



Westinghouse Electric Company
Nuclear Services
P.O. Box 355
Pittsburgh, Pennsylvania 15230-0355
USA

U.S. Nuclear Regulatory Commission
ATTN: Document Control Desk
One White Flint North
11555 Rockville Pike
Rockville, Maryland 20852-2738

Direct tel: 412/374-4643
Direct fax: 412/374-4011
e-mail: greshaja@westinghouse.com

Project No.: 700
Our ref: LTR-NRC-04-9
2 February 2004

**Subject: CROSSFLOW Ultrasonic Flow Measurement System, X-Beam Modification
(Proprietary/Non-Proprietary)**

- References:
1. CENPD-397-P-A, Rev. 01, "Improved Flow Measurement Accuracy Using CROSSFLOW Ultrasonic Flow Measurement Technology", May 2000
 2. Letter, S. A. Richards (NRC) to I. C. Rickard (ABB-CE), Acceptance for Referencing of CENPD-397-P, Revision-01-P, 'Improved Flow Measurement Accuracy Using CROSSFLOW Ultrasonic Flow Measurement Technology' (TAC No. MA6452)", March 20, 2000
 3. WCAP-16163-P, Rev. 0 (Supplement 1-P to CENPD-397-P, Rev. 01), "Improved Flow Measurement Accuracy Using CROSSFLOW Ultrasonic Flow Measurement Technology", January 2004

Westinghouse Electric Company LLC (Westinghouse) in conjunction with the Advanced Measurement and Analysis Group, Inc. (AMAG) has developed an enhanced version of its CROSSFLOW Ultrasonic Flow Measurement System (Reference 1). CROSSFLOW was approved by the Nuclear Regulatory Commission (NRC) on March 20, 2000 (Reference 2) for use in support of Appendix K power uprates. Enclosed herewith are copies of WCAP-16163-P, Rev. 0 (Reference 3), which is also designated as Supplement 1-P to CENPD-397-P, Rev. 01. A non-proprietary version of the report is also enclosed. This report describes an optional CROSSFLOW Mounting/Transducer Support Frame (M/TSF) modified to allow the acquisition of multiple flow measurements from a single installation location. This optional M/TSF is designated X-Beam to distinguish it from the standard CROSSFLOW M/TSF offering. Use of the X-Beam M/TSF provides an improvement in overall effective flow measurement accuracy without significant change to the base hardware package described in Reference 1. It should be noted that the X-Beam M/TSF is based on technologies and well established statistical methodologies that have been previously reviewed and approved by the NRC as part of the original CROSSFLOW review activity. Additionally, in response to inquires regarding how in-situ calibration of a CROSSFLOW meter is implemented, an Appendix has been included in the report that provides more detailed background information regarding the conduct of in-situ calibration. Although Westinghouse believes that CROSSFLOW Ultrasonic Flow Measurement System with the X-Beam M/TSF continues to comply with the requirements of Reference 1 and its SER (Reference 2), we request NRC review and approval of WCAP-16163-P, Rev. 0.

Also enclosed are:

1. One (1) copy of the Application for Withholding, AW-04-1789 with Proprietary Information Notice and Copyright Notice.
2. One (1) copy of Affidavit, AW-04-1789.

This submittal contains Westinghouse proprietary information of trade secrets, commercial or financial information which we consider privileged or confidential pursuant to 10 CFR 9.17(a)(4). Therefore, it is

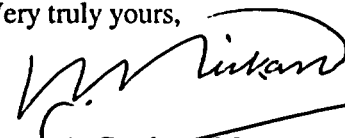
requested that the Westinghouse proprietary information attached hereto be handled on a confidential basis and be withheld from public disclosure. This material is for your internal use only and may be used solely for the purpose for which it is submitted. It should not be otherwise used, disclosed, duplicated, or disseminated, in whole or in part, to any other person or organization outside the Office of Nuclear Reactor Regulation without the expressed prior written approval of Westinghouse.

Correspondence with respect to the Application for Withholding should reference AW-04-1789 and should be addressed to:

Westinghouse Electric Company LLC
Attention: James A. Gresham, Manager, Regulatory Compliance and Plant Licensing
P. O. Box 355
Pittsburgh, Pennsylvania 15230-0355

Westinghouse expects that both the Ft. Calhoun and Monticello nuclear power stations will be referencing WCAP-16163-P, Rev. 0 in support of Appendix K power uprate initiatives. The NRC already has a Ft. Calhoun Appendix K license amendment under review, albeit without seeking credit for the multiple flow measurement benefit offered by the X-Beam enhancement available to them. A supplemental request to credit the installed X-Beam M/TSF is expected to be made in 2004. Similarly, Monticello is expected to submit their Appendix K power uprate license amendment during 2004 also crediting the improved flow measurement accuracy afforded by the multiple flow measurement capability of a CROSSFLOW system including the optional X-Beam M/TSF. Consequently, Westinghouse requests that review of WCAP-16163-P be completed and its Safety Evaluation Report be issued no later than July 30, 2004.

Very truly yours,


for James A. Gresham, Manager
Regulatory Compliance and Plant Licensing

Enclosure(s): As stated

xc: I. Ahmed (NRC, w/o Enclosures)
B. J. Benney (NRC, w/Enclosures, 3 proprietary/1 non-proprietary)
J. Devine (Monticello, w/o Enclosures)
J. Gasper (Ft. Calhoun, w/o Enclosures)
E. C. Marinos (NRC, w/o Enclosures)



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**APPLICATION FOR WITHHOLDING PROPRIETARY
INFORMATION FROM PUBLIC DISCLOSURE**

**Subject: CROSSFLOW Ultrasonic Flow Measurement System, X-Beam Modification
(Proprietary/Non-Proprietary)**

**Reference: Letter from J. A. Gresham (Westinghouse) to USNRC Document Control Desk,
"CROSSFLOW Ultrasonic Flow Measurement System, X-Beam Modification,"
(Proprietary/Non-Proprietary), LTR-NRC-04-9, dated February 2, 2004**

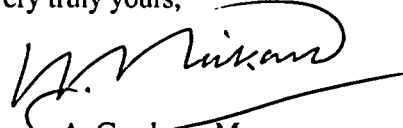
The Application for Withholding is submitted by Westinghouse Electric Company LLC (Westinghouse), a Delaware limited liability company, pursuant to the provisions of paragraph (b)(1) of Section 2.790 of the Commission's regulations. It contains commercial strategic information proprietary to Westinghouse and customarily held in confidence.

The proprietary material for which withholding is being requested is identified in the proprietary version of the Enclosure to the Reference letter. In conformance with 10 CFR Section 2.790, Affidavit AW-04-1789 accompanies this Application for Withholding, setting forth the basis on which the identified proprietary information may be withheld from public disclosure.

Accordingly, it is respectfully requested that the subject information which is proprietary to Westinghouse be withheld from public disclosure in accordance with 10 CFR Section 2.790 of the Commission's regulations.

Correspondence with respect to this application for withholding or the accompanying affidavit should reference AW-04-1789 and should be addressed to the undersigned.

Very truly yours,


for James A. Gresham, Manager
Regulatory Compliance and Plant Licensing

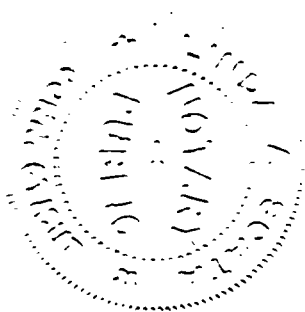
AFFIDAVIT


STATE OF CONNECTICUT:

ss: TOWN OF WINDSOR

COUNTY OF HARTFORD:

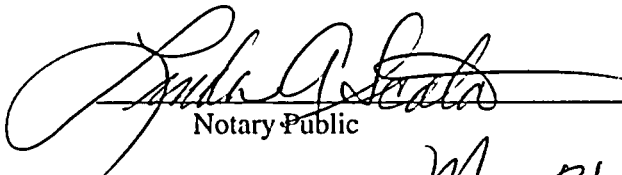
Before me, the undersigned authority, personally appeared Ian C. Rickard, who, being by me duly sworn according to law, deposes and says that he is authorized to execute this Affidavit on behalf of Westinghouse Electric Company LLC ("Westinghouse"), and that the averments of fact set forth in this Affidavit are true and correct to the best of his knowledge, information, and belief:





Ian C. Rickard, Licensing Project Manager
Regulatory Compliance and Plant Licensing

Sworn to and subscribed before me
this 2nd day of February, 2004



Notary Public

My Commission expires: May 31, 2008

- (1) I, Ian C. Rickard, am the Licensing Project Manager, Regulatory Compliance and Plant Licensing, in Nuclear Services, Westinghouse Electric Company LLC ("Westinghouse"), a Delaware limited liability company and as such, I have been specifically delegated the function of reviewing the proprietary information sought to be withheld from public disclosure in connection with nuclear power plant licensing and rulemaking proceedings, and am authorized to apply for its withholding on behalf of Westinghouse.
- (2) I am making this Affidavit in conformance with the provisions of 10 CFR Section 2.790 of the Commission's regulations and in conjunction with the Westinghouse application for withholding accompanying this Affidavit.
- (3) I have personal knowledge of the criteria and procedures utilized by the Westinghouse in designating information as a trade secret, privileged or as confidential commercial or financial information.
- (4) Pursuant to the provisions of paragraph (b)(4) of Section 2.790 of the Commission's regulations, the following is furnished for consideration by the Commission in determining whether the information sought to be withheld from public disclosure should be withheld.
 - (i) The information sought to be withheld from public disclosure is owned and has been held in confidence by Westinghouse.
 - (ii) The information is of a type customarily held in confidence by Westinghouse and not customarily disclosed to the public. Westinghouse has a rational basis for determining the types of information customarily held in confidence by it and, in that connection, utilizes a system to determine when and whether to hold certain types of information in confidence. The application of that system and the substance of that system constitutes Westinghouse policy and provides the rational basis required.

Under that system, information is held in confidence if it falls in one or more of several types, the release of which might result in the loss of an existing or potential competitive advantage, as follows:

- (a) The information reveals the distinguishing aspects of a process (or component, structure, tool, method, etc.) where prevention of its use by any of Westinghouse's competitors without license from Westinghouse constitutes a competitive economic advantage over other companies.
- (b) It consists of supporting data, including test data, relative to a process (or component, structure, tool, method, etc.), the application of which data secures a competitive economic advantage, e.g., by optimization or improved marketability.
- (c) Its use by a competitor would reduce his expenditure of resources or improve his competitive position in the design, manufacture, shipment, installation, assurance of quality, or licensing a similar product.
- (d) It reveals cost or price information, production capacities, budget levels, or commercial strategies of Westinghouse, its customers or suppliers.
 - (e) It reveals aspects of past, present, or future Westinghouse or customer funded development plans and programs of potential commercial value to Westinghouse.
- (f) It contains patentable ideas, for which patent protection may be desirable.

There are sound policy reasons behind the Westinghouse system which include the following:

- (a) The use of such information by Westinghouse gives Westinghouse a competitive advantage over its competitors. It is, therefore, withheld from disclosure to protect the Westinghouse competitive position.
 - (b) It is information which is marketable in many ways. The extent to which such information is available to competitors diminishes the Westinghouse ability to sell products and services involving the use of the information.
 - (c) Use by our competitor would put Westinghouse at a competitive disadvantage by reducing his expenditure of resources at our expense.
 - (d) Each component of proprietary information pertinent to a particular competitive advantage is potentially as valuable as the total competitive advantage. If competitors acquire components of proprietary information, any one component may be the key to the entire puzzle, thereby depriving Westinghouse of a competitive advantage.
 - (e) Unrestricted disclosure would jeopardize the position of prominence of Westinghouse in the world market, and thereby give a market advantage to the competition of those countries.
 - (f) The Westinghouse capacity to invest corporate assets in research and development depends upon the success in obtaining and maintaining a competitive advantage.
- (iii) The information is being transmitted to the Commission in confidence and, under the provisions of 10 CFR Section 2.790, it is to be received in confidence by the Commission.
- (iv) The information sought to be protected is not available in public sources or available information has not been previously employed in the same original manner or method to the best of our knowledge and belief.
- (v) The proprietary information sought to be withheld in this submittal is that which is appropriately marked WCAP-16163-P, Rev. 0, "Improved Flow Measurement Accuracy Using CROSSFLOW Ultrasonic Flow Measurement Technology (Proprietary/Non-proprietary)", for submittal to the Commission, being transmitted by Westinghouse letter (LTR-NRC-04-9) and Application for Withholding Proprietary Information from Public Disclosure, to the NRC Document Control Desk. The proprietary information as submitted for use by Westinghouse is expected to be applicable in other licensee submittals in response to certain NRC requirements for justification of the application of the CROSSFLOW Ultrasonic Flow Measurement System in support of Appendix K power uprates.

This information is part of that which will enable Westinghouse to:

- (a) Conduct installation and evaluation of the CROSSFLOW Ultrasonic Flow Measurement System performance to ensure regulatory criteria are satisfied.
- (b) Support licensees in implementation of the CROSSFLOW Ultrasonic Flow Measurement System.

Further this information has substantial commercial value as follows:

- (a) Westinghouse plans to sell the use of similar information to its customers for purposes of meeting NRC requirements for licensing documentation.

- (b) Westinghouse can sell support and defense of the CROSSFLOW Ultrasonic Flow Measurement System.
- (c) The information requested to be withheld reveals the distinguishing aspects of a methodology/design which was developed by Westinghouse.

Public disclosure of this proprietary information is likely to cause substantial harm to the competitive position of Westinghouse because it would enhance the ability of competitors to provide similar technical evaluation justifications and licensing defense services for commercial power reactors without commensurate expenses. Also, public disclosure of the information would enable others to use the information to meet NRC requirements for licensing documentation without purchasing the right to use the information.

The development of the technology described in part by the information is the result of applying the results of many years of experience in an intensive Westinghouse effort and the expenditure of a considerable sum of money.

In order for competitors of Westinghouse to duplicate this information, similar technical programs would have to be performed and a significant manpower effort, having the requisite talent and experience, would have to be expended for developing the enclosed improved core thermal performance methodology.

Further the deponent sayeth not.

Proprietary Information Notice

Transmitted herewith are proprietary and non-proprietary versions of documents furnished to the NRC in connection with requests for generic and/or plant-specific review and approval.

In order to conform to the requirements of 10 CFR 2.790 of the Commission's regulations concerning the protection of proprietary information so submitted to the NRC, the information which is proprietary in the proprietary versions is contained within brackets, and where the proprietary information has been deleted in the non-proprietary versions, only the brackets remain (the information that was contained within the brackets in the proprietary versions having been deleted). The justification for claiming the information so designated as proprietary is indicated in both versions by means of lower case letters (a) through (f) located as a superscript immediately following the brackets enclosing each item of information being identified as proprietary or in the margin opposite such information. These lower case letters refer to the types of information Westinghouse customarily holds in confidence identified in Sections (4)(ii)(a) through (4)(ii)(f) of the affidavit accompanying this transmittal pursuant to 10 CFR 2.790(b)(1).

Copyright Notice

The documents transmitted herewith each bear a Westinghouse copyright notice. The NRC is permitted to make the number of copies for the information contained in these reports which are necessary for its internal use in connection with generic and plant-specific reviews and approvals as well as the issuance, denial, amendment, transfer, renewal, modification, suspension, revocation, or violation of a license, permit, order, or regulation subject to the requirements of 10 CFR 2.790 regarding restrictions on public disclosure to the extent such information has been identified as proprietary by Westinghouse, copyright protection notwithstanding. With respect to the non-proprietary versions of these reports, the NRC is permitted to make the number of copies beyond these necessary for its internal use which are necessary in order to have one copy available for public viewing in the appropriate docket files in the public document room in Washington, DC and in local public document rooms as may be required by NRC regulations if the number of copies submitted is insufficient for this purpose. Copies made by the NRC must include the copyright notice in all instances and the proprietary notice if the original was identified as proprietary.