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Studies

#### License Application Plan - Design Overview

Presented to: NRCDOE Technical Exchange License Application Plan

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U.S. Department of Energy Office of Civilian Radioactive Waste Management

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# Discussion and Example of Remaining Technical Work-Design

- Design Requirements
- Subsurface Design
- Waste Package Design
- Surface Design

# **Design Requirements**

- Define Systems Structures & Components of the Monitored Geologic Repository (61 Systems)
- Systems Engineering
  - Provide Definition and Criteria
  - Produce System Description Documents
- Determine Applicable Regulatory Requirements
  - Applicable Regulations, Codes and Standards
  - Test and Evaluation Programs for Post Closure Verification
  - Acceptance Criteria, Test, and Inspection

# **Design Development**

- Technical Guidance Document (TGD) Provides Overall Framework for License Application
- "Binning" Method Applies to All Work
- Bin 3 Elements (Important to Safety No Regulatory Precedent) Utilize Post-Closure Safety Case Priorities
- Bin 2 Elements (Important to Safety With Regulatory Precedent) Utilize Pre-Closure Safety Evaluation (Design Basis Events - DBEs)
- NRC KTIs/IRSRs Provide Specific Technical Guidance
- Other Technical Issues Resolution

### Design Development (continued)

- Design Development Includes Activities to Support the Licensing Process
  - Improved Performance
  - Licensability (Allocation of Performance, Reduced Complexity, Relevant Analogs, Reduction of Uncertainties)
  - Defense in Depth

### Design Development (continued)

- Typical Post-Closure-Related Systems
  Documentation
  - PA Analysis
  - Natural Environment Data
  - Layouts/Arrangement/Key Structural Elements
  - Engineered Materials Data/Key Components
    Design

# Design Development (continued)

 Major Design Inputs to Performance Assessment: VA to SR/LA

Milestone Description	<u>Date</u>
Waste Form Characteristics Report	12/98
Waste Form Characteristics Report - Update	11/00
Engineered Materials Report "design not just package	12/98
Engineered Materials Report - Update	11/00
Select Initial SR/LA Design and Options	5/99
Design Verification for Performance Assessment	3/00

# **Design Development**

- Typical Pre-Closure-Related Systems
  Documentation
  - DBE Analysis
  - Natural Environment Data
  - Arrangements/Key Structural Elements
  - Systems Operating/Control Logic
  - Equipment Performance

#### Design Planned Technical Work -Subsurface

	1. Expected Postclosure Perform	2. Design	3. Disrup-	4. Natural	5. Perfor-	Preclosure	
Work Category (Section of VA Vol. 4)	Principal Factors	Priority To SR/LA	Margin/ Defense in Depth	tive Proc./ Events	& Man- Made Analogs	mance Confir- mation	Safety Case
	S	ubsurface	Design	- L			
Subsurface Facility (3.2.1.1)	Effects of heat and excavation on						
,	flow (mountain scale) Humidity and temperature at the						
	waste package	0					
Ground Control (3.2.1.2)	Chemistry of water on waste package Formation and transport of radionuclide-bearing colloids	2	v				¥ ,
Subsurface Ventilation (3.2.1.3)	Effects of heat and excavation on flow (drift scale) Dripping on waste packages	2	1				1
	Humidity and temperature at the waste package	2 0					
Waste Emplacement (3.2.1.4)	Integrity of outer carbon steel waste package barrier	1	1				~ ~
	Integrity of inner corrosion-resistant waste package barrier	3					
Subsurface Safety and Monitoring (3.2.1.5)	N/A		-				1
Waste Retrieval (3.2.1.6)	N/A		1				1
Performance Confirmation (3.2.1.7)	N/A					1	
Sealing and Closure (3.2.1.8)	Formation and transport of radionuclide-bearing colloids Transport through and out of EBS	2				4	
Subsurface Utilities (3.2.1.9)	N/A	1		<u> </u>	<u> </u>		1
Subsurface Integrated Control Systems (3.2.1.10)	N/A		V				7
Radiological Safety (3.2.1.11)	N/A		1				V
Engineered Barrier System Performance Modeling and Testing (3.2.1.12)	Effects of heat and excavation on flow (drift scale) Dripping onto waste packages	2	V				
	Humidity and temperature at waste package	2					
	Chemistry of water on waste package	0					
	Formation and transport of radionuclide-bearing colloids	2					
	Fransport inrough and out of EBS	2					
		1					

# Subsurface Design

- Examples of Planned Work
- Ground Support
  - Temporary (Development-Side) and Permanent (Emplacement-Side) Types
  - Alternate Concepts (Concrete, Unlined Drift, Size Variations)
  - Requirements Evaluation (Environmental, Seismic, Thermal) (Short Term/Long Term)
  - Materials Selections Analyses (Longevity, Input on Near Field and In-Drift Conditions, Maintenance Requirements)

#### Subsurface Design (continued)

- Subsurface Ventilation
  - Development and Emplacement Systems
  - Design and Performance Under Normal Conditions
  - Identification and Analysis of Accident Scenarios and Upset Conditions (Include Development/Emplacement Interactions)
  - Consideration/Evaluation of Potential Long Term Ventilation (Effects on Temperature, Humidity, Near Field Environment)

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Preparation of P&IDs, Control Logic
 Arrangements and Equipment Performance
 Requirements

#### Subsurface Design (continued)

- Waste Retrieval
  - Analysis of "Normal" Retrieval (Emplacement Equipment/Systems Used for Retrieval)
  - Evaluation "Off-normal" Retrieval (Special Equipment/Systems)
  - Use of Demonstrated Technology
  - Develop Analysis and Design Documents for Feasible and Functional Systems

#### Design Planned Technical Work -Waste Package

· · · · · · · · · · · · · · · · · · ·	Elements of the Postclosure Safety Case						[
Work Category (Section of VA Vol. 4)	1. Expected Postclosure Perfo Principal Factors	rmance Priority to SR/LA	2. Design Margin/ Defense in Depth	3. Disrup- tive Proc./ Events	4. Natural & Man- Made Analogs	5. Perfor- mance Confir- mation	Preclosure Safety Case
	•	Waste P	ackage				
Waste Package Designs for Uncanistered Spent Nuclear Fuel (3.2.2.1)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion– resistant waste package barrier	1 3	4				↓
Waste Package Designs for Canistered Spent Nuclear Fuel (3.2.2.2)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion– resistant waste package barrier	1 3					√
Waste Package Designs for DOE Spent Nuclear Fuel (3.2.2.3)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion– resistant waste package barrier	1 3	1				
Waste Package Designs for High-Level Radioactive Waste (3.2.2.4)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion- resistant waste package barrier	1 3	1				
Alternate Waste Package Designs (3.2.2.5)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion resistant waste package barrier	1 3	4				1
Disposal Container Fabrication and Closure Welding (3.2.2.6)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion- resistant waste package barrier	1 3	V	1			V
Criticality Methodology (3.2.2.7)	Transport through and out of EBS Flow and transport in the unsaturated zone	1 3	V				1
Waste Form Testing and Modeling (3.2.2.8)	Integrity of spent fuel cladding Dissolution of spent fuel and glass waste forms	2 1	1				
Waste Package Materials Testing and Modeling (3.2.2.9)	Integrity of outer carbon steel waste package barrier Integrity of inner corrosion- resistant waste package barrier	1 3	V				1

# Waste Package Design

- Examples of Planned Work
- Waste Package Design for
  - Uncanistered Spent Nuclear Fuel
  - Canistered Spent Nuclear Fuel
  - DOE Spent Nuclear Fuel
  - Spent Naval Fuel
  - Defense High Level Radioactive Waste

# Waste Package Design (continued)

- Disposal Container Fabrication and Closure Welding
- Criticality Methodology
- Waste Form Testing and Modeling
- Waste Package Materials Testing and Modeling
  - Short-term and Long-term Corrosion Testing (WP & WF)
  - Welded and Un-Welded Test Coupons
  - Accelerated/Aggressive Test Environments
  - All Candidate Materials (Steel, Nickel, Ti, Ceramics)

#### Design Planned Technical Work -Surface

	Elements of the Postclosure Safety Case						
Work Category (Section of VA Vol. 4)	1. Expected Postclosure Perf Principal Factors	ormance Priority to	2. Design Margin/ Defense	3. Disrup- tive Proc./ Events	4. Natural & Man- Made	5. Perfor- mance Confir-	Preclosure Safety Case
	<u> </u>	SR/LA	in Depth		Analogs	mation	
	S	urface De	sign				
Surface Facilities (3.2.3.2)	N/A						√
Design Documentation and Engineering Products (3.2.3.3)	N/A						V
Carrier Preparation Building Design (3.2.3.4)	N/A						V
Waste Handling Building Design (3.2.3.5)	Integrity of outer carbon steel waste package barrier	1					V
	Integrity of inner corrosion– resistant waste package	3					
	barrier Integrity of spent fuel cladding	2					
Waste Treatment Building Design (3.2.3.6)	N/A						1
Sitewide Systems and Support Design (3.2.3.7)	N/A						1
Support Activities (3.2.3.8)	N/A						√

# Surface Design

- Example of Planned Work
- Waste Handling Building
  - Analysis of Waste Handling and Waste Packaging Production (Throughput Requirements, Handling Systems, Welding/Assembly Systems and Equipment, Quality Control, Quality Assurance)
  - Building Arrangement, Structural Concepts, Critical Structural Details
  - Design Basis Accidents and Events (DBEs)
  - Internal Systems P&IDs, Electrical 1-Lines, Control Logic, Critical Equipment Performance

# **Design Selection**

- LA Plan Requirements for Alternative Evaluations
  - 10 CFR 60 Alternatives
  - Response to NWTRB and Other Reviewer Inputs
- Implementation of LA Plan Requirements Work to be Accomplished
  - Features/Alternatives Lrge
  - Criteria for Alternative Selection
  - Decision Methodology
  - Evaluations (Performance, Cost, Other Criteria)

# Design Selection (continued)

- Decision Methodology
- 2 Pass Approach
  - 1st Pass -



- Stripped Alternatives (Develop Analysis for 8 Criteria)
- Individual Features ( " " " " )
- Evaluate Post Closure Performance
- 2nd Pass Enhanced Design Alternatives
  Combine Features with Alternatives for:
  - Improved Performance
  - Licensability and Defense in Depth
  - Reduction of Uncertainty
  - Evaluate on All Criteria

# **Design Selection** (continued)

- Major Milestones/Activities
- Complete 1st Pass Analysis (12/98)
  - Determine "Complete" List of Features/Alternatives
  - Determine Decision Criteria/Weighting Factors
- Complete 2nd Pass Analysis (2/99)
  - Complete Determination of Enhanced Design Alternatives

# Design Selection (continued)

- Select Initial SR/LA Design (5/99)
  - Complete Comparison of Alternatives
  - M&O Management Review
  - DOE Review
- Design Verification for Performance
  Assessment (3/00)