



Pratt & Whitney

A United Technologies Company

400 Main Street
East Hartford, Connecticut 06108

NMSB 2

April 15, 2004

License Number: 06-07522-02

030 03796

04 APR 21 P 1:51

RECEIVED
REGION 1

Mr. John R. McGraph
Senior Health Physicist
United States Nuclear Regulatory Commission
Region 1
475 Allendale Road
King of Prussia, PA 19406-1415

Dear Mr. McGraph

As we discussed on March 4 of this year, please terminate license number 06-07522-02 as the devices covered by the license were removed from the Pratt & Whitney facility in 1996 and 1999. The devices were returned to the original manufacturer i.e. United Technologies Research Center (UTRC) 411 Silver Lane East Hartford, 06108.

Attached are decommissioning area surveys and transportation records for the devices. These records indicate that the levels of the final area swipe surveys performed were within NRC's recommended levels, and the required shipping papers conformed to the proper condition for transportation according to the applicable regulations of the Department of Transportation.

One of the licensed devices, density gage s/n 3327LN, was first returned to UTRC to be refurbished through the installation of a new source. UTRC then shipped the gage to Pratt & Whitney's facility in North Berwick, Maine.

Please do not hesitate to contact me at (860) 565-9728 should you have any questions.

Sincerely,

Carlos Rivera, RSO
Sr. EH&S Engineer

134877

NMSS/RGNI MATERIALS-002

Dept. 432
Density Gage (automated)
Isotope: Gd-153

SN: 3327LN



This package conforms to the conditions and limitations specified in 49 CFR 173.421 for radioactive material, excepted package - limited quantity of material, UN2910.

This is to certify that this package conforms to all packaging requirements of the U.S. Department of Transportation rules and regulations regarding the shipment of excepted radioactive material, limited quantity.

The radiation level on the surface of this package is less than 0.5 mr/hr. The non-fixed (removable) radioactive surface contamination on the external surface of this package is less than 0.00001 microcuries per square centimeter.

No other labels required.

This document pertains to: Gd-153
Source S/N: 3327LN

This equipment will be shipped from:

Pratt & Whitney, 400 Main Street, East Hartford, CT


This equipment will be shipped to:

United Technologies Research Center

411 Silver Lane

East Hartford, CT

Date shipped: 5/6/96

Signed: 

Date: 5/6/96

Date: 5/6/96

Log Sheet for Verifying the Acceptability of Gage Transportation According to
49 CFR 173.421 (Limited Quantities of Class 7 (radioactive) materials)

Gage Type (LTG, PFG, DG): DG
Gage S/N: N/A
Isotope: Gd-153
Source S/N: 3327LN
Source Activity: 72 mCi
Location: Dept. 432, PWA/East Hartford
Dose Rate Meter Used: Victoreen 450 (Latest Cal. 3/20/96)
Wipe Counter Used: PCC-11TC
Wipe Counter Efficiency: 1.92%

1)

Sample	Wipe Location	Gross Counts (Gd-153)	Gross CPM	Activity μCi
Standard	N/A		1246	N/A
Background	N/A		38	N/A
1	Source Housing		34	$<8.7\text{E-}4$
2	Beneath Gage		43	$<8.7\text{E-}4$
3	Package Surface		36	$<8.7\text{E-}4$
4				
5				

2) Maximum dose rate measured on the surface of the packaged device:
0.10 mR/hr

For a package to conform to the conditions and limitations specified in 49 CFR 173.421 the following conditions must be met:

- 1) Maximum activity of the wipe taken on the external surface of the packaged device is less than $0.005 \mu\text{Ci}$ (wipe #3). NO gage can be transported if the removable surface contamination on the external surface of the package is greater than $1\text{E-}5 \mu\text{Ci/sq. cm.}$ ($1\text{E-}5 \mu\text{Ci/sq. cm.} * 500 \text{ sq. cm.} = 0.005 \mu\text{Ci}$).
- 2) Maximum dose rate at package surface is less than 0.5 mR/hr (item #2).

Are all of the above conditions met:

YES X NO _____

Prepared by: G. Janowsky

AREA SURVEY

Surveyor: G. Janowsky

Date: 5/6/96

Location: PWA/E.H./D.432

Instrument: PCC-11TC

Background: 38cpm

Efficiency: 1.92%

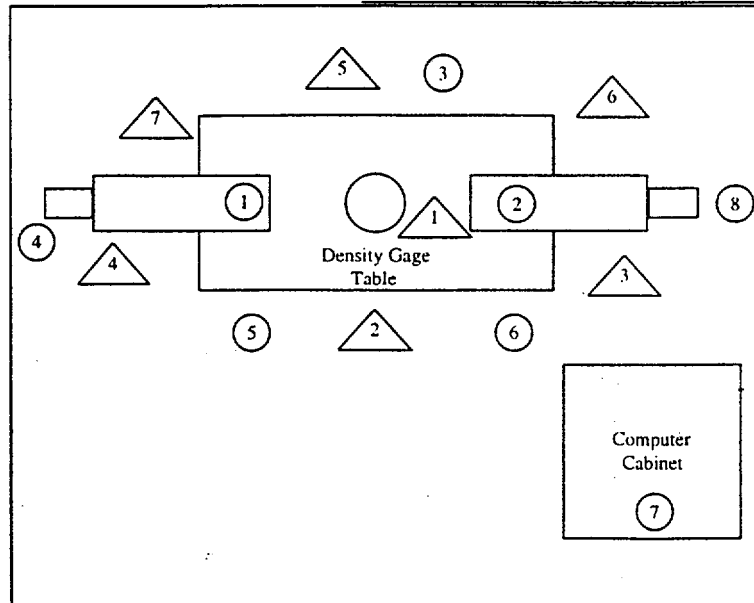
Remarks: Final survey - Gage being relocated to PWA/N. Berwick, ME

SWIPE	CPM	SWIPE	CPM	ADDITIONAL SWIPES
①	47	⑬		
②	40	⑭		
③	42	⑮		
④	35	⑯		
⑤	33	⑰		
⑥	35	⑱		
⑦	40	⑲		
⑧	37	⑳		
⑨		㉑		
⑩		㉒		
⑪		㉓		
⑫		㉔		
⑬		㉕		ACTIVITY OF HIGHEST SWIPE: < 8.7E-4 uCi
⑭		㉖		
⑮		㉗		

PHYSICAL SURVEY

AREA	READING (CPM)
Bkg	25-50
①	25-50
②	25-50
③	< 25
④	25-50
⑤	< 25
⑥	< 25
⑦	< 25
⑧	
⑨	

INSTRUMENT USED: Minimonitor 125



Dept. 963
Density Gage (semi-automated)
Isotope: Gd-153

SN: 3791LN

Area Survey/Leak Test

LOCATION PWA/East Hartford/DO

SURVEYOR S. Saitta

DATE 16 August 1999

RESULTS

Instrument: Eberline SPG-2			Date counted: 16 August 1999
Method: Swipe			Background: 195 cpm
Gd-153 Std: 391000 cpm	Gd-153 Eff: 12.75 %	Gd-153 LOD: 2.96E-4 μCi	
Cs-137 Std: cpm	Cs-137 Eff: %	Cs-137 LOD: μCi	
Am-241 Std: cpm	Am-241 Eff: %	Am-241 LOD: μCi	
Swipe#	Source S/N	Reading (cpm)	Activity (μCi)
1	Floor in Front of Table	193	< 2.96E-4
2	Floor in Front of Computer	206	< 2.96E-4
3	Floor in Front of Density Gage	190	< 2.96E-4
4	Floor on Top of Density Gage	205	< 2.96E-4
5	Floor Behind Density Gage	193	< 2.96E-4
6	Floor in Back of Density Gage by Desk	185	< 2.96E-4
7	Source Housing	187	< 2.96E-4
8	Detector Face	196	< 2.96E-4
9	Chuck and Chuck Arms	218	< 2.96E-4
10	Table: Front of Chuck	217	< 2.96E-4
11	Table: Back of Chuck	218	< 2.96E-4
12	Package Surface	190	< 2.96E-4
13			
14			
15			
16			
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21			
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29			
30			

AREA SURVEY

Surveyor: S. Saitta
 Location: PWA/East Hartford
 Background: 195
 Remarks: Decommission of Gage

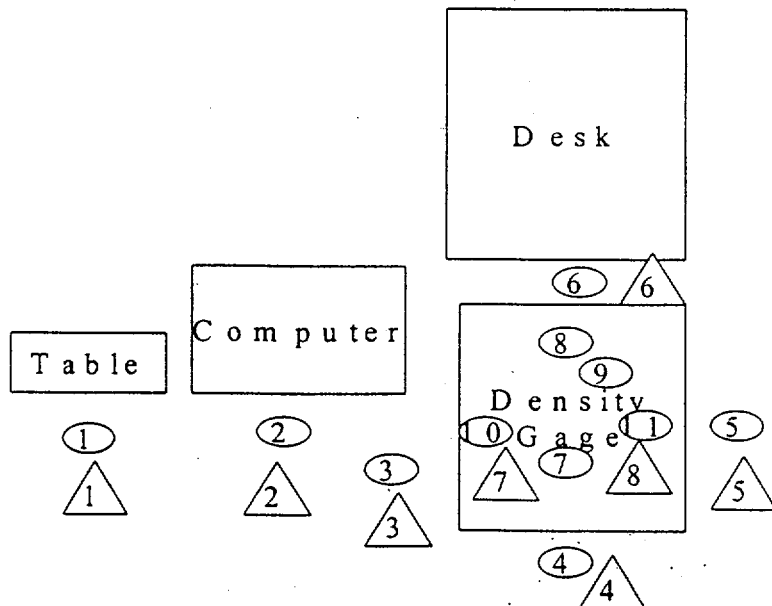
Date: 16 August 1999
 Instrument: Eberline SPG-2
 Efficiency: 12.75%

SWIPE	CPM	SWIPE	CPM	ADDITIONAL SWIPES
①	193	⑬		
②	206	⑭		
③	190	⑮		
④	205	⑯		
⑤	193	⑰		
⑥	185	⑱		
⑦	187	⑲		
⑧	196	⑳		
⑨	218	㉑		
⑩	217	㉒		
⑪	218	㉓		
⑫	190	㉔		
⑬		㉕		ACTIVITY OF HIGHEST SWIPE: < 2.96E-4 uCi
⑭		㉖		
⑮		㉗		

PHYSICAL SURVEY

AREA	READING (CPM)
Bkg	< 25
①	< 25
②	< 25
③	< 25
④	< 25
⑤	< 25
⑥	< 25
⑦	< 25
⑧	< 25
⑨	

INSTRUMENT USED: MiniMonitor 125





SHIPPING PAPER FOR RADIOACTIVE MATERIALS
(To Be Completed In Duplicate)

No. of Pkgs.	HM	Proper Shipping Name		Hazard Class	UN or ID no.
1	X	Radioactive Material, n.o.s.		7	UN2982
Nature and Quantity of Content			Package		
Radioactive Material	Form	Activity	Category	Transport Index	Package
Name of each radionuclide	Description of the physical and chemical form or special form	Gigabecquerels (Curies) Conversion factor: Ci * 37 = GBq	Radioactive White - I Radioactive Yellow - II Radioactive Yellow - III	Max. radiation level at one meter (mR/hr rounded up to next tenth)	
Gadolinium 153	Sealed Source S/N 3791LN	9.176 Gbq 0.248 (Ci)	Radioactive White - I	0.1	A
Additional Information Required for Fissile Material Only					
Exempted from the additional requirements for fissile materials			Not Exempted	<input type="checkbox"/>	
			Fissile Class I	<input type="checkbox"/>	
			Fissile Class II	<input type="checkbox"/>	
			Fissile Class III	<input type="checkbox"/>	
Names, plus quantity in grams, or concentration or enrichment in U235					
This is to certify that the above-named materials are properly classified, described, packaged, marked and labeled, and are in proper condition for transportation according to the applicable regulations of the Department of Transportation.					
Signed: Glenn Janowsky Radiation Safety Officer Date: 16 August 1999			Name and Address of Shipper		
			Pratt & Whitney Aircraft 400 Main Street East Hartford, CT 06108		
			Name and Address of Customer		
			United Technologies Research Center 411 Silverlane East Hartford, CT 06108		

Date: 16 Aug 99

Log Sheet for Verifying the Acceptability of Gd-153 Sealed Source Transportation
(Type A Package; Radioactive White-I Label Category)

Gage Type (LTG, PFG, DG): **DG**
Gage S/N: **1**
Isotope: **Gd-153**
Source S/N: **3791LN**
Source Activity: **248.0 mCi**
Location: **PWA E. Hartford D.O.**
Dose Rate Meter Used: **Nuclear-Chicago (Latest Cal. 21 Jan 1999)**
Wipe Counter Used: **Eberline SPG-2**
Wipe Counter Efficiency: **12.75%**

1)

Sample	Wipe Location	Gross Counts (Gd-153)	Gross CPM	Activity μCi
Standard	N/A		391000	N/A
Background	N/A		195	N/A
1	Source Housing		187	< 2.96E-4
2	Beneath Gage		N/A	N/A
3	Package Surface		190	< 2.96E-4
4				
5				

2) Maximum dose rate measured on the surface of the packaged device:
0.03 mR/hr

3) Maximum dose rate measured at one meter from package surface (Transport Index):
< 0.1 mR/hr

The following conditions must be met:

- 1) Maximum activity of the wipe taken on the external surface of the packaged device is less than 0.005 μCi (wipe #3). NO gage can be transported if the removable surface contamination on the external surface of the package is greater than 1E-5 $\mu\text{Ci}/\text{sq. cm.}$ (1E-5 $\mu\text{Ci}/\text{sq.cm.} * 500 \text{ sq. cm.} = 0.005 \mu\text{Ci}$) (49 CFR 173.443).
- 2) Maximum radiation level at any point on the external surface of the package must be less than or equal to 0.5 mR/hr (49 CFR 172.403).
- 3) Package may not contain a quantity of Gd-153 greater than 135 Ci (49 CFR 173.431).

Are all of the above conditions met:

YES X NO _____

Prepared by: S. Saitta

RADIATION SURVEY/PHYSICAL INVENTORY

(Density Gage)

LOCATION PWA/E. Hartford/D.O./D-908 SURVEYOR S. Saitta

DATE 16 August 1999

Reason for Survey (i.e. routine survey, gage relocation, Removal of Source, Decommission Gage
source installation, etc.) _____

RADIATION SURVEY

Area Surveyed			Reading (mr/hr)
Instrument:	Nuclear-Chicago	Calibration Date:	21 Jan 99
Gd-153 S/N:	3791LN		
1. Background			0.03
2. Side of source housing at 2 inches (Shutter Open)			0.09
3. Side of source housing at 2 inches (Shutter Closed)			0.05

CONTAMINATION SURVEY

Instrument: Eberline SPG-2		Date counted: 16 August 1999	
Method: Swipe		Background: 195 cpm	
Gd-153 Std: 391000 cpm	Gd-153 Eff: 12.75 %	Gd-153 LOD: 2.96E-4 μ Ci	
Swipe#	Area Surveyed	Reading (cpm)	Activity (μ Ci)
1	1. Source Housing	187	< 2.96E-4
2	2. Detector Face	196	< 2.96E-4
3	3. Table Top	218	< 2.96E-4
4	4. Floor Around Gage	190	< 2.96E-4
5	5. Floor Behind Gage		

NOTES/COMMENTS/DISCREPANCIES:

None

CORRECTIVE ACTION TAKEN:

None

U.S. POSTAGE

0.83

0665

1/20/77

Pratt & Whitney

A United Technologies Company

400 Main Street
East Hartford, Connecticut 06108

FIRST CLASS MAIL

Mr. John McGraph
Senior Health Physicist
United States Regulatory Commission
Region 1
475 Allensdale Road
King of Prussia, PA 19406-1415

This is to acknowledge the receipt of your letter/application dated

4/15/2004, and to inform you that the initial processing which includes an administrative review has been performed.

TERM 06-07522-02 There were no administrative omissions. Your application was assigned to a technical reviewer. Please note that the technical review may identify additional omissions or require additional information.

Please provide to this office within 30 days of your receipt of this card

A copy of your action has been forwarded to our License Fee & Accounts Receivable Branch, who will contact you separately if there is a fee issue involved.

Your action has been assigned **Mail Control Number** 134877.
When calling to inquire about this action, please refer to this control number.
You may call us on (610) 337-5398, or 337-5260.

: (FOR LFMS USE)
: INFORMATION FROM LTS
: -----
:
: Program Code: 03120
: Status Code: 0
: Fee Category: 3P
: Exp. Date: 20050331
: Fee Comments: _____
: Decom Fin Assur Req'd: N
: ::

BETWEEN:
License Fee Management Branch, ARM
and
Regional Licensing Sections

LICENSE FEE TRANSMITTAL

A. REGION I

1. APPLICATION ATTACHED
Applicant/Licensee: UNITED TECHNOLOGIES CORP.
Received Date: 20040419
Docket No: 3003796
Control No.: 134877
License No.: 06-07522-02
Action Type: Termination

2. FEE ATTACHED
Amount: /
Check No.: /

3. COMMENTS

Signed M. A. Perkins
Date 4/2/04

B. LICENSE FEE MANAGEMENT BRANCH (Check when milestone 03 is entered /_/_/)

1. Fee Category and Amount: _____
2. Correct Fee Paid. Application may be processed for:
Amendment _____
Renewal _____
License _____
3. OTHER _____

Signed _____
Date _____