### SANDIA NATIONAL LABORATORIES CIVILIAN RADIOACTIVE WASTE MANAGEMENT QUALITY ASSURANCE IMPLEMENTING PROCEDURE (QAIP)

### **TECHNICAL PROCEDURES**

**Revision 04** 

Effective Date: June 17, 1996

Author: Date: 5/31/96

Concurrence: Chas F Ell Date: 6/3/94

Approval: Michael C. Broke Date: 6/11/91

CONTROLLED DOCUMENT

Copy Mumber: 000003

### 4.0 PROCEDURE, Continued

### 4.2 Changes

Responsible	Ston	Procedure				
Individual(s) Author	Step 1	Upon identifying the need for a procedural change, shall draft the procedure change(s) and revise the procedure. For all procedure revisions provide a description of each change in the Revision History. Review the Revision History each time a revision is proposed, to ensure that commitments are not inadvertently deleted.				
		NOTE 1: Editorial corrections may be made to documents without being subject to review requirements. The following items are examples of editorial corrections:				
	j :	a) Correcting grammar or spelling,				
		b) Renumbering sections or attachments in a way that does not affect the sequence of work,				
		c) Changing the title or number of the document, and				
		<ul> <li>d) Updating organizational titles (not responsibilities).</li> </ul>				
		Editorial changes shall be approved by the PI.				
		NOTE 2: If a user of the procedure determines an activity cannot be performed as listed and the change process would cause unreasonable delays, then an EXPEDITED CHANGE may be requested by performing the following steps:				
		a) The user contacts the responsible PI.				
		<ul> <li>b) The PI reviews the nature of the change required and either authorizes an epedited change or shall stop work until the procedure is revied.</li> </ul>				

Continued on next page

### 4.0 PROCEDURE, Continued

### 4.2 Changes, continued

Responsible Individual(s)	Step	Procedure
Author	1 cont.	c) If an expedited change is authorized, the procedure is changed at the work location by taking the following steps:
	·	On the controlled copy of the procedure, draw a single line through the text to be changed.
		Insert the corrected text above or adjacent to the text being changed.
	• •	3) Initial and date the change.
		4) Notify the PI of the change completion.
		d) Shall initiate an expedited change through the normal change process within 15 working days of the approval of the expedited change. The work activity governed by the procedure shall be evaluated if the normal review process results in change that is different from the expedited change.
		e) In a timely manner, notifies the affected personnel and others, as necessary, of the changes.
	2	Shall obtain reviews and approvals of the TP revision as specified in section 4.1.

### 5.0 RECORDS

The following QA records and record packages, including corrections and changes thereto, generated as a result of implementing this procedure are submitted to the SNL Local Records Receiving Organization by the records source in the applicable procedure:

**QA Records** 

Procedure

The approved procedure or revision.

**QAIP 6-1** 

Non-processed records generated by this procedure may be retained by the PI in a separate record package. The record package includes Document Review and Comment Forms (with mark-ups) for mandatory comments.

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NO. <u>YM-96</u>	5-D-080
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### PR/DR CONTINUATION PAGE

YM-96-D-080 Block 14, "Remedial Action Response"

SNL's Remedial Action Response failed to address if QAIP 20-1, Revision 3, or early versions (revisions) was used to process expedited changes. What was the impact of such expedited changes? Did the proper level of management make the changes? Were the processes through the normal change process within the time limit? Were the changes different from the expedited change? If so, what was the impact?

☑Deficiency Report	
NO YM-96-D083	

PAGE 1\_\_ OF\_2 QA: L

PERFORMANCE/DEFICIENCY REPORT					
1 Controlling Document:	-	2 Related Report No.			
QAIP 4-1, Revision 07, Procurement	YM-ARC-96-18				
3 Responsible Organization:	4 Discussed With:				
SNL	L.	Washum, R. Richa	rds ·		
5 Requirement/Measurement Criteria:					•
<ol> <li>Paragraph 4.2.3, Step 7, the QA Procurement Coording indicate that all appropriate QA Requirements are identified for correctness and the PR Statement-of-Work (SOW QA requirements are consistent with applicable work a service will meet specified requirements."</li> </ol>	entif V) fo	ied. The QA Procusor inclusion of applic	rement Coordina able QA standar	ator will re rd clause	eview the PPC es and assure
6 Description of Condition:					
QA requirements. The attached PPC indicated that Q QA Requirements, Items 1) determining if a competitive determining if SNL QA program will control activities a QA program applies and any exception and hold point subtier suppliers, Rights of Access, Deviations from received requirements and Hold Points, was marked "Note accepted by the user. The user did not specify call Note: The PR SOW and Technical Requirements were which is in accordance with YMP QA requirement requirements for Calibration reports must accomp	vely and its, 4 equi N/A" libra for ( its.	which SNL procedured to the solution of Rockbach instrument.	valuation plan is ires apply, 3) dei A standard clau ent document, S was marked to ir as a basis for a polts Load Cells bration, which m	required termine it ses appli Submittal ndicate s cceptand in a man	f, 2) f contractors ies, e.g. requirements, ervices would ce.
7 Initiator Manald & Harris	i .	condition an isolated occur			
Donald J. Harris	0	Yes   No	□ Unknown;	Must be	Yes if PR
10 Recommended Action: (Not required for PR)  1) Verify the Certification of Calibration for each Load Ce 12-1, Revision 05, Measurement and Test Equipment  2) Annotate Procurement Planning Checklist Records Co	copy	ntrol. with this DR numbe			ance with QAIP
11 QA Review:	121	Response Due Date	· · · · · · · · · · · · · · · · · · ·		
QAR Nunalal ) Harris Date 8/1/96		20 working day	ys from issu	ence	
13 Affected Organization QA mailager Issuance Approval: (CAR for PR) Printed Name	ıre	Report BC 1 23 Closure Approved by:	OKIOM	æ	Date <b>%</b> . <b>7.96</b>
QAR Date		AOQAM	(NA IOPPK)		Date

### OFFICE OF CIVILIAN **RADIOACTIVE WASTE MANAGEMENT**

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14 Remedial Actions:						
See Continuation Page.	•					
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15 Extent of Condition: (Not required for PR)	<u> </u>	-	<del></del>			·
See Continuation Page.						
						·
16 Root Cause Determination: (Not required for PF	R) R	equired	Yes	X No		
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17 Action to Preclude Recurrence: (Not required to	or PR) R	guired	Yes	X No		
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1 13	Response by:	fun n.	Richarn.	s GB F	ELL	Sor
Deptember 10, 1990	Amerided		Date 9	14/96		848-0641
20 Response Accepted			te Accepte	d (N/A for PR		
QAR Date		MADOA			Date	Rev. 07/15/96

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### PR/DR CONTINUATION PAGE

### **BLOCK 14 - REMEDIAL ACTION:**

SNL Department 6853 will verify for the cited procurement that the documentation (calibration certificates for each instrument) required by the procurement document was delivered and that those documents contain all the required information. A revised record copy of the PPC for the cited procurement, which includes reference to this DR, will be submitted to the Local Records Receiving Organization by the QA Department. These remedial actions will be completed by September 16, 1996.

### **BLOCK 15 - EXTENT OF CONDITION:**

Even through the Procurement Planning Checklist (PPC) for this purchase was incorrectly marked to indicate that QA requirements (other than an acceptance evaluation of services by the user of the service provided) were not applicable, the Purchase Requisition Form itself included the appropriate QA requirements for the calibration service included in this procurement of geotechnical monitoring hardware. Procurement documents for all other purchases of geotechnical monitoring equipment by SNL Department 6853 are being reviewed to determine if PPCs were completed correctly or not. Of the 18 procurements initially reviewed, the majority appear to be completed correctly. Minor errors on several (e.g. failure to check a box for applicability of QA to the procurement although QA requirements were specified, failure to check the applicability boxes on standard commercial purchases) will be corrected. Because of the minor nature of this deficiency, no root cause analysis is warranted and no additional action to preclude recurrence is needed.

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### PR/DR CONTINUATION PAGE

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Block 15, "Extent of Condition"

SNL committed to review procurement documents for all other purchases of geotechnical monitoring equipment procured by SNL Department 6853. When will this review be completed (date), and how will the records be corrected (revised); and will they include this Deficiency Report number on the record?

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NO. <u>YM-96-D084</u>
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PERFORMANCE/DEFICIENCY REPORT					
1 Controlling Document:	2 Related Report No.				
QARD, Revision 5	Audit YM-ARC-96-18				
3 Responsible Organization:	4 Discussed With:				
SNL	Nina Garcia, Eloise James				
5 Requirement/Measurement Criteria:  Section 17.2.4, A. states, "Corrections to QA records incite initials or signature of the person authorized to make					
6 Description of Condition:					
SNL procedure for QA records does not meet the require QAIP 17-1, Revision 02, Section 4.4 states in part "Record requirements for corrections shall be processed into the YMP Record/Record Package Deficiency and Justification	ords created by Record Sources which do records management system through the	o not meet the			
Several QA records have been accepted using this meth showing the signature or initials and date of the person a		peen made without			
Examples are: RMS SL #150478, 150533, 150505 (Red SNL-96-D2 (Deficiency Document)	ord Package)				
7 Initiator	9 is condition an isolated occurrence?				
Mario R. Diaz House Jay Date 8/1/96		ust be Yes if PR			
10 Recommended Action: (Not required for PR)					
<ol> <li>Modify the pertinent SNL procedure in order to complete.</li> <li>Review other QA records to evaluate compliance with records. Provide objective evidence of review, evaluate.</li> </ol>	n this requirement and make appropriate	corrections of deficient			
QAR Mario R. Diazario Dar Date 8 - 1 - 96	12 Response Due Date	200			
13 Affected Organization QA manager Issuance Approval: (QAR for PR)  Printed Name	20 working days from issuar	Date V 1 Gl			
22 Corrective Action Verified	23 Closure Approved by: (N/A for PR)	1 0 17. W			

23 Closure Approved by: (N/A for PR)

**AOQAM** 

Date

**QAR** 

Exhibit AP-16.1Q.1

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4 Remedial Actions:						•
See Continuation Page.	•			•		
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15 Extent of Condition: (Not required for PR Based on the fact that no SNL		heen reis	hae hand	sent back to	SNII	
for corrections of the correction	of records (e.	.g. initials	s. dates. e	sent back to	SINL	
deficiency appears to be limited	d in scope. Co	ompletion	of the re	view process	;	
identified in Block 14, Remedia	l Action, will p	rovide fu	rther evid	ence of the s	cope	
of the deficient condition but ba minor nature of the deficiency,	ised on the ap	parent so	cope and	the relatively		
determination.	uicie is no lea	ason to c	onduct a i	ool cause		
16 Root Cause Determination: (Not required	for PR)	Required	Yes	X No		
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7 Action to Preclude Recurrence: (Not requ	uired for PR)	Required	Yes	X No	_	
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18 Corrective Action Completion Due Date:	19 Response b	an: but t	LAKIM	US FUE		515
October 1, 1996	Ameisdet	<b>1</b>	Date	9/4/90	Phone	811-0641
20 Response Accepted		21 Resp	onse Accept	ed (N/A for PR):		
QAR Date		AOQAN	1		Date	
xhibit AP-16.1Q.2						Rev. 07/16/9

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### PR/DR CONTINUATION PAGE

### **BLOCK 14 - REMEDIAL ACTIONS:**

The RMS SL#s identified above will be reviewed for the extent of the condition within each document or package. Record sources will be contacted to make corrections as necessary. The Participant Data Archive (PDA) staff will make appropriate changes per the designation letter of July 25, 1996 and/or verify that any changes previously made by them are correct and fall within the confines of the letter. If corrections are required for records previously submitted to the Records Processing Center, processing of a superseding record will be required of the record source. Other individual records and record packages that have been processed by the SNL Records staff but have not yet been submitted to the Records Processing Center (RPC) will be carefully re-reviewed and identified corrections will be properly completed prior to submittal.

QAIP 17-1, Revision 02 has been revised to clarify how "Administrative Corrections" may be made and how corrections must be indicated. This change is in the review process now.

The SNL YMP Record/Records Package Deficiency and Justification Form has been modified to remove the capability to use the form to document corrections. The section on "completeness" had the following selection option removed, "\_\_\_\_\_All corrections are reviewed and determined intentional." This change is part of the revision of QAIP 17-1 which is currently in the review process.

The SNL records staff was briefed on July 29, 1996 regarding the fact that use of the form to accomplish "blanket" records corrections is not acceptable. As of July 29, 1996, they no longer will allow the use of or accept submitted forms utilizing the selection option, "\_\_\_\_\_ All corrections are reviewed and determined intentional." on the form. Completed.

SNL/CRWM Management signed a memorandum to file on July 25, 1996 designating the Participant Data Archive (PDA) Staff as approved to make administrative changes per verbal direction of the Record Source/Principal Investigator. This is a clarification of the presumed role of Record Source "designee" in the responsibility section of the procedure (copy of memorandum attached). This memo serves as retroactive approval to the effective date of QAIP 17-2, Revision 02, "Participant Data Archive (PDA)". Completed. Records Management personnel attended an implementation briefing on QAIP 17-1, Revision 02, "record correction" process and on the QAIP 17-3, Revision 02, "record review and acceptance" process.

Albuquerque, New Mexico 87185-1330

Sandia Corporation

date: July 25, 1996

WBS:1.2.5.3.5.

1.2.11.

QA

to: File

MC REAL

YMP Project Lead

Delegation of Authority for Participant Data Archive Staff for Procedure Implementation of OAIP 17-2, Rev 02 "Participant Data Archive (PDA)" (SCPB:NA)

This memo serves to clarify and provide Delegation of Authority for Sandia Participant Data Archive (PDA) personnel to act as "designee" for YMP Principal Investigators (PI's) for the following procedure activities within QAIP 17-2, Rev. 02.

Section 4.2 PDA Staff Responsibilities clearly states "Assisting the PI with preparation of data release" and "Assisting the Record Source in compilation of data sets as record packages" however, specific procedure activities were not defined. To provide this clarification and to document approval of the completion of these activities I submit this clarification to the record.

Specific procedure activities which may be completed by the PDA staff per verbal direction of the PI are:

fill out Appendix A - PDA Data Set Opening Index Form's

fill out Appendix B - PDA Data Set Segment Submittal Form's

fill out Appendix C - PDA Data Set Segment Inventory Form's

fill out Appendix D - PDA Data Set Status Tracking Form's

fill out, sign as "checked by", Appendix F - Technical Data Information Form (TDIF)

fill out Appendix H - SNL/PDA Computer Magnetic Tape Tile Properties

This memo also serves to provide retroactive Delegation of Authority to the effective date of this procedure as the original intent of the term "designee" as part of the PI Responsibilities was to include the Participant Data Archive staff.

YMP: 1.2.5.3.5 and 1.2.11;PM;QA;Participant Data Archive, Delegation of Authority YMP-CRF

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### PR/DR CONTINUATION PAGE

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Your response cannot be accepted based on the following:

Compliance to procedural requirements is the basis for this adverse condition. However, your answer does not address this topic. Additionally, the designation letter of July 25, 1996, applies only to those records processes in accordance with QAIP 17-2, Revision 2. It does not cover those records related to QAIP 17-1, Revision 2, and/or QAIP 17-3, Revision 3.

No effort is made to review additional QA records packages to verify compliance. One of the requirements from the QARD states that "individuals creating QA records shall ensure that the QA records are accurate, complete, appropriate to the work accomplished and identifiable to the item(s) or activity(ies) to which they apply."

Your statement about records already being accepted by the Records Processing Center (RPC) indicates that the records are in good shape. This is inaccurate and misleading based on the fact that the implementing procedure for the RPC personnel is YAP-17.1Q, Rev. 0, which establishes that they are not responsible to ensure that the QA records packages accepted by them meet and comply with all the requirements of the QARD and associated implementing procedures. This responsibility belongs to the Record Source or Affected Organization. Their acceptance is related to the records being authenticated, transmitted using a Table of Contents and the total amount of pages being accurate.

Based on all of the above, root cause plus corrective action to preclude recurrence are required and should also be part of your response.

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NO. IM-90-Dubs

### PAGE 1\_ OF. QA: L PERFORMANCE/DEFICIENCY REPORT 2 Related Report No. 1 Controlling Document: Audit YM-ARC-96-18 QAIP 17-1, Revision 02 3 Responsible Organization: 4 Discussed With: SNL Nina Garcia. Eloise James 5 Requirement/Measurement Criteria: QAIP 17-1, Revision 02, Section 4.2.3. states in part, "The record source shall prepare individual records to include the following information on the first page of the record: -SCPB number... -total number of pages... -"YMP CRF" Code... Section 4.4 states in part, "The record source shall correct errors on records by scribing a single line through the incorrect information and entering the correct information in close proximity. Date and initial or sign the correction. 6 Description of Condition: QA records have been processed and accepted without being in compliance with procedural requirements. The following SNL QA records were deficient in accordance with one or more of the requirements mentioned in Block 5 above, and some have been corrected by other than the record source: RMS SL #150498, 150530, 150747 through 150752, 150505, 150531 through 150534, 150750, and 150233. 7 Initiator 9 is condition an isolated occurrence? Mario R. Diaz Date 8/1/96 □ Unknown; Must be Yes if PR □ Yes ⊠ No 10 Recommended Action: (Not required for PR) 1. Correct the records identified as deficient in accordance with procedural requirements. 2. Review and evaluate other QA records to verify compliance with these requirements and make appropriate corrections of deficient records. Provide objective evidence of review, evaluation, and corrective actions. 11 QA Review: 12 Response Due Date QAR Mario R. Diaz Walls for Date 8-1-96 20 working days from issuance 13 Affected Organization QA manager Issuance Approval: (QAR for PR) Printed Name Signature Date<sup>4</sup> 22 Corrective Action Verified 23 Closure Approved by: (N/A for PR)

**AOQAM** 

Date

Date

### OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT. \* WU.S. DEPARTMENT OF ENERGY

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·	PERFORMA	NCE/DEFICE	ENCY REP	ORT RE	SPONSE	_ <u>:</u>	
14 Remedial Actions:	Based upon a chanecessary to include the cords noted as the cords noted as the cords are currently in the cords noted as the cords noted not	ude the SCP 17-1 has bee records. This 17-3 have be ive correction te coordination	B Number en revised s change en revised ns to record on cycle.	r or the Y to remove is in the co to perm rds. Cha	MP CRF code those item coordination it the Recordinges to both	de on re- ns from to cycle no ds Cente n these p	cords. the ow. er staff to
15 Extent of Condition	: (Not required for PR)		-				
neither cost eff no longer requ significance of	effort required to lo ective nor of value ired would have m this deficiency, the nor to develop add	to the programment to the total the total to the total the total the total to the total the tota	am as add on quality son to con	ding two of the control of the contr	codes that a se of the limi cause	re	
16 Root Cause Determ	nination: (Not required f	or PRI	Required	Yes	X No		
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17 Action to Preclude	Recurrence: (Not requi	red for PR)	Required	Yes	A No		
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20 Response Accepte	ď				ed (N/A for PR):		<u> </u>
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9/5/96 Bady to Spence

YMP-175-R1 YUCCA MOUNTAIN SITE CHARACTERIZAT 06/20/94 THIS IS A **RED STAM** PROCEDURE Title: RECORDS MANAGEMENT REQUIREMENTS AND RESPONSIBILITIES ICN: Procedure No.: Revision: Page YAP-17.1Q 4 of 30 Date: Approval: Date: Approval: N/A Approval: N/A Concurrence: Date: Date: R.E. Spence **CHANGE HISTORY** Rev. No. ICN No. **Effective Date Description of Change** O 05/31/94 Initial Issue - Supersedes AP-1.18Q, Records Management: Las Vegas Record Source Responsibilities O 1 05/17/95 ICN to delete requirement to include microfilm roll number for corrections and supplements to records, to change Local Records Center to Records Processing Center, and to correct procedure approval responsibility. The above deletion enables Affected Organizations to comply with requirements for supplements and corrections to records. Pages affected are 2, 4, 6, 12, 13, 15, 16, 17, 19, 20, and 21. 0 2 05/17/95 ICN to add definition for Yucca Mountain Site Characterization Office Research and Study Center, to include instructions for cited references in the Process Section, and to delete Instructions for the Preparation of Final Scientific and Technical Reports from Attachment 9.5. Pages affected are 4, 8, 13, 19, and 20. Pages added are 4a and 8a. 0 05/17/95 ICN to replace Yucca Mountain Site Characterization Program Baseline (SCPB) Reference Numbers with traceability designators, changing the traceability of the procedure. Pages affected are 4, 7, 15, and 19. Page added is 7a. 0 ICN to make editorial corrections. Pages affected are 2, 3, 4, 4a, 8, 06/14/95 and 13. Page deleted is 2a.

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Your response cannot be accepted based on the following:

Your response ignores the fact that your personnel knowingly and willfully have violated procedural requirements contrary to the QARD requirements. These requirements exist to demonstrate that proper controls are in place and are implemented to demonstrate compliance with the QA Program. Violating them is contrary to the QARD requirements.

This adverse condition does require corrective action to preclude recurrence.

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PERFORMANCE/DE	FICIENCY REPORT
1 Controlling Document:	2 Related Report No.
QARD, Revision 5	Audit YM-ARC-96-18
3 Responsible Organization:	4 Discussed With:
SNL	R. Richards
5 Requirement/Measurement Criteria:	
	•
Section 5.2.2. states "Implementing documents shall inc performed:	lude the following information as appropriate to the work to be
H. Identification of the lifetime and nonpermanent quality	y assurance records generated by the implementing document."
	•
•	
6 Description of Condition:	
Technical Procedures are being implemented and gener procedures do not identify records generated as lifetime	rating quality assurance records; however, the technical or nonpermanent as required by the QARD.
Examples are: TP-236, Revision 00; TP-237, Revision 00, TP 250, Revision 00.	00; TP 244, Revision 00; TP-246, Revision 00; TP-248, Revision
7 Indicates	O to condition on included communation
7 Initiator	9 Is condition an isolated occurrence?
Mario R. Diaz House Hou Date 8/1/96	□ Yes   No □ Unknown; Must be Yes if PR
10 Recommended Action: (Not required for PR)	
1) Correct Technical Procedures that were identified as o	deficient.
Evaluate other technical procedures to determine com- corrections to deficient procedures. Provide objective	evidence of evaluation and corrective actions.
11 QA Review:	12 Response Due Date
QAR Mario R. Diaz How Lay Date 8-1-96	20 working days from issuance
13 Affected Organization QA manager Issuance Approval: (QAR for PR)	01 100 111 98
Printed Name R.E.SPENCE Signature 22 Corrective Action Verified	
QAR Date	
QAN Date	AOQAM Date

Exhibit AP-16.1Q.1

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14 Remedial Actions:					
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15 Extent of Condition: (Not required for PR)		<del></del>	· · ·		
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16 Root Cause Determination: (Not required f	for PR) Re	equired	Yes X No		
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17 Action to Preclude Recurrence: (Not require	red for PR) Re	aquired [	Yes X No		
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18 Corrective Action Completion Due Date:	19 Response by:	R Ricitations	US F		
N/A	Initial Amended	c	Dato 9/4/94	Phone	सम्बद्धाः इन्ह
20 Response Accepted		21 Response A	Accepted (N/A for P		
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Exhibit AP-16.10.2 9/5/96 Bridy to Spence

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### **BLOCK 14 - REMEDIAL ACTIONS:**

There is no impact to quality presented by the cited conditions as all technical data are presently submitted forward from Sandia with the records retention designation of "permanent" under the current OCRWM retention schedule. "Permanent" includes the QARD identifier, "LIFETIME". Technical Procedures provide the methods of accomplishing a specific technical activity, but the submittal of generated records is covered by the governing QAIPs (e.g. QAIP 20-1 for scientific notebooks and supporting documentation [LIFETIME], QAIP 20-3 for chain of custody records [LIFETIME]. QAIP 2-4 for analysis and review documents [LIFETIME], QAIP 6-2 for SAND reports and review comments ILIFETIMEI, QAIP 17-2 for technical data information forms ITDIFs] and attached data [LIFETIME], QAIP 19-1 for software documentation and reviews [LIFETIME except for change requests], and QAIP 20-1 for technical procedures and reviews [LIFETIME]). Therefore, no specific actions are required in regards to the LIFETIME/NONPERMANENT status of records produced as a result of performing technical activities. However, to ensure that generated records are properly marked, revised or new technical procedures to be written will indicate whether records created as a result of performing that activity are LIFETIME or NONPERMANENT and the list of LIFETIME/NONPERMANENT records. formally part of QAIP 17-3, has been revised to include, "Note: All records generated as a result of implementing Technical Procedures shall be designated lifetime unless specifically designated nonpermanent in the Technical Procedure." This list has been added to the master list of file codes and will be eliminated from QAIP 17-3 with the next revision.

### **BLOCK 15 - EXTENT OF CONDITION:**

Technical Procedures, themselves, did not specifically identify records as LIFETIME or NONPERMANENT. However, further investigation revealed that this designation was being properly applied by the procedure that actually governed the record (rather than the technical activity) and by the Appendix to QAIP 17-3.

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Your response is not acceptable based on the following:

Your response is inaccurate. Several TP procedures do contain forms originated and required by use of them (i.e., TP 61, 64, 65, 90, etc.). Also, many of the TPs have not been revised to update the identification of the current procedure required to process QA records, which is contrary to QARD requirements. Furthermore, the Appendix to QAIP 17-3 is one element useful to determine the proper identification of the QA Record(s). However, the Record Source using the TP should be made aware in this procedure of how to cross reference this information.

Corrective action is required.

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PAGE 1\_ OF 75 75 KHIV PERFORMANCE/DEFICIENCY REPORT 2 Related Report No. 1 Controlling Document: AP-16.1Q, Revision 0; AP 16.2Q, Revision 0; QAIP 17-1. Audit YM-ARC-96-18 Revision 02 3 Responsible Organization: 4 Discussed With: SNL R. Richards 5 Requirement/Measurement Criteria: AP-16.1Q, Revision 0, Section 5.3.b states, "The responsible individual (RI) documents remedial actions in Block 12 of the DR, with signature and date in Block 13 and a proposed due date in Block 14." Section 5.3.e states in part, "The RI, based on a review of the recommended actions in Block 17 of the DR, indicates the root cause determination and action to preclude recurrence." Section 5.7.a states, "The QAR performs verification and documents the verification on a DR Continuation Page, identifying the objective evidence reviewed." Section 7.1 states, "Completed DRs, Continuation Pages and all relevant correspondence are lifetime QA records." AP-16.2Q, Revision 0, Section 5.4.5 states, "The affected organization QA Manager concurs with the extension request evaluation by signing the appropriate justification correspondence." (Continued on page 3) 6 Description of Condition: Documentation for deficiencies do not comply with procedural requirements. Examples are: SNL-96-D5 proposed due date for remedial actions is missing. SNL-96-D2 remedial actions and proposed due dates are missing. SNL-96-D5 root cause determination and action to preclude recurrence are missing. SNL-96-D2 was verified and closed; however, the objective evidence reviewed is missing. SNL-96-D2 and D5 are missing some relevant correspondence. SNL-96-C-01 an extension request letter signed by M. Brady and dated 2/27/95 was issued and made part of the QA records package. However, documentation signed by the QA Manager to approve this request does not exist. (Continued on page 3) 7 Initiator 9 is condition an isolated occurrence? Mario R. Diaz Hay Date 8/1/96 □ Yes **⊠** No □ Unknown: Must be Yes if PR 10 Recommended Action: (Not required for PR) 1. Correct documentation identified as deficient. 2. Review other deficiency documentation to verify compliance to procedural requirements and make corrections as appropriate. Provide objective evidence of review and corrective actions taken. 11 QA Review: 12 Response Due Date QAR Mario R. Diaz Date 8-1-96 20 working days from issuance 13 Affected Organization QA manager Issuance Approval: (QAR for PR) Date 8.7.96 Printed Name Signature 22 Corrective Action Verified 23 Closure Approved by: (N/A for PR)

**AOQAM** 

Date

Date

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14 Remedial Actions:	
See Continuation Sheet.	
see continuation sheet.	
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15 Extent of Condition: (Not required for PR)	
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Con Compileration Character	
See Continuation Sheet.	
16 Root Cause Determination: (Not required for PR)	Required Yes No
17 Action to Preclude Recurrence: (Not required for PR)	Required Yes IX No
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8 Corrective Action Completion Dur Date:	19 Response by: Hallack 8
October 31, 1996	19 Response by:
0 Response Accepted	21 Response Accepted (N/A for PR):
QAR Date	AOQAM Date
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### 5. Requirement/Measurement Criteria (Continuation):

QAIP 17-1, Revision 02, Section 4.2 states in part "The record source shall review each record package to ensure that it is accurate and complete."

Section 4.4 states, "The record source shall correct errors on records by scribing a single line through the incorrect information and entering the correct information in close proximity with his initials and date."

### 6. Description of Condition (Continuation):

Documentation of SNL-96-D4 was found to be part of SNL-96-C-01 without being relevant to that package. Corrections have been made to SNL-96-D2 by other than the record source and initials and dates are missing. Additionally, some memos are dated prior to the deficiency being issued.

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### **BLOCK 14 - REMEDIAL ACTIONS:**

The deficiency report was actually written against the "informal" PR/DR/CAR files maintained by the PR/DR/CAR coordinator for ease in performing that task. Most of the discrepancies noted were of the type that were corrected during the normal records acceptance and closing process, a fact that was borne out by the inspection of the records package to evaluate the remedial actions required to correct this deficiency.

SNL-96-D5 proposed due date for remedial actions is missing: The actual record was inspected and the proposed due date was marked "N/A" since no remedial actions were required. No further action is required.

SNL-96-D2 remedial actions and proposed due dates are missing: The actual record was inspected and the proposed due date was marked "Completed with response" to show that the remedial action had already been completed and there was no proposed due date. Also, the actual record contained a remedial action in block 12. No further action is required.

SNL-96-D5 root cause determination and action to preclude recurrence are missing: The actual record was inspected and both these items were on a continuation sheet in the records package. No further action is required.

SNL-96-D2 was verified and closed; however, the objective evidence reviewed is missing: The remedial action was for the customer to submit a memo to the file to show acceptance of the deliverable. The actual records package was inspected and found to contain an E-mail from the customer which stated, "As the customer for this deliverable, I have agreed that it is not required." This E-mail was also reviewed and verified by the QAR. No further action is required.

### SNL-96-D2 and D5 are missing some relevant correspondence:

D2: There was no letter of issuance completed for SNL-96-D2 because the DR was delivered to the responsible individual and responded to and completed in a timely manner. There was no impact on quality because of this omission. Nor is there any appropriate remedial action to correct the deficiency since preparing a letter of issuance after the remedial action has been completed would have no value whatsoever.

D5: The "missing document" was an attachment mentioned by F.J. Schelling in his letter. The actual records package was inspected and Mr. Schelling had crossed out (and initialed and dated the correction) the line mentioning the attachment as the attachment was the DR itself. No further action is required.

SNL-96-C-01 an extension request letter signed by M. Brady and dated 2/27/95 was issued and made part of the QA records package. However, documentation signed by the QA Manager to approve this request does not exist.: It is correct; the QA Manager did not document is approval of the request for extension although, based on the correspondence in the records package, it is obvious that he was aware of the request and at least did not oppose it. A memo for file will be prepared by the QA Manager stating that he was aware of the extension request and approved it orally.

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Documentation of SNL-96-D4 was found to be part of SNL-96-C01 without being relevant to that package: This deficiency was corrected in the presence of the auditor. No further action is required.

Corrections have been made to SNL-96-D2 by other than the record source and initials and dates are missing: The actual records package was inspected and all corrections were made by the originator of the document or by the PR/DR/CAR Coordinator who is the record source for DR packages. All corrections in the actual records package had initials. One correction did not have the date entered; that deficiency has been corrected. No further action is required.

Some memos are dated prior to the deficiency being issued: In SNL-96-C-01, an extension request letter signed by M. Brady was incorrectly dated 2/27/95 rather than 2/27/96. The record source has corrected this error. No further action is required.

To ensure that the deficiencies noted above are not present in other packages, the SNL QA Staff will inspect all authenticated FY96 deficiency report record packages for errors such as corrections not dated or initialed, blank remedial action due blocks, blank portions of forms, or missing attachments or other correspondence. The conduct of this review will be documented and any deficiencies noted will be documented in accordance with AP-16.1Q and tracked as deficiencies.

### BLOCK 15 - EXTENT OF CONDITION:

Authenticated records packages were reviewed to determine the remedial actions necessary to correct this deficiency. Although there are occasional administrative errors in the deficiency records packages, discrepancies of this nature are normally caught and corrected during records processing. The deficient condition is not widespread nor is it sufficiently serious to warrant root cause analysis. Therefore, a root cause determination will not be performed.

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Your response is rejected based on the following:

Your statement about the deficiency report being written against the "informal" PR/DR/CAR files maintained by the PR/DR/CAR coordinator is incorrect. The adverse conditions were documented based on the records found in the SNL Records Processing Center and later discussed with the QA Manager.

Individuals creating QA records shall ensure that the QA records are legible, accurate, complete, appropriate to the work accomplished, and identifiable to the item(s) or activity(s) to which they apply. Otherwise, they will become an adverse condition affecting QARD requirements.

These adverse conditions demonstrate that discrepancies of this nature are not usually caught and corrected during records processing. Therefore, corrective action to preclude recurrence is mandatory.

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1 Controlling Document:	2 Related Report No.	
QAIP 7-3, Revision 01	YM-ARC-96-18	
3 Responsible Organization:	4 Discussed With:	
SNL	R. R. Richards	
5 Requirement/Measurement Criteria:		
Paragraph 4.3, Step 3; requires the Delegated Represer	ntative to,	
*• If the document is accepted:		
-Generate SNL's document acceptance letter, c Manager for signature."		·
Paragraph 4.3, Step 5, requires the Department Manage contractor via the SNL Delegated Representative."	er to, "Sign SNL's document acc	eptance letter and send it to the
•	<u> </u>	
6 Description of Condition:		
Contrary to the above requirements, SNL evaluated Geo evidence that the required SNL acceptance letter of the		
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" Monalel ) Harris	9 Is condition an isolated occurrence?	
Donald J. Harris Q Date 8/1/96	■ Yes □ No □ Unk  ■ Unk	nown; Must be Yes if PR
10 Recommended Action: (Not required for PR)		
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11 QA Revisa:	12 Response Due Date	
QAR Donald J. Harris Date 8-1-96	20 working days from issu	uance
13 Affected Organization QA manager Issuance Approval: (QAR for PR)	011101	16 1,52
Printed Name R.E.SPENCE Signature	re Labort D. (Xnet	Ho Pate 8.7.96
22 Corrective Action Verified	23 Closure Approved by: (N/A for PR	
QAR Date	.AOQAM	Date

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15 Extent of Condition: (Not required for PR)						
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bee continuation rage.						
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16 Root Cause Determination: (Not required for	or PR) F	Required	Yes	X No		
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17 Action to Describe Boundary, Alexandria	ad for DD\		□ Yes	X No		
17 Action to Preclude Recurrence: (Not require	ed for Ph)	lequired	∐ Yes	[편 N9		
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18 Corrective Action Completion Due Date:	19 Response by	pm R	RICHMES	UB 1		-
October 30, 1996	Initial Amended		Date	9/4/96	Phone	242-064 (
20 Response Accepted		21 Respon		ed (N/A for		******
QAR Date		MADOA			Date	
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### **BLOCK 14 - REMEDIAL ACTION:**

SNL was evaluating Geokon to determine if they could be considered a qualified supplier. The QARD, (Revision 4 and 5) Section 7.2.2C lists three elements that can be used for that evaluation. The method chosen was an evaluation of the supplier's history (7.2.2C1). For corroboration of the supplier's history, selected documents related to their QA program were evaluated. However, no evaluation of Geokon's QA documents was performed for the purpose of accepting those documents. Since QAIP 7-3 defines the process for accepting contractor's QA documents it would not apply in this case and no acceptance letter would be generated. As far as this particular procurement is concerned, no remedial action is required. It appears, however, that we did not clearly document what it was we were doing so that it was obvious that QAIP 7-3 was not applicable. We will review the process we use to evaluate suppliers for inclusion on the qualified suppliers to determine if there are any refinements we can make to the process to more clearly describe our actions.

BLOCK 15 - EXTENT OF CONDITION: N/A

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Block 14, "Remedial Action Response"

The Supplier Evaluation Report (SER) indicated that the evaluation of Geokon, Inc. was based on a Quality Records Review, Supplier History evaluation, and the referenced Quality Assurance (QA) manual dated July 13, 1992. Review was limited to a couple of criteria. The SER was signed by R. R. Richards on October 4, 1995.

The Quality Assurance Requirements and Description (QARD), Revisions 4 and 5, provide the requirements for evaluating and selecting procurement sources based on 1) Supplier history;

2) Current QA records (program); or 3) Supplier facility survey or a combination of one or more of the three.

Sandia National Laboratories' (SNL) Quality Assurance Implementing Procedure (QAIP) 7-3 only addresses evaluating the supplier's current QA records (program). There is no QAIP that addresses evaluating the supplier's history. Therefore, the Block 14, "Remedial Action Response," is not acceptable.

Recommendation: Generate an SNL acceptance letter and submit to Geokon, Inc. and Records, and close the Performance Report based on the letter.