

5.5 Programs and Manuals

---

5.5.9.3 Inspection Frequencies (continued)

for each unit, a one-time inspection interval extension of a maximum of once per 40 months is allowed for the inspection performed immediately after the Unit 1 1R17 inspection and for the inspection performed immediately after the Unit 2 2R15 inspection. These are exceptions to the Extension Criteria in that the inspection interval for each unit is based on the results of only one inspection falling into the C-1 category for that unit.]

- b. If the results of the inservice inspection of a steam generator conducted in accordance with Table 5.5.9-2 at 40 month intervals fall in Category C-3, the inspection frequency shall be increased to at least once per 20 months. The increase in inspection frequency shall apply until the subsequent inspections satisfy the criteria of Specification 5.5.9.3.a; the interval may then be extended to a maximum of once per 40 months.
- c. Additional, unscheduled inservice inspections shall be performed on each steam generator in accordance with the first sample inspection specified in Table 5.5.9-2 during the shutdown subsequent to any of the following conditions:
  - 1. Primary-to-secondary tube leaks (not including leaks originating from tube-to-tubesheet welds) in excess of the limits of Specification 3.4.13.
  - 2. A seismic occurrence greater than the Operating Basis Earthquake.
  - 3. A loss-of-coolant accident requiring actuation of the engineered safeguards.
  - 4. A main steam line or feedwater line break.

5.5.9.4 Acceptance Criteria

- a. As used in this Specification:
  - 1. Imperfection means an exception to the dimensions, finish or contour of a tube from that required by fabrication drawings or specifications. Eddy-current testing indications below 20% of the nominal wall thickness, if detectable, may be considered as imperfections.

(continued)