

## Donald C. Cook Nuclear Plant Corrective Action Program Road to Excellence





• Opening Remarks

Mano Nazar

- Corrective Action Program Assessment Mano Nazar
- Corrective Action Program Recovery Plan Joe Jensen
- Corrective Action Program Status
  Joe Jensen
- Closing Remarks

Mano Nazar

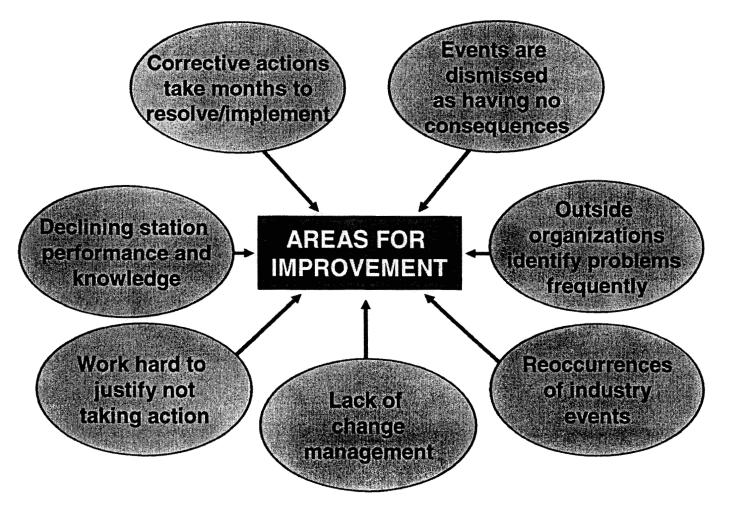


# Mano Nazar

Senior Vice President Chief Nuclear Officer American Electric Power

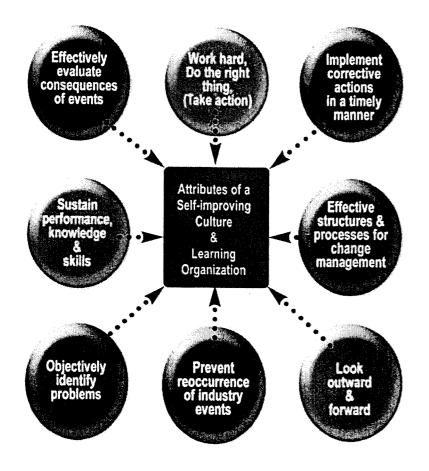


### Self Assessment of Cook Performance





### Self-Improving Culture & Learning Organization



### Vision:

We will be a team that delivers excellent performance.

### **Mission:**

We will produce energy in a safe, reliable, cost effective way that benefits our customers, shareholders, and employees.



### Prevention Detection and Correction Model



#### Goal:

Maximize time spent on prevention and detection to minimize/eliminate correction activities.

**Core Value:** Do the job right the first time.



### Establishment of Site Recovery/Excellence Plan

- Six Focus Areas
  - Self Improving Culture and Learning Organization
  - Organizational Effectiveness
  - Equipment Reliability
  - Operational Focus
  - Design Basis
  - Human Performance



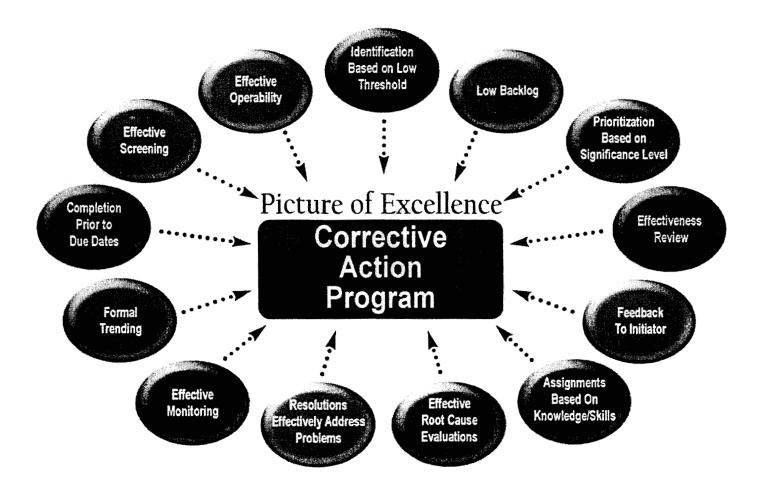


### Assessment of Corrective Action Program

- Plant Events
  - Extensive corrective actions
  - Repetitive
  - Ineffective Corrective Action Program
- Common Cause Analysis
  - Identified ineffective Corrective Action Program as a cross-cutting issue



### Picture of Excellence





### Critical Attribute Gap Analysis

- Systematic Approach
- Gaps categorized into three issues
  - Process
  - Culture
  - Legacy
- Actions Developed
  - Immediate/Interim
  - Short term
  - Long term



### Immediate/Interim Actions

- Bolstered the Corrective Program
- Prevented further degradation
- Examples of actions implemented
  - Two step screening process
  - Engineering Fix It Now Team
  - Increased Leadership focus
  - Expanded role of Corrective Action Review Board



# Joe Jensen

Site Vice President Indiana Michigan Power Company Donald C. Cook Nuclear Plant



## Root Cause Evaluation

- Address continued declining performance
  - Actions from 2002 root cause not effective
  - Station performance impacted focus and oversight of improvement initiatives
- Two operative root causes
  - Management failure to maintain strategic focus during competing plant events
  - Failure to ensure and reinforce quality standards for implementation



### Corrective Action Program Recovery Plan

- Provides foundation for excellence
- Used inputs from Critical Attributes Analysis and root cause evaluation
- Goal is a cornerstone program that fosters a self-improving learning organization
- Expected improvement is for departments to demonstrate ownership and use to improve plant performance



### Corrective Action Program Recovery Plan

- A key recovery plan in the Self Improving Culture & Learning Organization focus area
- Related key recovery plans
  - Self Assessment
  - Benchmarking
  - Learning Organization Attributes
  - Operating Experience

#### **— — — — — —** Road to Excellence



### Corrective Action Program Recovery Plan

- Develops Foundation for Program Excellence
  - Picture of excellence with critical attributes
  - Effective senior leadership oversight of program health
  - Organizational ownership at all levels
  - Recognized value of program to improve performance
  - Performance indicators to monitor health
  - Evaluation of conditions adverse to quality in a timely manner with quality
  - Completion of prescribed corrective actions in a timely manner with quality



Change Management -Communications Plan

- Ensures effective communication
- Key messages
  - Senior Leadership committed to continuous improvement through the Corrective Action Program
  - Current station performance caused by ineffective Corrective Action Program
  - Importance of the Corrective Action Program to drive station performance to excellence

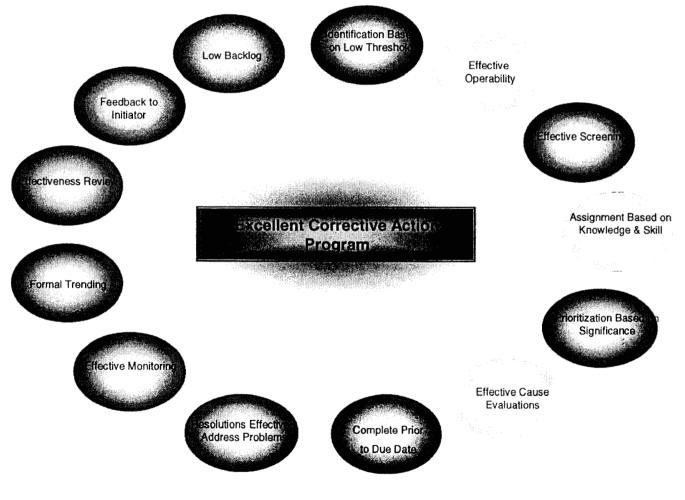


## Program Health

- Corrective Action Program Recovery Plan is a road map to an effective program
- Need effective Corrective Action Program to improve Cook Nuclear Plant performance
- Periodic assessment of program to ensure Recovery Plan is meeting expectations
  - Reviewed by Corrective Action Review Board
  - Make adjustments to recovery plan actions

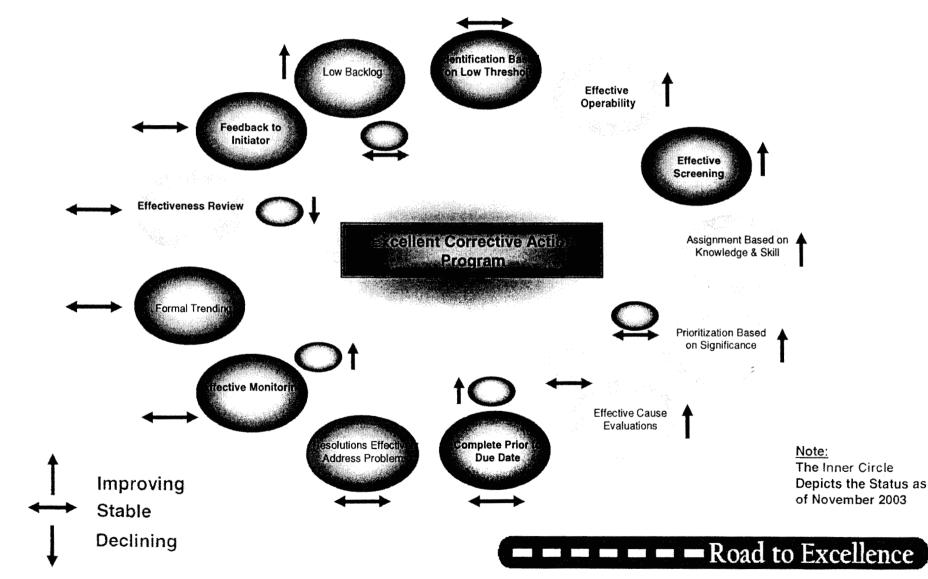


### November 2003 Program Health





### Current Program Health





### Corrective Action Program Recovery Plan Adjustments

- Additional focus
  - Reducing backlog of condition reports
  - Implementing an effective trending program
  - Improving self-identification ratio
  - Improving effectiveness of problem resolution
  - Eliminating backlog of effectiveness reviews
- Project a fully functional and effective Corrective Action Program by end of second quarter 2004

#### **— — — — — — Road to Excellence**



### Transition to Excellence Plan

- Completion of Recovery Plan activities provide foundation for transition to excellence
- Transition team currently being staffed to identify actions to take recovered Corrective Action Program to Excellence
- Corrective Action Program Excellence
  Plan to be established third quarter 2004



# Mano Nazar

Senior Vice President Chief Nuclear Officer American Electric Power





- Foundation
- Systematic Approach
- Structure/Processes
- Self-Improving Culture & Learning Organization
- Focus on Values, Future and Challenges

#### ----Road to Excellence