



Department of Energy

Washington, DC 20585

QA: L

OCT 0 8 1997

J. T. Mulvey, QA Manager
ARI Industries, Inc.
381 Ari Court
Addison, IL 60101

**NOTIFICATION AND AUDIT PLAN FOR THE U.S. DEPARTMENT OF ENERGY
OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT (OCRWM) OFFICE
OF QUALITY ASSURANCE (OQA) SUPPLIER AUDIT OQA-SA-98-001 OF ARI
INDUSTRIES, INC.**

OCRWM OQA will be conducting a limited scope audit of ARI Industries, Inc.'s facility in Addison, Illinois, October 23, 1997, to measure the effectiveness of the Quality Assurance (QA) Program as delineated in the Sandia National Laboratory's Purchase Order AU5498. The scope of the audit will be an evaluation of implementation of requirements related to the control of Measuring and Test Equipment as described in ARI Industries, Inc.'s QA Manual, Revision 1/8/97, and any associated implementing documents. Also, a follow-up verification will be performed to verify implementation of corrective action to Deficiency Report YM-97-D-051. The audit will be conducted by Richard L. Maudlin, Audit Team Leader.

The tentative schedule of the audit is as follows and may be modified to accommodate completion of the audit:

October 23, 1997

8:00 a.m. Pre-Audit Meeting
4:00 p.m. Post-Audit Meeting

The audit will be conducted in accordance with the latest revision of OCRWM's QA Procedure 18.3, and deficiencies will be reported in accordance with Administrative Procedures 16.1Q and 16.2Q, as applicable.

A formal checklist will be utilized to document the areas addressed and the results of effectiveness. ARI Industries, Inc.'s personnel are encouraged to immediately correct any identified deficiencies during the audit to prevent the need for future follow-up activities.

In addition, observers from the State of Nevada, U.S. Nuclear Regulatory Commission, and other interested parties may accompany the audit team, as applicable.

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If you have any questions, please contact either James Blaylock at (702) 794-1420 or Richard L. Maudlin at (702) 794-1302.

James Blaylock for
Donald G. Horton, Director
Office of Quality Assurance

OQA:JB-0022

cc:

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