# U.S. DEPARTMENT OF ENERGY OFFICE OF CIVILIAN RADIOACTIVE WASTE MANAGEMENT OUALITY ASSURANCE AUDIT PLAN FOR AUDIT NO. YMP-92-21

<u>OF</u>

# LAWRENCE LIVERMORE NATIONAL LABORATORY LIVERMORE, CALIFORNIA AUGUST 10 THROUGH 14, 1992

Place For Date: \_

Prepared by: Lukanel Mauch

Date: 07-01-92

Richard L. Maudlin Audit Team Leader

Yucca Mountain Quality Assurance Division

Approved by:

Donald G. Horton

Director

Office of Quality Assurance

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#### 1.0 SCOPE

This audit will evaluate the Lawrence Livermore National Laboratory's (LLNL's) Quality Assurance (QA) Program to determine whether it meets the requirements and commitments imposed by the Office of Civilian Radioactive Waste Management (OCRWM). This will be done by verifying implementation and effectiveness of the system in place, as well as verifying compliance with requirements.

In addition to follow-up on open Corrective Action Requests, a representative sample of discrepancies identified during previous QA audits and surveillances of LLNL, will be included in the scope of this audit to determine the effectiveness of LLNL corrective actions.

The programmatic elements and technical areas to be audited, as well as those programmatic elements not included in this audit, are identified in Section 4.0 of this plan.

#### 2.0 **AUDIT SCHEDULE**

Pre-Audit Team/Observer Meeting	8:15 am, August 10, 1992
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Livermore, California

9:00 am, August 10, 1992 Pre-Audit Conference

Livermore, California

8:00 am to 4:00 pm, **Audit Activities** 

August 11 - 13, 1992 Livermore, California

8:00 am to 11:00 am August 14, 1992 Livermore, California

8:00 am, August 11 - 14, 1992 Daily Meeting With LLNL Management

Livermore, California

Post-Audit Conference 11:00 am, August 14, 1992

Livermore, California

There will also be a daily closed meeting of the audit team and observers starting at 4:30 pm to discuss the results of that day's activities.

#### 3.0 REQUIREMENTS TO BE AUDITED AND APPLICABLE REFERENCES

The requirements to be audited will be contained in the programmatic checklists. These checklists will be developed from the applicable revision of the following LLNL documents:

- Yucca Mountain Project Quality Assurance Program Plan
- LLNL Yucca Mountain Project Software Quality Assurance Plan
- Yucca Mountain Site Characterization Project Office Administrative Procedures Quality
- Yucca Mountain Project Quality Procedures
- Yucca Mountain Project Technical Implementing Procedures

The conduct of the audit will be guided by the documents (latest revision) listed below:

- Quality Assurance Administrative Procedure (QAAP) 18.2, Revision 5, "Audit Program"
- QAAP 16.1, Revision 4, "Corrective Action Requests"

#### 4.0 ACTIVITIES TO BE AUDITED

#### Programmatic Elements

This audit includes the program elements scheduled on the OCRWM FY-92 Quality Assurance Audit Schedule, Revision 3. In addition, the program elements listed below include 3.0, 5.0, 6.0, 17.0, 19.0, and 20.0, from the April 1992 LLNL audit that was postponed.

Activities associated with the following LLNL QA Program elements will be audited:

- 3.0 Scientific Investigation Control and Design Control
- 4.0 Procurement Document Control
- 5.0 Instructions, Procedures, Plans, and Drawings
- 6.0 Document Control
- 7.0 Control of Purchased Items and Services
- 8.0 Identification and Control of Items, Samples, and Data
- 13.0 Handling, Shipping, and Storage
- 17.0 Quality Assurance Records

The following QA Program elements will also be included in this audit based on either lack of sufficient implementation during the previous audit or implementation was considered marginal.

- 2.0 Quality Assurance Program
- 12.0 Control of Measuring and Test Equipment
- 16.0 Corrective Action
- 18.0 Audits

The following QA Program elements will not be audited since they are not applicable or no activity has occurred.

- 9.0 Special Processes
- 10.0 Inspection
- 11.0 Test Control
- 14.0 Inspection Test and Operating Status

#### Technical Areas

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WBS NUMBER	TITLE	
1.2.1.4.5	Geochemical Modeling	
1.2.2.3.1.1	Waste Form Testing	
1.2.2.3.2	Metal Barriers	

If the audit team identifies a need to verify additional programmatic or technical areas during the audit, they will be added to the audit checklists and verified accordingly.

#### 5.0 AUDIT TEAM MEMBERS

Richard L. Maudlin, MAC Technical Services (MACTEC)/YMQAD, Las Vegas, Nevada, Audit Team Leader

Paul L. Cloke, SAIC/YMQAD, Las Vegas, Nevada, Technical Specialist

Mario R. Diaz, U.S. Department of Energy/YMQAD, Las Vegas, Nevada, Auditor

Thomas J. Higgins, SAIC/YMQAD, Las Vegas, Nevada, Lead Technical Specialist

John R. Matras, SAIC/YMQAD, Las Vegas, Nevada, Auditor

John E. Therien, SAIC/YMQAD, Las Vegas, Nevada, Auditor

Charles C. Warren, MACTEC/YMQAD, Las Vegas, Nevada, Auditor

Richard L. Weeks, SAIC/YMQAD, Las Vegas, Nevada, Auditor

#### 6.0 AUDIT CHECKLISTS

Two checklists will be employed during the audit. These are YMP-92-21-01 for programmatic requirements and YMP-92-21-02 for the technical portion of the audit.

TENTATIVE AUDIT SCHEDULE - AUDIT				
Monday 8/10	Tuesday 8/11	Wednesday 8/12	Thursday 8/13	Friday 8/14
08:15 Team/Observer Meeting	M. Diez - 12	M. Diaz - 16	N. Diaz - 18	Prepare for Exit
09:00 Pre-Audit Conference	J. Therien - 4/7	J. Therien - 4/7	J. Therien - 8	11:00 - A
	R. Weeks - 5/6	R. Weeks - 5/6	R. Weeks - 13	
K. Diaz - 12	C. Warren/P. Cloke 3/20	C. Warren/P. Cloke - 3/20	C. Warren/P. Cloke - 17	
J. Therien - 4/7	J. Matras/T. Higgins 3/19	J. Matras/T. Higgins 3/19	J. Matras/T. Higgins - 3/19	
R. Weeks - 2				
C. Warren/P. Cloke 3/20				
J. Matras/T. Higgins 3/19				
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11:30-12:45 LUNCK	11:30-12:45 LUNCH	11:30-12:45 LUNCH	11:30-12:45 LUNCK	11:30-12:45 LUNCH
M. Diaz - 12	M. Diaz - 16	N. Diaz - 18	M. Diaz - 18	
J. Therien - 4/7	J. Therien - 4/7	J. Therien - 8	J. Therien - 8	
R. Weeks - 2	R. Weeks - 5/6	R. Weeks - 5/6	R. Weeks - 13	
C. Warren/P. Cloke 3/20	C. Warren/P. Cloke - 3/20	C. Warren/Cloke - 17	C. Warren/P. Cloke - 17	
J. Matras/T. Higgins 3/19	J. Matras/T. Higgins 3/19	J. Matras/T. Higgins 3/19	J. Matras/T. Higgins - 3/19	
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		(	QUALITY ASSURA	NCE CHECKLIST	
LLNL	ZATION EVALUATED  OF EVALUATION	[x] EXTERNAL	[x] AUDIT	PREPARED BYSEE_BELOW	DATE
CONTRO	DLLING DOCUMENT (Title, Nu	mber, Revision)		ACTIVITY EVALUATED	
ITEM NO.	CHARACTER	RISTICS TO BE EVALUA	NTED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	(SEE ATTACHED)		-	CHECKLIST PREPARED BY:  o Paul Cloke o Mario Diaz o John Matras/Thomas Higgins o John Therien o Charles Warren o Richard Weeks	
. INDICA	TE RESULTS: SATISFACTOR	RY (SAT), UNSATISFAC	TORY (UNSAT), NOT A	PPLICABLE (N/A)	

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NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	PREPARATION, APPROVAL AND REVISION OF PROCEDURES, REQUIREMENTS, PLANS AND THE QUALITY ASSURANCE PROGRAM DESCRIPTION 033-YMP-QP 2.1, Revision 3		
-1	Section 2.1.4.2		
	Verify that Quality Procedures contain the following information as a minimum:		
	<ol> <li>Purpose</li> <li>Scope</li> <li>Responsibilities</li> <li>Procedure/Text</li> </ol>		
	5. Retained Documentation  Section 2.1.4.3.1		
	Verify that at least one independent reviewer and each examined procedure.		
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	QUALITY ASSURANCE CHECKLIST (continuation sheet)			
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESUL	
2-3	Section 2.1.4.3.31			

 Are there currently any procedure review packages being stored by LLNL, which are awaiting YMPO approval?

If yes examine fire-resistant cabinet.

2. Are review comments accompanied by a memo identifying the comment due date, clarifying information and any special instructions?

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-4	Section 2.1.4.3.5		
	Verify that when major comments are resolved, the reviewer completes the bottom section of the Review Request form.		
	<ol> <li>Verify that when the originator and reviewer cannot resolve the comments, the LLNL-YMP Leader documents disposition of the comments.</li> </ol>		
	<ol> <li>Verify that the Publications Manager prepares a Review Close-out memo indicating the following:</li> </ol>		
	<ul><li>a. Those to whom review copies were sent;</li><li>b. Those who returned comments;</li><li>c. Disposition of comments.</li></ul>		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-5	Section 2.1.4.5		
	Verify that documents that have been submitted to YMPO for approval are identified by Document Control as "Approved For Interim Use".		
2-6	Section 2.1.5.2  Verify that when a procedure is a complete or general rewrite, the issued document will indicate: General Rewrite or Complete Rewrite.		

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	QUALITY ASSURANCE CHI	ECKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-9	Section 2.1.8.1		
	Verify that the following records have been retained:		
	a. Current and previously issued QAPP.		
	b. Current and previously issued QA procedures.		
	c. Record of YMPO review and approval.		
	d. Review close-out memo including disposition of comments documentation, if applicable.		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	PEER REVIEW . 033-YMP-QP 2.2, REVISION 0		
2-10	Has LLNL conducted Peer Reviews in accordance with QP 2.2?		
	MANAGEMENT ASSESSMENT 033-YMP-QP-2.3, REVISION 0		
2-11	Section 2.3.2		
	Verify that a Management Assessment is conducted at least once a year and evaluates the following aspects of the LLNL YMP program:		
	<ul> <li>a. training with respect to QA requirements;</li> <li>b. effectiveness of QA program;</li> <li>c. adequacy of resources provided for the QA program.</li> </ul>		·
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
2-12	Section 2.3.4			
	<ol> <li>Verify that the decision as to which individual(s) will conduct the management assessment is documented and kept as a QA record.</li> </ol>			
		·		
	2. Verify that each assessment is designated by a unique three-digit number.			
	3. Verify that Assessment Worksheets have been completed and that assessment areas have been identified.			
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	QUALITY ASSURANCE CHE	CKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-12 Cont.	4. Verify that the assessment report contains the following information:		
	<ul> <li>a. Identification of the management assessment individual(s).</li> </ul>		
	b. A description of the assessment activities.		
	c. The scope of the management assessment.		
	d. Identification of personnel interviewed during the assessment.		
	e. Hanagement Assessment Worksheets.		
	f. A summary of the results of the assessment.		
	g. A description of any adverse conditions identified during the management assessment.		
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ITEM	TTEM REMARKS					
NO.		CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
2-12 Cont.	5.	Was the assessment report signed by each individual that participated in the assessment?				
				-		
	6.	Have minority or dissenting comments been attached to the report?				
	7.	Verify that the Energy Program Leader signs the cover page of the report.				
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QUALITY ASSUMANCE CHECKLIST (Continuation sneet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
2-12 Cont.	8. Verify that the assessment report was distributed to the following:				
	a. DOE Project Office Director b. DOE Project Office Quality Manager c. responsible Project Leader d. QA Manager e. Technical Area Leaders				
2-13	Section 2.3.5  Verify that the following QA records have been submitted to the LRC:  a. management assessment worksheets b. management assessment report c. closure memo(s)				

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted				
	TECHNICAL REVIEW 033-YMP-QP 2.4, REVISION 0					
2-14	Section 2.4.4.1					
	Verify that a specific schedule for technical reviews has been established by the Task Leader.		÷			
2-15	Section 2.4.4.2					
	Verify that when the originators immediate supervisor participates in the review, it is documented and approved in advance with the concurrence of the QA Manager.	·				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS  Record objective evidence reviewed, method of verification, personnel contacted			
2-16	Section 2.4.4.4				
:	Verify that investigation/design documentation includes the following:				
	<ol> <li>objective(s)</li> <li>method(s) used in analysis</li> <li>design inputs and their sources</li> <li>applicable references</li> <li>results of literature searchs</li> <li>assumptions</li> <li>identification of computer calculations</li> </ol>				

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### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted 2-17 Section 2.4.4.8 1. Verify that each review member signs one technical review approval sheet. 2. Verify that the Technical Area Leader signs the review approval sheet. 3. Verify that the approval sheet includes the conclusions of the technical review board.

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	GOALIT ACCOMENCE OF COMMUNICATION SHEETY					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
2-18	Section 2.4.5	•				
	Verify that the following QA records have been retained:					
	<ol> <li>Technical review approval sheet(s).</li> <li>Review comment records.</li> </ol>					
	3. Recommendations for future action.	·				
	(Interface with C. Warren)					
,	ACCEPTANCE OF DATA NOT GENERATED UNDER THE CONTROL OF THE YMP QAPP 033-YMP-QP 2.5, REVISION 0					
2-19	Has LLNL accepted data in accordance with QP 2.5?					
:	READINESS REVIEWS 033-YMP-QP 2.6, Revision 1					
2-20	Have any readiness reviews been conducted in accordance with QP 2.6 since the last audit?					
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<u> </u>	GOALITY ASSONANCE CHECKEST (Continuation sheet)					
ITEM NO.			RESULTS			
	STOP WORK ORDER 033-YMP-QP 2.7, REVISION 1					
2-21	Section 2.7.4					
	Verify that each examined Stop Work Order is uniquely numbered and issued using the appropriate form.					
:	2. Does the SWO specify the following:					
	<ol> <li>The responsible technical Area Leader, and Principal Investigator.</li> </ol>					
	2. A description of the work to be stopped.					
	3. The deficiency observed.					
	4. The criteria for resuming work.					
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-21 Cont.	<ol> <li>Verify that the Request for Release portion of the SWO identifies the actions taken to correct the adverse condition as well as the action taken to prevent recurrence.</li> </ol>		
	4. Verify that the QA Manager has approved all rescinded SWOs.		
2-22	Verify that Document Control retains a copy of each SWO.		

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<u> </u>	QUALITY ASSURANCE CHECKLIST (continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
2-24	Section 2.8.5.4				
	Verify that each grading report is assigned a unique LLNL-QAG number.				
2-25	Section 2.8.5.6				
	Verify that when the QA grading documentation is in final form, the QA Grading Reviewers sign and date Exhibit B.				
	2. Verify that the Task Leader signs Exhibit C as the "Preparer".				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-25 Cont.	<ol> <li>Verify that when the the Project Leader does not approve the grading package, a meeting is convened at which resolution of issues are documented and documentation is made a part of the documentation package.</li> </ol>		
	4. Verify that the Project Leader then signs Exhibit D.		

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1	QUALITY ASSURANCE CHECKLIST (continuation sheet)			
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
	INDOCTRINATION AND TRAINING 033-YMP-QP 2.9, REVISION 3			
2-26	Section 2.9.4			
	Verify that individuals assigned to the LLNL-YMP project receive training, as a minimum, to the following:			
	1. QAPP			
	Applicable implementing procedures and work instructions			
	3. Regulations ( 10 CFR 60, 10 CFR 960 and 40 CFR 191)			
	4. Project level documents		·	
2-27	Section 2.9.5			
	<ol> <li>Verify that if an individual is exempted from certain training, it is documented in writing by the TAL.</li> </ol>			

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
2-28	Section 2.9.9.1			
	Verify that the Trainer Preparation Sheet includes the following:			
	a. subjects/topics to be covered			
	b. training setting			
	c. performance objectives			
	d. handouts	·		
	e. visual aids	·		
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	2. Verify that training materials are approved by the TC			
-	prior to use.			
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
2-29	Section 2.9.11.1		
	Verify that the following training records are retained as QA records.		
	<ol> <li>Annotated Training Matrix (Exhibit A)</li> <li>Training printout</li> </ol>		
2-30	Section 2.9.11.2		
	Verify that the following records are retained as QA records:		
	1. Trainer Preparation Sheet (EXHIBIT B).		
	2. Instructor Note Page (EXHIBIT C).		
	<ol> <li>Sample copies of Training Evaluation Records (EXHIBIT D).</li> </ol>		
	<ol> <li>Copies of signature pages documenting that retraining to a revised procedure is not required.</li> </ol>		·
	<ol><li>Sample copies of read and sign training memos.</li></ol>		
	6. Printout of personnel trained.		
	(Interface with C. Warren)		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	QUALIFICATION OF PERSONNEL 033-YMP-QP 2.10, REVISION 4		
2-31	Section 2.10.4		
	Verify that Personnel Qualification Records (FQRs) are prepared, reviewed and approved by the TAL for each individual.		
2-32	Section 2.10.4.1		
	Verify that a written position description is prepared and approved by the TAL for each Project position and includes the following information:		
	<ol> <li>education</li> <li>experience</li> <li>skills</li> </ol>		

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### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted 2-33 Section 2.10-4.2 1. Verify that the relevant education and experience history is verified by LLNL-THP Hanagement. (Check for new employees only.) 2-34 Section 2.10.4.3 Verify that a Management Certificate has been completed by the TAL for each individual.

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2-35	Section 2.10.4.4	or vermoated, personner contacted	
	Verify that the TAL has performed and documented an annual recertification for each person conducting YMP activities.		
2-36	Section 2.10.5		
	Verify that the following QA records are retained:		
	<ol> <li>position description</li> <li>personnel resume</li> <li>management certification</li> <li>management recertification (as applicable)</li> <li>training documentation</li> </ol>		
	(Interface with C. Warren)	·	

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ITEM	T	REMARKS	T
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	QUALIFICATION AND CERTIFICATION OF INSPECTION AND NDE PERSONNEL 033-YMP-QP 2.11, REVISION 0		
2-37	Have any NDE personnel been certified in accordance with QP 2.11 for work on the YMP?	·	

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESU
	SCIENTIFIC INVESTIGATION CONTROL		
3-1	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.4  Verify that before data is generated, analysis is performed or conclusions are reached; work is planned, reviewed, and approved by preparation of one or more of the following work planning documents containing the required information.		
	Scientific Investigation Plans (SIPs) Study Plans (SPs) Activity/Test Plans Test Planning/Job Packages	·	

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted 3-2 033-YMP-QP 3.0, REVISION 2, PARA. 3.0.5 Verify that Technical Implementing Procedures (TIPs) are documented and approved, and provide detailed direction for performance of work as described in this paragraph. 3-3 033-YMP-QP 3.0, REVISION 2, PARA. 3.0.6 Verify that Scientific Notebooks (SNs) are used to record data, information, analysis, and work in progress on a daily or as appropriate basis. NOTE: Inquire about use of electronic notebooks. Scientific Notebooks on computer.

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NO. CHARACTERISTICS TO BE EVALUATED		REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
-4	033-YMP-QP 3.0, REVISION 2, FARA. 3.0.7		
	Verify that verification of scientific investigation is accomplished as described in this paragraph.		
3 <b>-5</b>	O33-YMP-QP 3.0, REVISION 2, PARA. 3.0.8  Verify that in-depth technical and programmatic review for approval and revision of SIPs, SPs, Activity Plans, and TIPs is accomplished in accordance with O33-YMP-QP 2.1.		
	18 accompilated in accordance with vs5-ing-gr 2.1.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
3-6	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.9		
	Verify that Principal Investigator (PI)/Task Leader identifies hold points in Activity Plans as required by this paragraph.		
3-7	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.10  Verify that LLNL personnel identify interfaces and interface controls as required by this paragraph.		
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	REMARKS .				
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
3-8	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.11				
	Verify that revisions to work planning documents are effected in accordance with the requirements of this paragraph.				
3-9	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.12				
	Verify that results of activities are documented in sufficient detail and content to satisfy the requirements of this paragraph.				

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS  Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
3-10	033-YMP-QP 3.0, REVISION 2, PARA. 3.0.13		
·	Verify that the required QA records from this procedure are collected, handled, stored, and maintained in accordance with 033-YMP-QP 17.0.	•	
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	DESIGN CONTROL		
3-11	033-YHP-QP 3.1, REVISION 1, PARA. 3.1.5		
	Verify that sufficient detail to perform the design process and to permit verification for repetitive design activities, is prescribed in TIPs for the following:		
	QA Grading Design Input Design Process Design Analyses Design Verification Design Change Control Design Interface Control Design Output Documentation Design Output Review and Approval by YMPO		
	Engineering Plans		

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QUALITY ASSURANCE CHECKLIST (continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
-12	033-YMP-QP 3.1, REVISION 1, PARA. 3.1.5			
	Verify that activities listed in Audit Item 3-11 have been implemented in accordance with the requirements of the appropriate TIP.			
13	033-YMP-QP 3.1, REVISION 1, PARA. 3.1.6			
•	Verify that QA Grading Documentation Packages are collected, handled, stored, and maintained in accordance with 033-YMP-QP 17.0.			
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	REMARKS .				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
	REVIEW OF TECHNICAL PUBLICATIONS AND DATA				
3-14	033-YMP-QP 3.3, REVISION 2, PARA. 3.3.4.1				
	<ol> <li>Verify that review process documentation including comments, questions, and requests are kept until technical reviews are completed.</li> </ol>		·		
	<ol> <li>Verify that a record of LLNL-YMP leader resolution of comments is retained if the author and reviewer could not agree on resolution.</li> </ol>				
3-15	O33-YMP-QP 3.3, REVISION 2, PARA. 3.3.4.2  Verify independence of technical reviewers of publications in accordance with the requirements of this paragraph.				

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<b>I</b>	GOALITT ADSONATION OF INCIDENT (COMMINATION SHEET)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
3-16	O33-YMP-QP 3.3, REVISION 2, PARA. 3.3.4.5  Verify that the Publications Manager retains all review documentation in a fire resistant cabinet until distribution of the printed publication is completed, at which time the review package along with the copy of the printed report are submitted to the Local Records Center (LRC).					
3-17	O33-YMP-QP 3.3, REVISION 2, PARA. 3.3.5  Verify that data to be submitted to the YMP TDB or RIB is reviewed for technical accuracy, and that inherent calculations are sufficiently described in accordance with the requirements of this paragraph.					

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	QUALITY ASSURANCE CHECKLIST (continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
3-18	033-YHP-QP 3.3, REVISION 2, PARA. 3.3.7					
	Verify that QA records listed in this paragraph are collected, stored, and maintained in accordance with 033-YMP-QP 17.0.					
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	REMARKS .				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
	SCIENTIFIC NOTEBOOKS (SNs)				
3-19	033-YMP-QP 3.4, REVISION 2, PARA. 3.4.5.1				
	Verify that identification and control of SNs is coordinated by the LRC in accordance with the requirements of this paragraph.				
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	QUALITY ASSURANCE CHECKLIST (continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
3-20	033-YMP-QP 3.4, REVISION 2, PARA. 3.4.5.2					
	1. Verify that initial SN entries are made by the Investigator in accordance with the requirements of paragraph 3.4.5.2.1.					
	<ol> <li>Verify that all SN entries are in compliance with the requirements of paragraph 3.4.5.2.2.</li> </ol>					
	3. Verify that final SN entries include signatures of the SN Custodian and a Technical Reviewer prior to final submittal of the SN to the LRC.					
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QUALITY ASSURANCE CHECKLIST (continuation sheet)					
CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
033-YMP-QP 3.4, REVISION 2, PARA. 3.4.5.3					
<ol> <li>Verify that SNs are reviewed by the Task Leader at the frequency required in paragraph 3.4.5.3.1.</li> </ol>					
2. Verify that technical review of SNs is accomplished by a Technical Reviewer selected by the Task Leader in accordance with the requirements of paragraph 3.4.5.3.2.					
	CHARACTERISTICS TO BE EVALUATED  033-YMP-QP 3.4, REVISION 2, PARA. 3.4.5.3  1. Verify that SNs are reviewed by the Task Leader at the frequency required in paragraph 3.4.5.3.1.  2. Verify that technical review of SNs is accomplished by a Technical Reviewer selected by the Task Leader in	CHARACTERISTICS TO BE EVALUATED  REMARKS Record objective evidence reviewed, method of verification, personnel contacted  1. Verify that SNs are reviewed by the Task Leader at the frequency required in paragraph 3.4.5.3.1.  2. Verify that technical review of SNs is accomplished by a Technical Reviewer selected by the Task Leader in			

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	QUALITY ASSURANCE CHECKLIST (continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS  Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
3-22	033-YMP-QP 3.4, REVISION 2, PARA. 3.4.5.3.3					
	Verify that qualifications of SN Technical Reviewers are in accordance with the requirements of this paragraph.					
3-23	033-YMP-QP 3.4, REVISION 2, PARA. 3.4.6					
	Verify that SNs are submitted to the LRC for photocopying annually or when full; or are copied by the Investigator and the copies submitted to the LRC.					
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NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted		RESULTS
	CONTROL OF INTERNAL TECHNICAL INTERFACES			
-24	033-YMP-QP 3.5, REVISION 0, PARA. 3.5.5			
	Verify that internal interfaces are identified on a Technical Information Transmittal Form (TIIF) and that TIIFs are logged, approved, utilized, and maintained as records in accordance with this paragraph.			·
•				
-25	033-YMP-QP 3.5, REVISION 0, PARA. 3.5.6		·	
	Verify that changes to TIIFs previously transmitted are approved and distributed in the same manner as the original			
	except for a new TIIF number.	•		

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	QUALITY ASSURANCE CHE	ECKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	PROCUREMENT DOCUMENT CONTROL		
4-2	033-YMP-QP 4.0, REVISION 3, PARA. 4.0.5.1 CHANGE NOTICE 4.0-2-1		
	Verify that purchase requisitions include the scope of work, technical requirements, and QA requirements.		
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4-2	Verify that the Task Leader prepares a Procurement Document Review (PDR) form if the procurement is quality affecting and/or a Technical Services Contract and that the Task Leader indicates whether the procurement is quality affecting.		

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<u> </u>	GUALITY ASSUMANCE CHECKLIST (continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
	33-YMP-QP 4.0, REVISION 3, PARA. 4.0.5.1				
4-3	Verify that memorandums initiating SANL procurements address:		į		
	a. Nork Scope				
	b. Amount Requested				
	c. Period of Performance				
	d. Account Number				
	e. Technical contact at LLNL and the contracted organization				
	f. Applicable QA Requirements				
4-4	Verify that the QAM signs the Procurement Action Form for quality-affecting SANL procurements.				
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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM CHARACTERISTICS TO BE EVALUATED Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted 33-YMP-QP 4.0, REVISION 3, PARA. 4.0.5.2 Verify that the RPCH reviews the package for completeness, 4-5 accuracy, and compliance with LLNL and YMP procurement requirements and that, if the procurement is for a Technical Services Contract, forwards the package to the LLNL/YMP Leader. The LLNL/YMP Leader reviews and signs the PDR and forwards to the OAM. Verify that LLNL procurement notifies the QAM when the final 4-6 purchase document has been completed and that for quality-affecting procurements, the QAM signs the QA Procurement Action form prior to final placement.

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted PREPARATION OF QUALITY ASSURANCE REQUIREMENTS SPECIFICATIONS AND APPROVAL OF SUBCONTRACTOR QA PROGRAMS 33-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.1.1 CHANGE NOTICES - 4.1 - 1-1 4.1 - 1-2 4.1 - 1-3 4-7 Verify that the QAM prepares the Generic QA Requirements Specification and that it is approved by the YMP Project Leader.

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	33-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.1.2		
-8	Verify that the Local Records Center assigns the approved Generic QA Requirements Specification a control number and distributes controlled copies to the following:		
	a. YMP Project Leader b. YMP QA Manager c. YMP Technical Area Leaders d. YMP Task Leaders		-
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
-	33-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.2.3		
4-9	Verify that Subcontract QA Requirements Specifications are approved by the cognizant Technical Area Leader, the QAM, and the Project Leader.		
	33-YMP-QA 4.1, REVISION 1, PARA. 4.1.5.2.4		
1-10	Verify that the Local Records Center assigns approved Subcontract QA Requirements Specifications a control number and distributes controlled copies to the following:		
	a. Cognizant Technical Leader b. Cognizant Task Leader c. QAM		
	d. Resource Hanager for inclusion in applicable procurement documents.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	033-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.3.2		
4-11	Verify that the QAM reviews Subcontractors Quality Assurance Program Manual for inclusion of the requirements specified in the Subcontract QA Requirements Specification.		
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	033-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.3.3		
4-12	Verify that the QAM conducts a Pre-qualification QA Surveillance of the subcontractor's facilities.		
	(Interface with M. Diaz)		

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	GOALITY ASSURANCE CHECKLIST (continuation sheet)			
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
	033-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.3.6			
4-13	Verify that the cognizant Task Leader provides a letter to the subcontractor indicating that the QA Program is approved.			
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	033-YMP-QP 4.1, REVISION 1, PARAS. 4.1.5.4.1 AND 4.1.5.4.2			
4-14	Verify that, upon revisions to the LLNL/YMP QAPP, the QAM reviews the Generic QA Requirements Specification for impacts. The QAM notifies Task Leaders in writing that the Generic QA Requirements Specification has been revised.			
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	033-YMP-QP 4.1, REVISION 1, PARA. 4.1.5.4.3		
4-15	Verify that the Task Leaders review existing Subcontract QA Requirements Specifications each time there is a change to the Generic QA Requirements Specification, a change to the scope, or once each year. The QAM is notified in writing of the results.		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	TECHNICAL INPLEMENTING PROCEDURES		
5-1	Section 5.0.5		
	Verify that TIPs include the following, as applicable:		
	1. Title of procedure;		
	<ol><li>Requirements, objectives, methods and characteristics to be tested or observed;</li></ol>		
	<ol> <li>Stepwise or detailed description of the procedure sequence;</li> </ol>		
	4. Special training or qualification requirements;		
	5. A list of materials to be used;		
<u> </u>	6. Prerequisites to TIP implementation;		
	<ol> <li>Acceptance and rejection criteria and limits including required levels of precision and accuracy;</li> </ol>		
	<ol><li>Mandatory verification points (as required);</li></ol>		
	9. QA records to be generated by the TIP.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
5-2	Section 5.0.6  Verify that procedural deviations encountered during activities are authorized and documented by change notices.  NOTE: Also, are these deviations documented on a corrective action document? M. Diaz	•		
5-3	Section 5.0.8.3  Verify that TIPs pertaining to multiple technical areas (TIP-YH) or QA (TIP-QA) are approved by the YMP Project Leader and YMP QA Manager.		·	

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	QUALITY ASSURANCE CHECKLIST (continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
5-4	Section 5.0.9.1				
	<ol> <li>Verify that a method of documentating work progress is identified in the TIP.</li> </ol>				
	<ol> <li>Verify that when a scientific notebook is used, the following information is included, as applicable:</li> <li>a. date and name of individual making entry;</li> </ol>				
	<ul> <li>description of the activity attempted, including detailed steo-by-step process followed.</li> </ul>	`			
5-5	Section 5.0.9.2				
	1. Have modifications been made to any TIPs				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
5-6	Section 5.0.10		
	Verify that the following QA records have been retained:	·	
	1. Current and previously issued TIPs and change notices.		
	2. Returned draft review copies with major comments.	-	
	3. Disposition of comments.		
	(Interface with C. Warren)	·	
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	QUALITY ASSURANCE CHECKLIST (continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
	DOCUMENT CONTROL 033-YMP-QP 6.0, Revision 2					
6-1	Section 6.0.5.3					
	Verify that a Receipt Acknowledgement Form is used for distribution of controlled documents.					
	2. Verify that appropriate action is taken when the above signed form is not returned within 20 working days.					
6-2	Section 6.0.5.3.1					
	Verify that the Table of Contents is signed and dated by the LLNL-YMP Project Administrator in the "Approved" box indicating review and authentication.					

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	GOALITT ASSONANCE CHECKLIST (Continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS CHARACTERISTICS TO BE EVALUATED Record objective evidence reviewed, method of verification, personnel contacted				
6-3	Section 6.0.5.5, ICN 6.0-2-1, 3. and 6.					
	Verify that a Decontrol Notice of Controlled Document form has been sent to individuals removed from controlled distribution.		·			
6-4	Section 6.0.5.6, ICN 6.0-2-1, 5.					
	1. Verify that all Minor changes are approved by the LLNL-YMP  Leader and QA Manager.					
	2. Do Hinor changes meet the definition of a Hinor Change?	·				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS  Record objective evidence reviewed, method of verification, personnel contacted			
6-5	Section 6.0.5.7				
	Verify that the IRC maintains a log of of releases of unverified documents.				
<u> </u>					
6-6	Section 6.0.5.8				
	Verify that the LRC develops and maintains document master lists for all controlled document categories.				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
5-7	Verify that the following documents are retained as QA records:		
	<ol> <li>Originals and revisions of completed controlled documents generated by the TMP;</li> </ol>		
	2. Decontrol Notice of Controlled Documents forms;		
	3. controlled distribution receipt acknowledgments		
	4. distribution lists		
	5. request for collection of documents forms		
	6. release prior to verification forms and log		
	7. stamped copy of document		
	(Interface with C. Warren)		

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	QUALITY ASSURANCE CHECKLIST (continuation sheet)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
	IDENTIFICATION AND CONTROL OF ITEMS, SAMPLES, AND DATA 033-YMP-QP 8.0, REVISION 0, PARA. 8.0.4.1 CHANGE NOTICE 8.0-0-1					
8-1	Verify that measures for the identification and control of items are provided in Technical Implementing Procedures (TIPs) or in the work planning document as described in 033-YMP-QP 3.0.					
8-2	Items are identified when they are received, fabricated, stored, worked on, or shipped.					
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TEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESUL
	033-YMP-QP 8.0, REVISION 0, PARA. 8.0.4.1.2		
-3	Verify that markings are applied using material and methods that provide clear and legible identification and do not adversely affect the function or service life of the item.		
	033-YMP-QP 8.0, REVISION 0, PARA. 8.0.4.1.4	•	
4	Verify that a record is kept of all damaged or deteriorated identifiers.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
	033-YMP-QP 8.0, REVISION 0, PARA. 8.0.4.2			
8-5	Verify that samples are archived when they are no longer needed for scientific investigation.			
	NOTE: Look at samples related to metal barriers.			
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	033-YMP-QP, REVISION 0, PARA. 8.0.4.2.1			
8-6	Verify that identification methods provide a means by which the samples can be traced to the appropriate documentation.			
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	033-YHP-QP 8.0, REVISION 0, PARA. 8.0.4.2.6		
8-7	Verify that measures are developed and implemented to maintain sample identification while in storage and that these measures are consistent with the planned duration and conditions of storage.		
ŀ			
	033-YMP-QP 8.0, REVISION 0, PARA. 8.0.4.3.1		
8-8	Verify that the identification of data includes a reference to the origin of the data (e.g., task, test, experiment, report, or publication).		

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ITEM NO.	CHARACTERISTIC TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM CHARACTERISTICS TO BE EVALUATED Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted YMP-QP 12.0, REVISION 2, PARA. 12.0.4 12-1 1. Verify that the MATE Master Status List identifies the MATE authorized for use on the YMP. NOTE: Get list of contractors performing calibration services. Pass along to John Therien. 2. Verify that the M&TE Master Status list is issued and updated periodically. 3. Verify that the required accuracy for M&TE is specified in calibration procedures and is consistent with the accuracy of the manufactures or the designer's specifications.

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<u></u>	GOALITY ASSUMANCE CHECKLIST (CONTINUATION SHEET)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
	YMP-QP 12.0, REVISION 2, PARA. 12.0.4					
12-1 Cont.	<ol> <li>Verify that calibration frequency of MATE has been established and is consistent with the manufacturer's or designer's recommendations.</li> </ol>					
	5. Verify that calibration certificates provide information required by paragraph and QAPP.					
	<ol> <li>Verify that the accuracy of the standard(s) used for calibration was equal to or better than the instrument calibrated.</li> </ol>					

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L	GOALITY ASSUMANCE CHECKLIST (CONTINUATION SHEET)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
	YMP-QP-12.0, REVISION 2, PARA. 12.0.4	•				
12-1 Cont.	7. Verify that the Calibration Coordinator (CC) issued recall notices prior to the expiration of the calibration interval of the MATE.		·			
	8. Verify that M&TE in service do have calibration stickers as per paragraph.					
	9. Verify that when MATE used in qualify affecting activities are found out-of-calibration, an NCR is prepared by the Task Leader.					

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	QUALITY ASSURANCE CHE	ECKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	YHP-QP-12.0, REVISION 2, PARA. 12.0.4		
12-1 Cont.	10. Verify that for calibration of devices performed by user, the calibration document includes information required by paragraph.		
i	11. Verify that when waiver of calibration interval were used, were done in accordance with paragraph.		
	PARA. 12.0.5		
	12. Verify that calibration records are handled by the CC as QA records as required by paragraph.		
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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM Record objective evidence reviewed, method **CHARACTERISTICS TO BE EVALUATED** RESULTS NO. of verification, personnel contacted HANDLING, STORAGE AND SHIPPING, 033-YMP-QP 13.0, REVISION 0 13-1 Section 13.0.4.1 Verify that written instructions stating how items and equipment are to be handled, stored and shipped have been incorporated within procurement documents, shipping documents, etc. (Interface with J. Therien)

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM Record objective evidence reviewed, method **CHARACTERISTICS TO BE EVALUATED** RESULTS NO. of verification, personnel contacted 13-2 Section 13.0.4.2 1. Verify that inspection and testing of special handling tools and equipment is completed in accordance with documented procedures and at specified time intervals. 2. Verify that if special equipment requires specially trained or experienced operators, it is specified and verified. 3. Are all verifications documented? 4. How does LLNL verify to determine if special instructions for packaging, marking and preservation are followed?

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
13-3	Section 13.0.5		
	Verify that the following documents are retained as QA records:		
	1. handling, storage and shipping procedures		
	2. handling, storage and shipping records		
	(Interface with C. Warren)		
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	REMARKS .				
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
16-1	YMP-QP 16.0, REVISION 3, PARA. 16.0.5.1.1				
·	Verify that when prescribed conditions adverse to quality are detected, those are documented on CARs by the paragraph.				
	PARA. 16.0.5.1.4				
	2. Verify that the QA Manager distributes copies of the CARs to the Project Leader, Associate Project Leader, Assistant Project Leaders, and to the cognizant Technical Area Leader and Task Leader.				
		·			
	PARA. 16.0.5.3.1				
	<ol> <li>Verify that CARs are categorized as Significant or Not Significant and they do contain the required documentation per same paragraph.</li> </ol>				

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	QUALITY ASSURANCE CHECKLIST (continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
16-2	YMP-QP 16.0, REVISION 3, PARA. 16.0.6				
	Verify that completed CARs and supporting documentation has been transmitted to the LRC within time limitations and as QA records.				
	2. Verify that weekly Action Item Lists are transmitted to the LRC as QA records.				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
16-3	YMP-QP-16.2, REVISION 3, PARA. 16.2.4.2  1. Verify that Trend Analysis (TA) report are issued	·	
	within two months of the end of the calendar year.		
	PARA. 16.2.4.3		
	2. Verify that CARs are issued when a trend is identified and in case that it was not issued the QA Manager provided justification in the TA report.		
	PARA. 16.2.5		
	3. Verify that TA report (s) are submitted to the LRC in Accordance w/QP 17.0.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULT
	QUALITY ASSURANCE RECORDS		
17-1	1. Verify that the Records Source transmits records to the LRC using a Records Transmittal Form (Exhibit A) no later than 10 working days after the records are completed and that the Records Source verifies each record is legible, identifiable with the activity it relates to, accurate, complete, reproducible, and that it is appropriate to the work accomplished.		
	<ol> <li>Verify that the Records Source verifies record packages are complete and identified in accordance with the requirements of this paragraph and transmits packages to the LRC using a Records Package form Table of Contents (Exhibit B).</li> </ol>		

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	GOALITI ASSOTIANCE OTLECKLIST (COMMINGATION SHEET)					
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS			
17-2	033-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.3					
	Verify that records transmittals are inspected by the LRC to assure they are legible, identifiable, complete, suitable for microfilming, and are properly authenticated.					
17-3	033-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.3.1	·				
	Verify that unacceptable records are corrected or rejected and logged in accordance with the requirements of this paragraph.					
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NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESUL
17-4	O33-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.3.2  Verify receipt and acceptance of records by the LRC is documented and logged in accordance with the requirements of this paragraph.		
17-5	O33-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.3.3  Verify that revision of a previously accepted records package is identified by referencing the original record or package, is identified as a revision, supplement, or superseding a previous record, and is authenticated as required.		

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L	GOALITY ASSURANCE CHECKLIST (Continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
17-6	033-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.3.4				
	Verify that damaged or lost records are documented as described in this program.				
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17-7	033-YHP-QP 17.0, REVISION 4, PARA. 17.0.5.5				
	Verify that the LRC transmits records to the CRF using the LRC Transmittal Form (Exhibit C) approximately once per week, or every two weeks depending on volume of records, but no later than 30 working days after the records are received and				
	accepted.				
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	QUALITY ASSURANCE CHE	CKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
17-8	033-YMP-QP 17.0, REVISION 4, PARA. 17.0.5.6		
·	Verify proper storage and preservation of records by Records Sources and by the LRC through copying, dual storage, using appropriate containers, and limiting access as required by this paragraph.		
	<ol> <li>Verify that one-of-a-kind records are stored in locked, one-hour fire resistant containers that meet UL requirements for one-hour fire rating.</li> </ol>		

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method **RESULTS** NO. of verification, personnel contacted YMP-QP-18.0, REVISION 3, PARA. 18.0.5.1 18-1 1. Verify that all applicable program elements for project activities are audited at least annually, or at least during the life of the activity. PARA. 18.0.5.1.3 2. Verify that subontractor audits are performed on a triennial basis when supplemented by annual evaluations. PARA. 18.0.5.2 3. Verify that when audits were performed by technical specialists, their qualifications have been reviewed and accepted by the YMP Leader and QAM.

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM Record objective evidence reviewed, method CHARACTERISTICS TO BE EVALUATED RESULTS NO. of verification, personnel contacted 18-2 YMP-QP 18.0, REVISION 3, PARAS. 18.0.5.3 AND 18.0.5.4 1. Verify that an audit plan is prepared for each audit by the Lead Auditor and contains all the elements of those paragraphs. (Reference Exhibit B). PARA, 18.0.5.6 2. Verify that audit reports are issued no later than 30 calendar days after the closing meeting and they do contain all the information required by paragraph. PARA. 18.0.7 3. Verify that audit records contain the audit schedule, audit planning worksheet, audit plan, completed audit checklist, audit report and have been transmitted to the LRC in accordance with QP 17.0

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULT
8-3	YMP-QP-18.1, REVISION 3, PARA. 18.1.5.2.1  1. Verify that the QA Manager publishes the surveillance schedule for each fiscal year. Additionally if it is modified the schedule is reissued.		
	PARA. 18.1.5.4.1  2. Verify that checklist reflecting requirements of save paragraph are used for surveillances.		
	PARAS. 18.1.5.6.1 AND 18.1.5.6.2  3. Verify that surveillance reports containing information required by same paragraph are issued no later than 30 calendar days after completion of the surveillance.		

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ITEM		REMARKS	•
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
18-4	YMP-QA-18.2, REVISION 1, PARA. 18.2.4.1		
	Verify that the QAM maintains a file for each auditor     to document training and audit participant.		
	PARA. 18.2.4.2		
	<ol> <li>Verify that each Lead Auditor has been evaluated by the YMP QA Manager in accordance with requirements of same paragraph.</li> </ol>		
	PARA. 18.2.4.2.e		
	<ol> <li>Verify that the QAM has administered a supplementary examination to test areas not covered in the original examination of Lead Auditor previously certified by another organization.</li> </ol>		

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TEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method	RESULT
3-5	YMP-QP-18.2, REVISION 1, PARA. 18.2.4.4	of verification, personnel contacted	
	Verify that Lead Auditor certification(s) have been reviewed and accepted by the QAM.		
	PARA. 18.2.5		
	2. Verify that QA records of Lead Auditors are in accordance with same paragraph.		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
18-6	<ol> <li>Verify that LLNL performed a surveillance of records packages to ensure authentication adequacy (Reference: DOE Surveillance YMP-SR-92-010, Para. 6.0).</li> </ol>	·	
	2. Verify that surveillance report of number 1, above, found the area of concern in a satisfactory manner.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-1	TIP-YM-11, Revision 0, Section 4.4 - Obtain copies of Master File Folders, File Folders and Development Logs. See TIP-YM-11, Revision 0, Section 6, for details on content of these products. File Folders and Development Logs are QA records.		
19-1a	SQAP, Section 4.0, A, second paragraph - Verify the "Master Log" identifies the following:		,
	Configuration Item Baselines     Product Release Baseline		
	SQAP, SECTION 4.3.1 - Verify the "Master Log" contains the information in 4.3.1.	•	

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		REMARKS	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-2	SQAP, Revision 0 - Select folders in the following categories and evaluate the adequacy.		
	6.1.1 A - Large In-House SES (or Large SES sponsored by LLNL-YMP)	•	
	6.1.1 B - Medium In-House SES.		
	6.1.1 C - Small In-House SES.		·
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	doalii Addolatide dili	ECKLIST (Continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-2 Cont.	6.1.1 D - Acquired, Existing, or Commercial Large SES (SQAP, Section 6.3.1.1, look for acquisition plan).		
·	6.1.1 E - Acquired, Existing, or Commercial Small SES (SQAP, Section 6.3, Acquired, Existing, and Commercial Software).		
	6.1.1 F - Large In-House Calculation Non-SES.		
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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted 6.1.1 G - Small In-House Calculational Non-SES. 19-2 Cont. 6.1.1 H - Acquired, Existing, or Commercial Calculational Non-SES. 6.1.1 I - In-House Non-Calculational Software. 6.1.1 J - Acquired, Existing, or Commercial Non-Calculational Software.

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-	QUALITY ASSURANCE CHE	CKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-3	TIP-YM-11, Revision 0, Section 4.1 - Verify that, after an ISP is approved, a software package release number is assigned.  NOTE: SQAP, Revision 0, Section 6.2.2 - The ISP is maintained by the Software Quality Manager in the CM system.		-
19-4	SQAP, Revision 0, Section 6.1 - Verify that the Software Category Selection Form, "Appendix C," is correctly filled out.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
9-5	SQAP, Section 5.2.1.1 - Verify the Backup Log contains the following information for the above software products.		
	o Date		
	o Storage Media		
	o Hedium Number		
	o File Identification		
	o Physical Location		
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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM Record objective evidence reviewed, method RESULTS **CHARACTERISTICS TO BE EVALUATED** NO. of verification, personnel contacted 19-6 SQAP, Revision 0, Section 6.2.3 - Verify the ISPs meet the requirements in the following sections of the SQAP. 6.1.1 A - Large In-House SES (or Large SES sponsored by LLNL-YMP). 6.1.1 B - Medium In-House SES. 6.1.1 C - Small In-House SES.

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-6 Cont.	6.1.1 D - Acquired, Existing, or Commercial Large SES (SQAP, Section 6.3.1.1, look for acquisition plan)		
	6.1.1 E - Acquired, Existing, or Commercial Small SES (SQAP, Section 6.3, Acquired, Existing, and Commercial Software).		
	6.1.1 F - Large In-House Calculation Non-SES.		

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<u> </u>		Localist (continuation street)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-6 Cont.	6.1.1 G - Small In-House Calculational Non-SES.		
	6.1.1 H - Acquired, Existing, or Commercial Calculational Non-SES.		
	6.1.1 I - In-House Non-Calculational Software.		
	6.1.1 J - Acquired, Existing, or Commercial Non-Calculational Software.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-7	TIP-YM-11, Revision 0, Section 5.0 - Verify the above configuration items are identified correctly.		
19-8a	SQAP, REVISION 0, SECTION 4.2 - Verify Error and Change Request reports and distribution.		
19-8b	SQAP, Revision 0, Section 4.2.2 - Verify activities Error Report/Change Request Tracking (ER/CRT) System Procedures have been developed and approved. Walk through procedures.  TIP-YM-11, Revision 0, Section 4.5 requires change request.		
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	QUALITY ASSURANCE CHE	CKLIST (continuation sheet)	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULT
19-9	SQAP, Revision 0, Section 4.3 - Verify that the following are monitored by the Configuration Status Accounting and Reporting.		
	o Content	·	
	o Format		
	o Author		
	o Code Developer		
	o Distribution	,	
	o Timing of Reports		
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GOALITI ACCOMMICATION COMMICATION SHEETY			
CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS	
SQAP, Revision 0, Section 4.3 - Verify the following can be obtained from the configuration records:			
o Current baseline list of configuration items.			
o Latest revision and change information for baselined documents, including pending of approved changes.			
<ul> <li>Audit trail for each configuration item detailing changes</li> <li>of each baseline during the software product's life cycle.</li> </ul>			
o Hierarchy of documents.			
o Distribution, documentation, and change control information.			
o Report on completion of test suite by latest version, and all previous versions, of the software.			
o Latest version of and change information on test suite for a software product.			
o Test suite and verification libraries used for testing.			
o Applications and their status.			
	CHARACTERISTICS TO BE EVALUATED  SQAP, Revision 0, Section 4.3 - Verify the following can be obtained from the configuration records:  Current baseline list of configuration items.  Latest revision and change information for baselined documents, including pending of approved changes.  Audit trail for each configuration item detailing changes of each baseline during the software product's life cycle.  Hierarchy of documents.  Distribution, documentation, and change control information.  Report on completion of test suite by latest version, and all previous versions, of the software.  Latest version of and change information on test suite for a software product.	CHARACTERISTICS TO BE EVALUATED  SQAP, Revision 0, Section 4.3 - Verify the following can be obtained from the configuration records:  Current baseline list of configuration items.  Latest revision and change information for baselined documents, including pending of approved changes.  Audit trail for each configuration item detailing changes of each baseline during the software product's life cycle.  Bierarchy of documents.  Distribution, documentation, and change control information.  Report on completion of test suite by latest version, and all previous versions, of the software.  Latest version of and change information on test suite for a software product.  Test suite and verification libraries used for testing.	

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#### **QUALITY ASSURANCE CHECKLIST (continuation sheet)** REMARKS ITEM **CHARACTERISTICS TO BE EVALUATED** Record objective evidence reviewed, method RESULTS NO. of verification, personnel contacted Verify status of ISP/Acquisition Plan for: 19-11 1. "V Tough," 5/31/91 - This was in the draft during YMP-91-01 Audit. 2. EQ3/6 - This was in the draft in YMP-SR-92-018 Surveillance Report. (Versions 6, 7, and 8) a) EQ36 - Overview and Installation Guide b) EQNR - Theoretical Manual and User Guide c) EQ6 - Documentation and User Manual d) Other

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
19-11 Cont.	3. Pandora		
	4. SIMSZ		
	5. GEMVOCSH		
	6. CNGVDCSH		

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			QUALITY ASSURA	NCE CHECKLIST	
ORGANIZATION EVALUATED  LLNL  DATES OF EVALUATION  AUGUST 10-14, 1992		(x ) EXTERNAL	(x ) AUDIT	PREPARED BY PAUL L. CLOKE	DATE <u>7/30/92</u>
CONTROLLING DOCUMENT (Title, Number, Revision)				ACTIVITY EVALUATED WBS 1.2.2.3.1.1, 1.2.2.3.2, and 1.2.1.4.5	
ITEM NO.	CHARACTERISTICS TO BE EVALUATED			REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESL
		2.3.1.1, Waste Form 2.3.2, Metal Barrier 1.4.5, Geochemical M	<b>is</b>		

" INDICATE RESULTS: SATISFACTORY (SAT), UNSATISFACTORY (UNSAT), NOT APPLICABLE (N/A)

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
	GEOCHEMICAL MODELING	or vernousors, personner contacted	
T-1	What is the new structure for the sets of basis and auxiliary basis aqueous species used in EQ3/6 calculations? Examine old and new data bases for comparison.		
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CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
Examine scientific notebooks or other documentation that provide detail as to how these changes were made and confirm that they were done in accordance with approved procedures.		
What geochemical problems can now be handled, as a consequence of these changes, that could not previously be done?		
	Examine scientific notebooks or other documentation that provide detail as to how these changes were made and confirm that they were done in accordance with approved procedures.  What geochemical problems can now be handled, as a consequence of these changes, that could not previously be	CHARACTERISTICS TO BE EVALUATED  Examine scientific notebooks or other documentation that provide detail as to how these changes were made and confirm that they were done in accordance with approved procedures.  What geochemical problems can now be handled, as a consequence of these changes, that could not previously be

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		REMARKS	
ITEM	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method	RESULTS
NO.	CHANACIENS TO BE EVALUATED	of verification, personnel contacted	RESULIS
		or vormoduor, porporation contactors	
T-4	Examine actual results for these new problems, identified in		
ı	question T-3, if available, to confirm the improved capability.		
			•
T-5	To what specific aspects of geochemical modeling needs for		
	the Yucca Mountain Project do these new capabilities apply?	. 1	
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULT
T-6	In detail what architectural changes in Version 8 of EQ3/6 are envisioned to implement capability to model redox disequilibrium and redox kinetics? Compare existing structure with anticipated new architecture to explain why the existing arrangement is not sufficient and the new one will be.		
T-7	Will this change simultaneously permit modeling of speciation disequilibrium and kinetics when there is no change of oxidation state?		

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QUALITY ASSURANCE CHECKLIST	「(continuation sheet)
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ITEM	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method	RESULTS
NO.		of verification, personnel contacted	TILGOL 13
T-8	To what specific aspects of geochemical modeling needs for the Yucca Mountain Project do these new capabilities apply?		
т-9	What aqueous redox kinetic data of relevance to the YMP exist? Can these data be qualified?		
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ITEM	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method	RESULTS
NO.		of verification, personnel contacted	.1200210
T-10	What plans exist to acquire additional needed kinetic data?		
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T-11	In detail what architectural changes in Version 8 of EQ3/6		
	are envisioned to implement capability to model surface chemistry?		
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	REMARKS				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method	RESULTS		
		of verification, personnel contacted			
T-12	What surface chemistry models will be implemented?				
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T-13	To what specific aspects of geochemical modeling needs for	1			
	the Yucca Mountain Project do these new capabilities apply?		- 1		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-14	What surface chemical data of relevance to the YMP exist? Can these data be qualified?		
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r-15	What plans exist to acquire additional needed surface chemical data?		

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	<u> </u>	REMARKS	<del>T :</del>
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-16	In detail what architectural changes in Version 8 of EQ3/6 are envisioned to implement capability to model solid solutions?		
T-17	What additional solid models will be implemented?		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-16	To what specific aspects of geochemical modeling needs for the Yucca Mountain Project do these new capabilities apply?		·
T-19	What solid solution data of relevance to the YMP exist? Can these data be qualified?		

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	GOALIT ACCOMANCE ONLONEIST (Continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
T-20	What plans exist to acquire additional needed solid solution data?				
T-21	Examine scientific notebooks or other documentation that provide detail as to how the changes noted in items T-6 through T-14 have been or will be made and confirm that they conform to approved procedures.				

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS  Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-22	Examine the abstract submitted to the Energy Science and Technology Software Center together with Version 7.0 of EQ3/6.		
т-23	Which reactions were rewritten in EQ3/6?		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-24	Why were these reactions rewritten?		
T-25	What errors were detected in testing the codes after the rewrite?		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-26	What is the status of correcting these errors?		
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T-27	Examine scientific notebooks or other documentation that		
	provide detail as to how the changes involved in items T-17 through T-21 were made and confirm that they were done in		
	accordance with approved procedures. This question includes		
	the process of rewriting the reactions, the testing, and the corrections.		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
	WASTE FORM TESTING:				
	SPENT FUEL DISSOLUTION				
T-28	What is the experimental set-up for the spent fuel (SF) dissolution tests?		-		
T-29	Examine documentation detailing the changes that were made in the experimental set-ups as a consequence of oxygen diffusion through plastic tubing. Activity Plan D-20-53a				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
т-30.	Examine the data obtained from the earlier experiments and compare with data from the redesigned apparatus.		
т-31	Examine the data analysis from which it was concluded that oxygen permeated through the plastic tubing.		

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QUALITY	<b>ASSURANCE</b>	CHECKLIST (	continuation	sheet)

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
т-32	What dissolution results have been obtained using single crystals of UO2?		
т-33	What is the experimental set-up for the single crystal dissolution work? Examine the Activity Plan.		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-34	What elements were detected by ICP/MS in the analyses of buffer and leachate solutions?		
T-35	What procedure was followed in obtaining the ICP/MS analyses?		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-36	Examine the analytical results from the ESCA analyses of the UO2 pellets.		
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T-37	What procedure was followed in obtaining the ESCA analyses?		
1-37	what procedure was fortowed in obtaining the asca analyses?		
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ATELL		REMARKS	T .
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-38	Examine the results of the SEM analyses of the UO2 pellets.		
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T-39	What procedure was followed in obtaining the SEM analyses?		
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<u> </u>	GOALITY ASSOCIATED CHECKLIST (Continuation sheet)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
T-40	Visit the SF dissolution laboratory and observe work in progress, if feasible.				
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T-41	Visit the SEM and ESCA laboratories to observe how work is actually done, if feasible.				
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ITEM	CHARACTERISTICS TO BE EVALUATED	REMARKS	:
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-42	How was the oxygen to uranium ratio determined on the pellets?		
т-43	Examine the data reduction process from the raw analytical data for the oxidation of uranium to calculation of the oxidation state.		
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ļ	GUALITY ASSURANCE CHECKLIST (COMMUNICATION SHEET)				
ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
T-44	What procedure or procedures were used for the analyses for determining the oxidation state and for data reduction?				
т-45	Examine documentation showing that these procedures were actually followed.				

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	REMARKS				
NO.	CHARACTERISTICS TO BE EVALUATED	Record objective evidence reviewed, method of verification, personnel contacted	RESULTS		
	METAL BARRIERS				
T-46	What is the status of the degradation mode survey report for nickel-chromium-molybdenum alloys?				
T-47	Have degradation mode surveys been done for any other alloy systems aside from the Ni-Cr-Mo, austenitic, and copper based				
	alloys? If so what is their status?				
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-48	Examine the process by which evaluations from the degradation mode surveys produced numerical ratings that were used together with weighting factors to recommend titanium grade 12, alloy C-4 and alloy 825 for consideration and testing as a container material.		
T-49	Confirm that the weighting factors used in the selection of these alloys were the same as those recommended by the peer review panel.		
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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-50	Has a more comprehensive report than that published on this issue in the proceedings of the FOCUS '91 meeting been published? If so, where? If not, what is its status?		
T-51	Has the stochastic modeling for predicting pitting corrosion relied exclusively on literature data, or has LLNL performed some related experimentation? (Activity E-20-16)		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-52	Track data reported on the stochastic modeling in the proceedings of the FOCUS '91 meeting back to laboratory notebooks or other documentation.		
T-53	Track data reported by McCright and Fleming in the		
	proceedings of the FOCUS '91 meeting back to laboratory notebooks. (Activity E-20-17 and/or E-20-18)		

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ITEM NO.	CHARACTERISTICS TO BE EVALUATED	REMARKS Record objective evidence reviewed, method of verification, personnel contacted	RESULTS
T-54	What is the relation of the studies noted in items T-51 and T-52 to the principles under study by Roger Staehle at the Univ. of Minn.?		
T-55	Is any work proceeding in cooperation with D. Jones of the University of Nevada (Reno)? If so, what is its status and is it being performed under procedures that conform to Project requirements?		
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