TMSS/029/2 10/05/90 Revision No.: 0

TECHNICAL & MANAGEMENT SUPPORT SERVICES DOCUMENT TRANSMITTAL/ACKNOWLEDGMENT RECORD

WBS: __1.2.9 QA: QA Page 1 of 1

TO:

BELKE W L, NRC, 4H-3 1717 H STREET N.W.

WASHINGTON, DC 20555-0000

FROM:

Science Applications Int. Corp. Document Control Center 101 Convention Center Drive Suite 407, Mail Stop 517 / T-34 Las Vegas, Nevada 89109 FTS 544-7810 or (702)794-7810

TRANSMITTAL DATE: 10/26/90

COPY NO.: 223

DOCUMENT TITLE: YUCCA MOUNTAIN PROJECT OFFICE QUALITY MANAGMENT PROCEDURES

DOCUMENT REVISION:

43

DOCUMENT IDENTIFICATION NUMBER: YMPO/88-1

DIRECTIONS

Table of Contents, Rev. 42, dated 10/19/90 with REPLACE:

Table of Contents, Rev. 43, dated 10/23/90

REPLACE: QMP-03-09, Rev. 0, dated 10/17/90 with

OMP-03-09, Rev. 1, dated 10/25/90

INSERT: Interim Change Notice #1, to QMP-07-04, Rev. 1,

dated 10/24/90, directly in front of QMP-07-04.

First Page ONLY, to QMP-07-04, with new revised REPLACE:

First Page.

** Destroy or mark obsolete material "Superseded" **

SIGN/DATE IN BLACK INK BELOW TO CONFIRM THAT THE ABOVE DIRECTIONS HAVE BEEN FOLLOWED, AND RETURN THIS TRANSMITTAL RECORD, WITH THE OBSOLETE MATERIAL, AS APPROPRIATE, TO THE ABOVE ADDRESS BY:

Document Holder Signature

<<< FOR DOCUMENT CONTROL CENTER USE ONLY >>>

OBSOLETE MATERIAL RECEIVED: .

DCC Personnel Initials

Date

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PROJECT MANAGER: Ori	ginal	Carl Gertz	-	10/10/90	
sign	ed by	Signature		Date	
DIRECTOR OF QUALITY AS	SUBANCE:	Donald G. Horton		10/11/90	
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YUCCA MOUNTAIN PROJECT PROCEDURE

Title

OUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

1.0 PURPOSE AND SCOPE

1.1 PURPOSE

This procedure establishes the responsibilities, interfaces, and methods for Yucca Mountain Project Office (Project Office) processing of (1) Change Requests (CRs) received in accordance with AP-3.3Q, (2) Cost/Schedule Change Requests (C/SCRs) received in accordance with AP-3.7, and (3) Program Document Change Proposals (DCPs) and Directives received in accordance with DOE/RW-0223.

1.2 SCOPE

This procedure includes the following:

- 1. Receipt, tracking, and coordination of CRs, and C/SCRs processed in accordance with AP-3.3Q, and Program DCPs and Directives from the Program Change Control Board (PCCB) Executive Secretary.
- 2. Impact evaluation of change documents in support of Project Change Control Board (CCB) disposition decisions.
- 3. Preparation and coordination of Change Directives (CDs) that record and communicate the CCB disposition of changes.
- 4. Preparation of Class 1 changes for submission to the PCCB Executive Secretary.

2.0 APPLICABILITY

This procedure applies to individuals performing activities associated with processing and dispositioning CRs, C/SCRs, DCPs, and Directives.

3.0 DEFINITIONS

NOTE: Terms in this procedure are used as defined in the Project Glossary. The following additional definitions are adopted for the purpose of this procedure.

3.1 CHANGE DOCUMENT

A Change Document is a document used to request or direct a change. A Change Document may be a CR or C/SCR issued by the Project, or a DCP or Directive issued by the PCCB.

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3.2 CHANGE DOCUMENT PACKAGE

A Change Document Package is the collection of CRs, C/SCRs, DCPs, Directives and associated reviews, assessments, analysis, and supporting documentation related to a change.

4.0 RESPONSIBLE PARTIES

The following Project Office individuals or organizations are responsible for the activities identified in Section 5.0 of this procedure:

- 1. Project Office Deputy Project Manager (Project CCB Chairperson)
- 2. Project Office Division Directors (Project CCB Members)
- 3. Site Manager (Project CCB Member)
- 4. Project Office Director of Quality Assurance (Project CCB Member)
- 5. Project CCB Secretary

5.0 PROCEDURE

NOTE: A flowchart of the following processes described in this procedure is attached as Figure 1.

RESPONSIBLE PARTY

STEPS PROCEDURE

PROCESSING CHANGE REQUESTS

CCB Secretary

- 1. Determine type of change document and process in accordance with the following:
 - a. If a Program DCP or Directive, then enter receipt information into the Configuration Information System (CIS) using the identification number assigned by the PCCB Executive Secretary.
 - b. If a C/SCR or CR, then assign a tracking number to the change document and enter receipt information into the CIS.

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RESPONSIBLE PARTY

STEPS PROCEDURE

- c. If a modified CR, then:
 - Assign a change request modification number to the CR form and record receipt information into the CIS.

The modification number consists of the original CR number followed by the letter "M" and a sequential number indicating the total number of modifications requested for the CR.

Example: CR # - M1

2) Advise the CCB Chairperson of the extent of the modification and obtain a determination of any requirements for further processing.

REVIEWING CHANGE DOCUMENTS

2. Obtain the desired method for Change Document evaluation and impact analysis requirements, and the designated review organizations from the CCB Chairperson.

If immediate disposition is directed, then go to Step 9.

- 3. Request Change Document review, analysis, assessment, and additional studies by affected Participants as directed by the CCB in accordance with the following:
 - a. If the Change Document is a CR, DCP, or Directive, then request review in accordance with AP-3.3Q, as directed.
 - b. If the Change Document is a C/SCR, then request review in accordance with AP-3.7.

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RESPONSIBLE PARTY	STEPS	PROCEDURE
CCB Secretary	4.	Prepare a Change Document Package and provide a copy to each CCB Member for evaluation.
		The Change Document Package may include
		a. Copy of the Change Document (i.e., CR, C/SCR, DCP, Directive)
	ar magazi " "Magazin ar magazi " Magazin area a	 Copies of all reviews, analyses, assessments, and studies performed by the affected organizations including supporting documentation
	interpretation of the	c. Copy of Attachment 1, Change Evaluation (CE) Form
	्य Austra च : : : : : : : : : : : : : : : : : :	d. Schedule for completion of the evaluation
		e. Schedule of review meetings for the
	REVIEWING CHANC	GE DOCUMENT PACKAGES
CCB Members	5.	Evaluate the Change Document Package and prepare the CE in accordance with Attachment 1 instructions. Consider the following items during the review:
		a. Resource conflicts
		b. Revised impact assessments
		c. Change Classification upgrade requirements
	6.	Return the Change Document Package and CE to the CCB Secretary by the scheduled completion date.
CCB Secretary	7.	If additional investigation is required by the CCB, then coordinate the investigation with the affected organizations. Go to Step 2.

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RESPONSIBLE PARTY

STEPS PROCEDURE

- 8. Prepare Attachment 2, Change Evaluation Summary (CES) Form, in accordance with instructions provided.
 - a. Consolidate and summarize information from the CES received from each CCB member.
 - b. Document additional investigation activities as directed by the CCB.
 - c. Coordinate and document issues and resolution activities.
 - Prepare Attachment 3, CD Form, in accordance with the instructions provided and present the Change Document Package to the CCB Chairperson for signature.

The Change Document Package presented to the CCB Chairperson includes the following as appropriate:

- a. A copy of the Change Document including supporting documentation, reviews, analyses, assessments, and studies
- b. The CE forms prepared by each CCB member
- c. The CES form prepared by the CCB Secretary
- d. The CD drafted by the CCB Secretary

DISPOSITIONING CHANGE DOCUMENT PACKAGES

CCB Chairperson

10. Review the Change Document Package and disposition the Change Document on the CD Form in accordance with attached instructions.

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ESPONSIBLE PARTY	STEPS	PROCEDURE
		a. Conduct CCB meeting to discuss and resolve outstanding issues and CD content, if required.
		 Consider recommendations of other evaluators as recorded on the CE and CES forms.
		c. Return the Change Document Package to the CCB Secretary for processing.
CCB Secretary	11.	Process dispositioned Change Document Packages in accordance with the following:
	. 800 g m	a. If the Change Document is a DCP received from the Associate Director for Geologic Disposal, then:
	·	1) Complete Attachment 2 of DOE/RW-0223, DCP Evaluation Form, in accordance with CCB instructions.
		 Return the DCP Evaluation Form to the Associate Director for Geologic Disposal for processing in accordance with DOE/RW-0223.
·		3) Update the CIS to reflect the current status of the Change Document.
		 Otherwise continue processing Change Directives.
PRO	CESSING (CHANGE DIRECTIVES
CCB Secretary	12.	Review the disposition of the Change Directive and process as follows:
		a. If the Change Directive is disapproved, then distribute copies to the affected Participants.

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QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

RESPONSIBLE PARTY

STEPS PROCEDURE

- If the Change Document is a CR or C/SCR, then close the document.
- If the Change Document is a PCCB issued Directive, then close the document in accordance with DOE/RW-0223.
- 3) Go to Step 16.
- b. If the Change Directive is approved with conditions, then:
 - Notify and coordinate condition resolution with the responsible Participants.
 - 2) Verify entry of condition resolution requirements into the Hold Status System in accordance with AP-5.20, as directed by CD.
 - 3) Continue the process for an approved change document.
- c. If the CD is an approved Class 1 CR or C/SCR, then:
 - 1) Complete Attachment 1 of DOE/RW-0223, DCP Evaluation Form, in accordance with CD.
 - 2) Submit the DCP Evaluation Form to the Associate Director for Geologic Disposal for processing in accordance with DOE/RW-0223.
 - 3) Go to Step 16.

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RESPONSIBLE PARTY

STEPS PROCEDURE

- d. If the CD is an approved Class 2 CR or PCCB issued Directive, then transmit the Change Document Package, via transmittal memo, to all affected TPOs/DDs for change implementation in accordance with AP-3.30.
- e. If the change document is an approved Class 2 C/SCR, then transmit the Change Document Package, via transmittal memo, to the PCB/P&CD and affected Participants for change implementation in accordance with AP-3.7.
- 13. Coordinate modification to Project CCB controlled documents.
- 14. Complete Attachment 5, Document Change Notice (DCN) and submit modified CCB controlled documents including DCN to the Document Control Center in accordance with AP-1.50.
- 15. Update the CIS to reflect the current status of the CD.

CHANGE REQUEST CLOSURE

- 16. Close change implementation activities upon completion of all activities associated with the change.
 - a. Ensure that written delegation of authority is on file for the change control documentation and is attached to the records package prior to records package turnover.
 - b. Update the Configuration Information System (CIS) to reflect the current status of the change.
 - c. Notify all affected Participants that the change has been closed.

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RESPONSIBLE PARTY

STEPS PROCEDURE

d. Prepare and submit the records package to the Local Records Center (LRC) in accordance with QMP-17-01.

6.0 REFERENCES

NOTE: Refer to the latest revision of the documents listed below unless otherwise stated.

6.1 REQUIREMENTS DOCUMENTS

OCRWM Quality Assurance Requirements Document

OCRWM Quality Assurance Program Description Document

OCRWM Program Change Control Procedure, DOE/RW-0223

Project Glossary, YMP/89-15

6.2 INTERFACE DOCUMENTS

a. Project Wide

AP-1.50, Issuance and Maintenance of Controlled Documents

AP-3.3Q, Change Control Process

AP-3.7, Cost and Schedule Baseline Maintenance and Change Control

AP-5.20, Hold Control

b. Project Office Internal

QMP-17-01, Records Management: Record Source Implementation

7.0 FIGURES AND ATTACHMENTS

Figure 1, QMP-03-09 Flowchart

Attachment 1, Change Evaluation Form

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Attachment 2, Change Evaluation Summary Form

Attachment 3, Change Directive Form

Attachment 4, Change Documentation Continuation Page Form

Attachment 5, Document Change Notice

8.0 RECORDS

The following documents used or generated in the implementation of this procedure have been identified as QA Records and shall be forwarded to the LRC for processing in accordance with QMP-17-01, Records Management: Record Source Implementation:

Approved Change Document Packages affecting quality activities

The Change Document Package may include the following items:

- 1. CR form and CR Continuation Pages
- 2. Documents and revisions, including Document Change Notices (DCNs), submitted for entry into the Project CCB Register
- Supporting documentation including reviews, assessments, analyses, and studies
- 4. CE and CES form(s)
- 5. CD, DCN, and ADN form(s)

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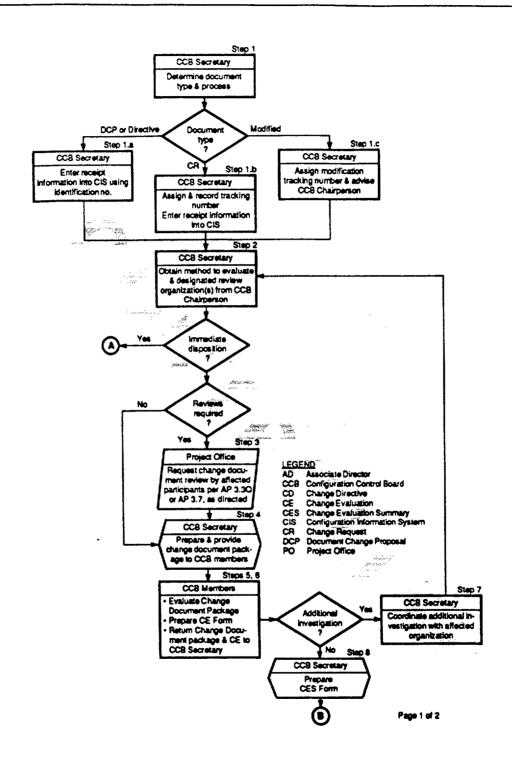


Figure 1 - QMP-03-09 Flowchart

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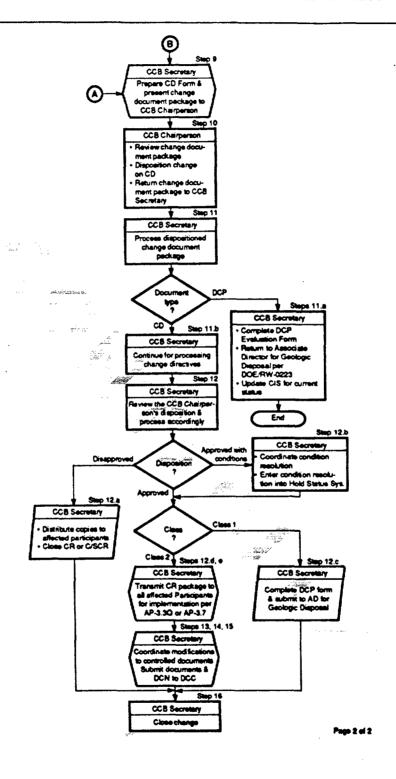


Figure 1 - QMP-03-09 Flowchart (continued)

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ECTION I. IDENTIF						
Title of Change:						
					-	
SECTION II. EVALUA	ATION					
Evaluation:	ATION		Yes	No	N/A	
	peen adequately described?		Ü		<u>'</u>	
 b. Have adequate te analysis been per defined by an app 	echnical, quality, safety, cost, and schormed to justify the change? (Quality or change)	edule y is				
c. Have all function considered and	nal and physical interfaces been discrepancies resolved?					
d. Have impacts or issues been ade	n regulatory requirements or licensing and documented and documented and documented are series of the control o	ng d?				
e. Has the Change i	Request been correctly classified?					
f. Have all affected identified and ad	d baseline documents been adequa	ately				
g. Have the change	es, justification, and analyses been I necessary supporting information if for disposition of this change?	sufficiently been				
	d documents affected by the change a					
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Recommended Action				****		
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Attachment 1 - Change Evaluation Form

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QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

INSTRUCTIONS FOR PREPARATION OF CHANGE EVALUATION (CE) FORM Y-AD-056

The numbered steps correspond to the numbered blocks on the Change Evaluation Form, Use Continuation Page (Y-AD-055) if additional space is required.

SECTION I. IDENTIFICATION

- Enter the Change Request (CR) number assigned by the CCB secretary (see block 1 of the CR Form).
- 2. Enter the title of the change as indicated in block 2 of the CR Form.

SECTION II. EVALUATION

- Mark the boxes as appropriate to answer the questions provided or mark N/A if the
 question is not applicable. Questions answered "No" shall be explained in block 4.
- Enter an additional impact analysis or assessment of the proposed change. Include
 the effect of the proposed change on other configuration items,
 noting additional cost and schedule impacts.

SECTION III. RECOMMENDED ACTION

- 5. Mark the box that indicates the evaluator's recommended action.
- 6. Provide explanation for the evaluator's recommended action for the CR.
- Enter the name and title of the individual preparing the evaluation, and sign and date the evaluation.

Attachment 1 - Change Evaluation Form (continued)

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SECTION I. IDENTIFICATION											
² Title of Change:								_			
SECTION II. EVALUATION SU	MMARY										
³ Summary of Recommended Ad	ctions:										
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Additional Investigation				۵ ا		<u> </u>					
Approve						}					
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Attachment 2 - Change Evaluation Summary Form

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QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

INSTRUCTIONS FOR PREPARATION OF CHANGE EVALUATION SUMMARY (CES) FORM Y-AD-058

The numbered steps correspond to the numbered blocks on the Change Evaluation Summary Form. Use the Continuation Page (Y-AD-055) if additional space is required.

SECTION I. IDENTIFICATION

- Enter the Change Request (CR) number assigned by the CCB secretary (see block 1 of the CR Form).
- 2. Enter the title of the change as indicated in block 2 of the CR Form.

SECTION II. EVALUATION SUMMARY

- Indicates the recommended action noted on the evaluator's CE Forms. Additional columns are provided for evaluators from other organizations.
- Enter a summary of the evaluations provided by evaluators on CE Forms and resolution coordinating activities undertaken, including any CCB meeting discussions.

SECTION III. IMPACT ANALYSIS

- Enter a brief summary of the impact analysis conclusions provided by other evaluators on CE Forms, or additional impact analysis as appropriate.
- 6. Enter the name, title, and signature of the individual preparing the summary, and the date of the summary.

Attachment 2 - Change Evaluation Summary Form (continued)

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SECTION I. IDENTIFIC		CTIVE (CD)	
² Title of Change:			3 Change Classification: ☐ Class 1 ☐ Class 3 ☐ Class 2
SECTION II. DISPOSIT	ION		
⁴ CR Disposition: ☐ Approved	☐ Approved with Conditions	☐ Disapproved	
⁵ Conditions: (if applicab	le)	T	
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SECTION III. CONCUF 7 Quality Assurance Org Name: (Print)	RENCE	(See Change Documen	
SECTION III. CONCUP 7 Quality Assurance Org Name: (Print) Signature: 8 Disposition Authority	RENCE	(See Change Documen Org.: (Print) Date:	
SECTION III. CONCUF 7 Quality Assurance Org Name: (Print) Signature:	RENCE	(See Change Documen	

Attachment 3 - Change Directive Form

Supersedes

Title

OUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

INSTRUCTIONS FOR PREPARATION OF CHANGE DIRECTIVE (CD) FORM Y-AD-057

The numbered steps correspond to the numbered blocks on the Change Directive Form. Use Continuation Page (Y-AD-055) if additional space is required.

SECTION I. IDENTIFICATION

CCB Secretary

- Entire the Change Request (CR) number assigned by the CCB secretary (see block 1 of the CR Form).
- 2. Enter the title of the change as indicated in block 2 of the CR Form.
- 3. Enter the change classification as indicated on the CR Form.

SECTION II. DISPOSITION

- 4. Mark the box that indicates the disposition of the proposed change.
- 5. Explain any conditions that have been specified for approval of the proposed change. Identify the requirement for the establishment of Project HOLDS. Identify delegation of change authority to the Field Change Control Board (FCCB) and technical, cost, and schedule change thresholds if applicable. If the proposed change is not approved, provide the rationale for disapproval.
- Enter specific guidance and direction to the organization charged with implementing the change or performing additional investigation.

SECTION III. CONCURRENCE

Project Office Director of QA

 Enters the name, QAO identification, and signs and dates the CD for CRs affecting Quality items or documents.

CCB Chairperson

- 8. Print name, title, sign and date the CD.
- Enter the effective date when the CR will become effective for implementation, if desired. "N/A" if not applicable.

Attachment 3 - Change Directive Form (continued)

Effective Date	Revision	Supersedes	Page	No.
10/25/90	1		19 of 22	QMP-03-09

Y-AD-001 4/90

Title

QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

Y-AD-055 9/90	YUCCA MOUNTAIN PROJECT 1 CR No
9/90	CHANGE DOCUMENTATION CONTINUATION PAGE Page of
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Attachment 4 - Change Documentation Continuation Page Form

Effective Date	Revision	Supersedes	Page	No.
10/25/90	1		20 of 22	QMP-03-09

Y-AD-001 4/90

Title

QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

Y-AD-05 9/90	9	DOCUME	UCCA MOUNTAIN PRO	OJECT (DCN) RECOR	RD		Pa	age of
¹ Docume	nt Title:			² Document No.	:			
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in Block 7	opposite th	e latest DCN nun	d 2 has been changed. The chapter in Block 3. The original issued the document identified in Blo	ue of this document	ed to as m	this odif	DC ied l	N are identified by all applicable
DCN NO.	CR NO.	5 DOCUMENT Rev./ICN #	6 CR TITLE	AFFECTED PAGES	CHANGE	VDO	DELETE	8 DATE
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Attachment 5 - Document Change Notice

Effective Date	Revision	Supersedes	Page	No.
10/25/90	1		21 of 22	QMP-03-09

Y-AD-001 4/90

Title

QUALITY MANAGEMENT PROCEDURE: PROJECT CHANGE CONTROL BOARD PROCESS

INSTRUCTIONS FOR PREPARATION OF DOCUMENT CHANGE NOTICE (DCN) FORM Y-AD-059

The numbered steps correspond to the numbered blocks on the Document Change Notice Form.

- 1. Enter the title of the document being changed.
- 2. Enter the document identification number.
- 3. Enter the next applicable DCN number.
- 4. Enter the number of the CR(s) used to effect the specific change.
- 5. List the applicable document revision/ICN number.
- 6. Enter the CR title.
- 7. List the page numbers for any pages affected and indicate the type of change that has been implemented by checking the appropriate column.
- 8. Enter the date on which the change becomes effective as indicated in block 9 of the Change Directive. "N/A" if not applicable.

Attachment 5 - Document Change Notice (continued)

Effective Date	Revision	Supersedes	Page	No.
10/25/90	1		22 of 22	QMP-03-09

•		ARO/ Sa
	INTERIM CHANGE NOTICE	N-QA-023 8/90
ICN Number:	Effective Date 8	THIS IS A POP 1 of 1
Applies to: Supplier Evalu	ation/Qualified Suppliers List	COPY
Number: OMP-07-04	Rev.: _1	
REQUIRED CHANGE(S):		
3.1	Insert "by a certified Le "supplier's facility" in	ead Auditor" after the first sentence.
3.6	Revise the third sentence	e to read:
	"A facility survey, perfo Auditor in accordance	ormed by a certified Lead . audit."
DOD 1441405D 10505141		/a (2 2 m @
PCB MANAGER APPROVAL:	Signature Signature	

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	YU	CCA MOUNTAIN PROJECT OFFIC DOCUMENT APPROVAL SHEET	₹ 22.3 Y-AD-002
Title Sup	plier Evaluation/	Qualified Suppliers List	KED STAMP Of 45
		APPROVAL	COPY
PROJECT MA	NAGER:	E. L. Wilmot for Carl Gertz Signature	10/19/90 Date
DIRECTOR O	F QUALITY ASSURANCE:	N. A. Voltura for D. G. Horton Signature	10/19/90 Date
(OTHER, AS	/A :	N/A Signature	N/A Date
REVISION NO		EFFECTIVE DATE: 10/19/90 REVISED SECTIONS INDICATED WITH VERTICA	L CHANGE BARS
		INTERIM CHANGE NOTICE RECORD (Minor changes only, maximum of five)	
ICN NO.		PAGE/SECTION CHANGES	EFFECTIVE DATE OF CHANGE
1	Sections 3.1 an	ad 3.6	10/24/90

