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PROJECT OFFICE QUALITY ASSURANCE REPORT FOR

THE YUCCA MOUNTAIN PROJECT OFFICE CORRECTIVE ACTION REVIEW OF

THE YUCCA MOUNTAIN PROJECT OFFICE,

TECHNICAL AND MANAGEMENT SUPPORT SERVICES,

AND

MAC TECHNICAL SERVICES COMPANY

CORRECTIVE ACTION REVIEW I-01

CONDUCTED APRIL 16-20, 1990

Prepared by:

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KrH z Frank J.

3/90 Date: 5

Approved by:

Review Team Leader

Donald G. Horton, Director

Quality Assurance Division Yucca Mountain Project Office

Date: 5/3/90

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ENCLOSURE

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EXECUTIVE SUMMARY

Because not all applicable criteria of the Yucca Mountain Project Office (Project Office) Quality Assurance Plan (QAP) were reviewed during this first corrective action review, it is not possible to provide an overall effectivity statement of the Project Office QAP at this time. In addition, for instances in which open Standard Deficiency Reports (SDRs) had already been issued against the criteria being reviewed, no additional SDRs were generated; 62 such open SDRs existed.

The following is the Corrective Action Review Team's summation of the acceptability of each individual criterion of the Project Office QAP (as reviewed). The summation is the result of measuring the implementation of the Project Office Quality Management Procedures, Administrative Procedures (Quality), and Branch Technical Procedures.

- Criterion I Organization Activities reviewed for this criterion were in compliance with procedural requirements. This criterion appears to be acceptable.
- 2. Criterion II Quality Assurance Program

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> Verification of compliance to the requirements for selection, indoctrination, and training of personnel performing or verifying activities that affect quality is indeterminate due to requirements of the Privacy Act, which restrict access to records that demonstrate implementation of the procedures.

Readiness reviews that had been performed appeared to be in compliance with procedural requirements.

Based on the number of open SDRs against this criterion and the generation of additional SDRs from this review, this criterion is unacceptable.

- 3. Criterion III Scientific Investigation and Design Control
 - a. The aspects of Criterion III discussed below were reviewed and found to be acceptable.

The study plan reviews appeared to be in compliance with procedural requirements. However, there was one SDR written on the prequalification of reviewers that did not impact on the quality of the review.

The acceptance of design control documents by the Project Office appears to be in compliance with the procedural requirements. However, based upon the recommendations provided, the procedures governing the activities appear to need review for adequacy/consistency with recent changes that have occurred on the Project. The implementation of the Change Control Process was found to be in compliance with procedural requirements.

The technical assessment review for the Waste Package Design Requirements Document (in progress) was reviewed and found to be in compliance with procedural requirements.

Work performed on Quality Assurance Level Assignments by Technical and Management Support Services (T&MSS) was in compliance with procedures and had been reviewed and approved by the Project Office.

b. The aspects of Criterion III discussed below were reviewed and found to be unacceptable.

The Air Quality Monitoring Program is operating under six open SDRs. The quality of the data being obtained is indeterminate because the weight standards being used for calibrating the one available balance are not traceable to the National Institute of Standards and Technology. This area must be considered unacceptable.

The Meteorological Monitoring Program is operating. The data being acquired has indeterminate quality since it has been processed with unqualified software at Science Applications International Corporation in San Diego. There are at least three open SDRs in the field at this time. The quality of this program is judged to be ineffective.

The Radiological Monitoring Program by T&MSS has been stopped by internal directive. Until new quality procedures are approved and implemented, this area must be considered unacceptable.

Software development and application by T&MSS has been stopped by internal directive. Until an approved Software Quality Assurance Program becomes effective, this area must be considered unacceptable.

4. Criterion V - Instructions, Procedures, Plans, and Drawings

Activities reviewed for this criterion were in compliance with the procedural requirements. Although there are open SDRs written against this criterion, they are for revisions to procedures. This criterion appears to be acceptable.

5. Criterion VI - Document Control

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Activities reviewed for this criterion were in compliance with the procedural requirements. However, there are open SDRs issued against this criterion. Until the corrective actions to the SDRs are satisfactorily implemented, this criterion must be considered unacceptable.

6. Criterion XV - Control of Nonconforming Items

In general, the Project Office's Nonconformance Report (NCR) system was found to be in compliance with the requirements. Modifications were made to the NCR log during the review to bring the log into compliance with the requirements of the procedure. An Interim Change Notice was issued during the review to bring the procedure into compliance with QAP requirements of sending a copy of completed NCRs to Project Office Quality Assurance (QA). An SDR was issued to the Project Office for not reviewing and approving Participant NCRs with a use-as-is or repair disposition. With the exception of this SDR, this criterion is acceptable.

7. Criterion XVI - Corrective Action

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Corrective Action and Trend Analysis were in compliance with procedural requirements and are acceptable.

Deficiencies of the SDR system were identified and documented on SDRs during a surveillance conducted in December 1989. Until the corrective actions to these SDRs are implemented, this criterion is unacceptable.

8. Criterion XVII - Quality Assurance Records

There are seven open SDRs against this criterion plus the four SDRs generated during the review. Until the corrective actions to the SDRs have been satisfactorily implemented, this criterion is considered unacceptable.

9. Criterion XVIII - Audits

Performance of Audits and Surveillances was found to be in compliance with the requirements of the QAP and implementing procedures. However, two deficient conditions exist that must be corrected. The first condition is that audit packages have not been transmitted to the Local Records Center and is addressed in an existing SDR. The second is a failure to maintain the documented certification of lead auditors. These two conditions are not considered major deficiencies and this criterion is considered acceptable.

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1.0 INTRODUCTION

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This report contains the results of a corrective action review of the Yucca Mountain Project Office (Project Office), Technical and Management Support Services (T&MSS), and MAC Technical Services Company (MACTEC), support of the Yucca Mountain Project. The review was conducted at facilities located in Las Vegas and the Nevada Test Site, Nevada (April 16-20, 1990). The Quality Assurance (QA) program requirements to be verified were taken from the Project Office Quality Assurance Plan (QAP), NNWSI/88-9, Revision 3.

2.0 CORRECTIVE ACTION REVIEW SCOPE

The following program elements were reviewed to assess compliance with NNWSI/88-9, Revision 3, and the Project Office implementing Quality Management Procedures, Administrative Procedures (Quality), and Branch Technical Procedures:

- 1.0 Organization
- 2.0 Quality Assurance Program
- 3.0 Scientific Investigation Control and Design Control
- 5.0 Instructions, Procedures, Plans, and Drawings
- 6.0 Document Control
- 15.0 Control of Nonconforming Items
- 16.0 Corrective Action 17.0 Quality Assurance Records
- 18.0 Audits

The following program elements of NNWSI/88-9, Revision 3 were not reviewed at this time and will be included in the second part of the corrective action review:

- 4.0 Procurement Document Control
- 7.0 Control of Purchased Items and Services
- 8.0 Identification and Control of Items, Samples, and Data
- 12.0 Control of Measuring and Test Equipment
- 13.0 Handling, Shipping, and Storage

The following program elements of NNWSI/88-9, Revision 3 are considered not applicable to the scope of work at the present time:

- 9.0 Control of Processes
- 10.0 Inspection
- 11.0 Test Control
- 14.0 Inspection, Test, and Operating Status

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3.0 REVIEW TEAM PERSONNEL

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The Corrective Action Review Team consisted of the following personnel:

Individual	Responsibility
Frank J. Kratzinger	Review Team Leader
Amelia I. Arceo	Reviewer
Neil D. Cox	Reviewer
Gerard Heaney	Reviewer
Thomas J. Higgins	Reviewer
Robert H. Klemens	Reviewer
Kenneth T. McFall	Reviewer
Deborah L. Mogar	Reviewer
Charles C. Warren	Reviewer
Norm Frank	Observer, DOE/HQ
Bill Villanueva	Observer, DOE/HQ

4.0 SUMMARY OF REVIEW RESULTS

4.1 Statement of Program Effectiveness

In the opinion of the Corrective Action Review Team, the Project Office QA Program is unacceptable or indeterminate in the following areas:

- 1. Plans and Procedures identified in Criterion III (unacceptable)
- 2. Training and Qualification (indeterminate and unacceptable)
- 3. Corrective Action (unacceptable)
- 4. QA Records (unacceptable)
- 5. Implementation of procedures identified in Criteria II, III, VI, XVI, and XVII (unacceptable)

Based on the above, additional actions are required by the Project Office to ensure that sufficient controls are in place for the overall control of its quality-related activities.

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4.2 Summary of Technical Activities

There were no technical activities conducted during this review.

4.3 Summary of Findings

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A total of 11 Standard Deficiency Reports (SDRs) were generated as a result of this review. Information copies of the SDRs are included in Enclosure 2. Committed corrective action dates obtained during the review are indicated in parentheses after the synopsis of the SDRs in Section 6. Additionally, 13 recommendations were made by the review team and included in Section 6 of this report.

5.0 CORRECTIVE ACTION REVIEW MEETINGS

5.1 Pre-review Conference

A pre-review conference was held with the Project Office, T&MSS, and MACTEC personnel at 10:00 a.m. on April 16, 1990. The purpose, scope, and proposed agenda for the review were presented and the review team was introduced. A list of those attending is provided in Enclosure 1.

5.2 Personnel Contacted During the Review

See Enclosure 1.

5.3 Post-review Conference

The post-review conference was held at 2:00 p.m. on April 20, 1990, at the offices of the Yucca Mountain Project in Las Vegas, Nevada. The preliminary SDRs and recommendations were presented to the Project Office, T&MSS, and MACTEC. A list of those attending the post-review conference is provided in Enclosure 1.

6.0 SYNOPSIS OF STANDARD DEFICIENCY REPORTS AND RECOMMENDATIONS

- 6.1 Standard Deficiency Reports (Committed Corrective Action Completion)
 - SDR No. 516 There was no approved lesson plan for the training class given on AP-5.1Q, conducted on 3-21-90. (5-4-90)
 - SDR No. 517 A matrix of T&MSS employees indicated that the time limit on proficiency evaluations had been exceeded. (5-21-90)

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- SDR No. 518 There was no documented evidence of extension of certification for some lead auditors at the time that they performed as audit team leaders. (4-27-90)
- SDR No. 519 No documented evidence of training class attendance or completion of reading assignments for MACTEC personnel. (4-23-90)
- SDR No. 520 No documented evidence that Quality Assurance Program Plan (QAPP) compliance matrices have been completed by Fenix & Scisson of Nevada; Reynolds Electrical and Engineering Company, Inc.; Los Alamos National Laboratory and the Project Office. (5-25-90)
- SDR No. 521 Some reviewers of study plans did not satisfy the qualification requirements prior to performing the review. (4-30-90)
- SDR No. 522 There was no documented evidence that participant NCRs are consistently being reviewed and signed and dated if approved by the Project Quality Manager (PQM). (5-25-90)
- SDR No. 524 Record packages at MACTEC were authorized by personnel not on the authorization list, and the Local Records Center (LRC) authorization list was not signed and dated. (4-27-90)
- SDR No. 525 The LRC authorization list and the record type list for the Project Office was not authenticated. (4-27-90)
- SDR No. 526 References on published reports were not cross referenced into the Records Information System data base. (5-4-90)
- SDR No. 527 Record packages at T&MSS were inaccurate in their page counts. (5-7-90)

6.2 RECOMMENDATIONS

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1. Criterion I

SDR-299 was written to point out a deficiency in QMP-01-01, Paragraph 4.4, in that the Project Office and T&MSS organization charts did not reflect the actual organization elements and position titles in place at the Project Office and T&MSS activity areas.

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Due to the extensive plan and procedure effort being conducted by the Project Office, and the sequence of major events that have changed Project Office commitment from time to time, the target date of February 28, 1990, for completion of the revisions to plans and procedures was not met.

The problems identified in this SDR are being considered and the agreed upon solutions will be incorporated into the procedure rewrites; however, problems have arisen due to the lengthy review process and changes in requirements of the QAP.

It is recommended that an "unsatisfactory" verification letter be written by Project Office QA and forwarded to the Project Office along with a request for an amended response and a new effective date for completion of recommended corrective actions.

2. Criterion III

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- a. Priority management efforts should be directed toward enhancing the QA programs in the Air Quality and Meteorological Monitoring programs since they are ongoing and producing data of indeterminate quality, the former because calibration are not traceable to the NIST and the latter because off-site data processing software is not verified and validated. Furthermore, these data should be marked as being nonconforming.
- DMP-02-08, Revision 0, does not provide instructions for completing the Technical Assessment Review (TAR) Comment Record, which is Figure 3 within the procedure. A review of TAR comment records for the Waste Package Design Requirements Document (WPDRD) identified the following:
 - (1) The revision number of the WPDRD did not appear on several of the comment records.
 - (2) The title of the WPDRD did not appear on several of the comment records.
 - (3) In the "Reference Document No." column of the comment record form, a paragraph number was inappropriately being referenced on several of the comment records reviewed.

Based on the inconsistency indicated above, it is recommended that QMP-02-08 be revised to include instructions on how to complete the comment record form. The Project Office should also ensure that comment records are corrected prior to completing the TAR. (Note: the comment records are currently at LLNL for resolution).

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- c. For the Exploratory Shaft Site Preparation Readiness Review (in preparation), the Readiness Review Board Selection Record (figure 2 of AP-5.13Q) was not used, as is required by Paragraph 5.2.1 of AP-5.13Q. Instead, a typed list of board members was used as an attachment to letter No. YMP:MAM-2016, Robson to distribution, dated 5/25/89. The utilization of Figure 2 provides documentation (as required by Paragraph 5.2.2 of AP-5.13Q) that each review board member meets the qualification requirements for the review. The typed list attached to the letter does not provide this documentation. It is recommended that a Readiness Review Board Selection Record be completed prior to resumption of the readiness review.
- d. AP-5.13Q, Revision 0, Figure 2 is titled "Readiness Review Board Selection Record." Paragraph 5.2.1 Item 4 and Page 11 of the procedure calls the figure the "Readiness Review Team Selection Record". The procedure warrants revision to come to agreement with the terminology used in the procedure. Since Figure 2 is the documented statement that the Readiness Review Board members listed on the record meet the qualifications for the review (required by Paragraph 5.2.2 of AP-5.13Q), does the Project Office want to expand this documentation for qualification to team members also? Currently the procedure does not require that qualification requirements be established for review board team members. Qualification requirements are only required to be established for review board members.
- e. AP-5.18Q, Paragraph 5.2.1.1, states that "The Sub-system Design Requirements Document (SDRD), shall include requirements in terms of functions, performance, constraints, and interfaces, and it shall include relevant regulations, codes, and standards as part of the requirements." The procedure does not address assumptions that have an effect on functions and performance. The SDRD does in fact provide assumptions as appropriate.

It is recommended that AP-5.18Q be revised to include "assumptions." In addition, revise the terms in Paragraph 5.2.1.1 from "functions" to "functional requirements" and "performance" to "performance criteria." These revisions would provide consistency of terminology between the SDRD and AP-5.18Q.

f. The current working files for study plans have been open for 18 months due to the lengthy review process. Some study plans were written in accordance with the old Site Characterization Plan Management Plan, reviewed per AP-1.10Q, Revision 0, and resolutions of associated comments are currently being processed in accordance with Revision 1. It is recommended

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that those responsible for the files review all open files to determine the status and "vintage" of the documentation and include a short history and "roadmap" so that an external auditor will know what to expect in that file.

- g. The table of contents for submitted record packages in the LRC should be reviewed in light of the above recommendation. The purpose would be to devise an annotation or organization of the tables so that an external auditor would have a high probability of correctly requesting the record desired based on the table itself.
- h. A systematic approach should be developed for handling information on the delegation of authority. The approved documentation for the delegation of authority should be placed into the LRC and working file immediately.
- 3. Criterion V

AP-1.1Q, Paragraph 5.16, requires an annual review of quality-related APs (on their effectivity date) to be conducted by the QA Organization, to evaluate the continuing adequacy of the procedures. Since no specific forms, records, or documents are required, no evidence of the reviews has been captured by QA records. This is not a QAP requirement, but it is a useful management tool and should be more clearly defined, detailed, and documented.

4. Criterion VI

AP-1.6Q, Paragraph 5.2.2, states that requests by the State of Nevada for unpublished information shall be handled in accordance with AP-1.8Q. The table of contents of the Administrative Procedures Manual lists the procedure as AP-1.8. AP-1.8 has been "in preparation" since 1988, and has never been issued.

Requests by the State of Nevada are being handled along with other requests for unpublished information per AP-1.60 requirements.

It is recommended that AP-1.8 be issued and implemented and the requirements of AP-1.6Q, be changed to incorporate reference to AP-1.8 instead of AP-1.8Q or delete the requirement for AP-1.8 and revise AP-1.6Q to include requests by the State of Nevada.

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5. Criterion XV

Implementation of QMP-15-01 is being hampered by the lack of commitment of time and personnel to Nonconformances. Participant NCRs are not being processed or maintained in a manner that will allow follow-up or tracking of any sort. No one has been appointed by the Project Office to oversee the requirements of QMP-15-01 and ensure the smooth functioning of the NCR system. The Project Office NCRs are logged and filed, but the NCRs that participants are required to forward to the Project Office are not being filed or logged in any discernible manner. The status of individual NCRs and whether responsibilities remain unfulfilled or not is unknown. The procedure does not specifically require the tracking and filing of participant NCRs, but if the current situation continues there is a probability that once the pace of work increases the NCR system could fail. It is recommended that an individual be assigned to the NCR system and be responsible for its functioning.

6. Criterion XVIII

In reviewing audit plans for the seven audits performed during 1989, it was impossible to determine if plans existed for the review of identified deficiencies from previous audits. It is recommended that follow-up of deficiencies from previous audits (if planned) be included in subsequent audit plans.

7.0 RECOMMENDED ACTION

A written response is required for each SDR delineated in Section 6. Responses to each SDR are due within 5 working days from the date of the SDR transmittal letter. Upon response, acceptance, and satisfactory verification of all remedial and corrective actions, the SDRs will be closed and the Project Office will be notified (by letter) of the closure.

Written responses to the recommendations are not required.

ENCLOSURE 1

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CORRECTIVE ACTION REVIEW I-01 PERSONNEL CONTACTED

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			PRE-	CONTACTED DURING	POST
NAME	ORGANIZATION	TITLE	REVIEW	REVIEW	REVIEW
Aiello, Carolyn G.	YMP	Training Prg. Analyst		X	
Arceo, Amelia I.	SAIC	QA Engineer	X	X	X
Barton, Robert V.	YMP	Deputy Director	X	X	X
Bjerstedt, Thomas W.	YMP	Gen. Engineer		X	
Blanchard, Maxwell B.	YMP	Director R&SE			X
Blaylock, James	YMP	Project Office <u>Q</u> A	X		x
Blue, Jackalie L.	SAIC	Mgr., Information Sys.	,	X	
Brogan, Nita J.	SAIC	Staff Assistant	X	· X	X
Bryant, Paul	SAIC	Mgr., Plans & Proced.		X	
Carlson, John	SAIC	Staff Member		X	
Carpenter, Lee	YMP	Gen. Engineer		X	
Carter, Sharon A.	YMP	Gen. Engineer		X	
Cavazos, Anne	SAIC	Staff Member		X	
Church, Kim K.	SAIC	Staff Member		Х	
Clark, James E.	SAIC	PO QA Liaison		X	X
Claxton, Shawn	MACTEC	Secretary		Х	
Constable, Robert B.	YMP	Project Office QA	X	х	X
Conway, Zemer J.	SAIC	Technician		X	
Cotten, Elaine	W	Supv. Local Records		X	
Cotter, Mae D.	SAIC	Mgr. Local Records		x	
Cox, Neil D.	SAIC	QA Engineer	X	X	X
Crawford, Sid L.	SAIC	QA Engineer			X
Dana, Steve R.	SAIC	QA Engineer	X	Х	X
Diaz, Mario R.	YMP	Project Office QA		X	
Dixon, Wendy R.	YMP	Director P&OC	X		
Dobson, Dave C.	YMP	Chief Reg. Inter.		X	X
Dussman, Monica M.	SAIC	Mgr. Env. Programs		х	
Dymmel, George D.	YMP	Chief Systems Branch		X	
Edwards, Roxanne D.	YMP	Gen. Engineer	X	X	X
Ford, Victor	SAIC	CRF Supervisor		X	X
Frank, Norm	CER/HQ	Observer		X	X
Furbush, David A.	SAIC	Mgr. Tech. Writing		X	
Gardiner, James T.	YMP	Gen. Engineer	X	X	
Gates, Robert E.	MACTEC	Deputy Project Mgr.		X	
Gertz, Carl P.	YMP	Project Manager			X
Grant, Terry A.	SAIC	Senior Geologist		X	
Gron, Laura	SAIC	LRC Supervisor		X	
Hampton, Catherine E.	YMP	Project Office QA		· X	
Harbert, Kevin R.	SAIC	Manager CCD	X	X	
Hardin, E.	SAIC	Staff Member		x	

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CORRECTIVE ACTION REVIEW 1-01 PERSONNEL CONTACTED

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NAME	ORGANIZATION	TITLE	REVIEW	REVIEW	REVIEW
Harper, James B.	SAIC	QA Manager	X		x
Heaney, Jerry	SAIC	QA Engineer		X	X
Higgins, Thomas J.	SAIC	QA Engineer	X	X	X
Hodges, Kristi A.	SAIC	QA Specialist	-	X	
Horton, Donald G.	YMP	Director QA		X	Х
Iorii, Vincent F.	YMP	Chief Branch Control	x		x
Kaiser, Robert D.	YMP	Chief Ops Control		x	x
Karnoski, Peter J.	SAIC	QA Engineer		x	
Keller, Dave	SAIC	Manager CRF	-	x	
Kirk, Joseph R.	SAIC	Mgr. Contract Svcs.		x	
Klemens, Robert H.	SAIC	QA Engineer	X	х	x
Kratzinger, Frank J.	SAIC	QA Engineer	x	x	x
Kunich, Angela K.	YMP	Mail & CF Supv.		x	
Lewis, Christopher	Harza	Staff Member		x	
Lezcano, Terri	SAIC	Trn. Records Spec.		x	
Little, Leo E.	YMP	Director E&D			х
Luthiger, Peter J.	SAIC	Technician		x	
Madsen, James L.	MACTEC	Project Mgmt. Spec.		x	
Matthusen, August C.	SAIC	Staff Member		x	
Maxwell, Frank R.	YMP	Gen. Engineer		x	
McAlister, Diane N.	SAIC	CM Specialist	X	x	
McFall, Kenneth T.	SAIC	QA Engineer	X	x	X
Milsap, Brenda	SAIC	LRC Staff	•-	x	••
Mogar, Deborah L.	SAIC	QA Specialist	X	x	X
Mudra, Paul J.	SAIC	Engineer		x	
Murthy, Ram B.	YMP	Gen. Engineer	. X		X
Newberry, Claudia M.	YMP	Gen. Engineer	•-	x	
Noland, Terry W.	W	QA Engineer		x	
Paige, Russell A.	Harza	Senior Geologist		X	
Pendleton, Martha W.	SAIC	Integrator		X	
Peters, Forrest D.	SAIC	Senior Geologist		X	
Phillips, Garth	YMP	Gen. Engineer		x	
Polivka, Leo A.	SAIC	Engineer	X		
Prater, Cynthia H.	SAIC	Office Assistant		x	
Prowell, Grover	SAIC	Staff Member		x	
Randolph, Stuart L.	SAIC	Procedures Coordin.		X	
Rehop, Carol	YMP	Admin. Officer		x	
Royer, Dennis C.	YMP	Gen. Engineer		x	
Rusk, James H.	MACTEC	Manager QA		x	
Samuolis, Peter R.	SAIC	Engineer		x	
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CORRECTIVE ACTION REVIEW I-01 PERSONNEL CONTACTED

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NAME	ORGANIZATION	TITLE	PRE- REVIEW	CONTACTED DURING <u>REVIEW</u>	POST <u>REVIEW</u>
Sellards, Cindy	SAIC	CRF Supervisor		x	
Shaler, John E.	SAIC	APM Tech. Support	X		x
Smith, Steve C.	SAIC	Engineer		X	
Spangler, Elaine L.	SAIC	Tech. Doc. Coordin.		X	
Statler, Jan	SAIC	Manager Records		X	
Steele, Thomas G.	SAIC	CM Specialist		x	
Therien, John E.	SAIC	QA Integrator			X
Thompson, Catherine M.	SAIC	QA Engineer	X	X	x
Thompson, Mary J.	SAIC	CM Analyst	X	X	
Thomure, Dawn A.	REECO	Chief Clerk, DOE LRC		X	
Villanueva, Bill	DOE/HQ	Observer		X	
Voltura, Nancy A.	YMP	Project Office QA		X	
Waddell, John D.	SAIC	Manager, Sys. Engrg.	X	x	
Warren, Charles C.	MACTEC	QA Engineer	X	X	х
Watson, Thomas L.	Harza	Engineer	·	X	
Wilmot, Edwin L.	УМР	Deputy Project Mgr.	X	X	х
Wilson, Winfred A.	YMP	Site Manager	X		x
Woolfolk, Steve W.	SAIC	Mgr. Rad Program		X	
Wright, Samantha B.	SAIC	Clerk, Config. Cont.		X	

ENCLOSURE 2

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YMPO STANDARD DEFICIENCY REPORT

YMPO STANDARD DEFICIENCY REPORT CONTINUATION SHEET		N-QA-038 2/89
SDR No. 516	Page 2	of 2
8 Requirement (continued)		
scope, and method of implementation.		
10 Recommended Actions (continued)		
prevent recurrence.		

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	1 Date 04/20/90		2 Severity Le	vel 🗆 1	⊠2 □3	Page 1	of 2
Organization		3a Identifi A. Arceo/ Mogar	ed By D.			4 SDR No. 517 R	ev. <u>0</u>
	5 Organization TEMSS		erson(s) Contact Lezcano		7 Response I 20 Working Date of Tra	Days from	
Originating QA	8 Requirement (Audit Checklist Item YMP/88-9, Rev. personnel qual	2-12 3, Sect.	III, Para. 5	.1.5. and			
£	9 Deficiency Contrary to th 04/13/90 was r evaluations. T	eviewed a	nd there were	several c	ases of ov	verdue profici	ency
Completed	10 Recommended Acti Identify the r				Correct the		ted in
	Block 9. Inve	stigate t	he program, p	rocess, ac	tivities,	or documentat	ion to
Apr.	11 QAE/Lead Auditor/D. Junelie S. arces &		NIA	iger/Date	12 -	roject Quality N	Agr./Date 5-3-9 C
5	14 Remedial/Investigativ		· · · · ·			0.0	0
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rganization	16 Cause of the Condi	ition & Co	rrective Action 1	o Prevent	Recurrence 17 Effectiv	ve Date	
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g.	19 Response Accepted	QAE/Lead	Auditor/Date	Division M	lanager/Date	Project Qual	ity Mgr./Date
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Page 2 of 2

8 Requirement (continued)

perform activities affecting quality shall be evaluated and documented at least annually," and QMP 02-01, Rev. 1, Para. 5.2.1 states "No more than 13 months shall elapse between proficiency evaluations."

9 Deficiency (continued)

quality activities who have an overdue proficiency evaluation:

Richard Bahorich Nita Brogan Kim Church James Clark Thomas Higgins Bruce Hurley Kent Johnson Deborah Mogar Keith Schwartztrauber Cathie Thompson

10 Recommended Actions (continued)

determine the extent and depth of similar deficient conditions listed as examples on the SDR. Identify the cause of the condition and the planned action to prevent recurrence.

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	1 Date 4-20-90		2 Severity Le	vel 🗆 1 🔯 2	03	Page	l of	2
Organization	3 Discovered During CA Review I-01	3a Ider C. C. I	ntified By Narren			4 SDR No. 518	Rev0	
	5 Organization Project Office		Person(s) Contact . Diaz	ed		7 Response 20 Workin Date of 1	ng Days	from
Originating QA	8 Requirement (Audit QMP-02-02, Rev.	Checkli . 1 stat	st Reference, if A tes the following	oplicable) g in Para. 5.4.	.1:			
gine	Lead Auditors a	and Aud	itors shall main	tain their prof	ficienc	y through		
ठे		for the	requirements, t following Lead					5
ple	10 Recommended Act	tion(s):	🛛 Remedial 🖾 In	vestigative 🖾 🕻	Correctiv	re		
Completed	-		action to correthe condition a					
7	11 QAE/Lead Auditor/E	Date	12 Division Mana	ager/Date	13 Pr	Ject Quality	Mgr./Da	te
Aprvi.	C.C. Waren	4-25-90	N/A		at	hunta	2-3-3 مەرىمايى	10
in Block 5	14 Remedial/Investigati	ve Actio	n(s)	15 I	Effective	Date		
ganization	16 Cause of the Cond	lition &	Corrective Action 1	o Prevent Recur	rence			
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Completed by								
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8 Requirement (continued)

performance of the following activities: Participation in at least one QA audit per year (LAs shall participate in at least one QA audit a year either as a LA or Auditor); review and study of codes, standards, procedures, instructions, and other documents related to QA program and program auditing; and participation in training programs, as directed by the PQAD Manager. The activities performed by LAs and Auditors to maintain their proficiency shall be listed on Figure 2 by the PQAD Manager for each LA and Auditor, and shall be used as the basis for demonstrating adequate maintenance of proficiency. Based upon the results of annual assessments of documented evidence the PQAD Manager may extend the certification, require retraining, or require requalification. Figure 2 shall identify the activity performed, the date(s) the activity was performed, and the type of proficiency maintenance activity (i.e., audits performed, reviews/studies conducted, or participation in training programs) for each activity performed. The POAD Manager's dated signature on Figure 1 shall indicate that the results of the evaluation are satisfactory and the certification is extended for a period of one year from the date of the evaluation.

9 Deficiency (continued)

		Cert. Expired	Audit	Audit Start Date
	Camp Caldwell	8-1-89 5-19-89	89-05 89-04	9-25-89 8-14-89
_	Ruth	11-2-88	89-02	4-24-89

10 Recommended Actions (continued)

recurrence.

Investigate Status of Certification for all Lead Auditors and Auditors who have participated or are currently participating in Audits.

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Organization	3 Discovered During CA Review I-01	3a Identifie A. Arceo/ D. Mogar	ed By	· · · · ·			4 SDR No. 519 F	lev0
	5 Organization MACTEC	1	rson(s) Contact	ed	_		7 Response 20 Working Date of Tra	Days from
Originating QA	8 Requirement (Audit Checklist Item QMP-02-01, Rev. affect quality,	2-10 . 1, Para.	5.3.1 states	, *Prior	-		•	s that
à	9 Deficiency A list of requi attendance list for three MACTE	s, and the	e required re	ading ass	ignmen	nt lis	sts were revie	ewed
Completed	10 Recommended Act Identify the re Block 9. Inves	emedial ac	tion to be ta	ken to co	rrect		leficiencies n	
Aprvl.	11 QAE/Lead Auditor/D		2 Division Mana NA	ager/Date		18 P	roject Quality M	Mgr./Date 5-3-9-
ā	14 Remedial/Investigati	ve Action(s))		15 5	Effoctiv	/e Date	
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Organiza	16 Cause of the Cond	lition & Cor	rective Action 1	o Prevent			ve Date	
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Completed by	18 Signature/Date						<u> </u>	
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g.	19 Response Accepted		Auditor/Date	Division N				lity Mgr./Date
A Org.	20 Corrective Action Verif. Satisfactory	QAE/Lead	Auditor/Date	Division N	Manage	er/Date	Project Qua	lity Mgr./Date
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8 Requirement (continued)

indoctrination into the Project scope, purpose, and objectives. Basic Project indoctrination shall consist of required reading assignments and an NNWSI Project Orientation Course."

9 Deficiency (continued)

people had not completed all training classes and/or reading assignments as follows:

- C. Warren Missing 4 training classes (AP5.20, 5.30, 5.180, and 5.190)
- J. Caldwell Missing 3 training classes (AP5.20, 5.30, and 5.190)
- B. Gates Missing 2 training classes, (AP3.3Q and 3.6Q) 11 reading assignments and NNWSI Project Orientation course

10 Recommended Actions (continued)

determine the extent and depth of similar deficient conditions listed as examples on the SDR. Identify the cause of the condition and the planned action to prevent recurrence.

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Ę	1 Date 4-20-90	3a Identifi	2 Severity Le	evel 🛛 1			of 2	
zatic	3 Discovered During		4 SDR No. 520 Re	v. <u>0</u>				
A Organization	CA Review I-01 5 Organization Project Office		erson(s) Contac Voltura	ted	J	7 Response Due Date is 20 Working Days from Date of Transmittal		
Originating QA		2-3 3, Sec. I	I, Para. 1.2	states, "I		f each particip ed to the WMPO	-	
à	9 Deficiency Contrary to the above requirement, there is no documentation to show that QAPP compliance matrices have been completed by FSN, REECo, LANL, and the Project Office.							
Complet	Office. To Recommended Action(s): A Remedial Investigative A Corrective Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Identify the cause of the condition and the planned action to							
Novl.	11 QAE/Lead Auditor/D anela I. Carces 1/2		2 Division Man	ager/Date	13 F	Project Quality Mc		
5 4	14 Remedial/Investigation				R. Carl	- flater	5/3/20	
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ganization	16 Cause of the Cond	ition & Co	rrective Action	lo Prevent	Recurrence 17 Effectiv	vo Dato		
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8 Requirement	(continued)
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review prior to implementation and shall include a checklist based on this NNWSI QAP which identifies how and where each requirement of this document is addressed."

10 Recommended Actions (continued)

prevent recurrence.

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izati	CA Review	T.J. Higg:	•		Rev0		
A Organization	5 Organization Project Office						Due Date is Days from ansmittal
Originating QA	8 Requirement (Audit YMP Administrat Study Plans, " S of reviewers wi	ive Proced Section 5.2	dure AP-1.10Q 2.6, requires	, *Prepara that docu	mentation	n of the qualif	fications
≩	9 Deficiency Contrary to the above requirement, some reviewers of Study Plans have not completed and documented the reading of the cited procedure (i.e., AP-1.100) as required, nor has their management documented the evaluation of the						
Completed	10 Recommended Action(s): A Remedial A Investigative A Corrective Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Investigate the program, process, activities, or documentation to						
Aprvi.	11 QAE/Lead Auditor/D French Kets	ate 12 Solstio	2 Division Mana N/A	ager/Date	18	Project Quality	Mgr./Date 5-3-9-0
K 5	14 Remedial/Investigation	ve Action(s)			15 Effect	ive Date	0
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tion In							
ganization	16 Cause of the Cond	ition & Con	rective Action	to Prevent		e live Date	
by Or							
Completed	18 Signature/Date				<u></u>		
9.	19 Response Accepted	QAE/Lead	Auditor/Date	Division M	lanager/Da	te Project Qua	lity Mgr./Date
QA Org.	20 Corrective Action Verif. Satisfactory	QAE/Lead	Auditor/Date	Division M	lanager/Da	te Project Qua	lity Mgr./Date
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SDR No. 521	· · · · · · · · · · · · · · · · · · ·		Page 2	of 2	
6 Persons contacted (continued	.)				
8 Requirement (continued)					
to the initiation of the revi	ew.				
9 Deficiency (continued)					
reviewer's competence to perf required. Fcr example:	orm a review of	the specific St	udy Plan as		
Study Plan 8.3.1.2.2.3	REVIEWER	READING	EVALUATION		
Review period completion requested 9/12/88	E. Hardin D. Givings K. Kersch	* 10/10/89 3/31/89	4/13/89 10/10/89 3/31/89		

*Completed as required.

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10 Recommended Actions (continued)

determine the extent and depth of similar deficient conditions listed as examples on the SDR. Identify the cause of the condition and the planned action to prevent recurrence.

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1 Date 4-20-90		2 Severity Le	vel 🗆 1 🔯 2 🗆 3	Page 1 of 2					
3 Discovered Du CA Review I-01 5 Organization Project Office	ring 3a Identified By Kenneth McFall			4 SDR No. 522 Rev0					
		6 Person(s) Contact Nita Brogan/Krist		7 Response Due Date is 20 Working Days from Date of Transmittal					
 8 Requirement (Audit Checklist Reference, If Applicable) QMP-15-01, Rev. 1, Paras. 5.9.1 and 5.9.2 require the PQM to review, and date, if approved, participant NCRs with dispositions of use-as-i repair which participants are required to forward to the Project Officiency Contrary to the above requirements, there is no documented evidence to participant NCRs (approximately 90) are consistently being reviewed and and dated if approved by the PQM. 									
E 11 QAE/Lead Aud	itor/Date	12 Division Mana Ko N/A	ager/Date 13 Pro	ject Quality Mor./Date					
Organ	Condition	& Corrective Action	to Prevent Recurrence 17 Effective	Date					
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19 Response	QAE	E/Lead Auditor/Date	Division Manager/Date	Project Quality Mgr./Date					
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6 Persons contacted (continued)

10 Recommended Actions (continued) - prevent recurrence.

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	1 Date 4-20-90		2 Severity Le	vel 🗆 1	2 🛛	03	Page 1	of 2		
Organization	3 Discovered During CA Review I-01	3a Identifi A.Arceo/I	ed By Mogar				4 SDR No. 524	Rev0		
	5 Organization MACTEC							7 Response Due Date is 20 Working Days from Date of Transmittal		
Originating QA	packages) to	be gen	Reference, if A ra. 5.1.3 stat eratedshall t be authentic	es, "A lis be provid	st of related	ecord the L	ls (includin RCThis	g record list is		
द्व	9 Deficiency 1. Contrary to the above requirement, personnel not on the signature authorization list are authenticating records.									
10 Recommended Action(s): A Remedial A Investigative A Corrective Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Investigate the program, process, activities, or documentation to										
Aprvi.	11 QAE/Lead Auditor/Da Amelie I. arca 52		12 Division Man (4/A	ager/Date		13 Pr	oject Quality	Mgr./Date S-3-9 At-		
zation in Block 5	14 Remedial/Investigative	e Action(5)		15 Eff	fective	Date			
by Organi	16 Cause of the Condit	ion & Co	prrective Action	to Prevent			e Date			
Completed	18 Signature/Date									
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A Org.	20 Corrective Action Verif. Satisfactory	QAE/Lea	d Auditor/Date	Division N	lanager/	Date	Project Qu	ality Mgr./Da		
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8 Requirement (continued)

- 2. AP-1.7Q, Rev. 2, Para. 5.10.1 states, "Measures shall be established to preclude the entry of unauthorized personnel in the storage areas of the LRC and CRF...."
- 9 Deficiency (continued)
 - 2. Contrary to the above requirement, the LRC authorization list has not been signed and dated.

10 Recommended Actions (continued)

determine the extent and depth of similar deficient conditions identified in item 1 of the deficiency. Identify the cause of the conditon and the planned action to prevent recurrence.

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*	, 	YMPO STANDAF	RD DEF	ICIENCY	REPORT		N-QA-038 4/89		
	1 Date 4-20-90 2 Severity Level 1 1 2 1 3 Page 1								
Organization	3 Discovered During CA Review I-013a Identified By A.Arceo/D.Mogar4 SDR No. 525525Rev.								
	5 Organization Project Office		6 Person(s) Contacted 7 Response Due D.Thomure/A.Kunich 20 Working D Date of Trans						
Originating QA	1. AP-1.7Q, Re	Checklist Reference 17-1, 17-4, and ev. 2, Para. 5.10 he entry of unaut	17-18 .1 state	es, "Meas		•			
by On	9 Deficiency Contrary to the								
	1. The LRC Acc	ess Authorizatio	n List 1	has not b	een authen	ticated.			
plet	10 Recommended Act	ion(s): 🛛 Remedia	I 🛛 Inv	estigative	X Correct	ive			
Completed	Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Investigate the program, process, activities, or documentation to								
Aprvi.	11 QAE/Lead Auditor/D Amelia & Ares		_	ger/Date	13 7	roject Quality M	gr./Date 5-3-90		
< 5	14 Remedial/Investigativ	ve Action(s)	-		15 Effectiv	n Data	0		
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SDR No. 525	Page	2	of	2
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6 Persons contacted (continued)				
8 Requirement (continued)				
LRC and CRF"				
2. AP-1.70, Rev. 2, Para. 5.1.2 states, "A list of the records		-		
record packages) to be generatedshall be provided to the list is a QA record and must be authenticated."	LRC	This		
9 Deficiency (continued)				
2. The Record Type List has not been authenticated.				
10 Recommended Actions (continued)				
determine the extent and depth of similar deficient conditions i the deficiency. Identify the cause of the condition and the pla prevent recurrence.				2 of
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	1 Date 4-20-90	2 Severity Le	evel 🗆 1 🔯 2 🗆 3	Page 1 of 2		
Organization	3 Discovered During CA Review I-01	3a Identified By A. Arceo		SDR No. 26 Rev. 0		
	5 Organization TEMSS	6 Person(s) Contac C. Sellards	ted	7 Response Due Date is 20 Working Days from Date of Transmittal		
Originating QA	1. YMP/88-9, F provide for	Checklist Reference, if A Rev. 4, Sec. XVII, Para r retrieval of informat unique number or other	. 11.1 states, "Stora ion Final reports	shall contain a		
à	-	e above requirements, t ot cross-referenced int		following published		
Completed	10 Recommended Action(s): X Remedial I Investigative X Corrective Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Investigate the program, process, activities or documentation to					
Aprvl.	11 QAE/Lead Auditor/D	Date 12 Division Man	ager/Date 15 Pro	iect Quality Mgr./Date		
5	14 Remedial/Investigation	ve Action(s)	15 Effective	Data ·		
Block			15 ERECUVE			
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8 Requirement (continued)

retrieval of all documents... This listing shall include, as a minimum, all referenced documents....*

2. AP-1.70, Rev. 2, Para. 5.8.1.5 states, "The CRF shall...index appropriate record information into the RIS database....cross-reference cited references to published reports to the report..."

9 Deficiency (continued)

- 1. SAND88-0882, "Mineralogic & Chemical Data Supporting Heat Capacity for Tuffaceous Rocks," by James R. Connolly and Francis B. Nimick (SNL).
- 2. UCID-21743, "On the Movement of a Liquid Front in an Unsaturated, Fractured Porous Medium," Part II. ...

10 Recommended Actions (continued)

determine the extent and depth of similar deficient conditions listed as examples on the SDR. Identify these deficiencies and provide the measures required to correct them. Identify the cause of the condition and the planned action to prevent recurrence.

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e 2	ۍ ۹	YMPO	STANDARD DE	FICIENCY REF	PORT	. •	N-QA-038 4/89			
	1 Date 4-20-90	لىرى مەرىبىدار الأسابىرى،	2 Severity Le	vel 🗆 1 🔯 2	□ 3	Page 1	of 2			
Organization	3 Discovered During CA Review I-01	3a Ider A.Arce	ntified By D/D.Mogar	-		SDR No. 27 Rev	v. <u>0</u>			
	5 Organization TEMSS		Person(s) Contact	ed		7 Response Du 20 Working I Date of Tran	Days from			
Originating QA		17-7 ev. 0, 1	st Reference, if A Para. 5.1.2 state 1 be reviewed to	es, "The Transm						
2	Five record packages were reviewed and the following discrepancy was found:									
oted			589-2 Table of C				ondence			
Completed	10 Recommended Action(s): I Remedial I Investigative I Corrective Identify the remedial action to be taken to correct the deficiencies noted in Block 9. Identify the cause of the condition and the planned action to									
Aprvi.	Z 11 QAE/Lead Auditor/Date 12 Division Manager/Date 13 Project Quality Mgr./Date Quality J. Queent 1/26/90 N/A									
5	14 Remedial/Investigat	ive Actio	n(s)				-			
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	16 Cause of the Con	dition &	Corrective Action	o Prevent Recur	rence					
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Completed	18 Signature/Date		•							
	19 Response Accepted	QAE/L	ead Auditor/Date	Division Manage	or/Date	Project Quality	y Mgr./Date			
р С	20 Corrective Action	QAE/L	ead Auditor/Date	Division Manage	er/Date	Project Quality	y Mgr./Date			
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8 Requirement (continued)

transmittal form(s) are the actual records received.

9 Deficiency (continued)

and 11 pages of observer inquiries. However, the actual page count was 22 pages of correspondence and 10 pages of observer inquiries.

10 Recommended Actions (continued)

prevent recurrence.