel | 288°C<br>(550°F)<br>high-purity<br>water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M9, "BWR Vessel Internals,"<br>for the LPCI coupling and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515) | No                        |
|                  | Core shroud and core plate<br>LPCI coupling  | Stainless<br>steel | Reactor<br>coolant                       | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking,<br>intergranular<br>stress corrosion<br>cracking,<br>irradiation-<br>assisted stress<br>corrosion cracking | Chapter XI.M9, "BWR Vessel Internals,"<br>for the LPCI coupling and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515) | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>              | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|-----------------------------------|-----------------|---------------------------------|--|--|---------------------------|
| B1.2-a      | Top guide                         | Stainless steel | 288°C (550°F) high-purity water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for top guide and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
|             | Top guide                         | Stainless steel | Reactor coolant                 | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for top guide and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
| B1.2-b      | Top guide                         | Stainless steel | 288°C (550°F) high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>                                    | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b>                 | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|--|--|------------------------------------|--|--|---------------------------|
| R-53   | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                    | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |
| B1.3-a<br>B1.3.1<br>B1.3.2<br>B1.3.3<br>B1.3.4 | Core spray lines and spargers<br>Core spray lines (headers)<br>Spray rings<br>Spray nozzles<br>Thermal sleeves | Stainless steel  | 288°C (550°F)<br>high-purity water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core spray internals and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |
|  | Core spray lines and spargers<br>Core spray lines (headers)<br>Spray rings<br>Spray nozzles<br>Thermal sleeves | Stainless steel  | Reactor coolant                    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core spray internals and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item   | Structure and/or Component   | Material   | Environment                        | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|--|--|--|------------------------------------|--|--|--------------------|
| B1.3-b<br>B1.3.1<br>B1.3.2<br>B1.3.3<br>B1.3.4   | Core spray lines and spargers<br>Core spray lines (headers)<br>Spray rings<br>Spray nozzles<br>Thermal sleeves                                       | Stainless steel  | 288°C (550°F)<br>high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53   | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy   | Reactor coolant                    | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B1.4-a<br>B1.4.1<br>B1.4.2<br>B1.4.3<br>B1.4.4<br>B1.4.5<br>B1.4.6<br>B1.4.7<br>B1.4.8 | Jet pump assemblies<br>Thermal sleeve<br>Inlet header<br>Riser brace arm<br>Holddown beams<br>Inlet elbow<br>Mixing assembly<br>Diffuser<br>Castings | Holddown beams:<br>Ni alloy (X-750),<br>castings:<br>cast austenitic stainless steel (CASS),<br>others:<br>stainless steel | 288°C (550°F)<br>high-purity water | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for jet pump assembly and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item   | Structure and/or Component   | Material  | Environment                        | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|--|--|---|------------------------------------|--|--|--------------------|
|  | Jet pump assemblies<br>Thermal sleeve<br>Inlet header<br>Riser brace arm<br>Holddown beams<br>Inlet elbow<br>Mixing assembly<br>Diffuser<br>Castings | Nickel alloy, cast austenitic stainless steel, stainless steel  | Reactor coolant                    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for jet pump assembly and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |
| B1.4-b<br>B1.4.1<br>B1.4.2<br>B1.4.3<br>B1.4.4<br>B1.4.5<br>B1.4.6<br>B1.4.7<br>B1.4.8 | Jet pump assemblies<br>Thermal sleeve<br>Inlet header<br>Riser brace arm<br>Holddown beams<br>Inlet elbow<br>Mixing assembly<br>Diffuser<br>Castings | Holddown beams:<br>Ni alloy (X-750), others:<br>stainless steel | 288°C (550°F)<br>high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53   | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy  | Reactor coolant                    | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B1.4-c<br>B1.4.8   | Jet pump assemblies<br>Castings  | Cast austenitic stainless steel                                 | 288°C (550°F)<br>high-purity water | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement   | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                                       | <b>Material</b>                                  | <b>Environment</b>                 | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|--|------------------------------------|--|--|---------------------------|
|                  | Jet pump assemblies<br>Castings   | Cast austenitic stainless steel                  | Reactor coolant                    | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
| B1.4-d<br>B1.4.9 | Jet pump assemblies<br>Jet pump sensing line                            | Stainless steel                                  | 288°C (550°F)<br>high-purity water | Crack initiation and growth/<br>cyclic loading                                     | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
|                  | Jet pump assemblies<br>Jet pump sensing line                            | Stainless steel                                  | Reactor coolant                    | Crack initiation and growth/<br>cyclic loading                                     | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
| B1.5-a<br>B1.5.1 | Fuel supports and control rod drive assemblies<br>Orificed fuel support | Cast austenitic stainless steel                  | 288°C (550°F)<br>high-purity water | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
|                  | Fuel supports and control rod drive assemblies<br>Orificed fuel support | Cast austenitic stainless steel                  | Reactor coolant                    | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
| B1.5-b<br>B1.5.1 | Fuel supports and control rod drive assemblies<br>Orificed fuel support | Stainless steel, cast austenitic stainless steel | 288°C (550°F)<br>high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item                                 | Structure and/or Component   | Material   | Environment                                | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|--|--|--|--|--|--------------------|
| R-53                                 | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                            | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B1.5-c<br>B1.5.2                     | Fuel supports and control rod drive assemblies<br>Control rod drive housing  | Stainless steel  | Up to 288°C, (550°F) reactor coolant water | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking   | Chapter XI.M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
|                                      | Fuel supports and control rod drive assemblies<br>Control rod drive housing  | Stainless steel  | Reactor coolant                            | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking   | Chapter XI.M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
| B1.6-a<br>B1.6.1<br>B1.6.3<br>B1.6.4 | Instrumentation<br>Intermediate range monitor (IRM) dry tubes<br>Source range monitor (SRM) dry tubes<br>Incore neutron flux monitor guide tubes | Stainless steel  | 288°C (550°F) high-purity water            | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item   | Structure and/or Component   | Material   | Environment                        | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|--|--|--|------------------------------------|--|--|--------------------|
|  | Instrumentation<br>Intermediate range monitor (IRM) dry tubes<br>Source range monitor (SRM) dry tubes<br>Incore neutron flux monitor guide tubes         | Stainless steel  | Reactor coolant                    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |
| B1.6-b<br>B1.6.1<br>B1.6.2<br>B1.6.3<br>B1.6.4 | Instrumentation<br>Intermediate range monitor dry tubes<br>Low power range monitor dry tubes<br>SRM dry tubes<br>Incore neutron flux monitor guide tubes | Stainless steel  | 288°C (550°F)<br>high-purity water | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53   | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                    | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b> | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|---|-----------------|--|---|--|---------------------------|
| B2.1-a<br>B2.1.1<br>B2.1.4<br>B2.1.7 | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|                                      | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B2.1-b<br>B2.1.1<br>B2.1.4<br>B2.1.7 | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void Swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                                      | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void Swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                                 | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|---|--|--|---------------------------------------|--|--------------------|
| B2.1-c<br>B2.1.1<br>B2.1.4<br>B2.1.7 | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53                                 | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B2.1-d<br>B2.1.7                     | Upper internals assembly<br>Hold-down spring  | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either<br><br>Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"  | No                 |
|                                      | Upper internals assembly<br>Hold-down spring  | Stainless steel  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either<br><br>Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component                       | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|------------------|--|--|--|---|--|---------------------|
| B2.1-e<br>B2.1.2 | Upper internals assembly<br>Upper support column | Stainless steel, cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|                  | Upper internals assembly<br>Upper support column | Stainless steel, cast austenitic stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B2.1-f<br>B2.1.2 | Upper internals assembly<br>Upper support column | Stainless steel, cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                  | Upper internals assembly<br>Upper support column | Stainless steel, cast austenitic stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|------------------|---|--|---|---|--|--------------------|
| B2.1-g<br>B2.1.2 | Upper internals assembly<br>Upper support column<br>(only cast austenitic stainless steel portions) | Cast austenitic stainless steel                                | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
|                  | Upper internals assembly<br>Upper support column<br>(only cast austenitic stainless steel portions) | Cast austenitic stainless steel                                | Reactor coolant and <b>neutron flux</b>   | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
| B2.1-h<br>B2.1.2 | Upper internals assembly<br>Upper support column  | Stainless steel, cast austenitic stainless steel               | Chemically treated borated water up to 340°C (644°F)  | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| <b>R-53</b>      | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant   | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                          | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|--|----------------------------------|--|--|--|---------------------------|
| B2.1-i<br>B2.1.3<br>B2.1.5<br>B2.1.6 | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|                                      | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>nickel alloy | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B2.1-j<br>B2.1.3<br>B2.1.5<br>B2.1.6 | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component   | Material                         | Environment   | Aging Effect/<br>Mechanism              | Aging Management Program (AMP)   | Further Evaluation  |
|------------------|--|----------------------------------|---|---|--|---------------------|
|                  | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>nickel alloy | Reactor coolant   | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B2.1-k<br>B2.1.3 | Upper internals assembly<br>Upper support column bolts   | Stainless steel,<br>Ni alloy     | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                  |
|                  | Upper internals assembly<br>Upper support column bolts   | Stainless steel,<br>nickel alloy | Reactor coolant   | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                  |
| B2.1-l<br>B2.1.5 | Upper internals assembly<br>Upper core plate alignment pins  | Stainless steel,<br>Ni alloy     | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Loss of material/<br>Wear               | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                  |
|                  | Upper internals assembly<br>Upper core plate alignment pins  | Stainless steel,<br>nickel alloy | Reactor coolant   | Loss of material/<br>Wear               | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component                      | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|------------------|---|--|--|---|--|--------------------|
| B2.1-m<br>B2.1.6 | Upper internals assembly<br>Fuel alignment pins | Stainless steel,<br>Ni alloy                                   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53             | Reactor vessel internals components             | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B2.2-a<br>B2.2.1 | RCCA guide tube assemblies<br>RCCA guide tubes  | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
|                  | RCCA guide tube assemblies<br>RCCA guide tubes  | Stainless steel  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component                     | Material   | Environment  | Aging Effect/<br>Mechanism              | Aging Management Program (AMP)   | Further Evaluation  |
|------------------|--|--|--|---|--|---------------------|
| B2.2-b<br>B2.2.1 | RCCA guide tube assemblies<br>RCCA guide tubes | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                  | RCCA guide tube assemblies<br>RCCA guide tubes | Stainless steel  | Reactor coolant                                      | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B2.2-c<br>B2.2.1 | RCCA guide tube assemblies<br>RCCA guide tubes | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA           |
| R-53             | Reactor vessel internals components            | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|--|----------------------------------|--|--|--|---------------------------|
| B2.2-d<br>B2.2.2<br>B2.2.3 | RCCA guide tube assemblies<br>RCCA guide tube bolts<br>RCCA guide tube support pins  | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|                            | RCCA guide tube assemblies<br>RCCA guide tube bolts<br>RCCA guide tube support pins  | Stainless steel,<br>nickel alloy | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B2.2-e<br>B2.2.2<br>B2.2.3 | RCCA guide tube assemblies<br>RCCA guide tube bolts,<br>RCCA guide tube support pins | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item   | Structure and/or Component  | Material  | Environment   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|---|---|--|--|---------------------|
|  | RCCA guide tube assemblies<br>RCCA guide tube bolts,<br>RCCA guide tube support pins        | Stainless steel,<br>nickel alloy                                  | Reactor coolant   | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B2.2-f<br>B2.2.2<br>B2.2.3                     | RCCA guide tube assemblies<br>RCCA guide tube bolts<br>RCCA guide tube support pins         | Stainless steel,<br>Ni alloy                                      | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA           |
| R-53   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel,<br>nickel alloy | Reactor coolant   | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA           |
| B2.3-a<br>B2.3.1<br>B2.3.2<br>B2.3.3<br>B2.3.4 | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel   | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Crack initiation and growth/<br>Stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item   | Structure and/or Component  | Material        | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|-----------------|--|---|--|---------------------|
|  | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel | Reactor coolant  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B2.3-b<br>B2.3.1<br>B2.3.2<br>B2.3.3<br>B2.3.4 | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel | Chemically treated borated water up to 340°C (644°F)   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|  | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel | Reactor coolant  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B2.3-c<br>B2.3.1<br>B2.3.2<br>B2.3.3<br>B2.3.4 | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E>1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|---|--|--|---|--|--------------------|
|  | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel  | Reactor coolant and neutron flux                     | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                 |
| B2.3-d<br>B2.3.1<br>B2.3.2<br>B2.3.3<br>B2.3.4 | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| B2.4-a<br>B2.4.1                               | Baffle/former assembly<br>Baffle and former plates  | Stainless steel  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>      | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|-----------------|---|---|--|---------------------------|
|                  | Baffle/former assembly<br>Baffle and former plates | Stainless steel | Reactor coolant   | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B2.4-b<br>B2.4.1 | Baffle/former assembly<br>Baffle and former plates | Stainless steel | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Changes in<br>dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component or is to provide an AMP. The applicant is to address the loss of ductility associated with swelling. | Yes, plant specific       |
|                  | Baffle/former assembly<br>Baffle and former plates | Stainless steel | Reactor coolant   | Changes in<br>dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component or is to provide an AMP. The applicant is to address the loss of ductility associated with swelling. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item             | Structure and/or Component                    | Material  | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|------------------|---|---|--|---|---|---------------------|
| B2.4-c<br>B2.4.2 | Baffle/former assembly<br>Baffle/former bolts | Stainless steel (type 347 and cold-worked type 316) | Chemically treated boric acid water up to 340°C (644°F) and high fluence ( $>10$ dpa or $7 \times 10^{21}$ n/cm <sup>2</sup> E $>1$ MeV) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | <p>A plant-specific aging management program is to be evaluated.</p> <p>Historically, the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis.</p> | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>      | <b>Structure and/or Component</b>             | <b>Material</b>                                     | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|---|---|---|--|---------------------------|
|                  | Baffle/former assembly<br>Baffle/former bolts | Stainless steel                                     | Reactor coolant and high fluence (>10 dpa or $7 \times 10^{21}$ n/cm <sup>2</sup> E >1 MeV) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | A plant-specific aging management program is to be evaluated.<br><br>Historically, the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis. | Yes, plant specific       |
| B2.4-d<br>B2.4.2 | Baffle/former assembly<br>Baffle/former bolts | Stainless steel (type 347 and cold-worked type 316) | Chemically treated boric acid water up to 340°C (644°F) and high fluence                    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>      | <b>Structure and/or Component</b>                  | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|--|--|--|--|---------------------------|
|                  | Baffle/former assembly<br>Baffle/former bolts      | Stainless steel  | Reactor coolant  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B2.4-e<br>B2.4.1 | Baffle/former assembly<br>Baffle and former plates | Stainless steel  | Chemically treated<br>borated water<br>up to 340°C<br><br>fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|                  | Baffle/former assembly<br>Baffle and former plates | Stainless steel  | Reactor coolant and<br>neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
| B2.4-f<br>B2.4.2 | Baffle/former assembly<br>Baffle/former bolts      | Stainless steel<br>(type 347 and cold-worked type 316) | Treated borated water<br>up to 340°C<br><br>fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV)               | Loss of fracture toughness/<br>Neutron irradiation embrittlement                   | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
|                  | Baffle/former assembly<br>Baffle/former bolts      | Stainless steel  | Reactor coolant and<br>neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement                   | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation  |
|----------------------------|---|--|--|---------------------------------------|--|---------------------|
| B2.4-g<br>B2.4.1<br>B2.4.2 | Baffle/former assembly<br>Baffle and former plates<br>Baffle/former bolts | Stainless steel,<br>Ni alloy (bolts)                           | Chemically treated boric water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA           |
| R-53                       | Reactor vessel internals components                                       | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                    | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA           |
| B2.4-h<br>B2.4.2           | Baffle/former assembly<br>Baffle/former bolts                             | Stainless steel,<br>Ni alloy                                   | Chemically treated boric water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation | A plant-specific aging management program is to be evaluated. Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required.  | Yes, plant specific |
|                            | Baffle/former assembly<br>Baffle/former bolts                             | Stainless steel,<br>nickel alloy                               | Reactor coolant                                    | Loss of preload/<br>Stress relaxation | A plant-specific aging management program is to be evaluated. Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required.  | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                | <b>Structure and/or Component</b>   | <b>Material</b> | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|---|-----------------|--|---|--|---------------------------|
| B2.5-a<br>B2.5.1<br>B2.5.6 | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|                            | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B2.5-b<br>B2.5.1<br>B2.5.6 | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                            | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|--|--|--|---|--|--------------------|
| B2.5-c<br>B2.5.1           | Lower internal assembly<br>Lower core plate                                | Stainless steel  | Treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                 |
|                            | Lower internal assembly<br>Lower core plate                                | Stainless steel  | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                 |
| B2.5-d<br>B2.5.1<br>B2.5.4 | Lower internal assembly<br>Lower core plate<br>Lower support plate columns | Stainless steel  | Chemically treated borated water up to 340°C (644°F)                                     | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53                       | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant  | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|---|----------------------------------|--|--|--|---------------------------|
| B2.5-e<br>B2.5.2<br>B2.5.5<br>B2.5.7 | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry" for PWR primary water in EPRI TR-105714  | No                        |
|                                      | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry" for PWR primary water in EPRI TR-105714  | No                        |
| B2.5-f<br>B2.5.2<br>B2.5.5<br>B2.5.7 | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|---|----------------------------------|--|--|--|---------------------------|
|                                      | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B2.5-g<br>B2.5.2<br>B2.5.5<br>B2.5.7 | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>Ni alloy     | Treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup><br>(E > 1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|                                      | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
| B2.5-h<br>B2.5.5                     | Lower internal assembly<br>Lower support plate column bolts   | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F)   | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M14, "Loose Part Monitoring"   | No                        |
|                                      | Lower internal assembly<br>Lower support plate column bolts   | Stainless steel,<br>nickel alloy | Reactor coolant  | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M14, "Loose Part Monitoring"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|--|---|--|---------------------------------------|--|--------------------|
| B2.5-i<br>B2.5.7           | Lower internal assembly<br>Clevis insert bolts                                     | Stainless steel,<br>Ni alloy                                      | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"   | No                 |
|                            | Lower internal assembly<br>Clevis insert bolts                                     | Stainless steel,<br>nickel alloy                                  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"   | No                 |
| B2.5-j<br>B2.5.2<br>B2.5.5 | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts | Stainless steel,<br>Ni alloy                                      | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |
| R-53                       | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel,<br>nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|----------------------------|--|--|--|---|--|---------------------|
| B2.5-k<br>B2.5.3<br>B2.5.4 | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel, cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|                            | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel, cast austenitic stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B2.5-l<br>B2.5.3<br>B2.5.4 | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel, cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                            | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel, cast austenitic stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component   | Material                        | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---------------------------------|--|---|---|--------------------|
| B2.5-m<br>B2.5.3<br>B2.5.4 | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F)<br><br>fluence >10 <sup>17</sup> n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)" | No                 |
|                            | Lower internal assembly<br>Lower support casting<br>Lower support plate columns            | Cast austenitic stainless steel | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)" | No                 |
| B2.5-n<br>B2.5.3<br>B2.5.4 | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel                 | Chemically treated borated water up to 340°C (644°F)<br><br>fluence >10 <sup>17</sup> n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                   | Chapter XI.M16, "PWR Vessel Internals"  | No                 |
|                            | Lower internal assembly<br>Lower support forging<br>Lower support plate columns            | Stainless steel                 | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                   | Chapter XI.M16, "PWR Vessel Internals"  | No                 |
| B2.5-o<br>B2.5.6           | Lower internal assembly<br>Radial keys and clevis Inserts                                  | Stainless steel                 | Chemically treated borated water up to 340°C (644°F)   | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components    | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item                       | Structure and/or Component   | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|--|--|---|---|--|--------------------|
|                            | Lower internal assembly<br>Radial keys and clevis Inserts                        | Stainless steel  | Reactor coolant   | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                 |
| B2.5-p<br>B2.5.6<br>B2.5.7 | Lower internal assembly<br>Radial keys and clevis inserts<br>Clevis insert bolts | Stainless steel  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Cumulative<br>fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes,<br>TLAA       |
| R-53                       | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant   | Cumulative<br>fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes,<br>TLAA       |
| B2.6-a<br>B2.6.1           | Instrumentation support structures<br>Flux thimble guide tubes                   | Stainless steel  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
|                            | Instrumentation support structures<br>Flux thimble guide tubes                   | Stainless steel  | Reactor coolant   | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>      | <b>Structure and/or Component</b>                              | <b>Material</b> | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>      | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|-----------------|--|---|--|---------------------------|
| B2.6-b<br>B2.6.1 | Instrumentation support structures<br>Flux thimble guide tubes | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                  | Instrumentation support structures<br>Flux thimble guide tubes | Stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b>      | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|-----------------|--|------------------------------------|--|---------------------------|
| B2.6-c<br>B2.6.2 | Instrumentation support structures<br>Flux thimble | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Loss of material/<br>Wear          | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>recommendations of NRC I&amp;E Bulletin 88-09 "Thimble Tube Thinning in Westinghouse Reactors," described below:</p> <p>In response to I&amp;E Bulletin 88-09, an inspection program, with technical justification, is to be established and is to include (a) an appropriate thimble tube wear acceptance criterion, e.g., percent through-wall loss, and includes allowances for inspection methodology and wear scar geometry uncertainty, (b) an appropriate inspection frequency, e.g., every refueling outage, and (c) inspection methodology such as eddy current technique that is capable of adequately detecting wear of the thimble tubes. In addition, corrective actions include isolation or replacement if a thimble tube fails to meet the above acceptance criteria. Inspection schedule is in accordance with the guidelines of I&amp;E Bulletin 88-09.</p> | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|------------------------------------|--|---------------------------|
|             | Instrumentation support structures<br>Flux thimble | Stainless steel | Reactor coolant    | Loss of material/<br>Wear          | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>recommendations of NRC I&amp;E Bulletin 88-09 "Thimble Tube Thinning in Westinghouse Reactors," described below:</p> <p>In response to I&amp;E Bulletin 88-09, an inspection program, with technical justification, is to be established and is to include (a) an appropriate thimble tube wear acceptance criterion, e.g., percent through-wall loss, and includes allowances for inspection methodology and wear scar geometry uncertainty, (b) an appropriate inspection frequency, e.g., every refueling outage, and (c) inspection methodology such as eddy current technique that is capable of adequately detecting wear of the thimble tubes. In addition, corrective actions include isolation or replacement if a thimble tube fails to meet the above acceptance criteria. Inspection schedule is in accordance with the guidelines of I&amp;E Bulletin 88-09.</p> | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item                                 | Structure and/or Component   | Material        | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|--------------------------------------|--|-----------------|--|---|--|---------------------|
| B3.1-a<br>B3.1.1<br>B3.1.2<br>B3.1.3 | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking ,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16 “PWR Vessel Internals,” and<br><br>Chapter XI.M2, “Water Chemistry,” for PWR primary water in EPRI TR-105714  | No                  |
|                                      | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking ,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16 “PWR Vessel Internals,” and<br><br>Chapter XI.M2, “Water Chemistry,” for PWR primary water in EPRI TR-105714  | No                  |
| B3.1-b<br>B3.1.1<br>B3.1.2<br>B3.1.3 | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                                      | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel | Reactor coolant                                      | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b>                                    | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|---|--|--|--|--|---------------------------|
| B3.1-c<br>B3.1.2<br>B3.1.3<br>B3.1.4 | Upper Internals Assembly<br>Fuel alignment plate<br>Fuel alignment plate guide<br>lugs and their lugs<br>Hold-down ring | Stainless steel                                    | Chemically treated borated water up to 340°C (644°F) | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components                 | No                        |
|                                      | Upper Internals Assembly<br>Fuel alignment plate<br>Fuel alignment plate guide<br>lugs and their lugs<br>Hold-down ring | Stainless steel                                    | Reactor coolant                                      | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components                 | No                        |
| B3.2-a<br>B3.2.1                     | CEA Shroud Assemblies<br>CEA shroud   | Stainless steel<br>cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking  | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|                                      | CEA Shroud Assemblies<br>CEA shroud   | Stainless steel, cast austenitic stainless steel   | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking  | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
| B3.2-b<br>B3.2.2                     | CEA Shroud Assemblies<br>CEA shrouds bolts  | Stainless steel, Ni alloy                          | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>                | <b>Structure and/or Component</b>                          | <b>Material</b>   | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|--|---|---|--|--|---------------------------|
|                            | CEA Shroud Assemblies<br>CEA shrouds bolts                 | Stainless steel,<br>nickel alloy                                  | Reactor coolant   | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B3.2-c<br>B3.2.1<br>B3.2.2 | CEA shroud assemblies<br>CEA shroud<br>CEA shrouds bolts   | Stainless steel,<br>cast austenitic stainless steel,<br>Ni alloy  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                            | CEA shroud assemblies<br>CEA shroud<br>CEA shrouds bolts   | Stainless steel, cast austenitic stainless steel,<br>nickel alloy | Reactor coolant   | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B3.2-d<br>B3.2.3           | CEA shroud assemblies<br>CEA shroud extension shaft guides | Stainless steel   | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|                            | CEA shroud assemblies<br>CEA shroud extension shaft guides | Stainless steel   | Reactor coolant   | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item                       | Structure and/or Component                               | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|--|--|--|---|--|--------------------|
| B3.2-e<br>B3.2.1           | CEA shroud assemblies<br>CEA shroud                      | Cast austenitic stainless steel                                  | Chemically treated borated water up to 340°C (644°F) neutron fluence of greater than $10^{17}$ n/cm <sup>2</sup> (E>1 MeV) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
|                            | CEA shroud assemblies<br>CEA shroud                      | Cast austenitic stainless steel                                  | Reactor coolant and <b>neutron flux</b>  | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
| B3.2-f<br>B3.2.1<br>B3.2.2 | CEA shroud assemblies<br>CEA shroud<br>CEA shrouds bolts | Stainless steel,<br>cast austenitic stainless steel,<br>Ni alloy | Chemically treated borated water up to 340°C (644°F)   | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>                | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|--|--|---|---|--|---------------------------|
| R-54                       | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant   | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
| B3.2-g<br>B3.2.2           | CEA shroud assemblies<br>CEA shrouds bolts                                     | Stainless steel,<br>Ni alloy                                   | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|                            | CEA shroud assemblies<br>CEA shrouds bolts                                     | Stainless steel,<br>nickel alloy                               | Reactor coolant   | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
| B3.3-a<br>B3.3.1<br>B3.3.2 | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item                       | Structure and/or Component   | Material        | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|----------------------------|--|-----------------|--|---|--|---------------------|
|                            | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel | Reactor coolant  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B3.3-b<br>B3.3.1<br>B3.3.2 | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel | Chemically treated borated water up to 340°C (644°F)   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                            | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel | Reactor coolant  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B3.3-a<br>B3.3.1<br>B3.3.2 | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel | Chemically Treated borated water up to 340°C (644°F)<br><br>neutron fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>                | <b>Structure and/or Component</b>   | <b>Material</b>                                  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|----------------------------|---|--|--|---|--|---------------------------|
|                            | Core support barrel<br>Core support barrel<br>Core support barrel upper flange  | Stainless steel                                  | Reactor coolant and neutron flux                     | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
| B3.3-b<br>B3.3.2<br>B3.3.3 | Core support barrel<br>Core support barrel upper flange<br>Core support barrel alignment keys                               | Stainless steel                                  | Chemically treated borated water up to 340°C (644°F) | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components                 | No                        |
|                            | Core support barrel<br>Core support barrel upper flange<br>Core support barrel alignment keys                               | Stainless steel                                  | Reactor coolant                                      | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components                 | No                        |
| B3.4-a<br>B3.4.1<br>B3.4.3 | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|                            | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item                       | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|----------------------------|---|--|---|---|--|---------------------|
| B3.4-b<br>B3.4.1<br>B3.4.3 | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel, Ni alloy     | Chemically treated borated water up to 340°C (644°F)  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|                            | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B3.4-c<br>B3.4.1<br>B3.4.3 | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel  | Chemically treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |
|                            | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel  | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item                                 | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|--|--|--|--|--|--------------------|
| B3.4-d<br>B3.4.1<br>B3.4.2<br>B3.4.3 | Core shroud assembly<br>Core shroud assembly<br>Core shroud assembly bolts<br>Core shroud tie rods | Stainless steel,<br>Ni alloy (bolts)                           | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-54                                 | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| B3.4-e<br>B3.4.2                     | Core shroud assembly<br>Core shroud assembly bolts (later plants are welded)                       | Stainless steel,<br>Ni alloy                                   | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>      | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|----------------------------------|--|--|--|---------------------------|
|                  | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>nickel alloy | Reactor coolant  | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B3.4-f<br>B3.4.2 | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>Ni alloy     | Chemically treated<br>borated water<br>up to 340°C<br>(644°F)  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                  | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>nickel alloy | Reactor coolant  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B3.4-g<br>B3.4.2 | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>Ni alloy     | Chemically treated<br>borated water<br>up to 340°C<br><br>fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling   | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>                                    | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|---|----------------------------------|--|---|---|---------------------------|
|  | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded)   | Stainless steel,<br>nickel alloy | Reactor coolant and neutron flux                     | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling                        | Chapter XI.M16, "PWR Vessel Internals"  | No                        |
| B3.4-h<br>B3.4.2<br>B3.4.3                     | Core shroud assembly<br>Core shroud assembly bolts<br>Core shroud tie rods  | Stainless steel,<br>Ni alloy     | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                        |
|  | Core shroud assembly<br>Core shroud assembly bolts<br>Core shroud tie rods  | Stainless steel,<br>nickel alloy | Reactor coolant                                      | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                        |
| B3.5-a<br>B3.5.1<br>B3.5.3<br>B3.5.4<br>B3.5.6 | Lower internal assembly<br>Core support plate<br>Lower support structure beam assemblies<br>Core support column<br>Core support barrel snubber assemblies | Stainless steel                  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                                    | No                        |
|  | Lower internal assembly<br>Core support plate<br>Lower support structure beam assemblies<br>Core support column<br>Core support barrel snubber assemblies | Stainless steel                  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                                    | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item   | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|---|--|--|--|---------------------|
| B3.5-b<br>B3.5.2<br>B3.5.5   | Lower internal Assembly<br>Fuel alignment pins<br>Core support column bolts   | Stainless steel,<br>Ni alloy  | Chemically treated borated water up to 340°C (644°F) | Crack Initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|  | Lower internal Assembly<br>Fuel alignment pins<br>Core support column bolts   | Stainless steel,<br>nickel alloy  | Reactor coolant                                      | Crack Initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B3.5-c<br>B3.5.1<br>B3.5.2<br>B3.5.3<br><br>B3.5.4<br>B3.5.5<br>B3.5.6 | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column<br>Core support column bolts<br>Core support barrel snubber assemblies | Stainless steel,<br>Ni alloy (pins/<br>bolts), cast austenitic stainless steel (support column) | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|--|--|---|--|---------------------------|
|  | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column<br>Core support column bolts<br>Core support barrel snubber assemblies | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B3.5-d<br>B3.5.1<br>B3.5.2<br>B3.5.3<br>B3.5.5<br>B3.5.6 | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column bolts<br>Core support barrel snubber assemblies                        | Stainless steel, Ni alloy (pins/bolts)                         | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence >10 <sup>17</sup> n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|  | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column bolts<br>Core support barrel snubber assemblies                        | Stainless steel, nickel alloy                                  | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
| B3.5-e<br>B3.5.2<br>B3.5.6                               | Lower internal assembly<br>Fuel alignment pins<br>Core support barrel snubber assemblies  | Stainless steel, Ni alloy (pins)                               | Chemically treated borated water up to 340°C (644°F)   | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|  | Lower internal assembly<br>Fuel alignment pins<br>Core support barrel snubber assemblies  | Stainless steel, nickel alloy                                  | Reactor coolant  | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|---|--|--|---|--|--------------------|
| B3.5-f<br>B3.5.4   | Lower internal assembly<br>Core support column  | Cast austenitic stainless steel  | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, “Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)”  | No                 |
|  | Lower internal assembly<br>Core support column  | Cast austenitic stainless steel  | Reactor coolant                                      | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, “Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)”  | No                 |
| B3.5-g<br>B3.5.1<br>B3.5.2<br>B3.5.3<br>B3.5.4<br>B3.5.5<br>B3.5.6 | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column<br>Core support column bolts<br>Core support barrel snubber assemblies | Stainless steel, Ni alloy (pins/bolts), cast austenitic stainless steel (support column) | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 “Metal Fatigue,” for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-54   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy                           | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 “Metal Fatigue,” for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item                                 | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|---|---|--|---|--|--------------------|
| B4.1-a<br>B4.1.1<br>B4.1.2<br>B4.1.3 | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates  | Type 304 stainless steel, plenum cylinder: type 304 forging | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
|                                      | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates  | Stainless steel   | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| B 4.1-b<br>B4.1.4<br>B4.1.5          | Plenum cover and plenum cylinder<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Gr. B-8 stainless steel                                     | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
|                                      | Plenum cover and plenum cylinder<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Stainless steel   | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism              | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|---|--|---|--|---------------------|
| B4.1-c<br>B4.1.1<br>B4.1.2<br>B4.1.3<br>B4.1.4<br>B4.1.5 | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Type 304 stainless steel, bolts: Gr. B-8 stainless steel    | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific |
|  | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Stainless steel   | Reactor coolant                                      | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific |
| B4.1-d<br>B4.1.1<br>B4.1.2<br>B4.1.3<br>B4.1.4<br>B4.1.5 | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Type 304 stainless steel, plenum cylinder: type 304 forging | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|---|--|--|---|--|--------------------|
| R-54   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| B4.2-a<br>B4.2.1<br>B4.2.2<br>B4.2.3<br>B4.2.4 | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads | Type 304 stainless steel                                       | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
|  | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads | Stainless steel  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
| B4.2-b<br>B4.2.5                               | Upper grid assembly<br>Rib- to-ring screws  | Gr. B-8 stainless steel  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|---|--|---|--|---------------------------|
|  | Upper grid assembly<br>Rib- to-ring screws  | Stainless steel   | Reactor coolant  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B4.2-c<br>B4.2.1<br>B4.2.2<br>B4.2.3<br>B4.2.4<br>B4.2.5 | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Type 304 stainless steel,<br>screws:<br>Gr. B-8 stainless steel | Chemically treated<br>borated water<br>up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |
|  | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Stainless steel   | Reactor coolant  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |
| B4.2-d<br>B4.2.1<br>B4.2.2<br>B4.2.3<br>B4.2.4<br>B4.2.5 | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Type 304 stainless steel  | Chemically treated<br>borated water<br>up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|---|--|--|---|--|--------------------|
| R-54   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| B4.2-e<br>B4.2.1<br>B4.2.2<br>B4.2.3<br>B4.2.4<br>B4.2.5 | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Type 304 stainless steel, screws: Gr. B-8 stainless steel      | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                 |
|  | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Stainless steel  | Reactor coolant                                      | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                 |
| B4.2-f<br>B4.2.3<br>B4.2.4                               | Upper grid assembly<br>Fuel assembly support pads<br>Plenum rib pads  | Type 304 stainless steel                                       | Chemically treated borated water up to 340°C (644°F) | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                 |
|  | Upper grid assembly<br>Fuel assembly support pads<br>Plenum rib pads  | Stainless steel  | Reactor coolant                                      | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                                    | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|---|---|--|---|---|---------------------------|
| B4.3-a<br>B4.3.1<br>B4.3.2<br>B4.3.5<br>B4.3.6 | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Pipe and flange:<br>type 304 stainless steel,<br>spacer casting:<br>CF-3M,<br>guide tubes and sectors:<br>type 304L | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|  | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Stainless steel, cast austenitic stainless steel  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
| B4.3-b<br>B4.3.3<br>B4.3.4                     | Control rod guide tube (CRGT) assembly<br>CRGT spacer screws<br>Flange-to-upper grid screws   | Gr. B-8 stainless steel   | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
|  | Control rod guide tube (CRGT) assembly<br>CRGT spacer screws<br>Flange-to-upper grid screws   | Stainless steel   | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|--|--|--|--|---|--|---------------------|
| B4.3-c<br>B4.3.1<br>B4.3.2<br>B4.3.3<br>B4.3.4<br>B4.3.5<br>B4.3.6 | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT spacer screws<br>Flange-to-upper grid screws<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Pipe and flange:<br>type 304 stainless steel;<br>spacer casting:<br>CF-3M;<br>guide tubes and sectors:<br>type 304L;<br>screws:<br>Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F)   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|  | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT spacer screws<br>Flange-to-upper grid screws<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Stainless steel, cast austenitic stainless steel   | Reactor coolant  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B4.3-d<br>B4.3.2   | Control rod guide tube (CRGT) assembly<br>CRGT spacer casting  | Cast austenitic stainless steel<br>CF-3M   | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|--|--|--|---|--|--------------------|
|  | Control rod guide tube (CRGT) assembly<br>CRGT spacer casting  | Cast austenitic stainless steel  | Reactor coolant and neutron flux                     | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
| B4.3-e<br>B4.3.4   | Control rod guide tube (CRGT) assembly<br>Flange-to-upper grid screws  | Gr. B-8 stainless steel  | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                 |
|  | Control rod guide tube (CRGT) assembly<br>Flange-to-upper grid screws  | Stainless steel  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                 |
| B4.3-f<br>B4.3.1<br>B4.3.2<br>B4.3.3<br>B4.3.4<br>B4.3.5<br>B4.3.6 | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT spacer screws<br>Flange-to-upper grid screws<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Pipe and flange: type 304 stainless steel;<br>spacer casting: CF-3M;<br>guide tubes and sectors: type 304L;<br>screws: Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item                                 | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|--|--|--|---|--|--------------------|
| R-54                                 | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy   | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| B4.4-a<br>B4.4.1<br>B4.4.3<br>B4.4.4 | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Outlet and vent valve (VV) nozzles<br>VV body and retaining ring | Shield cylinder:<br>Type 304;<br>nozzles:<br>stainless steel forging,<br>CF-8;<br>VV body:<br>CF-8;<br>VV ring:<br>type 15-5PH forging | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
|                                      | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Outlet and vent valve (VV) nozzles<br>VV body and retaining ring | Stainless steel, type 15-5PH forging   | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                                    | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|--|--|---|--|---------------------------|
| B4.4-b<br>B4.4.2<br>B4.4.5                     | Core support shield assembly<br>Core support shield-to-core barrel bolts<br>VV assembly locking device  | Bolts:<br>Gr. 660 (A-286),<br>Gr. 688 (X-750);<br>VV locking device:<br>Gr. B-8 or B-8M  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|  | Core support shield assembly<br>Core support shield-to-core barrel bolts<br>VV assembly locking device  | Stainless steel, nickel alloy  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| B4.4-c<br>B4.4.1<br>B4.4.2<br>B4.4.4<br>B4.4.5 | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>VV retaining ring<br>VV assembly locking device | Shield cylinder:<br>type 304;<br>bolts:<br>A-286, X-750;<br>VV ring:<br>type 15-5PH forging;<br>locking device:<br>Gr. B-8 or B-8M | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component   | Material  | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|--|--|---|---|---|--|---------------------|
|  | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>VV retaining ring<br>VV assembly locking device                  | Stainless steel, nickel alloy, type 15-5PH forging  | Reactor coolant   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B4.4-d<br>B4.4.1<br>B4.4.2<br>B4.4.3<br>B4.4.5 | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>Outlet and vent valve (VV) nozzles<br>VV assembly locking device | Shield cylinder: type 304;<br>bolts: A-286, X-750;<br>nozzles: stainless steel forging;<br>VV ring: type 15-5PH forging;<br>locking device: Gr. B-8 or B-8M | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |
|  | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>Outlet and vent valve (VV) nozzles<br>VV assembly locking device | Stainless steel, nickel alloy, type 15-5PH forging  | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                                    | <b>Structure and/or Component</b>  | <b>Material</b>   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|--|---|--|---------------------------------------|--|---------------------------|
| B4.4-e<br>B4.4.1<br>B4.4.2<br>B4.4.3<br>B4.4.4 | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>Outlet and vent valve (VV) nozzles<br>VV body and retaining ring | Shield cylinder: type 304;<br>bolts: A-286, X-750;<br>nozzles: stainless steel forging, CF-8;<br>VV body: CF-8;<br>VV ring: type 15-5PH forging;<br>locking device: Gr. B-8 or B-8M | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
|  | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy, type 15-5PH forging   | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item                       | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|---|--|---|---|--------------------|
| B4.4-f<br>B4.4.1<br>B4.4.5 | Core support shield assembly<br>Core support shield cylinder (top flange)<br>VV assembly locking device | Top flange: type 304,<br>VV locking device: Gr. B-8 or B-8M | Chemically treated borated water up to 340°C (644°F)   | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
|                            | Core support shield assembly<br>Core support shield cylinder (top flange)<br>VV assembly locking device | Stainless steel   | Reactor coolant  | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
| B4.4-g<br>B4.4.3<br>B4.4.4 | Core support shield assembly<br>Outlet and vent valve nozzles<br>VV body and retaining ring             | Cast austenitic stainless steel<br>CF-8                     | Chemically treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
|                            | Core support shield assembly<br>Outlet and vent valve nozzles<br>VV body and retaining ring             | Cast austenitic stainless steel                             | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
| B4.4-h<br>B4.4.2           | Core support shield assembly<br>Core support shield-to-core barrel bolts                                | Gr. 660 (A-286),<br>Gr. 688 (X-750)                         | Chemically treated borated water up to 340°C (644°F)   | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|----------------------------|--|--|--|---|---|---------------------------|
|                            | Core support shield assembly<br>Core support shield-to-core barrel bolts                                     | Stainless steel, nickel alloy  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                        |
| B4.5-a<br>B4.5.1<br>B4.5.4 | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Baffle plates and formers            | CB cylinder: type 304 forging, baffle plates and formers: type 304 stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                                    | No                        |
|                            | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Baffle plates and formers            | Stainless steel  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                                    | No                        |
| B4.5-b<br>B4.5.2<br>B4.5.3 | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts | A-286, X-750   | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                                    | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|--|--|---|--|---------------------|
|  | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts  | Stainless steel, nickel alloy  | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| B4.5-c<br>B4.5.1<br>B4.5.2<br>B4.5.3<br>B4.5.4 | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | CB cylinder: type 304 forging;<br>CB bolts: A-286, X-750;<br>baffle plates and formers: type 304 stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|  | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | Stainless steel, nickel alloy  | Reactor coolant                                      | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|--|---|--|---|---|---|--------------------|
| B4.5-d<br>B4.5.1<br>B4.5.2<br>B4.5.3<br>B4.5.4 | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | CB cylinder: type 304 forging;<br>CB bolts: A-286, X-750;<br>baffle plates and formers: type 304 stainless steel | Chemically treated borated water up to 340°C (644°F)<br>neutron fluence of greater than $10^{17}$ n/cm <sup>2</sup> (E>1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"  | No                 |
|  | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | Stainless steel, nickel alloy  | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"  | No                 |
| B4.5-e<br>B4.5.2<br>B4.5.3                     | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts  | A-286, X-750   | Chemically treated borated water up to 340°C (644°F)  | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                 |
|  | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts  | Stainless steel, nickel alloy  | Reactor coolant   | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring" | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|--|--|---------------------------------------|--|---------------------------|
| B4.5-f<br>B4.5.1<br>B4.5.2<br>B4.5.3<br>B4.5.4<br>B4.5.5 | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers<br>Baffle/former bolts and screws | CB cylinder: type 304 forging;<br>CB bolts: A-286, X-750;<br>baffle plates and formers: type 304 stainless steel;<br>baffle/former bolts and screws: Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
| R-54   | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy   | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>      | <b>Structure and/or Component</b>                      | <b>Material</b>         | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|-------------------------|--|---|--|---------------------------|
| B4.5-g<br>B4.5.5 | Core barrel assembly<br>Baffle/former bolts and screws | Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | A plant-specific aging management program is to be evaluated. Historically the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis. | Yes, plant specific       |
|                  | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel         | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | A plant-specific aging management program is to be evaluated. Historically the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>      | <b>Structure and/or Component</b>                      | <b>Material</b>         | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|--|-------------------------|---|---|--|---------------------------|
| B4.5-h<br>B4.5.5 | Core barrel assembly<br>Baffle/former bolts and screws | Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F)  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|                  | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel         | Reactor coolant   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B4.5-i<br>B4.5.5 | Core barrel assembly<br>Baffle/former bolts and screws | Gr. B-8 stainless steel | Chemically treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
|                  | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel         | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|--|--|---|--|---------------------------|
| B4.5-j<br>B4.5.5   | Core barrel assembly<br>Baffle/former bolts and screws  | Gr. B-8 stainless steel  | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation   | A plant-specific aging management program is to be evaluated.<br><br>Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required. | Yes, plant specific       |
|  | Core barrel assembly<br>Baffle/former bolts and screws  | Stainless steel  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation   | A plant-specific aging management program is to be evaluated.<br><br>Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required. | Yes, plant specific       |
| B4.6-a<br>B4.6.1<br>B4.6.2<br>B4.6.4<br>B4.6.5<br>B4.6.6<br>B4.6.8<br>B4.6.9<br>B4.6.10<br>B4.6.11 | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Guide blocks<br>Shock pads<br>Support post pipes<br>Incore guide tube spider castings | Type 304 stainless steel, cast austenitic stainless steel (CASS) | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                                    | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>                                 | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--|---|---|--|---|--|---------------------------|
|  | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Guide blocks<br>Shock pads<br>Support post pipes<br>Incore guide tube spider castings | Stainless steel; cast austenitic stainless steel  | Reactor coolant                                    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
| B4.6-b<br>B4.6.3<br>B4.6.7<br>B4.6.8<br>B4.6.9 | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts   | Lower internal assembly-to-thermal shield bolts: A-286, X-750;<br>Other bolts and screws: Gr. B-8 stainless steel | Chemically treated boric water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|  | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts   | Stainless steel, nickel alloy   | Reactor coolant                                    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>  | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|---|---|--|---|---|---------------------------|
| B4.6-c<br>B4.6.1<br>B4.6.2<br>B4.6.3<br>B4.6.4<br>B4.6.5<br>B4.6.6<br>B4.6.7<br>B4.6.8<br>B4.6.9<br>B4.6.10<br>B4.6.11 | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes<br>Incore guide tube spider castings | Lower internals assembly-to-thermal shield bolts:<br>A-286,<br>X-750;<br>other bolts and screws:<br>Gr. B-8 stainless steel;<br>spider castings:<br>cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated.<br><br>The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|  | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes<br>Incore guide tube spider castings | Stainless steel; cast austenitic stainless steel, nickel alloy  | Reactor coolant                                      | Changes in dimensions/<br>Void swelling | A plant-specific aging management program is to be evaluated.<br><br>The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item  | Structure and/or Component   | Material   | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)         | Further Evaluation |
|---|--|--|---|---|--|--------------------|
| B4.6-d<br>B4.6.1<br>B4.6.2<br>B4.6.3<br>B4.6.4<br>B4.6.5<br>B4.6.6<br>B4.6.7<br>B4.6.8<br>B4.6.9<br>B4.6.10 | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes | Type 304 stainless steel , lower internals assembly-to-thermal shield bolts: A-286, X-750; other bolts and screws: Gr. B-8 stainless steel | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals" | No                 |
|   | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes | Stainless steel, nickel alloy  | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals" | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|--|---|---|--|---|--|--------------------|
| B4.6-e<br>B4.6.11  | Lower grid assembly<br>Incore guide tube spider castings  | Cast austenitic stainless steel (CASS)  | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
|  | Lower grid assembly<br>Incore guide tube spider castings  | Cast austenitic stainless steel   | Reactor coolant                                      | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                 |
| B4.6-f<br>B4.6.1<br>B4.6.2<br>B4.6.3<br>B4.6.4<br>B4.6.5<br>B4.6.6<br>B4.6.7<br>B4.6.8<br>B4.6.9<br>B4.6.10<br>B4.6.11 | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes<br>Incore guide tube spider castings | Type 304 stainless steel;<br>lower internals assembly-to-thermal shield bolts: A-286, X-750;<br>other bolts and screws: Gr. B-8 stainless steel;<br>spider castings: CASS | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item                       | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|---|--|--|---------------------------------------|--|--------------------|
| R-54                       | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy                             | Reactor coolant                                      | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| B4.6-g<br>B4.6.3<br>B4.6.7 | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts | Shell forging screws:<br>Gr. B-8 stainless steel;<br>thermal shield bolts:<br>A-286, X-750 | Chemically treated borated water up to 340°C (644°F) | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                 |
|                            | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts | Stainless steel, nickel alloy  | Reactor coolant                                      | Loss of preload/<br>Stress relaxation | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                 |
| B4.6-h<br>B4.6.2<br>B4.6.8 | Lower grid assembly<br>Fuel assembly support pads<br>Guide blocks   | Type 304 stainless steel   | Chemically treated borated water up to 340°C (644°F) | Loss of material/<br>Wear             | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b>                          | <b>Structure and/or Component</b>  | <b>Material</b>               | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|--|-------------------------------|--|---|--|---------------------------|
|                                      | Lower grid assembly<br>Fuel assembly support pads<br>Guide blocks  | Stainless steel               | Reactor coolant                                      | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components                 | No                        |
| B4.7-a<br>B4.7.1<br>B4.7.3<br>B4.7.4 | Flow distributor assembly<br>Flow distributor head and flange<br>Incore guide support plate<br>Clamping ring | Type 304 stainless steel      | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|                                      | Flow distributor assembly<br>Flow distributor head and flange<br>Incore guide support plate<br>Clamping ring | Stainless steel               | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
| B4.7-b<br>B4.7.2                     | Flow distributor assembly<br>Shell forging-to-flow distributor bolts   | A-286, X-750                  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |
|                                      | Flow distributor assembly<br>Shell forging-to-flow distributor bolts   | Stainless steel, nickel alloy | Reactor coolant                                      | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item   | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation  |
|--|---|---|--|--|--|---------------------|
| B4.7-c<br>B4.7.1<br>B4.7.2<br>B4.7.3<br>B4.7.4 | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Type 304 stainless steel;<br>bolts:<br>A-286,<br>X-750  | Chemically treated borated water up to 340°C (644°F)   | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|  | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Stainless steel,<br>nickel alloy                        | Reactor coolant  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| B4.7-d<br>B4.7.1<br>B4.7.2<br>B4.7.3<br>B4.7.4 | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Type 304 stainless steel ;<br>bolts:<br>A-286,<br>X-750 | Chemically treated borated water up to 340°C (644°F)<br><br>neutron fluence<br>>10 <sup>17</sup> n/cm <sup>2</sup><br>(E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |
|  | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Stainless steel,<br>nickel alloy                        | Reactor coolant and neutron flux   | Loss of fracture toughness/<br>Neutron irradiation embrittlement,<br>void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item             | Structure and/or Component   | Material                         | Environment   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation  |
|------------------|--|----------------------------------|---|--|--|---------------------|
| B4.7-e<br>B4.7.2 | Flow distributor assembly<br>Shell forging to flow distributor bolts | A-286,<br>X-750                  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                  |
|                  | Flow distributor assembly<br>Shell forging to flow distributor bolts | Stainless steel,<br>nickel alloy | Reactor coolant   | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                  |
| B4.8-a           | Thermal shield   | Stainless steel                  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Crack initiation and growth/<br>Stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                  |
|                  | Thermal shield   | Stainless steel                  | Reactor coolant   | Crack initiation and growth/<br>Stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                  |
| B4.8-b           | Thermal shield   | Stainless steel                  | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|-----------------------------------|-----------------|---|---|--|---------------------------|
|             | Thermal shield                    | Stainless steel | Reactor coolant   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
| B4.8-c      | Thermal shield                    | Stainless steel | Chemically treated borated water up to 340°C<br><br>fluence $>10^{17}$ n/cm <sup>2</sup> (E >1 MeV) | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Thermal shield                    | Stainless steel | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling | Chapter XI.M16, "PWR Vessel Internals"   | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item                        | Structure and/or Component   | Material   | Environment            | Aging Effect/<br>Mechanism                         | Aging Management Program (AMP)  | Further Evaluation |
|-----------------------------|--|--|------------------------|--|---|--------------------|
| C1.1-a<br>C1.1.1<br>C1.1.12 | Piping and fittings<br>Main steam<br>Steam line to HPCI and<br>RCIC pump turbine | Carbon<br>steel<br>SA106-<br>Gr B,<br>SA333-<br>Gr 6,<br>SA155-Gr<br>KCF70 | 288°C<br>(550°F) steam | Wall thinning/<br>Flow-accelerated<br>corrosion    | Chapter XI.M17, "Flow-Accelerated<br>Corrosion"   | No                 |
| R-23                        | Piping, fittings and<br>components susceptible to<br>flow-accelerated corrosion  | Carbon<br>steel  | Reactor<br>coolant     | Loss of material/<br>Flow-accelerated<br>corrosion | Chapter XI.M17, "Flow-Accelerated<br>Corrosion"   | No                 |
| C1.1-b<br>C1.1.1            | Piping and fittings<br>Main steam  | Carbon<br>steel<br>SA106-<br>Gr B,<br>SA333-<br>Gr 6,<br>SA155-Gr<br>KCF70 | 288°C<br>(550°F) steam | Cumulative<br>fatigue damage/<br>Fatigue           | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>                               | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|--|--|---|---|---------------------------|
| R-04             | Class 1 piping, fittings and components                                   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                  | Cumulative fatigue damage                       | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| C1.1-c<br>C1.1.2 | Piping and fittings<br>Feedwater  | Carbon steel<br>SA106-Gr B,<br>SA333-Gr 6,<br>SA155-Gr KCF70   | Up to 225°C,<br>(437°F)<br>reactor coolant water | Wall thinning/<br>Flow-accelerated corrosion    | Chapter XI.M17, "Flow-Accelerated Corrosion"  | No                        |
| R-23             | Piping, fittings and components susceptible to flow-accelerated corrosion | Carbon steel   | Reactor coolant                                  | Loss of material/<br>Flow-accelerated corrosion | Chapter XI.M17, "Flow-Accelerated Corrosion"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item             | Structure and/or Component              | Material   | Environment                                  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---|--|--|---------------------------------------|---|--------------------|
| C1.1-d<br>C1.1.2 | Piping and fittings<br>Feedwater        | Carbon steel<br>SA106-Gr B,<br>SA333-Gr 6,<br>SA155-Gr KCF70   | Up to 225°C (437°F)<br>reactor coolant water | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04             | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                              | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>                | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b>                              | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|----------------------------|--|--|---|---------------------------------------|---|---------------------------|
| C1.1-e<br>C1.1.3<br>C1.1.4 | Piping and fittings<br>High pressure coolant injection<br>Reactor core isolation cooling | Carbon steel<br>SA106-Gr B,<br>SA333-Gr 6,<br>SA155-Gr KCF70   | 288°C (550°F)<br>reactor coolant water or steam | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| R-04                       | Class 1 piping, fittings and components  | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                 | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item   | Structure and/or Component  | Material   | Environment                                  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|--|---|--|--|---|---|--------------------|
| C1.1-f<br>C1.1.5<br>C1.1.6<br>C1.1.7<br>C1.1.8<br>C1.1.9<br>C1.1.10<br>C1.1.11 | Piping and fittings<br>Recirculation<br>Residual heat removal<br>Low pressure coolant injection<br>Low pressure core spray<br>High pressure core spray<br>Lines to isolation condenser<br>Lines to reactor water cleanup and standby liquid control systems | Stainless steel (e.g., type 304, 316, or 316NG); cast austenitic stainless steel; nickel alloys (e.g., alloys 600, 182, or 82) | 288°C (550°F) reactor coolant water or steam | Crack initiation and growth/<br>Stress corrosion cracking, inter-granular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |
| R-22   | Piping, fittings and components greater than or equal to 4 inch nominal diameter  | Stainless steel  | Reactor coolant                              | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |
| R-20   | Piping, fittings and components greater than or equal to 4 inch nominal diameter  | Cast austenitic stainless steel  | Reactor coolant                              | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |
| R-21   | Piping, fittings and components greater than or equal to 4 inch nominal diameter  | Nickel-alloy   | Reactor coolant                              | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item   | Structure and/or Component  | Material   | Environment                                  | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|--|---|--|--|--|---|--------------------|
| C1.1-g<br>C1.1.6<br>C1.1.7<br>C1.1.8<br>C1.1.9<br>C1.1.10<br>C1.1.11           | Piping and fittings<br>Residual heat removal<br>Low pressure coolant injection<br>Low pressure core spray<br>High pressure core spray<br>Lines to isolation condenser<br>Lines to reactor water cleanup and standby liquid control systems                  | Cast austenitic stainless steel                                | 288°C (550°F) reactor coolant water or steam | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
| R-52   | Class 1 piping, fittings and components   | Cast austenitic stainless steel                                | Reactor coolant > 482°F                      | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
| C1.1-h<br>C1.1.5<br>C1.1.6<br>C1.1.7<br>C1.1.8<br>C1.1.9<br>C1.1.10<br>C1.1.11 | Piping and fittings<br>Recirculation<br>Residual heat removal<br>Low pressure coolant injection<br>Low pressure core spray<br>High pressure core spray<br>Lines to isolation condenser<br>Lines to reactor water cleanup and standby liquid control systems | Carbon steel, cast austenitic stainless steel, stainless steel | 288°C (550°F) reactor coolant water or steam | Cumulative fatigue damage/<br>Fatigue                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>       | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|------------------------------------|---|---------------------------|
| R-04        | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant    | Cumulative fatigue damage          | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>       | <b>Structure and/or Component</b>                           | <b>Material</b>                        | <b>Environment</b>                           | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------------|---|--|--|---|---|--|
| C1.1-i<br>C1.1.13 | Piping and fittings<br>Small bore piping less than<br>NPS 4 | Stainless<br>steel,<br>carbon<br>steel | 288°C<br>(550°F)<br>reactor<br>coolant water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking, inter-<br>granular stress<br>corrosion<br>cracking, thermal<br>and mechanical<br>loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------|---|-----------------|--------------------|---|---|--|
| R-03        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, inter-granular stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>  |
|-------------|---|-------------------------------|--------------------|--|--|--|
| R-55        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel | Reactor coolant    | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item                                 | Structure and/or Component                           | Material   | Environment                         | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|--|--|-------------------------------------|---|---|--------------------|
| C1.2-a<br>C1.2.1<br>C1.2.2<br>C1.2.3 | Recirculation pump<br>Casing<br>Cover<br>Seal flange | Cast austenitic stainless steel, stainless steel   | 288°C (550°F) reactor coolant water | Cumulative fatigue damage/<br>Fatigue   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                                 | Class 1 piping, fittings and components              | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                     | Cumulative fatigue damage   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C1.2-b<br>C1.2.1                     | Recirculation pump<br>Casing                         | Cast austenitic stainless steel  | 288°C (550°F) reactor coolant water | Crack initiation and growth/<br>stress corrosion cracking, inter-granular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item             | Structure and/or Component   | Material                        | Environment                         | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|------------------|--|---------------------------------|-------------------------------------|--|---|--------------------|
| R-20             | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Cast austenitic stainless steel | Reactor coolant                     | Cracking   | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
| C1.2-c<br>C1.2.1 | Recirculation pump Casing  | Cast austenitic stainless steel | 288°C (550°F) reactor coolant water | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS valve bodies.                                   | No                 |
| R-08             | Class 1 pump casings, and valve bodies and bonnets                               | Cast austenitic stainless steel | Reactor coolant > 482°F             | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies. | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item                       | Structure and/or Component                           | Material   | Environment   | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)      | Further Evaluation |
|----------------------------|--|--|---|---------------------------------------|-------------------------------------|--------------------|
| C1.2-d<br>C1.2.3<br>C1.2.4 | Recirculation pump<br>Seal flange<br>Closure bolting | Flange:<br>stainless<br>steel;<br>bolting:<br>high-<br>strength<br>low-alloy<br>steel<br>SA193<br>Gr. B7 | Air with metal<br>temperature<br>up to 288°C<br>(550°F) | Loss of material/<br>Wear             | Chapter XI.M18, "Bolting Integrity" | No                 |
| R-29                       | Pump and valve seal flanges                          | Stainless<br>steel,<br>carbon<br>steel   | System<br>temperature<br>up to 288°C<br>(550°F)         | Loss of material/<br>Wear             | Chapter XI.M18, "Bolting Integrity" | No                 |
| R-26                       | Pump and valve closure<br>bolting                    | Carbon<br>steel  | System<br>temperature<br>up to 288°C<br>(550°F)         | Loss of material/<br>Wear             | Chapter XI.M18, "Bolting Integrity" | No                 |
| C1.2-e<br>C1.2.4           | Recirculation pump<br>Closure bolting                | High-<br>strength<br>low-alloy<br>steel<br>SA193<br>Gr. B7   | Air with metal<br>temperature<br>up to 288°C<br>(550°F) | Loss of preload/<br>Stress relaxation | Chapter XI.M18, "Bolting Integrity" | No                 |
| R-27                       | Pump and valve closure<br>bolting                    | Carbon<br>steel  | System<br>temperature<br>up to 288°C<br>(550°F)         | Loss of preload/<br>Stress relaxation | Chapter XI.M18, "Bolting Integrity" | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item             | Structure and/or Component   | Material   | Environment                                    | Aging Effect/<br>Mechanism                      | Aging Management Program (AMP)   | Further Evaluation |
|------------------|--|--|--|---|--|--------------------|
| C1.2-f<br>C1.2.4 | Recirculation pump<br>Closure bolting  | High-strength low-alloy steel<br>SA193<br>Gr. B7 | Air with metal temperature up to 288°C (550°F) | Cumulative fatigue damage/<br>Fatigue           | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-28             | Pump and valve closure bolting   | Carbon steel                                     | System temperature up to 288°C (550°F)         | Cumulative fatigue damage                       | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| C1.3-a<br>C1.3.1 | Valves (check, control, hand, motor-operated, relief, and containment isolation)<br>Body | Carbon steel                                     | 288°C (550°F) reactor coolant water            | Wall thinning/<br>Flow-accelerated corrosion    | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                 |
| R-23             | Piping, fittings and components susceptible to flow-accelerated corrosion                | Carbon steel                                     | Reactor coolant                                | Loss of material/<br>Flow-accelerated corrosion | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item                           | Structure and/or Component  | Material   | Environment                         | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------|---|--|-------------------------------------|---|---|--------------------|
| C1.3-b<br><br>C1.3.1<br>C1.3.2 | Valves<br>(check, control, hand, motor-operated, relief, and containment isolation)<br>Body<br>Bonnet | Cast austenitic stainless steel                  | 288°C (550°F) reactor coolant water | Loss of fracture toughness/<br>Thermal aging embrittlement  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS valve bodies.                                   | No                 |
| R-08                           | Class 1 pump casings, and valve bodies and bonnets  | Cast austenitic stainless steel                  | Reactor coolant > 482°F             | Loss of fracture toughness/<br>Thermal aging embrittlement  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies. | No                 |
| C1.3-c<br><br>C1.3.1<br>C1.3.2 | Valves<br>(check, control, hand, motor-operated, relief, and containment isolation)<br>Body<br>Bonnet | Cast austenitic stainless steel, stainless steel | 288°C (550°F) reactor coolant water | Crack initiation and growth/<br>Stress corrosion cracking, inter-granular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item                                 | Structure and/or Component  | Material   | Environment                         | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|---|--|-------------------------------------|---------------------------------------|---|--------------------|
| R-22                                 | Piping, fittings and components greater than or equal to 4 inch nominal diameter                                  | Stainless steel  | Reactor coolant                     | Cracking                              | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
| R-20                                 | Piping, fittings and components greater than or equal to 4 inch nominal diameter                                  | Cast austenitic stainless steel                                | Reactor coolant                     | Cracking                              | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
| C1.3-d<br>C1.3.1<br>C1.3.2<br>C1.3.3 | Valves (check, control, hand, motor-operated, relief, and containment isolation)<br>Body<br>Bonnet<br>Seal flange | Carbon steel, cast austenitic stainless steel, stainless steel | 288°C (550°F) reactor coolant water | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>       | <b>Material</b>  | <b>Environment</b>                             | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|--|--|------------------------------------|---|---------------------------|
| R-04             | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                | Cumulative fatigue damage          | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| C1.3-e<br>C1.3.4 | Valves<br>Closure bolting               | Flange: carbon steel, stainless steel; bolting: high-strength low-alloy steel  | Air with metal temperature up to 288°C (550°F) | Loss of material/<br>Wear          | Chapter XI.M18, "Bolting Integrity"   | No                        |
| R-29             | Pump and valve seal flanges             | Stainless steel, carbon steel  | System temperature up to 288°C (550°F)         | Loss of material/<br>Wear          | Chapter XI.M18, "Bolting Integrity"   | No                        |
| R-26             | Pump and valve closure bolting          | Carbon steel   | System temperature up to 288°C (550°F)         | Loss of material/<br>Wear          | Chapter XI.M18, "Bolting Integrity"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| Item             | Structure and/or Component     | Material                                       | Environment                                    | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|------------------|--------------------------------|--|--|---------------------------------------|--|--------------------|
| C1.3-f<br>C1.3.4 | Valves<br>Closure bolting      | High-strength low-alloy steel<br>SA193<br>GrB7 | Air with metal temperature up to 288°C (550°F) | Loss of preload/<br>Stress relaxation | Chapter XI.M18, "Bolting Integrity"  | No                 |
| R-27             | Pump and valve closure bolting | Carbon steel                                   | System temperature up to 288°C (550°F)         | Loss of preload/<br>Stress relaxation | Chapter XI.M18, "Bolting Integrity"  | No                 |
| C1.3-g<br>C1.3.4 | Valves<br>Closure bolting      | High-strength low-alloy steel<br>SA193<br>GrB7 | Air with metal temperature up to 288°C (550°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-28             | Pump and valve closure bolting | Carbon steel                                   | System temperature up to 288°C (550°F)         | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>                                    | <b>Structure and/or Component</b>                                   | <b>Material</b>  | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|---|--|---|--|---|---------------------------|
| C1.4-a<br>C1.4.1<br>C1.4.2<br>C1.4.3<br>C1.4.4 | Isolation condenser<br>Tubing<br>Tubesheet<br>Channel head<br>Shell | Tubes:<br>stainless<br>steel;<br>tubesheet:<br>carbon<br>steel,<br>stainless<br>steel;<br>channel<br>head:<br>carbon<br>steel,<br>stainless<br>steel;<br>shell:<br>carbon<br>steel | Tube side:<br>steam;<br>shell side:<br>demineralized<br>water | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking, cyclic<br>loading | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1<br>components and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515)<br><br>The AMP in Chapter XI.M1 is to be<br>augmented to detect cracking due to<br>stress corrosion cracking and cyclic<br>loading or loss of material due to pitting<br>and crevice corrosion, and verification<br>of the effectiveness of the program is<br>required to ensure that significant<br>degradation is not occurring and the<br>component intended function will be<br>maintained during the extended period<br>of operation. An acceptable verification<br>program is to include temperature and<br>radioactivity monitoring of the shell side<br>water, and eddy current testing of<br>tubes. | Yes, plant<br>specific    |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>        | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|-------------------------------|--------------------|------------------------------------|---|---------------------------|
| R-15        | Isolation condenser tube side components | Stainless steel, carbon steel | Reactor coolant    | Cracking                           | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b>                                    | <b>Structure and/or Component</b>                                   | <b>Material</b>  | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>                                 | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|--|---|--|---|--|---|---------------------------|
| C1.4-b<br>C1.4.1<br>C1.4.2<br>C1.4.3<br>C1.4.4 | Isolation condenser<br>Tubing<br>Tubesheet<br>Channel head<br>Shell | Tubes:<br>stainless<br>steel;<br>tubesheet:<br>carbon<br>steel,<br>stainless<br>steel;<br>channel<br>head:<br>carbon<br>steel,<br>stainless<br>steel;<br>shell:<br>carbon<br>steel | Tube side:<br>steam;<br>shell side:<br>demineralized<br>water | Loss of material/<br>General, pitting,<br>and crevice<br>corrosion | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1<br>components and<br><br>Chapter XI.M2, "Water Chemistry," for<br>BWR water in BWRVIP-29 (EPRI<br>TR-103515)<br><br>The AMP in Chapter XI.M1 is to be<br>augmented to detect cracking due to<br>stress corrosion cracking and cyclic<br>loading or loss of material due to pitting<br>and crevice corrosion, and verification<br>of the effectiveness of the program is<br>required to ensure that significant<br>degradation is not occurring and the<br>component intended function will be<br>maintained during the extended period<br>of operation. An acceptable verification<br>program is to include temperature and<br>radioactivity monitoring of the shell side<br>water, and eddy current testing of<br>tubes. | Yes, plant<br>specific    |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>        | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|-------------------------------|--------------------|------------------------------------|---|---------------------------|
| R-16        | Isolation condenser tube side components | Stainless steel, carbon steel | Reactor coolant    | Loss of material                   | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|--|---------------------------------------|---|--------------------|
| C2.1-a<br>C2.1.1<br>C2.1.2 | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg | Stainless steel, cast austenitic stainless steel, carbon steel with stainless steel cladding   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components                           | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item   | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation |
|--|---|--|--|--|---|--------------------|
| C2.1-b<br>C2.1.3<br>C2.1.4                     | Reactor coolant system piping and fittings<br>Surge line<br>Spray line                        | Surge line: stainless steel, cast austenitic stainless steel; spray line: stainless steel  | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04   | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C2.1-c<br>C2.1.1<br>C2.1.2<br>C2.1.3<br>C2.1.4 | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, stainless steel cladding on carbon steel  | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking (stainless steel piping), cyclic loading | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component  | Material  | Environment                                 | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|---|---|--|---|--------------------|
| R-30                       | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant                             | Cracking/<br>Stress corrosion cracking                         | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| R-56                       | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant                             | Cracking/<br>Cyclic loading                                    | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
| C2.1-d<br>C2.1.1<br>C2.1.2 | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg (external surfaces)         | Carbon steel  | Air, leaking chemically treated boric water | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17                       | Piping and components external surfaces and bolting   | Carbon steel  | Air with boric acid leakage                 | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>                          | <b>Structure and/or Component</b>   | <b>Material</b>                 | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>                        | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|--------------------------------------|---|---------------------------------|--|---|--|---------------------------|
| C2.1-e<br>C2.1.1<br>C2.1.2<br>C2.1.3 | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line | Cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component  | Material                        | Environment   | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)   | Further Evaluation  |
|--------------------------------------|---|---------------------------------|---|--|--|---------------------|
| R-05                                 | Class 1 piping, fittings and components   | Cast austenitic stainless steel | Reactor coolant   | Cracking/<br>Stress corrosion cracking                     | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of $\leq 0.035\%$ C and $\geq 7.5\%$ ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement. | Yes, plant specific |
| C2.1-f<br>C2.1.1<br>C2.1.2<br>C2.1.3 | Reactor coolant system piping and fittings<br>Cold-leg<br>Hot-leg<br>Surge line | Cast austenitic stainless steel | Chemically treated boric acid water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                  |
| R-52                                 | Class 1 piping, fittings and components   | Cast austenitic stainless steel | Reactor coolant > 482°F                                 | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>  | <b>Material</b> | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|------------------|--|-----------------|--|---|---|--|
| C2.1-g<br>C2.1.5 | Reactor coolant system piping and fittings<br>RCS piping, fittings, and branch connections less than NPS 4 | Stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                        | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------|---|-----------------|--------------------|---|---|--|
| R-02        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>          | <b>Structure and/or Component</b>                               | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>  |
|----------------------|---|---|--------------------|--|--|--|
| <a href="#">R-57</a> | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item   | Structure and/or Component  | Material  | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--|---|---|--|---------------------------------------|---|--------------------|
| C2.2-a<br>C2.2.1<br>C2.2.2<br>C2.2.3<br>C2.2.4 | Connected systems piping and fittings<br>Residual heat removal<br>Core flood system<br>High pressure injection system<br>Chemical and volume control system | Stainless steel   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04   | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast<br>austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|--|---------------------------------------|---|--------------------|
| C2.2-b<br>C2.2.5<br>C2.2.6 | Connected systems piping and fittings<br>Sampling system<br>Drains and instrument lines | Carbon steel with stainless steel cladding, stainless steel  | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component  | Material   | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|--|--|---|--------------------|
| C2.2-c<br>C2.2.7           | Connected systems piping and fittings<br>Nozzles and safe ends  | Stainless steel, cast austenitic stainless steel   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage                                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C2.2-d<br>C2.2.5<br>C2.2.6 | Connected systems piping and fittings<br>Sampling system<br>Drains and instrument lines (external surfaces) | Carbon steel   | Air, leaking chemically treated borated water        | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item   | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|--|--|---|--|--|---|--------------------|
| R-17   | Piping and components external surfaces and bolting  | Carbon steel  | Air with boric acid leakage                        | Loss of material/<br>Boric acid corrosion                  | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| C2.2-e<br>C2.2.7   | Connected systems piping and fittings<br>Nozzles and safe ends   | Cast austenitic stainless steel   | Chemically treated boric water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
| R-52   | Class 1 piping, fittings and components  | Cast austenitic stainless steel   | Reactor coolant > 482°F                            | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                 |
| C2.2-f<br>C2.2.1<br>C2.2.2<br>C2.2.3<br>C2.2.4<br>C2.2.5<br>C2.2.6<br>C2.2.7 | Connected systems piping and fittings<br>Residual heat removal<br>Core flood system<br>High pressure injection system<br>Chemical and volume control system<br>Sampling system<br>Drains and instrument lines<br>Nozzles and safe ends | Stainless steel   | Chemically treated boric water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| R-07   | Class 1 piping, fittings and components  | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy | Reactor coolant                                    | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                                     | Material                        | Environment  | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation  |
|------------------|--|---------------------------------|--|---|---|---------------------|
| C2.2-g<br>C2.2.7 | Connected systems piping and fittings<br>Nozzles and safe ends | Cast austenitic stainless steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking | <p>Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of <math>\leq 0.035\%</math> C and <math>\geq 7.5\%</math> ferrite has reduced susceptibility to SCC.</p> <p>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement.</p> | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>       | <b>Material</b>                 | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>     | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|---------------------------------|--------------------|--|---|---------------------------|
| R-05        | Class 1 piping, fittings and components | Cast austenitic stainless steel | Reactor coolant    | Cracking/<br>Stress corrosion cracking | <p>Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of <math>\leq 0.035\%</math> C and <math>\geq 7.5\%</math> ferrite has reduced susceptibility to SCC.</p> <p>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement.</p> | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component  | Material                      | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|---|-------------------------------|--|---|---|--|
| C2.2-h<br>C2.2.8 | Connected systems piping and fittings<br>Small-bore piping, fittings, and branch connections less than NPS 4 in connected systems | Stainless steel, carbon steel | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking, thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the period of extended operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                        | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------|---|---|--------------------|---|---|--|
| R-02        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>          | <b>Structure and/or Component</b>                               | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>  |
|----------------------|---|---|--------------------|--|--|--|
| <a href="#">R-57</a> | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component              | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|--|---------------------------------------|---|--------------------|
| C2.3-a<br>C2.3.1<br>C2.3.2 | Reactor coolant pump<br>Casing<br>Cover | Bowl: cast austenitic stainless steel<br>CF-8 or CF-8M,<br>carbon steel with stainless steel cladding;<br>cover: stainless steel           | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component            | Material  | Environment  | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---------------------------------------|---|--|--|---|--------------------|
| C2.3-b<br>C2.3.1 | Reactor coolant pump Casing           | Cast austenitic stainless steel CF-8 or CF-8M, carbon steel with stainless steel cladding | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking  | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                 |
| R-09             | Class 1 pump casings and valve bodies | Cast austenitic stainless steel, carbon steel with stainless steel cladding               | Reactor coolant                                      | Cracking/<br>Stress corrosion cracking                     | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                 |
| C2.3-c<br>C2.3.1 | Reactor coolant pump Casing           | Cast austenitic stainless steel CF-8 or CF-8M   | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings, screening for susceptibility to thermal aging is not required.  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                          | Material   | Environment                                    | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---|--|--|--|---|--------------------|
| R-08             | Class 1 pump casings and valve bodies               | Cast austenitic stainless steel                                | Reactor coolant > 482°F                        | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies. | No                 |
| C2.3-d<br>C2.3.3 | Reactor coolant pump<br>Closure bolting             | High-strength low-alloy steel<br>SA540<br>GrB23,<br>SA193 GrB7 | Air with metal temperature up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).   | Yes, TLAA          |
| R-18             | Piping and components external surfaces and bolting | Stainless steel, carbon steel                                  | System temperature up to 340°C (644°F)         | Cumulative fatigue damage                                  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).   | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                                | Material  | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)         | Further Evaluation |
|------------------|---|---|--|--|--|--------------------|
| C2.3-e<br>C2.3.3 | Reactor coolant pump<br>Closure bolting                   | High-strength<br>low-alloy steel<br>SA540<br>GrB23,<br>SA193 GrB7 | Air, leaking<br>chemically<br>treated<br>borated water<br>or steam up to<br>340°C<br>(644°F) | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking      | Chapter XI.M18, "Bolting Integrity"    | No                 |
| R-11             | Closure bolting   | High-strength<br>low-alloy<br>steel,<br>stainless steel           | Air with<br>reactor<br>coolant<br>leakage  | Cracking   | Chapter XI.M18, "Bolting Integrity"    | No                 |
| C2.3-f<br>C2.3.3 | Reactor coolant pump<br>Closure bolting                   | High-strength<br>low-alloy steel<br>SA540<br>GrB23,<br>SA193 GrB7 | Air, leaking<br>chemically<br>treated<br>borated water<br>or steam up to<br>340°C<br>(644°F) | Loss of material/<br>Boric acid<br>corrosion of<br>external surfaces | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| R-17             | Piping and components<br>external surfaces and<br>bolting | Carbon steel  | Air with boric<br>acid leakage   | Loss of material/<br>Boric acid<br>corrosion                         | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| C2.3-g<br>C2.3.3 | Reactor coolant pump<br>Closure bolting                   | High-strength<br>low-alloy steel<br>SA540<br>GrB23,<br>SA193 GrB7 | Air with metal<br>temperature<br>up to 340°C<br>(644°F)                                      | Loss of preload/<br>Stress relaxation                                | Chapter XI.M18, "Bolting Integrity"    | No                 |
| R-12             | Closure bolting   | High-strength<br>low-alloy<br>steel,<br>stainless steel           | Air with<br>reactor<br>coolant<br>leakage  | Loss of preload  | Chapter XI.M18, "Bolting Integrity"    | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                           | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------|--|---|--|---------------------------------------|---|--------------------|
| C2.4-a<br><br>C2.4.1<br>C2.4.2 | Valves (check, control, hand, motor operated, relief, and containment isolation)<br>Body<br>Bonnet | Cast austenitic stainless steel CF-8M, SA182 F316, SA582 Type 416   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report, for meeting the requirements of 10 CFR 54.21(c)(1)(iii).  | Yes, TLAA          |
| R-04                           | Class 1 piping, fittings and components  | Carbon steel stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                 | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|----------------------|--|---|--|--|---|--------------------|
| C2.4-b<br><br>C2.4.1 | Valves (check, control, hand, motor operated, relief, and containment isolation)<br>Body | Cast austenitic stainless steel CF-8M                                       | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking  | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                 |
| R-09                 | Class 1 pump casings and valve bodies  | Cast austenitic stainless steel, carbon steel with stainless steel cladding | Reactor coolant                                      | Cracking/<br>Stress corrosion cracking                     | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                 |
| C2.4-c<br><br>C2.4.1 | Valves (check, control, hand, motor operated, relief, and containment isolation)<br>Body | Cast austenitic stainless steel CF-8M                                       | Chemically treated borated water up to 340°C (644°F) | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For valve body, screening for susceptibility to thermal aging is not required.  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                          | Material  | Environment                                    | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---|---|--|--|---|--------------------|
| R-08             | Class 1 pump casings and valve bodies               | Cast austenitic stainless steel                   | Reactor coolant > 482°F                        | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies. | No                 |
| C2.4-d<br>C2.4.3 | Valves<br>Closure bolting                           | High-strength low-alloy steel,<br>stainless steel | Air with metal temperature up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).   | Yes, TLAA          |
| R-18             | Piping and components external surfaces and bolting | Stainless steel, carbon steel                     | System temperature up to 340°C (644°F)         | Cumulative fatigue damage                                  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).   | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                          | Material                                       | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)         | Further Evaluation |
|------------------|---|--|--|--|--|--------------------|
| C2.4-e<br>C2.4.3 | Valves<br>Closure bolting                           | High-strength low-alloy steel, stainless steel | Air, leaking chemically treated borated water or steam | Crack initiation and growth/<br>Stress corrosion cracking      | Chapter XI.M18, "Bolting Integrity"    | No                 |
| R-11             | Closure bolting                                     | High-strength low-alloy steel, stainless steel | Air with reactor coolant leakage                       | Cracking   | Chapter XI.M18, "Bolting Integrity"    | No                 |
| C2.4-f<br>C2.4.3 | Valves<br>Closure bolting                           | High-strength low-alloy steel                  | Air, leaking chemically treated borated water or steam | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| R-17             | Piping and components external surfaces and bolting | Carbon steel                                   | Air with boric acid leakage                            | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| C2.4-g<br>C2.4.3 | Valves<br>Closure bolting                           | High-strength low-alloy steel, stainless steel | Air with metal temperature up to 340°C (644°F)         | Loss of preload/<br>Stress relaxation                          | Chapter XI.M18, "Bolting Integrity"    | No                 |
| R-12             | Closure bolting                                     | High-strength low-alloy steel, stainless steel | Air with reactor coolant leakage                       | Loss of preload  | Chapter XI.M18, "Bolting Integrity"    | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component                  | Material   | Environment   | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|------------------|---|--|---|--|---|--------------------|
| C2.5-a<br>C2.5.1 | Pressurizer<br>Shell/heads                  | Low-alloy steel with stainless steel or alloy 600 cladding   | Chemically treated borated water or saturated steam<br>290-343°C<br>(554-650°F) | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |
| R-04             | Class 1 piping, fittings and components     | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant   | Cumulative fatigue damage                                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |
| C2.5-b<br>C2.5.1 | Pressurizer<br>Shell/heads (outer surfaces) | Low-alloy steel  | Air, leaking chemically treated borated water or steam up to 340°C<br>(644°F)   | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>                   | <b>Material</b>   | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|---|--|---|--|---------------------------|
| R-17             | Piping and components external surfaces and bolting | Carbon steel  | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                                 | Chapter XI.M10, "Boric Acid Corrosion"   | No                        |
| C2.5-c<br>C2.5.1 | Pressurizer Shell/heads                             | Low-alloy steel with type 308, 308L, or 309 stainless steel or alloy 82 or 182 cladding | Chemically treated borated water or saturated steam<br>290-343°C (554-650°F) | Crack initiation and growth/<br>Stress corrosion cracking, cyclic loading | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking. | No                        |
| R-25             | Pressurizer components                              | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel          | Reactor coolant  | Cracking/<br>Stress corrosion cracking                                    | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component                     | Material  | Environment   | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---|---|---------------------------------------|---|--------------------|
| R-58                       | Pressurizer components                         | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel  | Reactor coolant   | Cracking/<br>Cyclic loading           | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking.</p> | No                 |
| C2.5-d<br>C2.5.2<br>C2.5.4 | Pressurizer<br>Spray line nozzle<br>Spray head | Nozzle:<br>carbon steel or low-alloy steel with stainless steel cladding;<br>spray head:<br>alloy 600, stainless steel, cast austenitic stainless steel | Chemically treated boroated water or saturated steam<br>290-343°C (554-650°F) | Cumulative fatigue damage/<br>Fatigue | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p>  | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>       | <b>Material</b>  | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>    | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|------------------|---|--|--|---------------------------------------|---|---------------------------|
| R-04             | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                      | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| C2.5-e<br>C2.5.3 | Pressurizer<br>Surge line nozzle        | Carbon steel or low-alloy steel with stainless steel cladding, cast austenitic stainless steel   | Chemically treated borated water up to 340°C (644°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|--------------------------------------|--|--|--|---------------------------------------|---|--------------------|
| R-04                                 | Class 1 piping, fittings and components                                | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant  | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C2.5-f<br>C2.5.5<br>C2.5.6<br>C2.5.7 | Pressurizer<br>Thermal sleeves<br>Instrument penetrations<br>Safe ends | Thermal sleeves: alloy 600;<br>penetrations: Alloy 600, stainless steel;<br>safe ends: stainless steel                                     | Chemically treated boric water or saturated steam<br>290-343°C (554-650°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                                 | Structure and/or Component   | Material   | Environment  | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)   | Further Evaluation |
|--------------------------------------|--|--|--|---|--|--------------------|
| R-04                                 | Class 1 piping, fittings and components  | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant  | Cumulative fatigue damage                                 | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).  | Yes, TLAA          |
| C2.5-g<br>C2.5.2<br>C2.5.3<br>C2.5.6 | Pressurizer<br>Spray line nozzle<br>Surge line nozzle<br>Instrument penetrations | Carbon steel or low-alloy steel with stainless steel cladding; or stainless steel  | Chemically treated boric water or saturated steam<br>290-343°C (554-650°F) | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking. | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item             | Structure and/or Component | Material   | Environment   | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)   | Further Evaluation |
|------------------|----------------------------|--|---|---|--|--------------------|
| R-25             | Pressurizer components     | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant   | Cracking/<br>Stress corrosion cracking                    | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                 |
| R-58             | Pressurizer components     | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant   | Cracking/<br>Cyclic loading                               | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking. | No                 |
| C2.5-h<br>C2.5.7 | Pressurizer<br>Safe ends   | Stainless steel  | Chemically treated<br>borated water<br>or saturated steam<br>290-343°C<br>(554-650°F) | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>       | <b>Material</b>   | <b>Environment</b>                                   | <b>Aging Effect/<br/>Mechanism</b>                        | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|---|--|---|--|---------------------------|
| R-07             | Class 1 piping, fittings and components | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy | Reactor coolant                                      | Cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
| C2.5-i<br>C2.5.3 | Pressurizer<br>Surge line nozzle        | Cast austenitic stainless steel   | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>      | <b>Structure and/or Component</b>       | <b>Material</b>  | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|------------------|---|--|--|--|--|---------------------------|
| R-05             | Class 1 piping, fittings and components | Cast austenitic stainless steel                                | Reactor coolant  | Cracking/<br>Stress corrosion cracking   | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of $\leq 0.035\%$ C and $\geq 7.5\%$ ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement. | Yes, plant specific       |
| C2.5-j<br>C2.5.4 | Pressurizer<br>Spray head               | Alloy 600, stainless steel, cast austenitic stainless steel    | Chemically treated boric acid water or saturated steam<br>290-343°C<br>(554-650°F) | Crack initiation and growth/<br>Primary water stress corrosion cracking, stress corrosion cracking | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
| R-24             | Pressurizer<br>Spray head               | Nickel-alloy, stainless steel, cast austenitic stainless steel | Reactor coolant  | Cracking/<br>Primary water stress corrosion cracking, stress corrosion cracking                    | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component                     | Material                        | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|----------------------------|--|---------------------------------|---|---|---|--|
| C2.5-k<br>C2.5.6           | Pressurizer<br>Instrument penetrations         | Alloy 600                       | Chemically treated<br>borated water<br>or saturated steam<br>290-343°C<br>(554-650°F) | Crack initiation and growth/<br>Primary water stress corrosion cracking (PWSCC) | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and<br><br>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld. | Yes, an AMP for PWSCC of Inconel 182 weld is to be evaluated |
| R-06                       | Class 1 piping, fittings and components        | Nickel-alloy                    | Reactor coolant   | Cracking/<br>Primary water stress corrosion cracking                            | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and<br><br>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld. | Yes, AMP for PWSCC of Inconel 182 weld is to be evaluated    |
| C2.5-l<br>C2.5.3<br>C2.5.4 | Pressurizer<br>Surge line nozzle<br>Spray head | Cast austenitic stainless steel | Chemically treated<br>borated water<br>or saturated steam<br>290-343°C<br>(554-650°F) | Loss of fracture toughness/<br>Thermal aging embrittlement                      | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No   |
| R-52                       | Class 1 piping, fittings and components        | Cast austenitic stainless steel | Reactor coolant > 482°F   | Loss of fracture toughness/<br>Thermal aging embrittlement                      | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No   |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component                                     | Material  | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---|--|--|---|--------------------|
| C2.5-m<br>C2.5.8           | Pressurizer<br>Manway and flanges                              | Low-alloy steel with type 308, 308L, or 309 stainless steel cladding; or alloy 82 or 182 cladding | Chemically treated borated water or saturated steam 290-343°C (554-650°F)  | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| R-07                       | Class 1 piping, fittings and components                        | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy         | Reactor coolant  | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| C2.5-n<br>C2.5.9           | Pressurizer<br>Manway and flange bolting                       | High-strength low-alloy steel   | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking  | Chapter XI.M18, "Bolting Integrity"   | No                 |
| R-11                       | Closure bolting  | High-strength low-alloy steel, stainless steel  | Air with reactor coolant leakage   | Cracking   | Chapter XI.M18, "Bolting Integrity"   | No                 |
| C2.5-o<br>C2.5.8<br>C2.5.9 | Pressurizer<br>Manway and flanges<br>Manway and flange bolting | Low-alloy steel,<br>High-strength low-alloy steel   | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces                                     | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17                       | Piping and components external surfaces and bolting            | Carbon steel  | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion  | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item              | Structure and/or Component                   | Material  | Environment  | Aging Effect/<br>Mechanism               | Aging Management Program (AMP)  | Further Evaluation |
|-------------------|--|---|--|--|---|--------------------|
| C2.5-p<br>C2.5.9  | Pressurizer<br>Manway and flange<br>bolting  | High-strength<br>low-alloy steel                        | Air, leaking<br>chemically<br>treated<br>borated water<br>or steam up to<br>340°C<br>(644°F) | Loss of preload/<br>Stress relaxation    | Chapter XI.M18, "Bolting Integrity"   | No                 |
| R-12              | Closure bolting                              | High-strength<br>low-alloy<br>steel,<br>stainless steel | Air with<br>reactor<br>coolant<br>leakage  | Loss of preload                          | Chapter XI.M18, "Bolting Integrity"   | No                 |
| C2.5-q<br>C2.5.10 | Pressurizer<br>Heater sheaths and<br>sleeves | Alloy 600 or<br>austenitic<br>stainless steel           | Chemically<br>treated<br>borated water<br>up to 340°C<br>(644°F)                             | Cumulative<br>fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes,<br>TLAA       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item              | Structure and/or Component                | Material   | Environment   | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation |
|-------------------|---|--|---|---|---|--------------------|
| R-04              | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant   | Cumulative fatigue damage                                 | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C2.5-r<br>C2.5.10 | Pressurizer<br>Heater sheaths and sleeves | Austenitic stainless steel   | Chemically treated<br>borated water<br>up to 340°C<br>(644°F) | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
| R-07              | Class 1 piping, fittings and components   | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy  | Reactor coolant   | Cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item              | Structure and/or Component                         | Material                      | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|-------------------|--|-------------------------------|--|---|---|---|
| C2.5-s<br>C2.5.10 | Pressurizer<br>Heater sheaths and sleeves          | Alloy 600                     | Chemically treated borated water up to 340°C (644°F) | Crack initiation and growth/<br>Primary water stress corrosion cracking (PWSCC) | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and<br><br>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld. | Yes, AMP for PWSCC of Inconel 182 weld is to be evaluated |
| R-06              | Class 1 piping, fittings and components            | Nickel-alloy                  | Reactor coolant                                      | Cracking/<br>Primary water stress corrosion cracking                            | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and<br><br>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld. | Yes, AMP for PWSCC of Inconel 182 weld is to be evaluated |
| C2.5-t<br>C2.5.11 | Pressurizer<br>Support keys, skirt, and shear lugs | Carbon steel, low-alloy steel | Air, with metal temperatures up to 340°C (644°F)     | Cumulative fatigue damage/<br>Fatigue   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA   |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item              | Structure and/or Component                          | Material                      | Environment                                 | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|-------------------|---|-------------------------------|---|--|---|--------------------|
| R-18              | Piping and components external surfaces and bolting | Stainless steel, carbon steel | System temperature up to 340°C (644°F)      | Cumulative fatigue damage                                      | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| C2.5-u<br>C2.5.12 | Pressurizer Integral support                        | Carbon steel                  | Air, leaking chemically treated boric water | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17              | Piping and components external surfaces and bolting | Carbon steel                  | Air with boric acid leakage                 | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| C2.5-v<br>C2.5.12 | Pressurizer Integral support                        | Carbon steel, stainless steel | Air   | Crack initiation and growth/<br>Cyclic loading                 | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
| R-19              | Pressurizer Integral support                        | Stainless steel, carbon steel | System temperature up to 340°C (644°F)      | Cracking/<br>Cyclic loading                                    | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
| C2.5-w<br>C2.5.12 | Pressurizer Integral support                        | Carbon steel, stainless steel | Air   | Cumulative fatigue damage/<br>Fatigue                          | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component   | Material  | Environment                                      | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|----------------------------|--|---|--|---------------------------------------|--|--------------------|
| R-18                       | Piping and components external surfaces and bolting                    | Stainless steel, carbon steel                       | System temperature up to 340°C (644°F)           | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).  | Yes, TLAA          |
| C2.6-a<br>C2.6.1<br>C2.6.2 | Pressurizer relief tank<br>Tank shell and heads<br>Flanges and nozzles | Carbon steel with type 304 stainless steel cladding | Chemically treated borated water at 93°C (200°F) | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report, for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-13                       | General piping and components  | Carbon steel with stainless steel cladding          | Treated borated water                            | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report, for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item                       | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---|--|--|---|--------------------|
| C2.6-b<br>C2.6.1           | Pressurizer relief tank<br>Tank shell and heads<br>(external surfaces) | Carbon steel  | Air, leaking<br>chemically<br>treated<br>borated water<br>at 93°C<br>(200°F) | Loss of material/<br>Boric acid<br>corrosion of<br>external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17                       | Piping and components<br>external surfaces and<br>bolting              | Carbon steel  | Air with boric<br>acid leakage   | Loss of material/<br>Boric acid<br>corrosion                         | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| C2.6-c<br>C2.6.1<br>C2.6.2 | Pressurizer relief tank<br>Tank shell and heads<br>Flanges and nozzles | Carbon steel<br>with type 304<br>stainless steel<br>cladding            | Chemically<br>treated<br>borated water<br>at 93°C<br>(200°F)                 | Crack initiation<br>and growth/<br>Stress corrosion<br>cracking      | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 2 components<br>and<br><br>Chapter XI.M2, "Water Chemistry," for<br>PWR primary water in EPRI TR-105714 | No                 |
| R-14                       | General piping, fittings and<br>components                             | Stainless<br>steel, carbon<br>steel with<br>stainless steel<br>cladding | Treated<br>borated water<br>>140°F   | Cracking   | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 2 components<br>and<br><br>Chapter XI.M2, "Water Chemistry," for<br>PWR primary water in EPRI TR-105714 | No                 |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item   | Structure and/or Component   | Material                      | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|--|--|-------------------------------|--|---------------------------------------|--|--------------------|
| D1.1-a<br>D1.1.1<br>D1.1.2                     | Pressure boundary and structural<br>Top head<br>Steam nozzle and safe end  | Low-alloy steel               | Up to 300°C (572°F) steam  | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-33   | Steam generator components   | Carbon steel                  | Secondary feedwater/<br>steam  | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3, "Metal Fatigue" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| D1.1-b<br>D1.1.3<br>D1.1.4<br>D1.1.5<br>D1.1.6 | Pressure boundary and structural<br>Upper and lower shell<br>Transition cone<br>FW nozzle and safe end<br>FW impingement plate and support | Carbon steel, low-alloy steel | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-33   | Steam generator components   | Carbon steel                  | Secondary feedwater/<br>steam  | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3, "Metal Fatigue" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item                       | Structure and/or Component  | Material                      | Environment  | Aging Effect/<br>Mechanism                                   | Aging Management Program (AMP)   | Further Evaluation                                 |
|----------------------------|---|-------------------------------|--|--|--|--|
| D1.1-c<br>D1.1.3<br>D1.1.4 | Pressure boundary and structural<br>Upper and lower shell<br>Transition cone            | Carbon steel, low-alloy steel | Up to 300°C (572°F)<br><br>secondary-side water chemistry at 5.3-7.2 MPa   | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the program recommendations may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required.         | Yes, detection of aging effects is to be evaluated |
| R-34                       | Steam generator shell assembly  | Carbon steel                  | Secondary feedwater/ steam   | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required. | Yes, detection of aging effects is to be evaluated |
| D1.1-d<br>D1.1.2<br>D1.1.5 | Pressure boundary and structural<br>Steam nozzle and safe end<br>FW nozzle and safe end | Carbon steel                  | Up to 300°C (572°F) steam or secondary-side water chemistry at 5.3-7.2 MPa | Wall thinning/<br>Flow-accelerated corrosion                 | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No   |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component  | Material        | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)                                | Further Evaluation  |
|------------------|---|-----------------|--|--|---|---------------------|
| R-37             | Pressure boundary and structural<br>Steam nozzle and safe end<br>FW nozzle and safe end | Carbon steel    | Secondary feedwater/ steam   | Loss of material/<br>Flow-accelerated corrosion                | Chapter XI.M17, "Flow-Accelerated Corrosion"                  | No                  |
| D1.1-e<br>D1.1.6 | Pressure boundary and structural<br>Feedwater impingement plate and support             | Carbon steel    | Up to 300°C (572°F)<br>secondary-side water chemistry                      | Loss of section thickness/<br>Erosion                          | A plant-specific aging management program is to be evaluated. | Yes, plant specific |
| R-39             | Steam generator feedwater impingement plate and support                                 | Carbon steel    | Secondary feedwater  | Loss of material/<br>Erosion                                   | A plant-specific aging management program is to be evaluated. | Yes, plant specific |
| D1.1-f<br>D1.1.7 | Pressure boundary and structural<br>Secondary manway and handhole bolting               | Low-alloy steel | Air, with metal temperature up to 340°C (644°F)                            | Loss of preload/<br>Stress relaxation                          | Chapter XI.M18, "Bolting Integrity"                           | No                  |
| R-32             | Steam generator closure bolting   | Carbon steel    | System Temperature up to 340°C (644°F)                                     | Loss of preload/<br>Stress relaxation                          | Chapter XI.M18, "Bolting Integrity"                           | No                  |
| D1.1-g<br>D1.1.8 | Pressure boundary and structural<br>Lower head (external surfaces)                      | Low-alloy steel | Air, leaking chemically treated borated water or steam up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"                        | No                  |
| R-17             | Piping and components external surfaces and bolting                                     | Carbon steel    | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"                        | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item                       | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|---|---------------------------------------|---|--------------------|
| D1.1-h<br>D1.1.8<br>D1.1.9 | Pressure boundary and structural<br>Lower head<br>Primary nozzles and safe ends | Carbon steel with stainless steel cladding, safe ends: stainless steel   | Chemically treated borated water up to 340°C (644°F) and 15.2 MPa | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant   | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item              | Structure and/or Component  | Material  | Environment   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation  |
|-------------------|---|---|---|--|---|---------------------|
| D1.1-i<br>D1.1.9  | Pressure boundary and structural<br>Primary nozzles and safe ends | Carbon steel with stainless steel cladding, safe ends: stainless steel (NiCrFe buttering, and stainless steel or NiCrFe weld) | Chemically treated borated water at temperatures up to 340°C (644°F) and 15.2 MPa | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                  |
| R-07              | Class 1 piping, fittings and components                           | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy                                     | Reactor coolant   | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                  |
| D1.1-j<br>D1.1.10 | Pressure boundary and structural<br>Instrument nozzles            | Alloy 600   | Chemically treated borated water up to 340°C (644°F) and 15.5 MPa                 | Crack initiation and growth/<br>Primary water stress corrosion cracking                            | A plant-specific aging management program is to be evaluated.   | Yes, plant specific |
| R-01              | Class 1 fittings and components                                   | Nickel-alloy  | Reactor coolant   | Cracking/<br>Primary water stress corrosion cracking   | A plant-specific aging management program is to be evaluated.   | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item              | Structure and/or Component  | Material                         | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)         | Further Evaluation |
|-------------------|---|----------------------------------|---|---|--|--------------------|
| D1.1-k<br>D1.1.11 | Pressure boundary and structural<br>Primary manway<br>(cover and bolting) | Carbon steel,<br>low-alloy steel | Air,<br>leaking chemically treated<br>borated water and/or steam<br>up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of<br>external surfaces | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| R-17              | Piping and components<br>external surfaces and<br>bolting                 | Carbon steel                     | Air with boric acid leakage   | Loss of material/<br>Boric acid corrosion                         | Chapter XI.M10, "Boric Acid Corrosion" | No                 |
| D1.1-l<br>D1.1.11 | Pressure boundary and structural<br>Primary manway<br>(bolting only)      | Carbon steel,<br>low-alloy steel | Air,<br>leaking chemically treated<br>borated water and/or steam<br>up to 340°C (644°F) | Crack initiation and growth/<br>Stress corrosion cracking         | Chapter XI.M18, "Bolting Integrity"    | No                 |
| R-10              | Closure bolting   | Carbon steel                     | Air with reactor coolant leakage  | Cracking  | Chapter XI.M18, "Bolting Integrity"    | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component       | Material     | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|----------------------------------|--------------|---|---|---|--|
| D1.2-a<br>D1.2.1 | Tube bundle<br>Tubes and sleeves | Alloy 600    | Chemically treated borated water up to 340°C (644°F) and 15.5 MPa | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-44             | Tubes and sleeves                | Nickel-alloy | Reactor coolant   | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component       | Material         | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|------------------|----------------------------------|------------------|---|---|---|---|
| D1.2-b<br>D1.2.1 | Tube bundle<br>Tubes and sleeves | Alloy 600        | Up to 300°C<br>(572°F)<br>secondary-<br>side water<br>chemistry at<br>5.3-7.2 MPa | Crack initiation<br>and growth/<br>Outer diameter<br>stress corrosion<br>cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-<br>ness of the<br>AMP is to<br>be<br>evaluated                  |
| R-47             | Tubes and sleeves                | Nickel-<br>alloy | Secondary<br>feedwater/<br>steam  | Crack initiation<br>and growth/<br>Outer diameter<br>stress corrosion<br>cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-<br>ness of the<br>AMP for<br>alloy 600 is<br>to be<br>evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component       | Material     | Environment  | Aging Effect/<br>Mechanism                           | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|----------------------------------|--------------|--|--|---|--|
| D1.2-c<br>D1.2.1 | Tube bundle<br>Tubes and sleeves | Alloy 600    | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Crack initiation and growth/<br>Intergranular attack | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-48             | Tubes and sleeves                | Nickel-alloy | Secondary feedwater/<br>steam  | Crack initiation and growth/<br>Intergranular attack | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component       | Material     | Environment  | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|------------------|----------------------------------|--------------|--|---------------------------------------|---|--------------------|
| D1.2-d<br>D1.2.1 | Tube bundle<br>Tubes and sleeves | Alloy 600    | ID chemically treated borated water up to 340°C (644°F); OD up to 300°C (572°F) secondary-side water chemistry | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-45             | Tubes and sleeves                | Nickel-alloy | Reactor coolant and Secondary feedwater/ steam   | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component       | Material     | Environment  | Aging Effect/<br>Mechanism                      | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|----------------------------------|--------------|--|---|---|--|
| D1.2-e<br>D1.2.1 | Tube bundle<br>Tubes and sleeves | Alloy 600    | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Loss of section thickness/<br>Fretting and wear | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-49             | Tubes and sleeves                | Nickel-alloy | Secondary feedwater/<br>steam  | Loss of section thickness/<br>Fretting and wear | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component   | Material     | Environment   | Aging Effect/<br>Mechanism                         | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|--|--------------|---|--|---|--|
| D1.2-f<br>D1.2.1 | Tube bundle<br>Tubes and sleeves<br>(exposed to phosphate chemistry) | Alloy 600    | Up to 300°C<br>(572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Loss of material/<br>Wastage and pitting corrosion | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-50             | Tubes and sleeves<br>(exposed to phosphate chemistry)                | Nickel-alloy | Secondary feedwater/<br>steam   | Loss of material/<br>Wastage and pitting corrosion | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component | Material  | Environment   | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|----------------------------|-----------|---|--|---|--|
| D1.2-g<br>D1.2.1 | Tube bundle<br>Tubes       | Alloy 600 | Up to 300°C<br>(572°F)<br>secondary-<br>side water<br>chemistry at<br>5.3-7.2 MPa | Denting/<br>Corrosion of<br>carbon steel tube<br>support plate | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134.</p> <p>For plants where analyses were completed in response to NRC Bulletin 88-02 "Rapidly Propagating Cracks in SG Tubes," the results of those analyses have to be reconfirmed for the period of license renewal.</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effective-<br>ness of the<br>AMP is to<br>be<br>evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component               | Material     | Environment   | Aging Effect/<br>Mechanism                               | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|--|--------------|---|--|---|--|
| R-43             | Tubes                                    | Nickel-alloy | Secondary feedwater/ steam  | Denting/<br>Corrosion of carbon steel tube support plate | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134.</p> <p>For plants where analyses were completed in response to NRC Bulletin 88-02 "Rapidly Propagating Cracks in SG Tubes," the results of those analyses have to be reconfirmed for the period of license renewal.</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| D1.2-h<br>D1.2.2 | Tube bundle<br>Tube support lattice bars | Carbon steel | Up to 300°C (572°F) secondary-side water chemistry at 5.3-7.2 MPa | Loss of section thickness/<br>Flow-accelerated corrosion | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |
| R-41             | Tube support lattice bars                | Carbon steel | Secondary feedwater/ steam  | Loss of material/<br>Flow-accelerated corrosion          | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component                               | Material                | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|--|-------------------------|---|---|---|--|
| D1.2-i<br>D1.2.3 | Tube bundle<br>Tube plugs (mechanical)<br>(Westinghouse) | Alloy 600,<br>alloy 690 | Chemically treated<br>borated water at<br>temperatures up to 340°C<br>(644°F) and<br>15.5 MPa | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-40             | Tube plugs   | Nickel-alloy            | Reactor coolant   | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component                                     | Material                | Environment   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|--|-------------------------|---|---|---|--|
| D1.2-j<br>D1.2.3 | Tube bundle<br>Tube plugs (mechanical)<br>(Babcock and Wilcox) | Alloy 600,<br>alloy 690 | Chemically treated borated water at temperatures up to 340°C (644°F) and 15.5 MPa | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.  | Yes, effectiveness of the AMP is to be evaluated               |
| R-40             | Tube plugs   | Nickel-alloy            | Reactor coolant   | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component         | Material     | Environment   | Aging Effect/<br>Mechanism      | Aging Management Program (AMP)  | Further Evaluation                               |
|------------------|------------------------------------|--------------|---|---------------------------------|---|--|
| D1.2-k<br>D1.2.4 | Tube bundle<br>Tube support plates | Carbon steel | Up to 300°C (572°F) secondary-side water chemistry at 5.3-7.2 MPa | Ligament cracking/<br>Corrosion | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated |
| R-42             | Tube support plates                | Carbon steel | Secondary feedwater/<br>steam                                     | Ligament cracking/<br>Corrosion | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item             | Structure and/or Component  | Material     | Environment   | Aging Effect/<br>Mechanism                      | Aging Management Program (AMP)  | Further Evaluation  |
|------------------|---|--------------|---|---|---|---------------------|
| D1.3-a<br>D1.3.1 | Upper assembly and separators<br>Feedwater inlet ring and support | Carbon steel | Up to 300°C (572°F) secondary-side water chemistry at 5.3-7.2 MPa | Loss of material/<br>Flow-accelerated corrosion | A plant-specific aging management program is to be evaluated. As noted in Combustion Engineering (CE) Information Notice (IN) 90-04 and NRC IN 91-19 and LER 50-362/90-05-01, this form of degradation has been detected only in certain CE System 80 steam generators. | Yes, plant specific |
| R-51             | Upper assembly and separators<br>Feedwater inlet ring and support | Carbon steel | Secondary feedwater/steam   | Loss of material/<br>Flow-accelerated corrosion | A plant-specific aging management program is to be evaluated. As noted in Combustion Engineering (CE) Information Notice (IN) 90-04 and NRC IN 91-19 and LER 50-362/90-05-01, this form of degradation has been detected only in certain CE System 80 steam generators. | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item                       | Structure and/or Component   | Material  | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|--|---|--|--|---|--------------------|
| D2.1-a<br>D2.1.1<br>D2.1.2 | Pressure boundary and structural<br>Upper and lower heads<br>Tube sheets                         | Low-alloy steel with stainless steel (head) and alloy 82/182 (tubesheet) cladding | Chemically treated borated water up to 340°C (644°F)                           | Crack initiation and growth/<br>Stress corrosion cracking      | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| R-35                       | Steam generator components   | Carbon steel with stainless steel or nickel-alloy cladding                        | Reactor coolant  | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                 |
| D2.1-b<br>D2.1.1<br>D2.1.3 | Pressure boundary and structural<br>Upper and lower heads (external surfaces)<br>Primary nozzles | Low-alloy steel   | Air, leaking chemically treated borated water and/or steam up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-17                       | Piping and components external surfaces and bolting  | Carbon steel  | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item                       | Structure and/or Component  | Material   | Environment   | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)  | Further Evaluation |
|----------------------------|---|--|---|---------------------------------------|---|--------------------|
| D2.1-c<br>D2.1.3           | Pressure boundary and structural<br>Primary nozzles   | Low-alloy steel with stainless steel cladding  | Chemically treated borated water up to 340°C (644°F) and 15.2 MPa | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-04                       | Class 1 piping, fittings and components   | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant   | Cumulative fatigue damage             | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| D2.1-d<br>D2.1.4<br>D2.1.5 | Pressure boundary and structural<br>Shell assembly<br>Feedwater (FW) and auxiliary FW (AFW) nozzles and safe ends | Carbon steel   | Up to 300°C secondary-side water chemistry at 5.3-7.2 MPa         | Cumulative fatigue damage/<br>Fatigue | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).  | Yes TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item             | Structure and/or Component                         | Material     | Environment  | Aging Effect/<br>Mechanism                                   | Aging Management Program (AMP)   | Further Evaluation                                    |
|------------------|--|--------------|--|--|--|---|
| R-33             | Steam generator components                         | Carbon steel | Secondary feedwater/ steam   | Cumulative fatigue damage                                    | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes<br>TLAA   |
| D2.1-e<br>D2.1.4 | Pressure boundary and structural<br>Shell assembly | Carbon steel | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures may be required.                     | Yes,<br>detection of aging effects is to be evaluated |
| R-34             | Steam generator shell assembly                     | Carbon steel | Secondary feedwater/ steam   | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required. | Yes,<br>detection of aging effects is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item                       | Structure and/or Component  | Material     | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|----------------------------|---|--------------|--|---|--|---------------------|
| D2.1-f<br>D2.1.5<br>D2.1.6 | Pressure boundary and structural<br>FW and AFW nozzles and safe ends<br>Steam nozzles and safe ends | Carbon steel | Up to 300°C (572°F) steam or secondary-side water chemistry at 5.3-7.2 MPa | Wall thinning/<br>Flow-accelerated corrosion                            | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                  |
| R-38                       | Pressure boundary and structural<br>FW and AFW nozzles and safe ends<br>Steam nozzles and safe ends | Carbon steel | Secondary feedwater/ steam   | Loss of material/<br>Flow-accelerated corrosion                         | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                  |
| D2.1-g<br>D2.1.6           | Pressure boundary and structural<br>Steam nozzles and safe ends                                     | Carbon steel | Up to 300°C (572°F) steam  | Cumulative fatigue damage/<br>Fatigue                                   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA           |
| R-33                       | Steam generator components  | Carbon steel | Secondary feedwater/ steam   | Cumulative fatigue damage   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes TLAA            |
| D2.1-h<br>D2.1.7           | Pressure boundary and structural<br>Primary side drain nozzles                                      | Alloy 600    | Chemically treated boric acid water up to 340°C (644°F) and 15.2 MPa       | Crack initiation and growth/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated.  | Yes, plant specific |
| R-01                       | Class 1 fittings and components   | Nickel-alloy | Reactor coolant  | Cracking/<br>Primary water stress corrosion cracking                    | A plant-specific aging management program is to be evaluated.  | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item  | Structure and/or Component   | Material                      | Environment  | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)                                | Further Evaluation  |
|---|--|-------------------------------|--|--|---|---------------------|
| D2.1-i<br>D2.1.8  | Pressure boundary and structural<br>Secondary side nozzles<br>(vent, drain, and instrumentation)   | Alloy 600                     | Up to 300°C<br>(572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa                        | Crack initiation and growth/<br>Stress corrosion cracking      | A plant-specific aging management program is to be evaluated. | Yes, plant specific |
| R-36  | Steam generator components   | Nickel-alloy                  | Secondary feedwater/ steam   | Cracking/<br>Stress corrosion cracking                         | A plant-specific aging management program is to be evaluated. | Yes, plant specific |
| D2.1-j<br>D2.1.4<br>D2.1.5<br>D2.1.6<br>D2.1.9<br>D2.1.10 | Pressure boundary and structural<br>External surfaces of shell assembly<br>FW and AFW nozzles and safe ends<br>Steam nozzles and safe ends<br>Primary manways (cover and bolting)<br>Secondary manways and handholes (cover and bolting) | Carbon steel, low-alloy steel | Air, leaking chemically treated borated water and/or steam at temperatures up to 340°C (644°F) | Loss of material/<br>Boric acid corrosion of external surfaces | Chapter XI.M10, "Boric Acid Corrosion"                        | No                  |
| R-17  | Piping and components external surfaces and bolting  | Carbon steel                  | Air with boric acid leakage  | Loss of material/<br>Boric acid corrosion                      | Chapter XI.M10, "Boric Acid Corrosion"                        | No                  |
| D2.1-k<br>D2.1.9<br>D2.1.10                               | Pressure boundary and structural<br>Primary manways (bolting only)<br>Secondary manways and handholes (bolting only)   | Low-alloy steel               | Air, with metal temperatures up to 340°C (644°F)   | Loss of preload/<br>Stress relaxation                          | Chapter XI.M18, "Bolting Integrity"                           | No                  |
| R-32  | Steam generator closure bolting  | Carbon steel                  | System Temperature up to 340°C (644°F)   | Loss of preload/<br>Stress relaxation                          | Chapter XI.M18, "Bolting Integrity"                           | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item              | Structure and/or Component   | Material     | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation                               |
|-------------------|--|--------------|--|---|---|--|
| D2.1-I<br>D2.1.10 | Pressure boundary and structural<br>Secondary manways and handholes (cover only) | Carbon steel | Air, leaking secondary-side water and/or steam at temperatures up to 300°C (572°F) | Wall thinning/<br>Erosion   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components  | No   |
| R-31              | Secondary manways and handholes (cover only)                                     | Carbon steel | Air, with leaking secondary-side water and/or steam                                | Loss of material/<br>Erosion  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components  | No   |
| D2.2-a<br>D2.2.1  | Tube bundle (Babcock and Wilcox)<br>Tubes and sleeves                            | Alloy 600    | Chemically treated borated water up to 340°C (644°F) and 15.2 MPa                  | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b>      | <b>Structure and/or Component</b>                     | <b>Material</b> | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>                                       | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|------------------|---|-----------------|--|--|---|--|
| R-44             | Tubes and sleeves                                     | Nickel-alloy    | Reactor coolant  | Crack initiation and growth/<br>Primary water stress corrosion cracking  | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.   | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| D2.2-b<br>D2.2.1 | Tube bundle (Babcock and Wilcox)<br>Tubes and sleeves | Alloy 600       | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Crack initiation and growth/<br>Outer diameter stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item             | Structure and/or Component                            | Material     | Environment   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation   |
|------------------|---|--------------|---|--|---|--|
| R-47             | Tubes and sleeves                                     | Nickel-alloy | Secondary feedwater/ steam  | Crack initiation and growth/<br>Outer diameter stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| D2.2-c<br>D2.2.1 | Tube bundle (Babcock and Wilcox)<br>Tubes and sleeves | Alloy 600    | Up to 300°C (572°F) secondary-side water chemistry at 5.3-7.2 MPa | Crack initiation and growth/<br>Intergranular attack                     | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b>      | <b>Structure and/or Component</b>                     | <b>Material</b> | <b>Environment</b>   | <b>Aging Effect/<br/>Mechanism</b>                   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|------------------|---|-----------------|--|--|---|--|
| R-48             | Tubes and sleeves                                     | Nickel-alloy    | Secondary feedwater/steam  | Crack initiation and growth/<br>Intergranular attack | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| D2.2-d<br>D2.2.1 | Tube bundle (Babcock and Wilcox)<br>Tubes and sleeves | Alloy 600       | Up to 300°C (572°F)<br>secondary-side water chemistry at 5.3-7.2 MPa | Loss of section thickness/<br>Fretting and wear      | Chapter XI.M19, "Steam Generator Tubing Integrity"<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.  | Yes, effectiveness of the AMP is to be evaluated               |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b>      | <b>Structure and/or Component</b>                     | <b>Material</b> | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|------------------|---|-----------------|---|---|---|--|
| R-49             | Tubes and sleeves                                     | Nickel-alloy    | Secondary feedwater/ steam  | Loss of section thickness/<br>Fretting and wear | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| D2.2-e<br>D2.2.1 | Tube bundle (Babcock and Wilcox)<br>Tubes and sleeves | Alloy 600       | Up to 300°C (572°F) secondary-side water chemistry at 5.3-7.2 MPa | Cumulative fatigue damage/<br>Fatigue           | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of license renewal. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |
| R-46             | Tubes and sleeves                                     | Nickel-alloy    | Reactor coolant and Secondary feedwater/ steam                    | Cumulative fatigue damage/<br>Fatigue           | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of license renewal. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| Item             | Structure and/or Component                               | Material                | Environment  | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|------------------|--|-------------------------|--|---|---|---|
| D2.2-f<br>D2.2.2 | Tube bundle<br>Tube plugs (mechanical)<br>(Westinghouse) | Alloy 600,<br>alloy 690 | Chemically treated<br>borated water at<br>temperatures up to 340°C<br>(644°F) and 15.5 MPa | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-ness of the AMP is to be evaluated               |
| R-40             | Tube plugs   | Nickel-alloy            | Reactor coolant  | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-ness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b>      | <b>Structure and/or Component</b>                              | <b>Material</b>         | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|------------------|--|-------------------------|---|---|---|--|
| D2.2-g<br>D2.2.2 | Tube bundle<br>Tube plugs (mechanical)<br>(Babcock and Wilcox) | Alloy 600,<br>alloy 690 | Chemically treated<br>borated water at<br>temperatures up to 340°C<br>(644°F) and<br>15.5 MPa | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP is to be evaluated               |
| R-40             | Tube plugs   | Nickel-alloy            | Reactor coolant   | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**General Material Types**

| <u>Material</u>                 | <u>Description</u>   |
|---------------------------------|--|
| Aluminum                        | Pure aluminum  |
| Aluminum alloys                 | Alloys of aluminum   |
| Carbon steel                    | For a given environment, carbon steel, alloy steel, and cast iron exhibit the same aging effects, even though the rates of aging may vary. Consequently, these metal types may be considered the same for aging management reviews. Gray cast iron is also susceptible to selective leaching and high strength low alloy steel is also susceptible to stress corrosion cracking. Therefore, when these aging effects are being considered, these materials are specifically mentioned; otherwise they are considered part of the general category of carbon steel. (References 5, 6) |
| Cast austenitic stainless steel | Cast stainless steels containing ferrite in an austenitic matrix   |
| Copper alloy < 15 % Zn          | Copper, copper nickel, brass, bronze <15% Zn, Aluminum bronze < 8% Al – These materials are resistant to stress corrosion cracking, selective leaching and pitting and crevice corrosion. (References 5, 6) May be identified simply as copper alloy when these aging mechanisms are not at issue.   |
| Copper alloy >15% Zn            | Copper, brass and other alloys >15% Zn, Aluminum bronze > 8% Al – These materials are susceptible to stress corrosion cracking, selective leaching (except for inhibited brass) and pitting and crevice corrosion. (References 5, 6) May be identified simply as copper alloy when these aging mechanisms are not at issue.  |
| Elastomers                      | Elastomers include rubber, EPT, EPDM, PTFE, ETFE, viton, vitril, neoprene, silicone elastomer, etc.  |
| Galvanized steel                | Zinc coated carbon steel   |
| Glass                           | All glass materials  |
| Soils                           | Earthen structures   |
| Nickel-alloy                    | Nickel based iron alloys such as Alloy 600, Alloy 690, Inconel   |
| Reinforced concrete             | Concrete with embedded steel reinforcement   |

Stainless steel

Wrought or forged austenitic stainless steel



**Environment Categories**

| <u>Environment</u> <sup>1</sup>            | <u>Description</u>   |
|--|--|
| Air – indoor controlled (Int/Ext)          | Indoor air in a humidity controlled (e.g., air conditioned) environment.   |
| Air – indoor uncontrolled (Int/Ext)        | Indoor air on systems with temperatures higher than the dew point – Condensation can occur but only rarely – equipment surfaces are normally dry.  |
| Air – indoor uncontrolled > 95°F (Int/Ext) | Indoor air above thermal stress threshold for elastomers   |
| Air with boric acid leakage                | Air and untreated borated water leakage on indoor or outdoor systems with temperatures above or below the dew point  |
| Air with reactor coolant leakage           | Air and reactor coolant or steam leakage on high temperature systems   |
| Air with steam or water leakage            | Air and untreated steam or water leakage on indoor or outdoor systems with temperatures above or below the dew point   |
| Air – outdoor (Int/Ext)                    | Exposed to air and local weather conditions including salt spray where applicable  |
| Air and steam                              | Exposed normally to air and periodically to steam  |
| Condensation (Int/Ext)                     | Air and condensation on surfaces of indoor systems with temperatures below the dew point – for exterior surfaces and interior surfaces in communication ambient indoor air, condensation is considered untreated water due to potential for surface contamination. |
| Condensation with boric acid leakage       | Air and condensation with the potential for boric acid leakage on surfaces of indoor systems with temperatures below the dew point – condensation is considered untreated water due to potential for surface contamination   |

<sup>1</sup> For environments listed with (Int/Ext), the component information description should identify whether the surface is internal or external. This information is important because it indicates the applicability of direct visual observation of the surface for aging management. For the remaining environments, this distinction need not be made since the environment must be internal to some barrier that precludes direct observation of the surface.

|                            |  |
|----------------------------|--|
| Closed cycle cooling water | Treated water subject to the closed cycle cooling water chemistry program  |
| Concrete                   | Components embedded in concrete  |
| Dried Air                  | Air that has been treated to reduce the dew point well below the system operating temperature  |
| Exhaust gases              | Gas present in a diesel engine exhaust   |
| Gas                        | Inert gases such as carbon dioxide, freon, halon, nitrogen   |
| Fuel oil                   | Fuel oil used for combustion engines   |
| Lubricating oil            | Lubricating oil for plant equipment with possible water contamination  |
| Neutron flux               | Reactor core environment for ferritic materials that will result in a neutron fluence exceeding $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. |
| Raw water                  | Raw untreated fresh or salt water  |
| Reactor coolant            | Water in the reactor coolant system and connected systems at or near full operating temperature – includes steam for BWRs  |
| Reactor coolant > 482°F    | Water in the reactor coolant system and connected systems above thermal embrittlement threshold for CASS   |
| Sand and concrete          | Sand/concrete base for tanks   |
| Soil                       | External environment for components buried in the soil, including groundwater in the soil  |
| Secondary feedwater/steam  | PWR feedwater or steam at or near full operating temperature subject to the secondary water chemistry program  |
| Steam                      | Steam, subject to BWR water chemistry program or PWR secondary plant water chemistry program   |
| Treated borated water      | Treated water with boric acid  |

|                              |  |
|------------------------------|--|
| Treated borated water >140°F | Treated water with boric acid above SCC threshold for stainless steel  |
| Treated borated water >482°F | Treated water with boric acid above thermal embrittlement threshold for CASS   |
| Treated water                | Treated or demineralized water – This environment is used where the context of the MEAP combination makes the type of treated water apparent; e.g., if the program is for PWR secondary water chemistry, the treated water is from the PWR secondary system. |
| Treated water >140°F         | Treated water above SCC threshold for stainless steel  |
| Treated water >482°F         | Treated water above thermal embrittlement threshold for CASS   |
| Untreated water              | Water that may contain contaminants including oil and boric acid depending on the location – includes originally treated water that is not monitored by a chemistry program  |

**Temperature Thresholds**

| <u>Temperature</u> | <u>Threshold</u>                | <u>Basis</u>  |
|--------------------|---------------------------------|---|
| 95°F               | Thermal stresses for elastomers | In general, if the ambient temperature is less than about 95°F, then thermal aging may be considered not significant for rubber, butyl rubber, neoprene, nitrile rubber, silicone elastomer, fluoroelastomer, EPR, and EPDM (Reference 8).  |
| 140°F              | SCC for stainless steel         | In general, SCC very rarely occurs in austenitic stainless steels below 140°F (Reference 1, 2). Although SCC has been observed in stagnant, oxygenated borated water systems at lower temperatures than this 140°F threshold, all of these instances have identified a significant presence of contaminants (halogens, specifically chlorides) in the failed components. With a harsh enough environment (significant contamination), SCC can occur in austenitic stainless steel at ambient temperature. However, these conditions are considered event driven, resulting from a breakdown of chemistry controls. Further discussion of this threshold is provided in Reference 7.   |
| 482°F              | Thermal embrittlement for CASS  | CASS materials subjected to sustained temperatures below 250°C (482°F) will not result in a reduction of room temperature Charpy impact energy below 50 ft-lb for exposure times of approximately 300,000 hours (for CASS with ferrite content of 40%) and approximately 2,500,000 hours for CASS with ferrite content of 14%) [Figure 1; Reference 4]. For a maximum exposure time of approximately 420,000 hours (48 EFY), a screening temperature of 482°F is conservatively chosen because (1) the majority of nuclear grade materials are expected to contain a ferrite content well below 40%, and (2) the 50 ft-lb limit is very conservative when applied to cast austenitic materials. It is typically applied to ferritic materials (e.g., 10 CFR 50 Appendix G). For CASS components in the reactor coolant pressure boundary, this threshold is supported by NUREG-1801 XI.M12, with the exception of niobium-containing steels which require evaluation on a case-by-case basis. |

**New Aging Effect Terms**

|                               |  |
|-------------------------------|--|
| Change in material properties | This effect covers all degradation of a material's properties considered important for its intended function   |
| Reduction of heat transfer    | Reduction of heat transfer from fouling by the buildup (from whatever source) on the heat transfer surface.  |
| Macrofouling                  | Biofouling listed in NUREG-1801 as aging mechanism is assumed to be the plugging of components due to biological growth or material. Although plugging of a component affects only flow, an active intended function outside the purview of license renewal, the term macrofouling is used to address fouling that causes plugging as opposed to fouling that causes loss of heat transfer, and includes plugging from any source, including biological. |

**References**

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2. Metals Handbook, Ninth Edition, Volume 13, Corrosion, American Society of Metals, Copyright 1987.
3. Not Used
4. R. Nickell, M. A. Rinckel, "Evaluation of Thermal Aging Embrittlement for Cast Austenitic Stainless Steel Components," TR-106092, Research Project 2643-33, Final Report, March 1996.
5. Metals Handbook, Desk Edition, American Society for Metals, Materials Park, OH, 1985.
6. M. G. Fontana, Corrosion Engineering, Third Edition, Copyright 1986, McGraw Hill.
7. License Renewal Application for St. Lucie Units 1 and 2, November 30, 2001, Appendix C.
8. Aging Management Guideline for Commercial Nuclear Power Plants – Electrical and Mechanical Penetrations, EPRI, Palo Alto, CA: 2002. 1003456

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| Item | Structure and/or Component   | Material   | Environment                      | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation  |
|------|--|--|----------------------------------|--|---|---------------------|
|      | Top head enclosure (without cladding)<br>Top head<br>Nozzles (vent, top head spray or RCIC, and spare) | Carbon steel   | Reactor coolant                  | Loss of material/<br>General, pitting, and crevice corrosion                                       | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                  |
| R-04 | Class 1 piping, fittings and components  | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                  | Cumulative fatigue damage  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA           |
|      | Top head enclosure<br>Closure studs and nuts   | High strength low alloy steel  | Air with reactor coolant leakage | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                  |
|      | Top head enclosure<br>Vessel flange leak detection line  | Stainless steel, nickel alloy  | Air with reactor coolant leakage | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | A plant-specific aging management program is to be evaluated because existing programs may not be able to mitigate or detect crack initiation and growth due to SCC of vessel flange leak detection line.   | Yes, plant specific |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                             | <b>Material</b>                                       | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                               | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|---|--------------------|--|---|---------------------------|
|             | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | Carbon steel with or without stainless steel cladding | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time dependent aging mechanism to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence exceeding $10^{17}$ n/cm <sup>2</sup> (E >1 MeV) at the end of the license renewal term. Aspects of this evaluation may involve a TLAA. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the need for inservice inspection of circumferential welds, and (c) the Charpy upper shelf energy or the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. Additionally, the applicant is to monitor axial beltline weld embrittlement. One acceptable method is to determine that the mean $RT_{NDT}$ of the axial beltline welds at the end of the extended period of operation is less than the value specified by the staff in its May 7, 2000 letter. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
|             | Vessel shell<br>Intermediate beltline shell<br>Beltline welds | Carbon steel with or without stainless steel cladding | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant specific       |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>        | <b>Material</b>                                       | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|---|--------------------|---|---|---------------------------|
|             | Vessel shell<br>Attachment welds         | Stainless steel,<br>nickel alloy                      | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking | Chapter XI.M4, "BWR Vessel ID Attachment Welds," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                        |
|             | Nozzles<br>Feedwater                     | Carbon steel with or without stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Cyclic loading  | Chapter XI.M5, "BWR Feedwater Nozzle"   | No                        |
|             | Nozzles<br>Control rod drive return line | Carbon steel with or without stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Cyclic loading  | Chapter XI.M6, "BWR Control Rod Drive Return Line Nozzle"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|----------------------------------|--------------------|---|--|---------------------------|
|             | Nozzles<br>Low pressure coolant injection or RHR injection mode   | Carbon steel                     | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                      | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all ferritic materials that have a neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. In accordance with approved BWRVIP-74, the TLAA is to evaluate the impact of neutron embrittlement on: (a) the adjusted reference temperature, the plant's pressure-temperature limits, (b) the Charpy upper shelf energy, and (c) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials of the nozzles are not controlling for the TLAA evaluations. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
|             | Nozzle safe ends<br>High pressure core spray<br>Low pressure core spray<br>Control rod drive return line<br>Recirculating water<br>Low pressure coolant injection or RHR injection mode | Stainless steel,<br>nickel alloy | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking | Chapter XI.M7, "BWR Stress Corrosion Cracking," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A1. Reactor Vessel (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|----------------------------------|---------------------------|---|---|---------------------------|
|             | Penetrations<br>Control rod drive stub tubes<br>Instrumentation<br>Jet pump instrument<br>Standby liquid control<br>Flux monitor<br>Drain line | Stainless steel,<br>nickel alloy | Reactor coolant           | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking, cyclic loading | Chapter XI.M8, "BWR Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |
|             | Support skirt and attachment welds   | Carbon steel                     | Air – indoor uncontrolled | Cumulative fatigue damage/<br>Fatigue   | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item | Structure and/or Component                          | Material   | Environment                      | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation |
|------|---|--|----------------------------------|---|---|--------------------|
| R-17 | Piping and components external surfaces and bolting | Carbon steel   | Air with boric acid leakage      | Loss of material/<br>Boric acid corrosion                 | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-04 | Class 1 piping, fittings and components             | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                  | Cumulative fatigue damage                                 | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
|      | Closure head Stud assembly                          | High strength low alloy steel  | Air with reactor coolant leakage | Crack initiation and growth/<br>Stress corrosion cracking | Chapter XI.M3, "Reactor Head Closure Studs"   | No                 |
|      | Closure head Stud assembly                          | High strength low alloy steel  | Air with reactor coolant leakage | Loss of material/<br>Wear                                 | Chapter XI.M3, "Reactor Head Closure Studs"   | No                 |
|      | Closure head Stud assembly                          | High strength low alloy steel  | Air with reactor coolant leakage | Cumulative fatigue damage/<br>Fatigue                     | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                      | <b>Material</b>  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|--|----------------------------------|---|---|---------------------------|
|             | Closure head<br>Vessel flange leak detection line      | Stainless steel  | Air with reactor coolant leakage | Crack initiation and growth/<br>Stress corrosion cracking               | A plant-specific aging management program is to be evaluated because existing programs may not be capable of mitigating or detecting crack initiation and growth due to SCC in the vessel flange leak detection line. | Yes, plant specific       |
|             | Control rod drive head penetration<br>Nozzle           | Nickel alloy   | Reactor coolant                  | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Control rod drive head penetration<br>Pressure housing | Stainless steel; cast austenitic stainless steel, nickel alloy | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking               | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714                     | No                        |
|             | Control rod drive head penetration<br>Pressure housing | Cast austenitic stainless steel                                | Reactor coolant                  | Loss of fracture toughness/<br>Thermal aging embrittlement              | Chapter XI.M12 "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
|             | Control rod drive head penetration<br>Flange bolting   | Stainless steel  | Air with reactor coolant leakage | Crack initiation and growth/<br>Stress corrosion cracking               | Chapter XI.M18, "Bolting Integrity"   | No                        |
|             | Control rod drive head penetration<br>Flange bolting   | Stainless steel  | Air with reactor coolant leakage | Loss of material/<br>Wear   | Chapter XI.M18, "Bolting Integrity"   | No                        |
|             | Control rod drive head penetration<br>Flange bolting   | Stainless steel  | Air with reactor coolant leakage | Loss of preload/<br>Stress relaxation                                   | Chapter XI.M18, "Bolting Integrity"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| Item | Structure and/or Component                              | Material   | Environment     | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation  |
|------|---|--|-----------------|--|--|---------------------|
|      | Nozzles<br>Inlet<br>Outlet<br>Safety injection          | Carbon steel with stainless steel cladding                     | Neutron flux    | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                   | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure-temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. The applicant may choose to demonstrate that the materials in the inlet, outlet, and safety injection nozzles are not controlling for the TLAA evaluations. | Yes, TLAA           |
|      | Nozzles<br>Inlet<br>Outlet<br>Safety injection          | Carbon steel with stainless steel cladding                     | Neutron flux    | Loss of fracture toughness/<br>Neutron irradiation embrittlement                                   | Chapter XI.M31, "Reactor Vessel Surveillance"  | Yes, plant specific |
|      | Nozzle safe ends<br>Inlet<br>Outlet<br>Safety injection | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                            | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                               | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|--|--|---------------------------|
|             | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | Carbon steel with stainless steel cladding | Neutron flux       | Loss of fracture toughness/<br>Neutron irradiation embrittlement | Neutron irradiation embrittlement is a time-limited aging analysis (TLAA) to be evaluated for the period of license renewal for all ferritic materials that have a neutron fluence of greater than $10^{17}$ n/cm <sup>2</sup> (E > 1 MeV) at the end of the license renewal term. The TLAA is to evaluate the impact of neutron embrittlement on: (a) the RT <sub>PTS</sub> value based on the requirements in 10 CFR 50.61, (b) the adjusted reference temperature, the plant's pressure temperature limits, (c) the Charpy upper shelf energy, and (d) the equivalent margins analyses performed in accordance with 10 CFR 50, Appendix G. See the Standard Review Plan, Section 4.2 "Reactor Vessel Neutron Embrittlement" for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|--|---|---------------------------|
|             | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | SA508-<br>Cl 2<br>forgings<br>clad with<br>stainless<br>steel using<br>a high-<br>heat-input<br>welding<br>process | Reactor<br>coolant | Crack growth/<br>Cyclic loading  | Growth of intergranular separations (underclad cracks) in low-alloy steel forging heat affected zone under austenitic stainless steel cladding is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation for all the SA 508-Cl 2 forgings where the cladding was deposited with a high heat input welding process. The methodology for evaluating an underclad flaw is in accordance with the current well-established flaw evaluation procedure and criterion in the ASME Section XI Code. See the Standard Review Plan, Section 4.7, "Other Plant-Specific Time-Limited Aging Analysis," for generic guidance for meeting the requirements of 10 CFR 54.21(c). | Yes<br>TLAA               |
|             | Vessel shell<br>Upper shell<br>Intermediate and lower shell<br>(including beltline welds) | Carbon<br>steel with<br>stainless<br>steel<br>cladding   | Neutron flux       | Loss of fracture<br>toughness/<br>Neutron<br>irradiation<br>embrittlement        | Chapter XI.M31, "Reactor Vessel Surveillance"   | Yes, plant<br>specific    |
|             | Vessel shell<br>Vessel flange   | Carbon<br>steel  | Reactor<br>coolant | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                        |
|             | Core support pads/core guide<br>lugs  | Nickel<br>alloy  | Reactor<br>coolant | Crack initiation<br>and growth/<br>Primary water<br>stress corrosion<br>cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP.  | Yes, plant<br>specific    |
|             | Penetrations<br>Instrument tubes (bottom<br>head)   | Nickel<br>alloy  | Reactor<br>coolant | Crack initiation<br>and growth/<br>Primary water<br>stress corrosion<br>cracking | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP.  | Yes, plant<br>specific    |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**A2. Reactor Vessel (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                                       | <b>Material</b> | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|-----------------|---------------------------|---|---|---------------------------|
|             | Penetrations<br>Head vent pipe(top head)<br>Instrument tubes (top head) | Nickel alloy    | Reactor coolant           | Crack initiation and growth/<br>primary water stress corrosion cracking | Chapter XI.M11, "Ni-alloy Nozzles and Penetrations," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Pressure vessel support<br>Skirt support                                | Carbon steel    | Air – indoor uncontrolled | Cumulative fatigue damage/<br>Fatigue                                   | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| Item | Structure and/or Component  | Material   | Environment     | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)   | Further Evaluation |
|------|---|--|-----------------|--|--|--------------------|
|      | Core shroud and core plate<br>Core shroud (upper, central, lower)                 | Stainless steel  | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core shroud and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |
|      | Core shroud and core plate<br>Core plate<br>Core plate bolts (used in early BWRs) | Stainless steel  | Reactor coolant | Crack initiation and growth/<br>stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for core plate and<br><br>Chapter XI.M2, "Water Chemistry" for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                 |
| R-53 | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Cumulative fatigue damage/<br>Fatigue  | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1). | Yes, TLAA          |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|--|--|---------------------------|
|             | Core shroud and core plate<br>Access hole cover<br>(welded covers)   | Nickel alloy    | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)<br><br>Because cracking initiated in crevice regions is not amenable to visual inspection, for BWRs with a crevice in the access hole covers, an augmented inspection is to include ultrasonic testing (UT) or other demonstrated acceptable inspection of the access hole cover welds. | No                        |
|             | Core shroud and core plate<br>Access hole cover<br>(mechanical covers)   | Nickel alloy    | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
|             | Core shroud and core plate<br>Shroud support structure<br>(shroud support cylinder, shroud support plate, shroud support legs) | Nickel alloy    | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for shroud support and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|--|--|---------------------------|
|             | Core shroud and core plate<br>LPCI coupling  | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for the LPCI coupling and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)    | No                        |
|             | Top guide  | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for top guide and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)            | No                        |
|             | Core spray lines and spargers<br>Core spray lines (headers)<br>Spray rings<br>Spray nozzles<br>Thermal sleeves | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>intergranular stress corrosion cracking<br>irradiation-assisted stress corrosion cracking  | Chapter XI.M9, "BWR Vessel Internals," for core spray internals and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|--|--------------------|--|---|---------------------------|
|             | Jet pump assemblies<br>Thermal sleeve<br>Inlet header<br>Riser brace arm<br>Holddown beams<br>Inlet elbow<br>Mixing assembly<br>Diffuser<br>Castings | Nickel alloy, cast austenitic stainless steel, stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M9, "BWR Vessel Internals," for jet pump assembly and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                        |
|             | Jet pump assemblies<br>Castings  | Cast austenitic stainless steel                                | Reactor coolant    | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement   | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"                                       | No                        |
|             | Jet pump assemblies<br>Jet pump sensing line   | Stainless steel  | Reactor coolant    | Crack initiation and growth/<br>cyclic loading   | A plant-specific aging management program is to be evaluated.   | Yes, plant specific       |
|             | Fuel supports and control rod drive assemblies<br>Orificed fuel support  | Cast austenitic stainless steel                                | Reactor coolant    | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement   | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"                                       | No                        |
|             | Fuel supports and control rod drive assemblies<br>Control rod drive housing  | Stainless steel  | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking   | Chapter XI.M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)      | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B1. Reactor Vessel Internals (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|--|---|---------------------------|
|             | Instrumentation<br>Intermediate range monitor (IRM) dry tubes<br>Source range monitor (SRM) dry tubes<br>Incore neutron flux monitor guide tubes | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M9, "BWR Vessel Internals," for lower plenum and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515) | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| Item | Structure and/or Component  | Material   | Environment     | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|------|---|--|-----------------|---|--|---------------------|
|      | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel  | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|      | Upper internals assembly<br>Upper support plate<br>Upper core plate<br>Hold-down spring | Stainless steel  | Reactor coolant | Changes in dimensions/<br>Void Swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
| R-53 | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA           |
|      | Upper internals assembly<br>Hold-down spring  | Stainless steel  | Reactor coolant | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either<br><br>Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                                     | <b>Environment</b>                  | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|---|-------------------------------------|--|--|---------------------------|
|             | Upper internals assembly<br>Upper support column   | Stainless steel,<br>cast austenitic stainless steel | Reactor coolant                     | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking  | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Upper internals assembly<br>Upper support column   | Stainless steel,<br>cast austenitic stainless steel | Reactor coolant                     | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Upper internals assembly<br>Upper support column<br>(only cast austenitic stainless steel portions)              | Cast austenitic stainless steel                     | Reactor coolant and<br>neutron flux | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling  | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
|             | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>nickel alloy                    | Reactor coolant                     | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|----------------------------------|--------------------|--|--|---------------------------|
|             | Upper internals assembly<br>Upper support column bolts<br>Upper core plate alignment pins<br>Fuel alignment pins | Stainless steel,<br>nickel alloy | Reactor coolant    | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Upper internals assembly<br>Upper support column bolts   | Stainless steel,<br>nickel alloy | Reactor coolant    | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|             | Upper internals assembly<br>Upper core plate alignment pins  | Stainless steel,<br>nickel alloy | Reactor coolant    | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|             | RCCA guide tube assemblies<br>RCCA guide tubes   | Stainless steel                  | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | RCCA guide tube assemblies<br>RCCA guide tubes   | Stainless steel                  | Reactor coolant    | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|----------------------------------|--------------------|--|--|---------------------------|
|             | RCCA guide tube assemblies<br>RCCA guide tube bolts<br>RCCA guide tube support pins         | Stainless steel,<br>nickel alloy | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | RCCA guide tube assemblies<br>RCCA guide tube bolts,<br>RCCA guide tube support pins        | Stainless steel,<br>nickel alloy | Reactor coolant    | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel                  | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking  | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel                  | Reactor coolant    | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b> | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|-----------------|----------------------------------|---|--|---------------------------|
|             | Core barrel<br>Core barrel (CB)<br>CB flange (upper)<br>CB outlet nozzles<br>Thermal shield | Stainless steel | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Baffle/former assembly<br>Baffle and former plates  | Stainless steel | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Baffle/former assembly<br>Baffle and former plates  | Stainless steel | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component or is to provide an AMP. The applicant is to address the loss of ductility associated with swelling. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b>  | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|---|---|--|---------------------------|
|             | Baffle/former assembly<br>Baffle/former bolts      | Stainless steel | Reactor coolant and high fluence (>10 dpa or $7 \times 10^{21}$ n/cm <sup>2</sup> E >1 MeV) | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | A plant-specific aging management program is to be evaluated.<br><br>Historically, the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis. | Yes, plant specific       |
|             | Baffle/former assembly<br>Baffle/former bolts      | Stainless steel | Reactor coolant   | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |
|             | Baffle/former assembly<br>Baffle and former plates | Stainless steel | Reactor coolant and neutron flux  | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|----------------------------------|----------------------------------|---|--|---------------------------|
|             | Baffle/former assembly<br>Baffle/former bolts                                 | Stainless steel                  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement  | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
|             | Baffle/former assembly<br>Baffle/former bolts                                 | Stainless steel,<br>nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation   | A plant-specific aging management program is to be evaluated. Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required.  | Yes, plant specific       |
|             | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel                  | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Lower internal assembly<br>Lower core plate<br>Radial keys and clevis inserts | Stainless steel                  | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Lower internal assembly<br>Lower core plate                                   | Stainless steel                  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|----------------------------------|----------------------------------|--|--|---------------------------|
|             | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry" for PWR primary water in EPRI TR-105714  | No                        |
|             | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Lower internal assembly<br>Fuel alignment pins<br>Lower support plate column bolts<br>Clevis insert bolts | Stainless steel,<br>nickel alloy | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling  | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Lower internal assembly<br>Lower support plate column bolts   | Stainless steel,<br>nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and Chapter XI.M14, "Loose Part Monitoring"   | No                        |
|             | Lower internal assembly<br>Clevis insert bolts  | Stainless steel,<br>nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and either Chapter XI.M14, "Loose Part Monitoring," or Chapter XI.M15, "Neutron Noise Monitoring"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                                     | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|---|----------------------------------|---|--|---------------------------|
|             | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel,<br>cast austenitic stainless steel | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Lower internal assembly<br>Lower support forging or casting<br>Lower support plate columns | Stainless steel,<br>cast austenitic stainless steel | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Lower internal assembly<br>Lower support casting<br>Lower support plate columns            | Cast austenitic stainless steel                     | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling         | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
|             | Lower internal assembly<br>Lower support forging<br>Lower support plate columns            | Stainless steel                                     | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Lower internal assembly<br>Radial keys and clevis Inserts                                  | Stainless steel                                     | Reactor coolant                  | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>                              | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|---|--|---------------------------|
|             | Instrumentation support structures<br>Flux thimble guide tubes | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Instrumentation support structures<br>Flux thimble guide tubes | Stainless steel | Reactor coolant    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B2. Reactor Vessel Internals (PWR) – Westinghouse**

| <b>Item</b> | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|--------------------|------------------------------------|--|---------------------------|
|             | Instrumentation support structures<br>Flux thimble | Stainless steel | Reactor coolant    | Loss of material/<br>Wear          | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>recommendations of NRC I&amp;E Bulletin 88-09 "Thimble Tube Thinning in Westinghouse Reactors," described below:</p> <p>In response to I&amp;E Bulletin 88-09, an inspection program, with technical justification, is to be established and is to include (a) an appropriate thimble tube wear acceptance criterion, e.g., percent through-wall loss, and includes allowances for inspection methodology and wear scar geometry uncertainty, (b) an appropriate inspection frequency, e.g., every refueling outage, and (c) inspection methodology such as eddy current technique that is capable of adequately detecting wear of the thimble tubes. In addition, corrective actions include isolation or replacement if a thimble tube fails to meet the above acceptance criteria. Inspection schedule is in accordance with the guidelines of I&amp;E Bulletin 88-09.</p> | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|--|--------------------|---|--|---------------------------|
|             | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel                                  | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking ,<br>irradiation-assisted stress corrosion cracking | Chapter XI.M16 “PWR Vessel Internals,” and<br><br>Chapter XI.M2, “Water Chemistry,” for PWR primary water in EPRI TR-105714  | No                        |
|             | Upper Internals Assembly<br>Upper guide structure support plate<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and guide lug inserts | Stainless steel                                  | Reactor coolant    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Upper Internals Assembly<br>Fuel alignment plate<br>Fuel alignment plate guide lugs and their lugs<br>Hold-down ring                             | Stainless steel                                  | Reactor coolant    | Loss of material/<br>Wear   | Chapter XI.M1, “ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD,” for Class 1 components   | No                        |
|             | CEA Shroud Assemblies<br>CEA shroud  | Stainless steel, cast austenitic stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking,<br>irradiation-assisted stress corrosion cracking  | Chapter XI.M16, “PWR Vessel Internals,” and<br><br>Chapter XI.M2, “Water Chemistry,” for PWR primary water in EPRI TR-105714   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>                          | <b>Material</b>   | <b>Environment</b>                  | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|---|-------------------------------------|--|--|---------------------------|
|             | CEA Shroud Assemblies<br>CEA shrouds bolts                 | Stainless steel,<br>nickel alloy                                  | Reactor coolant                     | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | CEA shroud assemblies<br>CEA shroud<br>CEA shrouds bolts   | Stainless steel, cast austenitic stainless steel,<br>nickel alloy | Reactor coolant                     | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | CEA shroud assemblies<br>CEA shroud extension shaft guides | Stainless steel   | Reactor coolant                     | Loss of material/<br>Wear  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|             | CEA shroud assemblies<br>CEA shroud                        | Cast austenitic stainless steel                                   | Reactor coolant and<br>neutron flux | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling  | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|--|--------------------|---|--|---------------------------|
| R-54        | Reactor vessel internals components  | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant    | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
|             | CEA shroud assemblies<br>CEA shrouds bolts                                     | Stainless steel, nickel alloy                                  | Reactor coolant    | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|             | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel  | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core support barrel<br>Core support barrel<br>Core support barrel upper flange | Stainless steel  | Reactor coolant    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|----------------------------------|---|--|---------------------------|
|             | Core support barrel<br>Core support barrel<br>Core support barrel upper flange  | Stainless steel  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Core support barrel<br>Core support barrel upper flange<br>Core support barrel alignment keys                               | Stainless steel  | Reactor coolant                  | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|             | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel               | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Core shroud assembly<br>Core shroud assembly<br>Core shroud tie rods (core support plate attached by welds in later plants) | Stainless steel  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|----------------------------------|----------------------------------|--|--|---------------------------|
|             | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>nickel alloy | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Core shroud assembly<br>Core shroud assembly bolts<br>(later plants are welded) | Stainless steel,<br>nickel alloy | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling  | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Core shroud assembly<br>Core shroud assembly bolts<br>Core shroud tie rods      | Stainless steel,<br>nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>   | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|---|----------------------------------|--|--|---------------------------|
|             | Lower internal assembly<br>Core support plate<br>Lower support structure beam assemblies<br>Core support column<br>Core support barrel snubber assemblies   | Stainless steel   | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking  | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Lower internal Assembly<br>Fuel alignment pins<br>Core support column bolts   | Stainless steel,<br>nickel alloy                                  | Reactor coolant                  | Crack Initiation and growth/<br>Stress corrosion cracking, primary water stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column<br>Core support column bolts<br>Core support barrel snubber assemblies | Stainless steel, cast austenitic stainless steel,<br>nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling  | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Lower internal assembly<br>Core support plate<br>Fuel alignment pins<br>Lower support structure beam assemblies<br>Core support column bolts<br>Core support barrel snubber assemblies                        | Stainless steel,<br>nickel alloy                                  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling  | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B3. Reactor Vessel Internals (PWR) – Combustion Engineering**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|----------------------------------|--------------------|---|---|---------------------------|
|             | Lower internal assembly<br>Fuel alignment pins<br>Core support barrel snubber assemblies | Stainless steel,<br>nickel alloy | Reactor coolant    | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components    | No                        |
|             | Lower internal assembly<br>Core support column   | Cast austenitic stainless steel  | Reactor coolant    | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)" | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item | Structure and/or Component  | Material   | Environment     | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|------|---|--|-----------------|---|--|---------------------|
|      | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates  | Stainless steel  | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|      | Plenum cover and plenum cylinder<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws   | Stainless steel  | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|      | Plenum cover and plenum cylinder<br>Plenum cover assembly<br>Plenum cylinder<br>Reinforcing plates<br>Top flange-to-cover bolts<br>Bottom flange-to-upper grid screws | Stainless steel  | Reactor coolant | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific |
| R-54 | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA           |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b> | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|-----------------|--------------------|---|--|---------------------------|
|             | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads                       | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Upper grid assembly<br>Rib- to-ring screws  | Stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Stainless steel | Reactor coolant    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Upper grid assembly<br>Upper grid rib section<br>Upper grid ring forging<br>Fuel assembly support pads<br>Plenum rib pads<br>Rib-to-ring screws | Stainless steel | Reactor coolant    | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Upper grid assembly<br>Fuel assembly support pads<br>Plenum rib pads  | Stainless steel | Reactor coolant    | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| Item | Structure and/or Component   | Material   | Environment                         | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation  |
|------|--|--|-------------------------------------|---|--|---------------------|
|      | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT rod guide tubes<br>CRGT rod guide sectors  | Stainless steel, cast austenitic stainless steel | Reactor coolant                     | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI. M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                  |
|      | Control rod guide tube (CRGT) assembly<br>CRGT spacer screws<br>Flange-to-upper grid screws  | Stainless steel                                  | Reactor coolant                     | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
|      | Control rod guide tube (CRGT) assembly<br>CRGT pipe and flange<br>CRGT spacer casting<br>CRGT spacer screws<br>Flange-to-upper grid screws<br>CRGT rod guide tubes<br>CRGT rod guide sectors | Stainless steel, cast austenitic stainless steel | Reactor coolant                     | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific |
|      | Control rod guide tube (CRGT) assembly<br>CRGT spacer casting  | Cast austenitic stainless steel                  | Reactor coolant and<br>neutron flux | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling         | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                  |
|      | Control rod guide tube (CRGT) assembly<br>Flange-to-upper grid screws  | Stainless steel                                  | Reactor coolant                     | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                                    | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|--|----------------------------------|---|--|---------------------------|
|             | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Outlet and vent valve (VV) nozzles<br>VV body and retaining ring   | Stainless steel, type 15-5PH forging               | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core support shield assembly<br>Core support shield-to-core barrel bolts<br>VV assembly locking device   | Stainless steel, nickel alloy                      | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>VV retaining ring<br>VV assembly locking device                  | Stainless steel, nickel alloy, type 15-5PH forging | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Core support shield assembly<br>Core support shield cylinder (top and bottom flange)<br>Core support shield-to-core barrel bolts<br>Outlet and vent valve (VV) nozzles<br>VV assembly locking device | Stainless steel, nickel alloy, type 15-5PH forging | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>   | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|---|----------------------------------|---|--|---------------------------|
|             | Reactor vessel internals components   | Stainless steel, cast austenitic stainless steel, nickel alloy, type 15-5PH forging | Reactor coolant                  | Cumulative fatigue damage/<br>Fatigue   | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
|             | Core support shield assembly<br>Core support shield cylinder (top flange)<br>VV assembly locking device | Stainless steel   | Reactor coolant                  | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|             | Core support shield assembly<br>Outlet and vent valve nozzles<br>VV body and retaining ring             | Cast austenitic stainless steel   | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling         | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No                        |
|             | Core support shield assembly<br>Core support shield-to-core barrel bolts                                | Stainless steel, nickel alloy   | Reactor coolant                  | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|             | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Baffle plates and formers       | Stainless steel   | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>               | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|-------------------------------|----------------------------------|---|--|---------------------------|
|             | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts  | Stainless steel, nickel alloy | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | Stainless steel, nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Core barrel assembly<br>Core barrel cylinder (top and bottom flange)<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts<br>Baffle plates and formers | Stainless steel, nickel alloy | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Core barrel assembly<br>Lower internals assembly-to-core barrel bolts<br>Core barrel-to-thermal shield bolts  | Stainless steel, nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>                      | <b>Material</b> | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-----------------|----------------------------------|---|--|---------------------------|
|             | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | A plant-specific aging management program is to be evaluated. Historically the VT-3 visual examinations have not identified baffle/former bolt cracking because cracking occurs at the juncture of the bolt head and shank, which is not accessible for visual inspection. However, recent UT examinations of the baffle/former bolts have identified cracking in several plants. The industry is currently addressing the issue of baffle bolt cracking in the PWR Materials Reliability Project, Issues Task Group (ITG) activities to determine, develop, and implement the necessary steps and plans to manage the applicable aging effects on a plant-specific basis. | Yes, plant specific       |
|             | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component.   | Yes, plant specific       |
|             | Core barrel assembly<br>Baffle/former bolts and screws | Stainless steel | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>                                  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|---|--|---------------------------|
|             | Core barrel assembly<br>Baffle/former bolts and screws  | Stainless steel                                  | Reactor coolant    | Loss of preload/<br>Stress relaxation   | A plant-specific aging management program is to be evaluated.<br><br>Visual inspection (VT-3) is to be augmented to detect relevant conditions of stress relaxation because only the heads of the baffle/former bolts are visible, and a plant-specific aging management program is thus required. | Yes, plant specific       |
|             | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Guide blocks<br>Shock pads<br>Support post pipes<br>Incore guide tube spider castings | Stainless steel; cast austenitic stainless steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts   | Stainless steel, nickel alloy                    | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|----------------------------------|---|---|---------------------------|
|             | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes<br>Incore guide tube spider castings | Stainless steel; cast austenitic stainless steel, nickel alloy | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated.<br><br>The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Lower grid assembly<br>Lower grid rib section<br>Fuel assembly support pads<br>Lower grid rib-to-shell forging screws<br>Lower grid flow dist. plate<br>Orifice plugs<br>Lower grid and shell forgings<br>Lower internals assembly-to-thermal shield bolts<br>Guide blocks and bolts<br>Shock pads and bolts<br>Support post pipes                                      | Stainless steel, nickel alloy                                  | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                   | Chapter XI.M16, "PWR Vessel Internals"  | No                        |
|             | Lower grid assembly<br>Incore guide tube spider castings  | Cast austenitic stainless steel                                | Reactor coolant                  | Loss of fracture toughness/<br>Thermal aging and neutron irradiation embrittlement, void swelling | Chapter XI.M13, "Thermal Aging and Neutron Irradiation Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|-------------------------------|--------------------|---|--|---------------------------|
|             | Lower grid assembly<br>Lower grid rib-to-shell forging screws<br>Lower internals assembly-to-thermal shield bolts                                       | Stainless steel, nickel alloy | Reactor coolant    | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|             | Lower grid assembly<br>Fuel assembly support pads<br>Guide blocks   | Stainless steel               | Reactor coolant    | Loss of material/<br>Wear   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No                        |
|             | Flow distributor assembly<br>Flow distributor head and flange<br>Incore guide support plate<br>Clamping ring  | Stainless steel               | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Flow distributor assembly<br>Shell forging-to-flow distributor bolts  | Stainless steel, nickel alloy | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
|             | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Stainless steel, nickel alloy | Reactor coolant    | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**B4. Reactor Vessel Internals (PWR) – Babcock and Wilcox**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>               | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|-------------------------------|----------------------------------|---|--|---------------------------|
|             | Flow distributor assembly<br>Flow distributor head and flange<br>Shell forging-to-flow distributor bolts<br>Incore guide support plate<br>Clamping ring | Stainless steel, nickel alloy | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |
|             | Flow distributor assembly<br>Shell forging to flow distributor bolts  | Stainless steel, nickel alloy | Reactor coolant                  | Loss of preload/<br>Stress relaxation   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M14, "Loose Part Monitoring"  | No                        |
|             | Thermal shield  | Stainless steel               | Reactor coolant                  | Crack initiation and growth/<br>Stress corrosion cracking, irradiation-assisted stress corrosion cracking | Chapter XI.M16, "PWR Vessel Internals," and Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
|             | Thermal shield  | Stainless steel               | Reactor coolant                  | Changes in dimensions/<br>Void swelling   | A plant-specific aging management program is to be evaluated. The applicant is to provide a plant-specific AMP or participate in industry programs to investigate aging effects and determine appropriate AMP. Otherwise, the applicant is to provide the basis for concluding that void swelling is not an issue for the component. | Yes, plant specific       |
|             | Thermal shield  | Stainless steel               | Reactor coolant and neutron flux | Loss of fracture toughness/<br>Neutron irradiation embrittlement, void swelling                           | Chapter XI.M16, "PWR Vessel Internals"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>  | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------|---|-------------------------------|--------------------|---|---|--|
| R-03        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking, inter-granular stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>  |
|-------------|---|-------------------------------|--------------------|--|--|--|
| R-55        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel | Reactor coolant    | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                  | <b>Material</b>  | <b>Environment</b>      | <b>Aging Effect/<br/>Mechanism</b>                         | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|--|-------------------------|--|---|---------------------------|
| R-04        | Class 1 piping, fittings and components            | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant         | Cumulative fatigue damage                                  | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| R-52        | Class 1 piping, fittings and components            | Cast austenitic stainless steel  | Reactor coolant > 482°F | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No                        |
| R-08        | Class 1 pump casings, and valve bodies and bonnets | Cast austenitic stainless steel  | Reactor coolant > 482°F | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies.   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>        | <b>Material</b>               | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|-------------------------------|--------------------|------------------------------------|---|---------------------------|
| R-15        | Isolation condenser tube side components | Stainless steel, carbon steel | Reactor coolant    | Cracking                           | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>                 | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|--|---------------------------------|--------------------|------------------------------------|---|---------------------------|
| R-16        | Isolation condenser tube side components   | Stainless steel, carbon steel   | Reactor coolant    | Loss of material                   | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific       |
| R-20        | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Cast austenitic stainless steel | Reactor coolant    | Cracking                           | <p>Chapter XI.M7, "BWR Stress Corrosion Cracking" and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p>  | No                        |
| R-21        | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Nickel-alloy                    | Reactor coolant    | Cracking                           | <p>Chapter XI.M7, "BWR Stress Corrosion Cracking" and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p>  | No                        |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C1. Reactor Coolant Pressure Boundary (Boiling Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>  | <b>Material</b>               | <b>Environment</b>                     | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|--|-------------------------------|--|---|--|---------------------------|
| R-22        | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Stainless steel               | Reactor coolant                        | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)  | No                        |
| R-23        | Piping, fittings and components susceptible to flow-accelerated corrosion        | Carbon steel                  | Reactor coolant                        | Loss of material/<br>Flow-accelerated corrosion | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                        |
| R-26        | Pump and valve closure bolting   | Carbon steel                  | System temperature up to 288°C (550°F) | Loss of material/<br>Wear                       | Chapter XI.M18, "Bolting Integrity"  | No                        |
| R-27        | Pump and valve closure bolting   | Carbon steel                  | System temperature up to 288°C (550°F) | Loss of preload/<br>Stress relaxation           | Chapter XI.M18, "Bolting Integrity"  | No                        |
| R-28        | Pump and valve closure bolting   | Carbon steel                  | System temperature up to 288°C (550°F) | Cumulative fatigue damage                       | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA                 |
| R-29        | Pump and valve seal flanges  | Stainless steel, carbon steel | System temperature up to 288°C (550°F) | Loss of material/<br>Wear                       | Chapter XI.M18, "Bolting Integrity"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>                               | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                        | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>  |
|-------------|---|---|--------------------|---|---|--|
| R-02        | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b>          | <b>Structure and/or Component</b>                               | <b>Material</b>   | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>                             | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>  |
|----------------------|---|---|--------------------|--|--|--|
| <a href="#">R-57</a> | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant    | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>       | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>     | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|--|---|---------------------------|
| R-04        | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant    | Cumulative fatigue damage              | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p>  | Yes, TLAA                 |
| R-05        | Class 1 piping, fittings and components | Cast austenitic stainless steel  | Reactor coolant    | Cracking/<br>Stress corrosion cracking | <p>Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of <math>\leq 0.035\%</math> C and <math>\geq 7.5\%</math> ferrite has reduced susceptibility to SCC.</p> <p>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement.</p> | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item | Structure and/or Component              | Material  | Environment             | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation  |
|------|---|---|-------------------------|--|---|---|
| R-52 | Class 1 piping, fittings and components | Cast austenitic stainless steel   | Reactor coolant > 482°F | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"   | No  |
| R-06 | Class 1 piping, fittings and components | Nickel-alloy  | Reactor coolant         | Cracking/<br>Primary water stress corrosion cracking       | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and<br><br>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld.   | Yes, AMP for PWSCC of Inconel 182 weld is to be evaluated |
| R-07 | Class 1 piping, fittings and components | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy | Reactor coolant         | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No  |
| R-08 | Class 1 pump casings and valve bodies   | Cast austenitic stainless steel   | Reactor coolant > 482°F | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies. | No  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>     | <b>Material</b>   | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>     | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---------------------------------------|---|----------------------------------|--|---|---------------------------|
| R-09        | Class 1 pump casings and valve bodies | Cast austenitic stainless steel, carbon steel with stainless steel cladding | Reactor coolant                  | Cracking/<br>Stress corrosion cracking | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of $\leq 0.035\%$ C and $\geq 7.5\%$ ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                        |
| R-11        | Closure bolting                       | High-strength low-alloy steel, stainless steel                              | Air with reactor coolant leakage | Cracking                               | Chapter XI.M18, "Bolting Integrity"   | No                        |
| R-12        | Closure bolting                       | High-strength low-alloy steel, stainless steel                              | Air with reactor coolant leakage | Loss of preload                        | Chapter XI.M18, "Bolting Integrity"   | No                        |
| R-13        | General piping and components         | Carbon steel with stainless steel cladding                                  | Treated borated water            | Cumulative fatigue damage              | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report, for meeting the requirements of 10 CFR 54.21(c)(1)(iii).  | Yes, TLAA                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| Item | Structure and/or Component                          | Material   | Environment                            | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|------|---|--|--|---|---|---------------------|
| R-14 | General piping, fittings and components             | Stainless steel, carbon steel with stainless steel cladding    | Treated borated water >140°F           | Cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                  |
| R-17 | Piping and components external surfaces and bolting | Carbon steel   | Air with boric acid leakage            | Loss of material/<br>Boric acid corrosion                                       | Chapter XI.M10, "Boric Acid Corrosion"  | No                  |
| R-18 | Piping and components external surfaces and bolting | Stainless steel, carbon steel                                  | System temperature up to 340°C (644°F) | Cumulative fatigue damage   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA           |
| R-24 | Pressurizer Spray head                              | Nickel-alloy, stainless steel, cast austenitic stainless steel | Reactor coolant                        | Cracking/<br>Primary water stress corrosion cracking, stress corrosion cracking | A plant-specific aging management program is to be evaluated.   | Yes, plant specific |
| R-19 | Pressurizer Integral support                        | Stainless steel, carbon steel                                  | System temperature up to 340°C (644°F) | Cracking/<br>Cyclic loading   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b> | <b>Aging Effect/<br/>Mechanism</b>     | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|--------------------|--|--|---------------------------|
| R-25        | Pressurizer components  | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant    | Cracking/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
| R-58        | Pressurizer components  | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant    | Cracking/<br>Cyclic loading            | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking. | No                        |
| R-30        | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, carbon steel with stainless steel cladding                    | Reactor coolant    | Cracking/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |



## IV Reactor Vessel, Internals, and Reactor Coolant System

## C2. Reactor Coolant System and Connected Lines (Pressurized Water Reactor)

| Item | Structure and/or Component   | Material  | Environment        | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation |
|------|--|---|--------------------|-----------------------------|--|--------------------|
| R-56 | Reactor coolant system<br>piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless<br>steel, carbon<br>steel with<br>stainless steel<br>cladding | Reactor<br>coolant | Cracking/<br>Cyclic loading | Chapter XI.M1, "ASME Section XI<br>Inservice Inspection, Subsections IWB,<br>IWC, and IWD," for Class 1 components | No                 |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b>                   | <b>Material</b>  | <b>Environment</b>               | <b>Aging Effect/<br/>Mechanism</b>                   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|----------------------------------|--|---|---------------------------|
| R-01        | Class 1 fittings and components                     | Nickel-alloy   | Reactor coolant                  | Cracking/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated.   | Yes, plant specific       |
| R-04        | Class 1 piping, fittings and components             | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                  | Cumulative fatigue damage                            | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| R-07        | Class 1 piping, fittings and components             | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy  | Reactor coolant                  | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                        |
| R-10        | Closure bolting                                     | Carbon steel   | Air with reactor coolant leakage | Cracking   | Chapter XI.M18, "Bolting Integrity"   | No                        |
| R-17        | Piping and components external surfaces and bolting | Carbon steel   | Air with boric acid leakage      | Loss of material/<br>Boric acid corrosion            | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| Item | Structure and/or Component  | Material     | Environment                            | Aging Effect/<br>Mechanism                                   | Aging Management Program (AMP)   | Further Evaluation                                 |
|------|---|--------------|--|--|--|--|
| R-32 | Steam generator closure bolting   | Carbon steel | System Temperature up to 340°C (644°F) | Loss of preload/<br>Stress relaxation                        | Chapter XI.M18, "Bolting Integrity"  | No   |
| R-33 | Steam generator components  | Carbon steel | Secondary feedwater/<br>steam          | Cumulative fatigue damage                                    | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3, "Metal Fatigue" for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |
| R-37 | Pressure boundary and structural<br>Steam nozzle and safe end<br>FW nozzle and safe end | Carbon steel | Secondary feedwater/<br>steam          | Loss of material/<br>Flow-accelerated corrosion              | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No   |
| R-39 | Steam generator feedwater impingement plate and support                                 | Carbon steel | Secondary feedwater                    | Loss of material/<br>Erosion                                 | A plant-specific aging management program is to be evaluated.  | Yes, plant specific                                |
| R-34 | Steam generator shell assembly  | Carbon steel | Secondary feedwater/<br>steam          | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required. | Yes, detection of aging effects is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>            | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|-------------------------------|---|---|--|
| R-40        | Tube plugs                        | Nickel-alloy    | Reactor coolant               | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-41        | Tube support lattice bars         | Carbon steel    | Secondary feedwater/<br>steam | Loss of material/<br>Flow-accelerated corrosion                         | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>         | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>                        |
|-------------|-----------------------------------|-----------------|----------------------------|------------------------------------|--|--|
| R-42        | Tube support plates               | Carbon steel    | Secondary feedwater/ steam | Ligament cracking/ Corrosion       | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>                       | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|---------------------------|--|---|--|
| R-43        | Tubes                             | Nickel-alloy    | Secondary feedwater/steam | Denting/<br>Corrosion of carbon steel tube support plate | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134.</p> <p>For plants where analyses were completed in response to NRC Bulletin 88-02 "Rapidly Propagating Cracks in SG Tubes," the results of those analyses have to be reconfirmed for the period of license renewal.</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>                            | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|---|---|--|--|
| R-44        | Tubes and sleeves                 | Nickel-alloy    | Reactor coolant                               | Crack initiation and growth/<br>Primary water stress corrosion cracking | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-45        | Tubes and sleeves                 | Nickel-alloy    | Reactor coolant and Secondary feedwater/steam | Cumulative fatigue damage/<br>Fatigue                                   | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p>   | Yes, TLAA  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>         | <b>Aging Effect/<br/>Mechanism</b>                                       | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                       |
|-------------|-----------------------------------|-----------------|----------------------------|--|---|---|
| R-47        | Tubes and sleeves                 | Nickel-alloy    | Secondary feedwater/ steam | Crack initiation and growth/<br>Outer diameter stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-ness of the AMP for alloy 600 is to be evaluated |
| R-48        | Tubes and sleeves                 | Nickel-alloy    | Secondary feedwater/ steam | Crack initiation and growth/<br>Intergranular attack                     | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effective-ness of the AMP for alloy 600 is to be evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b>                  | <b>Material</b> | <b>Environment</b>         | <b>Aging Effect/<br/>Mechanism</b>                 | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>                                      |
|-------------|--|-----------------|----------------------------|--|--|--|
| R-49        | Tubes and sleeves                                  | Nickel-alloy    | Secondary feedwater/ steam | Loss of section thickness/<br>Fretting and wear    | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-50        | Tubes and sleeves (exposed to phosphate chemistry) | Nickel-alloy    | Secondary feedwater/ steam | Loss of material/<br>Wastage and pitting corrosion | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D1. Steam Generator (Recirculating)**

| <b>Item</b> | <b>Structure and/or Component</b>                                 | <b>Material</b> | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|-----------------|---------------------------|---|---|---------------------------|
| R-51        | Upper assembly and separators<br>Feedwater inlet ring and support | Carbon steel    | Secondary feedwater/steam | Loss of material/<br>Flow-accelerated corrosion | A plant-specific aging management program is to be evaluated. As noted in Combustion Engineering (CE) Information Notice (IN) 90-04 and NRC IN 91-19 and LER 50-362/90-05-01, this form of degradation has been detected only in certain CE System 80 steam generators. | Yes, plant specific       |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b>                   | <b>Material</b>  | <b>Environment</b>                                  | <b>Aging Effect/<br/>Mechanism</b>                   | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b> |
|-------------|---|--|---|--|---|---------------------------|
| R-01        | Class 1 fittings and components                     | Nickel-alloy   | Reactor coolant                                     | Cracking/<br>Primary water stress corrosion cracking | A plant-specific aging management program is to be evaluated.   | Yes, plant specific       |
| R-04        | Class 1 piping, fittings and components             | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant                                     | Cumulative fatigue damage                            | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA                 |
| R-17        | Piping and components external surfaces and bolting | Carbon steel   | Air with boric acid leakage                         | Loss of material/<br>Boric acid corrosion            | Chapter XI.M10, "Boric Acid Corrosion"  | No                        |
| R-31        | Secondary manways and handholes (cover only)        | Carbon steel   | Air, with leaking secondary-side water and/or steam | Loss of material/<br>Erosion                         | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components  | No                        |
| R-32        | Steam generator closure bolting                     | Carbon steel   | System Temperature up to 340°C (644°F)              | Loss of preload/<br>Stress relaxation                | Chapter XI.M18, "Bolting Integrity"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b>   | <b>Material</b>  | <b>Environment</b>         | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b> |
|-------------|---|--|----------------------------|---|--|---------------------------|
| R-33        | Steam generator components  | Carbon steel   | Secondary feedwater/ steam | Cumulative fatigue damage                       | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes<br>TLAA               |
| R-35        | Steam generator components  | Carbon steel with stainless steel or nickel-alloy cladding | Reactor coolant            | Cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                        |
| R-36        | Steam generator components  | Nickel-alloy   | Secondary feedwater/ steam | Cracking/<br>Stress corrosion cracking          | A plant-specific aging management program is to be evaluated.  | Yes, plant specific       |
| R-38        | Pressure boundary and structural<br>FW and AFW nozzles and safe ends<br>Steam nozzles and safe ends | Carbon steel   | Secondary feedwater/ steam | Loss of material/<br>Flow-accelerated corrosion | Chapter XI.M17, "Flow-Accelerated Corrosion"   | No                        |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|---------------------------|---|--|--|
| R-34        | Steam generator shell assembly    | Carbon steel    | Secondary feedwater/steam | Loss of material/<br>General, pitting, and crevice corrosion            | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required.</p>  | Yes, detection of aging effects is to be evaluated             |
| R-40        | Tube plugs                        | Nickel-alloy    | Reactor coolant           | Crack initiation and growth/<br>Primary water stress corrosion cracking | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>                            | <b>Aging Effect/<br/>Mechanism</b>                                      | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|---|---|---|--|
| R-44        | Tubes and sleeves                 | Nickel-alloy    | Reactor coolant                               | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-46        | Tubes and sleeves                 | Nickel-alloy    | Reactor coolant and Secondary feedwater/steam | Cumulative fatigue damage/<br>Fatigue                                   | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of license renewal. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>         | <b>Aging Effect/<br/>Mechanism</b>                                       | <b>Aging Management Program (AMP)</b>   | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|----------------------------|--|---|--|
| R-47        | Tubes and sleeves                 | Nickel-alloy    | Secondary feedwater/ steam | Crack initiation and growth/<br>Outer diameter stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-48        | Tubes and sleeves                 | Nickel-alloy    | Secondary feedwater/ steam | Crack initiation and growth/<br>Intergranular attack                     | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**D2. Steam Generator (Once-Through)**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b> | <b>Environment</b>        | <b>Aging Effect/<br/>Mechanism</b>              | <b>Aging Management Program (AMP)</b>  | <b>Further Evaluation</b>                                      |
|-------------|-----------------------------------|-----------------|---------------------------|---|--|--|
| R-49        | Tubes and sleeves                 | Nickel-alloy    | Secondary feedwater/steam | Loss of section thickness/<br>Fretting and wear | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |



**IV Reactor Vessel, Internals, and Reactor Coolant System**  
**Additional MEAP Combinations Not Currently Addressed by NUREG-1801**

| <b>Item</b> | <b>Structure and/or Component</b> | <b>Material</b>                 | <b>Environment</b>              | <b>Aging Effect/<br/>Mechanism</b> | <b>Aging Management<br/>Program (AMP)</b>                                 | <b>Further<br/>Evaluation</b> |
|-------------|-----------------------------------|---------------------------------|---------------------------------|------------------------------------|---|-------------------------------|
|             | General piping and components     | Carbon steel                    | Concrete                        | None                               | None  |                               |
|             | General piping and components     | Cast austenitic stainless steel | Air – indoor uncontrolled (Ext) | None                               | None  |                               |
|             | General piping and components     | Nickel-alloy                    | Air – indoor uncontrolled (Ext) | None                               | None  |                               |
|             | General piping and components     | Stainless steel                 | Air – indoor uncontrolled (Ext) | None                               | None  |                               |
|             | General piping and components     | Stainless steel                 | Air with boric acid leakage     | None                               | None  |                               |
|             | General piping and components     | Stainless steel                 | Concrete                        | None                               | None  |                               |
|             | General piping and components     | Stainless steel                 | Gas                             | None                               | None  |                               |
|             | General piping and components     | Stainless steel                 | Treated borated water           | Loss of material                   | Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                            |

| Line | Item             | Structure and/or Component                                      | Material        | Environment     | Aging Effect/<br>Mechanism                                | Aging Management Program (AMP)  | Further Evaluation   |
|------|------------------|---|-----------------|-----------------|---|---|--|
| R-01 | D1.1-j<br>D2.1-h | Class 1 fittings and components                                 | Nickel-alloy    | Reactor coolant | Cracking/<br>Primary water stress corrosion cracking      | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |
| R-02 | C2.1-g<br>C2.2-h | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

| Line | Item   | Structure and/or Component                                      | Material                      | Environment     | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation   |
|------|--------|---|-------------------------------|-----------------|--|---|--|
| R-03 | C1.1-i | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel | Reactor coolant | Crack initiation and growth/<br>Stress corrosion cracking, intergranular stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

| Line | Item   | Structure and/or Component              | Material   | Environment     | Aging Effect/<br>Mechanism | Aging Management Program (AMP)   | Further Evaluation |
|------|--|---|--|-----------------|----------------------------|--|--------------------|
| R-04 | A1.1-b<br>A1.2-a<br>A1.2-b<br>A1.3-a<br>A1.4-b<br>A1.5-b<br>A1.6-a<br>A2.1-b<br>A2.2-c<br>A2.3-c<br>A2.4-a<br>A2.5-d<br>C1.1-b<br>C1.1-d<br>C1.1-e<br>C1.1-h<br>C1.2-a<br>C1.3-d<br>C2.1-a<br>C2.1-b<br>C2.2-a<br>C2.2-b<br>C2.2-c<br>C2.3-a<br>C2.4-a<br>C2.5-a<br>C2.5-d<br>C2.5-e<br>C2.5-f<br>C2.5-q<br>D1.1-h<br>D2.1-c | Class 1 piping, fittings and components | Carbon steel<br>stainless steel, cast austenitic stainless steel, carbon steel with nickel-alloy or stainless steel cladding, nickel-alloy | Reactor coolant | Cumulative fatigue damage  | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p> | Yes, TLAA          |

| Line | Item                       | Structure and/or Component              | Material                        | Environment     | Aging Effect/<br>Mechanism                           | Aging Management Program (AMP)  | Further Evaluation  |
|------|----------------------------|---|---------------------------------|-----------------|--|---|---|
| R-05 | C2.1-e<br>C2.2-g<br>C2.5-i | Class 1 piping, fittings and components | Cast austenitic stainless steel | Reactor coolant | Cracking/<br>Stress corrosion cracking               | <p>Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of <math>\leq 0.035\%</math> C and <math>\geq 7.5\%</math> ferrite has reduced susceptibility to SCC.</p> <p>For CASS components that do not meet either one of the above guidelines, a plant-specific aging management program is to be evaluated. The program is to include (a) adequate inspection methods to ensure detection of cracks, and (b) flaw evaluation methodology for CASS components that are susceptible to thermal aging embrittlement.</p> | Yes, plant specific                                       |
| R-06 | C2.5-k<br>C2.5-s           | Class 1 piping, fittings and components | Nickel-alloy                    | Reactor coolant | Cracking/<br>Primary water stress corrosion cracking | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components, Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 and</p> <p>the applicant is to provide a plant-specific AMP or participate in industry programs to determine appropriate AMP for PWSCC of Inconel 182 weld.</p>  | Yes, AMP for PWSCC of Inconel 182 weld is to be evaluated |

| Line | Item   | Structure and/or Component                         | Material  | Environment             | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)  | Further Evaluation |
|------|--|--|---|-------------------------|--|---|--------------------|
| R-07 | C2.2-f<br>C2.5-h<br>C2.5-m<br>C2.5-r<br>D1.1-i | Class 1 piping, fittings and components            | Stainless steel, carbon steel with stainless steel or nickel-alloy cladding, nickel-alloy | Reactor coolant         | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714   | No                 |
| R-08 | C1.2-c<br>C1.3-b<br>C2.3-c<br>C2.4-c           | Class 1 pump casings, and valve bodies and bonnets | Cast austenitic stainless steel   | Reactor coolant > 482°F | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components<br><br>For pump casings and valve bodies, screening for susceptibility to thermal aging is not required. The ASME Section XI inspection requirements are sufficient for managing the effects of loss of fracture toughness due to thermal aging embrittlement of CASS pump casings and valve bodies.   | No                 |
| R-09 | C2.3-b<br>C2.4-b                               | Class 1 pump casings and valve bodies              | Cast austenitic stainless steel, carbon steel with stainless steel cladding               | Reactor coolant         | Cracking   | Monitoring and control of primary water chemistry in accordance with the guidelines in EPRI TR-105714 (Rev. 3 or later revisions or update) minimize the potential of SCC, and material selection according to the NUREG-0313, Rev. 2 guidelines of ≤0.035% C and ≥7.5% ferrite has reduced susceptibility to SCC.<br><br>For CASS components that do not meet either one of the above guidelines, see Chapter XI.M1, "ASME Section XI, Subsections IWB, IWC, and IWD." | No                 |

| Line | Item                       | Structure and/or Component              | Material  | Environment                      | Aging Effect/<br>Mechanism | Aging Management Program (AMP)  | Further Evaluation |
|------|----------------------------|---|---|----------------------------------|----------------------------|---|--------------------|
| R-10 | D1.1-l                     | Closure bolting                         | Carbon steel  | Air with reactor coolant leakage | Cracking                   | Chapter XI.M18, "Bolting Integrity"   | No                 |
| R-11 | C2.3-e<br>C2.4-e<br>C2.5-n | Closure bolting                         | High-strength low-alloy steel, stainless steel              | Air with reactor coolant leakage | Cracking                   | Chapter XI.M18, "Bolting Integrity"   | No                 |
| R-12 | C2.3-g<br>C2.4-g<br>C2.5-p | Closure bolting                         | High-strength low-alloy steel, stainless steel              | Air with reactor coolant leakage | Loss of preload            | Chapter XI.M18, "Bolting Integrity"   | No                 |
| R-13 | C2.6-a                     | General piping and components           | Carbon steel with stainless steel cladding                  | Treated borated water            | Cumulative fatigue damage  | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).</p> <p>See Chapter X.M1 of this report, for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p> | Yes, TLAA          |
| R-14 | C2.6-c                     | General piping, fittings and components | Stainless steel, carbon steel with stainless steel cladding | Treated borated water >140°F     | Cracking                   | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p>  | No                 |

| Line | Item   | Structure and/or Component               | Material                      | Environment     | Aging Effect/<br>Mechanism | Aging Management Program (AMP)  | Further Evaluation  |
|------|--------|--|-------------------------------|-----------------|----------------------------|---|---------------------|
| R-15 | C1.4-a | Isolation condenser tube side components | Stainless steel, carbon steel | Reactor coolant | Cracking                   | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific |



| Line | Item   | Structure and/or Component               | Material                      | Environment     | Aging Effect/<br>Mechanism | Aging Management Program (AMP)  | Further Evaluation  |
|------|--------|--|-------------------------------|-----------------|----------------------------|---|---------------------|
| R-16 | C1.4-b | Isolation condenser tube side components | Stainless steel, carbon steel | Reactor coolant | Loss of material           | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)</p> <p>The AMP in Chapter XI.M1 is to be augmented to detect cracking due to stress corrosion cracking and cyclic loading or loss of material due to pitting and crevice corrosion, and verification of the effectiveness of the program is required to ensure that significant degradation is not occurring and the component intended function will be maintained during the extended period of operation. An acceptable verification program is to include temperature and radioactivity monitoring of the shell side water, and eddy current testing of tubes.</p> | Yes, plant specific |

| Line | Item   | Structure and/or Component   | Material                        | Environment                            | Aging Effect/<br>Mechanism                | Aging Management Program (AMP)  | Further Evaluation |
|------|--|--|---------------------------------|--|---|---|--------------------|
| R-17 | A2.1-a<br>A2.5-e<br>A2.8-b<br>C2.1-d<br>C2.2-d<br>C2.3-f<br>C2.4-f<br>C2.5-b<br>C2.5-o<br>C2.5-u<br>C2.6-b<br>D1.1-g<br>D1.1-k<br>D2.1-b<br>D2.1-j | Piping and components external surfaces and bolting                              | Carbon steel                    | Air with boric acid leakage            | Loss of material/<br>Boric acid corrosion | Chapter XI.M10, "Boric Acid Corrosion"  | No                 |
| R-18 | C2.3-d<br>C2.4-d<br>C2.5-t<br>C2.5-w   | Piping and components external surfaces and bolting                              | Stainless steel, carbon steel   | System temperature up to 340°C (644°F) | Cumulative fatigue damage                 | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii).<br><br>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii). | Yes, TLAA          |
| R-19 | C2.5-v   | Pressurizer Integral support   | Stainless steel, carbon steel   | System temperature up to 340°C (644°F) | Cracking/<br>Cyclic loading               | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components  | No                 |
| R-20 | C1.1-f<br>C1.2-b<br>C1.3-c   | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Cast austenitic stainless steel | Reactor coolant                        | Cracking                                  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                 |

| Line | Item                       | Structure and/or Component   | Material   | Environment                            | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation  |
|------|----------------------------|--|--|--|---|---|---------------------|
| R-21 | C1.1-f                     | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Nickel-alloy   | Reactor coolant                        | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                  |
| R-22 | C1.1-f<br>C1.3-c           | Piping, fittings and components greater than or equal to 4 inch nominal diameter | Stainless steel  | Reactor coolant                        | Cracking  | Chapter XI.M7, "BWR Stress Corrosion Cracking" and<br><br>Chapter XI.M2, "Water Chemistry," for BWR water in BWRVIP-29 (EPRI TR-103515)   | No                  |
| R-23 | C1.1-a<br>C1.1-c<br>C1.3-a | Piping, fittings and components susceptible to flow-accelerated corrosion        | Carbon steel   | Reactor coolant                        | Loss of material/<br>Flow-accelerated corrosion                                 | Chapter XI.M17, "Flow-Accelerated Corrosion"  | No                  |
| R-24 | C2.5-j                     | Pressurizer Spray head   | Nickel-alloy, stainless steel, cast austenitic stainless steel                 | Reactor coolant                        | Cracking/<br>Primary water stress corrosion cracking, stress corrosion cracking | A plant-specific aging management program is to be evaluated.   | Yes, plant specific |
| R-25 | C2.5-c<br>C2.5-g           | Pressurizer components   | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant                        | Cracking/<br>Stress corrosion cracking  | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714 | No                  |
| R-26 | C1.2-d<br>C1.3-e           | Pump and valve closure bolting   | Carbon steel   | System temperature up to 288°C (550°F) | Loss of material/<br>Wear   | Chapter XI.M18, "Bolting Integrity"   | No                  |

| Line | Item             | Structure and/or Component  | Material  | Environment   | Aging Effect/<br>Mechanism             | Aging Management Program (AMP)   | Further Evaluation |
|------|------------------|---|---|---|--|--|--------------------|
| R-27 | C1.2-e<br>C1.3-f | Pump and valve closure bolting  | Carbon steel  | System temperature up to 288°C (550°F)              | Loss of preload/<br>Stress relaxation  | Chapter XI.M18, "Bolting Integrity"  | No                 |
| R-28 | C1.2-f<br>C1.3-g | Pump and valve closure bolting  | Carbon steel  | System temperature up to 288°C (550°F)              | Cumulative fatigue damage              | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation; check Code limits for allowable cycles (less than 7000 cycles) of thermal stress range. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |
| R-29 | C1.2-d<br>C1.3-e | Pump and valve seal flanges   | Stainless steel, carbon steel                               | System temperature up to 288°C (550°F)              | Loss of material/<br>Wear              | Chapter XI.M18, "Bolting Integrity"  | No                 |
| R-30 | C2.1-c           | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant                                     | Cracking/<br>Stress corrosion cracking | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No                 |
| R-31 | D2.1-l           | Secondary manways and handholes (cover only)  | Carbon steel  | Air, with leaking secondary-side water and/or steam | Loss of material/<br>Erosion           | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components   | No                 |
| R-32 | D1.1-f<br>D2.1-k | Steam generator closure bolting   | Carbon steel  | System Temperature up to 340°C (644°F)              | Loss of preload/<br>Stress relaxation  | Chapter XI.M18, "Bolting Integrity"  | No                 |

| Line | Item                                 | Structure and/or Component     | Material   | Environment               | Aging Effect/<br>Mechanism                                   | Aging Management Program (AMP)   | Further Evaluation                                 |
|------|--------------------------------------|--------------------------------|--|---------------------------|--|--|--|
| R-33 | D1.1-a<br>D1.1-b<br>D2.1-d<br>D2.1-g | Steam generator components     | Carbon steel   | Secondary feedwater/steam | Cumulative fatigue damage                                    | Fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3, "Metal Fatigue" for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |
| R-34 | D1.1-c<br>D2.1-e                     | Steam generator shell assembly | Carbon steel   | Secondary feedwater/steam | Loss of material/<br>General, pitting, and crevice corrosion | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 2 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>As noted in NRC Information Notice IN 90-04, general and pitting corrosion of the shell exists, the AMP guidelines in Chapter XI.M1 may not be sufficient to detect general and pitting corrosion, and additional inspection procedures are to be developed, if required. | Yes, detection of aging effects is to be evaluated |
| R-35 | D2.1-a                               | Steam generator components     | Carbon steel with stainless steel or nickel-alloy cladding | Reactor coolant           | Cracking   | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714  | No   |
| R-36 | D2.1-i                               | Steam generator components     | Nickel-alloy   | Secondary feedwater/steam | Cracking/<br>Stress corrosion cracking                       | A plant-specific aging management program is to be evaluated.  | Yes, plant specific                                |

| Line | Item                                 | Structure and/or Component  | Material     | Environment               | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation   |
|------|--------------------------------------|---|--------------|---------------------------|---|---|--|
| R-37 | D1.1-d                               | Pressure boundary and structural<br>Steam nozzle and safe end<br>FW nozzle and safe end             | Carbon steel | Secondary feedwater/steam | Loss of material/<br>Flow-accelerated corrosion                         | Chapter XI.M17, "Flow-Accelerated Corrosion"  | No   |
| R-38 | D2.1-f                               | Pressure boundary and structural<br>FW and AFW nozzles and safe ends<br>Steam nozzles and safe ends | Carbon steel | Secondary feedwater/steam | Loss of material/<br>Flow-accelerated corrosion                         | Chapter XI.M17, "Flow-Accelerated Corrosion"  | No   |
| R-39 | D1.1-e                               | Steam generator feedwater impingement plate and support   | Carbon steel | Secondary feedwater       | Loss of material/<br>Erosion  | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |
| R-40 | D1.2-i<br>D1.2-j<br>D2.2-f<br>D2.2-g | Tube plugs  | Nickel-alloy | Reactor coolant           | Crack initiation and growth/<br>Primary water stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-41 | D1.2-h                               | Tube support lattice bars   | Carbon steel | Secondary feedwater/steam | Loss of material/<br>Flow-accelerated corrosion                         | A plant-specific aging management program is to be evaluated.   | Yes, plant specific  |

| Line | Item   | Structure and/or Component | Material     | Environment               | Aging Effect/<br>Mechanism      | Aging Management Program (AMP)   | Further Evaluation                               |
|------|--------|----------------------------|--------------|---------------------------|---------------------------------|--|--|
| R-42 | D1.2-k | Tube support plates        | Carbon steel | Secondary feedwater/steam | Ligament cracking/<br>Corrosion | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP is to be evaluated |

| Line | Item   | Structure and/or Component | Material     | Environment               | Aging Effect/<br>Mechanism                               | Aging Management Program (AMP)  | Further Evaluation   |
|------|--------|----------------------------|--------------|---------------------------|--|---|--|
| R-43 | D1.2-g | Tubes                      | Nickel-alloy | Secondary feedwater/steam | Denting/<br>Corrosion of carbon steel tube support plate | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134.</p> <p>For plants where analyses were completed in response to NRC Bulletin 88-02 "Rapidly Propagating Cracks in SG Tubes," the results of those analyses have to be reconfirmed for the period of license renewal.</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |



| Line | Item             | Structure and/or Component | Material     | Environment                                   | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)   | Further Evaluation   |
|------|------------------|----------------------------|--------------|---|---|--|--|
| R-44 | D1.2-a<br>D2.2-a | Tubes and sleeves          | Nickel-alloy | Reactor coolant                               | Crack initiation and growth/<br>Primary water stress corrosion cracking | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-45 | D1.2-d           | Tubes and sleeves          | Nickel-alloy | Reactor coolant and Secondary feedwater/steam | Cumulative fatigue damage/<br>Fatigue                                   | <p>Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1)(i) and (ii), and for addressing environmental effects on fatigue.</p> <p>See Chapter X.M1 of this report for meeting the requirements of 10 CFR 54.21(c)(1)(iii).</p>   | Yes, TLAA  |

| Line | Item             | Structure and/or Component | Material     | Environment                                   | Aging Effect/<br>Mechanism   | Aging Management Program (AMP)  | Further Evaluation   |
|------|------------------|----------------------------|--------------|---|--|---|--|
| R-46 | D2.2-e           | Tubes and sleeves          | Nickel-alloy | Reactor coolant and Secondary feedwater/steam | Cumulative fatigue damage/<br>Fatigue                                    | Fatigue is a time-limited aging analysis (TLAA) to be performed for the period of license renewal. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c).   | Yes, TLAA  |
| R-47 | D1.2-b<br>D2.2-b | Tubes and sleeves          | Nickel-alloy | Secondary feedwater/steam                     | Crack initiation and growth/<br>Outer diameter stress corrosion cracking | Chapter XI.M19, "Steam Generator Tubing Integrity" and<br><br>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134<br><br>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications. | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

| Line | Item             | Structure and/or Component | Material     | Environment               | Aging Effect/<br>Mechanism                           | Aging Management Program (AMP)   | Further Evaluation   |
|------|------------------|----------------------------|--------------|---------------------------|--|--|--|
| R-48 | D1.2-c<br>D2.2-c | Tubes and sleeves          | Nickel-alloy | Secondary feedwater/steam | Crack initiation and growth/<br>Intergranular attack | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-49 | D1.2-e<br>D2.2-d | Tubes and sleeves          | Nickel-alloy | Secondary feedwater/steam | Loss of section thickness/<br>Fretting and wear      | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |

| Line | Item                                 | Structure and/or Component  | Material                        | Environment               | Aging Effect/<br>Mechanism                                 | Aging Management Program (AMP)   | Further Evaluation   |
|------|--------------------------------------|---|---------------------------------|---------------------------|--|--|--|
| R-50 | D1.2-f                               | Tubes and sleeves (exposed to phosphate chemistry)                | Nickel-alloy                    | Secondary feedwater/steam | Loss of material/<br>Wastage and pitting corrosion         | <p>Chapter XI.M19, "Steam Generator Tubing Integrity" and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR secondary water in EPRI TR-102134</p> <p>All PWR licensees have committed voluntarily to a SG degradation management program described in NEI 97-06; these guidelines are currently under NRC staff review. An AMP based on the recommendations of staff-approved NEI 97-06 guidelines, or other alternate regulatory basis for SG degradation management, is to be developed and incorporated in the plant technical specifications.</p> | Yes, effectiveness of the AMP for alloy 600 is to be evaluated |
| R-51 | D1.3-a                               | Upper assembly and separators<br>Feedwater inlet ring and support | Carbon steel                    | Secondary feedwater/steam | Loss of material/<br>Flow-accelerated corrosion            | A plant-specific aging management program is to be evaluated. As noted in Combustion Engineering (CE) Information Notice (IN) 90-04 and NRC IN 91-19 and LER 50-362/90-05-01, this form of degradation has been detected only in certain CE System 80 steam generators.  | Yes, plant specific  |
| R-52 | C1.1-g<br>C2.1-f<br>C2.2-e<br>C2.5-l | Class 1 piping, fittings and components                           | Cast austenitic stainless steel | Reactor coolant > 482°F   | Loss of fracture toughness/<br>Thermal aging embrittlement | Chapter XI.M12, "Thermal Aging Embrittlement of Cast Austenitic Stainless Steel (CASS)"  | No   |

| Line | Item   | Structure and/or Component          | Material   | Environment     | Aging Effect/<br>Mechanism            | Aging Management Program (AMP)   | Further Evaluation |
|------|--|-------------------------------------|--|-----------------|---------------------------------------|--|--------------------|
| R-53 | B1.1-c<br>B1.2-b<br>B1.3-b<br>B1.4-b<br>B1.5-b<br>B1.6-b<br>B2.1-c<br>B2.1-h<br>B2.1-m<br>B2.2-c<br>B2.2-f<br>B2.3-d<br>B2.4-g<br>B2.5-d<br>B2.5-j<br>B2.5-p | Reactor vessel internals components | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be evaluated for the period of extended operation. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c)(1).   | Yes, TLAA          |
| R-54 | B3.2-f<br>B3.4-d<br>B3.5-g<br>B4.1-d<br>B4.2-d<br>B4.3-f<br>B4.5-f<br>B4.6-f   | Reactor vessel internals components | Stainless steel, cast austenitic stainless steel, nickel alloy | Reactor coolant | Cumulative fatigue damage/<br>Fatigue | For components for which a fatigue analysis has been performed for the 40-year period, fatigue is a time-limited aging analysis (TLAA) to be performed for the period of extended operation, and, for Class 1 components, environmental effects on fatigue are to be addressed. See the Standard Review Plan, Section 4.3 "Metal Fatigue," for acceptable methods for meeting the requirements of 10 CFR 54.21(c). | Yes, TLAA          |

| Line | Item   | Structure and/or Component  | Material  | Environment     | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)   | Further Evaluation   |
|------|--------|---|---|-----------------|--|--|--|
| R-55 | C1.1-i | Class 1 piping, fittings and branch connections less than NPS 4                               | Stainless steel, carbon steel                               | Reactor coolant | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |
| R-56 | C2.1-c | Reactor coolant system piping and fittings<br>Cold leg<br>Hot leg<br>Surge line<br>Spray line | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant | Cracking/<br>Cyclic loading                                    | Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components   | No   |

| Line | Item             | Structure and/or Component                                      | Material  | Environment     | Aging Effect/<br>Mechanism                                     | Aging Management Program (AMP)   | Further Evaluation   |
|------|------------------|---|---|-----------------|--|--|--|
| R-57 | C2.1-g<br>C2.2-h | Class 1 piping, fittings and branch connections less than NPS 4 | Stainless steel, carbon steel with stainless steel cladding | Reactor coolant | Crack initiation and growth/<br>Thermal and mechanical loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components</p> <p>Inspection in accordance with ASME Section XI does not require volumetric examination of pipes less than NPS 4. A plant-specific destructive examination or a nondestructive examination (NDE) that permits inspection of the inside surfaces of the piping is to be conducted to ensure that cracking has not occurred and the component intended function will be maintained during the extended period of operation.</p> <p>The AMPs are to be augmented by verifying that service-induced weld cracking is not occurring in the small-bore piping less than NPS 4, including pipe, fittings, and branch connections. See Chapter XI.M32, "One-Time Inspection" for an acceptable verification method.</p> | Yes, parameters monitored/inspected and detection of aging effects are to be evaluated |

| Line | Item             | Structure and/or Component | Material   | Environment     | Aging Effect/<br>Mechanism  | Aging Management Program (AMP)  | Further Evaluation |
|------|------------------|----------------------------|--|-----------------|-----------------------------|---|--------------------|
| R-58 | C2.5-c<br>C2.5-g | Pressurizer components     | Carbon steel with stainless steel or nickel-alloy cladding; or stainless steel | Reactor coolant | Cracking/<br>Cyclic loading | <p>Chapter XI.M1, "ASME Section XI Inservice Inspection, Subsections IWB, IWC, and IWD," for Class 1 components and</p> <p>Chapter XI.M2, "Water Chemistry," for PWR primary water in EPRI TR-105714</p> <p>Cracks in the pressurizer cladding could propagate from cyclic loading into the ferrite base metal and weld metal. However, because the weld metal between the surge nozzle and the vessel lower head is subjected to the maximum stress cycles and the area is periodically inspected as part of the ISI program, the existing AMP is adequate for managing the effect of pressurizer clad cracking.</p> | No                 |