

1.13

**From:** Edwin Gray *IRI*  
**To:** Paul Narbut *NMS*  
**Date:** 1/31/02 9:46 AM  
**Subject:** Fwd: Feeder Report - FitzPatrick 05000333/2001-003 for UST&D

The attached per your request.

I was at US T&D most of 2/28 and a few hours on 3/1/01.

For your info, I will be at Oyster Creek on Wednesday and Thursday of next week 2/6-2/7/02 to look at the welding preparations for the dry run and other items including the water draining, drying, vacuum and Helium filling, etc. The number there is 609-693-0702

Also, who in NRR is reviewing the O 'Creek integrated inspection plan for NRR concurrence?

**CC:** Lawrence Doerflein

G/1

**From:** Cynthia O'Daniell, *RT*  
**To:** Edwin Gray, Glenn Meyer, Lawrence Doerflein, Michele Evans, Richard Rasmussen,  
Wayne Lanning  
**Date:** 3/15/01 4:06 PM  
**Subject:** Feeder Report - FitzPatrick 05000333/2001-003

Please refer to the attached for subject feeder report issued 03/15/01

March 15, 2001

MEMORANDUM TO: Glenn W. Meyer, Chief  
Projects Branch 3  
Division of Reactor Projects

THRU: Lawrence T. Doerflein, Chief /RA/  
Systems Branch  
Division of Reactor Safety

FROM: E. Harold Gray, Sr. Reactor Inspector /RA/  
Systems Branch  
Division of Reactor Safety

SUBJECT: FEEDER REPORT FOR INSPECTION OF MULTI-PURPOSE  
CANISTER FABRICATION AT US TOOL & DIE FOR FITZPATRICK  
INSPECTION REPORT 05000333/2001-003

Attached is a feeder report for the inspection that was conducted at the US Tool & Die, Inc. (UST&D) in Pittsburgh, PA., on February 28 and March 1, 2001, to observe in-process work on the multipurpose storage canisters to be used for dry storage of spent fuel at the FitzPatrick site. The inspection was conducted by Harold Gray. This feeder is for inspection report number 05000333/2001-003.

Cover Letter Input:

None

Summary of Findings Input:

None

Attachment: Feeder for Inspection Report 05000333/2001-003

cc w/ Attachment: (Via E-Mail)  
W. Lanning, DRS  
M. Evans, DRP  
R. Rasmussen, SRI-FitzPatrick

Glenn W. Meyer -2-

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OFFICE	RI/DRS	RI/DRS							
NAME	EHGray	LDoerflein							
DATE	03/08/01	03/15/01							

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Glenn W. Mayer -3-

Report Details

**1 REACTOR SAFETY**

**Cornerstones: Barrier Integrity**

**E2 Engineering Support of Facilities and Equipment**

**E2.1 Independent Spent Fuel Storage Facility (ISFSI) MPC and Overpack Fabrication**

**a. Inspection Scope (IP60852)**

The inspection was conducted at the US Tool and Die Company (UST&D) in Pittsburgh, Pennsylvania. The inspection reviewed fabrication practices and controls for the dry spent fuel multipurpose storage canisters (MPC) and related components which will be used for storage of spent fuel at the James A. FitzPatrick Nuclear Power Station. The inspector reviewed various work in progress which included welding and nondestructive testing, manufacturing planning, Quality Assurance, and product documentation for the MPCs.

**b. Findings**

No findings of significance were identified.

**4. Other Activities**

**4OA6 Management Meetings**

**Exit Meeting Summary**

The inspector presented the results of the inspection to Mr. R. Moscardini, President of UST&D and Mr. M. Soler, QA Manager for Holtec International and members of the FitzPatrick staff, at the conclusion of the inspection on March 1, 2001.