QUALITY ASSURANCE SURVEILLANCE REPORT

PROJECT NO.: 20-3606	REPORT NO.: C-89-001	PAGE 1 OF 1

SURVEILLANCE SCOPE: Cutting of STAINLESS STEEL 304L ½" plate for Research Project / Cancelled 2/15/89 Transfer of Traceable Numbers

REFERENCE DOCUMENTS: Work Order issued from Center by Dr. H. MANAKTALA.

STARTING DATE: 2/15/89 ENDING DATE: 2/15/89

QA REPRESENTATIVE: BRUCE MARITO / CENTER QA

PERSONS CONDUCTING TEST/EXAM: Richard MARTINEZ
TONY MIRELES

SATISFACTORY FINDINGS: 4'X8'X ½" SS 304L PLATE WAS CUT WITH PLASMA ARC CUTTING TOOL 2/15/88 IN DIVISION 08. APPROXIMATE 1-FOOT WIDE BY 4-FEET LONG PIECE CUT AND TRANSFER OF HEAT NUMBERS ACCOMPLISHED. HT # T0954, LOG # 2707A TRANSFERRED TO CUT PLATE GOING TO SwRI MACHINE SHOP. GRAIN DIRECTION ALSO INDICATED. TONY MIRELES TOOK CUT PIECE DIRECTLY TO SwRI MACHINE SHOP.

UNSATISFACTORY FINDINGS: NONE

NONCONFORMANCE REPORT NO.: N/A

ATTACHMENTS: NONE

RECOMMENDATIONS/ACTIONS: NONE

APPROVED: [signature]
~~Center~~ Manager of Quality Assurance
~~Gen Director~~

DATE: 2/15/89

DISTRIBUTION:
ORIGINAL - QA ~~MANAGER~~ Director Gen
ORIGINATOR
PROJECT ENGINEER H. MANAKTALA
PROJECT MANAGER P. NAIR
A. WHITING
W. PATRICK

SwRI Form QA-10-0