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# QUALITY ASSURANCE SURVEILLANCE REPORT

PROJECT NO.: 20-3606 REPORT NO.: C-89-002 PAGE 1 OF 1

SURVEILLANCE SCOPE: Cutting and marking of 1/2" x 4' x 8' SS 316L Plate for Research Project

REFERENCE DOCUMENTS: Work Order issued from Center by Dr. H. MANAKTALA.

STARTING DATE: 2/15/89 ENDING DATE: 2/15/89

QA REPRESENTATIVE: Bruce Magrino / Center QA

PERSONS CONDUCTING TEST/EXAM: Richard Martinez  
Tony Miralles

SATISFACTORY FINDINGS: The stainless steel 316L 1/2" x 4' x 8' plate, Heat Number P80746, Log - 2707G was cut this date. A 1' x 4' piece was cut using the Plasma Arc cutting device. All numbers for traceability were accurately transferred to the cut plate. Grain direction indicated. Tony Miralles took plate to the SwRI machine shop.

UNSATISFACTORY FINDINGS: NONE

NONCONFORMANCE REPORT NO.: N/A

ATTACHMENTS: NONE

RECOMMENDATIONS/ACTIONS: NONE

APPROVED: *[Signature]*  
Center Manager of Quality Assurance  
DATE: 2/15/89

DISTRIBUTION:  
ORIGINAL - QA-MANAGER *[Signature]*  
ORIGINATOR  
PROJECT ENGINEER H. MANAKTALA  
PROJECT MANAGER P. NAIR  
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