

UNITED STATES NUCLEAR REGULATORY COMMISSION REGION IV 611 RYAN PLAZA DRIVE, SUITE 400 ARLINGTON, TEXAS 76011-4005

January 29, 2004

Gregg R. Overbeck, Senior Vice President, Nuclear Arizona Public Service Company P.O. Box 52034 Phoenix, Arizona 85072-2034

SUBJECT: MEETING SUMMARY DISCUSSING PALO VERDE SAFETY CONSCIOUS WORK ENVIRONMENT

Dear Mr. Overbeck:

This refers to the Safety Conscious Work Environment meeting conducted at the NRC Region IV Office, Arlington, Texas, on January 14, 2004 The meeting attendance list, the transcript, and a copy of the presentations are included as Enclosures 1, 2, and 3.

In accordance with Section 2.790 of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and its enclosures will be available electronically for public inspection in the NRC's Public Document Room or from the Publicly Available Records (PARS) component of NRC's document system (ADAMS). ADAMS is accessible from the NRC Web site at <u>http://www.nrc.gov/reading-rm/adams.html</u> (the Public Electronic Reading Room).

Should you have any questions concerning this matter, we will be pleased to discuss them with you.

Sincerely,

Jeffrey Clark, Chief Project Branch D Division of Reactor Projects

Dockets: 50-528 50-529 50-530 Licenses: NPF-41 NPF-51 NPF-74 Arizona Public Service Company

Enclosures:

- 1. Attendance List
- 2. Transcript
- 3. Presentations

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Enclosure 1

Meeting Date: January 14, 2004

Meeting Topic: Safety Conscious Work Environment

Name	Organization
Bruce Mallet	NRC Region IV - Regional Administrator
Thomas P. Gwynn	NRC Region IV - Deputy Regional Administrator
Dwight D. Chamberlain	NRC Region IV - Director - DRS
Mark A. Satorius	NRC Region IV - Deputy Director DRP
Linda Smith	NRC Region IV
Jeff Clark	NRC Region IV DRP PBD Branch Chief
Nancy Salgado	NRC Region IV Senior Resident Inspector @ PV
Harry Freeman	NRC Region IV
Russell Wise	NRC Region IV
David Dumbacher	Russell Wise
Robert Henry	Salt River Project
Fred L. Gowers	El Paso Electric Co.
John Audas	TXU Energy - Commanche Peak - Safe Team Manager
Michael Sontag	APS / Palo Verde
Terry L. Radtke	APS / Palo Verde
Michael Shea	APS / Palo Verde
Rusty Stroud	APS / Palo Verde
Barry R. Letts	Letts Investigative and Security Services
Gregg Overbeck	Sr. VP Nuclear - APS / Palo Verde

Enclosure 2

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3	USNRC REGION IV MEETING
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6	MEETING TOPIC: SAFETY-CONSCIOUS WORK ENVIRONMENT
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11	JANUARY 14, 2004
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APPEARANCES 1 2 3 ATTENDEES: 4 NUCLEAR REGULATORY COMMISSION: **5 DR. BRUCE MALLETT MR. MARK SATORIUS** 6 MS. NANCY SALGADO MS. LINDA SMITH 7 MR. RUSSELL WISE MR. HARRY FREEMAN 8 MR. DAVID DUMBACHER MR. JEFFREY CLARK 9 MR. THOMAS P. GWYNN MR. DWIGHT CHAMBERLAIN 10 PALO VERDE NUCLEAR GENERATING SYSTEM: 11 MR. GREGG OVERBECK MR. TERRY RADTKE 12 MR. MIKE SHEA MR. MIKE SONTAG 13 MR. PETER RAIL MR. RUSSELL STROUD 14 MR. BARRY LETTS MS. JANET O'DELL 15 16 SALT RIVER PROJECT: 17 MR. ROBERT HENRY 18 EL PASO ELECTRIC CO: MR. FRED L. GOWENS 19 20 TXU ENERGY: MR. JOHN AUDAS 21 22 23

Enclosure

1 MR. SATORIUS: Good morning. Like to 2 welcome you all to this public meeting here in 3 Region IV. And I note that we have, I believe, 4 three members of the public that are here. 5 Welcome. This is a Category 1 public meeting 6 7 in accordance with the NRC public meeting policy. 8 Under that policy, Category 1 meetings are open to 9 public observation. The members of the public who 10 are in attendance, for our three folks, now, you 11 should be aware that this is a meeting between the 12 Nuclear Regulatory Commission and Palo Verde 13 Nuclear Generating Station. 14 MS. SMITH: Mark, these two gentlemen 15 over there aren't actually members of the public. 16 They are representing the owner's group for the 17 utilities, so we actually only have one here. 18 MR. SATORIUS: Okay. Thanks for --19 thanks for that clarification. 20 Then for our one member of the public

21 that is here, before we adjourn the meeting, we'll

22 open the floor to questions from observers. In

23 addition, if the meeting goes well beyond the two

- 24 hours that it's scheduled for, we'll consider
- 25 whether we'll open it for questions at that point

1 in time.

2 We're having this meeting 3 transcribed. The transcription will be made 4 available and be made public, and it will be 5 available through our ADAMS system. 6 We've provided NRC public meeting 7 feedback forms. I believe they're right over 8 there. And if you wish, either provide comments to 9 one of our staff members or complete the form and 10 mail it or provide it to us. We would appreciate 11 any feedback that you might want to give us. 12 I think we probably should go ahead 13 and proceed with -- with introductions. 14 My name is Mark Satorius. I'm the 15 Deputy Director of the Division of Reactor 16 Projects. And I would ask the NRC staff to 17 introduce themselves, and, then, Mr. Overbeck, if 18 you would maybe take the lead to introduce your 19 staff. 20 MR. MALLETT: And we'll go this way. 21 I'm Bruce Mallett. I'm the Regional Administrator 22 here in the Region IV office of the NRC. 23 MR. CHAMBERLAIN: I'm Dwight

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- 24 Chamberlain, Director of the Division of Reactor
- 25 Safety.

1 MS. SALGADO: I'm Nancy Salgado,

2 Senior Resident Inspector at Palo Verde.

3 MR. FREEMAN: Harry Freeman,

4 Allegation Coordinator.

5 MR. CLARK: Jeff Clark, I'm the

6 Branch Chief for the Palo Verde and the Nuclear One

7 facilities.

8 MR. DUMBACHER: I am Dave Dumbacher.

9 I am the Project Engineer for Project Branch D,

10 Palo Verde.

11 MS. SMITH: I'm Linda Smith. I'm the

12 Branch Chief responsible for problem identification

13 and resolution in the safety-conscious work

14 environment.

15 MR. GWYNN: And I'm Pat Gwynn. I'm

16 the Deputy Regional Administrator for Region IV.

17 MR. OVERBECK: With me today is --

18 I'm Gregg Overbeck, Senior Vice President for

19 Nuclear for Arizona Public Service, Palo Verde.

20 And with me today, I brought here

21 Mr. Barry Letts, an investigator that we have used

22 on our project.

23 With me is Mike Shea, our Director of

- 24 Maintenance; Terry Radke, Director of Operations,
- 25 formerly the Director of Maintenance; Mike Sontag,

1 he is in our -- Department Leader in our

2 Performance Improvement group in Nuclear Assurance;

3 and Rusty Stroud, Licensing Engineer in our

4 Regulatory Affairs organization.

5 MR. SATORIUS: Okay. Thank you.

6 Bruce, I believe you have a few

7 remarks that you wanted to make --

8 MR. MALLETT: Yeah.

9 MR. SATORIUS: -- before we got the

10 meeting started.

11 MR. MALLETT: Thank you. We -- we

12 appreciate your coming to this meeting and your

13 willingness to have an open meeting with us to

14 discuss the issues we're going to discuss today.

15 As you know, a key role of the NRC is

16 to ensure that licensees operate within an

17 environment that is conducive for promoting staff

18 feeling free to bring up safety concerns.

19 Sometimes we refer to that as a safety-conscious

20 work environment, so bear with me if we use that

21 phrase today.

22 And it's difficult to discuss those

23 issues, and so we do appreciate your willingness,

- 24 again, to come in and do that, especially to
- 25 address the concerns that we have raised with you

1 about your safety-conscious work environment at the

2 Palo Verde plant.

3 You've indicated in a couple pieces 4 of correspondence to us, Gregg, that you believe 5 that you have a strong -- and I think the word you 6 used -- robust safety-conscious work environment at 7 this site, and the steps that you've taken to 8 improve that at the site, and we recognize those 9 comments. 10 And, overall, I think we would 11 conclude that -- that these do support an 12 environment at the site that is conducive to 13 raising safety concerns. 14 Our reason for wanting to meet today 15 is we continue to see indicators that might lead 16 you in the direction to where it's no longer an 17 environment where individuals can feel free to 18 bring up safety concerns, and that we wanted to 19 pick up on that early, as I know that you do, and 20 discuss questions we have about your program to 21 make sure our conclusion is correct. And so that's 22 really the essence of us having the meeting today. 23 It is our desire to have an open

- 24 meeting. As Mark Satorius has indicated, it is a
- 25 public meeting, however, so there may be some

subject matter I want to reiterate -- and I think
 Mark is going to talk about this further -- that as
 we get into it, we may say, well, we need to halt
 and consider whether that should be in a public
 forum. And that's matters that not only you as a
 licensee but we as a federal government protect,
 such as privacy information and that sort of thing.
 So with that, I guess I'll turn it
 back to Mark unless, Gregg, you want to offer any
 opening remarks.
 MR. OVERBECK: I have some opening

13 MR. SATORIUS: I had a few, too,

14 if -- if you want me to go ahead. Then I'll just

15 turn it over --

16 MR. OVERBECK: Yes, please.

17 MR. SATORIUS: -- to you and you guys

18 can take it and go.

19 MR. OVERBECK: Yeah, we'll just go

20 from there.

21 MR. SATORIUS: I just wanted to start

22 with, in general, the staff believes that you have

23 established an acceptable safety-conscious work

- 24 environment at your facility. However, as Bruce
- 25 has mentioned, there are and have been several

1 early indicators of possible weaknesses in your 2 program. And I think you understand that the NRC 3 considers a safety-conscious work environment is 4 important, and it supports the licensee's 5 responsibility for safe operation of your facility 6 as well as supports the NRC's mission in ensuring 7 adequate protection of public health and safety. 8 Having a strong safety-conscious work 9 environment with a correspondingly robust 10 corrective action program where conditions adverse 11 to quality are identified and corrected is a key 12 foundation of the reactor oversight process. 13 During the spring of 2003, our staff 14 noted that a number -- the number of allegations --15 (Cell phone interruption). 16 MR. SATORIUS: -- a number of 17 allegations at your facility were turning up. We 18 discussed this observation with you, and you 19 responded by contracting with Mr. Letts to perform 20 an independent survey of the work environment, 21 especially focused on the instrument control 22 department at your facility. 23 You provided us with results of that

- 24 review in August. You also hosted an independent
- 25 self-assessment of your integrated issues

1 resolution process and provided us a copy of that

2 assessment as well.

3 After reviewing your letter and 4 Mr. Letts' attached report, we wrote you in October 5 with additional questions. We requested that you 6 identify actions taken or plan regarding the 7 concerns noted in the independent report. You 8 responded in November to our inquiries. 9 During this meeting today, we're 10 interested in your analysis of licensee concerns 11 identified in the independent assessment, 12 Mr. Letts' review, and the integrated issues 13 resolution process self-assessment, and your 14 analysis of their bearing on the safety-conscious 15 work environment at Palo Verde. 16 As you know, in mid December our 17 allegations coordinators performed an inspection at 18 your site. Using the safety-conscious work 19 environment portion of inspection procedure 71152, 20 they interviewed a number of personnel from the 21 instrument and controls division. Consistent with 22 the guidance in the ROP, you were debriefed 23 following that inspection on the results of those

- 24 energies. I believe that was over the telephone.
- 25 We're interested in your analysis of

1 human sites and concerns identified by the NRC

2 allegations coordinators.

3 During this meeting, we're also
4 interested in the scope, schedule and details of
5 any actions taken or planned to confirm a
6 satisfactory safety-conscious work environment at
7 Palo Verde.
8 And, finally, as we've discussed
9 before and Bruce alluded to, we're concerned that
10 in matters involving allegations, that both the NRC
11 and licensing personnel do not unnecessarily
12 disclose information that could lead to the

13 identification of an alleger.

14 Prior to this meeting, we verbally

15 provided a more detailed list of suggested topics

16 for this discussion, and we believe our discussions

17 today can be conducted in broad enough terms that

18 it will not identify an alleger.

19 We appreciate your support in this

20 effort. And with that, Gregg, if you and your

21 staff would -- can have the floor. Thank you.

22 MR. OVERBECK: Thank you, Mark. I

23 appreciate it.

- 24 Bruce, thank you very much for the
- 25 opportunity to meet with your staff today. At

1 Palo Verde, we recently have realigned many of our 2 directors as part of a succession planning and 3 development effort. Because of that, I brought the 4 former maintenance director, which is Terry Radke, 5 who is our Director of Operations today, effective 6 January 1st, and Mike Shea. Mike Shea here is the 7 Director of Maintenance, and he was formerly the 8 Director of Nuclear Training. 9 We're here to discuss Palo Verde's 10 employee issue resolution process. And our 11 presentation will begin with an overview of our 12 integrated resolution process itself. Then using a 13 time line, we will outline Palo Verde's 14 self-identification of an increase in the employee 15 issues, specifically within the I&C department. 16 We will describe an independent 17 assessment that we commissioned by the Palo Verde 18 senior management team to determine the extent of 19 the condition. 20 In addition, we will describe other 21 Palo Verde employee interviews that have been 22 conducted as a normal course of business over the 23 year, our analysis of the allegations sent to us,

- $\ensuremath{\mathsf{24}}$ sent to the station, and our analysis of the health
- 25 of the Palo Verde issue resolution process.

1 The presenters will discuss 2 corrective actions taken and those that are in 3 progress. 4 During the course of the 5 presentations, we will cover your staff questions 6 from their regions, the December inspection and the 7 debrief. Our presentation is necessarily long, but 8 we encourage your clarifying questions. 9 Let me assure you from the opening 10 remarks that we do take the increased number of 11 allegations to the NRC very seriously and are 12 concerned. We did recognize early on that we had 13 some growing numbers of concerns in I&C before we 14 saw the increase in allegations. 15 We performed an assessment of the 16 work environment in several organizations as well 17 as site-wide. 18 We have identified through our -- our 19 inspections or our assessments a fundamental 20 distrust of management in the I&C organization. 21 However, it's also evident that there is a strong 22 site willingness to raise safety concerns, and that 23 is even true in the I&C department itself.

- 24 We are taking action to address all
- 25 these issues, and our goal is to maintain a strong

1 site-wide safety culture.

2 With that, I will turn over the

3 presentations to Mike Sontag who will describe the

4 issue resolution process so that we're all on the

5 same page as far as talking about what it

6 constitutes. Thank you.

7 MR. SONTAG: Good afternoon. As

8 Gregg mentioned, I am Mike Sontag. I'm the

9 department leader of the performance improvement

10 department at Palo Verde, and what I'd like to do

11 is start out by giving a framework or overview of

12 the issues resolution process.

13 Palo Verde policy 301, titled

14 Palo Verde Issue Resolution, establishes the

15 guiding principals to achieve a work environment

16 that protects employees' rights to raise any issue

17 without fear of retaliation.

18 The vehicle that implements that is

19 the Integrated Issues Resolution Process, and you

20 hear it presented or viewed throughout this

21 discussion as possibly IIRP program. It provides a

22 process in the programs, or defines those programs

23 to raise these issues.

- 24 The IIRP program is multiple
- 25 processes for programs that address these issues.

1 It encourages prompt identification of concerns,

2 open communications, chain of command or leadership

3 involvement, and also allows for identification

4 through the most comfortable means.

5 And as I proceed through this

6 discussion, I'm going to talk about the four

7 programs that actually define or implement those

8 processes. But, again, we say identification to

9 the most comparable mechanism. It also describes

10 responsibility of the leaders and employees. And I

11 would like to reference, as I brought along one

12 copy, and I'll leave it and we can provide more

13 copies as necessary.

14 This green pamphlet is what's used

15 on-site to define to our employees and our leaders

16 and through training the issue -- Integrated Issues

17 Resolution Process.

18 As you open it up, it has breakdowns

19 of the four programs, which I'll talk about, that

20 define the program. And as I just mentioned, it

21 also has four bullets for employee responsibilities

22 and four bullets for leader responsibilities for

23 dealing with employee concerns or issues.

24 MR. CHAMBERLAIN: Did you say you

25 provide new employees that?

1 MR. SONTAG: This training, or this 2 IIRP, is provided on initial general employee 3 training. It is also part of our annual 4 re-qualification for employee training, so that is 5 correct. 6 MR. SATORIUS: I think I read your 7 self-assessment that -- that it's also been a part 8 of GET training, I believe, for some quite some 9 time. 10 MR. SONTAG: That is -- that is 11 correct. 12 MR. SATORIUS: Did you recently make 13 it part of your refresher training, or has that 14 always been in place? 15 MR. SONTAG: I have to check. I 16 believe elements of it have always been part of it, 17 but to say the entire brochure, I need to verify 18 that. But in entirety, it's always been a part of 19 the re-qualification. 20 The Integrated Issues Resolution 21 Process provides four programs or methods which are 22 raising concerns. The condition report disposition

23 request program are referred to throughout the

- 24 presentation and by site employees as a CRDR
- 25 program was one element. Typically, that area is

1 managed by the oversight or the performance

- 2 improvement department, my group.
- 3 The Management Issues Tracking

4 Resolution Program referred to as the MITR program,

5 through acronym, that area is typically managed by

6 the human resource issue.

7 The Differing Professional Opinion,

8 or DPO process, and, again, that is managed

9 typically by the performance improvement

10 department, and each of these areas, I'll come back

11 and talk on briefly on what they entail.

12 And the other area that we manage,

13 issue resolution on-site, is the Employee Concerns

- 14 Program, ECP, and that is a typical separate
- 15 program, as most sites also maintain.
- 16 At any time, we stress through our
- 17 employees that they can feel free to use any of the
- 18 processes on-site or any time concerns can be
- 19 raised directly to the NRC.
- 20 As I go down, I'm going to define
- 21 briefly each of these programs. The first one I'll
- 22 discuss is Condition Reporting/Disposition or the
- 23 CRDR program. It's a mechanism used to identify,

- 24 resolve conditions typically of a technical safety
- 25 issue, and it's also a default program that people

1 don't know where else to go, you can initiate a

2 CRDR.

3 It's flexible enough to be used for a 4 site variety of issues. It compliments the work 5 control process. What we mean by that is the CRDR 6 program is one portion of Palo Verde's corrective 7 action process. The work control program is 8 another portion of the corrective action process. 9 CRDRs can be initiated by anyone, 10 contractors or in-house employees. And, typically, 11 on a CRDR, there is not provisions for 12 confidentiality of the initiator. But I will tell 13 you, in all cases, if somebody at site wants to 14 have something identified confidentially, that can 15 be taken care of. The program does not have us 16 built into that. 17 MS. SMITH: Before you move on, what 18 is the training that worker-type employees receive? 19 They can -- anyone may initiate a CRDR, but are 20 they trained normally to do it themselves or to ask 21 help from their supervision? 22 MR. SONTAG: They're provided

23 training on the process to initiate CRDRs. We also

- 24 tell all employees -- the most important thing
- 25 on-site is if you identify an issue, you need to

1 raise it and elevate it, and actually write a CRDR,

2 enter it. We train employees how to do that. A

3 lot of -- several employees may not be comfortable

4 doing that. They may go to their leader or team

5 lead to initiate a CRDR for them.

6 MS. SMITH: Thank you.

7 MR. OVERBECK: Yeah, Linda, let me

8 just be clear. We train on the process, how the

9 process works. And if you have a concern or issue,

10 raise it to your supervisor. The supervisor is

11 trained and can help the employee generate a

12 corrective action document.

13 If you have in place simple -- more

14 simplified things, we'll discuss a little later --

15 that helps the employee enter an e-CRDR, e-CRDR --

16 to help along the process and make it more

17 simplified. So we made it as simple as we possibly

18 can.

19 MR. SATORIUS: The fact that you've

20 identified a number of employees who are not

21 comfortable with using the CRDR program -- I

22 believe that's what you said -- does that meet your

23 expectations?

- 24 MR. SONTAG: Let me --
- 25 MR. OVERBECK: Let me -- let me just

1 answer that question. It would -- it would be --

2 you know, it's our desire that, you know, all

3 employees feel comfortable entering a corrective

4 action document.

5 However, in order to make sure

6 there's suspicion detail to know what the issue is,

7 we encourage them to go to their supervisor and

8 make sure it gets recorded that way so that we can

9 get clarity around what the issue is and get it

10 entered into the system.

11 Based on feedback that we have gotten

12 from our employees, we have implemented a new

13 process to make it easier. Web-based, an e-CRDR,

14 we'll discuss that a little later, and the usage of

15 that and show you that it has been increased.

16 MR. SATORIUS: So what I hear you

17 say, Gregg, is that you have taken this initiative

18 to develop an e-CRDR to make it more easy for some

19 of those employees who may have had a lack of

20 comfort in the past because it hasn't really met

21 your expectations in the past?

22 MR. OVERBECK: That's correct.

23 MR. SATORIUS: Okay. Thank you.

- 24 MR. SONTAG: Still looking at the
- 25 Condition Reporting/Disposition Request of the CRDR

1 program, as we alluded to, CRDRs are initiated

- 2 typically from the site work management system.
- 3 It's a database. We have come back since we

4 implemented the program in the 2001 time frame, and

5 developed an e-CRDR program which can be

6 implemented from any desktop in which you can

7 receive e-mail.

8 We have installed, also as a result

9 to improve or simplify the program, kiosks

10 throughout the plant at which operators and workers

11 can check their qualifications, look up procedures.

12 It also has on that kiosk an e-CRDR program to

13 allow any employee and contractor throughout the

14 plant to initiate a CRDR, and always -- has always

15 been built into the program, we've always accepted

16 paper CRDRs.

17 And at this time, I would like to

18 make a comment that in the last four years, we have

- 19 not received a paper CRDR. Everything we've
- 20 received has been electronic or SWMS. But it is

21 available.

22 Feedback to the originator or the

23 CRDR initiator is electronic. They're informed

- 24 after the CRDR has been assigned, so it's a signed
- 25 level of significance and an assignment to an

1 owner. They're also informed of when the 2 evaluation has been completed, and at that time, 3 when they're informed, they can look up the status 4 of that CRDR, go to their leader for follow-up. 5 If they disagreed with the CRDR 6 resolution, they have an option of appealing to the 7 formal DPO process. Typically, what we see through 8 the CRDR program, at most, if we have an 9 disagreement or somebody feels there needs to be a 10 clearer answer to the CRDR, they will go to their 11 leader or go directly to the CRDR program owner, 12 which is myself. And, typically, those issues are 13 handled internally to the CRDR program. That's 14 normally what we see. 15 MR. SATORIUS: I think your 16 self-assessment kind of -- the DPO process is not 17 used extensively; is that correct? 18 MR. SONTAG: Correct. That is 19 correct. 20 MR. SATORIUS: Like a handful in the 21 last year. 22 MR. SONTAG: We had two in 2003,

23 correct.

- 24 MR. SATORIUS: Thank you.
- 25 MR. OVERBECK: I just want to, for

clarity, I believe the question here is not used
 extensively, that's true. The answer being
 provided is that we spend a lot of time while the
 CRDR, corrective action document, is being
 evaluated. It's possible for the employee that
 raised the concern to interface with different
 groups and get clarity around it or get the issue
 resolved so that a differing professional opinion
 is not needed.
 MR. SATORIUS: So that any differing
 opinion they may have is resolved outside of the
 DPO process, which is - MR. OVERBECK: Typically.

14 MR. SATORIUS: That's -- yeah.

15 MR. SONTAG: Typically, what we see

16 and what we believe is us, due to the openness and

17 willingness of our employees, to work with the CRDR

18 program in the process.

19 MR. SHEA: Yeah, it's -- it's really

20 not uncommon to have, you know, every once in a

21 while, to have a CRDR closed and then someone will

22 say, Well, I -- I got a question about that, and,

23 Mike, they will actually go into the system, and

- $\ensuremath{\text{24}}$ they can reopen the CRDR, and further evaluation
- 25 will take place.

1 MR. RADKE: I think the best example 2 to illustrate it is one that Mike and I had occur 3 in early December. We had an individual who had a 4 question about a CRDR that was completed. They 5 called Mike up and said they had a concern about 6 the extent of transportability and did -- did --7 was training looked at on a particular issue. 8 Mike called me up and asked me some 9 questions about it. From that aspect, I initiated 10 a Management Issues Tracking Resolution form to get 11 this looked at from the transportability and the 12 training aspects. So, you know, we utilized the 13 system, but because of the employee's familiarity 14 with Mike, was able to call and say, Hey, I've got 15 a guestion about this. And Mike and I were able to 16 open it back up again, and we conducted an 17 additional investigation on employees, two -- two 18 comments. 19 MR. SATORIUS: Thanks. 20 MR. SONTAG: Continuing on with the 21 elements of the Integrated Issues Resolution 22 Process, the next one I would like to discuss is

23 the Management Issues Tracking Resolution program,

Enclosure

- 24 MITR, typically used for human resource issues.
- 25 And you will typically see this under a pay-type

1 issues, equity-type issues.

2 Any APS employee may initiate a MITR. 3 Again, we're looking at our view and resource-type 4 issues. That's why we limit it to our APS 5 employees. That's the fit for that program. There 6 is provisions in the program for confidentiality. 7 MITRs are formally initiated, they're 8 tracked, and they're assigned to leaders for 9 evaluation resolution. If there is a disagreement 10 with the MITR outcome or disposition, it can be 11 appealed back through the area of vice president. 12 Along with the MITR, we will provide 13 some data later in the discussion on employee 14 issues resolution process or an informal process. 15 It is a lower-tiered process, if you will, and, 16 typically, when an employee wants to go to HR or 17 does go to HR and says, you know, I'm not real 18 happy with my job description, something minor of 19 that nature where it can be worked out just between 20 the HR staff and their leader, it's typically 21 tracked under a lower level issue called employee 22 issues resolution process and doesn't typically 23 reach the threshold of Management Issues Tracking

- 24 Resolution program.
- 25 So I just want to bring that up

1 because we are going to show some data later in the

2 presentation on -- on that program.

3 The other program, as briefly brought 4 up, is the Differing Professional Opinion, the DPO 5 program. It's the mechanism used to identify, 6 resolve or appeal technically-based decisions or 7 differences of opinion. We will sometimes see 8 those on CRDRs. And the reason I say sometimes is 9 they can also be on an engineering white paper or 10 other technical issues. It does not have to come 11 strictly out of the CRDR program. Anybody on-site 12 can initiate a DPO. The DPOs are initiated, 13 they're brought to my group, and then the director 14 of the nuclear assurance or oversight organization 15 presents that to senior management to best 16 determine who will perform that evaluation and what 17 the elements are or the needs are, properly 18 evaluate that. 19 There is no provisions in this 20 program for confidentiality. Again, it's much like 21 a CRDR. It is typically a technical issue, so we 22 do need the information, we do need to be able to

23 discuss the issues with the people. Again, as I

- 24 mentioned, if there is ever a need for
- 25 confidentiality, we can make that happen.

1 Disagreement on DPO, again, if there 2 is one, is appealed to the area vice president. 3 The last area I'd like to speak to 4 that makes up the Integrated Issues Resolution 5 Process is the Employee Concerns Program, ECP, and 6 we call it our safety net for the employees, or 7 it's available to all APS employees and contract 8 personnel. 9 ECP works with the employees to find 10 the best avenue or resolution of a concern. There 11 are provisions for confidentiality within this 12 program. And like the other programs, there is an 13 appeals process through the area vice president. 14 At this point --15 MR. CHAMBERLAIN: Let me ask it --16 maybe you're going to get into that later, but 17 what's been your experience with the Employee 18 Concerns Program? The trends? Is it trending up 19 over the last year, or --20 MR. OVERBECK: Dwight, we will cover 21 later in the presentation --22 MR. SONTAG: Right.

23 MR. OVERBECK: -- an answer to that.

24 MR. SONTAG: At this point, I'd like

 $25\;$ to turn the presentation over to Terry Radke to

1 discuss the independent assessment.

2 MR. MALLETT: I do have a question,
3 and it may be answered -- actually, two questions,
4 and it may be answered later on. And if they are
5 so, tell me that.
6 And the first one is: Why do you

7 feel you need four parts to this program of your

8 Integrated Issues Resolution Process? The reason I

9 ask that question is when I read your responses to

10 us in your letters from your independent

11 assessment, and the results so far of our review,

12 you get mixed feelings on people's views about each

13 of those pieces and parts. And so that's where I'm

14 coming from.

15 Do you feel that you need all four

16 parts and --

- 17 MR. OVERBECK: Let me try to answer
- 18 that question. All four parts -- all four parts of

19 this process have evolved over some period of time.

20 The -- originally, we started with a corrective

21 action document that was geared at plant problems,

22 issues, design bases, procedures, things didn't

23 work right, and we had a work order process where

- 24 things are broken and need to be fixed.
- 25 That is the bulk of our corrective

1 action documents, and mostly where most of the 2 activity is. During the process of dealing with 3 the CRDR, CRDRs, corrective action documents, we 4 felt that there was a need for an employee to be 5 able to document his professional opinion. 6 The -- and the DPO got its name 7 exactly that way. There are oftentimes that an 8 employee will end up with a different professional 9 opinion than what is the final resolution of an 10 issue by the site engineering or management team. 11 And the DPO was put in place to allow the employee 12 to -- to appeal that, get his professional opinion 13 on paper, so that it was always there for history, 14 to know why he or she felt that resolution was not 15 correct. 16 However, the corrective action 17 document was typically closed, so this is the 18 agreed-to engineering position, design basis 19 interpretation issue resolved. We subsequently 20 have put as a vice president of appeal on top of 21 that just to make sure that we are all aware of any 22 of those kind of issues in which an employee really 23 has a differing opinion.

- 24 Therefore, you know, there's a reason
- 25 why there's a few of them in this system.

1 In the area of human resources,
2 typically and I'm sure the NRC has the same
3 thing you have a number of employee issues that
4 are dealing with pay, and job description, and
5 compensation issues. And we have attempted on many
6 occasions to handle those informally, and we'll
7 talk just a little more about that.
8 However, every once in a while there
9 are some of those that rise up to policy issues on
10 how the business is run, and they impact more than
11 just Palo Verde. They impact the rest of Arizona
12 Public Service and our other power plants and how
13 we do business.
14 But, nevertheless, we felt a need to
15 have a way to take some of those issues, make sure
16 that the concern is documented. They didn't fit
17 very well in the corrective action documents. That
18 was kind of Palo Verde's issues, design basis. And
19 these are human resource-type issues, policy
20 issues, and typically that's what a MITR issue is
21 for, is to get those bigger policy issues surfaced,
22 concerns about those, and answers to those, so
23 there's consistency in application.

Enclosure

- 24 So we -- we have put in the MITR
- 25 process again because of -- we wanted to make sure

1 that the employees had an avenue to -- to get a 2 second look at that. We put in the appeal process 3 to the area vice president, and that's -- that's 4 served us well. 5 So along the way -- and then employee 6 concerns is typically independent, provides 7 confidentiality, can address employment issues, in 8 which case the employee concerned individual leader 9 might try to direct the employee to human resources 10 if they feel comfortable, or their leader, to open 11 a MITR, to work it that way. They feel 12 uncomfortable with that, then he can handle it 13 within the employee concerns process, or he might 14 guide them to a corrective action document and 15 maybe even help write it, or talk to his leader 16 about it, or find a leader, any of us, that can be 17 his vehicle for informing us. 18 So, again, we had the four processes 19 because they evolved over time, but we found that 20 they really do help us in these unique areas for 21 the station and provide everybody an opportunity to 22 appeal, and actually gets issues documented. 23 MR. MALLETT: I know one of the

- 24 findings, if I read it correctly, was in your
- 25 letters to us, the two letters that you sent to us

1 so far. One, I believe, was in August time frame,

- 2 and the other was in November time frame?
- 3 MR. OVERBECK: Possibly, yeah.

4 MR. MALLETT: In both those, I got

5 the perception from your findings that people --

6 not everyone understands those different pieces of

7 that process. And are you going to talk about that

8 further as you go through from your survey.

9 My interest really is that if you

10 have these and you want an environment where they

11 feel free to use them, part of that is that they

12 understand that it's -- the system is not keeping

13 you from using them, it's there, as you said,

14 evolved to help them.

15 MR. OVERBECK: Yes, from our

16 assessments and your inspection, it's clear to us

17 that additional communications on these processes

18 is needed, and that's part of our action plan. We

19 will show you data that shows that they are being

20 used, and -- but we would agree that additional

21 communication would be beneficial on this process.

22 MR. MALLETT: This is not an abnormal

23 problem to follow through?

- 24 MR. OVERBECK: Right.
- 25 MR. MALLETT: As you said, the NRC

1 has multiple systems and -- and we have that same

2 issue to deal with.

3 MR. OVERBECK: I think every large

4 organization ends up with several processes that

5 fit a particular need, and it's -- it's on the

6 management team here to make sure the employees

7 understand what they're for, and additional

8 communication in this area is helpful.

9 MR. CHAMBERLAIN: Do you have -- just

10 one quick question on the management issue tracking

11 system and the CRDR process. CRDR, you assign

12 priorities, and if there's potential safety,

13 nuclear safety gets a higher priority.

14 MR. SONTAG: Correct. They're

15 assigned a significance level.

16 MR. CHAMBERLAIN: Do you have

17 anything like that -- do you have anything like

18 that for your management issue, tracking system?

19 MR. OVERBECK: The answer is no.

20 MR. RADKE: No, there is no --

21 MR. CHAMBERLAIN: The reason I ask

22 that is because it looked like you were crossing

23 the systems a little bit with the example you used.

- 24 MR. RADKE: Yeah.
- 25 MR. CHAMBERLAIN: There could be some

1 nuclear safety implications to the example you used 2 about training and transportability. So the way 3 you described it, it was only for human resource 4 issues. 5 MR. OVERBECK: What -- Dwight, just 6 to make clear, I believe what we talked about was 7 reopen the CRDR, and we also open a management MITR 8 to deal with the employee issue of -- of some 9 discipline. 10 MR. CHAMBERLAIN: Oh, you did. 11 MR. RADKE: This particular case, the 12 employee was not -- didn't have, I guess, the 13 passion to open up a differentiating professional 14 opinion on it. When Mike called me, it was in --15 this particular instance was in the weld area, and 16 I felt on -- the significancy issue, to me, 17 potential for transportability on a CRDR that was 18 closed, and some training questions, that I 19 preferred just to open up a Management Issues 20 Tracking Resolution so I could document the fact 21 that we looked at all these things, we completed an 22 investigation, and now I have something to sit down 23 with the employee and go through what I found.

34

24 MR. CHAMBERLAIN: I think from the

25 management perspective, in terms of how the process

1 worked --

2 MR. RADKE: Correct.

3 MR. CHAMBERLAIN: -- whether it4 worked properly or not.

5 MR. RADKE: And we -- we sought 6 clarification from the employee as to, you know, 7 bracket the issue for us. What is it exactly? So 8 we came to clarity on that, and I opened the MITR 9 up to address those two issues, transportability 10 and training.

11 MR. OVERBECK: Terry?

12 MR. RADKE: All right. My name is

13 Terry Radke, and I am the Director of Operations

14 presently. From the period of August 1999 until

15 12-31-03, I was the maintenance director and was

16 responsible for all of the maintenance at the

17 facility and responsible for about 550 APS direct

- 18 employees and about 75 contract labor employees.
- 19 I'd like to take the opportunity to
- 20 illustrate for you, using a time line, our
- 21 understanding of the issues and concerns that we're
- 22 developing in the I&C area and the proactive
- 23 actions we were taking to address them.

- 24 We became aware early in the year of
- 25 an issue associated with the transfer of two I&C

1 techs to a new group that was being formed. The

2 individuals were concerned with how they were

3 selected. Additionally, the majority of the shop

4 was also concerned with how those two individuals

5 were selected.

6 We initiated a MITR, Management Issue

7 Tracking Resolution form, as a result of the

8 concerns that were raised. At that point, we

9 commissioned human resources and employee concerns

10 to investigate the concerns that were raised. The

11 investigation was completed and the concerns were

12 resolved to the satisfaction of the concerned

13 individuals.

14 Human resources, employee concerns,

15 and myself debriefed the investigation results with

16 the I&C leaders from a lessons learned perspective

17 as well as the concerned employee. The employees

18 seemed satisfied with the investigation results and

19 the prompt actions that were taken.

20 Next line.

21 During this period of time, from the

22 initial concern that was raised, through February

23 and March, we continued to see concerns raised

- 24 associated with the issue that was raised in
- 25 January. Several new issues and concerns were

1 being raised at that time as well. There were 2 concerns that were raised by employees in the area 3 from as far back as 1994 and 1995 during that 4 two-month period. 5 The concerns were being raised to 6 maintenance management, senior management, myself, 7 Gregg. They were also being raised to executive 8 APS management as well as the NRC at that time. The next action we took is we met 9 10 with Gregg Overbeck where we made the decision to 11 bring in an individual external to the Palo Verde 12 organization to perform an independent assessment. 13 Our interest at that time was to fully understand 14 the issues and concerns that existed in the I&C 15 area, ensure ourselves the existence of a 16 safety-conscious work environment, and ensure that 17 our corrective action plans addressed all of the 18 issues that were concerned, that were brought up, 19 issues and concerns that were raised in the area. 20 The next item shows the refueling 21 outage time frame, late March to early May. We 22 made the decision to perform the independent 23 assessment after the refueling outage, so prior to

- 24 the refueling outage, we made the decision to
- 25 perform the independent assessment, and we decided

1 to wait until after the outage, and we wanted to

- 2 ensure that personnel were available to participate
- 3 in the independent assessment, and then from a

4 human performance point of view, we wanted to make

5 sure that we maintained our focus on nuclear

6 radiological and industrial safety during the

7 refueling outage, and really tried to avoid any

8 distractions or disruptions.

9 The next item shows in May we met

10 with human resources, employee concerns, senior

11 management, and we worked directly with Mr. Letts

12 to develop an independent assessment charter. We

13 gave Mr. Letts full authority and access to talk to

14 as many and whoever he was interested in talking

15 to.

16 We informed the I&C departments or

17 the affected employees associated with I&C

18 department, both inside and out, of the pending

19 independent assessment to ensure that anyone who

20 wanted to speak with Mr. Letts had the opportunity

21 to do so.

22 We sent the charter also to the NRC

23 for their review.

- 24 There were three primary focus areas
- 25 in the independent assessment charter. They were

1 to assess the overall I&C work environment, to look 2 at the I&C safety-conscious work environment, and 3 to look at the effectiveness of I&C management in 4 the resolving issues. 5 From May 21st to June 27th, Mr. Letts 6 performed the field work associated with the 7 independent assessment. 8 I'd like to turn over the 9 presentation to Mr. Letts at this time to discuss 10 his independent assessment with you. 11 MR. LETTS: Thank you, Terry. I'll 12 stand up, if I may, since I'm sort of back here in 13 the corner. 14 Good afternoon, everyone. Pleasure 15 to be here at NRC Region IV. 16 My name is Barry Letts. I spent the 17 last 19 years of my federal career with the NRC's 18 office of investigations, serving the last 11 19 years. I retired in December of 2002, serving the 20 last 11 years as the field office director for the 21 office of investigations in Region I, King of 22 Prussia, Pennsylvania.

23 Also, along with those final duties,

- 24 at the end, I was one of seven agency managers
- 25 assigned to the agency's discrimination task force

which ran the last two years of my time with the
 agency, in which it looked at the agency's handling
 of whistle-blower discrimination complaints, and
 talked about them and made recommendations for
 changes.
 And that two-year effort evolved
 considerable interface with stakeholders, both

8 internal and external to the NRC, with numerous

9 public meetings around the country.

10 Having said that, I'll talk a little

11 bit about the assessment that I was asked to do.

12 As you saw from the charter issues, the specific

13 questions I was asked to answer. I was the primary

14 means in which this assessment was going to be

15 conducted. There was going to be interviews of all

16 necessary I&C personnel, as many front line and

17 leaders as deemed necessary, as well as any other

18 personnel who may have relevant information to the

19 environment within I&C, could shed light on issues

20 within I&C.

21 Again, it was to interview as many as

22 necessary to really answer the charter questions.

23 Prior to beginning the interviews, I

- 24 reviewed a considerable amount of documentation
- 25 provided by APS. That included some inspection

1 reports internally, APS assessments, various 2 assessments. They conducted information of a 3 historical nature that involved some religious 4 discrimination issues that date back to the early 5 '90s, sexual harassment, sexual discrimination 6 issues, also information identified, issues raised, 7 including various processes in the IIRP that came 8 from the I&C department. 9 Ultimately, I conducted 53 10 interviews. 36 were front line employees, 26 of 11 whom were within the I&C department. 12 MR. CHAMBERLAIN: What does that 13 represent in terms of population? 14 MR. LETTS: Approximately 50 percent 15 of the -- of the I&C front line population. 16 The other -- the other 10 front lines 17 comprise individuals from the maintenance planning 18 departments, I&C planning and advising section. 19 That is a separate and distinct entity from the I&C 20 department. 21 Also, several individuals from work 22 management scheduling function, as well as two 23 individuals, I believe, was from the nuclear

- 24 assurance department who worked during outages and
- 25 oversight capacity of the I&C folks doing their

1 work.

2 Interviewed all I&C management to
3 include eight I&C team leaders, two section
4 leaders, and the department leader. I also
5 interviewed several other section leaders from the
6 departments that bump up against and worked with
7 I&C on a regular basis, as well as two other
8 department leaders and Mr. Radke as the maintenance
9 director.
10 When we started to talk about the
11 assessment before we kicked it off, APS was really
12 of a mind set in thinking along the lines of
13 100 percent interview of all front lines within the
14 I&C department.
15 I, actually, in my professional
16 judgment, I probably I know I dissuaded them,
17 but did not think that would really be necessary to
18 answer the questions asked in the charter. At all
19 times throughout my effort, it was I made it
20 clear through the individual interviews that
21 everyone within I&C who wished to be interviewed by
22 me would be afforded that opportunity.
As mentioned earlier, that was put

- 24 out to the affected front lines through written
- 25 communications, and I reinforced that during the

1 interview process.

2 At any time during the process, we

3 could have and would have expanded the sample of

4 front line I&C interviewees had the results been

5 trended differently, had they not been so

6 consistent as they were coming in.

7 And, again, it would have been -- and

8 APS was fully willing to expand the sample and

9 conduct more interviews if necessary.

10 MR. CHAMBERLAIN: How did you select

11 who got interviewed?

12 MR. LETTS: Thank you. That's my

13 next prompt.

14 Based on a review of the documents, I

15 specifically selected some individuals who

16 seemingly had been involved in different historical

17 issues, whether they were 10 years ago or five

18 years ago or a year or two ago. And I could

19 identify them through review of the documentation.

20 And that's really what kicked off the first week I

21 was at the site, people I had identified from the

22 documentation.

23 As the interviews progressed, other

- 24 people were pointed to by their peers saying that
- 25 perhaps you should speak to so-and-so or so-and-so,

so that they also got added into the mix. And then
 I also did some random sampling to ensure that we
 had a good cross-section of front lines from across
 the eight different I&C teams, knowing that each
 team leader is somewhat different in personality
 and management style.
 So we made -- I wanted to make sure
 that we had enough, you know, representation, which

9 ultimately resulted in anywhere from two to four

10 front lines on each of the eight teams being

11 interviewed, and that's really how we came up with

12 the folks who ultimately were interviewed.

13 Also, the interviews themselves, they

14 consistently ran an average of about two hours, so

15 these were fairly extensive interviews. Again, I

16 was brand new to the site. I have no history with

17 the facility or, really, any individuals involved

18 with Palo Verde. And, again, I had to establish ---

19 attempted to establish some rapport with the

20 within, certainly as part of the due process, but

21 they averaged two hours' duration across the board.

22 Next slide, please.

23 MR. CHAMBERLAIN: Let me ask you --

- 24 MR. LETTS: Yes, sir.
- 25 MR. CHAMBERLAIN: -- did you have

1 anybody that you wanted to interview that refused

2 to interview with you?

MR. LETTS: Yes, one individual was
asked to come in for an interview, refused to do
so, did offer a proffer, a written statement, which
he took the opportunity to read to me and then hand
me the -- handed the written statement, and then he
read approximately a two-page statement, and that
was appended into the -- when I wrapped up all the
documentation of all the individual interviews.
So there was one individual that did
not choose to be interviewed.

13 MR. CHAMBERLAIN: Are you going to

14 talk about your perception of -- during the

15 interviews? Were people open and candid with you?

16 MR. LETTS: I certainly -- I

17 certainly -- I mean, if you'd like to do that

18 now -- let me -- let me go through my findings, and

19 then if I don't quite answer it through that way,

20 I'll come back and we'll pick that up, if I may.

21 As to the work environment, which is

22 one of the charter questions -- and this is, again,

23 specifically the work environment within the I&C

- 24 department -- it was not intended from the
- 25 beginning to -- to try to assess the work

1 environment and maintenance planning, I&C 2 planner/advisor unit or section. So I want to make 3 sure that that distinction is understood. 4 Generally speaking, out of the 26 5 interviews, most of the folks, I believe it's 6 actually 22 out of the 26, spoke of the work 7 environment in I&C in generally positive terms. 8 Some were extremely effusive of how good a working 9 environment, and others less so. But, again, 22 10 out of the 26 in generally positive terms. 11 However, notwithstanding that, there 12 were certain issues that were identified that had 13 the potential, or -- were either having or had the 14 potential to have a negative impact on the work 15 environment. And perhaps in the first bullet, as 16 you see in your handouts and on the screen, is this 17 question of trust or distrust of senior management. 18 A number of reasons were cited by, again, a number 19 of the front line interviewees for this distrust. 20 Some of them were historical issues 21 in nature, which, by that, I'm referring to the 22 religious discrimination matters and some sexual

23 harassment discrimination matters. There was also

- 24 some of your typical labor management issues
- 25 involving benefits, bonuses, some statements that

1 have been made by managers over the years that, to

2 some front lines, seemed to express a difference

3 or -- towards them as individuals.

4 Sort of within the context of the 5 trust issue, I also heard from a number of folks 6 about not being involved in decisions that affected 7 the department. I think a couple of examples are 8 pretty good ones. One was approximately two years 9 ago. The function of the I&C planner/advisors, 10 they were formally part of the I&C teams within the 11 I&C department. 12 Approximately two years ago, the 13 middle part of 2001, I believe, they moved the I&C 14 planner/advisors out of the I&C department into a 15 separate department, i.e., maintenance plan. That, 16 from a business standpoint, I'll let the management 17 team talk about that. It probably had far greater

18 ramifications than perhaps initially perceived from

19 a morale standpoint.

20 Generally speaking, the current I&C

21 technicians felt that basically they were perhaps

22 more efficient and worked better the old way than

23 the planner/advisor part of the teams. So there

- $24\;$ was a morale issue there. And, again, they felt
- 25 not involved in that decision.

1 Also mentioned previously was the 2 transfer -- and this is more recent phenomena -- of 3 the air-operated valves function from the I&C 4 department to the valve services department and the 5 attendant transfer, or attempted transfer, of 6 personnel along with the responsibility for that 7 program. And that also had quite an impact, 8 certainly on individuals who were involved in the 9 transfer of -- and beyond that, though, of just a 10 ripple effect throughout the department. And that 11 was a pretty significant event at the beginning of 12 this year, which I think brought things to a head. 13 I heard things about leader 14 visibility. Not enough leader visibility by senior 15 management, just not seen around in the plant, 16 talking to people, things of that nature. 17 The independent assessment itself 18 drew guite a bit of commentary, and it ranged sort 19 of a broad spectrum, to include the fact that, why 20 should I trust you, you've been hired by 21 management, all you're going to do is you're going 22 to come in here and tell management exactly what 23 they want to hear. That ties, I think, as you can

- 24 see, back into this question of trust.
- 25 But, also, I heard comments and --

1 and they seemed sincere, so there was a hard 2 feeling in this trust area to include some of the 3 thoughts about the assessment itself. And I also 4 heard from a number of people, both front lines and 5 team leaders, about the feeling that this 6 assessment is a negative in the sense that we've 7 just gone through these types of things too many 8 times before, and this is just the latest iteration 9 of it. 10 We've been through assessments and 11 reviews and interviews that are specifically 12 designed and focused on the I&C department, and 13 people were tired of it. So it's kind of a 14 spectrum of why it was viewed as a negative. 15 There was issues about what -- well, 16 concerns, I guess, raised by staff reductions. 17 Work scheduling issues, things have changed 18 somewhat again since the moving of the I&C planners 19 out and scheduling management function. So there's 20 some things there that are, you know, bumps in the 21 road, I guess. 22 Interestingly also, both from some

23 front lines as well as the team leaders, talked

- 24 about basically, I'll say, concern, perhaps, for
- 25 lack of a better word, concern, that supervisors be

1 able to discharge their supervisory 2 responsibilities and not be afraid of doing, if 3 it's discipline or whatever that it takes, of not 4 being afraid to do because the words would be taken 5 out of context, twisted around and somehow come 6 back on them. And both front lines -- some front 7 lines, not all of them -- but a number have spoke 8 to that as well as some of the team leaders. 9 Next slide, please? 10 MR. GWYNN: Barry --11 MR. LETTS: Yes, sir. 12 MR. GWYNN: -- could I just interject 13 for a moment? Two things. When you talked about 14 the AOV transfer, you said early this year, but 15 this is early 2004. 16 MR. LETTS: I'm sorry. It would be 17 early 2003. 18 MR. GWYNN: 2003. I just wanted to 19 make sure that that was clear. 20 MR. LETTS: Thank you. 21 MR. GWYNN: I thought I understood 22 you. And -- and with respect to the independent

23 assessment and the people who left you with the

- 24 impression that perhaps you were wasting their
- 25 time -- I guess that that's the way that I would

1 feed back what I heard you say -- sometimes people 2 give you that sort of feedback because people are 3 coming in asking them questions where there's not a 4 problem, and sometimes they -- they get that 5 impression because they're coming asking them 6 questions where we've answered the questions before 7 and nothing was done with the problems that we 8 identified before. 9 Can you give me a sense for which 10 camp this was in? Or was it something different 11 from what I described? 12 MR. LETTS: Multiple questions in 13 there. They're tricky ones to answer. I think 14 that there was a sense -- again, as I said, we've 15 been through this too many times before. I did ask 16 a number of people -- when we made it clear that 17 everybody who wanted to get interviewed would be 18 afforded that opportunity, we really had little 19 walk-up business. In fact, I believe it was two 20 who actually sought me out through the ECP's 21 offices to say, I'd like to talk to you. I asked 22 some people -- when I said the word -- I read every 23 interview, as I mentioned, you know, please pass

- 24 the word, anybody who wants to will be afforded the
- 25 opportunity to be interviewed.

1 How do you think that will be 2 received? And I got a mixture of answers on that, 3 to include, if people had problems, they would be 4 in here talking to you. The problems aren't as big 5 as some people would like others to believe they 6 are, so that you're not going to get a lot of 7 business. That was -- that was the view shared by 8 a number of front lines who really answered that. 9 Others are, they don't want to do it 10 because they've already done all this stuff before 11 and nothing ever changes, I think which perhaps 12 goes to your question. 13 So I got both slants on why there 14 might not be a lot of people just seeking me out 15 and asking. 16 Yes, Linda? 17 MS. SMITH: When you say front lines, 18 and when you say the other people, what you're 19 meaning is the front line supervisor position, or 20 are you -- I'm not sure. 21 MR. LETTS: Front lines would be the 22 I&C techs.

23 MS. SMITH: The techs themselves?

24 MR. LETTS: I'm sorry, the I&C

25 technicians would be front lines.

1 MS. SMITH: So you had technicians in 2 both camps, technicians that thought things were 3 going well, and, really, we don't need this effort 4 because --5 MR. LETTS: Yes. 6 MS. SMITH: -- it's not a problem, 7 and then you also had some who -- who continued to 8 be frustrated? 9 MR. LETTS: Yes, correct. Did that 10 answer the question? 11 MR. GWYNN: I think it did. Thank 12 you. 13 MR. LETTS: As to the 14 safety-conscious work environment, we looked at 15 this from the context of the NRC's policy statement 16 on the willingness of the employees to raise safety 17 concerns, either through their management chain or 18 externally through the NRC. 19 And, again, the responses -- and 20 without fear of retaliation being a key clause in 21 that policy statement -- 24 out of 26, they were 22 overwhelmingly positive in their willingness and 23 ability to raise concerns, again, whether it was

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- 24 internally through the management or externally
- 25 through the NRC.

1 Only two spoke of any type of fear of 2 retaliation. I think this is significant in the 3 sense that notwithstanding this deep -- fairly 4 deep-seated feeling about this question of 5 management trust, and by considerable portion of 6 those folks that I interviewed, they still, to --7 almost to a person, obviously, just talking about 8 the numbers -- feel very strongly about their 9 willingness and ability to raise -- to raise 10 issues. 11 Consequently, my conclusion, that a 12 fairly robust safety-conscious work environment 13 does exist within the I&C department itself. 14 Issue resolutions. I asked 15 specifically the front line or the I&C technicians' 16 opinions on I&C management's willingness to 17 address -- and effectiveness in addressing safety 18 concerns, broadly -- broadly interpreted safety 19 concerns. And, again, it was very overwhelming 20 relative to that particular question as to both I&C 21 management's willingness to and effectiveness in

22 addressing those types of issues.

23 And, again, even some of the folks

- 24 who are very dug in on the question of management
- 25 trust gave management credit for, you know, being

1 willing to address and effective in addressing 2 those issues, and said -- and they believed 3 management is genuine in that regard. So some very 4 dug-in folks on the trust issues still answered 5 very positively, you know, in that regard. 6 Also parched the question a little 7 bit different, and that is, what was the front 8 line's opinion, view, of I&C management's 9 willingness to an effectiveness in addressing other 10 concerns that may be more of an administrative 11 and/or human resources nature. And -- and that 12 elicited very mixed reviews. A segment of the 13 front line's interview felt that there was no 14 difference in the way management approached and 15 handled those types of issues. 16 Another portion of those interviewed 17 thought that they're still willing to do that, but 18 they're much less effective, conceding that a lot 19 of those types of issues may be outside the direct 20 control of I&C management. And yet another portion 21 of the I&C front lines felt that management maybe 22 just doesn't seem to care as much about those types 23 of issues and is not as effective in addressing

55

24 them.

25 Do I -- I guess back to the question

1 you asked me at the beginning, I felt that -- I 2 felt some people weren't totally candid with me, 3 but I spent a lot of time with these people, and 4 I'd like to think that after 25 years in law 5 enforcement, interviewing literally thousands of 6 people in my career, I'm able to see through a lot 7 of that and try to elicit comments, even from 8 people who are reluctant to do so. I think I was 9 able to do that, by and large. 10 I think there was some people who 11 were playing it too cute with their responses and a 12 little cagey, but I absolutely don't think that I 13 was given any special dispensation and anybody was 14 being particularly kind to me. I mean, right out 15 of the block on a number of interviews, it was 16 right in my face that, you know, I'm here because 17 you asked me to be here, but you're just going to 18 tell management exactly what they want to hear, and 19 that's why they brought you here. And whose 20 paying? Whose going to pay you? Management. 21 Well, what are you going to do? 22 So I don't believe I got handled with

23 kid gloves, by any stretch of the imagination, and

- 24 yet I think that -- I feel very comfortable that we
- 25 got -- developed sufficient data in which to make,

1 you know, draw the conclusions that I drew in -- in

2 this matter.

3 So with that, I'll turn it back over

4 to Terry.

5 MR. MALLETT: Before you go on, I'd

6 like to ask one question.

7 Do you believe that your effort was

8 independent?

9 MR. LETTS: Yes.

10 MR. MALLETT: And why?

11 MR. LETTS: Well, nobody told me what

12 they're expecting in the front end, in real simple

13 terms, which is sort of what some of the rank --

14 some of the front line sort of felt. I had no

15 preconceptions going in. The background

16 information was helpful. It stretched back to some

17 10 years ago.

18 So there was -- I have no affiliation

19 with APS or Palo Verde prior to this effort earlier

20 this year. Again, I had no preconceptions about

21 what I should find. No one tried to guide me in

22 that regard. My conclusions are my conclusions.

23 I've been out now one year, essentially, doing this

- 24 type of work for APS and other facilities.
- 25 What I like about it is, I like the

1 independence, because I get to say exactly what I 2 think. And if somebody doesn't like that, they 3 don't have to do anything with it. That --4 that's -- that's on the client, what they -- if 5 they want to take any of my advice or any of my 6 suggestions, that's up to them. But I get to say 7 exactly what I say. They really don't like me, 8 don't ever hire me again. And that -- that's the 9 way this kind of business works. And I like the 10 flexibility of the job. But I really like --11 MR. MALLETT: We won't ask that 12 guestion here. 13 MR. LETTS: But I feel totally 14 independent, as I have so far this year on other

15 issues.

16 MR. MALLETT: Did you feel that any

17 of your findings or results were changed from what

18 you felt was the true finding?

19 MR. LETTS: Absolutely not. I think

20 a fair reading -- and, of course, flying back and

21 forth this week, I've read the report over a few

22 times, and I think a fair reading of it is, it's

23 not exactly an overwhelming endorsement of how

- 24 management has done things. And this is -- this
- 25 trust issue is -- is out there. It's real.

1 Whether it's booked as fair or not is really

2 immaterial because the feeling does exist. And

3 then -- so you've got to deal with that, really.

4 But -- but --

5 Yes?

MS. SALGADO: For the people that you
respected for this interview, were any of these
people you selected part of the new facing that you

9 see in I&C? You know, there's a few people that

10 are with other calls.

11 MR. RADKE: Apprentices?

12 MS. SALGADO: Right.

13 MR. LETTS: I spoke to two or three

14 who were in the apprentice program. I think

15 there's -- I'd have to check, but I think at least

16 three who are apprentices and going through the

17 qualifications, one of whom -- also, one of the two

18 that sought me out specifically.

19 MS. SALGADO: Okay.

20 MR. LETTS: But I did -- I did try

21 to -- and I also tried -- tried to mix a number of

22 women in as well because of the historical sexual

23 harassment discrimination matters that have

- 24 transpired over a number of years.
- 25 MR. MALLETT: I had one other

1 question before you start --

2 MR. LETTS: Yes, sir.

3 MR. MALLETT: -- or before we go on.

4 And perhaps, Gregg, you'll want to answer this

5 later. It has to do with how the staff and the I&C

6 department, technicians and supervisors as well,

7 felt about resolution of their issue that they

8 brought forth. You mentioned issue resolution was

9 a part of this program, and the feedback to

10 individuals, was important to get back to them on

11 how it was resolved.

12 And my question is related to that.

13 It's how did they perceive? Did you get into that,

14 as to how they perceived the -- very responded to?

15 MR. LETTS: Very favorable.

16 MR. MALLETT: Did they feel that it

17 was --

18 MR. LETTS: Very favorable.

19 MR. MALLETT: -- addressed their

20 issues, that sort of thing?

21 MR. LETTS: Very favorable on safety

22 matters. They have safety meetings. We have

23 weekly safety meetings. You have morning meetings.

- 24 And most of the testimony, overwhelming testimony,
- 25 spoke to the fact that when issues are brought up,

1 notes are made, actions are assigned, and there is

2 an answer.

3 So relative to, again, safety issues 4 broadly defined, very positive and very good. 5 When you broke it down into -- to --6 to administrative or human resource-type of issues, 7 again, you had a mixed feeling. Some people 8 thought management still did a fine job. Others, 9 you know, for having had specific personal 10 experience, felt otherwise on that. But on a 11 safety matter, almost, not a hundred percent of the 12 26 I&C front lines, but -- felt -- felt pretty good 13 about that. 14 Also, the front lines also gave their 15 team leaders very high marks as to across the 16 board, if not being able to get them an answer, 17 steering them in the direction in which they could 18 get an answer. And that was -- that was really 19 pretty uniform across the board. 20 MR. MALLETT: All right. 21 MR. OVERBECK: Let me just expand 22 on that, on the answer a little bit. Barry 23 described how the individual pieces of this

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- 24 assessment, how the different groups felt about
- 25 different pieces of the assessment.

1 Overall, though, when we fed back the 2 report to the employees, we gave them the entire 3 report on a computer so they could read it. Some 4 chose to read it. Some chose not to. We don't 5 know who read it. I just know that some chose to 6 and some chose not to. And I think that was some 7 of the feedback that came out of yours. 8 And, you know, we did go back and 9 subsequently -- and Terry is going to talk to this 10 because we'll get through the details here -- of 11 subsequent meetings with the staff, to feed some of 12 that back. And the reactions were mixed, much the 13 same as Barry has just described. 14 MR. LETTS: If I could add just two 15 points before I close. On that issue, one of the 16 statements made by -- by a number of folks who were 17 speaking of the trust issue as stated, I won't 18 believe what your -- what your results are unless I 19 get to read them. If -- if management is going to 20 walk in the room and just say, Oh, by the way, that 21 assessment that we just did, here's what we found, 22 that wasn't going to be good enough for -- for a 23 certain percentage of the -- of the front lines.

- 24 They actually wanted to touch it or feel it or see
- 25 it themselves to believe it.

1 Also, on the question of satisfaction 2 processes, I already mentioned about the feelings 3 within I&C about the response -- responsiveness on 4 safety issues. The interviews that I did, the 5 handful that I did of I&C planner/advisors, it's in 6 the report. It's on the last page or next to last 7 page. 8 Clearly, those folks who 9 apparently -- who appear to have been familiar with 10 the process and issues, but they expressed some 11 reservations about how issues are closed. And 12 that's -- that's in their report, and I'm sure 13 we're going to talk about that a little bit later 14 as well. Thank you. 15 MR. OVERBECK: Terry? 16 MR. RADKE: Back to the time line, 17 this shows that on August -- or excuse me -- yeah, 18 August 6th -- Barry Letts issued the independent 19 assessment report. On the next slide, it will show 20 that on August 14th, the report was sent to the 21 NRC. 22 The -- the next item here in the

23 September time frame shows that, as Barry had

- 24 mentioned, we -- we took, we felt, an innovative
- 25 approach to make the independent assessment report

1 in its entirety available to all I&C and affected

2 employees.

3 MR. SMITH: Terry?

4 MR. RADKE: Yes.

5 MS. SMITH: I was trying to

6 understand why you chose to just put it on a

7 computer as opposed to handing out, or what -- what

8 was -- how did you see that affect the trust of the

9 employees?

10 MR. RADKE: I think in -- in

11 subsequent meetings that I'll talk about later,

12 that was a comment from the front line, is that

13 they felt the way we put the report out also

14 alluded trust issues in that we did not provide a

15 copy of the report.

16 And at that time, our thinking was it 17 contains very sensitive information, material that 18 we prefer would be read, digested, but not taken --19 printed and posted and moved around the site. So 20 we looked at it from that aspect. It had some very 21 sensitive information, you know, very frank, and it 22 bridges into some confidentiality issues. So we --23 we felt that it would be best to make it available

- $\ensuremath{\text{24}}$ in its entirety so that individuals could read it.
- 25 It's only 18 pages long, but we really didn't want

1 it to -- out in a printed fashion at all.

2 MR. OVERBECK: Let me just add to 3 that. I mean, we had three choices. Leaders could 4 have got up and talked to their report. We could 5 have put it on a computer disk and provided it to 6 employees, which we did over several weeks so they 7 all could read it and they could read it several 8 times if they so wanted to. Or we could have 9 printed it and then passed it -- passed it out to 10 everyone.

11 We chose -- you know, leaders getting 12 up in front of people talking to it wouldn't have 13 generated any trust. Sending it out in a written 14 format, there was some sensitive information in it 15 that might -- might be viewed negatively by other 16 employees. And this was not something that was 17 interviews across the site, but, rather, the I&C 18 department. So we thought the best approach showed 19 the best opportunity for success, plus to provide 20 that in a computer format so they could all read 21 it. So everybody that was interviewed had an 22 opportunity to read what was the results of their 23 interviews, unredacted, so that it was the complete

- 24 Barry Letts report.
- 25 The only other thing we could have

done was to have Barry come back, have the I&C
 meeting, and then read his report and answer any
 questions, which was another option, but we didn't
 consider it at the time. Maybe in hindsight, that
 may have been a better way to go. I don't know.

6 MS. SMITH: Thank you.

MR. RADKE: The -- I was going to go 7 8 over the action that we took as the initial step to 9 begin the process of -- this is the reason why we 10 chose to provide the report to the I&C front line 11 employees, and affected employees, was we were real 12 interested at this point to, as our initial step, 13 to begin the process of rebuilding trust and 14 confidence with the front line employee, seeking to 15 gain this common understanding of what the issues 16 were, and we were also interested at that point in 17 working together in the development of action plans 18 to address the issue. So there's the piece on, you 19 know, including the front line in the development 20 of the action plans that we would put together and 21 going forward. 22 The next item here shows a senior

23 management meeting, and in early September we put

- 24 together, with all of the I&C leaders, so that
- 25 would be the department leader, the manger of the

department, his two section leaders, which are
 second line supervisors, and his eight team
 leaders, which is a foreman level and myself. We
 also included the planning/advising department
 leader and the planning/advising section leader in
 the l&C area.
 The purpose of that meeting was to
 discuss the assessment results, so now it's just me
 talking with the l&C leadership team, and we're
 looking to -- I'm looking to obtain feedback and
 recommendations on how to begin the process of
 rebuilding trust and confidence, and, also,
 developing ownership with the l&C leadership team

- 15 the concerns and issues.
- 16 I thought it was interesting that the
- 17 I&C leaders themselves expressed the desire to me
- 18 to meet with their teams themselves. So I thought
- 19 that that showed the I&C front line leaders are
- 20 comfortable in talking to their employees, and it
- 21 bears out the Letts report findings that the I&C
- 22 front line leaders enjoy a generally good working
- 23 relationship with their employees.

- 24 We were looking to obtain I&C front
- 25 line employee feedback to the assessment results,

1 so we wanted to talk directly to the front line 2 about the assessment and the results. We were 3 looking to solicit and document any additional 4 issues that -- issues or concerns that were raised 5 by I&C front line employees. So in those meetings, 6 what we're interested in talking about, the Letts 7 report and the responses and the reactions to that, 8 as well as any other issues or concerns that --9 that they had that they'd like to raise. 10 And we provided a commitment to 11 provide feedback and follow-up. We -- we would get 12 back with them. 13 The team leader meetings, after the 14 front line employees had the opportunity to review 15 the report, we had the I&C front line leader 16 meetings. And, again, that's at the foreman level. 17 The meetings were conducted. The employees that I 18 talked to, the team leaders that I spoke to in 19 subsequent meetings, felt that the meetings with 20 the front line were quite participative, they felt 21 they were productive. People, for the most part, 22 all participated and all provided feedback and 23 additional issues and concerns which we documented.

- 24 Here's some of the feedback from
- 25 those I&C front line meetings, so it's the team

1 leader's meeting with the front line, and the 2 issues echo some of what Barry talked about, is the 3 desire to see the management team, rebuild the 4 trust and confidence in senior management. So 5 they're -- they're looking for that trust and 6 confidence to be restored. 7 They were looking for us to address 8 resource utilization efficiencies in their work 9 area, and those efficiencies are in the work 10 scheduling process and in how we do work in the I&C 11 area. Keeping open, honest and a consistent line 12 of communications, open on decisions that affect 13 the front line folks. So here's this -- this 14 common theme, again, is they -- they want to be 15 part of the resolution process. 16 Looking to resolve issues outside of 17 the I&C department span of control. So as Barry 18 said, it seemed we did real well on issues that we 19 had total control of ourselves. Where we fell 20 short, I think, is when we needed to go outside of 21 our area of ownership, be it the I&C area or the

22 maintenance area, or if I -- sometimes I believe

23 I've not done as good a job as I could have in

- 24 maybe dealing with engineering on modification
- 25 issues that the planning/advising employees had

1 been raising to me.

2 MR. CHAMBERLAIN: When you use the 3 term "senior management," what are you talking 4 about? 5 MR. RADKE: At this point, I'm a 6 senior manger, so --7 MR. CHAMBERLAIN: So is that --8 MR. RADKE: -- we're talking myself 9 and -- and Gregg. 10 MR. CHAMBERLAIN: And anybody above 11 you? Or is that --12 MR. RADKE: Yeah, pretty much anybody 13 above us. 14 The next bullet is to receive the 15 respect of the management team for them and their 16 contributions to the organization. And in this 17 particular area, I feel like the I&C techs have had 18 tremendous accomplishments to the success of our 19 facility. They have been able to take their 20 backlog numbers down from -- from levels of 150, 21 175 items, down to as low as 45 and 40. So a 22 tremendous effort they put forward in getting the 23 backlogged items worked out, getting the Palo Verde

- 24 enunciator boards to blackboards all through units,
- 25 resolving corrective action deficiencies associated

with control and instrumentation. They've done a
 tremendous job.

And where I have not personally done
a tremendous job is recognizing them for those
achievements and -- and their contribution to the
organization.

7 The planners/advisors, for example, 8 have -- they planned three outages last year. They 9 met every planning milestone that was in front of 10 them. They did a tremendous job in preparing the 11 facility for the success of the steam generator 12 replacement outage, and from a procedural 13 standpoint, and reviewing the reliability-centered 14 maintenance information, the advising function in 15 performing PM changes and honing our program to 16 improve equipment reliability. These folks are --17 are the focal point in getting that done. 18 And, again, tremendous contributions. 19 And I don't feel that I've done a very good job in 20 recognizing those contributions over the last year. 21 And, actually, in my tenure from 1999 on, I could 22 have done a lot better job.

23 The last item is that common theme

- 24 which is, you know, make sure the group feels
- 25 included in the identification and the resolution

1 of the issues. And I'll -- I'll talk more about

2 that.

3 We conducted a follow-up meeting with 4 the I&C leaders to ensure that we had all of the 5 issues documented, issues and concerns, and we 6 wanted to work together to develop the specific 7 action plans addressing additional issues and 8 concerns raised during the I&C front line meetings, 9 which were independent of the Letts assessment. So 10 we received a lot of good feedback on the Letts 11 assessment. I think overall both groups felt that 12 the assessment was an accurate depiction of current 13 conditions, and we received a lot more information 14 on other concerns and issues, and we documented 15 those. 16 At this point, we're developing 17 action plans to address the issues and concerns 18 specific to both the I&C area and ones that were 19 more global to Palo Verde. 20 Linda? 21 MS. SMITH: When you said you had

22 the -- a whole list of issues now, have you had

23 much success resolving those issues? Or are they

24 all still mostly open?

25 MR. RADKE: No, we're doing a real

1 good job on resolving them. Many of them were --2 we were able to get together pretty quickly and 3 resolve them. I'll give you a good example. And 4 one of them involved weld screens. As you walk to 5 Unit 3 Admin building there, to get to the I&C 6 shop, our welder's shop is right there. And many 7 times they would walk up on the area, and where the 8 residents are housed, and they would see welding in 9 progress and make comments that they felt that 10 there should be weld screens up for 50 feet prior 11 to approaching the welders. And they were 12 frustrated that -- that we had not taken some 13 action on that. 14 So it was a fairly easy one to work 15 with the weld leadership and take care of that. So 16 many of them we've resolved. There are some large 17 ones that are taking a lot more time and effort. 18 MS. SMITH: Thank you. 19 MR. RADKE: So the point I wanted to 20 make, also, is that there -- there are two areas of 21 focus here, the I&C action plans, proper and more 22 global ones to all of Palo Verde.

23 MR. CHAMBERLAIN: Let me ask you a

- 24 question on the example you used about the weld
- 25 screens.

1 Had that been entered into a 2 corrective action system previously and 3 dispositioned? 4 MR. RADKE: Huh-uh, I'm not aware of 5 that. I really can't answer. 6 MR. CHAMBERLAIN: You don't know if 7 it's a new issue or --8 MR. RADKE: To listen to the I&C 9 front line, it sounds like an issue that had been 10 raised a number of times, and they -- I think there 11 were attempts to correct it, but the attempts were 12 not successful. So I don't know at what level 13 those attempts. From my aspect, it was quite easy 14 to resolve. 15 MR. CHAMBERLAIN: The reason I asked 16 that, because you've given us the impression that 17 across the board, people are willing to enter 18 things in the corrective action program. There's 19 an example maybe that you could analyze to say, 20 okay, we understand the issue, now we're fixing it, 21 we think it's important to fix, why -- what 22 happened to it in the past that it didn't get

23 fixed?

24 MR. RADKE: And I don't know the

25 answer. I -- we can look that up if you'd be

1 interested in follow-up.

2 MR. SONTAG: We're interested. We 3 need to follow up on that. 4 MR. RADKE: The action specific to 5 the I&C department -- I want to run through those 6 pretty quickly here -- is that the maintenance and 7 I&C department management have and will continue to 8 attend various shop meetings in the I&C work areas. 9 And the types of shop meetings I'm talking about 10 are safety meetings. They have morning meetings at 11 7:15. So there are plenty of opportunities for 12 management to increase their visibility and 13 accessibility to not only the I&C front line 14 employees but the I&C leadership team as well. And 15 that goes as well for senior management, client 16 services, human resources representatives, and 17 employee concerns department staff. 18 We're looking for them to -- and they 19 have already started this, the periodic visits to 20 the I&C work areas to increase accessibility. 21 I know that Gregg has been attending 22 safety meetings fairly regularly. I've been to 23 safety meetings and shop meetings in all of the

- 24 areas. So we're really trying to improve our
- 25 management visibility and accessibility in that

1 area.

2	The third item there is to resolve
3 1&	C front line issues from the feedback meetings.
4 Sc	o as you had commented, I gave you a what I
5 th	ought was a relatively easy one to resolve. We
6 die	d document all of the issues. One of the things
7 th	at we did was put together an I&C advisory board,
8 co	onsisting of front line folks that volunteered to
9 be	e on it, that wanted to make a difference, and
10 w	ranted to have the ability to help resolve some of
11 th	ne longstanding issues. We did that to make sure
12 th	nat the group feels included in those
13 id	lentification or resolution of issues, and that
14 th	ney're working with us to help prioritize the
15 ite	ems that we picked up from the front line
16 m	neetings.
17	Kind of interesting, we've already
18 ha	ad some real positive impact from that front line
19 a	dvisory group. Now, I'll give you a simple
20 e	xample, and it involved fire protection work that
21 th	ne I&C shop had picked up, primarily in the
22 d	etection function of the fire protection on-site.
23	The management team was looking to

- 24 and I&C has very well-defined teams that tackle
- 25 particular equipment, so they have areas of

expertise where the team is responsible for plant
 protection or reactor protection systems. We
 thought that it would be best served to reduce the
 backlog in this particular fire protection area by
 putting together a team to focus on the work and
 get the work worked off.

We gave that to the advisory board.
They came up with a very innovative approach that
we have adopted, and they preferred not to take
away from the existing I&C teams to form a fire
protection team, but they preferred to divide up
the fire protection work amongst the existing
teams, allow them to qualify on that particular
specialty, and then go after the work in that
manner.

16 So I think we really saw the fruit of 17 what that advisory team can do for us in, you know, 18 helping resolve those issues, and then they own it 19 from that point. So I thought that worked real 20 well for us.

21 MR. SATORIUS: Sticking on the fire

22 protection, if I recall from one of your

23 assessments, either Barry's or it might have been

- 24 your own, wasn't particularly viewed as positive by
- 25 a number of I&C personnel. Isn't that right?

1 MR. RADKE: That's correct. And --2 but I think the reason why it wasn't viewed as 3 positive was from the aspect that they thought 4 that, I think to quote, that it was simple and 5 mindless work. MR. LETTS: Something along those 6 7 lines. 8 MR. RADKE: It wasn't very 9 complicated. And, you know, these folks are very 10 skilled technicians, and I think they inherited 11 this work and felt that, you know, it wasn't as 12 exciting as some of the things that they do, so 13 we're trying to spice it up a little bit for them. 14 MR. MALLETT: Have to give them some 15 of our circuit analysis --16 MR. OVERBECK: They would love that. 17 MR. RADKE: They're -- they're 18 very --19 MR. OVERBECK: They would love that. 20 MR. RADKE: -- very intelligent, 21 professional employees. 22 The last item there I wanted to talk 23 about was -- well, actually, you switched slides on

24 me here.

25 This senior management to meet with

1 the I&C leaders quarterly to access progress made 2 and revise as necessary our action plans, you know, 3 make sure that our action plan goals are being met. 4 I've already had the first of those meetings. I 5 have now included Mike in them. They're actually 6 his meetings, but he's not going to quite let go of 7 me, I think, on these, until he's comfortable. 8 We also have a monthly meeting with 9 just myself and now Michael and the two managers 10 from the departments, I&C and I&C 11 planning/advising, again, just to kind of status, 12 how are we doing. 13 The next slide is Palo Verde specific 14 action plans. And these are more global in nature, 15 and they're applicable to the entire Palo Verde 16 organization. And items we came up with were 17 managing employee concerns trading -- training --18 and we provided that to all Palo Verde leaders. 19 And we really piloted it in the maintenance area. 20 We really saw the value for all Palo Verde 21 employees. And I think Harry and Russ might have 22 got a chance to sit in on one of the classes. But 23 we saw real benefit there to -- to get our leaders

- 24 back up to speed again on managing employee
- 25 concerns.

1 We've had an effort to increase the 2 site-wide communications on the issues. Integrated 3 Issues Resolution Program. We'll talk more about 4 that a little bit later, but that we see that as --5 as something we need to keep getting out in front 6 of people. The programs that we have, we need 7 to -- they all need to be cognizant as to what they 8 are. 9 Front line training on issues 10 resolution and safety-conscious work environment 11 will be conducted for our employees in 2004. And 12 we've already -- and it's really answering one of 13 your questions. We've had iterations of, we call 14 it, Can We Talk training years ago, and a 15 continuation of it was, Let's Keep Talking. And I 16 don't know what our tag line for this particular 17 front line training will be, but it's -- it's 18 something that it's timed, it's due again to get it 19 out in front of our employees again as to the 20 programs that we have, how we expect them to be 21 used, and a general knowledge of the -- of the 22 entire program.

23 The last item is a site survey.

80

- 24 We'll complete that in 2005. And we're really
- 25 looking to gauge the work environment employee

1 willingness to raise safety concerns. So we --

2 we're looking for some time there to allow the 3 corrective actions that we've taken to take place, 4 and then we'll perform an effectiveness review in 5 2005. 6 MR. CHAMBERLAIN: I don't necessarily 7 want a history, but on this site survey you're 8 going to do in 2005, do you have a baseline to 9 compare it against? 10 MR. OVERBECK: We do not have a 11 baseline survey. This -- that will be the first 12 survey in Palo Verde's history, probably for the 13 last several years. 14 MR. CHAMBERLAIN: Okay. 15 MR. OVERBECK: Go ahead. I'm sorry. 16 MR. WISE: I was just going to ask, 17 on a previous slide, you indicated that you were 18 going to meet on a guarterly basis with the I&C 19 team leaders to gauge progress. I guess I would,

20 you know, wonder if there's any plans that

21 management, whatever they happen to be or whoever

22 they happen to be, is there going to be any

23 attempts made to go below that and you meet with

- 24 the front line employees to find out how the I&C
- 25 team leaders are doing? Because some of the

1 information we got was, well, I'm not sure about my 2 leader, and so they would be a -- that would be a 3 good check for you to find out, are the things that 4 you're expecting your team leader to communicate, 5 are they, in fact, getting to that level. 6 MR. RADKE: And I think that's a good 7 comment. We'll -- we'll have -- we typically have 8 had all-hands meetings where, you know, it allows 9 us the opportunity to -- to talk directly to the 10 front line. I think you also will have your answer 11 questioned -- or your question answered -- by Mike 12 Shea here as well. I think you'll be happy with 13 what you hear from him. 14 MR. OVERBECK: Well, Mike, that was 15 you. 16 MR. SHEA: That was a great lead-in 17 there. Thank you. 18 Good afternoon, ladies and gentlemen. 19 As Gregg said, I took over maintenance January 1st 20 of this year, 2004. I transferred from training. 21 I spent over 20 years in radiation protection. I 22 started as a traveling technician, working around 23 the industry, several different plants in the

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- 24 United States. So I do feel as though I still
- 25 carry a good perspective of the kind of issues that

1 our technicians deal with on a daily basis, so I --2 I plan to -- to make addressing the issues to the 3 I&C techs and any other maintenance personnel, for 4 that matter, bring out one of my highest 5 priorities. 6 I also plan to make sure this is a 7 priority of all the maintenance leaders as well. 8 I've already stopped by -- in my week and a half in 9 this position now, I've started stopping by the 10 morning meetings in the shops just to introduce 11 myself, make sure the front line folks know who I 12 am. I've worked with a lot of them, but I don't 13 know all of them, and I'm sure some of them don't 14 all know me, so I'm making that a priority right 15 off. 16 I'm currently gaining an 17 understanding of the issues at hand. There's an 18 awful lot of history here. I have reviewed the 19 independent assessment report. I'm familiar with 20 our action plan as we've gone over. I received 21 turnover from Terry. Terry will be just down the 22 hall as well, so I will -- I'm sure I will continue

23 to have to ask him about stuff.

- 24 I'll continue to meet with the I&C
- 25 leaders. I'm going to meet with the I&C front line

1 as well as make myself accessible to them. You

- 2 know, a little bit of what we've heard from --
- 3 from -- from Barry's investigation is, to some
- 4 extent, some people are a little bit tired of

5 formal meetings on it, so I'm going to try to blend

6 that where I make myself as accessible for maybe

- 7 informal conversations off to the side kind of
- 8 things as -- as much as I can.
- 9 I plan to discuss this meeting with

10 the I&C staff. In a sense, we have the luxury of a

11 transcript. I plan to get that to the I&C's staff

12 as soon as I can, just to try to get them as much

13 information and try to build as much trust about

- 14 what we're doing going forward here as I can.
- 15 I believe I can bring a fresh

16 perspective to addressing the employees' issues.

- 17 I'm committed to implementing the action plan and
- 18 then taking any additional actions that I need to
- 19 going forward. I don't -- I don't fantasize
- 20 that -- that we've identified absolutely everything
- 21 we need to do as information. And, you know, Terry
- 22 and I have already talked about that. As new
- 23 things come forward -- we've already gotten those

- 24 things from the front line meeting -- I'll have to
- 25 adjust the action plan going forward.

4	
1	That's I thank you very much.
2	Now, I get the next piece.
3	During 2003, through self-assessments
4	and MITRs and contract and the contract exit
5	process, over 380 employees were interviewed to
6	confirm that an open environment exists for raising
7	safety concerns without fear of retaliation. So
8	what I'm going to do is similar to what Terry has
9	been doing here, I'm going to cover a time line and
10	give you some examples of different parts of our
11	process that were used during 2003 and specifically
12	where we've interviewed where we did
13	face-to-face interviews with folks and talked about
14	safety-conscious working environment.
15	First one you'll see there is
16	Could you back up? I'm not quite
17	there.
18	The water reclamation facility.
19	Palo Verde is a little unique. Most of you-all
20	know this, but I'll cover it anyway. Palo Verde is
21	a little unique in that we use effluent from
22	Phoenix, from the Phoenix area, to cool or supply
23	of the water for our cooling towers. The water rec

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- 24 facility is a very large water treatment plant
- 25 located adjacent to the three generating units.

1 Now you can flip.

2 A new plant manager went over there 3 in -- in the beginning of the year, I believe 4 actually late in 2002. And he had a few employees 5 bring up some concerns to him. Because of that, he 6 asked employee concerns and the human resources 7 department to do -- to interview some employees and 8 specifically about their willingness of the water 9 rec employees to bring up concerns. 10 As you see at the -- at the top of 11 the slide, we -- he used the manage -- the MITR 12 process to document that and get it started. The 13 results of those interviews, 100 employees were 14 interviewed. I believe there's 103 employees at 15 water rec. 16 MR. OVERBECK: There's a total of 126 17 employees. Five of those are contractors. About 18 130 front line employees. 19 MR. SHEA: Ah. Okay. Thank you for 20 that clarification. 21 26 percent felt they would be 22 retaliated against for raising concerns. Not a

23 good thing. Specifically, though, the

- 24 investigation found that this was -- was -- was
- 25 very focused on a leadership issue. Some

1 leadership changes were made as a result of this
2 investigation. The follow-up, which I'll discuss
3 later in the year, during our Integrated Issues
4 Resolution Process self-assessment, as a follow-up,
5 interviews were performed of water rec employees,
6 and at that time, we found that there was an
7 improved environment for raising concerns.
8 Next.
9 MR. MALLETT: Did you have a
10 percentage of them that felt they would be
11 retaliated against at that point in time for
12 raising concerns?
13 MR. OVERBECK: Peter Rail might know
14 the answer to that.
15 MR. MALLETT: I recognize
16 MR. OVERBECK: When we when we did
17 a follow-up, we followed up with six employees out
18 of water rec, so it's a smaller sample size. So I
19 don't believe that all six of those felt
20 comfortable in raising concerns.
21 MR. MALLETT: Okay.
22 MR. SHEA: The next one you'll see in
23 April of 2003, as part of the Davis-Bessie SOER

- 24 evaluation at Palo Verde, interviews were also
- 25 performed.

1 Next slide.

2 The purpose of the interviews were to
3 determine if a nuclear safety or if nuclear
4 safety is compromised by production priorities.
5 The scope of that was 123 Palo Verde employees
6 interviewed. The results were 98 percent reported
7 clear expectations from management regarding
8 identification and elevation of concerns, and none
9 of the employees expressed an unwillingness to
10 raise nuclear safety concerns.
11 Next slide.
12 MR. MALLETT: That's the result we
13 like to see.
14 MR. OVERBECK: That is a significant
15 result, yeah.
16 MR. SHEA: Then in August of the year
17 we did our integration our Integrated Issues
18 Resolution Process interviews, or, I mean,
19 assessments. The purpose of the interviews during
20 that assessment were to determine employees' views
21 of the IIRP process and as well as determine if we
22 have a safety-conscious work environment. 76
23 randomly selected employees interviewed were

- 24 interviewed by ECP and HR industry peers. And
- 25 these were not -- not Palo Verde employees but

1 peers that came in to help us with this.

2 The results, all interviewed 3 employees were comfortable raising safety and 4 quality concerns to their leaders without fear of 5 retaliation. We have -- they felt we had a 6 credible and effective IIRP process. But a theme 7 we have already talked about a little bit here, 8 they said there was a need to increase the 9 awareness of the IIRP process. 10 Okay? In October of 2003, an issue 11 was raised by an employee. An operations employee 12 felt scheduled work assignments were too demanding, 13 which could have safety ramifications. Again, the 14 operations leadership took that and opened a MITR. 15 They additionally went and asked HR and employee 16 concerns to conduct interviews with reactor 17 operators and auxiliary operators to ascertain if 18 the other operators felt the work schedule was 19 unrealistic and demanding. 20 The results were, of the 20 operators 21 who were interviewed, none felt that the work 22 schedule was unrealistic. This result was shared 23 with the employee by office leadership, and an

- 24 action plan was developed.
- 25 During those interviews, it was also

1 verified, the operators felt comfortable raising

2 safety concerns to their leaders.

3 MR. SATORIUS: Mike, what was the

4 vehicle that permitted this office employee to

5 articulate his concern within your process?

6 MR. OVERBECK: He communicated it to

7 his ops leadership. My understanding is he

8 communicated to his ops leadership. It rose up to

9 a department leader for operations in Unit 3. He

10 went to employee concerns and asked for their help

11 in interviewing his other operators to make sure

12 that he understood the scope of -- of his issue.

13 And the MITR was opened.

14 MR. SATORIUS: The MITR was opened by

15 the management?

16 MR. OVERBECK: Management, to

17 document the --

18 MR. SATORIUS: But just so I

19 understand, make sure I've got it clear, there was

20 no corrective action-type document or IIRP.

21 MR. OVERBECK: He went through what

22 we would expect. He went to his leadership and

23 raised it up that way.

- 24 MR. SATORIUS: Okay.
- 25 MR. OVERBECK: And they -- they took

1 it on from there and had some ownership with it and

2 opened the management plan.

3 MS. SALGADO: Could you clarify that
4 that scheduled work was during outages, or just
5 normal --

6 MR. OVERBECK: I do not know, Nancy.7 We could find out for you. I do not know. Peter

8 probably knows.

9 MR. STROUD: I'm sorry. What was the

10 question specifically that you were --

11 MS. SALGADO: If the individual had

12 issues with the scheduled work during outages or

13 just normal work?

14 MR. STROUD: Okay.

15 MR. OVERBECK: My limited -- my

16 limited understanding is that he was concerned

17 about the work scope that he got on a particular

18 day, and, subsequently, in conversations with him,

19 that was -- was discussed with him, how he could

20 ask for help from other operators who were willing

21 to give it. So I'm not sure exactly where we stand

22 today on that, but I believe it was associated with

23 more of a date, sort of work-out activities.

- 24 MR. SHEA: Next slide, please.
- 25 In -- in December, you'll see, we

have contractor interviews there. The -- I'll
 cover that, contractor exit interviews. We put
 that at the end of the year since we had a large
 number of contractors for our fall outage, but
 these interviews, in fact, took place throughout
 the year.

7 And the reason for these contractor 8 exit interviews is to provide -- or to get feedback 9 to assess the environment for raising concerns. 10 The scope -- the employee concerns department picks 11 contractors randomly from the major contract 12 companies, those employees who are exiting. During 13 the year, they did 70 of those, and they have a 14 pretty comprehensive questionnaire that they go 15 through and talk to the folks and gather the data. 16 And the results of that were they all -- all the 17 contractors interviewed felt comfortable raising 18 safety concerns without fear of retaliation. 19 MR. SATORIUS: Mike, just so I 20 understand, these -- these -- I think you said 21 these -- these are routinely done throughout the 22 year, just you roll them up in December. Is

23 that --

- 24 MR. OVERBECK: Yes.
- 25 MR. SHEA: Yes, sir.

1 MR. OVERBECK: Let me -- let me make 2 sure it's clear. We do exit surveys so everybody 3 gets -- everybody at least at Palo Verde gets a 4 survey. 5 MR. SATORIUS: Irrespective of 6 whether the contractor or --MR. OVERBECK: A subset of those are 7 8 selected for interviews, and this is that subset, 9 during the course of the year. 10 MR. SHEA: And this is just kind of a 11 summary table that goes through and shows you the 12 different processes and dates during the year, 13 organizations involved, and the number of folks 14 that we interviewed. 15 MR. MALLETT: Before you go to your 16 conclusion, when you look at the slide that you had 17 on the IIRP interviews and you talked about 18 increasing the awareness of the IIRP, was one of 19 the results, that you needed to do that? 20 MR. SHEA: Yes, sir. 21 MR. MALLETT: My question is: How do 22 the managers of each of these pieces -- I apologize 23 for not having all the acronyms down -- but in the

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- 24 IIRP process, how do those managers go out and
- 25 survey the staff to get their views on the process,

1 is it working, are they still wanting to use it, to

2 answer those type of questions?

3 MR. OVERBECK: Let me just try to

4 rephrase the question to make sure I got it right.

5 Out of our four processes, and the

6 owners of each of those four processes, how do they

7 go out and survey the other leaders to find out if

8 the processes are being used?

9 MR. MALLETT: Right, and -- and/or to

10 find out if people are aware of them, and there's

11 an issue of training, and something like that.

12 MR. OVERBECK: Let me -- let me ask

13 the question. The major program that we use is the

14 corrective action document, the CRDR, and we do

15 independent self-assessments and audits on the

16 corrective action -- on that portion of the

17 corrective action product.

18 The management, the MITR, and the

19 employee concerns, we do a self-assessment

20 during -- and we have done -- it used to be an

21 audit every two years. Now we have done a

22 self-assessment this year, and that's how we -- how

23 we measure the effectiveness of that program.

- 24 MR. MALLETT: And when you do those
- 25 self-assessments, does that include talking to

1 individuals that use the process?

2 MR. OVERBECK: Yes, it did. It 3 did -- it did -- one of --4 You're going too fast for me now. 5 One of these -- that one right there 6 is an assessment, self-assessment, where we 7 interviewed employees and front line and leaders. 8 There's some leaders involved in that, I believe. 9 I can't tell you how many, but Peter probably 10 could. How is this program working? And that's 11 how he measured effectiveness. 12 MR. MALLETT: When they conduct --13 I'm leading up to my final question. 14 MR. OVERBECK: Okay. 15 MR. MALLETT: When they conduct these 16 interviews, do they go out in the plant to do that, 17 to talk to the workers as they're in their work 18 environment? 19 MR. OVERBECK: Yes, they do. My --20 my understanding is they actually go into the 21 plant. I would have to get that verified. 22 MR. MALLETT: The reason I asked is 23 one of the findings we had from our look was that

- 24 some of the people felt uncomfortable even knowing
- 25 who was responsible for what piece of the program

1 and who that person was.

MR. OVERBECK: I know that in the
case of the water rec, Peter Rail and the HR folks
went to the water rec facility and interviewed
employees there rather than bringing them over
somewhere else.
MR. MALLETT: Right.
MR. OVERBECK: I think there's a
number of folks that do know who Peter Rail is in

10 the employee concerns, but, evidently, not many of

11 them know him that well in the I&C group, and we're

12 going to correct that.

13 MR. MALLETT: Thank you.

14 MR. SHEA: All right. So in

15 conclusion of that, we believe we have a sufficient

16 sample of employees during 2003 that were

17 interviewed across the site to confirm that an open

18 environment exists for raising safety concerns.

19 Okay. Rusty?

20 MR. STROUD: Russell Stroud. I'm

21 glad to be speaking. Thank you very much.

22 I'll be talking to you today about

23 the inspection results from the inspections that

- 24 were conducted on-site at Palo Verde in mid
- 25 December, and which were mentioned earlier before

1 we started the presentation.

As we've talked through the various
slides and aspects of our program, we've covered a
great many of the questions that were raised
subsequent to the inspection. We'd like to take a
few moments here to talk about two areas of
particular interest to us, and one of those being
the potential for a degradation of the Integrated
Issues Resolutions Process, and specifically the
use or lack of use of CRDRs, and also speak to the
increase in the number of issues being raised to
the NRC.

As has been addressed, many of the
findings from the inspection that was conducted in
mid December have been confirmed, or at least we
have data similar to those findings, which suggests
that we're on the same page on quite a many of
these issues. And so I'll speak just in terms of
some of the information that we have from reviewing
NRC allegations that have been referred back to us.
The most recent information we have,
which was gathered from the NRC web page, was that
there were 26 NRC allegations for Palo Verde for

- 24 the year 2003. Of those 26, 15 were referred back
- 25 to APS for investigation. As we've looked at

those, we've looked at the areas that are
 mentioned, or the subject areas of the allegations
 that have been referred back to us, and in breaking
 those down, we see that the majority of those are
 relative to the I&C department. Three of them have
 been self-identified by APS and are the result to
 the access authorization order and information that
 we fed back to the region.

So three of them come from -- from
that area. Two of them have been in the area of
contractors, one in ops, and one in security. The
main thing that we wanted to highlight with this
slide, though, is that minus the self-identified
issues, we do have the agreed-upon area of concern
here, the I&C area, which is showing a great deal
of activity as far as NRC allegations.
MR. MALLETT: Russ, before you go on,
I wanted to make a statement. As Mark Satorius
said in the beginning, we look at the programs and

20 try to assure ourselves that you are conducting, or

21 promoting, I guess is a better term, environmental

22 people that can bring up safety concern. One of

23 the indicators we used is the number of allegations

- 24 that we receive. And if you look at the web page,
- 25 you'll see Palo Verde go along at a certain level,

and then you'll see a jump in that number. And
 that's one of the reasons we -- we started this
 process of asking you, Are you assured that your
 environmental people feel free to bring up safety

5 concerns.

6 And I just wanted to make that

7 statement. That's part of the basis for us

8 starting our concern.

9 MR. OVERBECK: And, Bruce, I -- I do

10 really -- I do understand that, and that's the

11 reason why I opened my statements earlier with the

12 fact that we understand that there's an increase in

13 allegations and we are concerned about it.

14 MR. STROUD: With that being said, if

15 there's no questions, I'm going to refer back to

16 Michael now to -- he's going to talk through some

17 of the condition report disposition request data

18 that we have.

19 MR. SONTAG: And what I'd like to do

20 at this time is kind of go over the elements of the

21 IIRP program. A question came up earlier, what we

22 saw as far as numbers, populations within those

23 groups, so I'm going to go through and review data

- 24 for you, present data, the CRDR program, the DPO
- 25 program, the MITR program, and employee concerns.

1 What we'll look at is the typical
2 numbers we saw for 2003 and the previous years, and
3 then we'll also go from the site down to
4 maintenance organization, and, if applicable, down
5 to the two shops that we're also referring to here.
6 I'll start off with the CRDR program.
7 Actually, before I get specific on the CRDR
8 program, make sure everybody's baseline, the CRDR
9 program is one of three elements of Palo Verde that
10 makes up our corrective action program. This slide
11 shows the CRDR program in the center, which is
12 typically for plant program process human
13 performance-type issues.
14 To the far left of the face of the
15 slide, you'll see the work control or corrective
16 maintenance work order process, and that's
17 typically used for equipment-identified issues, and
18 is, again, the corrective action documents you
19 typically see the mechanics or the trades-type
20 people work to.
21 On the far right and it's more of
22 a minor population issue at Palo Verde is
23 procurement vendor-type of area or issues

- 24 identified there.
- 25 Total population of these three

1 documents at Palo Verde is typically 10 to 11,000 2 per year, which is very typical to other power 3 plants. 4 Moving on, we'll talk specifically of 5 CRDRs. What this slide shows us is --6 MR. SATORIUS: Could I ask a question 7 on the previous slide real quick? And I'll make it 8 quick. 9 MR. OVERBECK: Please back up. 10 MR. SATORIUS: And that is --11 everybody -- there's more than one way to skin a 12 cat. 13 MR. SONTAG: Correct. 14 MR. SATORIUS: So licensees, you 15 know, develop whatever programs. 16 I want to go on the far left here. 17 And if you have hardware problems 18 where you have a valve that fails three times in 19 the course of a year such that there's something 20 going on there, that there needs to be a recall, 21 there needs to be an evaluation, there needs to be 22 corrective action taken to replace the valve, or 23 whether you need to maintain it any differently or

- 24 whatever, is there a vent process in there?
- 25 MR. SONTAG: Yes.

1 MR. OVERBECK: Yes. Let me answer 2 that question. The -- you know, if it broke three 3 times, it'd get three work orders to fix. 4 MR. SATORIUS: Right. 5 MR. OVERBECK: Probably on that 6 second work order, it's either maintenance through 7 a functional failure, or there is a negative trend 8 identified, and a CRDR is written to get through 9 costs. 10 MR. SATORIUS: Okay. So it kicks 11 over to the CRDR program, because that's where your 12 root cause counts are located, is in the CRDR 13 process? 14 MR. SONTAG: There are two things 15 that will get it there. Typically, what you see 16 for equipment issues at Palo Verde, you'll see a 17 work control document to correct the condition. 18 You will also typically see a condition report 19 written on that to evaluate the maintenance rule 20 impact. Maintenance rule, functional failures and 21 impacts are evaluated under the CRDR program, and

22 it is deemed that it's not a maintenance rule

23 failure and it's not a repeat failure or an

- $\label{eq:24} 24 \ \ \text{increasing trend that will be closed to the work}$
- 25 rule document to fix the component.

1 If it is a maintenance rule failure 2 or a repeat failure or a trend, and any appropriate 3 actions, whether it be an apparent cause or a root 4 cause, will be conducted under the CRDR program. 5 MR. SATORIUS: Okay. Thanks. 6 MR. SONTAG: The CRDRs -- this slide 7 indicates CRDRs issued from 1999 to 2003. 8 MS. SMITH: That's for all three 9 units? 10 MR. SONTAG: This is for all three 11 units. This is for the site. And as we can see 12 for year 2003, we generated approximately -- the 13 site generated approximately 3,922 CRDRs, which is 14 a 28 percent increase from year 2002. 15 Now, we also note this year, or 16 during the year 2003, we had a renewed management 17 emphasis on reporting low threshold issues, as well 18 as we implemented a more formal management 19 observation program. 20 Taking this down to the maintenance 21 organization -- next slide please. 22 MR. GWYNN: Just for my 23 clarification, you also replaced steam generators

- 24 on Unit 2. Have you looked at what that
- 25 contributed to?

1 MR. SONTAG: Yeah, we saw -- when we 2 looked across there, of course, we had two outages 3 each year, fall and spring, and, typically, for 4 each outage, each year to year, we also see an 5 uptick in CRDRs generated during that period. 6 We did see a considerable uptick, but 7 the contributions to the 28 percent was observed 8 month-to-month, with the larger percentage being 9 during those outage periods. But we did see an 10 increase in CRDR generation every month of the 11 year, and it also was focused at a higher 12 percentage during the outage. 13 MR. OVERBECK: Does that answer your 14 question? We saw an increase from month to month. 15 MR. GWYNN: That steam generator 16 replacement took place over several years, and so 17 for this year, where the activity really peaked, I 18 understand that you did a lot of work related to 19 those steam generators, and I was just curious as 20 to whether you did anything to try to determine to 21 what extent.

22 MR. SONTAG: Well, I understand your

23 question. If you're looking at what total roll-up

- 24 for the year is, I don't have -- we have not
- 25 analyzed that, or I'm not aware of that data to

105 1 determine if, as a result of us preparing for the

2 steam generator replacement project, that that was

3 a result of the total increase. I don't have that

4 data.

5 MR. OVERBECK: I mean, I think the

6 salient point here -- we kind of anticipated your

7 question -- and what we do know is that

8 month-to-month, the -- there was an increase in

9 2003.

10 MS. SALGADO: Mike --

11 MR. SONTAG: Yes.

12 MS. SALGADO: -- on this number for

13 2003, you said that there was a low number of DPOs

14 because people felt comfortable coming back to you

15 and saying, you know, the resolution of this CRDR

16 doesn't satisfy -- or let's reopen it and let's

17 relook at things.

18 Can you tell me a percentage of how

19 many you had to reopen?

20 MR. SONTAG: I don't formally track

21 it with my program, but what I do have is I have

22 metrics that we monitor each month where the

23 oversight group and my group, performance

- 24 improvement, goes back and we sample a percentage
- 25 of the adverse condition reports along with

1 significant, and we sample them for effectiveness,

2 and do they do what they're supposed to do.

3 And some of the feedback that we pick

4 for our samples come from the line organization, so

5 while I don't track the percentage of feedback I

6 get from the line, I do have a monthly performance

7 indicator which tells me out of the percent I

8 looked at, how many of them were accepted, and we

9 do track that monthly, and that's provided through

10 our management.

11 MR. OVERBECK: But we could probably

12 get that number for you.

13 MS. SALGADO: Well, I was just

14 curious on a monthly basis. Let's go that route.

15 How many times does somebody come to you and say --

16 MR. SONTAG: Oh, we sample 10 percent

17 of the average CRDRs every month. Again, when I

18 say average CRDRs, this is random sample outside of

19 audit CRDRs and outside of significant additional

20 reports which are requirements by us to review.

21 We sample typically 23, 24 of those

22 adverse CRDRs a month. I would say we get one to

23 two calls, maybe -- sometimes three follow-ups with

- 24 requests to look at, further explore.
- 25 The next slide shows the CRDRs

initiated by the maintenance organization, and as
 with what we saw across for the site numbers, we
 did see an increase in CRDRs generated by the
 maintenance organization in 2003, and of note here
 is within the maintenance organization, we have
 seen an increase in trend in CRDRs generated over
 the last several years.
 This next slide illustrates from the

9 numbers of CRDRs generated by the maintenance
10 organization, which was 874 for year 2003, of all
11 the employees within maintenance, 36 percent of
12 them had generated at least one or more of those
13 CRDRs. So this indicates that they actually logged
14 on the machine and entered that CRDR into the
15 process themselves.

Again, what you see here, what's very
notable to us, is the increase in the last several
years of that comfort or that willingness to
generate those CRDRs within that maintenance
organization.
Now, what I'd like to do is this

22 number, 36 -- I'm going to screen on down -- this

23 is the maintenance organization, and I'm going to

- 24 screen down to the I&C technicians and the I&C
- 25 planner/advisors to compare and contrast what we're

1 seeing here as far as their willingness to generate

2 the CRDRs.

3 Next slide, please.

4 This next slide shows us the percent

5 of the I&C technicians in that shop that are

6 generating the CRDRs for 2003. We see a number of

7 58-1/2 percent. This is a very strong number. It

8 shows a very positive trend. We see the increasing

9 trend over the number of years within that shop, so

10 it shows a very strong willingness of the I&C

11 technicians. And, again, they stand out across

12 from the maintenance organization as a whole,

13 36 percent compared to this group of 58-1/2

14 percent.

15 Now I'd like to show or discuss what

16 we saw when we looked at the I&C planners and

17 advisors.

18 For 2003, out of all the CRDRs

19 initiated by that shop, the I&C planners and

20 advisors, 83 percent of them had generated at least

21 one if not more CRDRs. Not only is that high for

22 the maintenance organization, it is one of the

23 highest on-site, and indicates, one, that they're

- 24 very comfortable generating the CRDRs. They're not
- 25 shy about using the system. And we do show over

1 the last three or four, three years, or two years

2 preceding this, very positive, upward trend in this

3 arena.

4 MR. OVERBECK: Let me -- let me make 5 a comment here. In 2000, we implemented a brand 6 new site-wide work management system, computer 7 system, and there was spin-up time to learn how to 8 use that system. And I believe all these graphs 9 will show that learn-up, spin-up time, and as 10 employees become more comfortable with the computer 11 program, it's easier to write -- for them to 12 initiate the CRDR rather than have somebody else do 13 it for them. 14 MR. SATORIUS: Couple questions. 15 Wouldn't you expect your planners, just typically, 16 your future planning staff, former craft that have 17 moved on into planning --18 MR. RADKE: That's correct. 19 MR. SATORIUS: So they're -- they're 20 kind of your grave here, so to speak. Both the 21 craft had been around a while and understand the 22 system. I would -- wouldn't it be your expectation

23 that your planners probably generate the majority

24 of your CRDRs --

25 MR. OVERBECK: Yes.

MR. OVERBECK: Let me try to answer
your question. The answer is, yes, we would
expect. And because our I&C technicians are highly
skilled individuals, we expect a higher percentage
out of them, so I don't think any of these numbers
was surprising.
What we're responding to is -- is
the -- during the debrief, what we heard was an
unwillingness to use the CRDR process, or never
have written, or would not write. And that's what
we're responding to here with these slides, is that
our indication is that they are writing CRDRs
and -- and do know how to do that.

16 MS. SMITH: And toward that, I don't

17 completely understand exactly what that 83 percent

18 is.

19 Did you get all of the CRDRs that

20 were written by the shop and then sort them into

21 piles to see who wrote them?

22 MR. SONTAG: What I can do is, out of

23 that shop, they generate 57 CRDRs for that year.

- 24 Now, they have 18 planners divided within that
- 25 group. And we did it, we took these 57 CRDRs which

1 put them by name, if you will, electronically, and 2 we showed that out of the 18 advisors, 15 of those 3 had written one or more of those 57 CRDRs. 4 MS. SMITH: Thank you. 5 MR. SATORIUS: Who's -- who's the 6 real perspective -- where does the I&C stand with 7 the other craft, like mechanical maintenance or 8 electricians? 9 MR. SONTAG: The -- extremely high, 10 again. Within the maintenance as a whole, we 11 typically see 35, 36 percent initiation. So with 12 the I&C technicians being at 58, approaching 60 13 percent, they're high compared to the typical craft 14 trade. And, again, I don't believe that number 15 surprises anyone. It is typically what you would 16 expect to see. 17 Again, the point I'd like to also 18 make here is we're showing people that actually 19 generate the CRDRs what we really focus on on-site. 20 Can you identify an issue, or are you aware of an 21 issue? You bring it -- you either generate it 22 there or bring it to the attention of the leader or 23 some other peer who will generate that CRDR, and

- 24 that's really what our focus is, to make sure the
- 25 problems are promptly identified or resolved.

1 Harry?

2 MR. FREEMAN: If a technician has an 3 issue and he goes and talks to his team leader, and 4 the team leader actually initiates the CRDR, does 5 it get -- are you counting him as having initiated 6 a CRDR, or is he actually --7 MR. SONTAG: No. On the computer, 8 what we looked at is who signed on the computer and

9 initiated under their employee I.D. That's what we

10 had to look at.

11 MR. MALLETT: Let me ask you a

12 question. You show a lot of statistics. And I

13 recognize you have to have some indicator as to our

14 people, and are they not using your process for

15 raising concerns.

16 But if you look at this slide which

17 shows the technicians, 58.5 percent, 2003, you used

18 the, as you called it, CRDR process. That means

19 41.5 percent, if my math is correct, didn't use it.

20 How do you assure yourselves that

21 that 41.5 percent will raise the safety issue that

22 you can resolve?

23 MR. SONTAG: What we do is -- of

- 24 course, when I initially looked at the numbers, I
- 25 want to make sure I understand them, and that shows

the people that we are seeing are actually logging
 on and entering or writing a CRDR. Through our
 assessments, our surveys, as well as each NRC
 baseline inspection, we get feedback on those,
 because 10 to 15 percent of those look at PI&R
 issues.

7 Our follow-up questions, our 8 assessment interviews, we look to see if there are 9 adverse conditions or quality issues and feel that 10 are not being promptly identified and written in 11 the proper corrective action document. So through 12 our assessments, our interviews, our audits, as 13 well as feedback from info and a regulator, that's 14 how we assess the health of whether issues are 15 being identified and promptly entered into an 16 appropriate corrective action program. 17 MR. OVERBECK: Bruce, let me -- let 18 me add that I believe that's, certainly looking at 19 the charts here, a valid question. But the major 20 focus is that an employee feels comfortable raising 21 a concern, and that that then gets documented in 22 our system. It can be documented -- and we asked 23 them to raise their concerns, at least through

- 24 their leaders, and leaders can get those
- 25 documented.

1 Many of the CRDRs that we generate 2 are generated by leaders. So the other 41 percent 3 are probably -- Gregg's opinion was they're 4 generated by leaders. 5 Our assessment, Barry, Mr. Letts' 6 assessment of I&C, is that they're very comfortable 7 in raising safety concerns. They don't have any 8 trouble telling us what's wrong. And I believe 9 that -- that this just shows their comfort level 10 with using the computer system and writing the 11 CRDRs themselves. And it's improving. 12 MR. MALLETT: The reason this is not 13 on our statistics -- and I understand your comment. 14 But one of the indicators we look at is to see, 15 right or wrong, are people using the processes you 16 have in place, because if they start not using the 17 processes you have in place, then it could lead to 18 where they aren't raising the safety issues --19 MR. OVERBECK: Exactly. 20 MR. MALLETT: -- and that's the 21 reason I raised the question. 22 MR. OVERBECK: And we look at those 23 numbers as we have presented them to you to make

- 24 that -- I'm very concerned that if I see my
- 25 corrective documents start falling off or my work

1 orders start falling off, and I don't have a 2 reasonable explanation of why, then, I've got a 3 problem. And that's the reason why we look at 4 these as part of our audits. What's the numbers 5 doing and why are they doing what they're doing? 6 MR. SONTAG: The other comment I'd 7 like to make there, just before Gregg's discussion, 8 is we have performance indicators we read every 9 month. And we publish out a corrective action 10 health report, which I can provide a copy of. 11 And in that health report, one of the 12 things we do monitor is what we call the 13 criticality index, which is broke down by each 14 organization such as operations, engineering and 15 division's engineering, maintenance, RP. And what 16 we have is we have a two-year norm of what 17 percentage of CRDRs within that shop. They have 18 self-identified before it became self-revealing. 19 So we have a two-year norm, we have a 20 one-year norm, and we monitor that monthly. And if 21 we even see it on a monthly review, large decrease, 22 we go back to that department leader, that 23 director, and ask him, What's changed? Have you

- 24 changed the management? Have you changed
- 25 expectations?

So we do monitor this, and with our
 metrics, we have what we feel are very detailed
 metrics for corrective action program help, and we
 also provide those.

5 MR. MALLETT: The reason we're 6 dwelling on this so much is when we interviewed 7 individuals, we got the feeling that a lot of them 8 would not raise the issue through the process. 9 MR. OVERBECK: When we heard that, we 10 were surprised, and we went back and looked at our 11 metrics and collected data through our database,

12 trying to provide information there that shows that

13 they are using the process.

14 MR. MALLETT: And we appreciate that.

15 I recognize these are all samples, and you're

16 trying to use an indicator to get it resolved. I

17 would encourage you to keep looking at that area,

18 to make sure that people are using the processes.

19 MR. OVERBECK: Yeah, we're duly

20 alerted. It does appear they are using the

21 process, and we will continue to try to improve.

22 MR. SONTAG: The comment that was on

23 the telecom that I can add to now while we're

- 24 talking the topic here, is in March we have a
- 25 nuclear assurance oversight audit of corrective

1 action programs scheduled.

2 MR. SATORIUS: March '04? 3 MR. SONTAG: Yes, that is correct. 4 That's scheduled for a two-week period. The scope 5 has not been set. Typically, through the scope, we 6 will look at previous audit findings. Of course, 7 we look at our licensing documents and permits. We 8 will look at the industry operating experience as 9 far as other plants that are having 71152 10 inspections, typical like issues. We will look at 11 our self-assessment findings. And, also, our scope 12 is provided to all senior management, prior to the 13 audit, for their input of areas they want to have 14 evaluated. 15 So this is scheduled in March, and we 16 will conduct an audit, and we will be able to 17 assess, again, with that audit, to help our 18 corrective action programs. 19 The next slide, leaving CRDRs, would 20 be DPOs. And as we had mentioned earlier, as we 21 already brought up, during 2003 we had two DPOs

22 generated. I'd like to point out, the bulk of

23 those DPOs did come out of the maintenance

- 24 organization. Just a fact I'd like to state.
- 25 Historically, we have not seen much

1 activity in DPOs, so year-to-year, the raise of 2 four down to one is basically insignificant. We 3 believe, or I believe, that historically we have 4 not seen much activity in this area, through the 5 willingness of our employees and their leaders to 6 challenge, and with all these technical issues 7 internal to the corrective action program. 8 So, typically, we do not -- or we 9 don't believe they were all up to the DPO level 10 under most cases. 11 What I'm going to do from this point 12 is go through and show additional data from the 13 other aspects of the IIRP programs. I did mention 14 under the MITR program, we did have a lower 15 threshold area for human resources, referred to as 16 employee issues resolution comparison. And on each 17 one of these slides I talk to here, you'll see that 18 we have total site represented, and then the 19 maintenance organization, and then we break it down 20 and we have combined the I&C technicians and I&C

21 planners.

22 We have not seen, across the site,

23 within the maintenance organization, or within the

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- 24 I&C planning technicians, a degradation of use or
- 25 reluctance for our numbers of use in the IR -- I --

1 excuse me -- EIR program.

2 MR. OVERBECK: Yeah, just to make 3 sure we're clear on this, this is an informal 4 process. I have an issue on pay. I go to an HR 5 representative and ask him to look into my pay 6 situation. That is an employee issue resolution. 7 They'll look into the pay issue and hopefully get 8 it resolved. 9 I either got paid correctly and 10 you're going to explain it to me, or I got paid 11 incorrectly and you'll revise the paycheck. That's 12 a contact point. That's what's being measured 13 here. 14 You do see a spike in human resource 15 activity in 2003 from this chart, but you see no 16 substantive change in maintenance or I&C. And, 17 again, I was trying -- we were trying to make sure 18 you see all the data for all of our programs. This 19 is an informal process. If an issue here is large 20 enough, the policy issue, then a MITR may be 21 written at that point.

22 MR. SONTAG: Next slide, please.

Again, following along with the MITR

- 24 program, this is comparison of the MITRs issued by
- 25 the site within maintenance group and within I&C

1 planning over the last four or five years. And as

2 we can see here, we have seen an increase in MITRs

3 generated by the site within the maintenance

4 organization, and you see a spike in 2003 for the

5 specific I&C shop/planning.

6 But what I'd like to also point out

7 here is we have renewed emphasis and focus with the

8 management team specifically within that shop.

9 Out of those six MITRs initiated in

10 2003, I would believe a large percentage of those

11 were initiated by the management team to help

12 document and help assure we have thorough

13 resolution of problems.

14 MR. GWYNN: Do you have a list of the

15 subjects that those MITRs were written in?

16 MR. OVERBECK: Yes, we do.

17 MR. GWYNN: Do you have -- can you

18 give us a sense for the nature of the issues that

19 were being addressed by management in those MITRs?

20 MR. OVERBECK: In the presentation,

21 we have put the MITR number on top of the

22 presentation, where, in the presentation material,

23 we discussed one of those items. So, I mean, some

- 24 of them is what Terry discussed during his
- 25 presentation, some of the issues that he discussed.

1 Okay.

2	So we we tried to we tried to
3	give you a feel for where they were MITRs
4	management MITRs probably were written.
5	MR. GWYNN: So of the six in I&C, you
6	have addressed each of those in this presentation?
7	MR. OVERBECK: No, I didn't say that.
8	MR. RADKE: No, we haven't
9	MR. SONTAG: Maybe two or three.
10	MR. RADKE: We'll have to provide you
11	that information. Off the top of my head, the
12	initial issue that I talked about in January, that
13	was a MITR condition. Employee raised the concern
14	to me. I documented it on a management issue
15	tracking resolution, so I opened that one up. And
16	as I mentioned, I did close that out with the
17	employee.
18	There are several other situations
19	that that arose during the year where we used it
20	as our tool, the document, the issue. Another one
21	involved a a rather heated discussion in the
22	shop with the leader involved, and a couple of
23	front line employees.

- 24 We asked some questions about whether
- 25 that was chilling the rest of the folks that were

1 in the shop that overheard that, documented that on 2 a Management Issues Tracking Resolution. So I 3 think what we owe you is to be able to -- if I sat 4 here long enough and went over them, I could get 5 all six of them. More than likely, they're all in 6 my name. But I think we'll owe you that 7 information. 8 MR. OVERBECK: I believe I have one. 9 I'm dealing with an I&C employee that was concerned 10 about why he didn't get selected for a job 11 position, and we're working with him on that. 12 MR. MALLETT: You raised an 13 observation of another point on these -- you had 14 indicated to us -- and that is, you saw an argument 15 in the maintenance shop area, if I heard you right, 16 and you raised the issue as to whether that was 17 going to have a chilling effect on others in the 18 shop, and that's the kind of information we don't 19 see when we do our spot checks, but it's good data 20 to have. 21 I want to raise another question. 22 When you look at the MITR comparison chart between

23 1999 and 2003 -- and I need to heed my own words.

- 24 In reading statistics, too much into them is
- 25 dangerous.

1 However, when you look at it, your
2 totals at the site on MITRs prior to 2003 were a
3 small percentage from the maintenance and I&C area.
4 But in 2003, they're all from the maintenance and
5 I&C area, if I'm reading the chart correctly. Is
6 that correct?
7 MR. OVERBECK: That is what the chart
8 probably is telling you, Bruce, but I think what
9 we're trying to do is qualify that by saying,
10 management is aware of issues in the I&C shop, and
11 management is opening MITRs on some of the I&C
12 issues to make sure that we properly track them and
13 document them.
14 So some of that increase you're
15 seeing is is as a result of a result of
16 increased management awareness.
17 MR. RADKE: What I heard Bruce say,
18 though, was that of the 17 we had in 2003, all but
19 six of them came out of my area.
20 MR. MALLETT: Well, what I heard him
21 say was different, I'd say. Out of the 17 total
22 per site, if I'm reading this right, 17 came out of
23 the maintenance area.

24 MR. RADKE: That's incorrect. 11 --

25 11 came out of maintenance. That included --

1 MR. MALLETT: Oh, I see. And that
2 included the six.
3 MR. RADKE: Correct.
4 MR. MALLETT: Okay.
5 MR. SATORIUS: So the six is a subset
6 of the 11?
7 MR. RADKE: That's correct.
8 MR. MALLETT: I'm glad you clarified
9 that.
10 MR. OVERBECK: And the 11 is a subset
11 of the 17.
12 MR. RADKE: That adds up to 17.
13 (Simultaneous speakers speaking).
14 MR. MALLETT: Because I was worried
15 about the other departments and what happened in
16 those departments.
17 OVERBECK: And it adds up to 17. I
18 understand your question now.
19 MR. SONTAG: Moving on with the last
20 life or ECP, or Employee Concern Program
21 comparison. Again, the same comparison we looked
22 at with the other two programs. We have not seen a
23 degradation or decrease in use of the ECP program.

- 24 I mean, the site perspective or within maintenance
- 25 were relatively I&C. We just haven't seen that

1 much input to make a determination one way or the

2 other.

3 So, again, our point is out of these 4 IIRP programs, while we're truly sensitive to the 5 usage on-site, continually monitoring, to date we 6 have not seen an impact where it has had impact or 7 showed as an impact to any of the four programs we 8 discussed under the IIRP program. 9 MR. OVERBECK: Let me make a point 10 here on this slide. The maroon color there 11 indicates I&C, and it continues to show some low 12 level of activity of I&C employees that have used 13 employee concerns. So it is being used by the 14 group, but it also does reinforce the -- the 15 message that we heard, that maybe they don't know 16 about the employee concerns program or who runs it. 17 And additional communications is definitely needed, 18 as indicated by this chart. 19 MR. CHAMBERLAIN: Yeah, the fact that 20 NRC allegations are increasing and employee 21 concerns are not, you know, tells me something, 22 that either they don't know about it or they don't

23 believe they'll get the kind of response they want

- 24 from employee concerns.
- 25 MR. LETTS: In my report, we talked

1 about that, and a number of folks would ask if 2 they're able to reduce. And the answer is, not 3 familiar with it. Well, not -- have never used it. 4 I imagine I could, and knew of it, imagine I could, 5 but couldn't really -- I think it's in the report 6 itself, couldn't foresee the need to have to go 7 that route because, historically, they've been able 8 to get stuff dispositioned through their 9 management. 10 MR. OVERBECK: Okay. I guess what 11 I'd like to do at this point is kind of summarize. 12 This afternoon we provided you lots of information. 13 We are aware of the increased number of NRC 14 allegations and are concerned about it. 15 In early 2003, before allegations 16 started to increase, Palo Verde became aware of 17 increased volume of employees issues in our I&C 18 department through the internal processes, 19 specifically, the IIRP. 20 Today we provided a time line that 21 shows that we self-identified the issue and 22 performed an independent assessment of the I&C

23 area.

- 24 As a normal course of business, our
- 25 time line also shows that we have conducted

1 interviews of hundreds of employees in various

2 organizations and we shared those results with you.

3 But they show a strong willingness to raise safety

4 concerns.

5 We commissioned an independent 6 investigator which told us that several employees 7 in I&C have a -- that several employees, a number 8 of -- better to say a number of employees -- had --9 in I&C, have a distrust for senior management and 10 some felt undervalued, but in the end, they stated 11 they would raise their safety concerns. 12 We took the unprecedented step to 13 make the report available to I&C employees. And 14 that was in the interest of being open and honest 15 with them with the results. 16 We took immediate actions across the 17 site to train leaders on issue resolution processes 18 last year, so as a result of this, we have been

19 training all leaders during the course of the year.

20 I've also sent a letter to each employee from the

21 desk of Gregg Overbeck and have had -- I've

22 sponsored several Palo Verde news articles on the

23 issue resolution process to try to improve the

- $\ \ 24 \ \ communications \ of \ this \ process, \ which \ was \ one \ of$
- 25 your major points here today to us.

1 In parallel, we've conducted I&C and 2 I&C planner leader-led issue meetings. We have 3 attempted to increase senior management visibility 4 and availability in the shops. I personally have 5 gone to safety meetings. I've stopped into the 6 shops to try to increase their availability to me 7 to talk about issues, and they have. 8 We've also implemented and put in 9 place an I&C front line advisory panel who will 10 further help us understand. And we've had a lot of 11 input in some of the issues affecting the shop. 12 In the December 2003 NRC inspection 13 and debrief, NRC likewise concluded their employees 14 would raise safety concerns, but the major issue 15 was, again, mistrust of management that was 16 identified. And we seem to be in sync with that 17 finding. 18 In addition, your staff raised 19 questions about the corrective action process and 20 our integrated issue resolution process as a whole. 21 We presented today our review and analysis of 22 self-assessments, interviews and process data. 23 We conclude that the CRDR process is

Enclosure

- 24 not eroding but getting stronger. Our informal
- 25 processes and the IIRP process is used by hundreds

1 of employees. But more importantly, our process

- 2 identified increased level employee use, and
- 3 corrective action is underway.

4 Our analysis and your feedback

5 indicates that further communication of this

6 process, the integrated resolution process, would

- 7 be beneficial, and we will take that as action.
- 8 As a matter of fact, in last week's

9 all-hands meetings setting off the new year, I

10 discussed the integrated resolution process and my

- 11 desire that employees raise safety concerns through
- 12 their leader, not comfortable with their leader,
- 13 through human resources, if not comfortable with
- 14 that, with senior management or employee concerns,
- 15 using either the CRDR, the MITR, the DPO, or
- 16 employee concerns process. And I also reminded
- 17 them that they can always go to an outside agency,
- 18 including the NRC. But we really wanted to hear
- 19 their safety concerns.
- 20 In 2004, resolving employee issues
- 21 will remain a top priority. We plan training for
- 22 front line employees on the integrated resolution
- 23 process in 2004. We will also conduct another

- 24 issue resolution process self-assessment again this
- 25 year to measure our success.

1 Following the -- this training and 2 communication effort in 2004, we will conduct a 3 site-wide survey in 2005. 4 We appreciate the opportunity to meet 5 with you today and discuss our assessment, or 6 actions, and thank you for your attention. MR. SATORIUS: Okay. Thank you. 7 8 There are -- I'm going to look to the NRC staff 9 right now. There are, oftentimes, when -- after 10 receiving as much information as we received, it is 11 a necessity for maybe us to excuse ourselves and 12 caucus to see if we have any questions. If not, 13 we'll direct back to you. So I'll look -- I think, 14 Bruce, you were okay. 15 Did any of the staff feel that we 16 needed to caucus to determine whether we have 17 further issues we wanted to -- I'm seeing no. I 18 guess -- I don't see any need to caucus. 19 The next point would be to ask the 20 one member of the public that is present, we've now 21 come to the point of the meeting where if you have 22 any questions that you have for either

23 participants, we would hear from him at this point.

24 MR. AUDAS: No questions. I thought

 $25\,$ it was a very informative meeting, and gave me some

1 food for thought.

2 MR. SATORIUS: Well, thank you very 3 much.

4 Before I go ahead and close, Bruce,

5 you had a few comments you wanted to make in

6 closing?

7 MR. MALLETT: I do have. First of

8 all, we appreciate your coming in in view of the

9 efforts we know it took to get here for the

10 weather. And we think it was a very important

11 meeting to have and to have today, so we appreciate

12 those efforts.

13 As you can see by the number of

14 individuals we have here and the level of

15 individuals, that this is a very important subject

16 for us to ensure, as I said in the opening remarks,

17 that you promote an environment where individuals

18 feel free to bring up safety concerns.

19 The information you have provided to

20 us is invaluable, and we'll digest it not only from

21 what we obtained at the site, but what we have

22 received today.

23 And if we have any questions as to

- 24 whether you're continuing to promote a
- 25 safety-conscious work environment, we'll raise

1 those back to you.

2 There are a couple of things down the 3 road that are going to occur communication-wise for 4 most of you. We do owe you a response to your 5 November letter to us, your latest letter. Part of 6 that delay was to wait on this meeting to evaluate. 7 Another part of it was to -- for us to do an 8 independent look ourselves of your program. 9 We started that process by having 10 Russ Wise and Harry Freeman come to the site. We 11 are including that as part of our problem 12 identification resolution inspection, which we'll 13 continue to complete down the road. I'm not 14 leaving this issue open, however. In the meantime, 15 we'll get back to you on your November letter and 16 the results of this meeting. 17 We will continue to look and ask 18 ourselves the question whether you are continuing 19 to promote a safety-conscious work environment, 20 and, again, we'll have to see what that means, 21 whether we come out next year and look at you, or 22 is it a question we'll have to answer ourselves. 23 But I don't want you to walk away from this meeting

- 24 thinking that the energy is not going to continue
- 25 on. It's important to us to do that. And you

133

1 should continue to look yourselves.

2 If at some point down the road you

3 have a question as to where we are in that process,

4 please feel free to ask us and call and we'll

5 certainly feel free to ask you.

6 MR. SATORIUS: I really have nothing

7 further that I wanted to close with.

8 MR. MALLETT: Does anyone else on our

9 staff?

10 MR. GWYNN: I'd like to make an

11 observation with respect to our own organization,

12 and that is, that it has been our experience over

13 time that our staff responds to management's

14 admonition that we identify and act on safety

15 issues in a timely fashion, that staff is much more

16 receptive to that admonition when, in fact, we

17 recognize them for having done what we asked them

18 to do, and to the extent that they're comfortable

19 with it, that we recognize them in a public way so

20 that others can see that, in fact, management's

21 words and actions are consistent.

And I just suggest to you that you

23 look to see whether or not you're doing the same

- 24 type of a thing, because it's been a value to us
- 25 here to have that type of visibility where

1 employees are, in fact, comfortable with management

- 2 taking that sort of an action. Thank you.
- 3 MR. SATORIUS: Any other comments

4 from the staff?

5 Seeing none, I'll adjourn the

6 meeting. Thank you again.

7	We're off the record.
8	(Off the record at 4:11 p.m.)
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Arizona Public Service

Employee Issues

USNRC Region IV Arlington, Texas January 14, 2004

Introduction

Gregg Overbeck, Sr. Vice President, Nuclear Terry Radtke, Director, Operations Mike Shea, Director, Maintenance Scott Bauer, Dept. Leader, Regulatory Affairs Michael Sontag, Dept. Leader, Perf. Improvement Peter Rail, Dept. Leader, Employee Concerns **Ronald Fenex, Advisor Human Resources** Ken Manne, Sr. Attorney, Law Department **Russell Stroud, Sr. Consultant, Regulatory Affairs Barry Letts, Letts Investigative & Security Svcs.**



Agenda

Introduction

- Integrated Issues Resolution Process (IIRP)
 Overview
- Palo Verde Independent Assessment
- Independent Assessment Actions
- Interview Results
- NRC Inspection Feedback
- IIRP effectiveness
- Summary



Scott Bauer Department Leader, Regulatory Affairs



Issues Resolution

Palo Verde Policy 301, PVNGS Issue Resolution

- Establishes guiding principles to achieve a work environment that protects employee's rights to raise any issue without fear of retaliation
- Integrated Issues Resolution Process (IIRP)
 - Provides a process and programs for raising issues



Integrated Issues Resolution Process (IIRP)

- Process that provides multiple avenues for addressing issues
- Encourages:
 - Prompt Identification of Concerns
 - Open Communication
 - Chain of Command Involvement
 - Identification Through Most Comfortable Mechanism
- Describes responsibilities of leaders and employees



Integrated Issues Resolution Process (IIRP)

- Provides four programs for raising concerns
 - Condition Report/Disposition Request (CRDR)
 - Management Issues Tracking Resolution Program (MITR)
 - Differing Professional Opinion (DPO)
 - Employee Concerns Program (ECP)
- Concerns can be raised to NRC at any time



Condition Reporting/Disposition Request (CRDR)

- Mechanism to identify and resolve conditions/issues of a technical/safety nature
- Flexible enough to be used for a wide variety of issues
- Compliments the Work Control Process
- Initiated by anyone
- No provision for confidentiality



Condition Reporting/Disposition Request (CRDR)

Initiated from:

- Site Work Management System (database)
- Desktops using eCRDR
- Kiosks in the plant using eCRDR
- Paper CRDRs
- Feedback to the Originator
 - informed of CRDR assignment
 - informed of evaluation completion
- Appealed through the DPO process



Management Issues Tracking Resolution (MITR) Program

- Used for Human Resources issues
- Any APS employee may request initiation of a MITR
- Provisions for confidentiality
- Assigned to a leader to evaluate and determine resolution
- Appealed through area Vice President
- Employee Issue Resolution (EIR) informal process



Differing Professional Opinion (DPO)

- Mechanism to identify, resolve or appeal technically based differences of opinion
- Initiated by anyone
- DPO's are presented to senior management by the Nuclear Assurance Director to determine assignment
- No provision for confidentiality
- Appealed through the area Vice President



Employee Concerns Program (ECP)

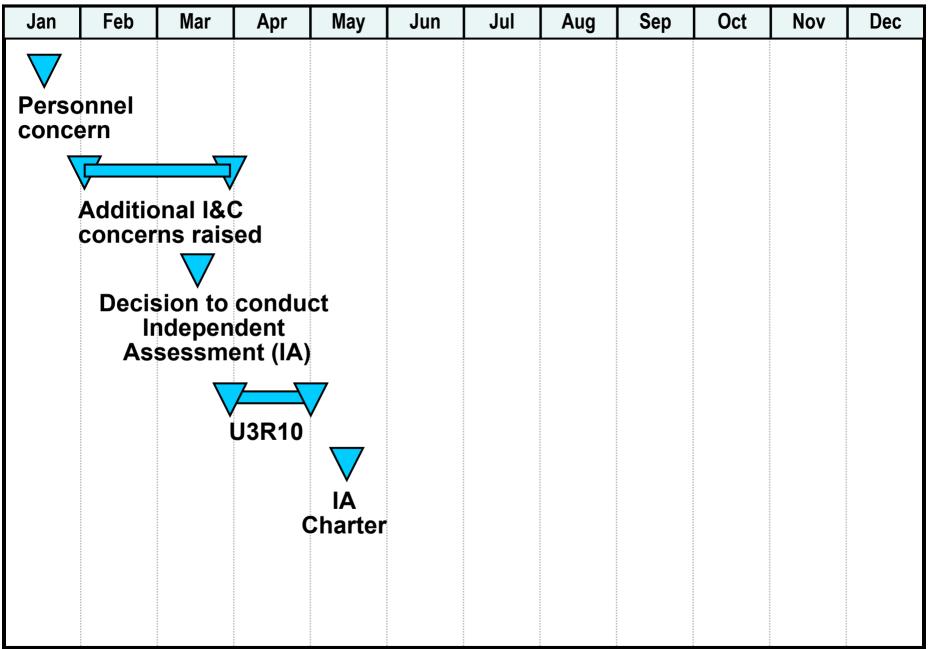
- Safety Net" available to all APS and contract personnel
- ECP works with the employee to find the best avenue for resolution of a concern
- Provision for confidentiality
- Appealed through the area Vice President



Terry Radtke Director, Operations



Timeline

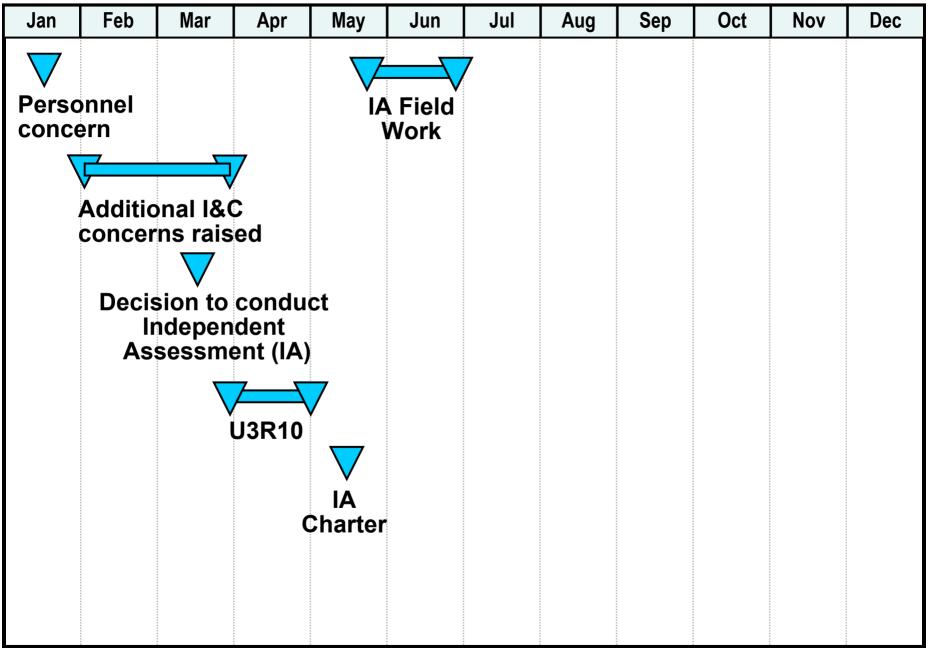


Independent Assessment Charter

To assess:

- -Overall I&C work environment
- -I&C Safety Conscious Work Environment (SCWE)
- -Effectiveness of I&C Management in resolving issues





Barry Letts Letts Investigative & Security Services



Independent Assessment Method

- Conduct interviews of I&C and any other personnel necessary to answer charter questions
- Review of documentation
- Conducted interviews (53)
 - 36 front-line (26 I&C)
 - 8 I&C team leaders (foreman)
 - 5 section leaders (supervisor)
 - 3 department leaders (manager)
 - Maintenance Director
- Sample size



Independent Assessment Findings

Work Environment

- Mostly positive views
- Negative themes
 - Distrust of senior management (e.g., historical issues: benefits, bonuses, statements by management)
 - Not being involved in decisions
 - » Transfer of I&C planners
 - » AOV transfer
 - Leader visibility
 - Independent Assessment
 - Staffing reductions and work scheduling
 - I&C leaders discharging their supervisory responsibilities



Independent Assessment Findings

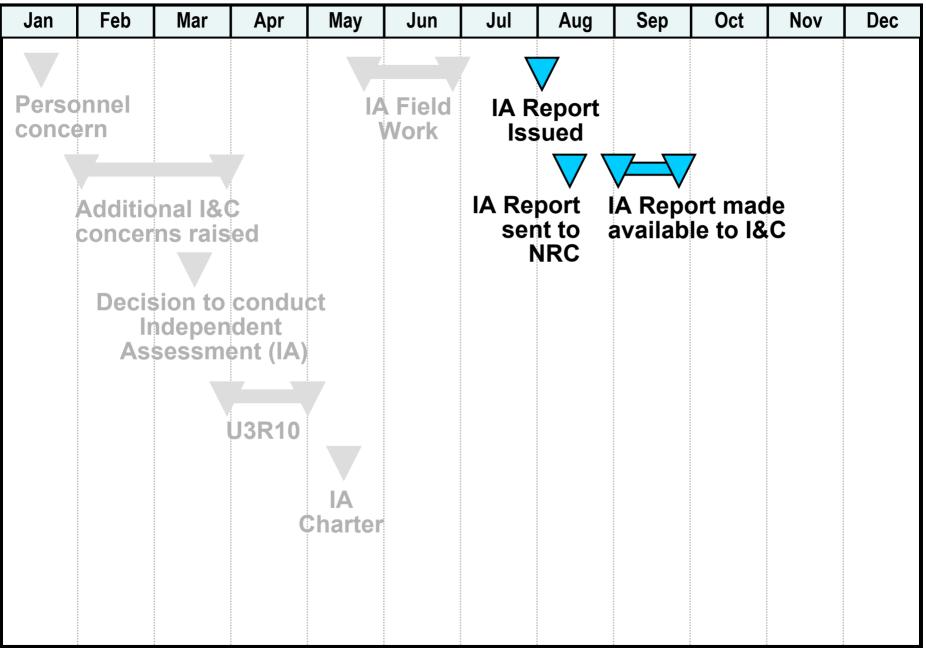
♦ SCWE

Overwhelmingly positive willingness to raise safety concerns, without fear of retaliation
 Fairly robust SCWE exists

Issue Resolution

- Very responsive & fairly effective at addressing safety issues
- Mixed reviews and somewhat less effective in dealing with administrative/personnel issues

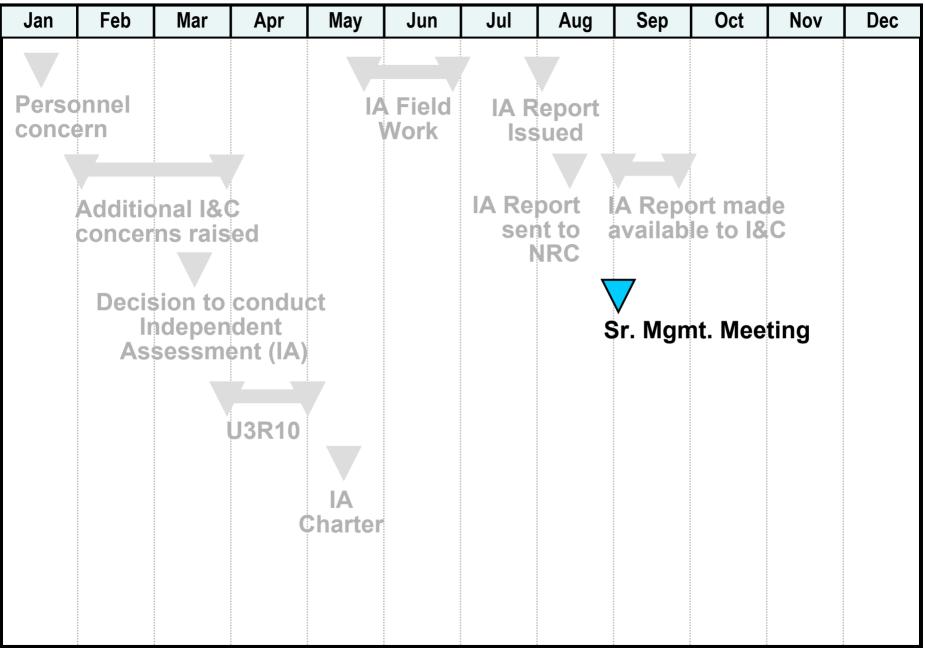




Palo Verde Action Plan

- Report made available to all I&C employees
 - -Promote management trust
 - -Common understanding of issues
 - -Work together in developing action plans





Independent Assessment Actions

Senior management meet with I&C leaders

- Discuss assessment results
- Obtain feedback and recommendations to rebuild trust and confidence
- Develop ownership of issues through I&C leadership participation
- I&C frontline leaders desire to meet with their teams themselves
 - Obtain I&C frontline employee feedback to assessment results
 - Solicit and document any additional issues and concerns raised by the I&C frontline employees
 - Commitment to provide feedback and follow-up



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Feedback From I&C Frontline Meetings

- Rebuild trust and confidence in senior management
- Address resource utilization efficiencies in their work area
- Keep open, honest, and consistent line of communications open on decisions that effect I&C frontline folks
- Resolve issues outside of the I&C departments span of control
- Receive the respect from the management team for them and their contributions to the organization
- Make sure that the group feels included in the identification and resolution of issues



I&C Leader Follow-up Meeting

Document issues and concerns

 Develop specific action plans addressing additional issues and concerns raised during I&C frontline meetings



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Palo Verde Action Plan

I&C Department Actions

- Maintenance and I&C department management have and will continue to attend various "shop meetings" in the I&C work areas
 - Increase management visibility and accessibility
- Senior management, client services and employee concerns department staff periodically visit the I&C work areas to increase accessibility
- Resolve I&C frontline issues from feedback meetings
 - Formation of frontline I&C Advisory Board
- Senior management meet with I&C leaders quarterly to assess progress made and revise as necessary to ensure action plan goals are being met



Palo Verde Action Plan

Site Action Plan

- "Managing Employee Concerns Training" was provided to all Palo Verde leaders
- Site-wide communications published on the Integrated Issues Resolution Process
- Frontline employee training on issues resolution and safety conscience work environment to be conducted for all employees in 2004
- A site survey will be completed in 2005 to gauge the work environment and employee willingness to raise safety issues



Mike Shea Director, Maintenance



Peter Rail Department Leader, Employee Concerns



2003 Palo Verde Interviews

During calendar year 2003 over 380 Palo Verde employees (including contractors) were interviewed



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WRF Interviews (MITR 03-01)

- Purpose: Willingness of WRF employees to raise concerns
- Scope: New WRF manager requested ECP/HR to interview employees
- Results:
 - 100 employees interviewed
 - 26% felt they would be retaliated against for raising concerns
 - leadership problem identified
 - leadership change
- Follow-up: interviews of six WRF employees during IIRP self-assessment indicated an improved environment for raising concerns



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# **Davis-Besse SOER Interviews**

- Purpose: Palo Verde employees were interviewed to determine if nuclear safety is compromised by production priorities.
- Scope: 123 Palo Verde employees interviewed
- Results:
  - 98% reported clear expectations from management regarding identification and elevation of concerns
  - None of the employees expressed unwillingness to raise nuclear safety concerns

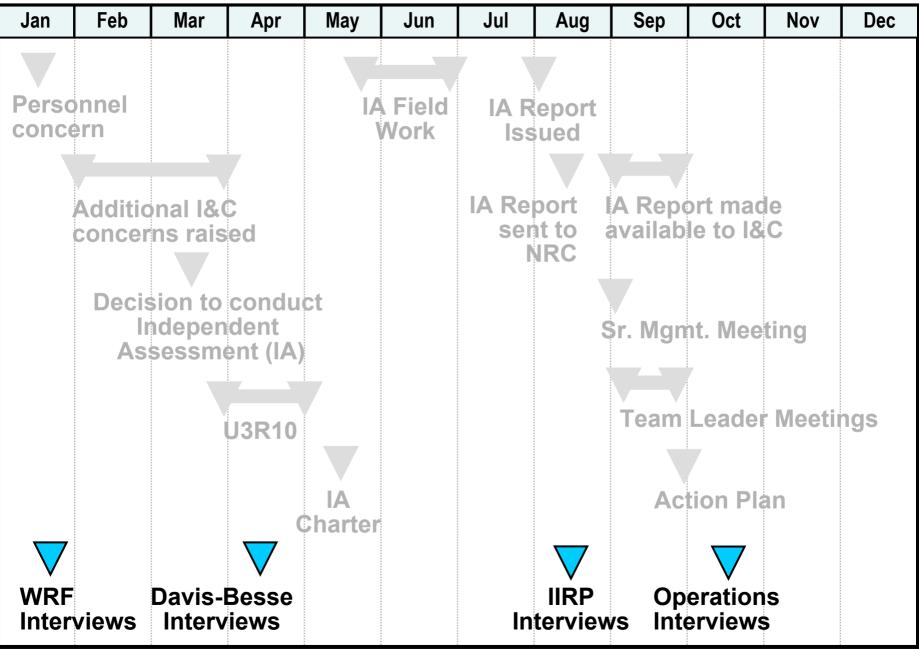


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# **IIRP Self Assessment Interviews**

- Purpose: Employee views on the IIRP and SCWE
- Scope: 76 randomly selected employees interviewed by ECP/HR industry peers
- Results:
  - all interviewed employees comfortable raising safety and quality concerns to their leaders without fear of retaliation
  - credible and effective IIRP
  - need to increase awareness of IIRP

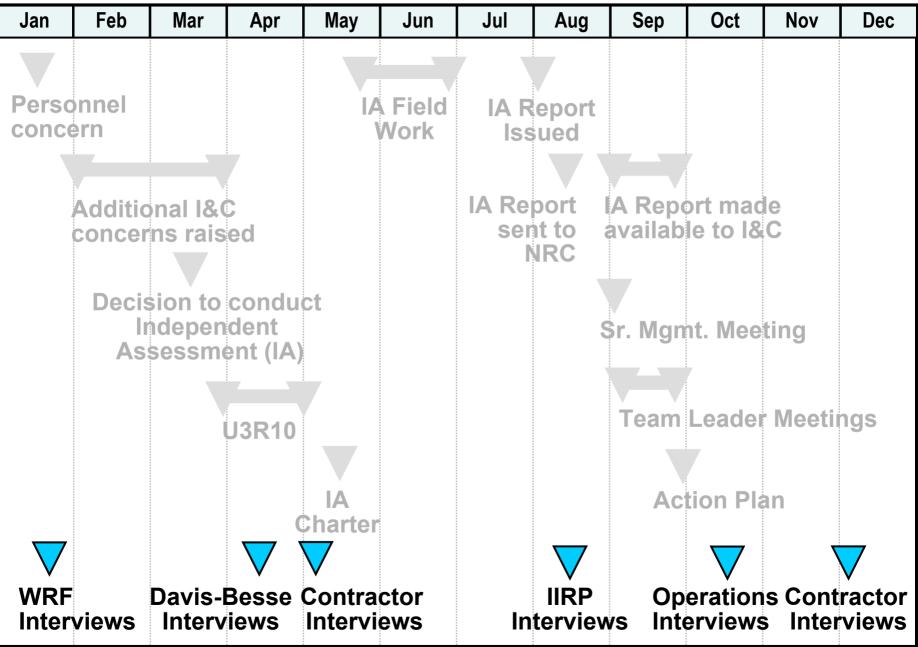




# **Operations Interviews (MITR 03-10)**

- Purpose: An Operations employee felt scheduled work assignments were too demanding which could have safety ramifications
- Scope: Operations management asked HR and ECP to conduct interviews with reactor and auxiliary operators to ascertain if other operators felt the work schedule was unrealistic and demanding
- Results: 20 operators were interviewed none felt the work schedule was unrealistic. This result was shared with the employee by Operations leadership and an action plan was developed to address the employee's issues.
  - also verified that the operators felt comfortable raising safety concerns to their leaders





# **Contractor Exit Interviews**

- Purpose: Evaluate exit survey feedback to assess the environment for raising concerns
- Scope:
  - Major contract companies
  - 70 randomly selected for interviews
- Results:
  - All contractor interviewees felt comfortable raising safety concerns without fear of retaliation



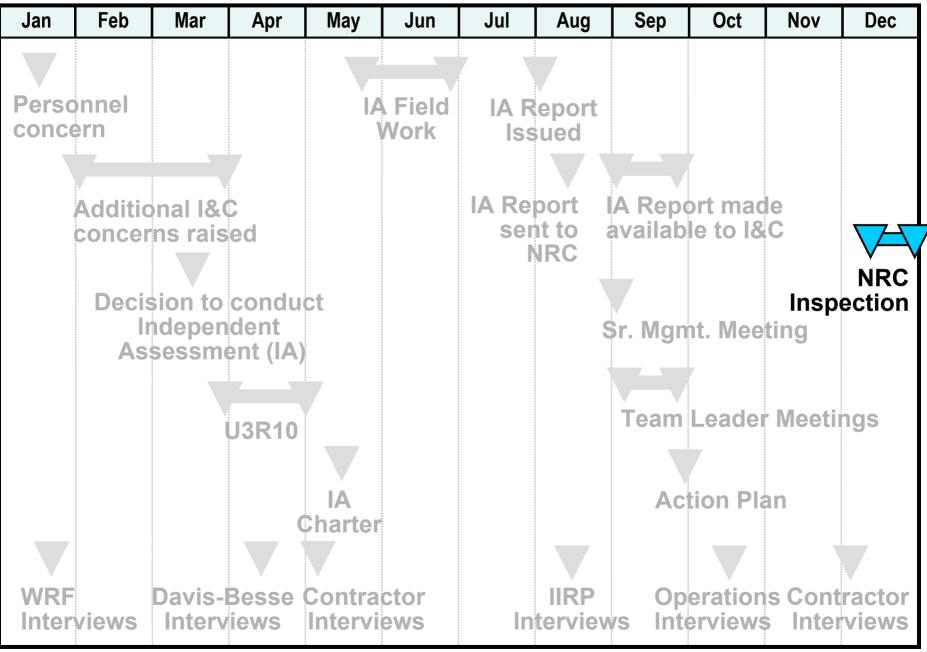
# **2003 Palo Verde Interviews**

Interviews	Date	Organization	Respondents
MITR 03-01	January	WRF	100
D-B SOER	April	Various	123
IIRP S/A	August	Various	76
MITR 03-10	October	Operations	20
Exiting Employees	Various	Contractors	70

# **2003 Interview Conclusion**

A sufficient sample of employees were interviewed across the site to confirm that an open environment exists for raising safety concerns





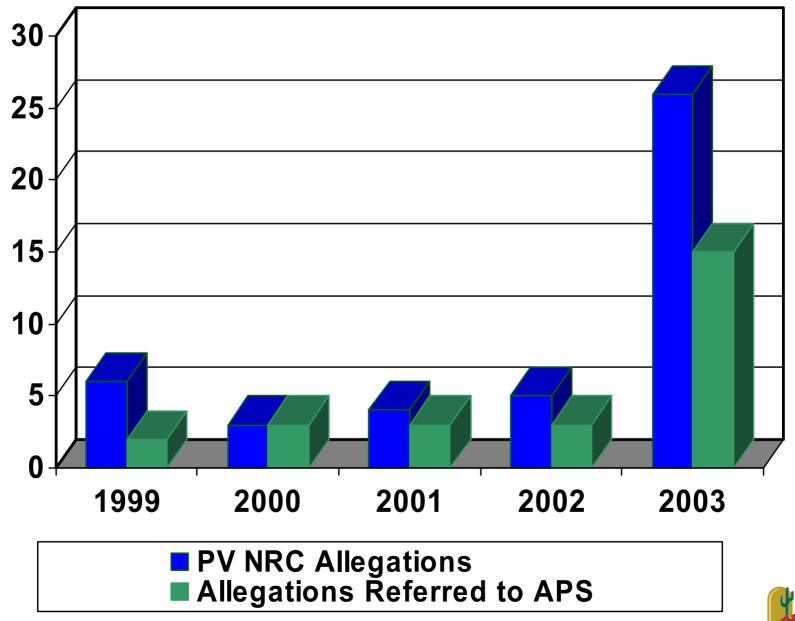
# **NRC Inspection Feedback**

# Potential Degradation of the IIRP – lack of CRDR use

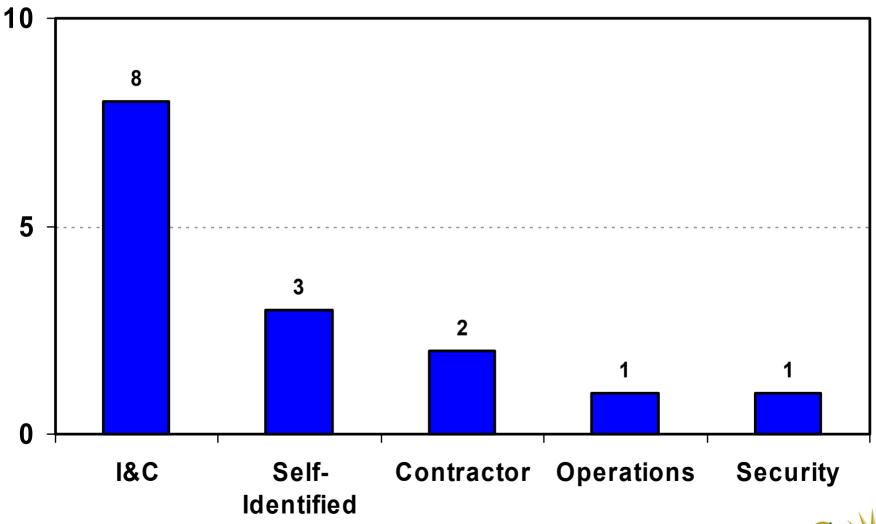
# Increase in the number of issues being raised to NRC



# **NRC Allegations**



# 2003 NRC Issue Distribution by Related Organization

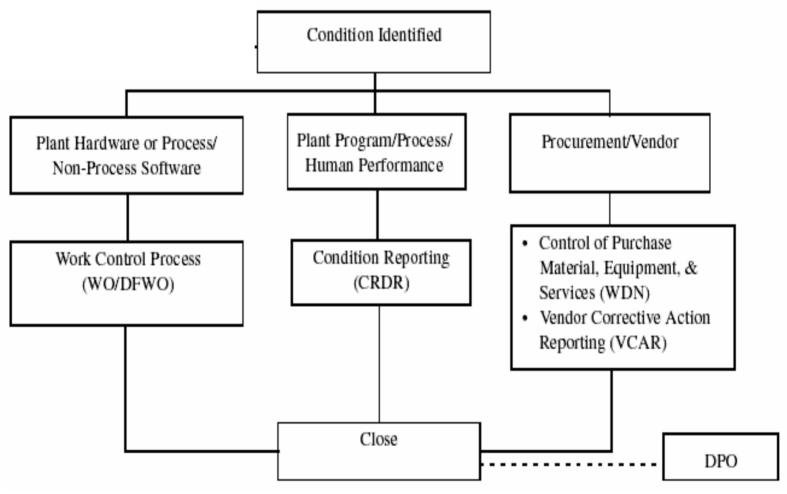




# Michael Sontag Department Leader, Performance Improvement

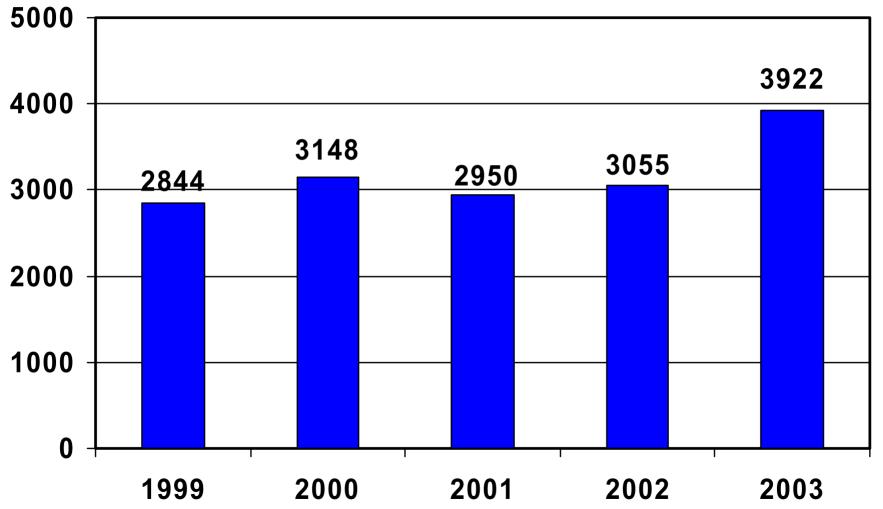


#### Palo Verde Corrective Action Process Overview



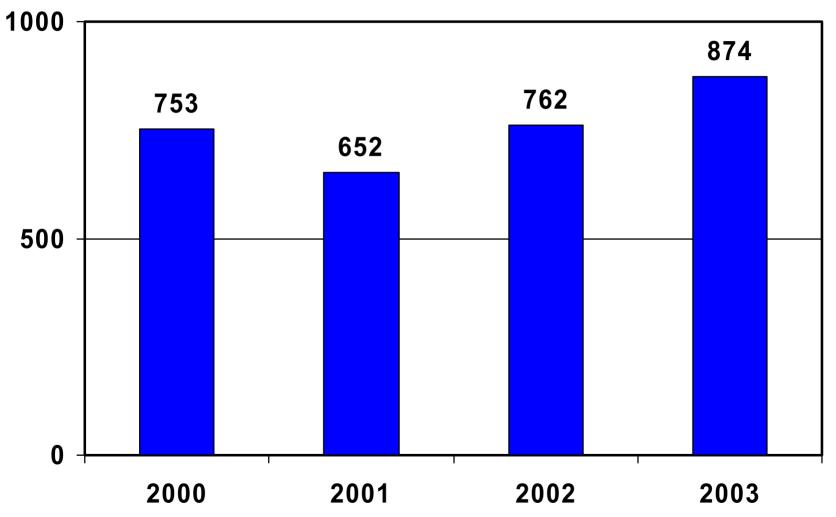


### CRDRs Issued from 1999 to 2003



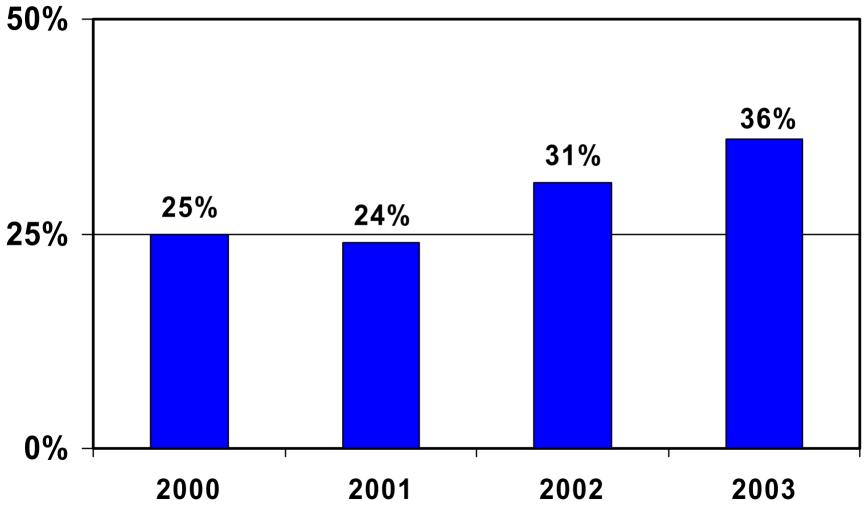


### CRDRs Initiated by Maintenance from 2000 to 2003



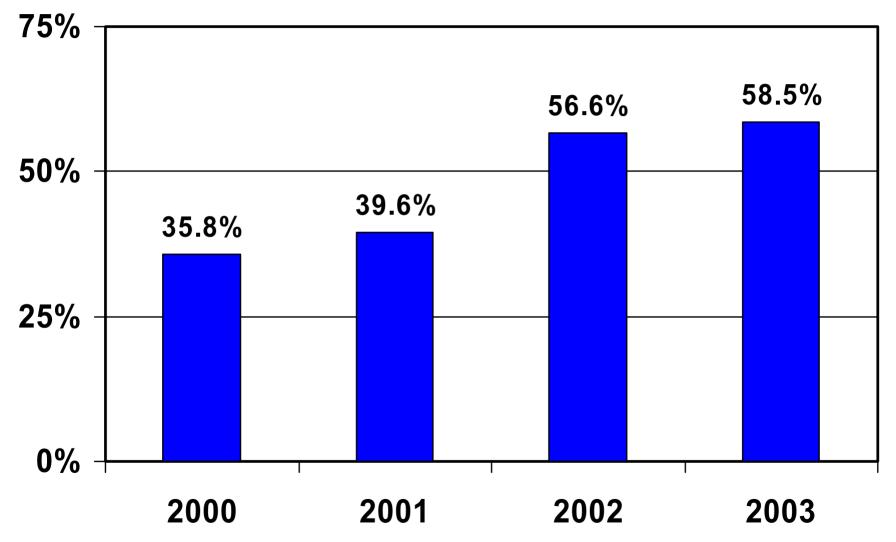


### Percent of Maintenance Employees Initiating CRDRs



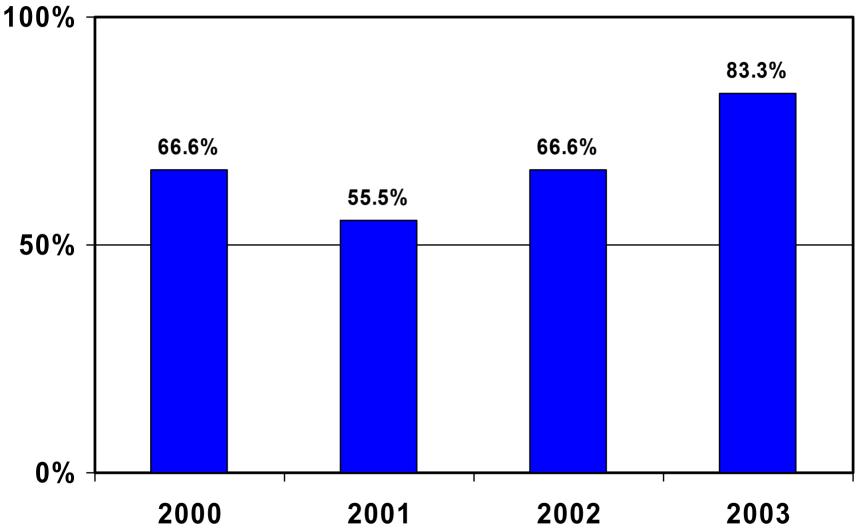


### Percent of I&C Technicians Initiating CRDRs



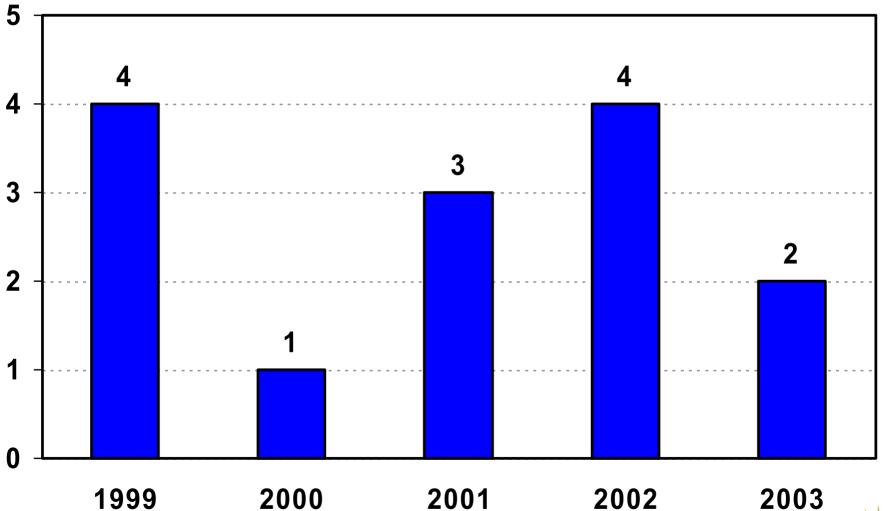


### **Percent of I&C Planners Initiating CRDRs**





### Total DPOs from 1999 to 2003

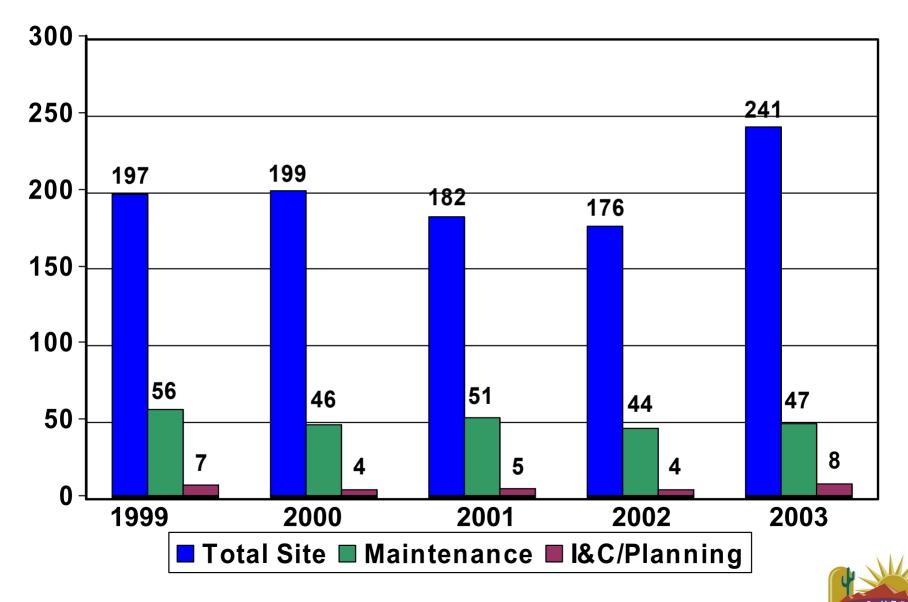




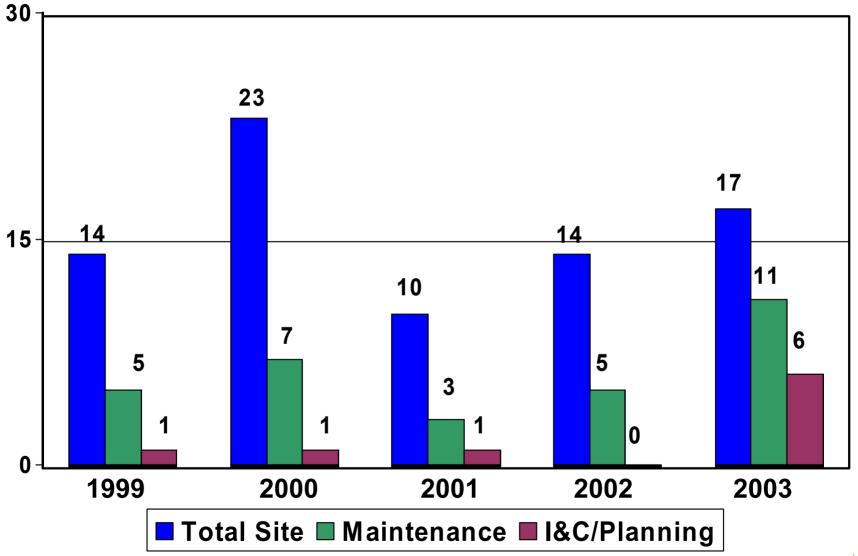
# Ronald Fenex Advisor, Human Resources



#### Employee Issue Resolution (EIR) Comparison 1999-2003

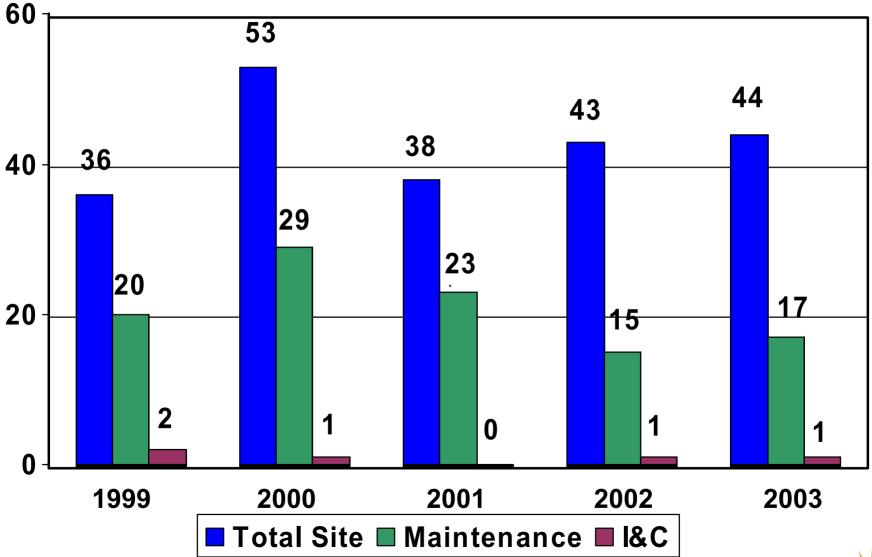


### MITR Comparison 1999-2003





### ECP Comparison 1999-2003





## Summary



### Timeline

