Industry/TSTF Standard Technical Specification Change Traveler		
Revise LCO 3.4.5 Bases to clarify RCP requirements		
Priority/Classification 4) Change Bases		
NUREGs Affected: 1430 1431	1 🗹 1432 🗌 1433 🗍 14	34
Description: This change corrects the LCO Bases of 3.4 operation.	1.5 to distinguish between RCS loops	s that are operable and those that are in
Justification: LCO 3.4.5 requires two RCS loops to be O state that an operable loop has at least one operation in order to be operable, which co In addition, the word "OPERABLE" was p with the last sentence in the paragraph who	RCP providing forced flow. This wonflicts with the LCO. This change out before the word "RCP" in the firs	ould require both RCS loops to be in corrects this error. It sentect of the paragraph to be consistent
Revision History	<u> </u>	
OG Revision 0 Re	evision Status: Active	Next Action:
Revision Proposed by: Calvert C	Cliffs	
Revision Description: Original Issue		
Owners Group Review Info Date Originated by OG: 24-Oct-		
Owners Group Comments (No Comments)		
Owners Group Resolution: App	proved Date: 24-Oct-96	
TSTF Review Information		
TSTF Received Date: 04-Nov-96 Date Distributed for Review 20-Jan-97		
OG Review Completed: 🗹 BWC	OG 🗹 WOG 🗹 CEOG 🗹 BW	ROG
TSTF Comments: Revise Bases to match same BWO	OG Bases for clarity and consistency.	
WOG - Not applicable, accepts BWOG - Not applicable, accepts BWROG - Not applicable, accepts	S	

Date: 06-Mar-97

TSTF Resolution:

Approved

(CEOG-83, Rev. 0)

TSTF-177

NRC Review Information

NRC Received Date:

NRC Reviewer:

WESTON, M.

NRC Comments:

4/7/97 Rec'd pkg.

4/10/97 Forwarded to reviewer.

Final Resolution:

NRC Approves

27-Mar-97

Final Resolution Date: 03-Oct-97

Incorporation Into the NUREGs

File to BBS/LAN Date:

TSTF Informed Date:

TSTF Approved Date:

NUREG Rev Incorporated:

Affected Technical Specifications

LCO 3.4.5 Bases

RCS Loops - Mode 3

LCO

The purpose of this LCO is to require [two] RCS loops to be available for heat removal, thus providing redundancy. The LCO requires the [two] loops to be OPERABLE with the intent of requiring both SGs to be capable (> 25% water level) of transferring heat from the reactor coolant at a controlled rate. Forced reactor coolant flow is the required way to transport heat, although natural circulation flow provides adequate removal. A minimum of one running RCP meets the LCO requirement for one loop in operation.

The Note permits a limited period of operation without RCPs. All RCPs may be de-energized for ≤ 1 hour per 8 hour period. This means that natural circulation has been established. When in natural circulation, a reduction in boron concentration is prohibited because an even concentration distribution throughout the RCS cannot be ensured. Core outlet temperature is to be maintained at least 10°F below the saturation temperature so that no vapor bubble may form and possibly cause a natural circulation flow obstruction.

In MODES 3, 4, and 5, it is sometimes necessary to stop all RCPs or shutdown cooling (SDC) pump forced circulation (e.g., to change operation from one SDC train to the other, to perform surveillance or startup testing, to perform the transition to and from SDC System cooling, or to avoid operation below the RCP minimum net positive suction head limit). The time period is acceptable because natural circulation is adequate for heat removal, or the reactor coolant temperature can be maintained subcooled and boron stratification affecting reactivity control is not expected.

(RCS)

An OPERABLE loop consists of at least one RCP providing forced flow for heat transport and an SG that is OPERABLE in accordance with the Steam Generator Tube Surveillance Program. An RCP is OPERABLE if it is capable of being powered and is able to provide forced flow if required.

APPLICABILITY

In MODE 3, the heat load is lower than at power; therefore, one RCS loop in operation is adequate for transport and heat removal. A second RCS loop is required to be OPERABLE but not in operation for redundant heat removal capability.

Operation in other MODES is covered by:

(continued)