

1 BEFORE THE UNITED STATES
2 NUCLEAR REGULATORY COMMISSION

3 IN RE: THE MATTER)
4)
5 DAVIS-BESSE)

6 REPORT OF PROCEEDINGS
7 December 10, 2003
8 9:30 A.M.

9 REPORT OF PROCEEDINGS had and testimony
10 taken the hearing of the above-entitled matter,
11 held before Mr. Jack Grobe, at the Nuclear
12 Regulatory Commission, 801 Warrenville Road,
13 Lisle, Illinois.

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- 15 PRESENT ON BEHALF OF N.R.C.:
- 16 MR. JACK GROBE, Hearing Officer;
- 17 MS. CYNTHIA PEDERSON;
- 18 MS. CHRISTINE LIPA;
- 19 MR. SCOTT THOMAS;
- 20 MS. PATRICIA LOUGHEED;
- 21 MR. ZELIG FALEVITS;
- 22 MR. JULIO LARA.

1 PRESENT ON BEHALF OF DAVIS-BESSE:

2 MR. LEW MYERS;

3 MR. JIM POWERS;

4 MR. ROBERT SCHRAUDER;

5 MR. JOHN GRABNAR;

6 MR. JOSEPH HAGAN;

7 MR. DAVID GUDGER;

8 MR. NATHAN BARRON;

9 MR. BRIAN BOLES;

10 MR. MARK RADNER;

11 MR. STEVE FRANTZ;

12 MR. JAY LEININGER;

13 MR. TODD SCHNEIDER;

14 MR. BRIAN HENNESSY.

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1 MR. GROBE: Good morning. My name is Jack
2 Grobe, I'm the chairman of the Davis-Besse
3 oversight panel for the N.R.C. I appreciate
4 FirstEnergy ~~First Energy~~ coming in on fairly short notice for
5 a meeting to continue a dialogue on some issues
6 that were identified by our corrective action
7 team inspection.

8 The meeting today is a public
9 meeting between the FirstEnergy ~~First Energy~~ Nuclear
10 Operating Company and the Nuclear Regulatory
11 Commission. It's being made available for public
12 observation, both here in the N.R.C. Region III
13 office in Chicago, Illinois, as well as in our
14 N.R.C. headquarters office in Rockville,
15 Maryland, and telephonically. And I understand
16 there is some 25 or so participants in this
17 meeting that are on the telephones.

18 When people speak today, if you
19 would take a moment, make sure you introduce
20 yourselves, and also speak clearly and loudly.
21 That would assist both the transcriber here in
22 Region III, as well as the folks on video

1 conference at headquarters and on the audio
2 conference bridge.

3 This meeting is being transcribed
4 today to make sure that we maintain a record and
5 make that record available to those people that
6 could not participate in the meeting. As I
7 mentioned earlier, the meeting is between FirstEnergy
8 Energy Operating Company and the N.R.C.

9 At the conclusion of that business
10 portion of the meeting, we will take a brief
11 recess and then convene a question-and-answer
12 session, where members of the public can ask
13 questions or make comments -- ask questions of
14 the N.R.C. staff or make comments that they feel
15 are appropriate.

16 We are in an office space -- a
17 meeting space here in Region III that does not
18 permit participants of the meeting to go to and
19 fro, since we are completely within N.R.C.
20 spaces, so if members of the public here in
21 Region III would refrain from leaving this space,
22 we will take frequent breaks to make sure that

1 personal needs are appropriately satisfied.

2 Christine, is there anything I

3 missed as far as --

4 MS. LIPA: The only thing is we have

5 handouts available here. We also want to make

6 sure we have handouts available at headquarters,

7 and the public feedback form is also available.

8 MR. GROBE: Very good, very good, thank you

9 very much. At this time I'd like to introduce

10 the staff from the N.R.C. that are here today.

11 On my immediate left is Christine

12 Lipa. Christine is branch chief responsible for

13 the inspection programs at the Davis-Besse

14 facility. To my right is Scott Thomas. Scott is

15 the senior resident inspector at the Davis-Besse

16 facility. Next is Cindy Pederson, director of

17 our division of reactor safety.

18 On her right is Patricia Lougheed.

19 Patricia is a senior mechanical engineer in the

20 division of reactor safety and one of the key

21 members of the corrective action team inspection.

22 Zelig Falevits is next to Patricia. Zelig was

1 the team leader of the corrective action team.
2 Next is Julio Lara, Julio is the branch chief in
3 the division of reactor safety responsible for
4 the electrical programs, and he has lead
5 responsibility for the corrective action team
6 inspection.

7 Lew, why don't you take a moment
8 to introduce your staff.

9 MR. MYERS: What I'd like to do is start at
10 the end, Mark, and let's go around, briefly
11 introduce yourself and describe what you do.

12 MR. RANDER: Mark Rander, I am assistant
13 engineer, work in the plant engineering
14 department.

15 MR. BOLES: Brian Boles, I'm the plant
16 engineering manager at Davis-Besse.

17 MR. BARRON: Nathan Barron, I'm a
18 mechanical design engineer.

19 MR. GRABNAR: John Grabnar, I'm manager of
20 the design engineering at Davis-Besse.

21 MR. HAGAN: Joe Hagan, senior V.P. of
22 engineering for FirstEnergy First Energy.

1 MR. POWERS: I'm Jim Powers, director of
2 engineering at Davis-Besse.

3 MR. MYERS: Lew Myers, chief operating
4 officer of ~~FirstEnergy~~ First Energy Nuclear Operating
5 Company.

6 MR. SCHRAUDER: Good morning, Bob
7 Schrauder, the director of support services at
8 Davis-Besse.

9 MR. GUDGER: Dave Gudger, I'm supervisor of
10 regulatory affairs.

11 MR. FRANTZ: Steve Frantz from Morgan
12 Louis.

13 MR. LEININGER: Jay Leininger, engineering
14 consultant to Jim Powers.

15 MR. SCHNEIDER: Todd Schneider, manager of
16 communication for FENOC.

17 MR. HENNESSY: Brian Hennessy, supervisor
18 of performance improvement.

19 MR. GROBE: Very good, thank you very much.

20 Earlier this year, in 2003, the
21 N.R.C. began what we have called the corrective
22 action team inspection. In February of 2002,

1 FirstEnergy FirstEnergy shut down for --

2 MR. Reuland Ruland: Can we introduce ourselves?

3 MR. GROBE: I apologize, Bill. Go ahead,

4 of course.

5 MR. Reuland Ruland: I'm Bill Reuland Ruland, project

6 director in 83, I'm the vice-chairman of the

7 0350 30355.

8 MR. HOPKINS: John Hopkins, N.R.C. project

9 manager.

10 MR. MENDIOLA: Tony Mendiola, section chief

11 for Davis-Besse, and we have Dan Horner -- Dan

12 Horner from McGraw-Hill.

13 MR. GROBE: Excellent. Thank you, Bill, I

14 apologize for forgetting you.

15 MR. Reuland Ruland: That's all right. You guys

16 are busy, we understand.

17 MR. GROBE: As I mentioned, FirstEnergy FirstEnergy

18 shut down in February of 2002 for what was

19 anticipated to be a routine refueling outage.

20 During the course of performance of inspections

21 of the reactor vessel head penetrations, a cavity

22 -- a corrosion cavity was discovered.

1 FirstEnergy ~~First Energy~~ assessed the causes
2 of that corrosion cavity, and one of the causes
3 was an inadequate implementation of corrective
4 action program for a number of reasons. Because
5 the ineffective corrective action program was a
6 significant contributor to the head degradation,
7 the Davis-Besse oversight panel added to the
8 restart checklist, a specific item regarding
9 corrective action program effectiveness. That is
10 one of the eight remaining open restart checklist
11 items.

12 The N.R.C. began an inspection in
13 the spring, late spring of this year, 2003,
14 titled the Corrective Action Team Inspection.
15 That inspection has involved as many as some ten
16 inspectors over a period of six or eight months
17 multiple weeks on-site, as well as weeks in the
18 home office performing inspection activities.

19 We had a public dialogue during
20 the November '03 public meeting in Oak Harbor
21 regarding the results of that corrective action
22 team inspection. Briefly, there was some 30

1 violations, approximately, identified. That is a
2 significant number of violations, and they
3 spanned the entire spectrum of corrective action.

4 The issues went from
5 identification, to proper categorization,
6 prioritization and resolution of corrective
7 actions of deficiencies, as well as some
8 programmatic aspects of program implementation.
9 But in particular, there was concerns regarding
10 the adequacy of the evaluation of deficiencies to
11 identify the causes and the effectiveness of the
12 correction of deficiencies.

13 And the majority of the concern in
14 this area focused in engineering areas. FirstEnergy
15 Energy submitted some broad concepts of
16 improvement activities and discussed in some
17 detail in our November meeting the improvement
18 activities they had taken and will take in the
19 engineering, and corrective action areas. The
20 N.R.C. found it needed additional detail in this
21 area and requested that FirstEnergy First Energy present to
22 us more detail on why they believe in the

1 engineering and corrective action effectiveness
2 areas. The plant is ready for restart, and of
3 equal importance, why the N.R.C. should have
4 confidence that the corrective actions that have
5 been or are being taken will be effective into
6 the future.

7 So the purpose today is to hear
8 additional detail in those areas, essentially
9 augmentation of the submittal that you made in
10 late November, which was your request for
11 restart, and included your Cycle 14 operational
12 excellence plan, and for the N.R.C. staff here in
13 Region III and in headquarters to have an
14 opportunity to question you about the bases for
15 your conclusions that things are adequate today
16 and will continue to improve into the future.

17 Cindy, unless you have any other
18 thoughts or comments, at this point I would just
19 suggest we turn it over to FirstEnergy ~~First Energy~~.

20 MS. PEDERSON: Fine.

21 MR. GROBE: Go ahead, Lew.

22 MR. MYERS: Thank you Jack. We have a

1 couple of desired outcomes today that we thought
2 about. First, we want to demonstrate our
3 corrective action process itself and our
4 effective implementation of the process, if you
5 will, and engineering qualities, of course
6 restart, as we go through the presentation.

7 At the time of the team
8 inspections, we had already taken several actions
9 for -- before that team came in the March time
10 frame to improve the corrective action program,
11 and we looked at our program compared to some of
12 the industry's best programs. So we had taken
13 some actions at that time.

14 Additionally today we want to say
15 as soon as the team left, we continued to take
16 actions, and we took some strong actions, and
17 they went out the door to really focus in a
18 couple of areas. First, you know, the apparent
19 cause and engineering, and then the quality of
20 some of our engineering calculations and the
21 strong self-assessment we will talk about today,
22 and finally on the document for restart was a

1 document we provided you with some of our initial
2 activities to improve the overall corrective
3 action program, engineering performance. That is
4 in our operational improvement plan, and as we
5 are looking now, you know, we told you as we
6 submitted that, that we are going to be adding
7 more information to it as time goes on. It's a
8 living document, we are going to share some
9 additional thoughts with you on that plan today.

10 Joe Hagan -- next slide -- will
11 discuss the engineering functions that support
12 restart. Jim Powers will talk to you about some
13 of the improvement initiatives and then Bob
14 Schrauder will talk about some of the corrective
15 action program improvements that we have made.
16 And then Bob will also discuss some of the
17 details of some of those improvements, if you
18 will.

19 Our operational improvement plan,
20 you know, once again the 0350 process doesn't go
21 away at restart. We would not sit here and say
22 we have arrived, and our operational improvement

1 plan ensures that continued improvements and
2 sustained performance continues after restart of
3 the plant.

4 We do believe that our programs
5 are in good stead, our implementation is in good
6 stead, but we are always up for improvement. We
7 also believe that as we look at our processes now
8 in the plant, that we are transitioning to
9 organization from programmatic actions, if you
10 will, changing all the walk-downs we did, all the
11 program changes, all the corrective actions into
12 an operational phase and normal operations. And
13 we are trying to do that with our operational
14 plan, and focusing on on-line scheduling,
15 detailed scheduling of activities, if you will,
16 and then final refueling outages for mid-cycle
17 outages. So we are trying to get more in an
18 operational focus.

19 We provided you that plan as part
20 of our entry restart report, and once again we
21 are looking at our -- we are in the middle of
22 another revision to that plan. One of the things

1 that I would assure you today if you go back and
2 look at this outage, I mean it's been an
3 extensive outage. FirstEnergy First Energy has stepped up to
4 the plate, we think we have improved the quality
5 of some major, major structures in the plant over
6 and above what we think is an industry lead. For
7 example, containment, we are the only plant
8 starting up that corrective action program, we
9 drove that and we will have a monitoring program
10 so we can look at and monitor pit leaks
11 continuously while we are working.

12 We think our leak rate program is
13 a good example of strong corrective actions. So
14 we are proud of a lot of things that FirstEnergy First Energy
15 supported through the extended shutdown. But I
16 will tell you today that is -- that support
17 continues. We have been through our restart
18 improvement plan, and we -- that plan is fully
19 functioning for next year. We talked about that,
20 so it's not some wish list that we have laid out,
21 we find that plan working well.

22 We talked about our operational

1 improvements. One of the things that we want to
2 do is try to reduce challenges as we move
3 forward. And as we looked at building blocks, we
4 went through all of our root causes, we developed
5 a model that we will continue to use.

6 That model looks at the competence
7 of individuals. Today you will hear us discuss
8 some of the discussions that were taken with our
9 new engineers and old engineers and next year and
10 in the training area. You anchor your standards,
11 if you will, through your programs and processes,
12 and we will talk about some of the changes we
13 have made and some of the new programs that we
14 are putting in place that you have yet to see.

15 From a management standpoint, we
16 have strong management, we have got a good, good
17 team together at our Davis-Besse plant, and now
18 that we brought in our new plant manager, we are
19 looking at a couple more positions as we speak.

20 And then finally, effective
21 oversight through both independent oversight and
22 self-assessment, and we have done some things to

1 strengthen that program that we will discuss
2 today, and some of the assessments that we will
3 be doing as the year progresses through the next
4 refueling cycle.

5 So we will discuss those things
6 today that we think we are going to be doing that
7 will prevent challenges in the future. With that
8 I'd like to turn the meeting over to Joe Hagan,
9 senior vice-president of engineering services to
10 discuss the engineering functions. If you will,
11 Joe.

12 MR. GROBE: Joe, this is Jack Grobe.
13 Before you get into some of the detail that you
14 are going to get into, I probably should have
15 mentioned one item, especially for those that are
16 observing this meeting. I anticipate that the
17 N.R.C. is going to be asking some very probing
18 and challenging questions, nobody should
19 interpret that as a decision by any stretch of
20 the imagination.

21 Our purpose today is to hear what
22 you have to say and probe it so we have a clear

1 understanding of that information. The process
2 that we go through would be that Zelig and his
3 team would assess the information we hear today
4 and prepare to make a recommendation to the
5 panel. The panel will evaluate the
6 recommendation made by the corrective action team
7 and make a decision based on safety as to whether
8 or not the checklist item 3A, which is corrective
9 action program, is sufficient for restart.

10 But I didn't want anybody to
11 interpret probing and challenging questions as
12 concerns or decisions. Thank you. Go ahead,
13 Joe.

14 MR. HAGAN: Thanks, Jack. As Lew said, I'm
15 Joe Hagan, I'm the senior vice-president for
16 engineering and services for FirstEnergy First Energy
17 Company. First, let me say I recognize the
18 importance of this meeting, Jack, and we brought
19 with us a fairly large group from an engineering
20 perspective. We have the manager of design
21 systems, we also brought Mark and Nate along as
22 implementing engineers, if you will, so any

1 questions you may have, feel free to ask anybody
2 that's here. That's why we brought along this
3 group.

4 The presentation itself too is --
5 I know, Jack, you are looking for a detailed
6 presentation. The way we put this together was I
7 will provide a little bit broader view, carrying
8 on the barrier theme that is required for quality
9 engineering, and Jim will get into details of the
10 plan as they apply to Davis-Besse.

11 So the first slide, the barrier
12 model we have is the competent individual,
13 experienced manager of the -- for effective
14 oversight and it's really how we build -- we are
15 looking at how to build a quality engineering
16 organization and maintain it, and really keep
17 driving this for continued improvement.

18 The purpose of engineering, as I
19 look at the handbook that we have for
20 expectations and standards with engineering, is
21 ~~FirstEnergy First Energy~~ is going to ensure -- the purpose of
22 engineering is to ensure safe, reliable equipment

1 performance and control, maintain configuration
2 of nuclear and design licensing bases. That is
3 our overall approach from an engineering
4 standpoint, and that is what we have from the
5 corporate standpoint.

6 Next slide is the -- for the
7 individuals. Any engineering organization of any
8 quality engineering starts with competent
9 individuals. You have to have people that have
10 the right standards, the right knowledge in place
11 to be able to produce a quality product.

12 We put out the engineering
13 principles and expectation document in July of
14 2002, and as a result of what we saw from the
15 CATI inspection and some of the things we have
16 found from the corrective action process, we
17 reinforced that.

18 And reaffirming that in August of
19 2003, the document itself I think captured very
20 well -- captures those principles of engineering
21 that you need to run a facility. In terms of
22 competent individuals, you've got to have a good

1 selection and hiring process, and we are in the
2 process of overall, from a management standpoint,
3 looking at assessing what our talent is, what our
4 talent needs are, what the demographics are. The
5 plan is to replace those individuals that are
6 leaving, both at Davis-Besse and from a corporate
7 standpoint.

8 Training qualification, you have
9 got to have the right training programs in place.
10 We put a lot of training in place in terms of
11 engineering principles within all three of our
12 sites.

13 Coaching development for the
14 individuals, we have got a -- Jim will cover that
15 in detail, but that is really to assess how we're
16 performing in the field real-time, providing
17 feedback to individuals and actually doing
18 assessment of whether the individuals are
19 performing at the standards we expect. If they
20 are not, then we need take whatever corrective
21 action is required, and we are willing do that.
22 We recognize that and we do it.

1 The other thing that I will

2 mention is the --

3 MR. FALEVITS: Can you elaborate a little
4 bit on regress - address application of engineering
5 procedure and what you have done in this area?

6 MR. POWERS: What we have done is
7 reinforcing the procedural adherence
8 particularly, and I will get into this in detail
9 in my section, but through our Engineering
10 Assessments Board, we have really calibrated them
11 on their approach to review of stuff, products
12 and calculations where we had a concern on the
13 quality of calculations, and the workmanship
14 attention to detail that we had in our
15 calculations, input both from yourselves annual
16 the CATI team inspection, as well as the
17 independent assessments that we commissioned by
18 Sargent& Lundy immediately after your last
19 inspection visit at the site.

20 The Engineering Assessments Board
21 is now using a checklist for the procedure that
22 assures that the engineers are following the

1 procedure in detail and the preparation of
2 calculations and the engineering person gets
3 feedback that the board has written, it's all
4 documented and maintained. And then that
5 feedback is provided to the supervisors and
6 management of the engineering organization to
7 coach the individuals and understand where the
8 shortfalls have been. So we have taken some
9 decisive action that I will describe for you. We
10 think it is setting us up, and really putting a
11 strong barrier in place for improvement there.

12 MR. MYERS: We didn't have engineering
13 coaching.

14 MR. POWERS: What we had was --
15 calculations are a part of that, but at the time
16 they were looking at -- they were looking at
17 preservation of the design basis, 50-5059 50.59 quality
18 interface to other disciplines, have you thought
19 about all the issues, the higher order
20 engineering functions. They would look to see a
21 calculation had been prepared, but they wouldn't
22 necessarily do a line-by-line check for procedure

1 adherence check. These are senior consultant
2 levels that we are looking at a problem and
3 mentoring and commenting to the individual
4 engineers on their approaches, so we have changed
5 that now, reflecting and acknowledging the need
6 that we have to look at more detail for procedure
7 adherence.

8 MR. FALEVITS: Have you --

9 MR. THOMAS: I have a question.

10 MR. GROBE: What I'd like to do is let Jim
11 get into his detailed presentation after Joe goes
12 through his higher level, but if we have some
13 specific focus areas that we want to make sure
14 Jim covers, I'd like to make him aware of those.
15 I have a couple that I'd like to give you a
16 couple of slides to think about. But let's do it
17 at that level, and then let Jim get into his
18 details. Are there specific focus areas?

19 MR. FALEVITS: I will do my best not to
20 forget my questions. Go ahead.

21 MR. GROBE: I have got a number I want you
22 to think about, you should make sure that you get

1 all issues on the table.

2 MR. FALEVITS: It's good to interface, I
3 think that we understand what we are doing, so I
4 think it's good while we are doing it to ask the
5 questions, I'm going to forget later. That's
6 very good what you are doing, what EAB is doing,
7 but I have a follow-up question, and excuse me,
8 Scott.

9 How many calcs are they looking
10 at, are they looking at all calcs, all of the old
11 ones, new ones, or --

12 MR. POWERS: Right now it's the new ones
13 that come through that are prepared, Zelig, it's
14 actually built into our process. I will describe
15 a design interface evaluation process of when a
16 calculation or modification is prepared, that
17 calc is cycled not only through the effective
18 disciplines on-site, including operations
19 maintenance, other engineering disciplines, but
20 EAB is a necessary route through, so it's hard
21 wired into our process that they look at all
22 calcs, and we have a calc improvement project

1 that is looking at older calcs, and I will

2 describe that as well.

3 MR. MYERS: One of the team comments in one
4 of the exits recently, was they would not want to
5 sit in front of that board, one of your own
6 teams, some of the probing questions they were
7 asking.

8 MR. GROBE: Let me take it to a little
9 higher level and give you an opportunity to
10 reflect while Joe finishes his slides. Prior to
11 the corrective action team inspection exit you
12 were implementing your return to service plan,
13 and after hearing the results of the exit, you
14 invited Sergeant & Lundy to do a comprehensive
15 review of the engineering program.

16 As a result of that, you learned
17 quite a bit, so I'm interested in several things
18 as you go through the details of your
19 presentation. The most important is why did it
20 take the results of an N.R.C. inspection to get
21 effective self-assessment and management of the
22 calcs, such that you are now taking improvement

1 activities. What was going on with the
2 supervision, review and approval of calculations
3 and engineering products that caused them to not
4 be fully effective? What was going on with the
5 effectiveness and intrusiveness of the
6 Engineering Assurance Board, what was going on
7 with the effectiveness of nuclear quality
8 assurance and your other oversight activities?

9 So in the context of engineering
10 quality, I would like to make sure that we get
11 into the full breadth of those things. I
12 appreciate also that they identified some
13 opportunities to improve your programs, your
14 engineering calculations program, so we are
15 talking about these various barriers, people,
16 processes, the management, the oversight.

17 In the people area, I'd be
18 interested in the number of agencies you have in
19 your various engineering departments, the tenure
20 of the supervision and management, the
21 consistency and the leadership and engineering
22 function. That is the level of depth that I

1 would like to see you get into when you get into
2 your presentation, Jim, and specifically along
3 the lines that Zelig was identifying, the
4 Engineering Assurance Board, make sure that we
5 cover the scope, the function and the competency
6 of those individuals.

7 Scott, do you have something else
8 that you want to say?

9 MR. THOMAS: It's hard to remember all of
10 them, but --

11 MR. MYERS: You could write a book here.

12 MR. THOMAS: In answering Zelig's
13 questions, you talk about in-house products, and
14 I was wondering how your improvements -- what you
15 have done to improve your own acceptance of
16 products, you know, engineering products,
17 calculations.

18 MR. POWERS: I will talk to that. There
19 has been activities that are encompassed by this,
20 but I will talk to this as well.

21 MR. THOMAS: Okay.

22 MR. GROBE: If any of the other N.R.C.

1 staff have focus area discussions that we want
2 Jim to get into when he gets into the details,
3 please bring them up while Joe is giving the
4 broad oversight, and then we can let Jim get into
5 it and maybe he can make a bit more cohesive
6 presentation. Thank you.

7 MR. HAGAN: Okay. Continuing on in, we
8 have a good couple of slides to think about it.
9 The other element for quality engineering must
10 include experienced management in terms of the
11 experienced leadership we have at the site, we
12 have SRO experienced individuals in both the
13 design system engineering, we brought in
14 different experiences from different sites, so
15 it's bringing in a different perspective which I
16 think is important from an engineering
17 standpoint.

18 The design engineering standards
19 and system engineering standards weekly staff
20 meetings, the engineering plans and expectations
21 are reviewed at those meetings, and really the
22 overall impact here is intrusive involvement by

1 management, that is one of the keys in terms of
2 quality engineering product. We have got to be
3 involved in what the product is from the start to
4 the finish, so in terms of management
5 involvement, that is a must. The other part of
6 the engineering has to be the planning effort.
7 We have an engineering work management plan,
8 which is now used at all three of the sites, I'd
9 say it's used more -- it's being used more
10 efficiently now at Davis-Besse than it has in the
11 past, and that is the basis, when Jim gets into
12 the long-term action plans, that they are all
13 inputted, they are scheduled resource loaded in
14 that workplace work plan that engineering has.
15 The other is observation and
16 engagement in terms of experienced management.
17 You have got to be in the field in case of
18 engineering, design engineering, make sure they
19 were in the field doing the walk-downs, doing the
20 interface with operations in terms of what
21 exactly planning is doing and what expectation
22 needs to be done in terms of plant design.

1 The next area, the -- one of the
2 foundations for engineering quality is strong
3 programs and implementation of these programs,
4 and that is -- the key focus for us in terms of
5 FirstEnergy's ~~First Energy's~~ implementation, we did review the
6 process that we have. I believe there is 66
7 programs that have been reviewed. We have
8 benchmarked those against the industry, and the
9 overall approach we have is to have the standard
10 process with the three sites, that gave us
11 strength in terms of reviewing products from one
12 site to another site. People can go, they
13 understand the overall approach that is being
14 used at the site when they go there, so it's not
15 something they have to interpret, it's their own
16 process they are looking at in the application of
17 another site.

18 We reinitiated the system health
19 and plant health reports. The plant health exam
20 is not in place as yet at Davis-Besse, but it's
21 planned to be put in place, as well as the other
22 two sites, so the system health review, I said

1 through all of them, through the yellow and read
2 systems, we are going to make sure we have plans
3 that were in place to improve the systems as well
4 as what plans are in place to maintain the green
5 and white systems.

6 That is green and white of the
7 corrective -- the corrective action program.
8 From a FirstEnergy First Energy standpoint this is viewed as
9 an extremely important tool for engineers. And
10 one of the major day-to-day tasks of engineering
11 is to resolve problems, that is by nature of what
12 we do, questions or problems. In the corrective
13 action process, CAPSs, the vehicle that we use to
14 report, assess, assign actions, track and
15 evaluate effectiveness in solving problems, that
16 is what we view in engineering as one of the
17 major tools that we will have.

18 The Project Review Committee or
19 PRC, this is a committee that stands to look at
20 prioritization of projects, larger-term projects
21 in the plant to make sure we understand from a --
22 this is both sites. And at the site level we

1 elevated that to the director level and at
2 corporate we have a PRC that looks at overall
3 projects being done at the site and what is being
4 supported. We did that for a couple of reasons
5 in terms of from an engineering perspective, one
6 was to put in all three sites, is there some
7 improvement we can make from what we did at one
8 site versus another site.

9 MR. MYERS: Jim, as we go into the
10 transition to a new process would you see that as
11 being different than in the process that we have
12 been under for the past couple of years?

13 MR. HAGAN: The modifications process is
14 being looked at now, it's being benchmarked
15 against the modification processes that are out
16 in the field or at other organizations. I have
17 had experience with both -- well, two other
18 facilities, fairly large utilities in terms of
19 their process, and our mod process is a little
20 bit different than theirs, so we are benchmarking
21 a modification process.

22 I will comp that with external

1 reviews, as far as we have commissioned INPO ~~into~~ to
2 come in and give us the site review of four
3 specific areas and the modification process is
4 one of them. So actually it's going to change
5 some from the way we have been doing it.

6 MR. MYERS: And also we will be more going
7 to a normal operation mod process rather than
8 trying to find issues in walk-downs and design
9 them, we will be within our normal cycle process,
10 which improves I think greatly the quality of the
11 reviews and timeliness, because you were not
12 trying to do 200 mods at one time -- did you have
13 a normal operational process and what do you call
14 the at-risk mods, I would expect to see that.

15 MR. POWERS: And I will talk about that in
16 detail.

17 MR. HAGAN: Jim will cover that, and
18 actually I see changes happening in a number of
19 different areas in terms of engineering programs.

20 MR. GROBE: Jim, are you going to get into
21 some detail? I understand what you said, Joe,
22 that you've got the system health evaluations and

1 we have seen those reports on Davis-Besse, but
2 you said there is some additional enhancements
3 that you are doing to that program, the plant
4 health committee, are you going to --

5 MR. POWERS: I will touch on that.

6 MR. GROBE: Okay. Any other questions or
7 comments on the programs area?

8 MR. FALEVITS: I have a follow-up check on
9 the corrective action program or process for
10 engineering. How do you measure effectiveness of
11 engineers resolving issues right now, addressing
12 issues, how do you measure the effectiveness?

13 MR. HAGAN: The overall effectiveness
14 measurements that we have for the corrective
15 action process is by definition within that
16 process is whether a corrective action prevents
17 recurrence of problems. I mean, that is the
18 definition of a corrective action process, it's
19 used throughout the organization, not just
20 engineering.

21 MR. FALEVITS: That's a good way, but you
22 do need to do some training, right?

1 MR. MYERS: We are going to cover that.

2 MR. HAGAN: We will be covering that. There
3 are measurements you have, and one is Corrective
4 Action Review Board, and Bob will cover that and
5 look at what are the comments coming from the
6 Corrective Action Review Board, are they
7 rejected, you know, is the overall resolution
8 rejected and for what reasons. Bob will cover
9 that.

10 MR. FALEVITS: Sorry, go ahead.

11 MR. GROBE: I think I'd like to broaden
12 that question a little bit, that is an excellent
13 focus, and I will have both Jim and Bob Schrauder
14 address it. Many of the issues we identified in
15 the corrective action team inspection were
16 engineering-focused issues, were in the context
17 of the corrective action program. And neither
18 the engineering organization nor the corrective
19 action program effectiveness was identifying
20 these issues, so I think it's not just trending
21 in the corrective action area, but it's also
22 oversight effectiveness evaluation in the

1 engineering area. Both of you can address that,
2 I'd appreciate that.

3 MR. SCHRAUDER: Okay.

4 MR. POWERS: Okay.

5 MS. LOUGHEED: Jim, for part of your
6 presentation, Joe mentioned something about
7 sitting in on some of the system health reports
8 on yellow and red systems. I don't know if you
9 would have the information, but it would be nice
10 to hear some additional information about what
11 your overall systems status is, you know, how
12 many are red, how many are yellow.

13 MR. POWERS: Brian will be able to talk to
14 that. We brought copies of the design basis
15 assessment report, which is the companion
16 hardware and design and support. John Grabnar
17 can speak to the design basis assessment report,
18 which I don't think you have seen, because that
19 is relatively new.

20 MR. SCHRAUDER: And these are quarterly
21 FENOC issues, and they track the engineering
22 health, not only in the hardware and software,

1 but if the programs have indicators in there too,
2 so I will talk about that in whatever detail
3 you'd like to get to I'm prepared to provide.

4 MR. GROBE: Excellent.

5 MS. PEDERSON: One other thing to add for
6 Bob, Jack broadened the question a bit to talk
7 about effectiveness in engineering. I'd also be
8 interested in the effectiveness on the other
9 areas outside of just engineering, we've got to
10 cover the gamut.

11 MR. HAGAN: Going to the next slide, the --
12 which is the barrier effective oversight. This
13 element is what drives continuous improvement in
14 terms of engineering quality from an engineering
15 perspective, and that is the critical challenging
16 aspect of the oversight boards that we have and
17 the intrusion of management, including corporate,
18 or especially corporate in terms of what my role
19 -- we talked about EAB. EAB is only one of a
20 number of oversight functions we have in place.

21 CNRB also has an engineering
22 subcommittee with specific tasks to look at

1 products, sample the products and come up with an
2 assessment of whether it would be effective or
3 not. There is an engineering subcommittee within
4 the CNRB, which stands for Company Nuclear Review
5 Board, which is composed of external individuals,
6 most of those seasoned in engineering in terms of
7 outside experience of -- outside FirstEnergy First Energy.

8 The external review I tested a
9 little bit, and most are headed by INPO ~~impe~~. We
10 requested at least four years experience in
11 engineering specifically, and that will be
12 composed of individuals from other companies
13 also, not just INPO ~~impe~~ coming in here pulling in
14 other people with different perspectives to look
15 at what we're doing.

16 MS. PEDERSON: You mentioned mods. What
17 are the other areas that you have asked for INPO ~~impe~~
18 review?

19 MR. HAGAN: Again, Jim will cover that in
20 his presentation, but the overall system, our
21 system engineering approach, system health
22 approach, that is one area we are looking at, our

1 use of the corrective action process.

2 MR. POWERS: Calculations.

3 MR. HAGAN: Calculations, and how we get
4 calculations. Quality oversight organization is
5 another one that is being headed up by design
6 engineering individuals. We have system
7 engineering experience site organization, so we
8 are putting the people that -- within the
9 oversight offerings that have the experience and
10 know what actually to look at.

11 Peer engineering, my personal goal
12 is to be intrusive, so I think Jim and Brian and
13 John can attest to that. But we will have
14 periodic performance reviews with the Engineering
15 Department outside of the site performance review
16 that are held, so my charge is engineering and we
17 will apply the same rigor that I have had to
18 plant operations to engineering. That is
19 expected output, so there will be periodic
20 performance review with myself, and corporate
21 staff program managers will be involved in those
22 reviews also.

1 And there is corporate I think
2 it's -- what's different in terms of our approach
3 here now is ~~fleet~~, we have corporate different
4 assessments. What I mean by that is there is
5 program managers in the corporate office that
6 have the ownership of the program, they will look
7 at all three sites and see what is the
8 implementation aspect, really what's really
9 happening at the sites, generate the corrective
10 actions from that, and -- just as everything else
11 is in terms of the assessments process.

12 MR. GROBE: Joe, I know over the last maybe
13 year or so, you have been building this corporate
14 level oversight in engineering, could you give us
15 a sense for how many program owners, not topics,
16 how many programs are going to have corporate
17 level owners that are independent of the sites
18 and how many other programs are going to have
19 program owners that maybe at one site that are
20 trying to drive consistency?

21 MR. HAGAN: Well, the actual number, the
22 programs themselves will all have an owner, Jack.

1 MR. GROBE: Okay.

2 MR. HAGAN: Individuals may have two
3 programs that they own, they are shepherding it,
4 essentially they will all have owners at
5 corporate, it's -- the majority of them will
6 reside in corporate. I don't have a specific
7 number of the 66, but somebody will sponsor them.
8 And as you say, we may decide the better response
9 is somebody at the individual site that will
10 sponsor for the rest of --

11 MR. GROBE: And how many of those positions
12 are filled today?

13 MR. HAGAN: They are all -- from an
14 engineering perspective they are all filled. The
15 only one we are still recruiting for or looking
16 for is maintenance and outage, which is a little
17 bit different program.

18 MR. GROBE: Good, I understand.

19 MR. FALEVITS: Is this a long-term
20 objective or is this a short-term objective?

21 MR. HAGAN: It's our organizational
22 structure.

1 MR. FALEVITS: That is long-term?

2 MR. HAGAN: That it is.

3 MR. FALEVITS: It's budgeted?

4 MR. POWERS: We created an organization at
5 FirstEnergy ~~First Energy~~ headquarters of upwards of, I think,
6 60 people or so are down there, Zelig, so as long
7 as we have management working down there, we have
8 top level program owners as Joe was describing.

9 MR. FALEVITS: How long have you had it in
10 place?

11 MR. POWERS: Over the course of the last
12 year that it's been developing.

13 MR. HAGAN: Within the last year, so some
14 are about a year, some are only --

15 MR. MYERS: That is one of the major
16 actions that we have taken is the chief operating
17 officer positions, Joe's position, and none of
18 these corporate positions existed before the
19 Davis-Besse issue. What we found in the root
20 cause report was that our plants were somewhat
21 isolated. That is an oversight problem too, from
22 the quality reporting sort of through the sites,

1 so we created a V.P. of quality assurance also
2 that reports directly to our board. So we have
3 the corporate organization, we have corporate
4 owners, now we've got my job, Joe's job. The
5 chief operating officer job didn't exist. My job
6 is to make sure we are doing the same, he
7 provides the corporate direction, so that is a
8 major change in FENOC business.

9 MR. FALEVITS: I don't remember you
10 indicating inspections, that's why I'm asking,
11 thank you.

12 MR. ~~Ruland~~ Ruland: Bill ~~Ruland~~ Ruland. Joe, I have a
13 question about what you do with the issues that
14 corporate folks identified. Do you have a
15 corporate Q.A. program, or do you enter those
16 problems into the respective site corrective
17 actions programs, how does that work?

18 MR. HAGAN: Right now, Bill, they are
19 identified as a corporate identified action, but
20 they are entered at specific sites, specific
21 sites will need corrective actions coming out of
22 that, and we assign corrective actions to

1 corporate also, so --

2 MR. Ruland: Great, thank you. Thank you
3 very much. And just for those people that are on
4 the phone, the FENOC slides are posted on our Web
5 site, so if you have the availability of a
6 computer while you listen in, you can look at the
7 slides, you can look at the slides on our Web
8 site.

9 MR. GROBE: Thanks.

10 MR. Ruland: Thank you.

11 MR. HAGAN: So let me go to the summary
12 slide and bring this to a conclusion. We have an
13 integrated -- of course, we have taken four
14 barriers in terms of engineering, and said we've
15 got to address all four barriers, we know that.

16 And important to me is the
17 ownership and monitoring by management in terms
18 of how intrusive are you. You've got to be
19 intrusive in this business, so I do get involved
20 in the detail probably to lower levels most
21 people are used to, but that's what I have
22 learned to do in terms of assessing what exactly

1 is actually going on at the sites. We need clear
2 lines of accountability as far as performance for
3 both good and bad, that has to be in place, that
4 has to be driven by management.

5 The engineering approach to
6 corrective action program has improved, and both
7 Jim and Bob will supply the data, but overall
8 review now is what we have improved in terms of
9 the engineering applications of the corrective
10 action process.

11 MS. LIPA: When you talk about improvement,
12 what time frame are you talking about, since when
13 to now?

14 MR. HAGAN: Measurements I have seen,
15 Christine, are like three, four months. Bob can
16 get into that.

17 MS. LIPA: Thank you.

18 MR. HAGAN: We have demonstrated our
19 ability to perform fairly complex engineering.
20 You know, we have taken on some very large and
21 complex engineering issues at Davis-Besse and
22 driven them to a resolution, and I think we have

1 used contractors to do a lot of that work.

2 We have responsibility for the
3 product, but I think we have demonstrated that we
4 are smart enough to know when to get a specialist
5 involved. And we own that product, so we will
6 continue to use and have a need to use
7 contractors at the site. We talked about the
8 long-term plan, which Jim will get into in the
9 next plan that is resource loaded, and we use
10 what we have referred to as prime contractors
11 that are fairly large and well-staffed
12 engineering firms.

13 And the last bullet is critical
14 assessment has to be there to drive improvement.
15 We have got to be critical about performance. We
16 may want to make sure we are making the progress
17 that we need to make in terms of engineering
18 quality, to me that is a never-ending journey.
19 You've got to keep plugging at it, you've got to
20 keep testing it and keep it in place.

21 So with that I will turn it over
22 to Jim and let you ask specific questions from

1 that.

2 MR. GROBE: Why don't we just double-check
3 and make sure that there ~~is~~ are no other thoughts or
4 issues that N.R.C. staff will come up with and
5 make sure we hit all the topics ahead of time so
6 Jim can effectively incorporate them into his
7 presentation.

8 MR. FALEVITS: Q.A. involvement in this
9 process, are you going to talk about that?

10 MR. POWERS: I will talk about it, I will
11 try to hit all points. If I miss one, just ask
12 me a question.

13 MR. FALEVITS: We will.

14 MR. POWERS: Thank you, Joe. Today I'm
15 here to acknowledge -- and from the engineering
16 organization at Davis-Besse acknowledge the 30
17 violations that the CATI team found during the
18 reviews and acknowledge the performance
19 shortfalls there and that we recognize that
20 improvement is required.

21 What my desired outcome during the
22 course of my discussion is to lay out the changes

1 that we have put in place, both over the course
2 of the outage at Davis-Besse, but also in the
3 near term. We have strengthened a number of
4 areas and we have also put plans in place for the
5 long-term, and many things that you will see, as
6 we discussed with the corporate organization, are
7 intended to be permanent changes in our business
8 practice.

9 I will go through my discussion
10 also from the perspective of the barriers that we
11 have to ensure good performance at the site. The
12 first is competent individuals, and what are we
13 doing for the individuals, and particularly we
14 are going to talk today about our individual
15 engineers. These are the people who do the
16 calculations, who answer the condition reports,
17 who answer the questions to operations and
18 maintenance at the plant.

19 And some of the things that we
20 have done for them included the Engineering
21 Assessment Board and feedback that we are giving
22 to engineers and our Engineering Assessment

1 Board, and I will describe the board in more
2 detail on the next slide to give you a lot of
3 detail there.

4 But during the course of the
5 outage, we put an Engineering Assessments Board
6 in place last year when the outage began. We
7 brought in some experienced external contractors,
8 we staffed up into a number of subcommittees, one
9 was design products, one was containment health
10 and containment recovery oversight, and the other
11 was programs oversight recovery.

12 And we had -- we also staffed up
13 considerably on general technical specialist
14 contractors who were familiar with nuclear plant
15 recovery operations, and they came from plants
16 such as Millstone, Cook, Clinton. We brought in
17 people with the detailed experience, worked
18 through the discovery process during the course
19 of last year, and then in the fall as discovery
20 completed, we ran back on the level of contractor
21 support and retained the better contractors, and
22 particularly the ones that were associated with

1 our prime contract organizations, because during
2 the course of the year bringing in many
3 specialists, we really went for the specialists
4 as opposed to the company. But as we began to
5 finish discovery, we felt we needed to manage
6 more effectively all these technical
7 organizations, technical processes.

8 And when you apply your prime
9 contractor, one of the benefits you get is their
10 management, their headquarters management
11 support, so as issues developed, you can engage
12 that and get some assistance. And so when we
13 scaled back contractors to prime contractors, we
14 also scaled back our EAB.

15 One of the questions that has
16 arisen is what is the continuity of EAB, what is
17 its consistency, who is on it, what is their
18 qualifications, what have we done with it. And I
19 will describe that in more detail in the next
20 slide, but we have taken the feedback from the
21 EAB, which initially was in the form of comment
22 forms. As you get formal comment forms on a

1 procedure review or any other formal document
2 review, those comment forms would go back to the
3 engineers with, you know, resolve these comments,
4 and this is not only monitoring of the engineers,
5 but it was providing a quality check on the
6 higher level of the engineering function. Those
7 comments had to be resolved before the product
8 could be approved by EAB.

9 One of the things we have put into
10 place in that feedback is to strengthen its
11 application through the supervisory management
12 team at the site, and I really have to reinforce
13 this as what I consider to be a major positive
14 change to achieve what we want for quality
15 improvement, performance improvement for
16 engineering at Davis-Besse.

17 I put the requirement in place
18 that the supervisors utilize the results of the
19 EAB reviews and coach and counsel their
20 individual engineers on those results. Through
21 our formal observation programs, we have a
22 documented coaching function in place.

1 We have a very active intrusive
2 observation program at the site, it's electronic,
3 which allows -- it's a Lotus Notes document,
4 field observations as well as office
5 observations, training observations, but we
6 really weren't utilizing the tools that were
7 there for us to the maximum extent to achieve
8 rapid stable change and also to drive standards
9 to a higher level, and where the rubber hits the
10 road on this is even the supervisors and the
11 individual engineers.

12 We have been very busy during the
13 course of the recovery, creating product,
14 investigating condition reports, issuing
15 modifications, checking and driving quality of
16 the contractors that were previously working for
17 us, but now what I'm putting in place is that the
18 supervisors need to take the results of the EAB,
19 coach their individuals on that. There's been
20 shortfall, not just comments on documents, there
21 ~~is~~ are performance shortfalls there, and if there ~~is~~ are
22 trends, we can identify them, then trend that

1 type of information.

2 So that is going to be very
3 important to us, and I believe it's going to help
4 us drive improvement more quickly. EAB gave us
5 results on a weekly basis, so if they review 15
6 products in a week, we get the results mailed out
7 to the supervisory change at the end of the week,
8 and then they do monthly roll-up reports, meet
9 with me and my management team to give us a
10 report on where they see weaknesses and areas for
11 improvement, and I will talk about -- a little
12 bit more about their function. But in the
13 feedback function, the individual is what's going
14 to give us competent individuals and continue
15 that improvement.

16 Coaching and reinforcement of
17 those standards, then, is going to be -- is
18 really going to be directed at the critical and
19 constructive feedback we get not only from EAB,
20 but we get it from N.R.C. inspection reports,
21 INPO ~~imp~~ assessments from our Company Nuclear Review
22 Board, we have a 50.59 subcommittee that we get

1 technical comments from them, as well as N.Q.A.
2 reviews of the technical area, and they are very
3 active in reviewing of the technical area so it's
4 just a --

5 MS. PEDERSON: I have a question if I
6 could. You are talking a lot about the
7 supervisors coaching the staff engineers. What's
8 your assessment of the supervisors and managers
9 capability of doing that, do they have the right
10 standards?

11 MR. POWERS: Yes, I think that they do, and
12 I think in general, part of -- this has been two
13 aspects of it, one is during the course of the
14 outage, we restructured the organization to a
15 common FENOC engineering organization, saying
16 that all three sites now we have commonality in
17 the process of it too.

18 I needed to rebuild the
19 supervisory and management chain and positions at
20 the site. There were some positions that
21 remained open for some period of months while we
22 recruited and found the right individuals. There

1 were acting individuals, there were contract
2 individuals who were quite competent and skilled,
3 but they weren't company employees in terms of
4 driving the right performance appraisal feedback
5 to individuals on accountability. Now we have
6 all employee supervisors in place with good
7 experience, good standards, right up through the
8 management, and Joe, he described that we have
9 got the managers here, both new to the
10 Davis-Besse organization, and I believe we have
11 the right management supervisory team in place.
12 But I also believe that with the amount of ground
13 that we have covered during this recovery, the
14 amount of technical issues we have taken on over
15 the past 20 months, the feedback that we are
16 getting on areas for improvement, that really
17 needs to be driven back down through.

18 And these people have the right
19 standards to do it, they just need to take that
20 feedback and apply it down through their
21 organization, both direct coaching, counseling,
22 as well as training of -- taking advantage of

1 lessons learned through training of the
2 organization, and the amount of material. We
3 have to do that. We need to use it more
4 effectively

5 MR. HAGAN: Jim talked about the managers.
6 The question was more the managers and
7 supervisors. I invite my panel and John to
8 answer your question.

9 MR. GRABNAR: I would agree with Jim's
10 characterization. We have -- my organization, we
11 have one new supervisor brought in from outside
12 the company, 20 plus years of nuclear consulting
13 engineering experience, and we selected him as
14 the right candidate, specifically for the reason
15 you are asking, someone who has done
16 calculations, design changes and N.R.C.
17 inspections. In fact, he first was -- I first
18 met him on the architect engineer inspection back
19 in the late '90s at Perry, so he has exactly that
20 kind of technical knowledge, capability and
21 standards that we needed, specifically our design
22 unit, which has a number of less experienced

1 employees.

2 And, again, to let you know, I
3 will point out that that is a specific example of
4 how we selected highly qualified and capable
5 people in important positions, in this case the
6 supervisory position, to make sure we drive
7 exactly the kind of standards you are talking
8 about.

9 MR. POWERS: If I may clarify that. This
10 individual led the architects engineering
11 inspection team and I knew him from my days at a
12 large architect engineering firm when we worked
13 together, and so we hired him. So we think he's
14 got the right standards, and he understands what
15 needs to get done.

16 MR. MYERS: Also, we put the engineering
17 management team together over the last two years,
18 the fact that they -- there was a couple of
19 recent moves that happened, but if you look at
20 the engineering management team starting with Jim
21 and his staff, they are all proven design
22 engineering and engineering people, knowing that

1 they are all SROs. I mean, I don't know another
2 engineering group at any plant that I visited,
3 and I visited several of them, where you can look
4 and say, starting with this gentleman, all his
5 managers that have the backgrounds across the
6 board that they have. It is a strong, strong
7 team.

8 MS. PEDERSON: I appreciate your thoughts
9 on that, but I'd also be interested in if your
10 external review would similarly support your
11 views about the strength --

12 MR. POWERS: Yes, we just took -- INPO ~~impo~~ has
13 been helping us through this recovery in
14 different stages. They come in with external
15 teams from the industry and sliced us and looked
16 at where we're at and defined to us the gaps in
17 performance, because we have gone into a forced
18 outage mode, and we needed to address issues and
19 change along the way to gain more towards
20 operational practice, more return to normal the
21 process.

22 So they brought the team in at

1 various points. One of the things they pointed
2 out to me very early in 2003 was that we needed
3 to fill supervisory roles. Now, the individual
4 that was here as part of an engineering
5 assessments that they did, specifically
6 engineering in December of 2002, engineering
7 capabilities assessments, they brought in, for
8 example, Jim Meister from Exelon and other
9 vice-presidents of engineering, representatives
10 from various sites came in,

11 One of those individuals came
12 back, he had a very high level of concern with
13 the supervisory portion, filling the slots,
14 having the right people in place. They just
15 assessed us two weeks ago, and he was very
16 positive, he was satisfied that we had the right
17 people in place in the supervisor position, his
18 direct -- his area of concern and his direct
19 feedback.

20 MR. BOLES: I can tell you two or three
21 different contractors, one of them was a regional
22 administrator, he made personal comments to me

1 about the strength of the engineering management
2 team in the plant engineering areas. I mean,
3 that's the team I got, I don't necessarily think
4 I can comment on the supervisors as well as they
5 can, but from a management team standpoint I can
6 tell you I have had good comments from outside
7 industry, experienced people that visit our plant
8 about the leadership of this engineering
9 organization. I was project manager. The
10 most recent INPO Impe assessment we
11 just finished with, and I was mainly brokering
12 information and support for the management team,
13 and several -- or more than several comments were
14 made on the strength of this engineering
15 management team in place today.

16 MR. POWERS: Now that my colleagues have
17 said everything I was going to say, I have five
18 engineering supervisors, they are all full-time
19 FirstEnergy First Energy employees, which was not the case
20 before my arrival. One of my supervisors filled
21 the manager role for a period of approximately
22 seven months while the engineering manager

1 position was not filled, and we also have a
2 recent addition, Harold Hopkins, who is a 20-year
3 plus, well-experienced engineer ~~that~~ who has had
4 roles in supervision of management equivalent to
5 mine, and he has worked out well. He's been
6 there approximately seven months, I believe. ~~We~~
7 ~~We~~ promoted from within.

8 One of our engineering program
9 owners we promoted to program area supervisor
10 with approximately 20 years experience at
11 Davis-Besse, and I also have an individual that's
12 moved from the maintenance organization up to
13 engineering. He serves as the engineering
14 manager on emergency plan activities, brings the
15 maintenance experience up to engineering.

16 And I recently inherited the
17 computer engineering group, which is led by Greg
18 Hayes, another full-time employee, and he serves
19 as the night shift engineering support manager.
20 So of the five supervisors that I have, one
21 served as the engineering manager, two are
22 serving as the work support center, engineering

1 manager, both day shift and night shift, and then
2 four of the five is engineering manager qualified
3 for another plant, I believe. They are a very
4 strong team, communicate well, and I'm very
5 satisfied that I won't need to make changes at
6 that level.

7 MR. MYERS: Jack Holly, who is our project
8 manager, he's been at the Beaver Valley plant and
9 Davis-Besse plant, is an SRO at Davis-Besse, went
10 down to do some things, brought him back, and
11 he's been our night shift manager the whole time
12 you were there the last year. We are just now
13 putting him back in the operation, letting him do
14 his job. He's been the night shift outage
15 manager, so he's been really driving the night
16 shift for a large portion of time part of the
17 time, so he is that strong, from our standpoint,
18 we went to our engineering group, that
19 leadership, you know.

20 MR. FALEVITS: One comment: During the
21 CATI inspection, one of the concerns was that you
22 relied on supervisors to conduct training rather

1 than the training department. You relied very
2 much on the supervisors to conduct training
3 rather than formal training by the training
4 department. Is this still the philosophy?

5 MR. POWERS: No. And of course the
6 supervisors do that day-to-day training for lower
7 level, and the lesson learned here is a problem
8 we had in the unit last week. "The rest of you
9 engineers need to know about this," that type of
10 training, but the training organization, we have
11 a full-time engineering representative in the
12 training organization at the site.

13 We have also supplemented that
14 with a contract individual who helps him assure
15 effectiveness of training in our accredited --
16 INPO ~~has~~ accredited technical training perspective,
17 and that program is one that we utilize and will
18 be utilizing, in fact, in the operational
19 improvement plan, continued areas in assessing
20 the type of training that we wanted to do,
21 capturing lessons learned from inexperience
22 creating jobs from the organization, guidelines

1 for all engineering positions and qualifications,
2 training of the engineers, a lot of activity
3 there, so the supervisors are not going to be
4 relied on to do the training.

5 MR. MYERS: I will give you my perspective.
6 I believe in the systematic approach to training.
7 I believe in it totally, I believe that you drive
8 the changes and that's how you train your
9 organization. If you allow people to do training
10 other than that, then I have seen time after time
11 where you are doing negative training, so you
12 have to make sure you're not doing the negative
13 training, and if you are going to anchor the
14 training for the long-term rather than just a
15 one-shot deal, then you have to put through the
16 systematic approach to training, so it gets
17 indoctrinated into routine training programs,
18 otherwise it's just a one-shot information. I
19 don't consider that training

20 MR. FALEVITS: Good.

21 MR. MYERS: We use the systematic approach
22 to training.

1 MR. GUDGER: And one of the systematic
2 approaches to training is the manager and
3 supervisor do only that training, and they may
4 not perform it, but they own it, so they have to
5 improve what's being trained, they have to attend
6 to training.

7 MR. FALEVITS: That's fine that they are
8 involved in owning it, but when we were there,
9 you did a lot of training in the -- training was
10 done by the supervisors.

11 MR. GUDGER: When you were there, there was
12 a special initiative that we were -- corrective
13 action program, and it was a top-down training
14 approach that we were trying to institute only
15 for corrective action program during that time
16 period to strengthen management to supervisor
17 relationships and strengthen supervisor to
18 employee relationships with regard to the
19 program. As we established the expectations
20 coming from the top down and that was just one
21 period of time and that was a training program
22 from our training department that was given the

1 materials to the supervision in that time frame.

2 MR. POWERS: But the answer to your
3 question, Zelig, is we will be using the training
4 organization to do a systematic approach to
5 training.

6 MR. FALEVITS: Thank you.

7 MR. POWERS: The next topic was --

8 MR. GROBE: I apologize, Jim, we are
9 focusing on engineering and corrective action
10 today, but if I remember correctly I think I read
11 your Cycle 14 Improvement Plan multiple times,
12 and if I remember, there is a section in the
13 management effectiveness or organizational
14 effectiveness topic area that talked about
15 additional training for all supervisors on site
16 in the observation, coaching and mentoring areas;
17 is that correct?

18 MR. POWERS: Yes, that's correct.

19 MR. GROBE: Could you talk a little bit
20 about that?

21 MR. POWERS: We want to improve the
22 observation skills, and particularly the

1 intrusiveness of our observation. As I
2 described, we have a very active, very robust
3 observation program at the site that is
4 electronic, you do your observations, you
5 intercede where you see that standards are not
6 being met, procedural adherence is not being met.
7 There is an opportunity for coaching, both
8 satisfactory coaching to improve performance or
9 recognize good behavior, as well as
10 unsatisfactory coaching in the cases where
11 expectations are not being met.

12 And so we want to make that even
13 more effective. And one of the areas that we
14 found, particularly in our normal operating
15 pressure test where we exercised the observation
16 program pretty heavily was that we needed to take
17 it a step higher in terms of intrusiveness, so we
18 leave training to the supervisor and management
19 staff on observation skills is going to help us
20 in that area, really intrusiveness of
21 observation, ask them the three layers of
22 questions, get counsel to the actual work level

1 of what's going on in the procedural step.

2 For example, the ideas, and we
3 thought our skill set there needs to continue to
4 improve.

5 MR. SCHRAUDER: Also intended to increase
6 the criticality of our observation in terms of
7 whatever we will see from outside organizations
8 and that type of observation.

9 MR. THOMAS: What about the preparation for
10 the observation?

11 MR. POWERS: That is a big part of it too,
12 Scott. That is a very good point. Some of the
13 structure we had at the site during the ~~NOM~~ NOP test, for
14 example, we would do observation, control room
15 observation on four-hour shifts, management and
16 control room, turn it over on four-hour shifts,
17 and we learned from the experiences at that time
18 that the observation would be better geared on a
19 certain function or event that you can prepare
20 for. For example, pre-job briefing for
21 operations evolution, study the procedures for
22 that so you know specifically what's going to

1 occur and what the exact expectations are, the
2 actions that are going to be taken are rather
3 than going and only looking at the behaviors,
4 communication, expectations for command and
5 control expectations, preparation for it by
6 looking at the procedures that are going to be
7 involved is an important aspect of the
8 observation.

9 That is another area we need to
10 improve, this training, is encompassed in that as
11 well.

12 MR. THOMAS: I was wondering how that would
13 be rolled into the process.

14 MR. MYERS: One of the things I want to do
15 to answer your question -- I don't know if this
16 team looked at its data base, but we have a
17 training data base called Fits, and it tracks our
18 lesson plans, it tracks all the training that we
19 want to add to our lesson plans, and so it's a
20 training data base.

21 Now -- so if you want to know how
22 up-to-date is this lesson plan, based on

1 experience, all those actions are in there to
2 improve that lesson plan, so it's good there.
3 But what it does more than anything else is I can
4 sit in my office and go -- or our supervisor can
5 -- first-line supervisor should be using this,
6 and you can go and look, say you want to use a
7 person, there is two tables you go to, and any
8 organization, engineering operations or whatever,
9 with one tab say, hey, look I know a task that I
10 want to perform, and I can go in there and click
11 on that task, maybe it's 50.59 review or line
12 system, and it will tell you all the people that
13 are completely qualified, and not qualified,
14 flashes in red, so you immediately see they are
15 not qualified.

16 When you want to see what they
17 need to get to be qualified, you can click on
18 those people, and the person's name will tell you
19 what he needs, so if you are sending somebody out
20 in the plant to do a job and you need to -- or an
21 engineer, you know, and you want to do some TPE
22 with that engineering, you know you can go there

1 and immediately tell, here is a task that is
2 going on today, here is some training, on-the-job
3 training or TPE that an engineer or operator
4 needs, or -- and I can find that right now and
5 find that he's qualified to do everything, so,
6 you know, I'm just -- I really like this piece of
7 software. If you haven't seen it, you should
8 look at it.

9 MR. POWERS: One more piece of information
10 I'd like to add on the observation program is
11 that as I described, we go out, supervisors,
12 managers, directors and do observations and we
13 have the written electronic Lotus Notes data
14 base, so we have a form that we fill out with
15 comments, then it's forwarded to the individuals
16 or work groups that were observed, so it's
17 critical feedback provided to them.

18 It just doesn't go out into a data
19 base someplace, and -- it's a feedback mechanism,
20 and one of the things we are working on in the
21 site is the openness and desire to be observed.
22 I think we are making some positive progress. We

1 get out there and observe somebody working with a
2 wrench, get them to feel positive about
3 demonstrating their skills, and made some strides
4 on that working with INPO ~~impe~~ and working within the
5 program. But we actually then take this
6 constructive criticism in the observation program
7 and forward it to the individual, so we have that
8 communication going on.

9 MS. PEDERSON: A question on the
10 observation program. Some things are easier to
11 observe than others. How does this work for the
12 engineering work products?

13 MR. POWERS: Well, for the engineering work
14 products, there is several different ways to
15 observe. We have unit meetings or section
16 meetings where expectations are delivered from
17 the management and supervisory chain so you can
18 see what's going on there. But if you even stop
19 into the cubicle and see what's going on with
20 preparation of a modification, for example, I may
21 stop into to Nate's cubicle, which I have done,
22 to find out how he's doing and what he's doing

1 with the ~~cycle~~ and cyclone separators on the HPI pumps,
2 that small modification, find out who he's
3 talking to, what process he's working in, what
4 he's thinking about, is he working within the
5 procedure, is he getting ~~DE~~ the calculations to the
6 appropriate ~~portions~~ positions on-site, so it's an awful
7 lot that you can do to observe what's happening,
8 even in an area like engineering.

9 But what I described earlier, the
10 driving standards, you can also have a reverse
11 load, they can say I've got a report from the EAB
12 that says we got a low score on this modification
13 behavior last week, let's talk about the
14 individual comments and why that score was low,
15 and really drive that personal interface between
16 the supervisor and worker on what standards need
17 to be --

18 MR. SCHRAUDER: Another method that we
19 talked about using, we have this business plan
20 for problem-solving and decision-making, and, you
21 know, as operators go in to watch them, go in a
22 simulator, and they train on that, and we will

1 observe their actions.

2 It's very difficult to observe
3 someone's thought process, but one way of going
4 about it is in the problem-solving and
5 decision-making process where we will take -- in
6 this case our concept is to take actual problems
7 that are getting in the corrective action program
8 resolved, putting together a problem-solving
9 decision-making team and have a full-time
10 observer watching the process of how are they
11 thinking, you know, what types of processes are
12 they using, are the right kinds of questions
13 being asked as opposed to management, and
14 periodically checking with teams to see how they
15 are coming along, where they do actual
16 observation from start to finish, you're not
17 there to participate on the team, just to observe
18 the process, how the team is progressing.

19 MS. PEDERSON: Can you give me couple of
20 examples where that's been used?

21 MR. SCHRAUDER: Problem-solving
22 decision-making was used in a breaker trip on the

1 containment spray pumps. For instance, we had
2 breaker tripping on that and didn't have the
3 cause, and that was a problem-solving
4 decision-making theme that was in place to --
5 MR. MYERS: Speed...spray pumps, one of the things
6 that brought the concept, we did this during the
7 heat-up, the whole time we had those observers
8 that were doing management observations from the
9 process, you know, we did that to look at our
10 phases of organization, so the organizational
11 effectiveness that was our plan, and we actually
12 decided to run some drills along the way, we
13 didn't need the drills, you know, so we wound up
14 having some issues, and we had the advantage of
15 observation of those issues, and for instance in
16 the troubleshooting we said we have got forms to
17 lead us through the questioning process at
18 Perryville Perrywell, let's bring those over. So we
19 learned a lot through that. So as you go
20 forward, that was a pretty refreshing way of
21 doing business, so if you have a big issue going
22 on, why not do management observation of that

1 issue, good time to do it, have the manager go
2 through it.

3 MR. HAGAN: As far as the problem-solving
4 and decision-making, the biggest example we have
5 is service. Jim commissioned an independent team
6 to look at the overall approach we are taking, so
7 it was an independent assessment, because we had
8 time, we completed it about a week ago, and they
9 have a plan independent of what was actually --
10 system engineering was directed to stop, take
11 your time, back up, what are you doing to solve
12 here. First, understand what the problem is and
13 look at the approach we are taking, so is that
14 problem-solving decision-making process working.

15 MR. POWERS: I will talk about that and how
16 it contributes to the more holistic approach to
17 problems, which I think we are both after to
18 drive improvement in that specific area of
19 engineering. The mentoring and development
20 incumbent on new hires is also important because
21 you will see, as I move down the page here, that
22 we have replenished our engineering staff at the

1 sites, and over 20 percent of new engineers, and
2 these can be some of the supervisory --
3 well-experienced supervisory people that we have
4 brought in that the managers defined, but it was
5 also a couple of examples of the new faces of
6 Davis-Besse here at the table with Nate there and
7 Mark Rander.

8 These new individuals come in,
9 they need to get qualified in their particular
10 area, whether they're supervisors or new
11 engineers, and there ~~is~~ are qualification card
12 requirements for them to go through that now,
13 which is a lot of training and experience, it's
14 procedures, it's demonstrating activities. They
15 work through that, and the process, they are
16 mentored by other qualified engineers.

17 For example, they can't produce a
18 product independently until they are qualified,
19 so everything that they do gets checked by
20 qualified individuals, and then they get feedback
21 from that, and of course in the course of making
22 the product, so it's really learning on the job

1 through the mentoring process and direct feedback
2 as you'd expect from any engineering
3 organization. That's what you'd expect to happen
4 with a licensed professional engineer overseeing
5 the work of the junior engineers or unlicensed
6 engineers, so we have a similar function, and we
7 are working to complete all the engineers at the
8 site.

9 For example, this week there is a
10 systems ~~form~~ forum that is ongoing for the engineers,
11 that is complete qualifications for a number of
12 them, and there is a follow-up session of course
13 in January, we are trying to balance getting the
14 work done at the site, priorities there with
15 getting the qualification completed and training,
16 so we are just very busy, but we are trying to
17 meet all of those needs.

18 MS. PEDERSON: How large is the engineering
19 organization? In other words, how many are
20 qualified currently?

21 MR. POWERS: I would say it's approximately
22 125 people all together, and that is a total for

1 the organization with -- we have a document
2 control unit, we have several, you know, clerical
3 -- couple of clerical helpers and secretaries,
4 and we have engineers, I would say, and of the
5 qualified staff, when you talk about 20 percent
6 replenishment, that is probably about the numbers
7 that we are trying to finish qualification of,
8 those individuals. So it's in that range.

9 MR. FALEVITS: How many of this 20 percent
10 is in design engineering?

11 MR. POWERS: I would say it's --

12 MR. GRABNAR: I have nine individuals in
13 the organization that still need to be -- have
14 items open on qual cards. That is out of a staff
15 of 41, although I'm including eight contractors
16 in that staff of 41 as well.

17 MR. FALEVITS: Is that design?

18 MR. GRABNAR: That is design.

19 MR. POWERS: That is design ~~plant~~ ...plant...

20 MR. BOLES: I think I have 27 qualified
21 system engineers, and I think the total
22 complement of the section is approximately 60,

1 which includes some contractors in the program.

2 MR. FALEVITS: Are you also looking at
3 old-timers to see if they are doing a good job on
4 what they are doing, because most of the problems
5 we have identified had to do with not newcomers,
6 but individuals you had there for a long time.

7 MR. POWERS: We are looking at everybody's
8 work, yes. We are also looking at qualifications
9 for -- there are individual positions where we
10 restructured the organization, as I described
11 earlier this year. Now we are creating the job
12 qualification cards, particularly where there is
13 -- new positions have been created by that
14 restructuring, but we don't -- okay. We look at
15 everybody's work the same, there is no
16 grandfathering clause.

17 MR. ~~Roland~~ Ruland: Jim, I think you're familiar
18 with the kind of issues that the CATI raised, I was
19 wondering what part of the qualification process
20 you have that addresses the kinds of issues that
21 the CATI raised?

22 MR. POWERS: There is -- really the primary

1 one is the procedural and adherence aspects of
2 that qualification card, Bill. For example, one
3 of the issues that was raised by CATI was
4 calculations quality, and in particular we look
5 at that, we look at the calculations, procedure
6 and process that we have in place, and we have
7 made some improvements in that process during the
8 course of the outage. But the adherence and
9 understanding of the expectations when you
10 prepare a calculation is something that we need
11 to drive home so that those attributes are in the
12 engineers' qualification card from the
13 perspective of, do you read the procedure, you
14 may prepare a calculation, for example, to get
15 checked out on it.

16 But to understand, you know, the
17 -- as the process changes and what does a really
18 good calc look like, we have got further -- there
19 is going to be further focus training. Now, the
20 engineers, when they get qualified, get a base
21 level of orientation training and procedure
22 training for the processes at the site. But then

1 above that is the reinforcement training that we
2 get from things like the CATI inspection
3 findings, like our own NQA findings, our latent
4 issues and program review findings.

5 We had a number of condition
6 reports written during the outage, and rolling
7 those up and feeding them back, saying here is
8 areas of weakness we need to improve on, and here
9 is what the standard needs and here's what the
10 example needs to be in the specific case, the
11 calculation improvement project we have got that
12 with the plant with preparing example
13 calculations, short ones albeit, but you can see
14 what is the expectation for documents, the inputs
15 or assumptions, and that is the type of area that
16 we focus in as part of the reviews that we really
17 need to drive up the bar, and understanding of
18 procedure may be documents or input assumption,
19 but what does it look like when you do that well.

20 MR. MYERS: Aren't you putting the
21 engineers through apparent cause training?

22 MR. POWERS: Bob will talk about training

1 in the apparent cause area, but those are the
2 type of -- Bill, does that answer your question
3 on the qualification card?

4 MR. ~~Reuland~~ Ruland: Yes, thank you.

5 MR. THOMAS: Before we get away from the
6 procedure adherence, there is not just an issue
7 of engineering, there is -- other organizations
8 on-site have had issues with procedures and
9 adherence, and I was wondering how that is being
10 addressed. I don't know if this is the right
11 place to talk about that, or --

12 MR. POWERS: Well, there has been several
13 levels of that. You will recall a meeting that
14 we had probably several months ago, Scott, where
15 you gave us some feedback on your observations on
16 procedural adherence results, and there was very
17 strong feedback to the supervisor, manager,
18 supervisor and superintendent level of the
19 organizations, both maintenance and operations
20 where the lion's share of the specific in-field
21 and step-by-step procedures are used and what the
22 expectations were.

1 We have taken it to the point
2 where if the expectations are not met, and
3 particularly when the work is proceeding in the
4 field, whether it is with a maintenance mechanic
5 working on a safety-related pump or valve or an
6 operator doing a valve -- lineup of the valve, if
7 the expectations are not met, the feedback is
8 given in writing in terms of the expectation not
9 being met on the sequence of that, and of course
10 it's graded, send the feedback to the individual,
11 their performance is expected to improve, and if
12 it's not, then the progressive feedback and
13 discipline process kicks in.

14 And this was kind of a broad
15 response to your question, but as we do that, we
16 work it through our safety-conscious review team,
17 review of any steps that we take in terms of that
18 disciplinary action, letters to file and such.
19 But any of the organizations are run through a
20 Safety Conscious Work Environment Review Team,
21 SCWERT.
22 MR. MYERS: To answer your question across

1 The board point is, each one of the departments, from
2 ops to maintenance, the operations improvement
3 the last few months, and I think we are seeing
4 good improvement there, it's really focused on
5 procedure adherence. Also, in the maintenance
6 improvement plan implemented a few months ago,
7 there was an issue there and focused on procedure
8 there and improvements with maintenance, and then
9 we did the heatup, we had some issues with
10 operations, we focused on that, so procedure
11 adherence and implementation and quality is are --
12 all three areas are areas that we focus on
13 throughout this outage. We think we are seeing
14 good improvement, and we will continue to do that
15 during the next outage.

16 MR. GROBE: Jim, have you completed the
17 first three bullets on Slide 14?

18 MR. POWERS: Almost, Jack. Actually, I
19 talked a little bit about -- I will go faster.

20 MR. GROBE: I wasn't meaning to rush you.
21 When you were -- it's time for a break, and I
22 wanted you to finish those first three bullets.

1 MS. LOUGHEED: Actually, I have a question
2 that does relate to the mentoring and development
3 hiring and those ways, so -- which I think are
4 one of the ones that you talked about. Could you
5 give me an idea what the overall experience level
6 is in the various engineering departments?

7 MR. POWERS: Sure. I think we have got --
8 the breadth of experience at Davis-Besse was very
9 heavily weighted on high level experience
10 individuals at the beginning of this outage, and
11 I would characterize it as individuals that have
12 been in the industry for 20 years roughly,
13 individuals that have been at Davis-Besse for
14 long periods of time, many were brought in during
15 the recovery efforts and earlier years, and what
16 we wanted to do and really what the site had in
17 place was a demographics work force replenishment
18 plan because there was concerns about upcoming
19 retirements, and the nuclear industry in general
20 is addressing the issue, and so what we have done
21 is really -- is created a more active hiring flow
22 of engineers that if you look at our organization

1 now you will see that it's very highly populated
2 with students, co-ops and part-time summer
3 employee engineering students, so we are getting
4 that very early development, get them in so they
5 can see the business, we can see them and we can
6 grow them as potential candidates for the future,
7 so there is a lot that, there is a lot of
8 relatively new hire individuals that may have
9 several years of nuclear naval experience or they
10 may be coming directly from college, graduating
11 with an engineering degree, and we do highly
12 value degreed engineers, four-year degreed
13 engineers as a criteria for our engineering
14 candidates.

15 Now, in between that, what we have
16 been focusing on getting is the 10- to 12-year
17 experienced individual who's got nuclear
18 experience and can come right up to the plate and
19 get a hit, and we have -- we are having some
20 success there, we have had a recruiting firm
21 engaged for us over the past several months going
22 through the -- recruiting that type of

1 individual.

2 We are in the process now of
3 dialogueing with, making some job offers, hiring
4 people. We have got an electrical engineer we
5 have hired recently, we have got a structural
6 engineer that is coming in to join us, and so
7 it's a very active dialogue right now, but that
8 gives you a picture of what we are trying to
9 have, a great demographics of experience through
10 the department, but that is relatively senior.

11 MR. MYERS: Let me comment on the other two
12 plants too. One of the things I don't see there
13 at Davis-Besse as well as I do at our Perry and
14 Beaver Valley plants, both of those plants have
15 relationships with several good universities, we
16 are in a pretty good location when it comes to --
17 the Beaver Valley plant is near the University of
18 Pittsburgh, Penn State, and there is another
19 college up the street too that has good
20 engineering degrees.

21 Our Perry plant is the same way in
22 the Cleveland area, we have Kent State University

1 and University of Cleveland and Youngstown
2 University feeds both of them. And we have good
3 relationships with those schools, I mean, down to
4 the point where we know the deans pretty well at
5 various schools, and we use a lot of their summer
6 students.

7 In fact, they call me personally
8 to locate summer students there at our Beaver
9 Valley plant. And at Perry and Beaver we have
10 courses that are provided on-site to some of our
11 -- at our beginning level crafts organization, at
12 our Perry and Beaver plant, not at Davis-Besse
13 yet, but entry requirement is as an associate,
14 and so we have courses taught on-site that help
15 people to conclude their engineering degree at
16 both the Perry and Beaver Valley plants, and we
17 are looking to extend this as we go forward at
18 Davis-Besse also.

19 MR. POWERS: I have covered the three
20 bullets, Jack.

21 MR. GROBE: What I'd like to do is take a
22 brief break. This meeting was originally

1 scheduled for 9:30 to 11:30. It's pretty clear

2 to me that it's not going to be over at 11:30.

3 My recommendation, Lew, if you agree, we just

4 keep plowing forward until we get it done.

5 There may be a need for some

6 adjustments as far as conference room scheduling

7 and phone call arrangements and things like that.

8 I'd like to take little bit longer break than I

9 normally would so that we can accomplish that.

10 MR. MYERS: Okay.

11 MR. GROBE: Before we do that, I'd like to

12 ask if there is any other questions here at the

13 table on the material we have covered so far.

14 (No response.)

15 MR. GROBE: Bill, do you folks have any

16 additional questions at headquarters before we

17 take a break?

18 MR. ~~Ruland~~ Ruland: No. But we have already

19 extended the ~~vide~~ telephone conference to 2:00 p.m.

20 eastern time.

21 MR. GROBE: Very good. Why don't we take a

22 break. It's now six minutes after 11:00. Let's

1 go to 11:20, that should give us plenty of time
2 to take the -- take the necessary actions we need
3 to cover here, right?

4 (Whereupon, a recess was
5 had, after which the
6 meeting was resumed as
7 follows:)

8 MR. GROBE: Why don't we continue. I think
9 we are on Slide 14 on Bullet No. 4.

10 MR. POWERS: That's right. This is Jim
11 Powers speaking.

12 From the training perspective,
13 some of the things we have done to ensure that we
14 have competent individuals in the mentoring area
15 is to provide a root situation, root cause
16 methodology that the FirstEnergy First Energy Company uses as
17 a standard approach to our root cause
18 assessments, and this teaches an approach, a
19 structured approach to determining the root
20 cause, going through a root cause process in
21 significant condition reports, and we provided
22 that to managers, supervisors, selected

1 engineers, and it's something that in the
2 engineering area that will continue to provide
3 this type of training.

4 Also, operability evaluation. We
5 had a specific course on operability evaluations
6 during the course of this past year, and I think
7 that this has helped us out in terms of the
8 operations engineering interface and quality of
9 operability evaluation.

10 We have gotten feedback on those
11 in some cases and have continued to strive to
12 improve those, but in general I think we have
13 developed a much improved questioning attitude by
14 our operations staff and a technical rigor by our
15 engineering staff in support of the operability
16 evaluations to ensure that issues don't fall into
17 the crack if know one is providing questioning or
18 rigor between the two organizations. So it's
19 been improvement there.

20 MR. MYERS: That was one of the major --
21 this is Lew Myers. That was one of the major
22 areas that we did the operability reviews and

1 isolationism of operation. I will not tell you
2 we have arrived there, I will never tell you we
3 have arrived, but that is an area I can do great
4 improvement at the station, and I think that it's
5 -- it's comparable to some good performance
6 stations, and Scott sees those all the time.

7 MR. THOMAS: I was going to ask John and
8 Brian whether they think their folks are -- their
9 ability to assess availability versus
10 operability. One of their key functions is to
11 provide input for ops -- for operability issues
12 and there's a big difference between whether a
13 system or component is available, whether it's
14 operable, and I was just wondering what your
15 opinion is of your staff's ability to, you know,
16 determine the fine points between the two.

17 MR. GRABNAR: This is John Grabnar. We
18 focus -- we spend a decent amount of our time
19 looking at these very questions, and the training
20 that we were provided, which was provided by
21 industry experts on -- and focused really, and
22 the title of the course I believe was resolution

1 of ~~grand~~ nonconforming issues, and it was an
2 extremely good class, because it laid out very
3 clearly for the technical staff -- each class
4 incidentally had in it plant engineers, design
5 engineers, operations personnel and quality
6 assurance personnel. Each class was specifically
7 split up so that you had a mix of all the people
8 who perform evaluations, had to accept them, and
9 then provide oversight as well. There was a lot
10 of very good discussion in there, but again we
11 have a lot of tools available, we focus on every
12 one of those, of course, in determining whether
13 or not the engine can perform or component can
14 perform its function. And that is the
15 recommendation that we have provided, the
16 document, in the event that we show that it is
17 capable of performing its function with a basis
18 included in this reference with that, of course,
19 immediately over the phone should we feel that
20 the item cannot perform its intended function.

21 But, again, we have focused a lot
22 of stress into the technical staff that their

1 role is, of course, in giving the operator
2 technical information that he needs to make the
3 final operability determination. So we focus on
4 again performing functions under all accident and
5 adverse conditions, which is what our operability
6 evaluations address versus the question on
7 availability, which, you know, bottom line is we
8 don't do formal availability evaluation, we do
9 them to establish the system can perform its
10 function, all required functions under all
11 required conditions.

12 So I'm not sure if that answers
13 your question.

14 MR. THOMAS: No. What I'm looking for is
15 where you think there's been examples in the past
16 of issues with -- you know, I understand ops has
17 the final call on operability, but engineering
18 has to -- if they request an evaluation,
19 engineering has to provide them sufficient
20 technical evaluation for them to either say the
21 system or component is operable or it's not.

22 I was wondering what you think the

1 level of your staff is in being able to determine
2 that threshold between operability and
3 availability. Is that any clearer?

4 MR. MYERS: I would tell you I get
5 feedback, and everything from the operations is
6 good on the operability is much better than they
7 were getting a year ago, much, much better. I
8 think you get the same thing from the managers
9 and operating staff. I don't know if that
10 answers the question or not.

11 MR. THOMAS: We can go on.

12 MR. MYERS: No, I mean I'm trying to
13 understand your question.

14 MR. GROBE: We are going to get some
15 detailed insight from the restart readiness
16 assessment team inspection, because that is one
17 of the focus areas they are going to be looking
18 at is engineering maintenance and other support
19 operations. And one of the main areas for
20 engineering support to operations is in the
21 operability evaluation area, so we will be
22 getting some additional insight on that, and if

1 we're not satisfied, we will certainly be letting
2 you know.

3 MR. MYERS: Yeah, we are doing all the
4 operability reviews now, and we are keeping that
5 up. And just to let you know -- and there is
6 some good quality improvement, not to say they
7 don't have some questions.

8 MR. FALEVITS: One question is about the
9 ~~tap and~~ root cause analysis. This is Zelig.
10 During the inspections, one of the observations
11 we made is that you had about 160 individuals
12 that were supposedly qualified to perform root
13 cause analysis. What is the number today, and
14 how many are really qualified today?

15 MR. SCHRAUDER: I can't give you an exact
16 number.

17 MR. FALEVITS: Approximately a percentage?

18 MR. SCHRAUDER: Same -- qualification
19 numbers are the same as when you were there.
20 What we are doing on a FENOC-wide level is -- has
21 not yet been presented to the executive
22 leadership team, but I know it's going there.

1 But I know that each of the sites have a much
2 reduced population and dedicated team of root
3 cause evaluators, that there is in the range of
4 10 root cause evaluators, and they will do all
5 the root causes that come out.

6 MR. MYERS: If you look at the data base,
7 you will see that we are going to train a lot of
8 people on apparent causes, all the engineers.
9 That doesn't mean that all the engineers will be
10 on the qualified list to perform apparent cause,
11 it just means they are trained.

12 MR. HAGAN: As Bob says, it's come to be
13 the executive level team, Lew and I are both in
14 agreement of reduced staff, maintain a
15 proficiency to do a root cause analysis, and
16 shouldn't be much discussion when it comes to
17 executive level team.

18 MR. FALEVITS: Thank you.

19 MS. LOUGHEED: This is Patricia Lougheed.
20 I'm still on the same bullet. Looking at the
21 operability evaluations, would you say that all
22 the engineers have been trained in how to do

1 operability evaluation?

2 MR. POWERS: I would say that many of them
3 have. John, I don't know if you --

4 MR. GRABNAR: All of them are not. Most of
5 those people have not been trained, that is
6 correct.

7 MS. LOUGHEED: It's part --

8 MR. GRABNAR: My entire staff at the time
9 the classes were held was signed up and trained
10 through this course for evaluations.

11 MR. MYERS: About 100 people total,
12 including operators, were trained.

13 MR. POWERS: We had a very good turnout in
14 terms of having the operating crews, there were
15 engineers, plus the reps were from chemistry or
16 HP, some of the other outlying groups that get
17 involved on the periphery of the operability
18 determination, but we had the actual ops and
19 engineering to get some dialogue, and I opened up
20 those sessions, given the expectation of why we
21 are giving the training, because ops needs to be
22 critical and engineering needed to have the rigor

1 of a good technical product, so we thought it is
2 beneficial for both.

3 MR. POWERS: Jim Powers. That is correct,
4 our operability evaluation is part of the
5 qualification process for engineers.

6 MR. GRABNAR: There is several
7 qualification activities for operability
8 evaluations. I believe we have added to our most
9 recent engineering qual card, I want to verify
10 that first, but I believe there is also an action
11 to develop a qual card specifically for
12 operability evaluations.

13 MR. Reuland Ruland: This is Bill Reuland Ruland. Could
14 you get back with us on that, on that item, and
15 let us know precisely where that stands.

16 MR. MYERS: Okay. It is in Fits FITS, if you
17 want to go to Fits FITS and look up a qualified
18 individual, you can look them up in the Fits FITS data
19 base.

20 MR. Reuland Ruland: I understand.

21 MR. POWERS: We will get a specific answer
22 on that,.

1 MR. Reuland Ruland: Thank you.

2 MR. POWERS: We have talked about the
3 hiring of new employees so I will move on to the
4 managing of engineering workloads. I wanted to
5 touch on the use of contractors here. We have
6 mentioned it in the earlier parts of the
7 discussion, we used quite a few experienced
8 contractors during the recovery of Davis-Besse,
9 and quite extensively I would say.

10 What we are planning to do is
11 continue to utilize the -- utilize contractor
12 assistance, both mixed within the engineering
13 organizations, on the floor, as well as what we
14 refer to as a managed task where you send a task,
15 like an evaluation or modification or
16 calculations, to an engineering organization
17 externally, have them prepare it, and then submit
18 it to us for our review and acceptance. And both
19 of those are a very beneficial practice first,
20 and just in work, the workload and getting
21 through it, but also in bringing to us industry
22 experience.

1 Many of those contractors work at
2 a number of the domestic nuclear sites, as well
3 as internationally. They see problems and issues
4 at the various sites, and then when they come to
5 our site, they can give us insights on those
6 issues, and whether we have an issue at our site
7 that we need to address. And we still have good
8 input from them, and of course recovery through
9 our corrective action program.

10 And so we expect that we will be
11 utilizing contractors' assistance through the
12 next operating cycle, and I will get into our
13 work plan for the next operating cycle. Those
14 are an important member of our team, and they are
15 prime contractors, we use them, keep them active
16 not only at Davis-Besse, but at the Perry and
17 Beaver Valley facilities.

18 So they are familiar with the
19 FENOC processes and our staff, and -- but I think
20 for all their value, I need to make a very
21 important point here, and that is -- there is
22 nothing that is installed in our plant that is

1 provided by our engineers or engineering
2 organization that is not checked and approved by
3 our engineers through the owners review process.

4 All of the positive things that
5 you have seen that we have done during this
6 recovery at the plant, Lew mentioned some of
7 them, with our containment sump ~~recoding~~ recoating projects
8 and the containments area permanent cavities,
9 electrical transient analysis, rework the
10 reconfiguration and margin definitions in our
11 electrical system, these were provided by
12 experienced, expert organizations. But the
13 standards are driven by our engineers every step
14 of the way. Nothing happens in a vacuum. Every
15 step of the way our engineers need to be
16 involved, we need to give input, expectations,
17 standards, and when it comes to the products
18 coming to their desk, they're the ones that check
19 it, review and comment back on it.

20 And so we are very active in that
21 respect, and that is another part of the
22 mentoring and development of the engineers as

1 well. They see what somebody else in the
2 industry prepares, they are expected to review
3 it, comment on it, or EAB reviews and comments on
4 it. So I don't want to give the impression that
5 the contractors do all the work, because that's
6 far from the truth. But they are an important,
7 very important member of our team.

8 One of other things I want to talk
9 about here, and it's a good time to mention some
10 of the coding that we have got in our slides. On
11 Page 14 you will see after some of the bullets
12 here, it says in parens OI plan, as operational
13 improvement plan. That indicates that those
14 specific items are in our operational improvement
15 plan, as it was delivered with our integrated
16 restart report.

17 Now, that is a living document,
18 some of the things we are talking about today we
19 are going to factor into that plan in the next
20 revision, and so I wanted to let you know that is
21 the way it's laid out. Enhancing engineering
22 ownership is one of the -- system engineering

1 ownership is an area that we are going to be
2 driving, better ownership. Joe has a good high
3 level of interest in that as well, because we
4 indicated he sat personally with the system
5 engineers going through their system reviews as
6 part of restart readiness and material condition
7 reviews, as well as he wanted to see specifically
8 what are the improvement plans for the systems
9 because we are at a point where they are ready
10 for restart, there are still goals and objectives
11 that we want to achieve for the systems, getting
12 existing work orders done, looking at potential
13 specific items, future modifications and
14 improvement, and so driving that ownership is
15 something that we have in our operational
16 improvement plans.

17 And finally, a new process, new
18 technical issue resolution process, I developed a
19 procedure at the site that is going to address
20 the individual engineers' approach to solving
21 problems. That is, you know, giving guidance on
22 approaching a problem from a more holistic basis,

1 when you get a question, don't leap to the answer
2 that you expect may be the answer and then try to
3 defend it, but look at what all the options are,
4 walk through a structured process that compares
5 those options, develop some of them and can
6 provide them for review.

7 We have had this type of approach
8 developed and applied in our problem-solving and
9 decision-making process, which is really geared
10 towards plant hardware type issues in many cases,
11 but we feel based on the feedback that we have
12 gotten that this is an important step for the
13 technical staff at the engineering level, how do
14 you approach an engineering problem, and this
15 procedural anchor, that process and that thought
16 process pattern within the engineering
17 organization, so we have got a draft of that.

18 I have taken input from some of
19 our peer utilities on what they have available
20 for this type of guidance. In fact, I'm getting
21 more of that currently back at the site, and we
22 expect we will have this procedure issued within

1 the next week. I have already got a good draft
2 of it available.

3 MR. MYERS: So from an individual
4 standpoint, we have extended our corrective
5 action training, root cause, apparent cause,
6 okay, we have troubleshooting, problem-solving,
7 decision-making process did not exist at
8 Davis-Besse, utilized that well during the heatup
9 and cool down and finally now we are going back
10 to the routine questions and technical issues,
11 developed an anchor on what they are doing there
12 also, so we have improved that process.

13 MS. PEDERSON: I have a question on that,
14 what kinds of training will be provided on this
15 new procedure.

16 MR. POWERS: Once we roll out this
17 procedure, then we have a specific type of
18 systematic approach to training, you look at the
19 needs and you develop the training based on that,
20 you pile up that training with a group of the --
21 not only supervisor management sponsors of it,
22 but some of the selected site individuals will

1 receive it. They divide it and get a pile of
2 constructive feedback and finalize it and present
3 it, so it will be a training course through
4 systematic approach to training.

5 MS. PEDERSON: How long will it take for
6 all the engineers to be trained in this?

7 MR. POWERS: I imagine in the first quarter
8 of next year we would go through this process.

9 MS. PEDERSON: Okay.

10 MR. POWERS: That is an important
11 objective, to anchor the improved approach to
12 problem-solving in the engineers. We take very
13 seriously feedback from not only CATI, but our
14 own corrective action and N.Q.A. observations.

15 MS. LIPA: I had one more question on this
16 last bullet on Slide 14. It doesn't say OI plan,
17 so it is not in your plan now?

18 MR. POWERS: No, it's not in the plan.

19 MS. LIPA: But you plan to add it?

20 MR. POWERS: Right.

21 MS. LIPA: Thank you.

22 MR. GROBE: When will we see that revision

1 to the operational improvement plan?

2 MR. POWERS: Well, we haven't talked about
3 a specific date on that.

4 MR. MYERS: We are working on looking at
5 some other issues too, and I would say in the
6 next few weeks, we will revise that.

7 MR. GROBE: Before restart?

8 MR. MYERS: Yes.

9 MR. POWERS: Next, I'd like to talk about
10 Slide 15, about the Engineering Assessment Board
11 in more detail. Some of the questions that I
12 touched on earlier relative to the composition of
13 the board and continuity of the board in the
14 November of 2002 time frame was streamlined, the
15 board and some of the contract individuals that
16 we had on there were reduced based on going to a
17 prime contractor. And we had completed the
18 discovery phase of our restart building block
19 process, so where we had previously had our
20 Engineering Assessment Board split up into
21 subcommittees, there was a program review
22 subcommittee, there was a containment health

1 review subcommittee and then there was a
2 technical products review subcommittee.
3 Now, individuals that were on the
4 board at that time remain, in terms of the ones
5 we currently have. The chairman of the program
6 review subcommittee that reviewed 66 of our
7 technical and other important station programs
8 that programs review chair, we subsequently hired
9 as our EAB chairman as an employee leader now of
10 EAB at Davis-Besse, external regulatory
11 experience as well as commercial sector
12 experience, very seasoned individual, and I think
13 provides a very good approach to mentoring of the
14 engineering staff, very familiar with the program
15 review. He led that program review, got very
16 good input and remarks from your inspectors
17 looking at that building block on the teeth of
18 that program review process. In fact, I think
19 the comment by some of the inspectors is they
20 wouldn't want to have to sit in front of that
21 board. Well, the board chairman is now our
22 employee, chairman of EAB.

1 MR. GROBE: Who is that individual?

2 MR. POWERS: J.D. Wilcox. The initial
3 chairman of our EAB was an individual from one of
4 our prime contractors who I had worked with at
5 our Perry plant, very sharp in the area of
6 accident analysis, knows what it takes to get a
7 modification done, because he had prepared them
8 for us at the Perry plant.

9 When we first entered into the
10 recovery activities at Davis-Besse, I called him
11 in to chair and operate the EAB because he had
12 done a similar function for us at Perry. He had
13 chaired on an interim basis and started up the
14 EAB, which is now a vital force at Perry. This
15 individual's name is Dave Studly, has I'd say
16 over 20 years experience actually preparing
17 engineering analysis, well versed in license
18 basis, very critical, but in a mentoring,
19 positive way. Comments by some of our restart
20 oversight panel members such as Jack Martin and
21 observations of Dave's skills as an EAB reviewer
22 and particularly Jack was very impressed with his

1 approach and methodologies, so Dave was the
2 original chairman, he remains on the EAB today.

3 And the continuity has been there
4 in the electrical ~~ING~~ I&C area. We have an
5 individual ready to go, he has probably 35 years
6 experience in the nuclear industry, he came from
7 the Philadelphia Electrical company where he was
8 supervisor in electrical and ~~ING~~ I&C engineering over
9 the years and had many different roles there, but
10 principally in that discipline.

11 He currently comes to us through
12 Stone and Webster Engineering Organization where he's
13 employed. He has been with us doing these
14 reviews through the process, reviewing technical
15 products. I brought examples as a matter of fact
16 today, some of his review ~~comps~~ comments which will show us the
17 structure. He's a very sharp individual, has
18 continuity and understands the improvements and
19 standards that need to be applied.

20 And, finally, there is a fourth
21 member of the committee. His name is Pete
22 Strawby. Pete is a senior civil structuring

1 engineer at the site. He was the ~~IAB~~ EAB owner, if
2 you will, at the time the outage started.
3 Davis-Besse was just starting up a fledgling EAB
4 similar to what we had at Perry. It was really
5 not fully effective yet, and it was in its
6 infancy, Pete was the owner of it and had an
7 interest in that and ownership in it, and so we
8 put him on the Engineering Assessment Board as an
9 employee member of the board, and he does civil
10 structural reviews, and he's critical and very
11 knowledgeable in that area.

12 So we've got a pretty good balance
13 on this board of those individuals reviewing the
14 technical products. Now, some of the other
15 individuals we had last year, where did they go?
16 One of the other members of our Engineering
17 Assessment Board was active principally in the
18 program review areas, Jay Leininger. Jay is here
19 today, Jay is from Marathon. He was our
20 long-time project engineer, project manager at
21 Gilberts Associates, responsible for the
22 construction and -- design and construction of

1 Perry. He has very great depth in project
2 management and technical projects. He is
3 currently serving in an advisory capacity, he's
4 helped with preparation, for example, of the
5 engineering work plan we discussed today, make
6 sure we are on track to resolve issues and
7 resolve them effectively.

8 He also on a daily basis gets
9 involved with some of the technical topics you
10 hear discussed, whether it's breaker
11 coordination, or HPI pump performance, electrical
12 issues we are working through, Jay is there
13 probing and asking whether the engineers are
14 doing the right thing.

15 Another member of the board was
16 Dick Stillman. Dick was also very active in the
17 program review, also in technical reviews. Dick
18 came to us as a former engineering director at
19 T.M.I. during the recovery of the T.M.I. unit.
20 He was a long-term engineering director during
21 that process, as was Mike Ross, being the
22 operations director and V.P. Those two

1 individuals were principally responsible for the
2 engineering operations recovery of that unit.
3 Dick provided support to our EAB
4 through the November time frame. At the time we
5 scaled back and went to prime contractors, he
6 elected that he did not want to take that path.
7 However, we subsequently brought him back in as a
8 member of our company nuclear review board for
9 Davis-Besse, so he is still in the critiquing and
10 oversight role of engineering, on the engineering
11 subcommittee of that board, so we still have the
12 depth and teeth of these reviewers, senior
13 reviewers actively engaged at Davis-Besse.
14 MR. MYERS: A comment I want to provide to
15 you that I heard the term used, and he used, scaled
16 back. You know, if you go look at our budget and
17 our spend rates and everything else, we didn't
18 scale back, we went through a discovery phase and
19 we shifted the discovery phase to a design phase,
20 and at the same time when we did that, we moved
21 into using a core group of architect engineering
22 prime contractors, which are well-known as we do

1 design work, and that skill has made a
2 difference.

3 So if you go look at spend rates
4 for engineering, we focus on HPI, we went through
5 the discovery phase of all the building blocks
6 and then we changed the focus of prime
7 contractors to address the engineering
8 modification issues, but as far as scaling back,
9 we never -- you know, our spend rate stayed --
10 may have gone up during that time.

11 MR. GROBE: This Jack Grobe. I had one
12 question, maybe two questions. You mentioned
13 that Jay Leininger is an advisor, I didn't quite
14 understand who he's an advisor to, is he an
15 advisor to EAB or you personally?

16 MR. POWERS: He advised me at my level
17 personally on technical matters and management
18 approaches, and so there is a mentoring function
19 there as well. He also functions keeping
20 involved with the EAB activities and oversight
21 that they are providing on technical reviews.

22 MR. GROBE: And Leininger and Stillman are

1 contractors?

2 MR. POWERS: Yes.

3 MR. GROBE: And the EAB is actually four

4 individuals, Strawby, who is a FirstEnergy First Energy

5 employee; Wilcox, who is a FirstEnergy First Energy employee,

6 Weaigle, who is still in Stone and Webster; and Studly, who

7 is Entercon. Jay, you went through TVA

8 experience too, right?

9 MR. LEININGER: That's right, my

10 experience, I have about 25 -- this is Jay

11 Leininger. I have about 35 years of experience,

12 25 years of that was with a major architectural

13 company. The last ten years I have been in

14 consulting relative to plants that have been in

15 this kind of situation. I was involved at the

16 Sequoia Sequoyah plant, I was also involved in Brunswick,

17 directly working for the utility, and I was

18 involved from a managerial standpoint.

19 MR. POWERS: And I appreciate that breadth

20 of experience in this very busy time at the site

21 right now, and keep us on track and getting

22 technical problems resolved effectively. The

1 message is that the individuals' depth of
2 experience, the external influence is still in
3 place with our Engineering Assessment Board.

4 The Engineering Assessment Board
5 charter is a Davis-Besse business practice. As
6 it currently was issued we have a previous
7 charter that was part of the building blocks, but
8 that was issued going forward. Back in September
9 it was issued, and it provides the expectations
10 and scope of review of EAB, as well as a
11 description of its structure and its activities,
12 and so we operate under that business practice.

13 The Engineering Assessment Board
14 maintains a very complete documentation trail.
15 For example, I just wanted to show you for your
16 information the type of documentation that is
17 developed when they review a product. This is a
18 review of a calculation that was done by one of
19 the Engineering Assessment Board members, and so
20 you can see this is a formal document, review
21 type of form where the technical comments are
22 given on the product.

1 They prepared a new -- address
2 those comments and resolve them in order for the
3 reviewer, EAB member in this case, to approve it.
4 The comments have to be addressed. And as I
5 mentioned earlier, calculations were sent to the
6 EAB, all calculations go to them for review.
7 That is a change that -- since CATI arrived
8 on-site.

9 MR. FALEVITS: That is my question, how
10 long have they been looking at calculations?

11 MR. POWERS: At the level I'm going to
12 describe, I'd say probably four weeks, it's since
13 the CATI team left. This was a specific action
14 we took to strengthen an area of weakness that
15 CATI pointed out to us. They go in and they
16 review -- they use for their review a checklist,
17 and this is a checklist that comes from our calc
18 procedure, it's had a calculations review
19 checklist.

20 This is what the engineers use,
21 but the EAB uses an -- it's really a subset of
22 questions. Most of the questions they go over to

1 review and they check out the calculations now on
2 a much greater level of detail for compliance
3 with a checklist, and had they given their
4 calculations or their comments on the
5 calculation, you would see here on a specific
6 comment that ends with a number in parens, and
7 that number then ties back to which one of these
8 attributes are they specifically questioning,
9 whether we met that procedural requirement and
10 expectation.

11 Now, they grade all of these
12 products when they come through, and we have
13 talked about how they grade, and they grade the
14 products as they get them, scores are -- scores
15 are delivered as the product quality is seen week
16 to week. They graded over 1,100 products during
17 the course of our recovery, and they have them
18 all entered on a spread sheet listed in here, and
19 you would see on the spread sheet the products
20 and then you have the categories of attributes
21 that they are scoring them on, and if there is
22 weaknesses they will put a digit in the column

1 for that, and then they can look down the columns
2 on a collective significance, is there something
3 going on, the past couple of weeks they have been
4 reviewing products, and if there's been a
5 weakness in the regulatory affairs, interface
6 guys haven't been doing it, they will point that
7 out to the management supervisory team.

8 MR. FALEVITS: This is Zelig. Would they
9 provide feedback to individuals after they're
10 done?

11 MR. POWERS: Yes.

12 MR. FALEVITS: And mentoring?

13 MR. POWERS: Yes. What happens is
14 engineering takes its products over to EAB as
15 part of the review process and run through a plot
16 of ~~groundless~~ electrical guys, plant engineering,
17 operations, maintenance, et cetera, planning.
18 The EAB is one of those. They get to see it late
19 in the stage when it's essentially completed, and
20 then grade it.

21 So we get the formal comments
22 going right back to that individual that prepares

1 it, you didn't meet the mark on these, what is
2 the answer? And so you get that direct coaching,
3 hey, you should have talked about this, you
4 should have addressed this in your calculation,
5 you should have addressed this aspect of the
6 modification, get that direct feedback and
7 mentoring in writing, has to be responded on.
8 Then they get -- the product is
9 graded, and you will see we have our performance
10 indicators that you reviewed as part of the CATI
11 inspection, which tracks those grades. The
12 additional step that I put in place since the
13 time the CATI left, and I think is a significant
14 improvement is now a requirement for the
15 supervisor to document coaching to their -- the
16 engineers on these results, that if the review
17 results in a poor grade, that the -- there is
18 coaching that occurs, because the grading is
19 given to us on a weekly basis by the EAB, so we
20 see real-time how we are doing in directed areas,
21 and supervisors can see that.
22 Then the EAB on a monthly basis

1 rolls up the results and meets with myself and my
2 management team to go over what they are seeing
3 in the current month, what they recommend we do
4 for course change corrections, we talk about what
5 other assessments do we want them to look at,
6 because there is a number of areas that they
7 review for us and participate in.

8 They are very involved, they
9 attend unit meetings, circumstance meetings,
10 department meetings, observe feedback to me and
11 the other management chain on what they have
12 observed. For example, they review the system
13 health report and comment on it, they review the
14 design basis assessment report, comment on it.
15 They are engaged in company nuclear review board,
16 Dick Stillman or Jack Martin, who is our outside
17 external consultants who critique us as part of
18 the company nuclear review board also critique
19 EAB, so J.D. Wilcox needs to go in front of them
20 and explain to them the value he's giving to the
21 engineering organization on a basis that they
22 come and review us.

1 MR. LARA: Do you have an insight as to
2 when the assessment of the checklist is filled
3 out, what's identified, is it primarily inputs
4 which do not change the overall conclusion of the
5 calc, or is there something else being generated?

6 MR. POWERS: Yes, many times inputs do not
7 change the conclusion of the calculation, but
8 it's a level of detail similar to what the CATI
9 found, Julio. We found a number of calculation
10 discrepancies, weaknesses, I would characterize
11 as assumptions and inputs. For example, there
12 was a specific one that we talked about,
13 engineers use of an ideal gas law for compressed
14 ~~area~~ gas in a cylinder, whereas the effects of
15 compression were questioned whether they should
16 have been used.

17 It was an assumption, but it was
18 not a well-documented assumption. When the
19 assumption was investigated based on questions
20 from the CATI team, we found an approximate two
21 percent change in the results of the calculation,
22 so it was reasonable in terms of the results of

1 the calculations assumption, but it was not
2 appropriately documented, technically it was not
3 justified technically, did not change the
4 conclusion of calculations, but it was -- it
5 didn't hit the target, didn't hit the mark in
6 terms of our standards.

7 That is the type of comments that
8 we would have here. We are looking very closely
9 at assumptions. So some of the dialogue we have
10 had most recently about calculations that we have
11 been working through is testing at the power
12 plants in the past week resulted from this change
13 in the EAB review, detail review of the
14 calculations.

15 They asked some questions about
16 assumptions in the electrical calculation and
17 whether those were borne out by good technical
18 backgrounds, what was the source that gave the
19 good foundation for that assumption. We found
20 that -- we decided we wanted to increase the
21 technical basis for the assumption we put in the
22 testing at the site and revision of the

1 calculation, and that is the case where the teeth
2 of the EAB resulted in changes.

3 MR. FALEVITS: This is again Zelig with
4 another question. What sample, or how do you
5 select the sample of the engineering products and
6 the EAB reviews, and what are the engineering
7 products they are reviewing today?

8 MR. POWERS: They reviewed design
9 modifications and all calculations going to them,
10 all root -- significant root cause condition
11 reports, and then selected apparent cause
12 condition reports, technical activities, and then
13 at the discretion of management, they can look
14 at, as I mentioned, the system health report, the
15 design basis assessment report. And it's not a
16 question -- these are guys with former inspection
17 experience. In the case of J.D. Wilcox, he's a
18 former inspection leader, so he will go seek out
19 areas that they think are weak, do some
20 investigation by EAB and get feedback to the
21 engineering management.

22 MR. GRABNAR: Also, all operability

1 evaluations are reviewed by EAB.

2 MS. LIPA: Is this an in-line review on the
3 part of EAB or after it's approved?

4 MR. GRABNAR: Once the supervisory approval
5 has been accepted, so once the supervisor has
6 approved the product, then it goes for EAB
7 review. I will state that on some of our major
8 modifications, we have had some in-line review
9 from EAB members because of their experience in
10 terms of developing the technical approach making
11 sure we are, you know, checking on the basis so
12 we don't get a whole major modification done and
13 then bring it there and have a question of a
14 fundamental, you know, design approach.

15 So we have had on some cases, you
16 know, and it's in line with the mentoring, as
17 well as the guys that are a wealth of experience
18 there, so there isn't exactly a wall built up
19 where you can't go ask them a question, but we
20 don't send, as a matter of course, products down
21 for pre-reviews and get, you know, comments to
22 make sure that when this goes down there finally

1 we will have it meeting our expectations. In
2 general, products are completed, prepared,
3 reviewed, owner accepted if it's vendor products,
4 and then approved by the supervisor and then sent
5 to the engineering assessments program board.

6 MS. LIPA: More specifically -- and this is
7 Christine Lipa, I forgot to say my name earlier.
8 Can the system that is being modified be declared
9 operable before the EAB reviews the mod?

10 MR. POWERS: Well, the EAB reviews the mod
11 typically before it's issued so --

12 MR. GROBE: Focus the question on eval,
13 does modification happen before the EAB reviews
14 it?

15 MR. GRABNAR: No, because I don't sign it
16 before the EAB reviews it, therefore it cannot go
17 to operations.

18 MR. GROBE: So in effect it is an in-line
19 process?

20 MR. POWERS: Right, it's not after the
21 fact.

22 MR. GROBE: It's not an audit or oversight,

1 it's part of your review?

2 MR. GRABNAR: I understand your question.

3 That is correct, yes.

4 MR. POWERS: That is a barrier that is in
5 place to assure quality of engineering products
6 that are issued to the plants.

7 MR. GROBE: It's part of the management
8 barrier, it's not part of the independent
9 oversight barrier?

10 MR. POWERS: That's right.

11 MS. PEDERSON: This is Cindy Pederson.
12 What quality are they seeing, what kind of grade
13 are they giving?

14 MR. POWERS: We have an indicator we
15 maintain and we have a scoring system of zero --
16 essentially if you think of it in how many
17 comments Jack is describing, it's zero comments,
18 one, two, three, with three being unacceptable
19 and it's wrong, needs to be revised. Two is a
20 significant comment, conclusions should be
21 revised. One would be could be improved, does
22 not have to be revised. Zero is nothing observed

1 of significance wrong.

2 But our restart goal was to have
3 an average score, rolling score of one, and we
4 are below that, we were at .85 I believe roughly
5 today. Post-restart we are lowering that limbo
6 bar, if you will, down to .5. We want fewer
7 comments, fewer significant comments, so what we
8 see is on a weekly basis we see some variation in
9 the scores based on different products that come
10 through, and we are seeking over the course of
11 the recovery, we sought initially a rather wide
12 situation in terms of quality that has tended to
13 subside and become more uniform, but, you know,
14 some weeks we may get products in with
15 significant comments on them, other weeks
16 relatively fewer, but it's meeting our goal for
17 restart readiness and quality of the work.

18 MR. HAGAN: This is Joe Hagan. Let me
19 clarify the comments we made. EAB is an
20 oversight function for operability evaluations.
21 If you want to say we are using them in a
22 management type function to give feedback to

1 management, that's true, but EAB is part of the
2 oversight function, it's an internal quality
3 check with engineering.

4 MR. MYERS: It's in the process, but it's
5 an oversight function.

6 MR. GROBE: I think I understand what they
7 do, I'm not sure I agree with the vernacular. In
8 my vernacular, oversight is something that is
9 independent of line management, and it's a review
10 of activities that are accomplished, whether it's
11 a review of a worker following procedure, it
12 doesn't coach him to follow procedure, but it
13 observes and gives feedback after the fact, or
14 it's a review of an engineering product. It
15 would -- in my mind oversight would be
16 independent after it's gone through all of its
17 reviews and approvals.

18 MR. HAGAN: In terms of internal oversight
19 function.

20 MR. GROBE: Internal to the engineering
21 organization, so it's line assessment so to
22 speak?

1 MR. HAGAN: Yes.

2 MR. MYERS: If you look at this, when we
3 define effective oversight, we don't say quality
4 assurance, we say self-assessment, internal
5 oversight and quality, so they are all oversight
6 problems. We have been very careful not to say
7 independent quality oversight.

8 MR. POWERS: One of the --

9 MR. GROBE: I apologize to you. I'm not
10 sure if it's important to split hairs on this,
11 but if your manager -- in my mind, line
12 assessment is also independent assessment, but
13 it's not -- it's not -- the supervisor or manager
14 won't sign off until they get the approval, that
15 is not assessment, that is part of your review
16 and approval process, you know, it might be an
17 additional layer that you put into the review and
18 approval process because you've got some concerns
19 and you want to get additional review and
20 approval, because assessment is after the fact.

21 MR. SCHRAUDER: It's assessment, it may be
22 line, it's oversight for the engineering review.

1 MR. GROBE: I understand.

2 MR. POWERS: For me it's an oversight
3 function because it is assessments, they are
4 giving me grades and scoring the quality of the
5 work, so that is a major function, so we achieved
6 quite a bit from it. But another topic I wanted
7 to touch on while we're here talking about
8 oversight is the N.Q.A. question, which how is
9 N.Q.A. doing their review, how engaged are they?

10 Currently our quality assurance
11 manager is a former design engineering employee
12 from the Beaver Valley site. He's well familiar
13 with design and engineering principles and
14 processes. He leads the quality assurance
15 organization, and he has a group within that that
16 does the engineering oversight, and that
17 engineering oversight has been -- consists of
18 several former system engineers from the plant
19 that were active system engineering, know the
20 plants, know the processes.

21 They are very -- a pair of very
22 questioning individuals, and they also bring in

1 external engineering support for review from our
2 other plants as well as they review external
3 contractor support to report to us as well. So
4 N.Q.A. is very active in reviewing the
5 engineering activities.

6 MS. PEDERSON: This is Cindy Pederson.
7 Just for my own clarity, the EAB, going back to
8 that for a moment, their review and approval
9 happens before the document is considered
10 approved for use?

11 MR. POWERS: Correct.

12 MS. PEDERSON: Thank you.

13 MR. POWERS: So that is -- for us that is
14 an oversight function, it's a barrier for
15 quality, it's a mentoring function, assures that
16 before the products are released for use, they
17 have gone through that review process.

18 After the products have been
19 released, that is when the N.Q.A. function takes
20 over and sees what exactly was delivered as the
21 final product, how did that work out with the
22 other organizations, and they have got the skill

1 sets to do that in the engineering. I feel that
2 our managers here, whether they feel like N.Q.A.
3 auditors are intrusive in the engineering area.
4 MR. GRABNAR: The answer is yes. I would
5 actually ask two of our engineers as well to
6 explain on that we have N.Q.A. auditors
7 regularly, as regular fixtures in the area. I
8 interface with them, I get regular debriefings
9 from their assessment activities. I get regular
10 feedback on their field observations and I
11 observe them regularly interfacing with the
12 engineering staff as well.

13 MR. BOLES: This is Brian Boles. I don't
14 have any issue with the amount of rigor that is
15 supplied by your nuclear quality assurance
16 organization or auditing processes.

17 MR. RANER: Mark Raner. Speaking to
18 follow-up on what both John and Brian have said,
19 I deal on a regular basis with our N.Q.A.
20 inspectors, they are involved in every project I
21 think of, and they are providing strong
22 questions, and we are expected to respond to

1 their concerns in a timely manner, and it's
2 tracked through management supervision, and --
3 I'm sorry, I can't stress enough, though, how
4 much involvement we have with N.Q.A. inspectors
5 and the level of expectations that our
6 supervision has and is responding to those
7 concerns and assure appropriate action is being
8 taken.

9 MR. LARA: This is Julio Lara. I became
10 aware recently that there was an issue with a 40
11 volt voltage drop analysis difference with
12 respect to ~~EAP~~ EAB. Was that an example of what you
13 were talking about earlier?

14 MR. POWERS: That's right.

15 MR. LARA: That gives me a little pause in
16 for whatever went back to EAB for review. In
17 other words, it went through your existing
18 processes well before the EAB changed direction.
19 Therefore, that tells me there may be other
20 similar calcs that are not run through EAB which
21 may have similar type errors which requires
22 significant analysis and potentially rework.

1 Do you have any thought on that
2 potential problem?

3 MR. POWERS: Yeah. And we are concerned
4 with the quality of all of our calculations. I
5 will say that from the perspective that most of
6 the comments that we have gotten and observations
7 from the -- not only the CATI, but our own
8 assessments, our system health and latent issues
9 assessments on calcs has indicated there hasn't
10 been a lot of highly significant issues.

11 In this particular one, in the
12 case of the electrical calc we found by looking
13 at the assumptions that we wanted to improve
14 those assumptions, we think that essentially
15 what's going to happen here is we are going to
16 bear out those assumptions were quite reasonable
17 and that is going very well, so it's not as if we
18 found, hey, we have got the calculation results
19 are wrong, we are actually finding out that some
20 testing is going to validate that the assumptions
21 in the calc are, in fact, supported by very good
22 field information, test information.

1 But because we are concerned about
2 our calculations quality in our operational
3 improvement plan, we have got calculation
4 improvement projects that are currently ongoing,
5 and I will talk about that in a little bit more
6 detail later, but that is a significant area,
7 getting all the calcs identified, getting the top
8 priority one's identified, looking at them to be
9 sure that they meet the standards, and we have
10 gone through a lot of the calculations as part of
11 this recovery.

12 They were not old calcs, the
13 calc had been revised by external -- these were
14 an electrical engineering contractor, we got
15 experienced people we brought in to help. The
16 calc had been revised twice, and during the
17 course of our technical work on the third time
18 around we were revising it as part of the breaker
19 coordination modification that we are pursuing at
20 the site, this questioning attitude that we have
21 injected into the Engineering Assessment Board,
22 as well as our engineering identified that in

1 this calculation there was an application
2 equation that did not look to be appropriate
3 relative to the -- because of base angle in the
4 circuitry there and also the questioning on where
5 the assumptions that were in the calculation
6 really supported and did they really meet the
7 standards, and you get into that through the EAB
8 checklist review, detail review. So the
9 calculation is going to be strengthened
10 substantially, but what's going to happen is our
11 field testing that we have been performing,
12 circuit testing is going to back up the
13 assumptions that were in the calculations.
14 MR. FALEVITS: Don't EAB members have a
15 sign-off place in the calc when they review it?
16 MR. POWERS: It's --
17 MR. FALEVITS: Do they sign off on it?
18 MR. POWERS: They don't sign on the
19 calculations, but rather they review the
20 comments, the comments have got to be resolved,
21 the reviewer has got to sign concurrence on those
22 comments, so if the engineer doesn't have

1 concurrence, then there is a problem that he
2 can't get the package through. He's got to seek
3 supervisory help on resolving the comments with
4 EAB.

5 MR. GRABNAR: The design interface process
6 requires the Engineering Assessment Board require
7 interface organization, and they have to send
8 back an approved design interface that evaluation
9 form, then that gets reviewed, so they have to
10 have -- they in effect are tied in to make sure
11 that they get the chance to review as part of the
12 final calculation.

13 MR. FALEVITS: The reason I'm asking is
14 during the CATI inspection again we had quite a
15 few concerns about peer reviews, if you remember.

16 MR. POWERS: Right.

17 MR. FALEVITS: So what I'm asking is,
18 you're not eliminating the peer review signature?

19 MR. POWERS: That's a good point, yeah,
20 thank you, that is -- let me clarify. There is a
21 couple of things on EAB that that brings up. One
22 is that EAB is not a substitute for the line

1 management review of the products, it is an
2 oversight function, mentoring function, but it is
3 no substitute for the preparer, checker and
4 supervisor review, management reviews of the
5 products. It checks them out to be sure they
6 meet standards, but it's not a substitute for
7 that.

8 In terms of the peer check-in
9 function, we had a dialogue on that, Zelig, the
10 last time I think you were at the site, and I
11 certainly took that to heart in terms of what was
12 important to us now at the station, and the peer
13 checking function, not only in engineering, but
14 across the station, how well do we do at looking
15 at each other's work and critiquing it, to give
16 good insight, if you will, and are we able to
17 accept those internalizing use of critiques to
18 improve our products as part of the observation
19 requirements that they have got toward the
20 engineering supervisor to take the EAB results
21 and other critical input results and coach the
22 individuals.

1 I also pointed out in that
2 directive that the reviewer of the products needs
3 to be held just as accountable as a preparer for
4 their quality because of that, specifically
5 because of that peer check-in function, which we
6 need to improve on. So I put that out in writing
7 to the staff. So I appreciate your insights on
8 that, I think it's quite accurate.

9 Finally, on EAB review, we have
10 talked about all of these types of documents --

11 MR. ~~Reuland~~ Ruland: Before you go forward, I
12 missed the comment that was made about
13 operability evaluations, what percentage of those
14 were reviewed by the EAB?

15 MR. POWERS: I think virtually all of them.

16 MR. GRABNAR: 100 percent.

17 MR. POWERS: The idea is that they all get
18 reviewed.

19 MR. ~~Reuland~~ Ruland: Thank you.

20 MR. MYERS: Let's make that 99.9 percent --
21 but 100 percent.

22 MR. POWERS: The EAB also, they do not

1 review every document that we do, okay, they
2 review selective documents, portions of
3 documents, that things that come to them to
4 review, for example, everything is sent to them
5 to review through the formal process of
6 calculations. Now, they may look at a specific
7 calculation and say this is pretty minor and
8 meets the formats, it looks like it's been done
9 appropriately, the last ones I have checked by
10 this individual, he's got it, he's getting it
11 done right.

12 They may not do, okay, check that
13 particular one, they focus their activities on
14 monitoring new mods that are coming out, new
15 calcs by individuals that need them and such, so
16 there is that gradation, but I will say that
17 everything that they check, they maintain the
18 records on, and we have got track records, and
19 that feeds back to us, so we have got all that
20 information available. So I will --

21 MR. GROBE: Excuse me, this is Jack Grobe.
22 I have one clarifying question, and I just want

1 to make sure I understand what you said. The
2 responsibilities of the EAB or the scope of their
3 work activities, all calculations, modifications
4 and operability evaluations are provided to the
5 EAB and they choose which ones they want to look
6 at?

7 MR. POWERS: They will make a judgment in
8 terms of the complexities, ~~that~~ they can look at
9 the quality, on inspection of it, and -- but
10 currently in the case of calculations, they are
11 looking at virtually every one, Jack.

12 MR. GROBE: But it's not part of their
13 charge to sign off on every calc?

14 MR. POWERS: No, it's not.

15 MR. GROBE: And then all resolutions of
16 significant conditions adverse to quality are
17 provided to them and they sample from those also?

18 MR. POWERS: They typically get involved in
19 each one of those. In fact, these principal
20 products that we have talked about, they get
21 involved in virtually every one. I mean, the
22 process sends it to them, they need to get -- I

1 think they need to get EIE back feedback from the EAB for
2 products that are submitted to them for the
3 process, right?

4 MR. GRABNAR: That's right. This is John
5 Grabnar. The percentage of review on design
6 changes, operability evaluations, root cause is
7 very high. Those are rarely -- and I haven't
8 seen one where the EAB has declined to review.
9 When you get to the calculations is more where
10 you are likely to -- again, for some of the lower
11 level, more straightforward calculations you are
12 more likely to get a -- and also on, for example,
13 a minor modification or revision where you might
14 get an essentially -- you still have the
15 interface form that comes back, but --

16 MR. POWERS: They may look at it, but it's
17 risk based. I would say there is a consideration
18 of what is the risk significance of the work that
19 is coming through, some engineering work is
20 relatively routine, lower level documentation and
21 the EAB focuses their efforts on high value risk
22 significance for the plant, the important

1 activities that we really need to assure high
2 quality is achieved.

3 MR. FALEVITS: This is Zelig again. If we
4 ask you to give us a list of percentages of what
5 the EAB looks at thoroughly, not just looks at in
6 the calcs, root cause analysis, mods and so on,
7 can you provide it to us?

8 MR. POWERS: I can probably give you an
9 estimate of that.

10 MR. SCREW FALEVITS: And if you wanted them to look
11 at all of them, can they do it, do you have
12 individuals to do that?

13 MR. POWERS: Yes. We have not maintained
14 any sort of backlog, yes, they can do it.

15 MR. SCREW FALEVITS: Thank you.

16 MR. POWERS: Yeah, during the course of the
17 outage, I will say that it has been a long
18 outage, and one of the reasons is because we have
19 taken the time to get the work done well, we
20 strive to get the work done well, so the EAB has
21 been able to review the products on line without
22 building up a significant backlog. They are

1 available on all shifts, or when at home by fax
2 and e-mail, cell phones. They stay engaged, and
3 have been able to keep up with the delivery of
4 products.

5 MR. MYERS: This is Lew Myers. As we move
6 forward with the operational phase, certainly we
7 would not expect the number of engineering
8 products that we have been seeing as the building
9 blocks, I hope not, and, you know, so you would
10 expect to see that in a more controlled,
11 deliberate manner. We normally lay out the mods
12 over a two-year cycle, and we have an outage
13 plan, if you look at it, we planned those mods in
14 a very controlled manner, and that's just not
15 where we've been, so I would expect to see that
16 quality really improve.

17 MR. POWERS: I will talk about that in
18 terms of our next slide on 16 is the strong
19 programs area.

20 MR. GROBE: Just let me interrupt for a
21 moment. This is Jack Grobe. We have been at it
22 about an hour, I'd like to finish engineering

1 before we take another break.

2 MR. POWERS: I will do that, Jack.

3 Strong programs are important to
4 us in our building block restart, reviewing 66
5 programs at the site, to run them through our
6 Engineering Assessments Board program
7 subcommittee. Corrective action program, Bob
8 Schrauder will go into details on that following
9 my presentation.

10 Modification process, Lew just
11 said exactly right, as we go into the operational
12 phase of the plant, the work stream through
13 engineering is going to change significantly as
14 we go through the 12-week schedule for work
15 control in the plant, which means work is
16 designed, then it's planned, parts are obtained,
17 walk-downs are done, and then the work is
18 implemented and everything is staged, you have to
19 have it done in advance of the work being done.

20 During this recovery, we have been
21 identifying issues, initiating design changes,
22 getting them done promptly to support the field

1 change and improvement to the plant, but that's
2 been a fast-paced and challenging environment for
3 our engineers.

4 I think they have covered a lot of
5 ground and learned a lot in the process, but
6 nevertheless it's been a challenging environment,
7 and that is going to change.

8 The typical modification starts
9 with identification, going into initiation report
10 phase, system engineer, design engineer
11 involvement, design options are looked at,
12 detailed design phase when the selected option
13 has been pursued in more detail, and then the
14 final detailed design issued six to nine months
15 before refueling outage for modification task
16 must be done during refueling, so there is a lot
17 of time built into the process for review and
18 preparation, which is in advance of the field
19 work.

20 Now, during the current outage, we
21 have utilized a component of our modification
22 referred to as the ATLAS at-risk process, and this refers

1 to field work being released to the field to be
2 implemented in advance of the completion of all
3 the paperwork that goes with final modification.
4 It's a commercial risk when we
5 speak of risk, we may do something that we have
6 to undo. We have refined the final package, it's
7 not exactly what we wanted, we may have to undo
8 it. That would be at our cost, but there is no
9 nuclear risk involved in that risk package
10 because they don't ~~run~~ return any equipment to service
11 ~~or~~ that's affected by the at-risk change, but
12 nevertheless we have used quite a bit this
13 process approach to expedite our work during the
14 outage, and we are going to be curtailing
15 restricting the work of at-risk. We had begun
16 the process in the past weekend as we approach
17 completion of the outage and turn the operational
18 environment and change to our on-line schedule
19 that occurred this week?
20 MR. MYERS: Correct.
21 MR. POWERS: So all of that is coming
22 together pretty well for the mod process,

1 calculation control program, we have improved
2 that. We have also got input and out from
3 Sergeant & Lundy's review, independent review of
4 calculations to make some further improvements,
5 particularly in the areas of indexing of our
6 calculations, but also documentation of the
7 assumptions and our critical input aspects of
8 calcs.

9 We now used a checklist for
10 ownership acceptance of calculations. This was a
11 specific improvement during the course of
12 recovery that we put in. EAB now uses that
13 checklist as well, so they are much more
14 intrusive, and I pointed that out as a
15 significant barrier we have put in place since
16 the time that CATI gave us feedback on that area
17 of need.

18 The design phase is something I
19 wanted to take you through. Engineering prepared
20 these products, whether it's a calculation or
21 modification, the design interface evaluation
22 process kicks in to assure that as you go through

1 the checklist for all of the programs on-site and
2 sends it to them, if you are changing a safety
3 analysis calculation, that could affect an
4 emergency operating procedure due to sequence of
5 plant events that could occur during an event.
6 That calculation result is sent to the design
7 interface evaluation process to the operations
8 group, so they understand the potential for
9 changing to the emergency operating procedures.

10 Similarly, if you are doing a
11 modification of the site that could affect in any
12 way the fire protection provisions of an area or
13 of a system, the modification is sent over to our
14 fire protection program and Appendix R
15 inspections to make -- an EQ specialist gets
16 engaged in case harsh environment is involved, so
17 you really make sure through a controlled,
18 structured process that you are sending the
19 information to the right individuals to get the
20 right review at the right time.

21 This is another reason why when we
22 bring in a new engineer, we have got the

1 structure in place with your processes as they
2 have evolved over the years that they can get
3 guidance to ensure that they are heading down the
4 right track, they need oversight by senior
5 quality engineer and supervision before the
6 processes are there as barriers as well to be
7 sure they have the right things done to start
8 with.

9 Our system health report, I think
10 you have seen that. Brian has it here if you'd
11 like to talk about it in any detail about the
12 status of our systems and our readiness for
13 restart going farther, plans for improvements and
14 our design basis assessment report, which John
15 Grabnar has copies of details.

16 Similarly, he has information for
17 the design programs, things like drawings,
18 calculations. Our calculation improvement plan
19 is in that design basis assessment report. If
20 you want to look at actual line item activities
21 and dates, that's where it lives, and that's a
22 quarterly -- both of those reports are updated

1 quarterly, and they have metrics performance
2 corollaries, it operates on how those programs
3 are doing, it's a big format for us of the
4 sustainability of the changes we have made at
5 Davis-Besse with program ownership, and now we
6 are going to keep them in front of us on the
7 radar screen with performance indicators on a
8 quarterly basis.

9 Lew talked about the
10 problem-solving/decision-making process now that
11 the plant exercised heavily during the NOP
12 testing, learned some lessons for further
13 improvement, and we are prepared in engineering
14 to take it forward for the next restart
15 activities, to the next Mode 3 as we approach
16 normal operating pressure and then further into
17 procedure will be in place with experienced users
18 of it.

19 And program compliance reviews
20 will continue in the future. We have got that
21 procedure identified and in our operational
22 improvement plan that we continue to look at --

1 selectively look at programs at the -- what we
2 refer to as Phase 2 detailed program review
3 level, latent issue review level, if you will,
4 for programs as part of the ongoing commitment to
5 quality of programs.

6 MS. PEDERSON: Question on that, Jim. Who
7 does those types of reviews?

8 MR. POWERS: That's what we do. The
9 program owner puts together a team consisting of
10 program owner at the site, as well as his peer or
11 other peer program owners at our other two sites,
12 and then corporate program ownership, as well as
13 some external influence in there as well.

14 MR. MYERS: Go back to the problem-solving
15 and decision-making process. Every time we speak
16 of all of the things that I believe at the
17 Davis-Besse plant, you have to look at the
18 record, but this is one of the main things that I
19 believe would have prevented that event from
20 taking place. We put this good
21 problem-solving/decision-making program together
22 and had the process been in place, I believe we

1 would not be sitting here today. I know that

2 process, that is a proven process.

3 MR. HAGAN: The next few slides, I think we

4 have pretty much --

5 MR. GROBE: Are there any questions on

6 Slide 16 right now?

7 (No response.)

8 MR. POWERS: Slide 17 is the experienced

9 management barrier that we are putting in place

10 in our overall barriers to events at the plant.

11 Some of the things we have got, most of these are

12 currently included in the drafts, initial draft

13 or operational improvement plan that you have.

14 Action to improve safety margin

15 for our ten most risk-significant calculations.

16 Improvement plan, I want to give a little detail

17 on this. Currently scanning -- we are getting

18 the calculations off the floor, scan them into

19 our electronic retrieval what we call our

20 calculator by the engineers, and index, going

21 into an indexing system, electronic indexing

22 system currently in use at the Beaver Valley

1 plant. And it's a very critical step for its
2 quality for us, because this indexes, gives us
3 the link between the calculation and procedures
4 that maintain survey and operate the plant.

5 It's really that ~~54-F~~ 50.54(f) issue on how
6 we control and promulgate that design basis into
7 the procedure at the plant. And this index is
8 going to give us as part of our calculations
9 improvement project -- 4,500 calculations have
10 already been retrieved off the floor and scanned
11 into that process as part of the project, with an
12 overall target goal of approximately 30 to 35,000
13 calculations.

14 So we are actively in our calc
15 improvement project right now, and you will see
16 details on that to go into next year as part of
17 the operational improvement plan identifying what
18 we call Tier 1, and most safety significant calcs
19 support the aspects of safety set points,
20 emergency operating procedures. Those will be
21 Tier 1 calculations, and we will check those out
22 to make sure they meet expectations.

1 MR. MYERS: When you were there, we had a
2 lot of dialogue, Patricia, about the ability to
3 respond to your questions quickly, you know, and
4 it took us a long time. You found that
5 frustrating, and I did too, and I find it
6 frustrating every day. This is a major step
7 forward in fixing that problem.

8 It's worked at the other plants,
9 and it should work well here. It will give us
10 the tools that we need so that we are not having
11 to dig through paper, but we can pull something
12 up electronically when the question is asked. So
13 I know that was frustrating, so this is a major,
14 major effort at our station.

15 MR. POWERS: We were linked up overall with
16 FENOC's program owner equipment reliability, and
17 we are participating so we have a common level of
18 FENOC's equipment reliability programs. We are
19 participating actively in that, looking at
20 engineer change requests that we currently have
21 for transportation of that work plan. I will
22 touch on that in later slides.

1 And finally, the ATLAS Design
2 Basis Information System. We will have the
3 design to support what Lew is talking about with
4 the critical 50.2 design basis information for
5 the systems at the plant.

6 MR. MYERS: We put that in there at the
7 Perry plant and we worked long hours on this, and
8 they will monitor -- we had problems before now
9 that we have run these, we have done the detailed
10 latent issues review of our seven systems from a
11 safety focus standpoint. We want to get these
12 things in there before it degrades away. If you
13 let it sit on the floor it degrades, so we got
14 all the books, you see we are getting all the
15 information in there now.

16 MR. POWERS: We are actually taking up five
17 latent issues --

18 MR. MYERS: That's what we are doing.

19 MR. POWERS: And the next slide you will
20 see additional latent issue review.

21 MS. PEDERSON: Before you go to the next
22 slide, this is Cindy Pederson, can you spend just

1 a couple of minutes on the first bullet on Slide
2 17, in improving the safety margin, please?
3 MR. POWERS: Right, yeah. The improving
4 safety margin has been one of the goals at the
5 plant during the recovery. We had found that the
6 margin had been taken out of the various systems
7 over the course of time, and if a situation were
8 assessed, the tendency may have been to take
9 margin out, not build margin in.

10 Lew has a favorite example, that a
11 station blackout diesel generator was installed
12 in a plant as part of probably a blackout rule.
13 It was installed with the capability to be
14 connected onto the bus, and it would have been
15 better if we had taken a further step forward
16 with them taking some of the loads,
17 nonsafety-related loads off of the emergency
18 diesel generators and put them on the station
19 blackout detail.

20 We had that power source sitting
21 there, we could have taken that step. In fact,
22 we did take that step during the outage, but the

1 approach that you are really looking for margin,
2 when we requested our obtainment goal, for
3 example, we looked at the margin on our
4 containment analysis right down to the thermal
5 insulation of the ~~coding~~ coating system there with --
6 preventing us or giving us very little margin.

7 So we assessed that ~~coding~~ coating
8 thickness to assure we had as much margin as
9 possible. We tried to build margin of the
10 modifications that we have made for bus
11 modifications at the plant and demonstrate an
12 example for the engineer to -- mainly what it
13 means to get margin going forward is then to look
14 at systems, the top ten risk systems with what
15 can we do to gain further margin, and there's
16 been a couple of -- the most significant ones, we
17 talked about active shift service water system at
18 the plant.

19 The service water system has
20 relief valves in it that we have talked about
21 with the CATI team inspection. They have looked
22 critically, and we have plans there. We are

1 looking at that, too, from a liability
2 perspective, a code compliance perspective. We
3 understand all of the boundaries that we need to
4 work within the license design basis, good
5 engineering practice, but what can we do to
6 improve the system in further improvements for
7 reliability, to help us continue to improve it.

8 We want to look at, you know, the
9 margin that is available in flows, for example,
10 that the system provides.

11 MS. PEDERSON: Is it fair to say you'd
12 expect out of these reviews you may see some
13 modifications you want to install to add margin,
14 it's not simply a calculation review.

15 MR. POWERS: Right. Some of the
16 modifications -- the particular one I would point
17 out, we talked about the electrical system
18 coordination. It was an improvement that we made
19 as part of overall electrical design reviews. We
20 think we have achieved a good level of
21 coordination at the plant, but we also think
22 that, you know, risk basis there may be more for

1 to us do, that we can achieve some improved PSA
2 numbers risk numbers by not so much the
3 coordination area, but we have looked at risk
4 coordination perspective, the buses, but we have
5 looked at the contributing components that are
6 fed by the buses. It may be better to require
7 some portions of the buses so that the most
8 significant components have a lower risk
9 contribution, more fault-resistant bus
10 arrangement with a breaker supply to them.

11 And that would include things like
12 our closed ~~cool~~ cooling water pumps system. They are
13 significant contributors, their electric power
14 supply would be reviewed. And motor operated
15 feed pump is another one, so that's the type of
16 thing we are going to be looking at, laying out
17 some plans and looking through it to see what we
18 can do to have a focus on regaining margin, and
19 that is in front of us as an activity so we think
20 about it.

21 MR. MYERS: Let me give you my view and my
22 practice in South Texas, I do believe you

1 shouldn't be doing any mods unless you are trying
2 to gain margin. With today's technology there if
3 you are doing a mod, you ought to be trying to
4 gain some margin, you've got to get something out
5 of it rather than going back to the status quo.
6 So my -- and when I talk to our engineers at the
7 plant, I said the words gain margin was never --
8 it's not -- you should always be gaining margin.
9 The new technology gives you that ability.

10 MR. POWERS: I have that sign up in the
11 office, you probably saw it, the increase safety
12 margin. John's got it in his, too. See, we head
13 off on design changes to keep that in front of us
14 when we enter into that activity, then we gain
15 from a focus.

16 MR. MYERS: Safety margin, operations
17 margin, there were margins in secondary plants,
18 and you have to have those drivers.

19 MR. POWERS: Effective oversight, Slide 18,
20 is the performing additional latent issues
21 review, detail system reviews down into the
22 design basis planning, one a year, that we will

1 go into and we will take the results of that and
2 continue to build our ATLAS Design Basis
3 Information System.
4 Program compliance reviews are
5 also part of the operational improvement plan, as
6 well as the procedures at the site. We select
7 several programs for detailed review each year.
8 Effectiveness review,
9 problem-solving and decision-making is built into
10 the improvement plan we will continue to look at.
11 Are we executing on that? Independent external
12 assessments of engineering improvement actions.
13 And Joe touched on this with INPO ~~Impo~~, requests to do
14 external reviews of some of the building block
15 functions and engineering. That modification
16 process, system engineering effectiveness,
17 corrective action program implementation and
18 calculations. ~~EAP~~ EAB assessments will be continuing
19 forward as we have described, and a nuclear
20 quality assessment. I had indicated their
21 activities on oversight of engineering. Those
22 will be continuing as well.

1 On the next slide, Slide 19 --

2 MS. LOUGHEED: Kind of going back to the
3 overview you gave on 17 and 18, if I understood
4 correctly, there were seven systems that had
5 latent issue reviews.

6 MR. POWERS: Five.

7 MS. LOUGHEED: Only five. All five of
8 those are going to be put into ATLAS?

9 MR. POWERS: Correct.

10 MS. LOUGHEED: And after that you are
11 planning about one a year --

12 MR. POWERS: Right.

13 MS. LOUGHEED: -- to do the latent issues
14 review and go into ATLAS?

15 MR. POWERS: That's right. Bob, you will
16 be feeding stuff into ATLAS at the same time?

17 MR. SCHRAUDER: Right. The plan is since
18 we have the ATLAS project up and running now, we
19 are talking about we are in the initial stages of
20 talking about how do you capture the stuff very
21 effectively, because we have a large team going
22 into the guts of the system design and testing,

1 all of that, and after you capture that and get
2 it into this electronic retrieval program
3 effectively, there is some efficiencies there.
4 The whole thing will stick together quite well
5 and will continue to build the accessibility of
6 design basis.

7 MS. LOUGHEED: So you might be adding
8 systems to ATLAS before you do the latent issues,
9 but that is not yet decided?

10 MR. POWERS: There was -- well, there is an
11 additional plan, the initial five latent issues
12 review, then there was an additional ten, that
13 was projects plan that -- where we are
14 recognizing now is that latent issues reviewed,
15 we want to sequence it appropriately I guess is
16 what I'm saying, we want to make sure we sequence
17 appropriately, so that's the kind of a concept I
18 will talk about as we move into the engineering
19 work plan.

20 This is a big piece for us going
21 forward is how we sequence and plan our work,
22 because we have been in a real fire fight at the

1 site over the past 20 months, covering as much
2 ground as we can, making many improvements, as we
3 have identified.

4 MR. MYERS: Which you will find. When we
5 did this at Perry, we did a power ~~up-grade~~ uprate, and
6 we have one at Davis-Besse right now, but we are
7 looking at a power ~~up-graded~~ uprate plan now that you
8 are going to touch all those systems anyway that
9 sets you up to have ATLAS.

10 MS. LOUGHEED: One other additional
11 question, doesn't have to be at this time, but I
12 would like to get a list of what the ten most
13 risk significant systems are that you are
14 planning on restoring margin and service water, is one,
15 but I'd like to find out the other nine.

16 MR. POWERS: I think we thought I couldn't
17 recite them to you, but once we narrow them down,
18 Pat, this isn't a good time.

19 Anybody else?

20 MS. LIPA: Christine Lipa. On Slide 18 you
21 talk about the EAB assessments, and it has paren
22 OI plan. I didn't find it in the OI plan. Could

1 you point me to a page number, or is that

2 something you plan to add to the OI plan?

3 MR. POWERS: It may be something I add. I

4 don't know if I have all the pieces of the --

5 pages of the OI plan handy.

6 MR. MYERS: It's there, it says assessment,

7 but doesn't say independent.

8 MS. LIPA: Under the engineering?

9 MR. MYERS: Yeah, I believe it does.

10 MR. GROBE: It doesn't appear to be there

11 to me either, so we will just have to -- I don't

12 think we need to go through that now, you're

13 going to clarify that with --

14 MR. MYERS: Go ahead.

15 MR. GROBE: The other question I had, you

16 talk about independent assessments of

17 effectiveness of engineering corrective -- I

18 assume corrective action and improvement actions.

19 And you are talking about maybe INPO ~~impe~~ doing some

20 of those?

21 That is probably challenging from our

22 perspective, and it can be done that way. The

1 challenge, though, is that if you do that
2 independent assessment, we expect to be able to
3 see the results, and there is -- that is some
4 relationship that you are going to have to refine
5 with **INPO Impe**, if you choose to use them to do that
6 independent assessment that we would have access
7 and the public would have access to the results
8 of those assessments.

9 MR. POWERS: That's a good point, and we
10 can arrange that with the engineer assessments
11 capability that they -- that they forward
12 indicators to us, so --

13 MR. GROBE: It's just a nuance of who you
14 choose to do your independent assessments that I
15 wanted make sure you were clear that -- you know,
16 that there won't be any normal type of **INPO Impe**
17 memorandum, understanding that we currently have
18 -- we need to be able to see the results of this,
19 what plans were being used, what the specific
20 results were and also probably be discussing them
21 and printing them publicly.

22 MR. HAGAN: We will -- we are going to use

1 INPO ~~Impe~~ to coordinate, and that will be a -- really
2 a decision, how we issue the report. It may not
3 come out under the INPO ~~Impe~~ letterhead.

4 MR. GROBE: That's fine.

5 MR. MYERS: Number 9 is perform independent
6 outside assessments of engineering corrective and
7 improvement actions.

8 MR. GROBE: So EAB is under that?

9 MR. MYERS: Yeah.

10 MR. GROBE: I guess I was a little confused
11 because EAB, between manager oversight, now it's
12 independent oversight.

13 MS. LIPA: I think it would make it easier
14 for me to use this document if there is a line
15 item that said EAB.

16 MR. MYERS: We will add that because we are
17 doing a revision anyway, we will add that because
18 it's very specific what it really means, it's
19 very specific.

20 MR. MYERS: We can add that.

21 MR. FALEVITS: This is Zelig. I'm looking
22 at the engineering plan for Cycle 14, dated

1 December 4, 2003.

2 MR. POWERS: Yes.

3 MR. FALEVITS: And in there you have a lot
4 of items that you are going to implement here,
5 and it has to do with management initiatives,
6 system improvements.

7 MR. POWERS: Right.

8 MR. FALEVITS: Program improvements, mods,
9 calculations, evaluations, looking at the last
10 one which has to do with condition reports, you
11 have the last two items that -- Item 239 and 240,
12 if you look at these lines, it says evaluate
13 progress and effectiveness of the implementation,
14 and -- which is very good. What you have to do,
15 and here you are doing it throughout the whole
16 cycle for three years, you are going to do it
17 throughout the whole cycle?

18 MR. POWERS: Yeah.

19 MR. FALEVITS: Looking at the other ones,
20 engineer variation calculations, you have one
21 little activity at the end of the second quarter.
22 What happens the rest of the year and a half?

1 MR. POWERS: Oh, the calculation has a lot
2 of activities.

3 MR. FALEVITS: I am talking about this one
4 only, evaluate progress.

5 MR. POWERS: Of the independent assessment
6 of it?

7 Well, we have got a calculation
8 improvement project that is going to be going
9 through and looking at calculations. We will
10 have Engineering Assessment Board, and all of its
11 calculations are assessed and revised, and that
12 -- the surveillance of calculations is the
13 external assessments that Joe had described,
14 so --

15 MR. FALEVITS: Are you sure? You don't
16 have it here on the plan.

17 MR. POWERS: We can look at that and see
18 that that is set in here appropriately. The
19 engineering work plan basically gives us an
20 initial structure of what we are going to see
21 going forward and --

22 MR. LEININGER: Maybe I can help, this is

1 Jay Leininger, and the purpose when you look at
2 the plan or when you look at the schedule, what
3 you will see is that for each of these major
4 engineering work areas, there is basically a
5 logic in terms of what activities will be in
6 terms of implementation of that -- of that work
7 area, and then following that, there is a
8 specific item called assess and see how we are
9 doing in that work area.

10 In most of the areas that I have
11 seen here that we have shown in the work plan is
12 that one specific item, a little short-term
13 activity that says assess and see how you are
14 doing, that would put in there just the
15 representation, which is as you go along
16 throughout any of these work activities, you are
17 going to be assessing and evaluating the
18 progress, and so --

19 MR. FALEVITS: You are looking at progress
20 and effectiveness of implementation, that is
21 probably one of the most important elements you
22 have here, in my opinion.

1 MR. POWERS: We are showing early in the
2 third quarter, so basically to get the projects
3 ongoing with a scanning capture of all the
4 calculations, the indexing, then definition of
5 Tier 1 calcs review and beginning of the upgraded
6 calcs. We think that beginning of the third
7 quarter is an appropriate time to go in and
8 evaluate and assess the effectiveness of
9 implementation. Line 145, 146 and 147 on the
10 plan you have got to get some run time in there
11 before we come in and then assess it to see --

12 MR. FALEVITS: I agree. But why not do
13 anything after that? You have a year and a half
14 after that, and it has nothing.

15 MR. LEININGER: Again, the intent whenever
16 you implement --

17 MR. FALEVITS: That's the way I see it. I
18 look at the chart here --

19 MR. LEININGER: Whenever --

20 MR. POWERS: I'm sure it could, I'm sure it
21 could.

22 MR. FALEVITS: Well, look at it. We're

1 going to do it for you, but you need to do a lot
2 of it too.

3 MR. POWERS: That's a good comment, we can
4 sure do that.

5 MR. FALEVITS: That is an extremely
6 important activity, to see how effective is the
7 program.

8 MR. POWERS: Right, right, I appreciate
9 that comment. We will add that in.

10 Let me go into the work plan, it's
11 a good transition. I'd like to start with Slide
12 20. We are a bit out of order, but Slide 20 is
13 the best place to start. The purpose of the
14 engineering work plan --

15 MR. GROBE: This is Jack Grobe. Sorry to
16 interrupt you for just a second. I believe Bill
17 Reuland Ruland stated that he had extended the video
18 conference until 2:00 o'clock eastern, which is
19 1:00 o'clock central. Bill, is that our current
20 limit?

21 MR. Reuland Ruland: As a matter of fact, you
22 might have seen I was just on the phone and we

1 have extended our conference until 5:00 eastern,
2 4:00 central. Of course we have been going
3 through the slides at one slide every 45 minutes.
4 At that rate it will be 4:00 a.m.

5 MR. POWERS: I have a lot of good stuff.

6 MR. ~~Reuland~~ Ruland: But that's about, I guess,
7 when the office starts closing, so -- but we are
8 okay until 5:00 eastern now. That's three more
9 hours.

10 MR. GROBE: Okay, good. Thank you, very
11 much.

12 MR. HOPKINS: What we are going -- are we
13 going to cancel the 2:00 o'clock call we normally
14 have?

15 MR. GROBE: Yeah, we will take that as an
16 action to call ~~FirstEnergy~~ First Energy and cancel that call.

17 MR. MYERS: Most of us are here.

18 MR. GROBE: But that call was still going
19 to happen.

20 MR. GROBE: On Slides 20, 19 and 21, could
21 we kind of zip through those?

22 MR. POWERS: Yes.

1 MR. GROBE: Thank you.

2 MR. POWERS: The purpose of the work plan
3 was to give us the overall direction of engineer
4 for the upcoming cycle, which Cycle 14 for us.
5 It lays out the considerations of what remains on
6 the plate to get done following the restart of
7 the unit, and what is our plan going to be to get
8 that done. And one of the principle pieces of it
9 was to define to the corporate management one of
10 the resources to get it done, get the handle
11 around that, because there is a corporate
12 commitment to us at the site to maintain
13 resources available to resolve the remaining
14 workload for not only engineering, but for
15 maintenance in the plants.

16 And there is just a number of
17 things that are going to follow along that we
18 need to get done, so the work plan laid that out,
19 and the intent is to assure that engineering
20 organization has proper resources, Zelig, as you
21 have pointed out, and the schedule, that there is
22 a Microsoft project based schedule in here that

1 lays out conceptually how we will see this going.

2 There is approximately 240 line
3 items on that schedule for various activities,
4 and so we have gone to a fairly low level for
5 your initial cut on what we see needs to be
6 gotten done.

7 If I back up to Slide 19 then,
8 there was a total 8,500 engineering workload
9 items identified, and that could be drawing
10 updates, system description updates, calculation
11 updates, corrective actions that have been taken
12 out, that a calc needs to be updated to reflect a
13 certain condition, all the activities and the
14 corrective action programs are in there, plus a
15 consideration of the influx of continued problem
16 identification and condition reports are built
17 into this.

18 The operational improvement plan
19 that we have described is in there, and the
20 considerations of that and so we have tried to
21 integrate in one place everything that we think
22 engineering needs to do over the next cycle,

1 including perhaps the mid-cycle outage and
2 refueling outage and have that in one place.
3 What we did, to put it in a
4 nutshell, is categorize the items into the
5 categories you see on Slide No. 19, the major
6 areas, and then we punched through what we felt
7 were estimates of the resource requirements, the
8 personnel hours, if you will, required to do each
9 type of minor mods, major mods, calculation
10 updates, CR investigations for root cause,
11 apparent cause, fixed level CRs, took a stab at
12 estimating that, multiplied by all of the
13 personnel hours required and came up with a
14 bottom line number, that's what it would take
15 hours-wise, convert that to dollars-wise to get
16 our work done.

17 We compared the hours requirement
18 to the hours available to us with the engineering
19 staff at the site, we determined what the delta
20 was in terms of excess hours above those which we
21 could work, and then we converted that into money
22 for the company to assess.

1 MR. GROBE: When you say you compared --
2 this is Jack Grobe -- compared to the hours
3 available, I would assume that your site staff is
4 structured to support a routine operating plan?

5 MR. POWERS: Correct.

6 MR. GROBE: So this is all above and
7 beyond?

8 MR. POWERS: This is incremental. What it
9 is looking at, this is an integrated plan, so
10 this is everything, operational support,
11 workload, work of outage preparations,
12 operational improvement plan, it's all in there.

13 MR. GROBE: So some of those activities
14 would be part of your normal engineering staff
15 activities?

16 MR. POWERS: Right. So we tried to sum up,
17 you know, here's all of the activities that we
18 are going to be doing, if we compared the hours
19 associated with those, to the hours available to
20 the staff and for that we comparatively said,
21 well, in a 50-hour work week we expect to
22 continue to be working diligently at the site

1 over the cycle, but not as far as we have been
2 because we want to make sure the staff there have
3 an opportunity to rejuvenate and rest a bit after
4 the -- after this long outage, but continue to
5 move forward now.

6 The 50 hours is a sign in terms of
7 how much is specified as assigned work, and 60
8 percent, in the case of the plant engineering
9 system engineers, because they have emergent
10 issues at the Davis-Besse plant, so 60 percent of
11 the tasks are assigned scheduled work. In the
12 case of the design engineers it's 80 percent
13 because they have more fixed activities, whether
14 it's design programs, CR dispositions.

15 So that was an assumption that was
16 built into the resource numbers. We determined
17 if we had an approximately seven million dollar
18 delta, the studies state that would be required
19 for us for resource perspective in 2004, and
20 probably about five million dollars in 2005, and
21 so that characterized the level of support that
22 we think that we need that is being delivered to

1 corporate through Joe to Gary Leidich, our
2 president, that has been set aside for
3 Davis-Besse in the budget.

4 And this document gives us our
5 definitization of that so we can go and ask for
6 what engineering needs of the budget that's been
7 set aside for Davis-Besse. So that's the intent
8 of the document and to give us a plan. It also
9 gives you a perspective on the many things that
10 we are going to be working on over the course of
11 the cycle to continue improvement at the plant.

12 MR. GROBE: So these dollars are part of an
13 already-allocated FY or CY '04, CY '05 budget
14 allocation, or is this additional board
15 commitment?

16 MR. POWERS: It's part of the budget
17 allocation.

18 MR. HAGAN: It's already been budgeted.

19 MR. GROBE: It's in the budget?

20 MR. HAGAN: It's in the budget. This is
21 the engineering portion of that budget, so money
22 above and beyond this that the engineering

1 portion has been allocated based on that, and it
2 is -- I believe they meant dollars above normal
3 activity.

4 MR. GROBE: Okay. Why don't we drive the
5 level of depth of your continuing dialogue on
6 this topic area. Any questions? I think I heard
7 one from headquarters.

8 MR. HOPKINS: Yeah. Look at Slide 19,
9 actually the top two dashes. How do the 8,500
10 engineering items coincide with, you know, the
11 previous statement about the expected workload to
12 go down post-restart, and this is specifically --
13 it's specifically referred to the question that
14 had to do with the burden or the requirements for
15 EAB review. I think Lew Myers suggested that
16 that demand would go down, and if it appears that
17 if you are working 8,500 engineering items, it's
18 not clear to me that, in fact, the workload will
19 go down. I'd like you to touch on that a little
20 bit.

21 MR. POWERS: The 8,500 items consist of a
22 -- there is a multitude of different types of

1 tasks. For example, if you look at the
2 categories on Slide 19, there are things like
3 drawing updates, which EAB doesn't really look
4 at, the drawing updates incorporating, changing
5 document updates, system updates to incorporate a
6 change from modification or a corrective action.

7 EAB doesn't look at that many --
8 that routine level, engineering work equipment
9 reliability, items like preventive maintenance
10 optimization, predictive maintenance tasks and
11 plans, methodologies, EAB may sample in those
12 areas, but there is not a principle throughput to
13 them.

14 They are looking at modifications,
15 calculations, operability evaluations,
16 significant root cause and apparent causes and
17 corrective action area, so not all of the 8,500
18 is included in that throughput. The other piece
19 of it is the 8,500 items are spread through the
20 work plan over the two-year period of the cycle
21 and the first quarter of 2004 really is a period
22 of planning and prioritization for us.

1 We really want to pull the current
2 emergent forced outage environment at the site
3 and get into a careful planning and
4 prioritization process here to make sure we
5 utilize these resources most effectively, and we
6 don't find ourselves in situations where, for
7 example, somebody's updating a calculation in one
8 group, someone else is making a change in another
9 group and you find out you've wasted your effort
10 because you have to update the calculations
11 again.

12 We want to carefully integrate
13 what we are going to do, and we want to do it
14 principally focused at the ten risk significant
15 systems. We wanted to identify those and then
16 look at our workload and target the
17 prioritization towards those ten systems as a way
18 of initial prioritization.

19 Also, in our system health report,
20 the systems that are graded yellow and if they
21 need more attention both in work orders
22 completion in the field to continue improvement

1 and material condition as well as if there is
2 modifications that are required to support that
3 continued improvement plan, we want to target
4 that by priorities. So not everything of this
5 8,500 items will happen in the beginning of the
6 year. We will plan carefully and get into it on
7 a basis that is going to make sure we are
8 effective and efficient in resolving them.
9 That's really the fundamental premise of the
10 plan, both from an EAB workload as well as the
11 individual employees at the plant, their workload
12 and how we levelize that.

13 MR. HOPKINS: I understand, thank you.

14 MR. GROBE: Are there other questions on
15 Slide 19, 20 and 21?

16 (No response.)

17 MR. GROBE: Why don't you go into Slide 22.

18 MR. POWERS: Okay. 22 is a slide that
19 gives an indication of how our operational
20 improvement plan, the initial issue of it appears
21 in the engineering area. Engineering is No. 6
22 area, kind of a total of, I think, ten areas that

1 we have detailed plans, owners and completion
2 time frames listed out for both ourselves, as
3 well as your review. In regulatory review
4 perspective our plans going forward following
5 restart of the site.

6 Now, as we show one page of two
7 that are in the engineering area as an example,
8 but the bullets I talked through to this point,
9 some of them are already existing, some are going
10 to be added by the revision that Lew and I have
11 described, which is going to be forthcoming prior
12 to restart, so this is the way it will appear,
13 and that is just for information.

14 MR. THOMAS: Just real quick, does that
15 mean you will have under 1-C through the fourth
16 quarter of '05?

17 MR. POWERS: Yes, because there is a number
18 of block walls that are going to be analyzed,
19 Scott. We have an operability evaluation in
20 place at this time, and as we work through that
21 process to resolve all of them, that is going to
22 take us time to go through with a rigor of

1 analysis for that scope.

2 MR. THOMAS: Additionally, Service Water 3,
3 Cycle 14, I guess I was under the impression that
4 those calculations were going to be revised.

5 MR. POWERS: Well, there is a number of
6 improvements in service water.

7 MR. GRABNAR: I can address this. This is
8 John Grabnar. On the walls, for example, we have
9 the big process for that currently in bids,
10 something currently out to get that resolved, so
11 it's going to take us some time to do that, which
12 is the basis for this date on here, but we are
13 not waiting to get started on getting those
14 things resolved. So we currently have underway
15 the request for proposal was issued a week or so
16 ago, and we have actively -- in fact, yesterday
17 there was one of our prime contractors on site
18 reviewing some of those calculations to actually
19 scope that job, so I mean the wheels are turning
20 to get this work done. But in that case there
21 is, I think, over 100 calculations, for example,
22 that are involved. So it will take some time to

1 get resolved, but we're working on it.

2 MR. POWERS: And part of the consideration,
3 Scott, is that in this time frame if we identify
4 that we need to do a modification for block wall,
5 and it could be a refueling outage significant
6 mod for reinforcement, we probably would want to
7 do it during the refueling, so that's why it
8 would be at the end of the cycle. Sometimes that
9 is just the thinking in terms of something that
10 is going to be resolved in cycle and by the end,
11 so these are -- this gives a relative time frame
12 assessment of how we can get that done.

13 In the case of service water
14 calculation, our initial calculations relative to
15 operability evaluation on the service water system are
16 expected to be completed in the first quarter,
17 but there is other improvements that we want to
18 make as well by support assessments, a number of
19 things that we want to do, and then they will be
20 ongoing through the cycle. I'd say there's some
21 systems where we want to regain margin in the
22 plant, so that will be an ongoing process.

1 MR. FALEVITS: One more question. This is
2 Zelig. Item 1-B, can you elaborate a little bit
3 on this one? And looks like the date is the end
4 of 2005.

5 MR. POWERS: Same reasoning, Zelig, in
6 terms of we are going to be looking at our
7 electrical system coordination regrouping on what
8 the highest value activities are that we can do
9 to improve our electrical system, both
10 coordination and analysis.

11 As we mentioned earlier, we are
12 looking at it really even more so from a risk
13 perspective. What we found from the PSA analyst
14 is the way that it's configured from some of our
15 more risk-significant components, we may achieve
16 more benefit by reconfiguring the electrical
17 supply to those components and by coordination.
18 So what we are doing is stepping back,
19 reassessing it, and then as we go I will have
20 modifications.

21 Those likely may be refueling
22 outage -- again, refueling outage modifications,

1 so that's why it's -- I show fourth quarter 2005

2 because that would be near the end of the

3 operating cycle, ready for the refuel outage.

4 MR. FALEVITS: These are not issues that

5 came out of the EAB, these are issues that you

6 were evaluating right now. These are not

7 problems that you know of, or potential problems?

8 MR. POWERS: No, it's improvement.

9 MR. FALEVITS: It's an improvement?

10 MR. POWERS: Yeah.

11 MR. FALEVITS: Okay.

12 MR. HAGAN: That's for the electrical

13 distribution system?

14 MR. POWERS: Yeah,.

15 MR. FALEVITS: Okay.

16 MR. POWERS: So I'd like to summarize in

17 the engineering area, we have certainly covered a

18 lot of material, and I think we have a lot of

19 good things to bring to the table, a lot of

20 decisive action has been taken as a result of

21 CATI team inspections feedback to us in

22 engineering.

1 I think that based on what I have
2 described with our checks and balances and
3 reviews, that engineering quality supports the
4 restart of the plant, and we believe continuous
5 improvement is ensured through the operational
6 improvement plan that we talked about, revising
7 that to incorporate even the levels of detail we
8 talked through today to assure that the
9 engineering and its operational support at the
10 plant continues to improve.

11 We gave details on the commitment
12 on resources that are required for us to continue
13 that improvement effectively and deal with our
14 workload that we currently have at the plant and
15 the post-restart time frame calculations are
16 being improved, calculations were a major item
17 that we received feedback from, both from CATI,
18 our own assessments as well as the latent issues
19 review process calculations was an area earlier
20 on during latent issues review that collective
21 significance indicated we had an issue with, so
22 we have known that we have to deal with

1 calculation quality at the plant, we have been
2 dealing within the corrective action plans since,
3 and we have an improvement plan. Now, that has
4 been given input to by our independent assessment
5 that we had performed most recently after the
6 CATI inspection, so all this information we have
7 collected over the past 20 months is really
8 rolled into the calculations improvement project,
9 and that is actively ongoing.

10 And finally changing our approach
11 to problem-solving and engineering, I think of
12 all the input that I have gotten from the ~~3750~~ 0350
13 panel, from the CATI team, as well as some of the
14 other reviews that we have done, both our
15 Engineering Assessment Board, the external review
16 by INPO ~~Impo~~, engineering capability reviews, how we
17 go about solving problems is our most important
18 activity.

19 As engineers we are striving to
20 change the way that engineers approach problems
21 so when a question is asked that we approach it
22 with an open mind, they don't leap to conclusions

1 on what the likely solution is and then try to
2 defend it, and we are anchoring changes in the
3 approach to problem-solving by engineering both
4 in the problem-solving process that we have in
5 place and our new technical issues resolution
6 procedure which we currently have drafted and we
7 will have issued shortly.

8 And so with that, that concludes
9 my presentation. Are there any further
10 questions? If not, I will turn it over to Bob
11 Schrauder, our director of support services, who
12 will talk in detail on the corrective action.

13 MR. BOLES: There was a question earlier
14 that was asked that we kind of deferred until
15 later, and Patricia had asked -- this is Brian
16 Boles -- what our current system health was, and
17 I think we deferred that to later. Before we go
18 to Bob's, I thought I'd give you a real brief
19 summary.

20 The system health report is done
21 on a quarterly basis. It typically takes about a
22 week to ten days of engineer selection of data is

1 simply that, analyzing that and making a report.
2 So we issued the report on October 29th, and I
3 believe Lew Myers probably brought it here, and
4 on November 3rd, we were still doing some final
5 adjustments, and we supplied what we called Rev
6 00, when our intent to issue Rev 1, that allows a
7 backlog assessment. We did that November 19th.

8 The first health report you saw 21
9 system programs on it that were yellow and/or
10 red, the Rev 1 then was issued and the 19 -- we
11 reanalyzed some of the data, we had 20 systems
12 and programs that we called yellow or red as of
13 the third quarter.

14 16 of those were systems, four
15 were programs. Of those 16 systems, 11 were red
16 because they were 50.65 ~~Parted~~ A-1 maintenance
17 program A-1 was driving them to a red condition
18 color.

19 One was a material condition color
20 because of a number of large outstanding work
21 items, and four were yellow of those 16 systems,
22 and that was due to remaining outage work --

1 large number of open work documents.

2 That leaves of the original 20
3 that there ~~was~~ were four programs. All four of those
4 programs were rated yellow, and they were all due
5 to a number of uncompleted items that still
6 required completion required at outage end.

7 So while we have been talking
8 here, I don't typically -- I will go and keep
9 monitoring the status of those, but to actually
10 have a roll-up of what is the health today, that
11 would be a subjective evaluation based on my part
12 of what we have completed, and then some type of
13 speculation as to how much work has come in and
14 what the roll-up of that means.

15 But I will tell you that my review
16 of the system health report, which obviously ~~was~~ when
17 it was written, I was the final reviewer of those
18 systems, that we had 12 that were red. Remember,
19 I told you 11 were A-1 and one had many open
20 items. Six of those 12 today would be considered
21 yellow today based on all the items being
22 completed and/or the A-1 action plans being

1 completed. Three of the 12 are still red today,
2 but I would expect them to be not red next week,
3 and they included items such as our safety
4 features actuation system, power supplies which
5 are being replaced this week at the station.

6 MR. MYERS: Two of those?

7 MR. BOLES: Right. So there are -- we have
8 testing that still has not been completed that
9 will close out some other items, so I expect
10 three more this week and next week, and there is
11 actually three that I would surmise at this point
12 that would be red. Two of those are A-1 and then
13 freeze protection, which I told you I think we
14 had members at the ROP meeting and we talked
15 about freeze protection. The other one would be
16 x-ray monitor. We have to make sure that we are
17 complying with that. So that would be two on the
18 A-1 perspective.

19 On the 480 volt distribution
20 system, we have a lot of work that we are
21 completing right now with our coordination
22 issues, but as a result of that we have

1 identified a lot more work that needs to be
2 conducted in the whole electrical distribution
3 system, which Joe had mentioned, you know, due to
4 the large number of items that we will want to
5 finish, we believe that we would leave that as a
6 red color to drive performance. That's just my
7 estimate right now.

8 The programs, I told you there was
9 four that were yellow at the end of the third
10 quarter. If I were to grade them today, one
11 would be yellow, and that would be -- as I
12 mentioned at the ROP meeting, that would be the
13 boric acid program, which we want to have a
14 period of run time and make sure that we have
15 confidence that the operator and the RP
16 technicians, the maintenance technicians will
17 maintain the pressure hold, identify boric acid
18 leaks at the level that they should be identified
19 and make sure the program is properly implemented
20 with routine follow-ups and adequate repairs of
21 those types of things.

22 So that would be my answer,

1 Patricia, to your question.

2 MS. LOUGHEED: Thank you.

3 MR. POWERS: And one more point, I'd like
4 to get to Bill Reuland Ruland's question of operability,
5 whether or not that is currently included in the
6 engineer qual card. We called back to the site,
7 Bill, and got that information.

8 It is included as part of the
9 engineer's qual card. However, it's being
10 considered to make it its own stand-alone qual
11 card since it is a major function, systematic
12 approach to training review, we want to establish
13 a separate qual card for that skill.

14 MR. GROBE: Okay. Other questions before
15 we finish our dialogue on engineering?

16 MR. FALEVITS: Just a quick one. Is this
17 the first system health report this year?

18 MR. BOLES: This is the first system health
19 report since the fourth quarter of 2001.

20 MR. FALEVITS: Are you comparing, or there
21 is no need to compare the two?

22 MS. LOUGHEED: No.

1 MR. BOLES: There is a comparison in the
2 report, but I don't really know it.

3 MR. MYERS: We looked at it as we came down
4 to the outage and we have addressed the stuff
5 that was there. I mean, we have done all that,
6 so every one of those things, the long-standing
7 problems we have addressed. I mean, that's been
8 done during this outage. We had the system
9 failure in the monitoring system and the freeze
10 protection. I personally brought that down myself,
11 and we are taking actions there, but we have
12 addressed the stuff that was included in the
13 outage and that was over and above, in a lot of
14 cases, the building blocks.

15 MR. GROBE: Okay. Any other questions?

16 (No response.)

17 MR. GROBE: Cindy?

18 MS. PEDERSON: No.

19 MR. GROBE: Very good. It's currently 17
20 minutes after 1:00 central time. Let's break
21 until 25 after and then get started on the
22 corrective action program. I would encourage

1 you, Bob, to let the questions guide the detail

2 on your presentation.

3 MR. SCHRAUDER: Okay.

4 MR. GROBE: And I'd appreciate that. So

5 let's take a break until 25 after.

6 (Whereupon, a recess was

7 had, after which the

8 meeting resumed as

9 follows:)

10 MR. SCHRAUDER: I'm Bob Schrauder, director

11 of support services, and I'm going to address

12 some of the actions we have taken to improve the

13 corrective action program at Davis-Besse. Many

14 of the items that I'm going to talk about we have

15 already covered at some of the monthly meetings,

16 but maybe this will pull it all together and give

17 you an opportunity to just ask questions and go

18 into depth, as Jack said.

19 We have an understanding about

20 some improvements that we are doing for the

21 program, but what specifically are you trying to

22 improve? Both the CATI inspections and our

1 self-assessments found that we had made
2 improvements in the corrective action program,
3 but certainly identified several areas where
4 there are opportunities for continued improvement
5 in the program.

6 A lot of the comments that came
7 from the corrective action team inspection
8 centered around apparent cause evaluations I
9 think is where a lot of them were around, so we
10 have a significant initiative under way right now
11 to improve the apparent cause process or the
12 evaluations.

13 The specific items that were
14 identified were that some of the evaluations or
15 the evaluators were seen to have a preconceived
16 notion of what the cause was and didn't get much
17 beyond that. The evaluators didn't always
18 address the problems that were stated, and I'd
19 say an adjunct to that is that sometimes the
20 problem statements were not very clearly
21 articulated on the condition report themselves,
22 and then the evaluator did take the time to get

1 back to the originator to make sure they fully
2 understood the problem, and if necessary restate
3 the problem in order to effectively evaluate what
4 the problem was.

5 A lot of comments and evaluations
6 and some actions taken were not very well
7 documented, so when the team came in and our
8 folks came in too and tried to pick up a
9 condition report and read it and understand what
10 was done, how you evaluate it, the remedial
11 actions that you would take had to frequently
12 resort to interviews with the evaluator in order
13 to get the full picture of everything that had
14 been, well, done. So they were not well
15 documented.

16 And some of the evaluations seemed
17 to lack technical accuracy in the evaluation and
18 management involvement in evaluations, and
19 corrective actions were not always as strong as
20 they needed to be. Things like too frequent
21 delegation of signature authority, which process
22 does allow, but fundamentally we want managers

1 reviewing and approving the majority of the
2 things coming out of their sections.

3 MR. GROBE: Before you -- this is Jack
4 Grobe. Before you go on to the next slide, nine
5 months ago I could have substituted the word
6 operability evaluations for apparent cause and
7 these would be the exact same factors. I'd like
8 you to think about this, and I don't need an
9 answer today, but get me an answer as to whether
10 or not there are other areas in plant performance
11 where you could also today substitute another
12 phrase as far as activities that are going on.
13 This is uncannily similar.

14 MR. MYERS: We think we can answer that.
15 If you look, we were working on root cause
16 operability evaluation. What we are doing is not
17 surprising, we find some of the same type of
18 issues. We are going to level down and we are
19 doing that in a lot of areas. You are seeing us
20 do that at the engineering being a level down,
21 apparent cause is a level down, so we are going a
22 level down, and after addressing some of the

1 similar type issues, and it was other areas.

2 MR. GROBE: Is it possible I could put
3 ALARA reviews in here, or I could come up with
4 probably a dozen other topics. I'm just
5 concerned --

6 MR. MYERS: Yeah.

7 MR. GROBE: -- whether or not there is
8 other --

9 MR. SCHRAUDER: We don't know of any right
10 now or we'd be working on them is what I would
11 say. And our ongoing self-assessment program,
12 trending reports and things, that should point us
13 in that direction in the future. There were --

14 MR. MYERS: I will give you a good example.
15 We had the SRO issues, you know, we went back and
16 looked. We also found issues that we hadn't
17 thought about, like the non-licensed operator, so
18 prior to start-up we have also not only addressed
19 the licensed operator, we addressed non-licensed
20 operator, so it's going to that next level down
21 and we are constantly doing that, Jack.

22 MR. GROBE: Let me address the question a

1 little bit more directly, Bob. I think you are
2 correct that if you had an activity trending
3 program, and if you had an effective
4 self-assessment program, that these things would
5 be flushing up.

6 MR. MYERS: Right.

7 MR. GROBE: But just recently, within the
8 last two months, you ranked self-assessment as
9 red, and you have taken a number of significant
10 actions to enhance in that area. Within the last
11 couple of months you just reinitiated your
12 trending program, so I'd like you to reflect on
13 the question a little bit and get back to me
14 whenever you've had a chance.

15 MR. MYERS: Okay.

16 MR. LARA: I have a question. The items
17 you have listed here are items that the CATI
18 identified. Is that too narrow of a look, given
19 that quality assurance also had similar or more
20 concerns in this particular area?

21 MR. SCHRAUDER: I would categorize it as
22 really a combination of CATI and self-assessment.

1 After the CATI team came in, we had an industry
2 peer group come in and look at our corrective
3 action process also, so this is kind of an
4 aggregate of all of those things that we looked
5 at, and most of the different looks didn't see a
6 lot of different things.

7 MR. MYERS: Let me -- if you go and look
8 also, this program -- corrective action program
9 is just one program, you know, we have got things
10 going on, not only do we have things going on at
11 the Davis-Besse plant, there are things going on
12 at other plants that -- we have a team working
13 right now on the corrective action program that
14 we were not addressing here and now, so there is
15 always things going on in those programs that are
16 shared amongst our plants. There are some other
17 areas that we have that we have being worked on
18 right now. This addressed Davis-Besse
19 specifically.

20 MR. GROBE: Since Lew and Bob appear to be
21 the principal speakers right now, could you move
22 that microphone back down to the end of the

1 table, and if one of you guys down there needs to
2 make a comment, shout out. Thanks.

3 MR. LARA: Okay.

4 MR. SCHRAUDER: Some other areas we are
5 looking at for improvement evaluations and
6 corrective actions are not always timely. This
7 situation has been exacerbated I'd say by the
8 long outage and the large number of condition
9 reports going through the process, but I'd also
10 say that it's -- and I don't want to underplay
11 it, but it is somewhat mitigated in that
12 timeliness is certainly commensurate with the
13 level of safety, so as we identify the problems
14 and the -- you know, the plant shutdown, the
15 systems are out of service.

16 We did have some issues with ~~where were~~
17 we are getting to reportability issues quick
18 enough, and I think we have turned a corner on
19 that, and I think we are doing much better in
20 that regard, but we do have some timeliness
21 issues. We are certainly outside the bounds
22 right now or the range for the default values of

1 where are we like to identify and evaluate and
2 resolve the problems, and we are working to
3 correct that.

4 We found that some corrective
5 actions were closed to other documents. Our
6 process doesn't allow that. That was a
7 procedural violation, if you will. Things like
8 the corrective action would have to go fix
9 something, the corrective action was closed when
10 the work order was written versus when the work
11 order was completed, where we'd do an engineering
12 change, the corrective action was closed. When
13 the request for engineering changed, ~~that~~ was
14 written rather than the action taken to complete
15 that.

16 And then we found some instances
17 where corrective actions were not completed as
18 defined. That is the corrective action would say
19 do A and the implementer would go out and do B,
20 and then there was not a good documentation or
21 rationale behind why did you do something
22 different to what the corrective action said, and

1 yet you closed the corrective action anyway. So
2 that is another area for improvement that we are
3 looking at.

4 The rollover process as of its use
5 caused a great deal of confusion, I think, both
6 -- just about everybody that came in and looked
7 at it, not just your team, but others that looked
8 at it. And it's fundamentally not a bad process,
9 you know, it's reverse, kind of, utilization. If
10 you are looking at the same problem that's been
11 identified in a number of different areas, you
12 want to be able to look at them together, not,
13 you know, to six, seven, eight different
14 evaluations from the same problem.

15 What we had was problems, though,
16 following where the issue was actually done in
17 the rollover, and that was -- I will tell you, it
18 was cumbersome. Typically we found that if you
19 followed it long enough with few exceptions, you
20 found it, you got to it, it was there, but it was
21 a very cumbersome process. So we have made some
22 changes in the rollover process.

1 MR. FALEVITS: I think we also identified
2 some problems with rollovers, where when you have
3 rolled over a corrective action item, it was
4 either not done or they got lost or you will have
5 to --

6 MR. MYERS: We did 100 percent review. You
7 will have at least three examples in the reports
8 that will show you where, and I think you have
9 initiated about 14 or 15 condition reports
10 against rollovers at the time we were there, so
11 it's not just confusing, it's also a problem --

12 MR. SCHRAUDER: I think there was some
13 problems, but -- okay. I will accept that you
14 found a few that maybe -- but there weren't very
15 many, and we did go back and look at all of them.
16 I'm not saying that none of them ever
17 disappeared, but our review showed that typically
18 you could find that -- again, not necessarily 100
19 percent, so --

20 MR. LARA: I was struck that you commented
21 that the CATI team and others found this process
22 confusing when they came in to look at it.

1 MR. SCHRAUDER: Right.

2 MR. LARA: Are you saying that the staff,
3 your line organization engineers do not find it
4 confusing?

5 MR. SCHRAUDER: I'd probably say they
6 don't find it confusing, they were the ones that
7 are rolling the stuff.

8 MR. MYERS: Before you all came in, we had
9 done our own assessment, we had issues with it,
10 we thought we had it bounded, but the rollover
11 process normally doesn't cause you a lot of
12 concern because we were not generating at the
13 rate we were generating when it was discovered
14 tying things together, so it was not causing us a
15 lot of grief before, but in this extended outage,
16 it did cause us many issues.

17 I just saw a piece a while ago, if
18 we look at the error rate, we found it was less
19 than three percent, and, you know, we discussed
20 that in a lot of detail. We never heard anything
21 that -- I don't think anybody ever disagreed with
22 that error rate.

1 MR. SCHRAUDER: Did you --

2 MR. FALEVITS: Pardon me?

3 MR. MYERS: We went through 100 percent, we

4 look at error rates. We found that there was

5 about a three percent error rate, and I don't

6 think you all ever disagreed with that at all.

7 MS. LOUGHEED: I don't think --

8 MR. FALEVITS: We didn't assess your error

9 rate, but when we looked at it, especially when

10 we started the inspection it took us two to three

11 days to try to determine if the corrective

12 actions were implemented properly.

13 MR. SCHRAUDER: We accept that finding.

14 MR. FALEVITS: The same problem occurred

15 with your staff too, Bob.

16 MR. MYERS: We accept that 100 percent.

17 MR. FALEVITS: And that's what we were told

18 by your individuals, by your supervisors and so

19 on, so it's not just -- I just want to make sure

20 we are characterizing it correctly. It's not

21 just confusion, it's potential for problems, even

22 in the future when you look at effectiveness of

1 implementation of all of these corrective -- you
2 had thousands of corrective action items. When
3 you go look at effectiveness and six months to
4 twelve months, hopefully you won't have any
5 problems that were rolled over all over the
6 place. That's all I'm trying to tell you.

7 MR. POWERS: We have curtailed the use of
8 that, put restrictions on it.

9 MR. SCHRAUDER: Effectively you can only
10 roll a condition report one time, and there is
11 very strict guidance to the procedure.

12 MR. FALEVITS: That is correct today, after
13 you revised the procedure in March, but prior to
14 that you could rollover as many as you wanted.

15 MR. MYERS: We are agreeing with you.

16 MR. SCHRAUDER: That's why we changed the
17 process to not eliminate the potential to do
18 that, but to restrict it significantly and
19 provide additional guidance as to when it was
20 appropriate and what steps needed to be walked
21 through to be able to do it so it would not be
22 confusing and things would not get lost.

1 The vast majority of those
2 condition reports that were rolled over occurred
3 in the containment health department where there
4 was a lot of boric acid inspections. That is not
5 the only place, but I would say 60 percent of the
6 rollovers were in containment health is where
7 they were used predominantly.

8 MR. MYERS: What I keep going back to is
9 that when the issue came up, I wanted to make
10 sure that we responded properly and promptly. We
11 sat down and put a dedicated team together and
12 went through 100 percent of the rollovers, 100
13 percent.

14 MR. GROBE: I understand.

15 MR. FALEVITS: Okay.

16 MS. LOUGHEED: Actually, Bob -- this is
17 Patricia Lougheed. I would like to hear -- you
18 said something about that you had made some
19 improvements to the process and put some
20 restrictions on it?

21 MR. MYERS: We will share those with you.

22 MS. LOUGHEED: Could you go into a little

1 more detail on that and when those changes were
2 made?

3 MR. SCHRAUDER: Brian, do you --

4 MR. HENNESSY: We sent Zelig the paper
5 shortly after that. This a Brian Hennessy. Just
6 shortly thereafter on March 1st, April 1st when a
7 new revision, scaled-out revision to the
8 procedure. We put some strengthening guidance in
9 there. We also put in our expectations for this
10 practice at Davis-Besse, that you are only to
11 roll it once.

12 One of the things that we were
13 seeing is once you started rolling it with the
14 current -- the previous process allowed you to
15 roll it again and then roll it again because it
16 allowed rollovers, but what happened is that once
17 you rolled it, you didn't have to address it in
18 that evaluation. That all went in after, I
19 think, April 1st.

20 MS. LOUGHEED: So you --

21 MR. FALEVITS: March 1st.

22 MS. LOUGHEED: So you have not made any

1 additional changes?

2 MR. HENNESSY: Nothing since then.

3 MR. FALEVITS: That's fine.

4 MR. HENNESSY: And typically -- Bob touched

5 on it -- this was the result of the volume that

6 was being put in at one time, and of course we

7 were not seeing the volume. We were getting a

8 lot of CRs in the same area, so by virtue of not

9 having the opportunity, we have a better handle

10 on it.

11 MR. MYERS: What you hear too is when you

12 are in the meetings you don't hear a lot of the

13 word rollover, we haven't heard the word rollover

14 in ages. We don't hear it anymore.

15 MR. GUDGER: Very few if any at all. This

16 is Dave Gudger.

17 MR. MYERS: This was a common word we were

18 hearing. Now I don't remember the last time I

19 heard it.

20 MR. GROBE: Good, thanks.

21 MS. LOUGHEED: Thank you.

22 MR. SCHRAUDER: And then as was identified,

1 the trending of condition reports was suspended,
2 and that was a conscious decision that was made
3 based on the large number of latent issue type
4 things and walkdown type areas, and so we did
5 suspend trending, but trending has been resumed.

6 The first trend report came out
7 about six weeks ago, six or seven weeks ago, and
8 there is another one for -- that one covered from
9 the suspended period up through the second
10 quarter of 2003. The third quarter report should
11 be out next week for the third quarter of 2003,
12 so our trending report is back in action, and I'd
13 say it's an area that I still want to continue to
14 look at, the quality of the trending report,
15 whether it meets current industry standards, so
16 we are doing some benchmarking in that area to
17 make sure we are getting out of that trend report
18 what we need to get out of it.

19 MR. MYERS: Let me comment on this issue.
20 We keep using the suspended word. When we got
21 into the 350 0350 process, we wrote the restart plan,
22 and what we told you is that we were going to

1 substitute, I would use the word substitute, these
2 performance indicators in lieu of the other
3 stuff, because it didn't do us any good at that
4 time.

5 We had considered our corrective
6 action program based on the calc that we wrote to
7 do trends, so we came up with a -- Brian came up
8 with a group of restart indicators that we would
9 use until we rolled back into our new programs,
10 and we have done that. We have followed our
11 plan, so --

12 MR. GUDGER: I'd like to expand on that.
13 This is Dave Gudger. In fact, our procedure
14 allows us to suspend trending during long
15 shutdown periods, and we utilize that procedure.
16 However, we didn't fully communicate that up
17 through management, so there was not that
18 awareness, and it wasn't fully planned and
19 organized in that manner.

20 But the procedure has provisions
21 in there for suspending trending work. How we
22 got where we got is in some cases irrelevant

1 today. The fact is it was suspended. What is
2 important is that it is an important piece of the
3 program for us, we understand that we recognize
4 it, it has been reinstated. In fact, a large
5 part of the program -- why are you shaking your
6 head, Zelig, you don't think it is?

7 MR. FALEVITS: I'm amazed that you are
8 telling me that because you have a trending
9 procedure that required you do trending, and it
10 was in effect when we were there. That's why I'm
11 amazed you are telling me you have another
12 procedure.

13 MR. GUDGER: There is a provision within
14 the procedure that provides guidance to the staff
15 for suspending trending for special cases.

16 MR. FALEVITS: But when we discussed this,
17 you did not say anything about any provisions,
18 you said that it was a conscious decision you
19 made to suspend it, and we even discussed the
20 fact that the procedure required it and you did
21 not do it.

22 MR. GUDGER: You wrote a condition report

1 that explained that procedure allowed it, and we
2 did not fully communicate that through management
3 to get management awareness and approval for
4 suspension of it, and --

5 MR. FALEVITS: We will discuss it after the
6 meeting maybe. It's important.

7 MR. GUDGER: Okay.

8 MR. FALEVITS: What about self-assessment?

9 MR. MYERS: I want to go back again. I
10 would tell you on the budget that we gave you,
11 the performance indicators that we were going to
12 use for the outage --

13 MR. GROBE: I don't think there's any
14 question that we were aware of this. The issue
15 is not a trending program. When you are
16 generating a thousand CRs a month, that doesn't
17 have a lot of meaning. The issue wasn't the fact
18 that you have suspended it, discovery by and
19 large was complete at the end of 2002, early in
20 2003 you were still doing some discovery
21 activities in the design area and the
22 calculations area, but it was the lengthy time

1 that was delayed after you finished the majority
2 of your discovery activities that causes concern.

3 MR. MYERS: That's a fair question.

4 MR. GROBE: And it gives us pause as you
5 approached a concept of restart that your
6 trending program has not been demonstrated to be
7 effective because the trending program is what is
8 going to give you early precursors of more
9 significant problems, and it's been back in
10 effect now for a month or six weeks maybe,
11 something like that, and you are clearly
12 committed to having it in effect, but we haven't
13 been able to assess its effectiveness, and
14 neither have you.

15 MR. MYERS: I would just push back on that
16 somewhat. Our trending program is identical to
17 the same trending program at the other two
18 plants, it's a common process, you always assess
19 that, all the time.

20 MR. GROBE: So is your corrective action is at
21 all three plants, the question is how it's being
22 implemented and how it's been corrected, and we

1 haven't had an opportunity to assess that and

2 neither have you.

3 MR. FALEVITS: One more.

4 MR. MYERS: The improvements --

5 MR. FALEVITS: Your own assessments

6 identified that you stopped it and issued another

7 condition report. Your trending engineer

8 identified it in December of 2002, that you

9 stopped it, and he issued a condition report. So

10 you have two condition reports that you issued

11 yourselves on trending. Same thing happened with

12 self-assessments, self-assessments and

13 self-variations stopped also, and you do have

14 guidance and all of that to do it because it's a

15 good thing to do, identify first trend. Are you

16 doing self-assessments, have you started the

17 self-assessments?

18 MR. MYERS: Absolutely.

19 MR. FALEVITS: When did that start?

20 MR. SCHRAUDER: When was what started?

21 MR. FALEVITS: Self-assessments,

22 self-evaluations, because you stopped that too.

1 MR. SCHRAUDER: I would contend that we
2 have done self-assessments for two years at the
3 Davis-Besse plant.

4 MR. FALEVITS: I'm talking about
5 organizational self-assessment.

6 MR. MYERS: Our self-assessment program was
7 ~~laid~~ laid out now for the second year, we implemented
8 it again.

9 MR. FALEVITS: Well, from what I
10 understand, you stopped the self-evaluations.
11 Brian, am I correct?

12 MR. HENNESSY: That is correct.

13 MR. SCHRAUDER: We stopped what we were
14 doing as self-assessments, that is correct. We
15 were at a period of doing nothing but assessing
16 the condition of the plant.

17 MR. FALEVITS: Right, you did not initiate,
18 report or trend and so on. The reason you are
19 doing self-assessments is to identify first
20 trends in your organization.

21 MR. GROBE: Let me make sure I understand.
22 You suspended what would normally be

1 characterized as a normal line management
2 assessment program, but the entire return to
3 service plan is a self-assessment program?

4 MR. MYERS: That is correct.

5 MR. GROBE: More comprehensive, detailed
6 and broad and deep than any normal
7 self-assessment program?

8 MR. MYERS: Right.

9 MR. GROBE: Again, the issue is not so much
10 that we were all aware of what you were doing,
11 it's that at some point in time you needed to get
12 back into what would be characterized as a normal
13 mode of operation. I think you recognized that
14 and made self-assessment a red in your own
15 internal safety culture assessment.

16 MR. MYERS: That's right.

17 MR. GROBE: And I think INPO ~~imp~~, when they
18 came in about six weeks or two months ago,
19 recognized that you had not effectively made a
20 transition back to a normal operating
21 organization and that affected your work
22 management, maintenance activities, operations

1 focus, line management, self-assessments,
2 essentially you hadn't made that transition from
3 a complicated maintenance outage organization to
4 an operating organization.

5 MR. MYERS: Right.

6 MR. GROBE: So -- but you have now
7 reinstated self-assessment, and why don't you
8 just characterize a little bit of what your
9 expectations are, Bob, and of each organization,
10 how much, how many assessments they do and what
11 kind of assessments they are, and --

12 MR. SCHRAUDER: I don't have the numbers.
13 I know that they are required to have a schedule
14 out for the year. Who they were -- if anybody
15 knows -- I don't know if it's one per quarter.

16 MR. GUDGER: I think it's two per year.
17 Brian Hennessy is the department --

18 MR. HENNESSY: Brian Hennessy. The
19 department, each section has an evaluation. We
20 don't call it self-assessment. They are built
21 into new business practice. That just went
22 effective on Monday, and part of that process is

1 twice a year at a minimum, they will do an
2 aggregate review. So this is -- that assessment
3 process is built into the company's
4 self-assessment process, of which you might pick
5 to do -- say I just want to go look at programs,
6 it's part of that process now.

7 MR. GROBE: In addition to that, I believe
8 there was a concern regarding isolationism which
9 contributed to the problems that occurred, and
10 isn't there some expectation in your
11 self-assessment process that it include some sort
12 of benchmarking or outside influence? Can you
13 talk a little bit about that?

14 MR. HENNESSY: You pretty much -- it is
15 that expectation that do you that, and it can be
16 either through bringing other people to the site
17 or yourself going out to get information in
18 addition to that, it's looking at your internal
19 assessments to see what they have looked at and
20 seen. In addition to that, any external
21 documents that you have received, so it's really
22 pretty much an aggregate, it's not just a look at

1 the corrective action program.

2 MR. GUDGER: One more point for education
3 on trending. that decision was made based on two
4 reasons. One, we were in an outage and we knew
5 that the reviews that we were conducting were
6 providing much more data than we could assess.
7 Essentially everything was a trend.

8 Secondly, we were developing the
9 performance indicators that Lew referred to and
10 our performance indicators were focused on human
11 performance associated with site culture problems
12 that we were having. We want you to understand
13 the corrective action program was coming back
14 from a behavior point of view, so all of our
15 resources were focused in that direction, knowing
16 that we were going to have to reestablish
17 trending when the plant got closer to restart.
18 It was a plan, best planned approach we could
19 take at the time.

20 MR. MYERS: I will leave it alone. I guess
21 your question is, did we do that early enough.

22 MS. LOUGHEED: This is Patricia Lougheed.

1 Brian, this is a question for you, just to follow
2 up on what you said on the self-evaluations or
3 self-assessments. Is that each department will
4 do approximately two a year?

5 MR. HENNESSY: Section.

6 MS. LOUGHEED: Each section?

7 MR. HENNESSY: Yes.

8 MS. LOUGHEED: So the mechanical section of
9 design engineering would do -- are there any
10 overviews?

11 MR. HENNESSY: It would be design
12 engineering, plant engineering, performance
13 improvement section manager.

14 MS. LOUGHEED: Okay.

15 MR. FALEVITS: In the past you had a
16 quarterly, if I remember correctly, right?

17 MR. HENNESSY: Yes, yes, at Davis-Besse
18 it's quarterly.

19 MR. FALEVITS: Right, at Davis-Besse. On
20 Pat Patricia's follow-up, is there going to be an overall
21 assessment?

22 MR. MYERS: There ~~is~~ are two kinds of

1 assessments, departmental assessments and then
2 there is our self-assessments program. That is a
3 combined self-assessment program between all of
4 our sites. That will lay out a schedule, we go
5 look at tag-outs maybe at Davis-Besse, then we
6 will do a review or full review at our other
7 plants. And that is our corporate
8 self-assessment program. There is a name for it.

9 Following up into that is another
10 collective significance review, and every one of
11 those things is approved at the corporate level,
12 and then we would do collective significance
13 review to see what those self-assessments and
14 other performance is telling us. And we do that
15 at a site, okay, unless somebody has changed the
16 procedure without me looking at it in the last
17 month.

18 MR. SCHRAUDER: I can tell you that the
19 corrective action program is one of the focused
20 self-assessments, I believe is the second quarter
21 focused self-assessment. Any other questions?

22 We will move on. The next slide

1 just shows some of the things that kind of goes
2 back to the beginning of the outage that we have
3 gone through. We can go through those quickly.
4 We did do a detailed Phase II
5 program review that resulted in a more dramatic
6 root cause evaluation and implementation. We
7 revised the FENOC procedure and we talked to a
8 lot of boards, industry standard, a root cause,
9 apparent cause and affixed increased management
10 involvement by way of the fact that a director
11 level chairs the Corrective Action Review Board.
12 We have more involvement at the
13 management review board now, more challenging
14 going on there and better participation in the
15 CARB by the management side. The CATI team that
16 initially debriefed us on their findings, what
17 they were seeing, we did do a lessons learned
18 training, and we talked about the lower level
19 process being more restrictive and had additional
20 guidance provided on the business practice.
21 The board -- corrective action
22 review boards actually reviewed an apparent cause

1 evaluation, now we put that in place because we
2 had somewhat anticipated some learning curve and
3 coming up with apparent cause in that, you know,
4 some of the apparent causes that I think the CATI
5 teamed looked at were under the old process and
6 some were under the new process.

7 In fact, it was a change in
8 apparent cause from the old process to the new
9 process where an apparent cause was really much
10 more subjective, didn't use much of an analysis
11 technique. It was judgmental in nature. And so
12 we wanted have the CARB looking at the apparent
13 cause to make sure they were coming up.

14 So apparent cause went more
15 towards a root cause. It's not a root cause, but
16 it's supposed to use a simplified analytical
17 method for it as opposed to just judgment on what
18 is the appearance of the cause.

19 And so that has been working for
20 us, and we did see a -- we started off at around,
21 I think, about a 65 percent acceptance rate on
22 the CARB for apparent cause, and that's now

1 steadily improved, and we are seeing about a 90
2 percent acceptance rate in the CARB, either
3 accepted or accepted with comment on apparent
4 cause evaluations that are coming.

5 MS. PEDERSON: If I could, Cindy Pederson,
6 we talked when we were talking about engineering
7 issues in the EAB looking at apparent cause or
8 some sampling. Now you're talking about CARB
9 reviews and apparent causes as well. Can you
10 give us kind of an assessment when you talk a
11 little bit about engineering quality and so on,
12 what kind of quality are you seeing in the other
13 kinds of disciplines and those apparent cause?
14 Is it similar to engineering, different?

15 MR. SCHRAUDER: Like I said, the quality is
16 up to about a 90 percent acceptance rate right
17 now, so everybody is doing better, and most of
18 them are up. Now, to be real honest with you,
19 the most recent ones coming in, let's say from
20 design engineering, are much better, probably
21 higher on average than some of the other
22 organizations.

1 I'd say that operations still
2 needs to improve with some of their apparent
3 causes. Maintenance has done very well in their
4 recent apparent causes that have come in front of
5 the CARB, so -- I don't have all the statistics
6 in front of me, but I'm the chairman of the
7 Corrective Action Review Board, so I see them
8 coming in, and I can tell the quality went up.

9 But part of what's in the workload
10 or what CARB looked at are apparent causes that
11 were done quite a while ago, because CARB review
12 of apparent causes is not a procedural
13 requirement, it's a compensatory measure that we
14 are doing so we make sure we look at root causes
15 first, you know. When they're available, That's
16 what we're looking at, and we are probably
17 looking at about I'm going to say 10 to 15
18 apparent causes a week right now. We do about
19 eight of them in a meeting and we typically have
20 two meetings a week.
21 MR. FALEVITS: How many do you initiate
22 every week?

1 MR. SCHRAUDER: Apparent causes under the
2 new process, it's say -- apparent causes right
3 now, if you average it out over a year, I'm going
4 to say we are probably going to be at the 250 a
5 year range for apparent causes, so that is about
6 five a week, sometimes we have more, sometimes we
7 have less. But what I'm anticipating is about
8 200 to 250 apparent causes.

9 Now, our self-assessment team that
10 came in, you know, with industry peers told us
11 that in their mind we are still looking at too
12 many apparent cause level, and I think that they
13 commented actually on our most recent ones.
14 There are some that are more recent than the
15 stuff you have guys are looking at, but they felt
16 that they were pretty good relative to industry
17 standards, that they had seen far more recent
18 ones let's say in the July and beyond kind of
19 time frame.

20 I think we are coming up, but
21 nonetheless I'm going to talk a little bit in the
22 future -- here in the future slides on the

1 training program that we have put together for
2 our apparent cause evaluators, and we have
3 initiated that program. Let's talk about what we
4 are doing with apparent causes. The approach
5 really is to reduce the number of people that are
6 going to apparent cause evaluations similar to
7 reducing the number of people that are doing root
8 cause evaluations and the population for doing
9 apparent cause evaluations is going to be -- we
10 will have about 50 of them trained by the end of
11 this year, and then there will probably be
12 another 20 that are at the next -- first quarter
13 of next year.

14 We have a population of about 70
15 qualified apparent cause evaluators.
16 Qualifications consist of more than just initial
17 training, requires that they go through this.
18 It's a two-day training course, they will have a
19 qualification card. So we went through the
20 systematic approach to training for this to
21 develop their training, initial training. Then
22 they will have to do a qualification apparent

1 cause evaluation that the CARB will review. And
2 that says that, you know, it meets the quality of
3 what we went out of apparent cause now.

4 Then they have to do proficiency
5 in apparent causes, so they will have to do a
6 certain number of apparent causes every year to
7 maintain their proficiency. We haven't set that
8 number yet. Part of that and -- part of that may
9 shrink the population even further if we are
10 really in the 200 to 250 range. If we've got 50
11 evaluators, that means each one might see four in
12 a year, and so that's about as many as you want
13 to see to see if they are being proficient in
14 that area. So we may wind up shrinking that
15 population as we go forward to make sure we
16 maintain the qualifications. And then we will
17 have continuing training as well.

18 MR. GROBE: I have lost a little bit track
19 of where you are. Are you in the middle of Slide
20 28?

21 MR. SCHRAUDER: We kind of got --

22 MR. GROBE: It looks to me like --

1 MR. SCHRAUDER: I'm in the reduce and
2 improve training of apparent cause evaluation.

3 MR. GROBE: I just want to make sure we're
4 all on the same slide.

5 MR. SCHRAUDER: The purpose of training
6 that we developed, and I have the training mod,
7 actually it's two days, full two-day course is to
8 improve the quality of apparent cause
9 evaluations, and improve of the quality of
10 corrective actions, provide baseline knowledge of
11 apparent cause evaluator tasks, duties and
12 responsibilities and provide practice for some
13 basic investigation of evaluation skills.

14 It's a five-module course that
15 looks at gathering -- data gathering skills,
16 evaluation methodology skills and goes into a
17 couple of types of methods that you can use,
18 corrective action development skills, trends,
19 coding skills and interviewing skills to develop
20 your information.

21 It also spends quite a bit of time
22 on what I will call generic implications and

1 extent of condition, how you do an effective one
2 of those. It takes the evaluator through both
3 the CREST system that allows you to do a search,
4 and it also takes you through the INPO ~~Impe~~ Web page
5 and the process for doing industry searches on
6 INPO ~~Impe~~.

7 Like I said, we have one more
8 class going, I believe the 11th and 12th of this
9 month. We have had several classes already
10 completed and we have gotten very good feedback
11 from the participants in the training, it says
12 some of the best training they've had in the
13 corrective action program.

14 The future of this will be, like I
15 said, not a qualified apparent cause evaluator
16 simply by getting the training. However, we are
17 going to take this training, and it's also going
18 to be given to the assistants to the line
19 managers for looking at their condition reports,
20 making sure they are meeting all the procedural
21 requirements covering all of the bases, so they
22 will get this training. Managers, supervisors

1 will get this training probably in the first
2 quarter of next year, which will mean the CARB
3 members will be trained in the new level of
4 training, as the CARB members consist of
5 managers, so -- but it really is a good training.
6 I have not gone through the training yet, but I
7 have looked through the entire training module,
8 and it's good. So that's where we're going with
9 apparent cause evaluations.

10 Another interim method or interim
11 measure that I'm taking is we are rotating a very
12 small group, about five individuals that are
13 getting this training, have gotten this training,
14 and for condition reports coming in now for
15 apparent causes, a very small, select group is
16 going to be doing them, and they have been
17 rotated into our organization performance
18 improvement, while we do the evaluations and the
19 proficiency looks at the other apparent cause
20 evaluators. And I would suspect that that small
21 group will stay in place for maybe a quarter or
22 four months, then we will be moving apparent

1 cause evaluations back into the line management,
2 but they will be a very small, select group of
3 people doing those evaluations for a period of
4 time. The people have been identified and are
5 getting training now.

6 One of the things we just recently
7 did is manager review of open CR and corrective
8 actions as part of our look at the backlog off
9 all work at the site, each section manager looked
10 at every open condition report that he has and
11 every open corrective action, assess them for are
12 they appropriate in the aggregate, are they
13 appropriate, do they have appropriate resources
14 to be able to deal with these next year after the
15 plant comes up, because our goal for the most
16 part is to be able to get to what we call
17 workload level, that is what you'd expect to be
18 your normal group, but coming in evaluate and
19 resolved.

20 Right now we have a larger than
21 normal workload. By the end of next year, for
22 most sections, we would like them to have down to

1 their normal throughput, so I can say the backlog
2 is done and you are in workload now.

3 Some of the sections, most notably
4 a couple of them here, may go beyond design and
5 system engineering, have a large, much larger
6 population, and they have yet to schedule out to
7 assess where they will be, when they will be able
8 to get all of those worked out.

9 And then we also looked at -- I
10 told you we changed the procedure and definition
11 of apparent causes. Many of the non-restart
12 condition reports that are apparent causes that
13 still need to be evaluated were categorized under
14 the old procedure, so we have been bringing them
15 back into the management review board and
16 categorizing them in accordance with the new
17 procedure.

18 Many of them are being, I will
19 say, downgraded to a fixed condition report,
20 which is they are very -- should be more
21 appropriately evaluated so it will help us with
22 resource allocation also.

1 MR. MYERS: Had that taken place at the
2 time the team was there, procedure had changed,
3 but we hadn't --

4 MR. SCHRAUDER: The procedure had changed
5 in March, so I think they were probably -- they
6 had a mix of apparent causes that were under the
7 old procedure and some that were under the new
8 procedure, and they had comments on both that was
9 -- I would say -- is that Pat Patricia nodding?

10 And then we did talk about
11 trending and that we have reviewed trending.
12 Questions on this? I won't go into it again.
13 One good point on trending is that we have
14 statistical process controlled interface, it's
15 CREST, which allowed us to see, you know, take an
16 example like procedure, not compliance by the
17 nature of our business, that's where you are
18 going to get condition reports in that area.
19 What you want to know is are you getting outside
20 statistical norm for procedure violations. And
21 so this is a part of the software within CREST
22 now that we are just learning how to use.

1 MR. GROBE: Just one quick question on 29,
2 FENOC manager of equipment reliability, is that a
3 new position?

4 MR. SCHRAUDER: Yes, it was new.

5 MR. HAGAN: Within the past year.

6 MR. GROBE: Within the past year. And is
7 that an -- that's a corporate level position?

8 MR. HAGAN: Corporate level position.

9 MR. GROBE: And who is filling that?

10 MR. HAGAN: Ken Krabos.

11 MR. GROBE: Okay. Thank you.

12 MR. SCHRAUDER: And then the last bullet
13 there is section assessments are expected to
14 begin next year and those take the individual
15 condition reports that come in to a section, and
16 they bend them and look at them to see what they
17 are seeing on a section level, and then you look
18 at being broader on your big trending --
19 quarterly trend report across the site, but that
20 helps you look at --

21 MR. HOPKINS: Excuse me, Bob, could you
22 talk about CREST a little bit?

1 MR. GROBE: What it is and what is the
2 acronym and what the system does?

3 MR. SCHRAUDER: CREST is the -- thanks,
4 John. CREST is the software that is used for the
5 corrective action program, so you initiate within
6 that system a condition report, you document
7 within it, it's a tracking mechanism, gives you
8 your due dates, and it is the software basically
9 that condition reports are maintained in and
10 trended.

11 MR. HOPKINS: So the statistical process
12 control, this is a new method to search that
13 software then or something?

14 MR. SCHRAUDER: Yes, it's add-on software
15 that is a trending type interface with that
16 system.

17 MR. HOPKINS: Thank you.

18 MR. SCHRAUDER: This is just a sample of --

19 MR. GROBE: Slide 30?

20 MR. SCHRAUDER: Yes, Slide 30, thank you.
21 Our corrective action improvement, in the
22 operations plan, some things have been added in

1 that and we will be making additional revisions
2 to our plan also when the revision comes in.
3 Many of these actions have already been
4 completed. And on 31 I just want to point out
5 that Item No. 5 should be 2004. Self-assessment
6 is identified in there to occur in the second
7 quarter of 2004.

8 Additional questions?

9 MS. LIPA: This is Christine. On Slide 31
10 and 30 it's different than the version we already
11 have. Do you want to include that in the update?

12 MR. SCHRAUDER: Yes. These will be
13 included in the update, and there will be other
14 changes besides the ones that are in here by the
15 time we submit that.

16 MS. LOUGHEED: This is Patricia Lougheed.
17 You commented that you were on Slide 30, I
18 believe or may have been Slide 31, about that you
19 were going to the -- going back and looking at
20 some of the post-restart CRs and recategorizing
21 them?

22 MR. SCHRAUDER: Yes.

1 MS. LOUGHEED: What sorts of controls do
2 you have on that?

3 MR. SCHRAUDER: They come back into the
4 management review board, which is the board that
5 categorizes them in the first place. They are
6 printed out and we go through them. The package
7 -- the condition reports -- the way they come to
8 the board, they are printed out and they come
9 back in to the board and the manager of the
10 section then walks through why he believes it's
11 correct.

12 MS. LOUGHEED: I phrased the question
13 wrong. What sort of rules, steps, procedures do
14 you have to document when something is a fix
15 versus when something is an apparent cause versus
16 when something is a root cause?

17 MR. SCHRAUDER: The guidelines are in the
18 procedure within the -- not 2001 -- where that
19 guidance is provided.

20 MR. MYERS: We did have a 5 category, 5 or
21 4.

22 MR. GUDGER: 5 down to 4.

1 MR. MYERS: 5 to 4. So, you know, so we
2 clear all the stuff out, we are running basically
3 two different sets of standards. We have got to
4 clear out and get them all in the program, okay?

5 MR. FALEVITS: I have a couple of questions
6 that -- before we get off the slides, all right?
7 This is Zelig, I have a couple more questions
8 before we get off. One of them is you had
9 scheduled an effectiveness review for a lot of
10 corrective actions that were implemented, and
11 some of them were scheduled for 2004.

12 Where are you standing on those?

13 MR. SCHRAUDER: They will be done in 2004.
14 A lot of those effectiveness reviews won't make
15 any sense to do until you can get up and see and
16 run the plant.

17 MR. FALEVITS: Right. But they actually --
18 what you are trying to do is you are trying to
19 see if you have addressed the causes that create
20 these problems originally, and I understand you
21 need six months to twelve months basically to
22 assess it, but how -- do you feel comfortable

1 that these causes have been assessed and that you
2 are in good shape now, or --

3 MR. SCHRAUDER: Yes.

4 MR. FALEVITS: Why?

5 MR. SCHRAUDER: Based on what we see at the
6 plant, and improvements that have been made. I
7 mean, are we perfect now? No. Are we greatly
8 improved? I'd say yes. And so I feel very
9 confident that for the most part we have
10 addressed those issues and the condition reports,
11 particularly root causes, and we will be doing
12 the effectiveness review. But if you are asking
13 me my confidence level? Confidence level is,
14 yes, we have addressed them and I feel relatively
15 good about where the plant is at.

16 MR. HAGAN: This is Joe Hagan. Let me add
17 something from the standpoint of CARB. I mean,
18 the evaluation you do, you prove that you get --
19 CARB is based on what you know, you analyze, what
20 is at the time the effect of the period, the
21 measure period is to get the fuel run time to see
22 whether you have actually solved the problem. Go

1 back and do a review.

2 Additionally what we have in place
3 now with the CARB is a much higher level of
4 review, a much more intensive level of review to
5 test those assumptions before you actually
6 approve them. So in terms of comparing what is
7 in place now versus what was in place 12 months
8 ago.

9 MR. FALEVITS: When you say now, what do
10 you mean compared to what, 12 months ago?

11 MR. HAGAN: 12 months ago? Was the CARB
12 like 12 months ago, 18 months ago?

13 MR. FALEVITS: Why is it different, how is
14 the CARB different today from 12 months ago?

15 MR. SCHRAUDER: 12 months ago it was not a
16 whole lot different. Since the shutdown, though,
17 we have upgraded the level of who chairs CARB.
18 It's now required that a director chair the CARB,
19 better participation by managers on CARB when a
20 manager's condition report comes to a CARB that
21 the manager is required to be at the CARB.

22 MR. FALEVITS: I attended quite a few CARB

1 meetings, if you remember, and I think you are
2 doing a pretty good job in the CARB. My concern
3 is not the CARB, but what happens with a -- when
4 you implement a corrective action and you have
5 had thousands of corrective actions basically,
6 how do you know that you have addressed the
7 issue? After you implement it in the field and
8 it's all done, how do you know it's not going to
9 come back? You need to do those effectiveness
10 reviews to really assure yourselves that you have
11 addressed root causes and it's not recurring.
12 That is the purpose of the --

13 MR. POWERS: We fully agree with you.

14 MR. SCHRAUDER: And they are scheduled in
15 2004.

16 MR. MYERS: Wait a second, let's also talk
17 about this. What confidence do we have? Well,
18 we have scrubbed all the root causes that come to
19 the service leadership team, make sure we
20 understand the root causes. We have scrubbed all
21 the CRs vertically and horizontally, the managers
22 have all scrubbed them and their organization

1 system engineering has looked at them. Each
2 manager has looked at them. You have had outside
3 groups look at CRs.

4 So we have good confidence that
5 there is nothing in our backlog or nothing that
6 we have corrected that would -- and then we have
7 come up and physically tested the plants during
8 the NOPT test to calibrate every piece of
9 equipment, every component that we could to
10 operate properly based on that evaluation, you
11 know. The plant's performed fairly -- we had
12 very good ~~lead time~~ leak tightness, containment systems appeared
13 to be leak tight, the systems outside appeared to
14 be leak tight, so all of that gives us good
15 confidence.

16 MR. FALEVITS: Well, it's not just
17 equipment, it's people performing procedures,
18 things like that.

19 MR. MYERS: And when we did assessments,
20 that whole time, we were in there 13 days and we
21 did assessments, we learned some things from
22 that, we came back and took corrective actions

1 from those assessments.

2 MR. FALEVITS: Okay. Thank you. One more
3 question. What is the status of the three
4 collective significance CRs that you have issued?

5 MR. POWERS: Based on the CATI review, we
6 rolled up the issues into three collective
7 significant areas that we looked at, and, John,
8 why don't you give us a summary for Zelig.

9 MR. GRABNAR: They have all been completed.
10 In fact, I have draft copies here with me of --
11 the three subjects were calculations, quality,
12 from that collective significance report is
13 driven our calculation improvement plan, which
14 has been included in our design basis assessment
15 report. The design control issues collective
16 significance review is resulting in a whole
17 series of corrective actions, basically resulted
18 in the need for additional training, which our
19 training organization has accepted.

20 And there is a whole host of
21 corrective actions to file the systematic
22 approach to training, develop the right lesson

1 plans to the needs assessment and provide design
2 control and design basis training to our entire
3 technical staff. And then we had the corrective
4 action program implementation corrective
5 significance, and that concluded again very
6 similar to the types of issues that Bob talked
7 about that were here, and that focuses on the --
8 addresses the existing corrective actions that we
9 have in place, a number of them not yet
10 implemented in terms of our section level
11 self-assessments, making sure we're doing exactly
12 what you are talking about, monitoring the
13 effectiveness of those, making sure we are doing
14 an independent review.

15 One item we did in design
16 engineering is we had a group of senior
17 engineers, I think you are probably one of this
18 review, one of our restart-related condition
19 reports and corrective actions looking for very
20 much the same kinds of issues that the CATI team
21 was looking at. And we have rolled that into a
22 condition report, and we are addressing those

1 that were, you know, identified to fall short.
2 We are addressing those as well. So those three
3 directives have been completed, they have not yet
4 been presented to service management, but they
5 have been completed in the -- some of the reports
6 have been approved through me and corrective
7 actions have been developed and accepted.

8 MR. FALEVITS: Can you please give us a
9 copy when you sign this?

10 MR. GRABNAR: Sure, yep.

11 MR. FALEVITS: The last question I have --

12 MR. GROBE: Before you go on, when will
13 that be?

14 MR. GRABNAR: I will get you that tomorrow.

15 MR. GROBE: Tomorrow is good.

16 MR. FALEVITS: The last question I have is
17 in Q.A. You did a great job, I think, and the
18 team I think agrees they identified a lot of the
19 issues we identified, they have rated the
20 corrective action program implementation as
21 either marginal or unsatisfactory in the last
22 year and a half or so. It's still marginal

1 today, the last one still calls it marginal. I'd
2 like to know what are your plans to turn that
3 around and go above marginal in the future?

4 MR. MYERS: I think we shared a lot of
5 those with you today. Apparent cause is a big
6 issue for us, and we are going after those and I
7 think any of the issues that we did raise also.

8 MR. SCHRAUDER: Well, monitor timeliness,
9 notice corrective actions, we have a good set of
10 performance indicators that we are looking at.
11 We are continuing to train people, continuing to
12 apply management attention to the program and to
13 the indicators and we are retraining people on
14 cause analysis and shrinking the population of
15 people that are doing cause evaluations and
16 improving their qualifications and then
17 monitoring their proficiency in performing the
18 corrective actions.

19 MR. FALEVITS: Thank you, that's all I
20 have.

21 MR. MYERS: I think that's an interesting
22 -- we rated ourselves and our safety culture

1 assessment, I don't know if it was red or yellow
2 because we haven't been timely. We have certain
3 goals in the corrective action program, we made
4 management decisions to slide some out based on
5 the start-up scale, and so we didn't meet those
6 kind of things, so we did deferrals. We still
7 rated ourselves low in that area for not hitting
8 our goals, and it's because of the schedule, and
9 we have made these decisions, right or wrong we
10 made these decisions, and we think they are good
11 decisions, but it still doesn't meet the goal.
12 So we need to make sure we correct that, and we
13 are doing that as we start up.

14 MR. FALEVITS: That is one element they
15 identified, a lot of other issues that are
16 similar to what we are going to find.

17 MR. MYERS: But I'm telling you what we
18 just did ourselves, too. There is another
19 question you asked earlier and I tried to answer
20 it and had some help, but I think you deserve an
21 honest answer from my perspective anyway. I
22 never considered that we suspended the corrective

1 action program performance indicators, I know
2 about every CR that was written, I seen every CR
3 that was written.

4 In my mind what I thought was that
5 we substituted a group of performance indicators
6 that we used for restart before we looked at the
7 backlogs and trends and all that, before that a
8 set of performance indicators and we shared that
9 with you, Jack, and your team back when we made
10 that decision, but I never really thought about
11 -- I never used the word suspended and I
12 substituted those for those and went back to the
13 normal performance indicators. That's my honest
14 thought there, and I may be wrong, but it's my
15 honest thought.

16 MR. FALEVITS: We were told in our
17 inspection it was suspended.

18 MR. MYERS: We use that word all the time.

19 MR. FALEVITS: Mr. Myers, I don't think
20 that doing what you did can substitute for
21 trending. You have an excellent guy that knows
22 how to do trends, and it's a very excellent tool

1 that you have in your CREST system, and it's good

2 if you use it, so --

3 MR. MYERS: We are reinstating it now.

4 MR. FALEVITS: The procedure says you need

5 to do it.

6 MR. MYERS: We reinstated that now, we made

7 that decision, use the restart performance

8 indicators, all the public meetings in my mind,

9 we substituted those for the normal ones, and I

10 never used the suspended word personally.

11 Everybody else may use that word, but I never

12 used it.

13 MR. FALEVITS: I didn't say you did.

14 MR. MYERS: Okay.

15 MR. FALEVITS: Thank you.

16 MR. LARA: Just so I understand in case I

17 didn't hear you correctly, you're performing a

18 review of all CRs for mode restraints to verify

19 that they are properly characterized.

20 MR. SCHRAUDER: The mode restraints have

21 been reviewed ongoing, and this is -- we had

22 restart station review board that identified

1 those condition reports that needed to be
2 evaluated and are required for restart, and
3 population that could be resolved post restart.
4 What we did was went back and looked now at all
5 of the post restart condition reports, assessed
6 them in their aggregate, that they weren't a
7 problem, that there was sufficient resources to
8 deal with the workloads in the upcoming year,
9 that there were knowledge of those condition
10 reports that in hindsight now should be brought
11 forward and made a restart -- a condition report,
12 so a final scrub on that and finally a
13 categorization in accordance with the current
14 procedure.

15 MR. LARA: And where are in you that
16 process?

17 MR. SCHRAUDER: The section managers,
18 nearly all of them have completed their reviews.
19 I'm in the process of doing one-on-one interviews
20 with each one of them so that they can go
21 through, tell me what they found, what they did,
22 and there is a sign-off sheet that they provide

1 that formats how we expect them to go through it,
2 so I think there is only one or two managers that
3 are not complete with that, and I'm about halfway
4 through.

5 MR. LARA: I asked because I know Mr.
6 Howard and I have talked about 3 on our list and
7 not 4, and we disagreed with the categorization
8 and we are still waiting on feedback.

9 MR. POWERS: Right, restart, post-restart,
10 we have got a lot of good work going on, we are
11 going to be communicating with you on some of
12 that testing work, some re-evaluation
13 clarification of what work has been previously
14 provided. I'm hoping tomorrow when we get back
15 to the site that the staff has made great
16 progress and report on that back to you.

17 MR. LARA: Thank you.

18 MR. SCHRAUDER: Then our summary and
19 conclusion is that we have a strong program,
20 which is an industry standard program.
21 Improvements we made and continuing enhancement,
22 we intend to improve implementation of that

1 program and we believe the corrective action
2 program supports restart and safe operation of
3 the Davis-Besse facility.

4 MR. GROBE: Any other questions from staff
5 on the corrective action program?

6 MS. LOUGHEED: Many, yes. This is Patricia
7 Lougheed. I'm going back to Slides 25 and 26,
8 which are the ones that are areas for
9 improvement.

10 MR. SCHRAUDER: Yes.

11 MS. LOUGHEED: And I'm trying to correlate
12 everything that I have heard this afternoon back
13 against those issues where you say you have areas
14 for improvement, and the only additional action
15 that I have heard being taken is that you are
16 going to have apparent cause training.

17 MR. SCHRAUDER: No, we have had increased
18 management involvement looking at the indicators,
19 timeliness, references are routinely discussed at
20 the management review meeting, timeliness being
21 by way of -- first of all, there is a daily
22 condition report meeting right now that the

1 vice-president needs to approve extensions on
2 condition reports required for restart. We
3 talked about the timeliness in several different
4 areas, one is how quickly is it getting to the
5 SRO for his review, how quickly does the
6 supervisor review it once an initiator identifies
7 the problem.

8 We discussed those gains in
9 statistics, of our expectations is those two
10 steps occur within 24 hours, the initiation
11 supervisor gets 24 hours, and then the RO review
12 of the condition report gets 24 hours.

13 We talked about the rollover
14 process, we have raised that we reinstated
15 trending, we have provided guidance and
16 discussions with the organization on procedural
17 requirements, that you cannot close a condition
18 adverse to quality corrective action to another
19 document that the --

20 MS. LOUGHEED: And that is --

21 MR. SCHRAUDER: That quality remains open.

22 MS. LOUGHEED: That is in the same revision

1 to the collective action procedure that we had
2 when we were on-site?

3 MR. SCHRAUDER: Yes, I believe it is.

4 MS. LOUGHEED: So that in other words that
5 is not a new corrective action, that is something
6 that has already occurred?

7 MR. SCHRAUDER: Right. And we are seeing
8 good improvements there too.

9 MS. LOUGHEED: Okay. So you are saying
10 your program had already addressed that?

11 MR. HENNESSY: And we addressed proper
12 approval, so you don't have the same names now.
13 We are getting additional review approval. We
14 have enhanced the procedure requirements and
15 given a letter of guidance on documents,
16 corrective actions, and we have also included
17 that in the training. That is part of what your
18 team found is that the whole story wasn't in the
19 evaluation and in the corrective action taken, so
20 we have done some improvements in that area, and
21 we are seeing good results in that area, and that
22 self-assessment team kind of validated that,

1 seemed to be working really well.

2 MS. LOUGHEED: I guess part of what my
3 problem may be is that obviously there is a lag
4 between when the procedure revision went into
5 effect until when that is seen in some of the
6 evaluations, and I know a lot of the evaluations
7 that we looked at were ones done prior to.
8 However, what I'm hearing, just so you understand
9 where I'm coming from, what I'm hearing is that
10 since the team, the CATI team completed their
11 inspection you have not taken any additional
12 corrective actions.

13 MR. SCHRAUDER: We had lesson learned
14 training.

15 MS. LOUGHEED: You are saying what was in
16 the procedure at the time of the exit is
17 satisfactory to move the program forward?

18 MR. SCHRAUDER: From a procedural -- from a
19 grammatic aspect, that is correct, the guidance
20 is there, you're not allowed to close it to
21 another document, no more procedural guidance
22 that I can give to specify that.

1 MR. GROBE: If I understand what you're
2 saying, there were instances of nonconformance
3 with that procedure?

4 MR. SCHRAUDER: That is correct.

5 MR. GROBE: And you are saying -- I think I
6 heard you say, and correct me if I'm wrong, that
7 you are seeing those instances reduced?

8 MR. SCHRAUDER: That's right. And we are
9 looking for them also, you know, that people are
10 not doing that and correcting it. For instance,
11 performance improvement is reviewing closed
12 condition reports as they come through also to
13 make sure that they are appropriately closed.
14 That in my mind was not a programmatic issue, it
15 was an implementation issue.

16 MS. LOUGHEED: True.

17 MR. SCHRAUDER: Human performance
18 deficiencies.

19 MS. LOUGHEED: But when you were talking
20 about what your actions were, they were going
21 back to the programmatic --

22 MR. SCHRAUDER: We talked about the

1 training that we provided people immediately
2 after you left that. We did raise these issues
3 with people and re-emphasized the need for fixing
4 shortcomings that we were seeing, we also did
5 that.

6 MR. GROBE: Bill, do you folks have any
7 questions from headquarters?

8 MR. HOPKINS: No, we have no questions
9 here.

10 MR. GROBE: Great. Other questions here in
11 the room?

12 (No response.)

13 MR. GROBE: Okay. Lew, did you have some
14 remarks you wanted to make?

15 MR. MYERS: I think if you look at today,
16 we focused on engineering, you know, back at the
17 beginning we got into -- we focused on building
18 blocks, high level actions that we needed to take
19 to resolve some of the design issues that were
20 very complex, and we focused on those and got
21 those things done. In fact, a lot of areas were
22 very unique.

1 The reason we have taken actions
2 to go down to the cancellations area, more
3 quality in the operational action plans in place
4 over the next year that ensure not only the
5 performance stayed, but improve the EAB, provide
6 the quality oversight and monitors performance
7 for the engineering director, and you are looking
8 now at a lot of things that we weren't looking at
9 before like better guidance in the corrective
10 action program, we think we just implemented a
11 good program, I think it was in March.

12 We have really benchmarked the
13 industry and looked at our program compared to
14 all the major players. Our software is as good
15 as any. That CREST software is pretty good
16 software. We trained all of our people on root
17 cause, we trained like 100 people this outage,
18 and now we have gone back to, based on comments
19 we have seen, we have gone back and focusing on
20 apparent causes and we demonstrated that in the
21 training here, not only that we are reviewing all
22 the apparent causes, we have got the acceptance

1 rate up about 100 percent, so we believe that we
2 are fully ready to restart the plant.

3 It doesn't mean we have totally
4 arrived, but we believe that our performance is
5 ready to restart the plant, and I will leave it
6 at that.

7 Thank you.

8 MR. GROBE: Very good, thank you. Cindy,
9 any thoughts?

10 MS. PEDERSON: Just a couple of comments.
11 We appreciate you coming in and spending time on
12 the issues. These issues are obviously very
13 important to us. And I think you did provide a
14 lot of additional detail, things we are aware of
15 and needed to consider just from a big picture,
16 quality of engineering work plan, effective
17 corrective action program are both very
18 fundamental to the safe operation of your
19 facility, and so we, throughout the examination,
20 felt we were intrusive in looking and finding,
21 and so we needed to ensure we have a level of
22 confidence that you and your program will be

1 equally or more intrusive in the future to that
2 same level of acceptability.

3 So we will digest what you have
4 told us and may have a few follow-up questions
5 after, and we would be asking them promptly.

6 MR. MYERS: Thank you.

7 MR. GROBE: Thanks, Cindy.

8 I have just one or two
9 observations. That the level of detail we needed
10 to get into today is clearly reflective, as Cindy
11 just stated, of the importance of these two areas
12 to us. We are in the final stages of preparing
13 for issuance of the corrective action team
14 inspection reports. We discussed the results of
15 that inspection with you in I believe it was
16 September, and in early November we discussed it
17 publicly. In November the panel has met on --
18 internally on four occasions to evaluate those
19 results and try to determine whether checklist
20 item 3A was ready for closure from our
21 perspective.

22 Prior to today we did not have

1 enough information to conclude that it was. This
2 has been a very detailed dialogue, it's been very
3 helpful to us.

4 As Cindy indicated, should we need
5 further information, we will get a hold of you
6 promptly. But there is one document that we
7 still need, and that is this updated Cycle 14
8 operational improvement plan.

9 And I noticed -- I wanted to make
10 up -- I noticed in Section 9 in the corrective
11 action area you gave a number of things that are
12 recent improvements, fourth quarter '03. You
13 have also made some recent changes to the
14 Engineering Assurance Board, I believe in fourth
15 quarter of '03. It may make sense to document
16 those in the engineering section just so it's
17 clear that those are very recent changes, it's
18 not part of the Cycle 14 improvement plan. Of
19 course, because we are already well into the
20 fourth quarter and you are not in Cycle 14 yet,
21 but it would make sense to me that you capture
22 those regarding the scope of the EAB's

1 responsibilities and how it implements those
2 responsibilities as -- and some expectations
3 regarding the makeup of the Engineering Assurance
4 Board.

5 And the other comment I'd like to
6 make is that we really need to see that before
7 the restart meeting. The restart meeting is
8 currently scheduled on the 18th, I believe, at
9 6:00 o'clock in the evening. That of course will
10 be dependent upon a lot of inspections that are
11 currently ongoing and activities that are
12 ongoing, and could be delayed depending on the
13 accomplishments of those activities and
14 inspections. But it's currently scheduled for
15 next Thursday evening, the 18th, at 6:00 o'clock
16 at Camp Perry, so I would expect to see the
17 revision to the Cycle 14 plan before that meeting
18 so that we can have a dialogue regarding it, if
19 necessary, at that meeting.

20 MR. MYERS: All right.

21 MR. GROBE: With that I'd like to thank you
22 for coming in and being tenacious in your

1 willingness to respond to all of our questions,
2 and you equal our tenaciousness in asking
3 questions. I want to emphasize that as Cindy
4 indicated that we have not made any decisions in
5 this area, and we will be considering all the
6 information you have provided as well as our
7 inspection results in making further
8 determinations.

9 At this time I'd like to adjourn
10 the business portion of the meeting. And we have
11 no members of the public here. I'd like to just
12 move right into public questioning and comment
13 session.

14 John, is Dan Horner or other
15 members of the public still with you at
16 headquarters?

17 MR. HOPKINS: No, he's not here anymore, he
18 may have joined on the phone line, however.

19 MR. GROBE: Okay. Do you have any other
20 members of the public there?

21 MR. HOPKINS: No, we do not.

22 MR. GROBE: At this time why don't we go to

1 the phone lines and ask the operator to see if
2 there were any questions or comments from members
3 of the public who have remained on the phone.

4 THE OPERATOR: If there is anyone who
5 wishes to ask a question, press Star 1 on your
6 telephone touch pad. I have a question or
7 comment coming from John Funk.

8 MR. FUNK: Yes, I have a question -- a
9 couple of questions. When you -- when First
10 Energy reengineered the CAC and also the sump,
11 there were problems with both. I realize there
12 was with the sump, it was with assumptions that
13 were made from the original calcs, and with the
14 CACs that had to do with actual placement of the
15 machinery in the building.

16 I'm wondering if those two
17 projects were reviewed by the engineering board
18 that you have talked so much about this
19 afternoon?

20 MR. GROBE: John, the -- I'm not sure
21 exactly what you're talking about with respect to
22 the containment air coolers.

1 MR. FUNK: Well, they had to take them out
2 after they started putting them in, and, you
3 know, based on risk engineering, I understand
4 that.

5 MR. GROBE: You may be referring to the
6 service water trees that support the containment
7 air coolers.

8 MR. FUNK: Yes, sir, that's it.

9 MR. GROBE: Lew, do you want to -- or, Jim
10 Powers, do you want to answer the question
11 regarding whether EAB reviewed those activities?

12 MR. POWERS: I'd like to address John's
13 question both on the containment air cooler
14 project. When we initially began installation of
15 those service water trees, we did have to do
16 field rework, there was problems with the welding
17 in the field and controlling the distortion of
18 the stainless steel headers that required us to
19 do some rework there.

20 Similarly, when we installed our
21 containment emergency sump, there was -- there is
22 detailed field interference and stuff that needs

1 to be resolved when you go down and actually
2 start construction interface. What the EAB would
3 look at for those projects is do we meet our
4 license basis -- we appropriately design them to
5 be bounded by the sustained analysis, did the
6 ~~50-5059~~ 50.59 considering regulatory review
7 requirements satisfy the completeness and rigor
8 that would be required, were there calculations
9 prepared and in place to support the design basis
10 for it, but our Engineering Assessment Board of
11 senior reviewers does not take individual design
12 packages and walk down out into the field, for
13 example, to see if a given pipe support or pipe
14 routing could possibly have interference with
15 local structures or components, you know, you get
16 into levels of detail and the crafts at the site
17 in maintenance to begin installation.

18 You get into another level of
19 detail with actual hardware installation that is
20 beyond or below what the EAB would review, so
21 that is really a distinction there, and I would
22 say that this type of field resolution of

1 detailed follow-ups was very typical during the
2 construction of these plants, and is typical for
3 the scaling of construction projects that we have
4 undertaken for the improvement of Davis-Besse,
5 it's not unusual for that type of dialogue to
6 occur with the installation craft and the
7 engineering organization.

8 MR. GROBE: John, do you have any questions
9 for the NRC?

10 MR. FUNK: Well, I have one other question
11 on the corrective action I'd like to ask first.

12 MR. GROBE: If it's concerning a question
13 for FirstEnergy First Energy, you have your normal channels
14 that you would go through for that. This is an
15 opportunity for you to ask questions of us.

16 MR. FUNK: All right. Questions of you.
17 When you said you haven't made up any -- you have
18 been very careful it seems that you haven't made
19 decisions or in any way come towards making a
20 final decision. I guess I'm still wondering if
21 you got the information that you needed this
22 afternoon? You have talked about maybe you have

1 to go back and get more information.

2 MR. GROBE: Well, John, at this point we
3 have no further questions for FirstEnergy First Energy, so as
4 best we can think right now, we have no further
5 need for information. If in reflecting on this
6 and discussing it further, evaluating what we
7 have heard, we need additional information, we
8 will get back to FirstEnergy First Energy and get that
9 information.

10 MR. FUNK: One other question.

11 MR. GROBE: Sure.

12 MR. FUNK: Your members seem shocked the
13 trending function had been put in abeyance for a
14 while.

15 MR. GROBE: That is not the case. We were
16 well aware of what sort of performance indicators
17 -- as a matter of fact, I get them on a weekly
18 basis on what activities are being conducted at
19 the plant. The question that was -- or the issue
20 that came up was the fact that the trending
21 program was put in abeyance, or -- those are your
22 terms, and not reinstated at a time when they

1 were ready to reinstitute it. It has only
2 recently, within the last quarter, been put back
3 in place, and FirstEnergy ~~First Energy~~, as well as the
4 N.R.C., will be monitoring its effectiveness.

5 MR. GROBE: Any other questions, John,
6 before we move on to somebody else?

7 MR. FUNK: No, that's fine.

8 MR. GROBE: Great, thanks.

9 Operator, do you have any other
10 questions?

11 THE OPERATOR: The next question comes from
12 Dan Horner.

13 MR. HORNER: This is Dan Horner, from
14 McGraw-Hill. I have a broad question with a
15 couple of parts to it, kind of questions about a
16 couple of parts I didn't quite catch. The broad
17 question is what was the genesis for this
18 meeting, and part of -- partly at the November,
19 '03 I recall -- I actually remember the actual
20 discussion or side discussion, it was sort of a
21 generation of the remaining public meetings that
22 had to take place for restart, and the meeting

1 was -- restart meeting was mentioned, whatever,
2 however many three, four, I don't recall this one
3 being mentioned. Is that a memory lapse on my
4 part, or is this newly added, or where did this
5 meeting come from?

6 MR. GROBE: No, it's certainly not a memory
7 lapse, and the meeting came from the need to have
8 additional information. The panel is going
9 through -- let me step back just a bit.

10 With all of our oversight
11 activities, those activities cannot occur until
12 the licensee has completed their work, so our
13 inspections at various activities cannot occur
14 until the licensee is ready for those
15 inspections.

16 In the case of the corrective
17 action program effectiveness, which is the
18 inspection area that Zelig was leading, the
19 inspection occurred over a lengthy period of
20 time, beginning late spring of 2003 and
21 completing in the early fall.

22 And the N.R.C. internally has been

1 going through a series of evaluations of those
2 inspection results. We presented the inspection
3 results publicly and discussed them at some
4 length on -- during the November public meetings.
5 I think those were November 12th, if I recall.

6 MR. HORNER: That's right.

7 MR. GROBE: And the company provided some
8 activities in broad terms in these two areas that
9 we discussed today. In addition to that, the
10 company submitted in late November, the 24th, a
11 restart readiness report that included a Cycle 14
12 operational improvement program that also
13 addresses several of these areas.

14 In continuing our evaluation
15 internally, the panel and the corrective action
16 team inspections evaluation internally, we found
17 that we didn't have sufficient information to
18 fully understand what ~~FirstEnergy~~ First Energy was thinking
19 as far as the details to flesh out what was
20 provided to us in the November meeting, and the
21 November -- the late November submittal. So we
22 requested, I think it was last Friday evening,

1 requested that ~~FirstEnergy~~ ~~First Energy~~ join us and provide
2 some additional information, and we wanted to
3 ensure that we made that meeting -- this meeting
4 -- available to the public. Even though we
5 weren't giving our normal 10-day notice, which is
6 our goal, we wanted to make sure that we had it
7 available both telephonically and video
8 conferencing-wise to headquarters.

9 So the genesis of the meeting was
10 the need for to us gain some additional
11 information and clarity, and I was not
12 sufficiently clairvoyant when I shared with you
13 what I thought was the remaining spate of public
14 meetings to anticipate this one.

15 MR. HORNER: Okay. Now, on that point, on
16 that 10-day notice, I think you have been -- I
17 don't know about every single one, but I think
18 pretty close to every single one you have adhered
19 to that pretty rigorously on meetings of the
20 panel. What was the need to get this one done
21 with only, what was it, I think two day's public
22 notice? That wasn't until Monday; is that right?

1 MR. GROBE: The reason that we provide
2 public notice is to give people an opportunity to
3 attend the meeting. Since there was no need to
4 travel and you could get to the meeting just from
5 your own home or office, wherever you were, we
6 didn't see that it was necessary to provide
7 10-days notice. FirstEnergy First Energy was available to
8 provide the information.

9 This is information that could
10 have been shared in the context of an inspection
11 activity, which would not be publicly accessible
12 whatsoever. Our inspections are not conducted
13 under the public eye, but I felt this was an
14 important enough topic that we provide the
15 information or receive the information and
16 question the details publicly, and it was
17 important enough that we make it accessible, so
18 we arranged for the video teleconference and
19 audio conference.

20 MR. HORNER: Okay. Thank you for the
21 clarification.

22 There was a part, I think, during

1 the second part of the meeting where someone from
2 FirstEnergy First Energy, I think it was Jim Powers, I could
3 be wrong about that, referred to the length of
4 the work week and going down to 50 hours rather
5 than 60 hours, and I didn't quite hear whether
6 that applied to the work that is across the
7 plants, and when would that begin, and does that
8 include the holidays and so on? If N.R.C. or
9 FENOC could clarify that.

10 MR. GROBE: I will try to address it. The
11 context of the question was in how you establish
12 a dollar figure associated with costing out work
13 that is going to be projected into the future.
14 What FirstEnergy First Energy shared with us was how much
15 work activity they anticipate, how they
16 personally loaded the activities and that's how
17 they estimated the cost that, you know, the
18 dollar cost of that human effort, and they were
19 sharing essentially budgets with us.

20 What is important to us is that
21 they go through that effort, and that the board
22 of directors is clearly committed, that these are

1 additional costs above a routine operating plant
2 cost, and they shared with us clearly that this
3 was a delta, that it was above and beyond normal
4 operating plant activities, and that the
5 corporate office had already committed those
6 resources.

7 And just to refresh your memory,
8 it was 12 million dollars over two years and five
9 million in 2005, and that's a very significant
10 commitment on the part of FirstEnergy First Energy to --

11 MR. HORNER: I'm sorry, that 12 million is
12 additional dollars over what baseline?

13 MR. GROBE: That is over two years, I don't
14 have the baseline budget.

15 MR. HORNER: I mean is it for additional
16 activities or additional work they are doing to
17 demonstrate the operation, or what is it going
18 for?

19 MR. GROBE: This was money to address work
20 activities that are being deferred until after
21 restart.

22 MR. HORNER: Okay.

1 MR. GROBE: Between now and the end of
2 Operating Cycle 14, and it's one of their
3 commitments in the Cycle 14 operation improvement
4 plan that they personally load those activities,
5 prioritize them. It's commonly referred to as
6 the backlog, and ensure only that they have a
7 focused plan to finish those activities in such a
8 way that it doesn't interfere with the safe,
9 routine operation of the plant.

10 Do you have any other questions
11 before we move on to someone else?

12 MR. HORNER: Yes. You mentioned the
13 December 18th date, it still could be moved. At
14 what point that can we assume it's a firm date
15 and --

16 MR. GROBE: As of right now, it's a firm
17 date. If it needs to be delayed, we will let you
18 know, and you can be confident at 6:00 clock on
19 December 18th when the meeting starts that it has
20 started.

21 MR. HORNER: That's not helpful if somebody
22 is contemplating buying plane tickets.

1 MR. GROBE: I'd like to give somebody else
2 a chance.

3 Is there anybody else?

4 THE OPERATOR: I see no further persons.

5 MR. GROBE: Very good. Once again, I
6 appreciate FirstEnergy's ~~First Energy's~~ participation in this
7 meeting, and also the members of the public that
8 stayed on the line.

9 And with that, this meeting is
10 adjourned. Thank you.

11 (Which were all the
12 proceedings had and
13 testimony taken in the
14 above-entitled matter at
15 the time and place
16 aforesaid.)

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1 STATE OF ILLINOIS)
) SS.
2 COUNTY OF KANE)

3 I, ELLEN E. PICCONY, a Notary Public
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5 Illinois, County of Kane, do hereby certify that
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11 and complete report of the entire testimony so
12 taken at the time and place hereinabove set
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