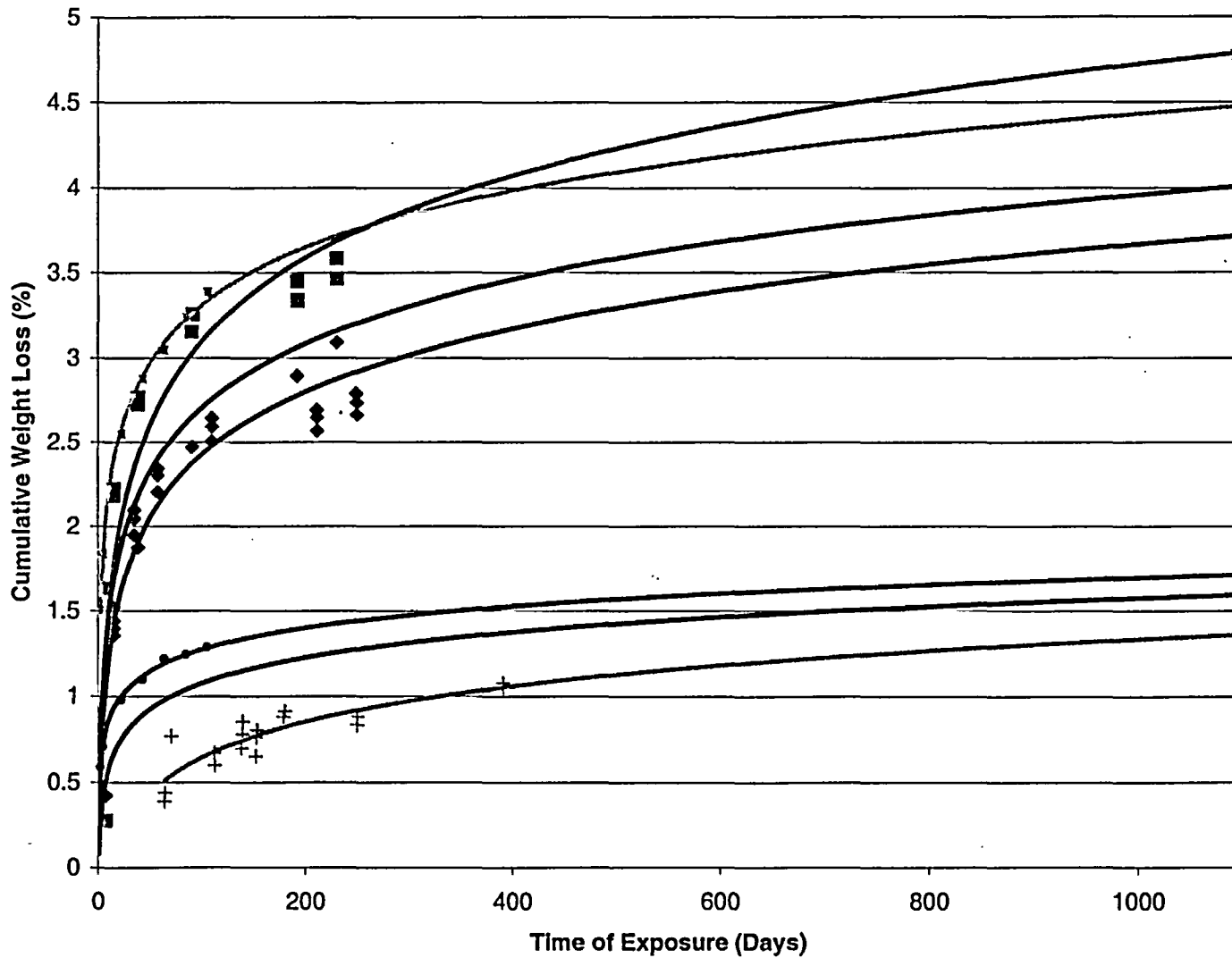


Thermal Aging Time of HOLTITE-A at 325 F



Trend Line #2
(Junc 4, Junc 24, AIT #1)

$$w = 0.7041\text{Ln}(t) - 0.1456$$

$$R^2 = 0.8141$$

Bisco 175C (345F)

$$y = 0.4852\text{Ln}(t) + 1.0761$$

Green Line (w/o fact)

$$w = (0.544 \text{Ln}(t) + 0.2)$$

Trend Line #1

AIT #2, A-2, A-3, B1

$$w = 0.5385\text{Ln}(t) - 0.0556$$

Lgt Blue (factor)

$$w = .554 \text{Ln}(t) = 0.2 \cdot 2^{(-55/41.3)}$$

Bisco 150C

(302F)

$$y = 0.1829\text{Ln}(t) + 0.4301$$

Bisco Cyclic Test 150C (302F)

$$w = 0.2982\text{Ln}(t) - 0.7286$$

- ◆ Trend #1
- Trend #2
- Function w/ factor
- _____ Function w/out factor
- ✕ Bisco 175
- Bisco 150C (270F)
- + Bisco Cyclic Test
- Log. (Trend #1)
- Log. (Trend #2)
- Log. (Bisco 175)
- Log. (Bisco 150C (270F))
- Log. (Bisco Cyclic Test)
- Log. (Function w/ factor)

03

Thermal Aging Time of HOLTITE-A at 325 F

