



CENTER FOR NUCLEAR WASTE REGULATORY ANALYSES QUALITY ASSURANCE SURVEILLANCE REPORT

PROJECT NO.: 20-3606-106

REPORT NO.: C-89-004

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SURVEILLANCE SCOPE:

Preparation of Corrosion Specimens

REFERENCE DOCUMENTS:

TOP-003-01, DRAWING 20-3606-101-1

STARTING DATE: 2/21/89

ENDING DATE: 3/20/89

QA REPRESENTATIVE:

R. D. BICIENT / W. L. SMITHSON

PERSONS CONDUCTING TEST / EXAM / ACTIVITY:

SWRI MACHINE SHOP

SATISFACTORY FINDINGS:

1. Verified use of specified material, Log Numbers 2707A (304LSS) and 2707B (316L-SS). Verified layout for rough cut in proper grain direction. Note: The edges of the ^{plate} material was ~~dis~~ cut off and discarded since it was heat affected from flame cutting.

2. Witnessed rough cuts of both materials. Segregation / identification was maintained by cutting and machining at different times and placing specimens in labeled plastic bags.

UNSATISFACTORY FINDINGS:

3. Observed machining and grinding processes, verified segregation and identification was maintained.

4. Inspection of finished specimens: 3/20/89. No rejects.

NONCONFORMANCE REPORT NO.:

NA

ATTACHMENTS:

NA

RECOMMENDATIONS / ACTIONS

N/A

APPROVED:

[Signature]
CENTER DIRECTOR OF QUALITY ASSURANCE

DATE:

3/21/89

DISTRIBUTION:

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