

Department of Energy

Office of Civilian Radioactive Waste Management Yucca Mountain Site Characterization Office P.O. Box 98608 Las Vegas, NV 89193-8608

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OCT 1 9 1994

Larry R. Hayes Technical Project Officer for Yucca Mountain Site Characterization Project U.S. Geological Survey 101 Convention Center Drive Suite 860 Las Vegas, NV 89109

EVALUATION OF AMENDED RESPONSE TO CORRECTIVE ACTION REQUEST (CAR) YM-94-050 RESULTING FROM YUCCA MOUNTAIN QUALITY ASSURANCE DIVISION (YMQAD) AUDIT YMP-94-06 OF THE U.S. GEOLOGICAL SURVEY (SCPB: N/A)

The YMQAD staff has evaluated the amended response to CAR YM-94-050. The amended response has been determined to be satisfactory. Verification of completion of the corrective action will be performed after the effective date provided. Any extension to this date must be requested in writing, with appropriate justification, prior to the date. Please send a copy of extension requests to Deborah Sult, YMQAD/QATSS, 101 Convention Center Drive, Suite 640, Las Vegas, Nevada 89109.

If you have any questions, please contact either Robert B. Constable at (794-7945 or Donald J. Harris at 794-7356.

R.C. Spina

YMOAD:RBC-344

Richard E. Spence, Director Yucca Mountain Quality Assurance Division

Enclosure: CAR YM-94-050

YMP-5

cc w/encl: **G** Spraul, NRC, Washington, DC S. W. Zimmerman, NWPO, Carson City, NV T. H. Chaney, USGS, Denver, CO R. W. Craig, USGS, Las Vegas, NV D. D. Porter, SAIC, Golden, CO

cc w/o encl: W. L. Belke, NRC, Las Vegas, NV D. G. Sult, YMQAD/QATSS, Las Vegas, NV

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RADIOACTIVE U.S. DEPA	CE OF CIVILIAN E WASTE MANAGEI RTMENT OF ENERC HINGTON, D.C.	MENT	CAR NO.: YM-94-050 PAGE: _1OF _5 QA
CORRECTIV	VE ACTION REQUE	ST	
1 Controlling Document QARD DOE/RW/033P and YMP-USGS QMPs		2 Related YMP-94-	-
3 Responsible Organization USGS	4 Discussed With	ANEY	
5 Requirement:			
1. QARD, Section 4.0, PROCUREMENT DOCUMENT states: "Procurement documents issued organization shall include the followin to the items being procured." Para. 4. requirement for the supplier to have a implements the applicable QARD requirem	by each affected ng provisions, as applic 2.1.C.1:1s states: •. documented QA program	A	
6 Adverse Condition:			
Contrary to the above requirements:			
(1) The USGS procurement procedures fail to requirements into the work process whic for accomplishing the activity or task	ch describes the methodo	ology	
(2) The implementation of the USGS procurem provided assurance that the activity re product or service.	ment procedures have not esults in an acceptable	E	
The above deficiencies are supported by	the following observat	tions:	
Contrary to the QARD requirements, Sect	ion 5 Items 2,3,4,7,8	and 9:	
 a) The procurement procedure YMP-USGS- identify the methodology for determ requirements apply to any given sco the purchase document. The procure specific as to what QA program requ procurement or specifically identif procedures that apply. 	wining what QARD ope of work identified : ment documents fail to direments pertain to the	in be e	-
The Requisition Request and Purchas PO 164388-93, PO 162578-93, PO 1644	e Orders reviewed, 11-93, 4RQ4889-5738,		
⁹ Does a Significant Condition ¹⁰ Does	a stop work condition exist	?	3 Response Due Date:
If Yes, Circle One: A (B) C D E If Yes	No <u>X_;</u> if Yes - Attach or ; Circle One: A B C	opy of SWO	20 Working Days from Issuance
¹¹ Required Actions: X Remedial X Extent of D	eficiency 🔯 Preclude R	ecurrence	X Root Cause Determination
 Recommended Actions: Revise USGS procedures to facilitate tr requirements into work processes. Implement procedures to assure procurem acceptable product or services. 	-	in	
7 Initiator Donald Harris C.C. Warnen fr. 6:50-9	14 Issuance Appro	Blac	Date 7/5/94
15 Response Accepted Submittal 19/12	194 16 Response Acce	pled	/ / / /
OAR Alonald Maris Date 10/1.	2/94 QADD		Date
17 Amended Response Accepted QAR <u>Alunalal</u> Janis Date 10/12	18 Amended Resp QADD	Som	ed 22 Date 10/19/94
19 Corrective Actions VerGed QAR Date	20 Closure Approv QADD	ea py:	Date

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	WASHINGTON, D.C.				
	CORRECTIVE ACTION REQUEST (Continuation	Page)			
5 Req	uirements (continued) initiation of the work.•				
2.	Para. 4.2.1C.3: "When deemed appropriate, the purchaser shall permit some or all supplier work to be performed under the purchaser's quality assurance program provided the work is adequately addressed. In these cases, procurement documents shall specify that the purchaser's implementing documents are applicable to the supplier and that the purchaser shall provide these applicable documents to them."				
3.	Para. 4.2.2 (C) states in part: "Reviews shall assure that all applicable technical and quality program requirements are included."				
4.	QARD Section 7.0, CONTROL OF PURCHASED ITEMS AND SERVICES, Para. 7.2.1:				
	Procurements shall be planned and documented to ensure a systematic approach to the procurement process. Procurement planning shall:				
	A. Identify procurement methods and organizational responsibilities.				
	B. Identify what is to be accomplished, who is to accomplish it, how it is to be accomplished, and when it is to be accomplished.				
	C. Identify and document the sequence of actions and milestones needed to effectively complete the procurement.				
5.	Para. 7.2.3:				
	A. The proposal/bid evaluation process shall include a determination of the extent of conformance to the procurement document requirements. This evaluation shall be performed by designated, technically qualified organizations including the quality assurance organization. The evaluation shall include the following subjects consistent with the importance, complexity, and quantity of items or services being procured:				
	 Technical considerations Quality assurance program requirements Supplier personnel Supplier production capability Supplier past performance Alternatives Exceptions 				
	B. Before the contract is awarded, the purchaser shall resolve, or obtain commitments to resolve, unacceptable quality conditions identified during the proposal/bid evaluation.				
6.	Para. 7.2.4 (A) states in part: "The purchaser of items and services shall establish measures to interface with the supplier and to verify supplier's performance." Para. 7.2.4.A3: "Reviewing supplier documents that are prepared or processed during work performed to fulfill procurement requirements."				
7.	QARD, Section 5.0, IMPLEMENTING DOCUMENTS, Para. 5.2.2 states: 'Content of implementing documents shall include the following information, as appropriate to the work to be performed: (A) Responsibilities of the organizations affected by the document, (B) Technical and regulatory requirements, (C) states in part: Sequential description of the work to be performed, (D) Quantitative and qualitative acceptance criteria sufficient for determining the activities were satisfactorily accomplished, (E) Prerequisites, limits, precautions, process				

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OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT U.S. DEPARTMENT OF ENERGY WASHINGTON, D.C.

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B CAR NO.: <u>YM-94-050</u> PAGE: <u>OF</u> <u>OF</u> <u>5</u>

CORRECTIVE ACTION REQUEST (Continuation Page)

5 Requirements (continued)

parameters, and environmental conditions, (F) Quality verification points and hold points, (G) Methods for demonstrating that the work was performed as required, (H) Identification of lifetime and nonpermanent QA records generated by the implementing document and (I) Identification of associated items and activities."

- 8. QARD, Section 2.0, QUALITY ASSURANCE PROGRAM, Para. 6.2.3 states: "REVIEWING DOCUMENTS. Documents that specify technical requirements, quality requirements or prescribe work shall be reviewed for adequacy, correctness and completeness, according the the requirements of Section 2.0, prior to approval of issuance."
- 9. Para. 2.2.9 states: "Documents shall be reviewed to the following requirements and for any additional requirements specified by the applicable section of the OARD. (A) Review criteria shall be established before performing the review. These criteria shall consider applicability, correctness, technical adequacy, completeness accuracy, and compliance with established requirements, (B) Pertinent background information shall be made available to the reviewers by the organization requesting the review if information is not readily available to the reviewer, (C) The review shall be performed by individuals other than the originator, (D) Reviewers shall be technically competent in the subject area being reviewed, (E) The scope of the review shall consider all aspects of the document...."
- 10. QARD Section 18.0, AUDITS

Para. 18.2.2C: "External audits for compliance shall be performed triennially as a minimum. Pre-award surveys, if applicable, may serve as the first triennial audit if the affected organization is implementing the same quality assurance program for other contracts that is proposed for the purchaser's contract."

- 11. QMP-7.04, Rev.1, CONTROL OF PURCHASED ITEMS AND SERVICES, Para. 5.2, states in part: "Suppliers on the Approved Suppliers List (ASL) shall receive an annual evaluation any time prior to the scheduled anniversary date at the discretion of the YMP-USGS QA Manager."
- 6 Adverse Condition (continued)

4RQ4889-5695, and 4RQ4889-5696 only identify that work is to be performed in accordance with either the supplier's QA program or in accordance with the USGS QA Program. (generally non-specific)

b) YMQAD Corrective Action Request, CAR YM-93-053 was closed on 4/26/94, based on QMP-4.01, Rev. 6. The effectiveness of implementation of the QMP in appropriately passing the QARD requirements down to the Suppliers was not performed at CAR closure. The effectiveness of correction performed during the Audit reflected the following in process Requisition Requests and Requisitions 4RQ4889-5738, 4RQ4889-5695 and 4RQ4889-5695 failed to identify the appropriate QARD requirements.

{Reference DOE Letter YMQAD:RBC-1155, dated December 17, 1993, to Larry R. Hayes, from Richard E. Spence, Subject: Verification of Corrective Action Request (CAR) YM-93-053 Resulting from YMQAD Review)

Contrary to QARD requirements Section 5 Items 2,3,4,5,7,8 and 9:

c) QMP-4.01, Rev. 6, PROCUREMENT DOCUMENT CONTROL, Paras. 5.4.1.2 and 5.4.1.3 in part states: "When a proposal is selected and meets all the requested requirements the Contracting Officer

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	CORRECTIVE ACTION REQUEST (Continuation	Page)			
Advers	e Condition (continued) (C.O.) shall forward the document to the Requester and QA Manager for review to ensure the procurement document include the appropriate provisions identified in Para. 5.4.1 (restatement of QARD requirements) and attachment 4. The procedure fails to provide the methodology for performing the reviews and attachment 4 is identified as 'Supplier Performance Evaluation' and does not contain information on Proposal evaluations."				
Contra	y to QARD requirements, Section 5 Items 3,4,7,8 and 9:				
d)	OMP-7.04, Rev. 1, CONTROL OF PURCHASED ITEMS AND SERVICES, Para.5.3, Source Verification, states in part: "YMP-USGS may accept an item or service by monitoring, witnessing, or observing activities performed by the supplier. This method of acceptance is called Source Verification. Attachment 2 (Source Verification Form) or equivalent shall be used. Para. 5.3.2 states: "Documented evidence of acceptance or rejection of source verified items or services shall be furnished to the requester, the supplier and included in the procurement records package." The procedure fails to contain any methodology for planning source inspections, determining what quantitative and qualitative acceptance criteria to include or on the actual performance of the source inspection. Currently two source inspected and the results. Attachment 2, Source Verification Form provides very limited information. The Source Verification Form or Source Verification Plan are not sent to the supplier as required by the procedure.				
Contra	ry to QARD requirements, Section 5 Items 1,2,3,4,7,8 and 9:	-			
e)	USGS QDR 93-011-2 was initiated against a series of procurement documents initiated by USGS Support Contractor. The QDR was dispositioned to require the QA implementation advisor to assure the deficiencies in the procurement documents are corrected by a change order. The inprocess Change Order R6028657, to PO 45-930092 generated only invokes that: "Work performed under this contract shall meet all YMP-USGS QA Program Requirements in effect for the duration of this Contract." This Change Order fails to identify specific requirements.				
	The existing contract fails to invoke any technical or quality requirement, therefore it would not stand the test of any judgement (law) against the supplier. Subsequently a letter was generated on 9/5/90, essentially specifying USGS OAPP-01, Rev. 5, Section 4, PROCUREMENT DOCUMENT CONTROL, Paras. 4.3.4. and 4.3.6 which were to be met, Right of Access Control and what constitutes a nonconformance. This letter failed to provide appropriate technical and quality assurance requirements or reference the Purchase Order.				
f)	YMQAD evaluation of Security Archives Storage Facility (SAIC/USGS contractor) during Audit YMP-94-06 two deficiencies of Security Archives were found (i.e.: Security Archives instruction was not referenced in the purchasing document with Security Archives). The first related to penetrations through the vault. It was observed that a Halon pipe penetration through the vault was not sealed to as required. Secondly, the temperature and humidity strip recorder indicated for a seven week period that the temperatures in the vault were below the minimum set forth in the Security Archive instruction which is based on the manufactures				

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CORRECTIVE ACTION REQUEST (Continuation Page)

6 Adverse Condition (continued)

recommendations. No corrective action documents were generated by USGS to address this condition. USGS had just performed a requalification audit of Security Archives (USGS-94052-SA) on May 24, 1994 and failed to identify these conditions. As a result of the audit, Security Archives was maintained as a supplier of services on the USGS ASL.

Contrary to QARD requirements, Section 5 Items 6 and 11:

g) QDR 94-063, initiated 5/23/94, addressed the failure of USGS to perform their Annual Supplier Evaluations in accordance with QMP-7.04 which is the basis for retention on the ASL. These suppliers were not suspended from the ASL. They are retained on a managerial risk basis.

Contrary to QARD requirements, Section 5 Items 1,2,3,4,6,7,8,9 and 10:

h) YMP-USGS-QMP-7.04, Rev. 1, CONTROL OF PURCHASED ITEMS AND SERVICES, Para. 5.4, Triennial Audits in accordance with this paragraph is only three years after a supplier is placed on the ASL. The QMP fails to address the requirement or the methodology required by the QARD. The QARD requires that after qualification of a Supplier by History, Quality Records Review, or Survey when the supplier is using a QA program other than the QA program with requirements specifically required by USGS procurement document, an audit must be performed after commencement of USGS's work. This audit is used to set the triennial audit date and provides a degree of confidence the supplier is performing as required.

Contrary to QARD requirements, Section 5 Items 2,3,4,5,7,8 and 9:

i) The contract 1434-93-C-40098 Desert Research Institute (DRI) Quality Assurance Agreement between DRI Quarternary Science Cetner and USGS Geological Survey for Yucca Mountain Project Data Collection. (approved by USGS3/94) fails to address: 1) what YMp-USGS-QMPs DRI is responsible to implement; 2) allows DRI to generate written procedures for sample tracking and data collection without being performed in accordance to YMP-USGS-QMP-501; 3) fails to invoke a Document Control requirement, based on a statement of "Employee Awareness"; 4) fails to invoke YMP-USGS procedures QMP-2.08 PERSONNEL QUALIFICATION, OMP 6.01 DOCUMENT CONTROL, QMP 8.01 IDENTIFICATION AND CONTROL OF SAMPLES or QMP 16.04 CONTROL OF DEFICIENCY REPORTS (Note: based on the Attachment I statement It appears that DRI is augmented staff to USGS.)

OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT U.S. DEPARTMENT OF ENERGY WASHINGTON, D.C. CORRECTIVE ACTION REQUEST (Continuation Page) 1. CORRECTIVE ACTION RESPONSE FOR CAR No. YM-94-050 A. REMEDIAL ACTION (1) The USGS will reevaluate its procurement procedures as described under Section D belo This evaluation will include the different procedures as described under Section D belo This evaluation will include the different procedures as described under Section D belo This evaluation will be corrected as appropriate. (2) The deficient procurement document conditions identified in Section 6, Adverse Conditio parts 2.a, b, c, f, and i will be investigated and corrected as appropriate. The USGS of provide a supplemental response to YMOAD identifying the activities to be taken and schedule for completion. 8. EXTENT OF THE DEFICIENCY: All YMP-USGS procurement documents issued since the effect date of OMP-4.01, R6 will be assessed to determine if the procurement language is adequate, a if there is a potential adverse impact on the quality of the service being procured. If three is potential adverse impact, then for active procurement she language in the document will amended and for completed procurements a Quality Deficiency Report (QDR) will be issued. C. ROOT CAUSE DETERMINATION: OARD requirement 4.2.1C.1.:2s which states: "The extent the quality assurance program shall depend on the scope, nature, or complexity of the item service being procured." had been interpreted by the USGS to mean that for scome procurement OA controls could be selected as applicable. This apparent misinterpretation contributed to finding that not all OARD procurement requirements. The procurement procedures to then		-
 CORRECTIVE ACTION RESPONSE FOR CAR No. YM-94-050 <u>REMEDIAL ACTION</u>: The USGS will reevaluate its procurement procedures as described under Section D below This evaluation will include the different procedure conditions identified in b, c, d, g, and These conditions will be corrected as appropriate. The deficient procurement document conditions identified in Section 6, Adverse Condition parts 2.a, b, c, f, and i will be investigated and corrected as appropriate. The USGS provide a supplemental response to YMQAD identifying the activities to be taken and schedule for completion. <u>EXTENT OF THE DEFICIENCY</u>: All YMP-USGS procurement documents issued since the effect date of QMP-4.01, R6 will be assessed to determine if the procurement language is adequate, a if there is a potential adverse impact on the quality of the service being procured. If there is potential adverse impact, then for active procurements the language in the document will amended and for completed procurements a Quality Deficiency Report (QDR) will be issued. <u>ROOT CAUSE DETERMINATION</u>: QARD requirement 4.2.1C.1.:2s which states: "The extent the quality assurance program shall depend on the scope, nature, or complexity of the item service being procured." had been interpreted by the USGS to mean that for some procuremen QA controls could be selected as applicable. This apparent misinterpretation contributed to 1 finding that not all QARD procurement requirements were passed on to the supplier depending the nature of the item or service being procured. <u>CORRECTIVE ACTION TO PRECLUDE RECURRENCE</u>: The USGS will reevaluate its procurement process to identify the name of the individual assigned responsibility for completion of action and the anticipated (or actual, if complete) complation date. A.(1) L.L. McInroy, Verification Supervisor 11/01/ 1.A.(2) A.E. Lykins, YMP-USGS Quality Assurance Specialist	RADIOACTIVE WASTE MANAGEMENT U.S. DEPARTMENT OF ENERGY	
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	1.A.(1) L.L. McInroy, Verification Supervisor	11/01/94
1.B. A.E. Lykins, YMP-USGS Quality Assurance Specialist 09/15/	1.A.(2) A.E. Lykins, YMP-USGS Quality Assurance Specialist	09/15/94
	1.B. A.E. Lykins, YMP-USGS Quality Assurance Specialist	09/15/94
1.D. L.L. McInroy, Verification Supervisor 11/01/	1.D. L.L. McInroy, Verification Supervisor	11/01/94
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CAR NO. ____YM-94-050 **OFFICE OF CIVILIAN** PAGE: _2_ OF _2_ **RADIOACTIVE WASTE MANAGEMENT** QA U.S. DEPARTMENT OF ENERGY WASHINGTON, D.C. **CORRECTIVE ACTION REQUEST (Continuation Page)** 3. RESPONSE APPROVED: <u>8/9/97</u> Date S/9/94 Thomas H. Chaney YMP-USGS Quality Assurance Manager Larry R. Hayes Chief, Yucca Mountain Project Branch Exhibit QAP-16.1.2 CAR94-60.401 REV. 2/14/94

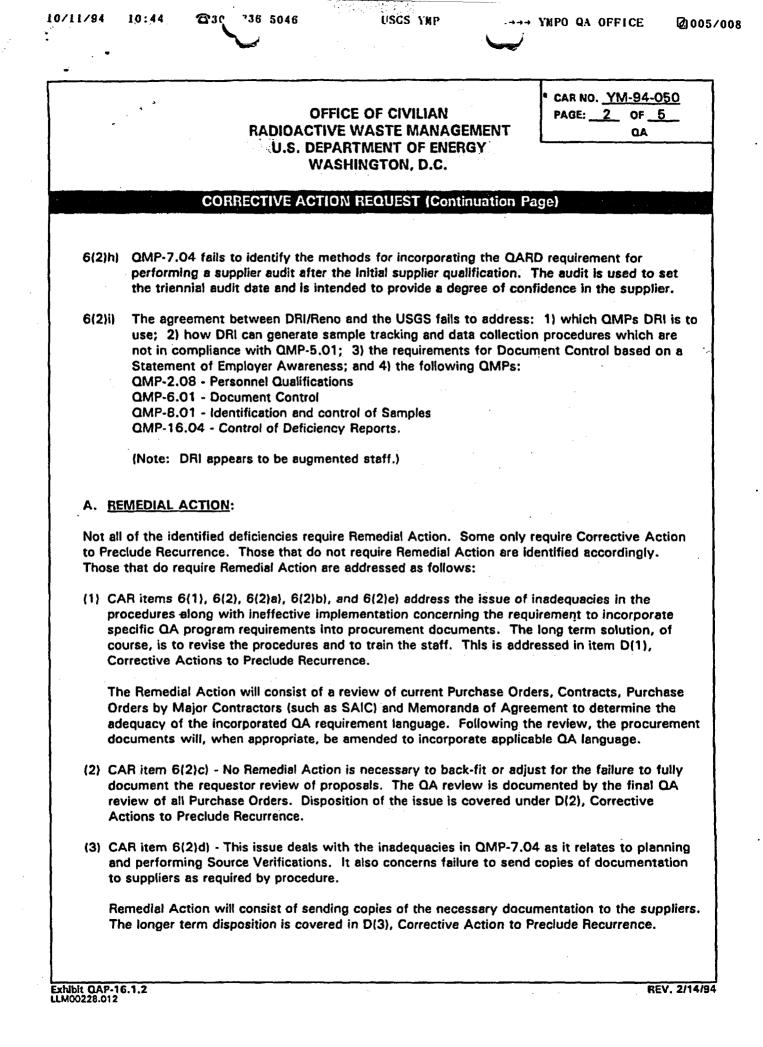
	OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT U.S. DEPARTMENT OF ENERGY WASHINGTON, D.C.	CAR NO. YM-94-050 PAGE: 1 OF 5 QA
	CORRECTIVE ACTION REQUEST (Continuation P	age)
REVISE	D CORRECTIVE ACTION RESPONSE FOR CAR No. YM-94-050	
followin	bund The deficiencies identified in the CAR are summarized and p ng to ensure that this response adequately addresses all issues. T nbering in the CAR.	
6(1)	The procurement procedures fail to translate the QARD requirement accomplishing the work.	ents into methods for
6(2)	The implementation of the procurement procedures demonstrates are not being achieved.	s that the intended results
6(2)a)	QMP-4.01, Rev. 6, does not include the methods for determining requirements apply to specific procurements. A review of severa confirmed that the PO language indicated that the work was to b with the supplier's QA program or in accordance with the USGS' situation are specific QA program requirements addressed.	I procurement documents re performed in accordance
6(2)b)	CAR YM-93-053, dealing with similar procurement deficiencies in by DOE with the revision to QMP-4.01 but the effectiveness was for effectiveness during this audit, confirmed that the procurement incorporate appropriate QARD requirements.	not evaluated. Reviewing
6(2)c)	QMP-4.01 fails to provide the methods for performing QA and re Proposals. In addition, Attachment 4, intended for documenting Supplier Performance Evaluation and does not address proposal e	Proposal reviews is titled
6(2)d)	QMP-7.04 fails to contain the methods to be used: 1) for planning for determining what quantitative and qualitative acceptance crite 3) for performing the verification. The Source Verification Form information and the documentation for two verification actions we as required by the procedure.	eria are to be included; or provides limited
6(2)e)	USGS QDR-93011 identified the failure for a USGS subcontractor technical and QA requirements in the contractor's PO to a subtie subcontractor's corrective action modified the PO but it, again, fa appropriate requirements.	r supplier. The
6(2)f)	A review of Security Archives (SA) a subtier contractor, determine to SA did not specify the SA instructions for performing work; was not sealed; 3) a temperature and humidity instrument recor the recommended minimums; and 4) a recent USGS audit failed issues.	 a Halon pipe penetration ded values that were below
6(2)g)	USGS QDR-94063 identified certain annual supplier evaluations were not finalized by the due date. The suppliers were not susp	-

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		RADIOACTIV U.S. DEP	FICE OF CIVILIAN /E WASTE MANAGEME ARTMENT OF ENERGY ASHINGTON, D.C.		
		CORRECTIVE ACTIO	ON REQUEST (Continua	tion Page)	
c r t F	quality requi emains ope o the USGS procurement Remedial Ac	rements to a sub-tier sup n pending satisfactory re 5, submitted the procuren t QMPs. The approach ta	oplier. This issue is addression to the solution. In this situation, ment document through the saken was therefore, the saken was the saken	failing to pass on appropriate ssed in QDR-93011 which st , SAIC working as extended he process established by the ame as that for all procureme he longer term disposition is	ill staff
			ith Purchase Order QA lan itions at the supplier, Sec	guage problems, as well as urity Archives (SA).	
li a	anguage; b) applicable Q	necessary coordination	a revision to the Purchase with SA to ensure that th c) a revisit to SA in the for		SS
(6) (CAR item 6{	(2)g) - This issue deals w	ith supplier evaluations no	ot completed on time.	
s e	should be su evaluation re	uspended from the ASL.	This effort will consider t nces surrounding each. T	o determine if any of the sup he status of the delayed sup he product of the effort will	plier
F	performing s		initial supplier qualification	ion of this issue related to n is addressed under D(5),	
		(2)i) - The DRI Agreemen ndment will be issued in		appropriate quality requireme	nts
i				to suppliers also has a second ded to the Approved Supplie	
1 I	those which report to the	n will require a requalifica e QA Manager identifying	tion effort. The product of	tly listed on the ASL to ident of this effort will be a brief w requalification, the criteria fo posed schedule.	ritten

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	OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT U.S. DEPARTMENT OF ENERGY WASHINGTON, D.C.	CAR NO. <u>YM-94-050</u> PAGE: <u>4</u> OF <u>5</u> QA
	CORRECTIVE ACTION REQUEST (Continuation Page)	age)
8.	EXTENT OF THE DEFICIENCY:	
sup	identified deficiencles encompass both procurement actions, as well pliers. Procurement action involves Purchase Orders, Contracts, Purch htractors (such as SAIC) and Memoranda of Agreement.	
QM	planned Remedial Action will evaluate all procurement actions issued P-4.01, R4, in which the procurement document is still open. The det roved suppliers will be made for those suppliers which are currently in	termination to requalify
C.	ROOT CAUSE DETERMINATION:	
The	Root Causes of the identified deficiencies are attributed to the follow	ing:
(1)	QARD requirement 4.2.1C.1.:2S states: "The extent of the quality as depend on the scope, nature, or complexity of the item or service bein been interpreted to mean that for some procurements, QA controls controls applicable. This interpretation contributed to the finding that not all a procurement requirements were passed on to the suppliers.	ng procured." This has build be selected as
(2)	Implementing procedures, in some cases, do not translate the QARD process (methodology).	requirements into the wo
D.	CORRECTIVE ACTION TO PRECLUDE RECURRENCE:	
	long term resolution of many of the identified deficiencies is to revise cedures. The procedures will be revised to address the identified defic	•
{1}	CAR items $6(1)$, $6(2)$, $6(2)a$, $6(2)b$, $6(2)e$, $6(2)f$ and $6(2)i$ require include the specific methodology to pass quality requirements on to t revision will very likely require changes to QMPs 4.01, 4.02, 7.01 and	he suppliers. The genera
(2)	CAR item 6(2)c) - QMP-4.01 will be revised to address the document reviews of proposals in more detail.	ation of QA and requesto
(3)	CAR item 6(2)d) - QMP-7.04 will be revised to address Source Verific	cation in more detail.
(4)	CAR item 6(2)g) - The disposition of QDR-94063, regarding late supp expedited and will include Corrective Action to Preclude Recurrence.	blier evaluations, will be
	CAR item 6(2)h) - QMP-7.04 will be revised to incorporate the QARD	

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<u> </u>			CAR NO. YM-94-050
	OFFICE	OF CIVILIAN	PAGE: 5 OF 5
		ASTE MANAGEMENT	
		MENT OF ENERGY	QA
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	CORRECTIVE ACTION F	EQUEST (Continuation	n Page)
(Pro relat 4.0	eam composed of individuals from the QA curement) and the QA Verification Group ting to procurement and supplier selection 1, 4.02, 7.01, and 7.04, as appropriate. Iementation and will not simply be a play b	has been assigned to exa and to develop compreh The approach will specifi	amine the QARD requirements nensive revisions to QMPs ically address the methods of
•	rently in progress.)		
For	each action above, identify the name of t	he Individual assigned re	sponsibility for completion of
	action and the anticipated (or actual, if co		
	(1) A.E. Lykins, QA Specialist	11/31/94	
	(3) D. Valega, QA Auditor	10/17/94	
	(4) D. Valega, QA Auditor	11/5/94	
1.A	(5) D.D. Porter, SAIC Project Manager	10/31/94	
	L.L. McInroy, Verification Supervisor		
	(6) D.J. Sinks, QA Auditor	10/31/94	
	(8) A.E. Lykins, QA Specialist	11/31/94	
	(9) J.M. Ziemba, QA Auditor	11/15/94	
	(1) L.L. McInroy, Verification Supervisor	1/15/95	
	(2) L.L. McInroy, Verification Supervisor	1/15/95	
	(3) L.L. McInroy, Verification Supervisor	1/15/95	
	(4) D.J. Sinks, QA Auditor	10/31/94	
1.0	(5) L.L. McInroy, Verification Supervisor	1/15/95	•
RES	SPONSE APPROVED:		
	N. C.I.		
1	AND TANINA	10/10/94	
	omas H. Chaney, YMP/USGS		
		Date	
Qua	ality Assurance Matager		
	Lam R 11	F0/11/a4	
	ry R. Hayes, Chief,	Date	
1 20	cca Mountain Project Branch		

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