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115 - 115 - CHEMISTRY SAMPLING TEAM: EMERGENCY  
PLAN-POSITION SPECIFIC PROCEDURE

REMOVE MANUAL TABLE OF CONTENTS DATE: 03/11/2003

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CATEGORY: PROCEDURES TYPE: EP  
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REMOVE: REV:13

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# PROCEDURE COVER SHEET

PPL SUSQUEHANNA, LLC		NUCLEAR DEPARTMENT PROCEDURE		
CHEMISTRY SAMPLING TEAM EMERGENCY PLAN POSITION SPECIFIC INSTRUCTION				EP-PS-115 Revision 14 Page 1 of 4
<b>QUALITY CLASSIFICATION:</b> <input type="checkbox"/> QA Program <input checked="" type="checkbox"/> Non-QA Program		<b>APPROVAL CLASSIFICATION:</b> <input type="checkbox"/> Plant <input type="checkbox"/> Non-Plant <input checked="" type="checkbox"/> Instruction		
EFFECTIVE DATE: <u>4-16-2003</u> PERIODIC REVIEW FREQUENCY: <u>2 Years</u> PERIODIC REVIEW DUE DATE: <u>4-16-2005</u>				
<b>RECOMMENDED REVIEWS:</b> ALL				
Procedure Owner: <u>Nuclear Emergency Planning</u> Responsible Supervisor: <u>Chemistry Supervisor-SSS</u> Responsible FUM: <u>Supv.-Nuclear Emergency Planning</u> Responsible Approver: <u>Vice President-Nuclear Operations</u>				

**CHEMISTRY SAMPLING TEAM**

Emergency Plan-Position Specific Procedure

**WHEN:** All Phases, Alert or higher  
**HOW NOTIFIED:** Plant Page System  
**REPORT TO:** Chemistry Coordinator  
**WHERE TO REPORT:** Control Room and then TSC

**OVERALL DUTY:**

Collect and analyze samples to obtain data required to manage the emergency.

**MAJOR TASKS:**

**TAB:**

**REVISION:**

**BRIEFING, ASSIGNMENTS, AND PREPARATION OF RADIOCHEMISTRY LAB(S)**

Report for briefing and assignment(s)	TAB A	8
Prepare In-Plant Chemistry Lab to accept samples	TAB B	4
Prepare West Building Chemistry Lab to accept samples	TAB C	6

**PASS SAMPLING AND ANALYSIS PROCEDURES**

Prepare Post Accident Sample Station (PASS) for sample collection. Secure PASS after sample(s) have been taken	TAB D	9
Collect Small Volume Liquid Sample(s) from PASS	TAB E	7
Collect Dissolved Gas Sample(s) and/or Large Volume Liquid Sample(s) from PASS	TAB F	8
Collect 14.7cc Gas Sample(s) from PASS	TAB G	7
Collect Iodine/Particulate Sample(s) from PASS	TAB H	5
Prepare and Analyze PASS Small Volume Liquid Sample(s)	TAB I	6

<b>MAJOR TASKS:</b>	<b>TAB:</b>	<b>REVISION:</b>
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**PASS SAMPLING AND ANALYSIS PROCEDURES (continued)**

Prepare and Analyze PASS Dissolved Gas Sample(s)	TAB J	7
Prepare and Analyze PASS 14.7 cc Gas Sample(s)	TAB K	7
Prepare and Analyze PASS Particulate and Iodine Sample(s)	TAB L	4

**VENT MONITORING AND ANALYSIS PROCEDURES**

Collect SPING Sample(s) from Vent Monitoring System on Reactor Building 818' EL.	TAB M	6
Collect Sample(s) from Post Accident Vent Sampling System (PAVSS) on Turbine 729' EL.	TAB N	9
Prepare and Analyze Vent Monitor Sample(s)	TAB O	7

**ADDITIONAL TASKS**

Collect and Analyze Sample from Reactor Building Sampling Station. Sample has potential to be highly radioactive.	TAB P	5
In the event of an Unmonitored Liquid Release, collect and analyze Liquid Samples	TAB Q	6
RHR Service Water samples when RHR Service Water is in service but RHR-SW rad monitor is inoperable and normal sample point is unavailable	TAB R	5

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**SUPPORTING INFORMATION:****TAB:**

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Emergency Telephone Instructions	TAB 1
Emergency Organizations	TAB 2
Logkeeping	TAB 3
Sampling Requirements Based on Key Indicators	TAB 4
Intentionally Blank	TAB 5
Area Radiation Monitors	TAB 6
PAVSS Instructions	TAB 7

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**REFERENCES:**

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Post Accident Sample Station User's Manual, GE, NEDC-24889

General Electric Post Accident Sample Station Manual, GEK-83344

CH-CC-010, Chloride – Silver Nitrate Turbidimetric Method

CH-CC-030, Laboratory pH Determination

CH-CC-040, Hydrogen By GC

Ch-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs

CH-GI-051, Instrument Checks at the Offsite Chemistry Lab

CH-RC-010, Iodine Counting and Data Analysis

CH-RC-016, Particulate Filter Analysis

CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples

CH-RC-076, Gamma Spectral Analysis Using the ND 9900

TS 5.5.3

**MAJOR TASK:**

Report for briefing and assignment(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Immediately report to the Control Room unless otherwise directed.	2a. Obtain the following information from the control room: <ul style="list-style-type: none"> <li>• Ask if RWCU and/or Reactor Recirculation Systems are isolated.</li> <li>• If RWCU or Recirc are isolated, proceed with the following steps to obtain a PASS Sample.</li> <li>• If RWCU or Recirc are NOT isolated, proceed to Step 5(b)4 and TAB P to obtain a sample from the RB Sample Station.</li> </ul>	
2. If directed by the Shift Manager to obtain a Reactor Coolant Sample, obtain the following information from the Control Room:	<b>NOTE:</b> If the reactor is pressurized obtain a routine coolant sample from PASS. If the Reactor is depressurized obtain a PASS sample from RHR.	
(1) Reactor Pressure:	_____psig	
(2) RHR Mode:	_____	
RHR Pump A & C In Service / Out of Service (circle)		
RHR Pump B & D In Service / Out of Service (circle)		
(3) If a RHR sample is requested, record date and time RHR was placed in mode to be sampled.		

SPECIFIC TASKS:	HOW:	INITIALS
3. Upon activation of the TSC report to the Chemistry Coordinator.		
4. Obtain briefing and assignments from the Chemistry Coordinator.	4a. The following information:  (1) Team # _____  (2) Required samples and analyses:  _____ _____ _____ _____ _____ _____	
	4b. If PASS samples are requested, obtain the following information:  (1) Reactor Pressure: _____ psig  (2) RHR Mode: _____  RHR Pump A&C In Service/ Out of Service. (Circle)  RHR Pump B&D In Service/ Out of Service. (Circle)  (3) If a RHR sample is requested, record date and time RHR was placed in mode to be sampled. _____	
	4c. If PAVSS samples are requested, perform the following:  (1) Contact I&C to reset flow totalizers on PAVSS prior to sampling.	





SPECIFIC TASKS:	HOW:	INITIALS
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5b. Perform the following special actions, if applicable:

- (1) **If collecting a SPING sample,** obtain and record ARM readings on Reactor Building 818' El.

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- (2) **If collecting a PAVSS sample,** obtain radiation readings from Turbine Building 729' El. And record.

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- (3) **If collecting a PASS sample,** obtain radiation readings from Turbine Building 729' El. and record.

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SPECIFIC TASKS:	HOW:	INITIALS
	<p>(4) <b>If collecting an RBSS sample</b>, obtain and record radiation readings in sampling room, or from ARM's nearby, if available.</p> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/>	
<p>5c.</p>	<p>Determine best route to and from sample point by performing the following:</p> <p>(1) If cart is required to transport sampling equipment, confirm elevator or appropriate building may be used.</p> <p>(2) Record recommended route to and from sample point:</p> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/>	
	<p>(3) Record any pertinent technical conditions which could affect sample collection:</p> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/> <hr/>	

<b>SPECIFIC TASKS:</b>	<b>HOW:</b>	<b>INITIALS</b>
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**HELP**

**PASS Sample(s)  
See TAB D**

**HELP**

**SPING Sample(s)  
See TAB M**

**HELP**

**PAVSS Sample(s)  
See TAB N**

**HELP**

**RBSS Sample(s)  
See TAB P**

**HELP**

**Unmonitored Liquid Release  
Sample(s)  
See TAB Q**

**MAJOR TASK:**

Prepare In-Plant Chemistry Lab to accept samples.

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

**NOTE:**

**All contaminated or potentially contaminated personnel and samples should enter In-Plant Chemistry Lab through North Door only.**

1. After briefing and assignment, construct necessary lead brick shielding for sample storage and preparation.

- 1a. Construct lead brick shield in Sample Preparation Room fume hood to store radioactive samples and sample dilutions.
- 1b. Construct lead brick tunnel as shown on Attachment A, Suggested Cave/Tunnel Designs, in In-Plant Chemistry Lab fume hood closest to Sample Preparation Room.

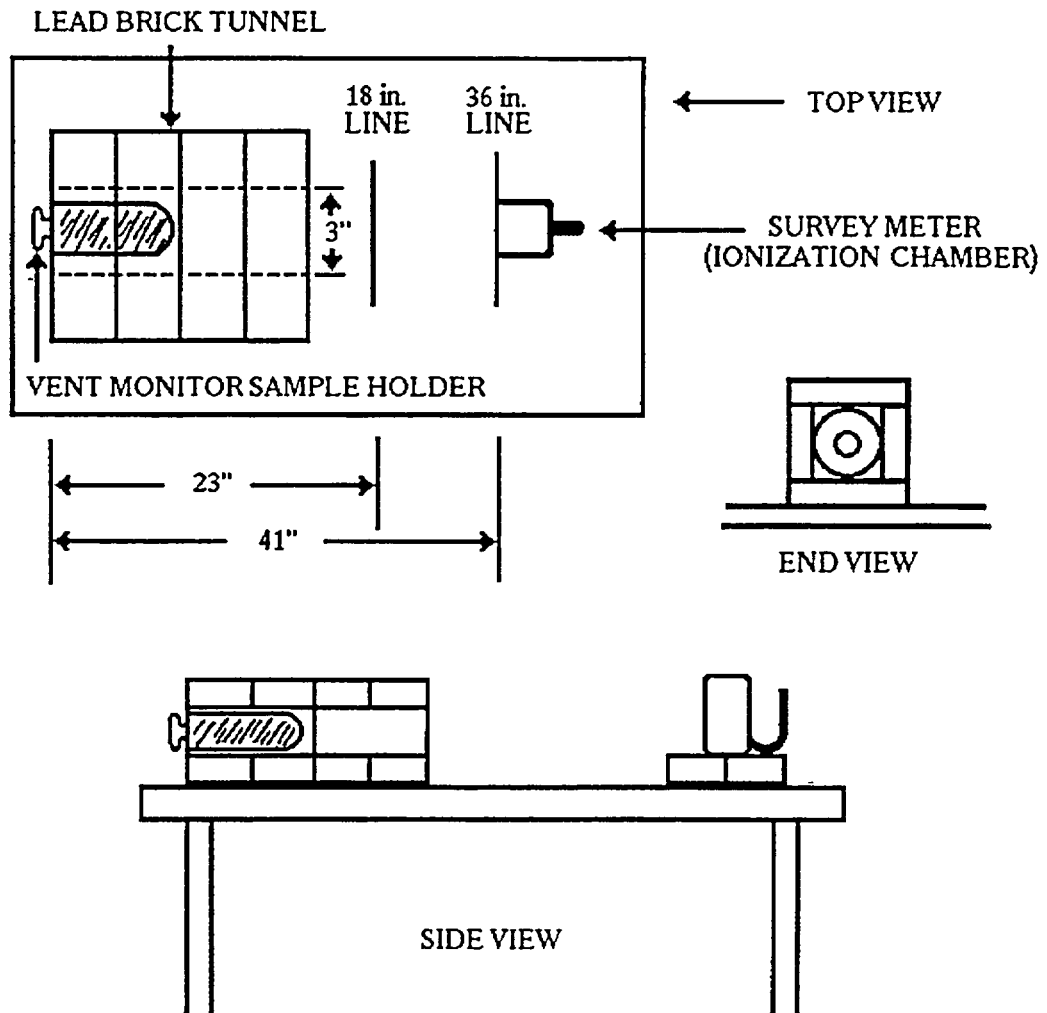
2. Obtain necessary supplies.

- 2a. Obtain the following supplies:
- \_\_\_ pH meter and electrode
  - \_\_\_ Dilution vials
  - \_\_\_ Liquid syringe or Eppendorf pipettes, 1.0 ml, 0.1 ml
  - \_\_\_ Gas tight syringes
  - \_\_\_ Vials, gas and liquid
  - \_\_\_ Septums
  - \_\_\_ Capper and decapper
  - \_\_\_ 0.01N Nitric Acid (HNO<sub>3</sub>)
  - \_\_\_ Labels and markers
  - \_\_\_ Bench coat
  - \_\_\_ Paper towels
  - \_\_\_ Tongs
  - \_\_\_ Plastic wrap
  - \_\_\_ Bags
  - \_\_\_ Survey Meter
  - \_\_\_ Vacuum grease
  - \_\_\_ Remote handling tool(s)
  - \_\_\_ Cotton gloves
  - \_\_\_ Plastic gloves
  - \_\_\_ Radiation tape
  - \_\_\_ Yellow trash bags

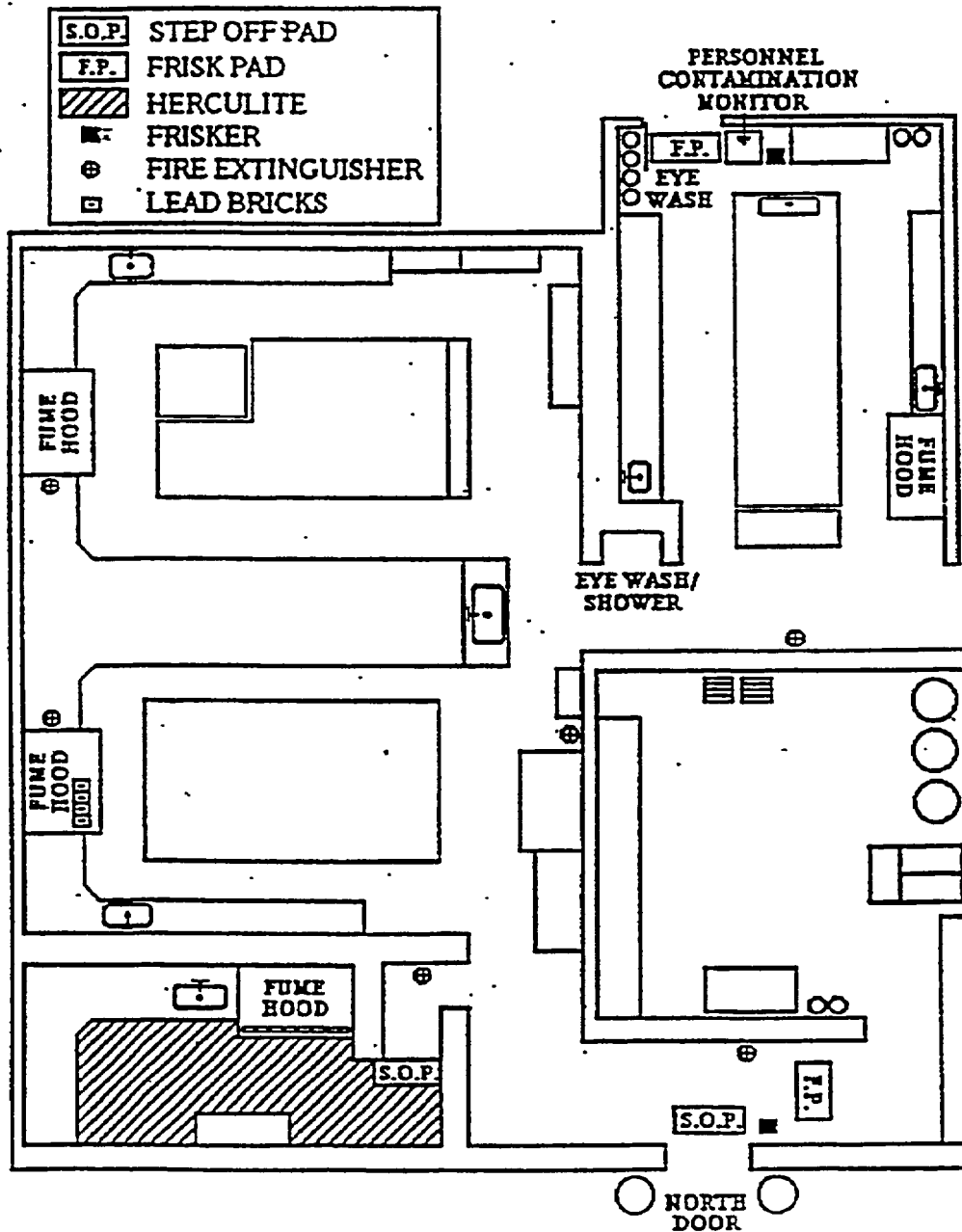
SPECIFIC TASKS:	HOW:	INITIALS
3. Initiate Emergency Sample Log and Event Log.	2b. Store supplies within access of Sample Preparation Room fume hood.	  
4. Obtain equipment from In-Plant Chemistry Lab for contamination control:	4a. Obtain the following supplies: ___ Herculite ___ Step-off Pads ___ Duct tape ___ Plastic booties ___ Plastic gloves ___ Frisker ___ Survey Meter ___ 2 Containers for used protective clothing	        
5. Prepare Sample Preparation Room to receive radioactive samples.	5a. Place step-off pad as shown on Attachment B, In-Plant Chemistry Lab.	  
6. Complete In-Plant Chemistry Lab preparations.	5b. Cover floor with herculite as shown on Attachment B.	 
	6a. Place containers for used protective clothing at each step-off pad.	  
	6b. Place clean plastic gloves, booties, and lab coats at North Door for donning prior to entrance to Sample Preparation Room.	 

**NOTE:**  
 If unable to locate equipment, notify Chemistry Coordinator of needed supplies.

ATTACHMENT A  
SUGGESTED CAVE/TUNNEL DESIGNS



ATTACHMENT B  
IN-PLANT CHEMISTRY LAB



**MAJOR TASK:**

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Prepare West Building Chemistry Lab to accept samples.

SPECIFIC TASKS:	HOW:	INITIALS
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NOTE: If the security at the West Building is tripped while accessing the building, contact Corporate Security at the General Office ETN 220-5296.

- |                                       |   |       |
|---------------------------------------|---|-------|
| 1. Obtain access to the West Building | 1a. Obtain the key for the West Building from the cabinet in the Technician's office area.<br><br><u>or</u><br><br>Contact Security and arrange for them to unlock the West Building.   | _____ |
|                                       | 1b. Obtain the security access code from Chemistry Management.  | _____ |
|                                       | 1c. Contact Health Physics:<br><br>(1) to determine if a Health Physics technician will accompany Chemistry to Offsite Chemistry Lab in order to perform surveys.<br><br>(2) to determine if there is a preferred route to the Offsite Chemistry Lab.<br><br>(3) to obtain frisker and other equipment that may be needed at the Offsite Chemistry Lab. | _____ |
|                                       | NOTE:<br>If gates need to be unlocked, contact Security to arrange for access.  |       |
|                                       | 1d. Proceed to the West Building.   | _____ |



SPECIFIC TASKS:	HOW:	INITIALS
<p><b>NOTE:</b>            If the next three steps are not performed within 30 seconds, Corporate Security will receive an alarm.</p>		
	1e. Unlock the front door to the West Building.	_____
	1f. Proceed through two (2) doors.	
	1g. Enter access code using the keypad inside the second door within 30 seconds.	_____
<p><b>NOTE:</b>            If there is an entry error during the code, re-enter the correct code and contact Corporate Security at ETN 220-5296.</p>		
2. Obtain the key to the Chem Lab Credenza.	2a. Located in Key Box outside receptionist's office.	_____
3. After briefing and assignment, perform the following steps to prepare Offsite Chemistry Lab.	3a. Ensure compressor for gamma spectroscopy detector is on and detector is cooled to operating temperature.	_____
	3b. Ensure current Analysis Library is available for reference.	_____
	3c. Initiate Emergency Sample Log and Event Log.	_____

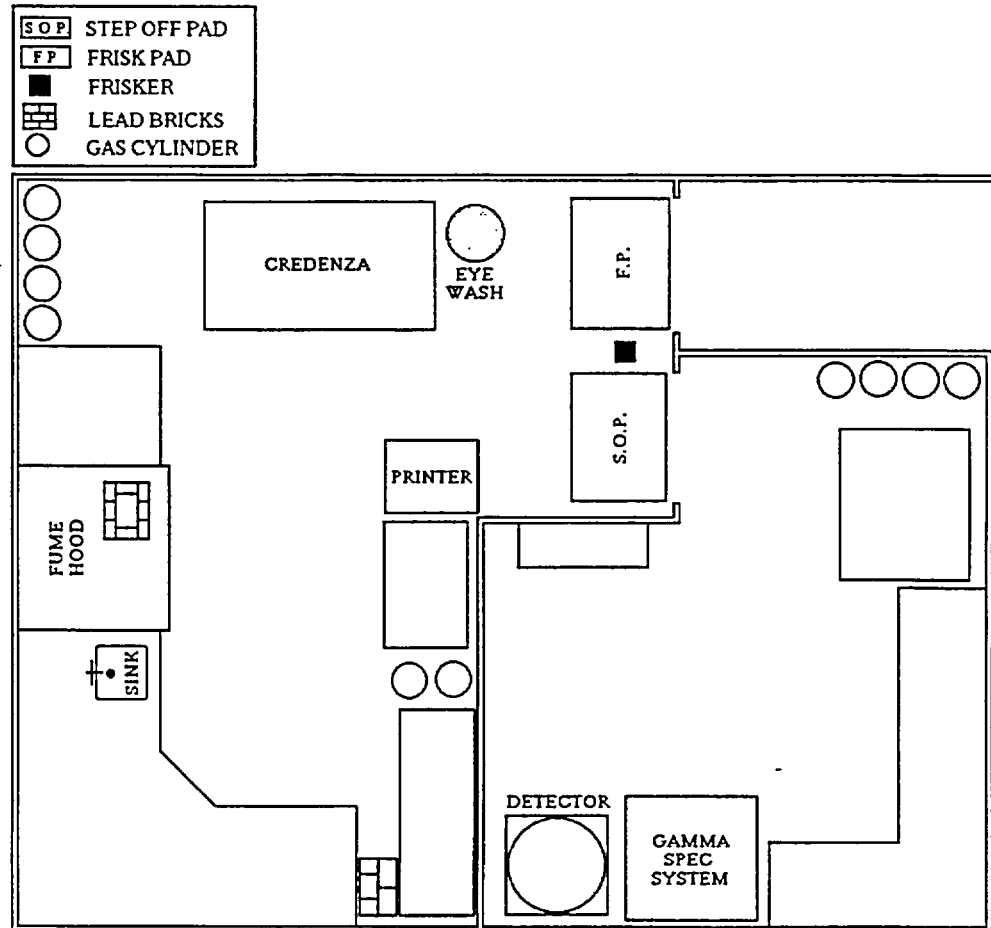
SPECIFIC TASKS:	HOW:	INITIALS
4. Set up detector cave purge, if operable.	3d. Label all samples <u>NOT</u> assigned an in-plant sample number using the following format:  EOFYY-XXX  WHERE:  YY = Last 2 digits of current year  XXX = Sequential number	_____
	3e. Connect tygon from exhaust of G.C. to hood.	_____
	4a. Begin purge a minimum of 30 minutes prior to receiving samples.	_____
	4b. Set up compressed air purge line (tygon tubing) for gamma spectroscopy detector.	_____
	4c. Open regulator valve(s) on compressed air tank to obtain slow flow of gas.	_____
	4d. Ensure slow flow rate is obtained by placing back of hand at end of tubing. If flow rate is too high, gas bottle will be quickly exhausted.	_____
	4e. Place end of tubing into high purity germanium detector cave to prevent any airborne radioactivity from entering cave and raising background levels.	_____

SPECIFIC TASKS:	HOW:	INITIALS
5. Perform instrument checks of all operable equipment and log results.	5a. Perform instrument checks on the following equipment, if operable, in accordance with CH-GI-051, Instrument Checks at the Offsite Chemistry Lab.  <input type="checkbox"/> Gamma spectroscopy system <input type="checkbox"/> Laboratory balance <input type="checkbox"/> Turbidimeter <input type="checkbox"/> pH meter <input type="checkbox"/> Gas chromatograph <input type="checkbox"/> Portable frisker	
6. Obtain necessary supplies and store within access of fume hood.	6a. Obtain the following supplies:  <input type="checkbox"/> pH meter and electrode <input type="checkbox"/> Dilution vials <input type="checkbox"/> Liquid syringe or Eppendorf pipettes, 1.0 ml, 0.1 ml <input type="checkbox"/> Gas tight syringes <input type="checkbox"/> Gas vials <input type="checkbox"/> Septums <input type="checkbox"/> Capper and decapper <input type="checkbox"/> 0.01N Nitric Acid (HNO <sub>3</sub> ) <input type="checkbox"/> Labels and markers <input type="checkbox"/> Paper towels <input type="checkbox"/> Lab coats <input type="checkbox"/> Carboys <input type="checkbox"/> Tongs <input type="checkbox"/> Plastic wrap <input type="checkbox"/> Bags <input type="checkbox"/> Survey Meter <input type="checkbox"/> Vacuum grease <input type="checkbox"/> Remote handling tool(s) <input type="checkbox"/> Cotton gloves <input type="checkbox"/> Plastic gloves <input type="checkbox"/> Radiation tape <input type="checkbox"/> Yellow trash bags <input type="checkbox"/> 2 adjustable wrenches <input type="checkbox"/> Large screwdriver <input type="checkbox"/> Syringes and needles for liquid transfers <input type="checkbox"/> Bench coat	

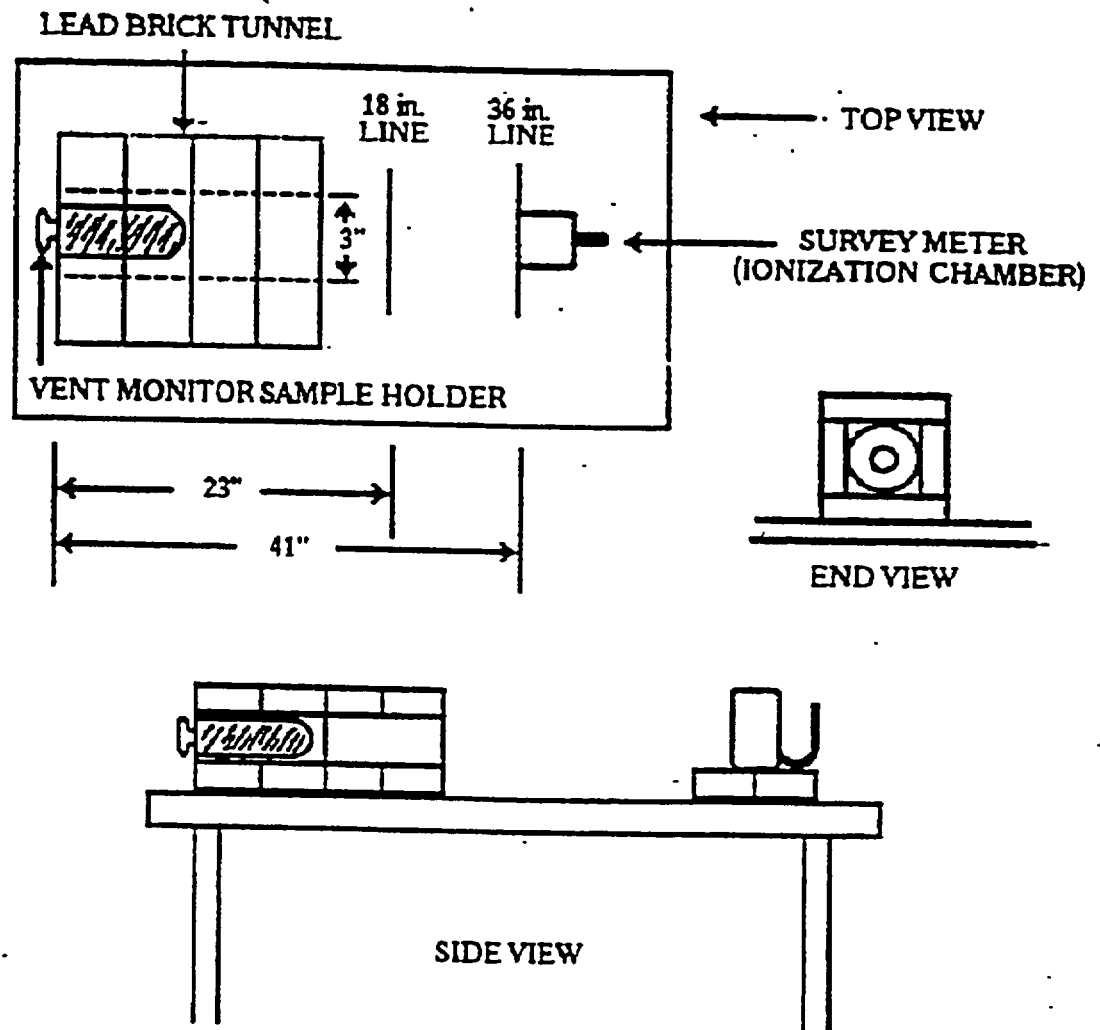
SPECIFIC TASKS:	HOW:	INITIALS
7. If required, obtain additional supplies for contamination control.	7a. Obtain the following supplies from the D-Con room: <div> <div>_____</div>Step-off pads <div>_____</div>Herculite <div>_____</div>Duct tape <div>_____</div>Plastic booties <div>_____</div>Plastic gloves <div>_____</div>Protective Clothing <div>_____</div>Containers for used PC's </div>	_____
8. Complete Offsite Chemistry Lab preparations.	8a. Place step-off pads as shown on Attachment A, Offsite Chemistry Lab.  8b. Place the following at each step-off pad.  (1) Containers for used protective clothing  (2) Plastic gloves  (3) Plastic booties	_____ _____
	8c. Install bench coat on lab benchtops, taping edges and seams.	_____
	8d. Install double layer of herculite in Sample Handling hood.	_____
9. Construct necessary lead brick shielding for sample storage and preparation.	9a. Construct lead brick shield in Sample Handling hood to store samples and sample dilutions.  9b. Construct lead brick tunnel as shown on Attachment B, Suggested Cave/Tunnel Designs, on floor or other suitable location.	_____ _____

SPECIFIC TASKS:	HOW:	INITIALS
10. Ensure adequate source of flush water.	10a. Check water supply demineralizer cartridges to determine if cartridges require changeout.	
	10b. Confirm isolation valve under sink is open.	
11. Ensure fume hood exhaust is operable.	11a. Turn fume hood exhaust on.	
	11b. Tape kimwipe strips near fume hood exhaust as visual indication hood is operating.	
	11c. Leave fume hood exhaust running to purge EOF lab of any airborne radioactivity.	
12. Designate sink for disposal of <b>nonradioactive solutions only</b> .	12a. Disconnect sink drain connection between steel and PVC piping.	
	12b. Place 5 gallon carboy under drain and tape connection between pipe and carboy to prevent spillage.	
	12c. Replace carboy when 2/3 full. Handle carboy with extreme care due to highly acidic nature of disposed liquid.	
13. Place two large beakers in fume hood for disposal of solid and liquid radioactive waste.		
14. Set up holding area for nonradioactive used glassware.	14a. Dispose of glassware used for radioactive samples as solid radioactive waste immediately after use to minimize personnel exposure.	
	14b. Store glassware used for nonradioactive blanks and standards in holding area for used glassware until cleaning is available.	

ATTACHMENT A  
OFFSITE CHEMISTRY LAB



ATTACHMENT B  
SUGGESTED CAVE/TUNNEL DESIGNS



**MAJOR TASK:**

Prepare and Analyze PASS Small Volume Liquid Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place sample cask in Sample Prep Room.		_____
2. Transfer required TAB E data to Attachment A, Small Volume Liquid Analysis.		_____
3. Perform pre-analysis sample preparation in fume hood.	3a. Using remote handling device, remove sample vial from cask. Place sample vial behind shielding in fume hood.	_____
	3b. Obtain contact dose rate (closed window) on sample vial. Record sample number, dose rate, dilution performed, and dilution factor on Attachment A.	
	(1) If 0.1 ml sample was obtained for pH analysis, record original dilution as N/A and dilution factor of 1.	
	(2) If demineralized water was added to sample at time of collection, record original dilution as 0.1:10 and dilution factor of 100.	_____
	3c. If 0.1 ml sample was obtained for pH analysis, analyze pH using flat surface membrane pH probe in accordance with CH-CC-030, Laboratory pH Determination. Record results on Attachment A (under analysis results).	_____



SPECIFIC TASKS:	HOW:	INITIALS
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4. Prepare sample for isotopic analysis

4a. If demineralized water was added to sample at time of collection, determine dilution(s) required to obtain 10ml sample at <5.0mR/hr using the table below.

Original vial Contact mR/hr.	Dilution ratio	Dilution Factor	Vials Required
0.0 – 5.0	None	1 E2	None
5.0 – 50	1:10	1 E3	1
50 – 500	0.1:10	1 E4	1
500 - 5000	0.1:10 & 1:10	1 E5	2

4b. For a 0.0-0.5mR/hr sample, no dilution is required. GO TO Step 4i of this tab.

4c. If applicable, label additional vial(s), adding consecutive letters to the original sample number.

4d. For a 5.0-50mR/hr sample, place 9.0ml 0.01N HNO<sub>3</sub> diluent into the vial, cap vial, and inject 1.0ml of original sample through septum.

4e. For a 50-500mR/hr sample, place 9.9ml 0.01N HNO<sub>3</sub> diluent into the vial, cap vial, and inject 0.1ml of original sample through the septum.

4f. For a 500-5000mR/hr sample:

- (1) Place 9.9ml 0.1N HNO<sub>3</sub> diluent into one vial, and 9.0ml into the second vial: cap vials.
- (2) Inject 0.1ml of original sample into the first vial.
- (3) Gently invert vial five (5) times to mix.

SPECIFIC TASKS:	HOW:	INITIALS
	(4) Withdraw 1.0ml from the first vial and inject into the second vial.	
4g.	While directing the open end of the needle toward the back of the hood, vent vial by inserting a hypodermic needle (without syringe) through the septum into the air space above the liquid, and then removing the needle.	
4h.	Gently invert final vial five (5) times to mix.	
4i.	Record sample number, dilution(s) performed, and dilution factor on Attachment A for each dilution prepared.	_____
4j.	Record contact dose rate (closed window) on Attachment A for each sample dilution.	_____
4k.	Store original sample bottle and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	_____
4l.	When sample is < 5.0 mR/hr, wrap vial in clean plastic film and transfer to Counting Room for analysis.	_____

SPECIFIC TASKS:	HOW:	INITIALS										
5. Perform isotopic analysis on sample < 5.0 mR/hr.	5a. Using the table below, determine Actual Coolant Volume for isotopic analysis, based on the dilutions that were performed.	_____										
	<table><tr><th><u>Dilutions Performed</u></th><th><u>Actual Coolant Volume - ml</u></th></tr><tr><td>None</td><td>1 E -1</td></tr><tr><td>1:10</td><td>1 E -2</td></tr><tr><td>0.1:10</td><td>1 E -3</td></tr><tr><td>0.1:10 &amp; 1:10</td><td>1 E - 4</td></tr></table>	<u>Dilutions Performed</u>	<u>Actual Coolant Volume - ml</u>	None	1 E -1	1:10	1 E -2	0.1:10	1 E -3	0.1:10 & 1:10	1 E - 4	
	<u>Dilutions Performed</u>	<u>Actual Coolant Volume - ml</u>										
	None	1 E -1										
	1:10	1 E -2										
	0.1:10	1 E -3										
	0.1:10 & 1:10	1 E - 4										
	5b. Decay correct sample to time of collection.											
	5c. Determine DEI-131 (µCi/ml) in accordance with CH-RC-010, Iodine Counting and Data Analysis.	_____										
	5d. Record Analysis Date/Time, CTE Number, and DEI-131 on Attachment A.	_____										
5e. Attach printout of isotopic analysis to Attachment A.	_____											
5f. Notify Chemistry Coordinator of analysis results.	_____											
6. Perform additional analyses, as requested by Chemistry Coordinator.	6a. Perform boron analysis in accordance with CH-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs, if required. Record results on Attachment A.	_____										
	6b. Perform chloride analysis, in accordance with CH-CC-010, Chloride - Silver Nitrate Turbidimetric Method, if required. Record results on Attachment A.	_____										
	6c. Notify Chemistry Coordinator of analysis results.											

SPECIFIC TASKS:	HOW:	INITIALS
7. At completion of analyses, place sample in lead brick storage cave in fume hood of Sample Prep Room.		<hr/>

ATTACHMENT A  
**SMALL VOLUME LIQUID ANALYSIS**

**I. SMALL VOLUME LIQUID ANALYSIS**

Sample Source		Sample Date/Time	
Liquid Sample Temperature TI-660	°F	Vial Dose Rate	mR/hr
Conductivity CI-663	μmho/cm @ °F		

**II. SAMPLE DILUTION/RESULTS**

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dilution Ratio				
Dilution Factor				
Dose Rate				
Actual Coolant Volume for Isotopic Analysis		ml		
Analysis Date/Time		CTE #	DEI-131 μCi/ml	
Additional Analyses	Performed	Not Performed	Analysis Results x Dilution Factor =	Sample Conc.
Boron			x =	ppm
Chloride			x =	ppm
pH				

Performed By	Date
Reviewed By	Date

**MAJOR TASK:**

Prepare and Analyze PASS Dissolved Gas Sample(s).

<b>SPECIFIC TASKS:</b>	<b>HOW:</b>	<b>INITIALS</b>
1. Upon return from PASS Sample Station, place gas syringe behind shielding in fume hood.		_____
2. Transfer required TAB F data to Attachment A, Dissolved Gas Analysis.		_____
3. Determine contact dose rate of gas syringe.	3a. Obtain contact dose rate (closed window) on gas syringe. Record on Attachment A.	_____
4. Determine gas concentrations of undiluted sample by gas chromatograph, if requested by Chemistry Coordinator. Perform all sample preparations in fume hood.	4a. Inject applicable volume of sample into gas chromatograph and analyze in accordance with CH-CC-040, Hydrogen By GC.  (1) Install clean needle on locked dissolved gas syringe, if not performed previously.  (2) Insert needle into appropriate septum of gas chromatograph.  (3) Push green button in to unlock syringe.  (4) Push plunger into syringe 0.5 cc or other appropriate volume, and start analysis on gas chromatograph.  (5) Push red button in to lock syringe and remove from gas chromatograph.	_____
	4b. Record analysis results, analysis date and time, and CTE Number on Attachment A.	_____
5. Determine Total Dissolved Gas Concentration, Hydrogen Dissolved Gas Concentration, and Oxygen Dissolved Gas Concentration.	5a. Perform calculations in accordance with Attachment A using Initial and Final Gas Sample Pressures from PI-662.	_____

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

- |  |  |       |
|--|--|-------|
|  | 5b. Record results on Attachment A.  | _____ |
| 6. Prepare sample for isotopic analysis. | 6a. Determine dilution(s) required to obtain 14.7 cc gas vial < 5.0 mR/hr. Perform all sample preparations in fume hood. |       |

Syringe Dose Rate – mR/hr	Dilution(s)	Dilution Factor	Vial(s)
0-70	1:14.7	14.7	1
70-1000	1:14.7 & 1:15.7	231	2
1000-15000	1:14.7, 1:15.7 & 1:15.7	3623	3

- |  |       |
|--|-------|
| 6b. Prepare and label dilution vials by adding consecutive letters to the sample number.   | _____ |
| 6c. Using a clean gas tight syringe, remove 1 cc of air from each new gas vial.  | _____ |
| 6d. For a 0-70mR/hr dose rate, transfer 1 cc of dissolved gas sample into a partially evacuated gas vial as follows:                   |       |
| (1) Ensure red button is pushed in to lock dissolved gas syringe. Install clean needle on locked syringe, if not installed previously. |       |
| (2) Insert dissolved gas syringe needle into septum of partially evacuated gas vial.   |       |
| (3) Push green button in to unlock syringe.  |       |
| (4) Push plunger 1.0 cc into syringe.  |       |
| (5) Push red button in to lock syringe. Remove syringe from gas vial septum.   | _____ |

SPECIFIC TASKS:	HOW:	INITIALS
	6e. For a 70-100mR/hr dose rate, using a clean gas tight syringe, remove 1 cc from the first (A) dilution vial and inject into the second (B) dilution vial.	<hr/>
	6f. For a 1000-15000 mR/hr dose rate, using a clean gas tight syringe, remove 1 cc from second (B) dilution vial and inject it into the third (C) dilution vial.	<hr/>
	6g. Record sample number, dilution(s) performed, and dilution factor on Attachment A for each vial prepared.	<hr/>
	6h. Record contact dose rate (closed window) on Attachment A for each vial prepared.	<hr/>
	6i. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	<hr/>
	6j. Wrap final dilution in clean plastic film and transfer to Counting Room for analysis.	<hr/>
7. Perform isotopic analysis on sample < 5.0 mR/hr in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	7a. Determine corrected vial volume (after dilution) for isotopic analysis.  (1) Record on Attachment A.  (2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.	<hr/>
	7b. Decay correct sample to time of collection.	<hr/>
	7c. Record Analysis Date/Time and CTE Number on Attachment A.	<hr/>
	7d. Attach printout of isotopic analysis to Attachment A.	<hr/>





## ATTACHMENT A DISSOLVED GAS SAMPLE ANALYSIS

### I. DISSOLVED GAS SAMPLE ANALYSIS

Sample Source		Sample Date/Time	
Initial Sample Gas Pressure (P <sub>o</sub> ) PI-662	psia	Temperature TI-660	°F
Final Sample Gas Pressure (P <sub>f</sub> ) PI-662	psia	Contact Dose Rate	mR/hr

### II. GAS CHROMATOGRAPH ANALYSIS

Analysis Date/Time	CTE #	Tech
Hydrogen (C <sub>H</sub> ) %	Oxygen (C <sub>O</sub> ) %	Nitrogen %

### III. DISSOLVED GAS CONCENTRATIONS

#### Total Dissolved Gas Concentration:

$$\begin{aligned}
 C_T &= MF_T \times [P_f - (1.05 \times P_o) - P_v] \\
 &= \underline{\hspace{1cm}} \times [\underline{\hspace{1cm}} - (1.05 \times \underline{\hspace{1cm}}) - \underline{\hspace{1cm}}] \\
 &= \underline{\hspace{1cm}} \text{ scc/kg}
 \end{aligned}$$

#### WHERE:

$$\begin{aligned}
 C_T &= \text{Total Dissolved Gas Concentration (scc/kg)} \\
 MF_T &= \text{Multiplication Factor for gas and liquid loop volumes} \\
 &\quad \text{Unit 1: 6.33} \quad \text{Unit 2: 8.33} \\
 P_f &= \text{Final Sample Gas Pressure PI-662 (psia)} \\
 P_o &= \text{Initial Sample Gas Pressure PI-662 (psia)} \\
 P_v &= \text{Liquid vapor pressure of sample @ temperature TI-660 from Attachment B}
 \end{aligned}$$

#### Dissolved Hydrogen Concentration:

$$\begin{aligned}
 C_H &= \frac{(MF_H) \times (\% H_2) \times (P_f)}{(TI-660 \text{ } ^\circ\text{F} + 460)} = \frac{(\underline{\hspace{1cm}}) \times (\underline{\hspace{1cm}}) \times (\underline{\hspace{1cm}})}{(\underline{\hspace{1cm}} + 460)} \\
 &= \underline{\hspace{1cm}} \text{ scc/kg}
 \end{aligned}$$

#### WHERE:

$$\begin{aligned}
 C_H &= \text{Dissolved Hydrogen Concentration (scc/kg)} \\
 MF_H &= \text{Multiplication Factor} \\
 &\quad \text{Unit 1: 48.6} \quad \text{Unit 2: 63.31} \\
 \%H_2 &= \text{Percent hydrogen from gas chromatograph analysis} \\
 P_f &= \text{Final Sample Gas Pressure PI-662 (psia)} \\
 TI-660 &= \text{Temperature (} ^\circ\text{F) at TI-660}
 \end{aligned}$$

Attachment A  
**DISSOLVED GAS CONCENTRATIONS (continued)**

**III. DISSOLVED GAS CONCENTRATIONS, cont.**

Dissolved Oxygen Concentration:

$$C_o = \frac{(MF_1) \times (\% O_2) \times (P_f)}{(T_f + 460)} - (MF_2 \times P_o)$$

$$= \frac{(\quad) \times (\quad) \times (\quad)}{(\quad + 460)} - (\quad \times \quad)$$

$$= \quad \text{scg/kg}$$

WHERE:

$C_o$  = Dissolved Oxygen Concentration (scg/kg)  
 $MF_1$  = Multiplication Factor  
                     Unit 1: 53.5                      Unit 2: 68.21  
 $\%O_2$  = Percent oxygen from gas chromatograph analysis  
 $P_f$  = Final Sample Gas Pressure PI-662 (psia) from Tab F, step 12l  
 $MF_2$  = Multiplication Factor  
                     Unit 1: 1.15                      Unit 2: 1.59  
 $P_o$  = Initial Sample Gas Pressure PI-662 (psia) from Tab F, step 12g  
 $T_f$  = Temperature (°F) at TI-660 from Tab F, step 12l

**IV. SAMPLE DILUTION FOR ISOTOPIC ANALYSIS**

Sample	Dilution 1	Dilution 2	Dilution 3
Sample #			
Dil Factor	14.7	231	3623
Volume (cc)	1	6.37 E-2	4.06 E-3
Dose Rate			
Analysis Date/Time			CTE #

Performed By	Date
Reviewed By	Date

Attachment B  
**WATER VAPOR PRESSURE**

Temperature (°F)	P <sub>v</sub> (psia)	Temperature (°F)	P <sub>v</sub> (psia)
60	0.2561	106	1.135
62	0.2749	108	1.203
64	0.2950	110	1.275
66	0.3163	112	1.351
68	0.3389	114	1.430
70	0.3629	116	1.513
72	0.3884	118	1.601
74	0.4155	120	1.693
76	0.4442	122	1.789
78	0.4746	124	1.890
80	0.5068	126	1.996
82	0.5409	128	2.107
84	0.5770	130	2.223
86	0.6152	132	2.345
88	0.6555	134	2.472
90	0.6981	136	2.605
92	0.7431	138	2.744
94	0.7906	140	2.889
96	0.8407	142	3.041
98	0.8936	144	3.200
100	0.9492	146	3.365
102	1.008	148	3.538
104	1.070	150	3.718

**MAJOR TASK:**

Prepare and Analyze PASS 14.7 cc Gas Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place gas sample behind shielding in fume hood.		_____
2. Transfer required TAB G data to Attachment A, 14.7 cc Gas Sample Analysis.		_____
3. Determine and record (closed window) contact dose rate of gas vial on Attachment A.		_____
4. Determine gas concentrations of undiluted sample by gas chromatograph, if requested by Chemistry Coordinator. Perform all sample preparations in fume hood.	4a. Using gas tight syringe, inject 0.25 cc gas or other appropriate volume into gas chromatograph and analyze in accordance with CH-CC-040, Hydrogen By GC.	_____
	4b. Record analysis results, analysis date and time, and CTE Number on Attachment A.	_____
5. Determine calculated volume of sample vial at standard temperature and pressure (STP) on Attachment A.	5a. If gas chromatograph analysis was performed, determine calculated drywell concentrations of hydrogen, oxygen, and nitrogen on Attachment A.	_____
	5b. Notify Chemistry Coordinator of analysis results.	_____
6. Prepare sample for isotopic analysis.	6a. Determine dilution(s) required to obtain 14.7 cc gas vial < 5.0 mR/hr. Perform all sample preparations in fume hood.	

Vial Dose Rate – mR/hr	Dilution(s)	Dilution Factor	Vial(s)
0-5	Count as is	1	None
5-80	1:15.7	15.7	1
80-1200	1:15.7 & 1:15.7	246	2
1200-19000	1:15.7, 1:15.7 & 1:15.7	3870	3

SPECIFIC TASKS:	HOW:	INITIALS
	6b. Prepare and label dilution vial(s), adding consecutive letters to the sample numbers.	
	6c. Using clean gas tight syringe, remove 1 cc of air from each new gas vial.	
	6d. Transfer 1 cc of gas sample into partially evacuated gas vial.	
	6e. Perform successive dilutions from one vial to the next until gas vial dose rate of < 5.0 mR/hr is achieved.	
	6f. Record sample number, dilution(s) performed, and dilution factor on Attachment A for each vial prepared.	
	6g. Record contact dose rate (closed window) on Attachment A for each vial prepared.	
	6h. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	
	6i. Wrap final dilution in clean plastic film and transfer to Counting Room for analysis.	
7. Perform isotopic analysis on sample < 5.0 mR/hr in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	7a. Determine corrected vial volume (after dilution) for isotopic analysis using calculated sample volume at STP.	
	(1) Record on Attachment A.	
	(2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.	
	7b. Decay correct sample to time of collection.	
	7c. Record Analysis Date/Time and CTE Number on Attachment A.	

SPECIFIC TASKS:	HOW:	INITIALS
	7d. Attach printout of isotopic analysis to Attachment A.	<hr/>
	7e. Notify Chemistry Coordinator of analysis results.	<hr/>
8. At completion of analysis, place sample in lead brick storage cave in fume hood of Sample Prep Room.		<hr/>

Attachment A  
**14.7 cc GAS SAMPLE ANALYSIS**

**I. 14.7 cc GAS SAMPLE ANALYSIS**

Sample Source: _____
Sample Date/Time: _____ / _____
Initial Sample Gas Pressure ( $P_o$ ) PI-708: _____ psia
Temperature TI-724 (T): _____ °F
Final Sample Gas Pressure ( $P_f$ ) PI-708: _____ psia

GAS CHROMATOGRAPH ANALYSIS			
Analysis Date/Time	CTE #	Tech	
Hydrogen ( $C_H$ )	%	Oxygen ( $C_O$ )	%
		Nitrogen ( $C_N$ )	%
Calculated Sample Volume @ STP:			
$\text{Sample Vol @ STP} = \frac{[(P_f - P_o) \times (14.7 \text{ cc}) \times (492^\circ\text{R})]}{(T + 460^\circ\text{R}) \times (14.7 \text{ psia})}$			
$\text{Sample Vol @ STP} = \frac{[(\quad - \quad) \times (492)]}{(\quad + 460)}$			
$= \quad \text{cc @ STP}$			

CALCULATED GAS CONCENTRATIONS (Corrected for air remaining in evacuated vial)	
Calculated Drywell Hydrogen Concentration:	
Drywell $H_2$ Conc (%) =	$C_H \times \frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$
Drywell $H_2$ Conc (%) =	$\quad \times \frac{14.7}{(\quad)}$
=	$\quad \% H_2$



Attachment A  
**14.7 CC GAS SAMPLE ANALYSIS (continued)**

Calculated Oxygen Concentration:

$$\text{Drywell O}_2 \text{ Conc (\%)} = \left[ C_0 - \frac{(14.7 \text{ cc} - \text{Sample Vol @ STP}) \times 21\%}{14.7 \text{ cc}} \right] \times \frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$$

$$\begin{aligned} \text{Drywell O}_2 \text{ Conc (\%)} &= \left[ \text{---} - \frac{(14.7 - \text{---}) \times 21}{14.7} \right] \times \frac{14.7}{\text{---}} \\ &= \text{---} \% \text{ O}_2 \end{aligned}$$

Calculated Nitrogen Concentration:

$$\text{Drywell N}_2 \text{ Conc (\%)} = \left[ C_N - \frac{(14.7 \text{ cc} - \text{Sample Vol @ STP}) \times 78.1\%}{14.7 \text{ cc}} \right] \times \frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$$

$$\begin{aligned} \text{Drywell N}_2 \text{ Conc (\%)} &= \left[ \text{---} - \frac{(14.7 - \text{---}) \times 78.1}{14.7} \right] \times \frac{14.7}{\text{---}} \\ &= \text{---} \% \text{ N}_2 \end{aligned}$$

**II. SAMPLE DILUTION FOR ISOTOPIC ANALYSIS**

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dil Factor	1	15.7	246	3870
Dose Rate				

Analysis Date/Time

CTE #

Corrected Sample Vial Volume Following Dilution: (for isotopic analysis only)

$$\text{Volume}_{\text{isotopic}} = \frac{\text{Sample Vol @ STP}}{\text{Dil Factor}} = \frac{\text{---}}{\text{---}}$$

$$\text{Volume}_{\text{isotopic}} = \text{--- cc}$$

Performed By	Date
Reviewed By	Date

**MAJOR TASK:**

Prepare and Analyze PASS Particulate and Iodine Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place cartridge retainer behind shielding in fume hood.		_____
2. Transfer required TAB H data to Attachment A, Particulate/Iodine Sample Analysis.		_____
3. Perform pre-analysis sample preparation in fume hood.	3a. Disassemble cartridge retainer.  3b. Obtain contact dose rate (closed window) on particulate filter and iodine cartridge(s). Record sample number and dose rate of each on Attachment A.  3c. Place particulate filter in Petri dish and wrap in clean plastic film.  3d. Wrap cartridge(s) in clean plastic film.  3e. Transfer samples to Counting Room for analysis.	_____          _____
4. Perform isotopic analysis on particulate filter and each cartridge.	4a. Determine sample volume for isotopic analysis.  (1) Record on Attachment A.  (2) Enter sample volume for gamma spectroscopy analysis.  4b. Analyze iodine cartridges in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples.  4c. Analyze particulate filter in accordance with CH-RC-016, Particulate Filter Analysis.  4d. Record Analysis Date/Time and Standardization Number of each sample on Attachment A.	_____          _____

SPECIFIC TASKS:	HOW:	INITIALS
	4e. Record activities of iodine isotopes from gamma spectroscopy analysis of each cartridge.	_____
	4f. Determine total activity of each iodine isotope from all cartridges and record on Attachment A.	_____
	4g. Attach printouts of all isotopic analyses to Attachment A.	_____
	4h. Notify Chemistry Coordinator of analysis results.	_____
5. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.		_____

Attachment A  
**PARTICULATE/IODINE SAMPLE ANALYSIS**

**I. PARTICULATE/IODINE SAMPLE ANALYSIS**

Sample Source	Sample Date/Time
Total Sample Time <span style="float: right;">sec</span>	

**II. SAMPLE DILUTION/RESULTS**

<u>Particulate/Iodine Sample Volume:</u>  Volume = $(3 \text{ L/min orifice flow}) \times (\text{Total Sample Time in sec}) \times (1000 \text{ cc/L})$ <div style="text-align: right; margin-right: 50px;">60 sec/min</div> <div style="text-align: center;">           = <math>(50 \text{ cc/sec}) \times \text{_____ sec} = \text{_____ cc}</math> </div>				
Sample	Particulate	Cartridge #1	Cartridge #2	Cartridge #3
Sample #				
Analysis Date/Time				
Dose Rate (mR/hr)				
CTE #				
Tech				

Cartridge	I-131	I-132	I-133	I-134	I-135
#1					
#2					
#3					
Total $\mu\text{Ci/cc}$					

Performed By	Date
Reviewed By	Date

**MAJOR TASK:**

Collect Samples(s) from Post-Accident Vent Sampling System (PAVSS) on Turbine 729' El.

SPECIFIC TASKS:	HOW:	INITIALS
<b>NOTE:</b> If at any time while monitoring dose rates especially when opening sample inlet, dose rates exceed 1000 mR/hr general area GO TO step 15a in order to secure sample flow.		
1. Ensure flow totalizers on appropriate PAVSS have been reset prior to sampling.	1a. Contact I&C to reset the totalizer(s) by pulling and reinstalling the fuse(s).	_____
2. After briefing and assignment, obtain necessary equipment.	2a. Obtain the following supplies: _____ Respiratory protection devices _____ Hi-range and extremity dosimetry _____ Survey meter _____ Gas sample container (Nominal 75 cc) _____ Particulate filters _____ Silver zeolite cartridges _____ Plastic bags _____ Tygon tubing as necessary for proper connections _____ Remote handling tongs _____ Large blade screwdriver with long handle _____ Adjustable wrench _____ 2 pairs of 16-inch channel locks _____ 11/16" deep socket _____ Ratchet wrench _____ Noble gas quick disconnects _____ Stopwatch _____ Calculator _____ 5' x 5' plastic sheet _____ Sample cask for gas container _____ Tweezers	_____
3. Perform instrument checks on survey meter.	3a. Check the following on survey meter: _____ Calibration has not expired. _____ Battery indication is good. _____ Source check is satisfactory.	_____

SPECIFIC TASKS:	HOW:	INITIALS
4. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.		<hr/>
5. Ensure each team member present has required dosimetry.		
6. Ensure survey meter is on highest range.		
7. Notify Chemistry Coordinator before leaving Chemistry Lab.	7a. Ensure appropriate PAVSS has been initialized.	<hr/>
	7b. Ensure corresponding SPING has been placed in STANDBY.	<hr/>
8. Proceed to PAVSS on Turbine Building 729' Elevation via best route while continuously monitoring radiation levels and status of CAMs and ARMs.	<b>NOTE:</b> <b>Attachment A may be reviewed for location and configuration of PAVSS.</b>	
	8a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered:	
	(1) General area radiation levels exceed 1,000-mrem/hr at any time.	
	(2) Total annual whole body (TEDE) exposure approaches 2000 mrem.	<hr/>
9. At PAVSS, check area radiation levels and notify Chemistry Coordinator.	9a. PAVSS general area radiation level:  _____ mR/hr	<hr/>
	<b>NOTE:</b> <b>X in panel and switch designations denotes specific PAVSS system. X = 0 for Standby Gas Treatment System (SGTS), 1 for Unit 1 Turbine Building (TB1), and 2 for Unit 2 Turbine Building (TB2). Attachments B and C may be reviewed for illustrations of PAVSS panels, as required.</b>	

SPECIFIC TASKS:	HOW:	INITIALS
10. Perform valve lineups to establish isokinetic flow through PAVSS.	9b. Survey front of PAVSS control panels, noble gas monitors, and shielded sample carts.  Panel 0C259 - Standby Gas Treatment Panel 1C259 - Unit 1 Turbine Building Vent Panel 2C259 - Unit 2 Turbine Building Vent	_____
	9c. Ensure the following supplies are at PAVSS location:  ____ 1 pair of 3' long steel lifting bars ____ 2 pairs of S-hooks	_____
	9d. Notify Chemistry Coordinator of radiation levels.	_____
	<b>NOTE:</b> <b>Attachment D may be reviewed for diagrams of particulate/iodine filter assembly and sample cart, as required.</b>	
	10a. Remove installed sample cart, if necessary, by disconnecting inlet and outlet disconnects between sample cart and control panel.	_____
	10b. Ensure particulate filter and silver zeolite cartridge are installed in sample cart to be used.	_____
	10c. Position sample cart under appropriate PAVSS control panel.	_____
	<b>NOTE:</b> <b>Sample lines will be crossed in front of cart after completing next two steps.</b>	
	(1) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.	

SPECIFIC TASKS:	HOW:	INITIALS
	(2) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.	
	(3) Lightly pull disconnects to ensure fittings are properly mated.	
10d.	Ensure Sample System Power Switch HS-X6560 on appropriate PAVSS control panel is ON. White light should illuminate.	
10e.	Secure sample cart and confirm the following valve positions for the appropriate PAVSS sampling station:	
	(1) Sample Cart Isolation Valves are OPEN (parallel to tubing):	
	SGTS: 0-65-032 OPEN 0-65-033 OPEN	
	TB1: 1-65-038 OPEN 1-65-039 OPEN	
	TB2: 2-65-004 OPEN 2-65-005 OPEN	
	(2) Valves between control panel and sample cart are OPEN:	
	SGTS: 0-65-022 OPEN 0-65-029 OPEN 0-65-031 OPEN	
	TB1: 1-65-029 OPEN 1-65-035 OPEN 1-65-037 OPEN	
	TB2: 2-65-010 OPEN 2-65-022 OPEN 2-65-024 OPEN	



SPECIFIC TASKS:	HOW:	INITIALS
(3) Sample Cart Bypass Valve is CLOSED:		
SGTS: 0-65-030	CLOSED	
TB1: 1-65-036	CLOSED	
TB2: 2-65-023	CLOSED	_____
(4) Sample Inlet Valve is OPEN:		
SGTS: 0-65-021	OPEN	
TB1: 1-65-027	OPEN	
TB2: 2-65-009	OPEN	_____
(5) Atmospheric Test Valve is CLOSED:		
SGTS: 0-65-017	CLOSED	
TB1: 1-65-019	CLOSED	
TB2: 2-65-016	CLOSED	_____
(6) Sample Return Valve is OPEN:		
SGTS: 0-65-018	OPEN	
TB1: 1-65-022	OPEN	
TB2: 2-65-008	OPEN	_____
(7) Noble Gas Mon Out Valve between grab sample ports on noble gas monitor skid is OPEN:		
SGTS: 0-65-026	OPEN	
TB1: 1-65-032	OPEN	
TB2: 2-65-017	OPEN	_____

SPECIFIC TASKS:	HOW:	INITIALS
	(8) Noble Gas Grab Sample Inlet and Outlet Valves are CLOSED:  SGTS: 0-65-027 CLOSED 0-65-028 CLOSED  TB1: 1-65-033 CLOSED 1-65-034 CLOSED  TB2: 2-65-018 CLOSED 2-65-019 CLOSED	
	10f. Ensure filter monitor plugs are in place on sample cart.	
	11a. Turn Man. Isolation Switch HS-X6562 on appropriate PAVSS control panel to CLOSE. Red light above hand switch should go OFF and amber light should illuminate.	
	11b. Turn Man. System Init. HS-X6561 on appropriate PAVSS control panel to RUN to open sample line to PAVSS and start PAVSS pump.	
	(1) Sample Pump Iso Vlv SV-X6561 amber light should go OFF and red light should illuminate.	
11. Isolate sample flow to affected SPING by shutting off sample pump on Reactor Building 818' El. and closing sample line. Start sample flow to appropriate PAVSS panel.	(2) Sample Pump XP261 (TB1/2) or Sample Pump 0P561 (SGTS) amber light should go OFF and red light should illuminate.	

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

12. Flush sample lines for a minimum of three sample line volumes.

**NOTE:**

Sample cart must be in place during all valve adjustments and sample line flushes. At completion of valve adjustments and sample line flushes, sample cart will be removed and particulate/iodine filter assembly replaced or new sample cart installed before collecting grab sample.

- 12a. If taking an SGTS vent sample, perform the following:

- (1) Adjust Rad Smpl Control Valve 0-65-023 until Radiation Sample Velocity FI-06560A is within  $\pm 20\%$  of Stack Velocity FI-06562A.
- (2) Observe Radiation Sample Flow (CFM) FI-06560B to estimate average flow.
- (3) Record start date and time of sample flush. -

SGTS Flush Start Date/Time:

\_\_\_\_/\_\_\_\_

- (4) Flush system for approximately 5 minutes at 1 cfm or equivalent volume.

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

(5) GO TO appropriate step. \_\_\_\_\_

Sample to be Taken	Action
Collect Particulate/Iodine Sample and Noble Gas Sample.	<u>GO TO</u> Step 13. Step 13 may be performed during sample line flush.
Collect Noble Gas Sample only.	<u>GO TO</u> Step 14.
Place PAVSS on line. No Sample Collection.	Return to In-plant Chemistry Lab.

12b. If taking TB1 or TB2 vent sample, perform the following:

- (1) Adjust Total Smpl Control Valve for the appropriate sampling station until Total Sample Velocity FI-X6561A is within  $\pm 20\%$  of Stack Velocity FI-X6562A.

Vent	Total Smpl Control Valve
TB1	1-65-030
TB2	2-65-011

- (2) Observe Total Sample Flow (CFM) FI-X6561B to estimate average flow.
- (3) Adjust Radiation Smpl Control Valve for the appropriate sampling station until Radiation Sample Velocity FI-X6560A is within  $\pm 20\%$  of Total Sample Velocity FI-X6561A.

Vent	Radiation Smpl Control Valve
TB1	1-65-031
TB2	2-65-012

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- (4) Record start date and time of sample flush.

TB1/2 Flush Start Date/Time:

\_\_\_\_\_/\_\_\_\_/\_\_\_\_

- (5) Flush system for approximately 5 minutes at 1 cfm or equivalent volume.

- (6) GO TO appropriate step. \_\_\_\_\_

Sample to be Taken	Action
Collect Particulate/Iodine Sample and Noble Gas Sample.	<u>GO TO</u> Step 13. Step 13 may be performed during sample line flush.
Collect Noble Gas Sample only.	<u>GO TO</u> Step 14.
Place PAVSS on line. No Sample Collection.	Return to In-plant Chemistry Lab.

13. Determine optimum sample time for particulate/iodine grab sample.

- 13a. Determine time, in hours, since reactor shutdown.

Time since shutdown: \_\_\_\_\_ hours \_\_\_\_\_

- 13b. Refer to Attachment E to estimate noble gas to iodine ratio for specified time since shutdown.

NG/I Ratio: \_\_\_\_\_

- 13c. Turn Channel Selector thumbwheel on appropriate Eberline Display Panel across from noble gas monitor skid to 01 to obtain current Mid-Range noble gas concentration.

Mid-Range (01): \_\_\_\_\_  $\mu\text{Ci/cc}$  \_\_\_\_\_

SPECIFIC TASKS:	HOW:	INITIALS
13d.	<p>If current Mid-Range noble gas concentration is &gt; 7.80 E +01 <math>\mu\text{Ci/cc}</math>, turn Channel Selector thumbwheel to 02 to obtain current High-Range noble gas concentration.</p> <p>High-Range (02): _____ <math>\mu\text{Ci/cc}</math> _____</p>	
13e.	<p>Obtain the following readings from appropriate PAVSS control panel and record.</p> <p>(1) Radiation Sample Flow FI-X6560B (CFM):          _____ cfm</p> <p>(2) <b>SGTS</b> Stack Flow FI-X06562B (CFM):          _____ x 10 = _____ cfm</p> <p>(3) <b>TB1</b> or <b>TB2</b> Stack Flow FI-X6562B (CFM):          _____ x 100 = _____ cfm _____</p>	
13f.	<p>Determine minimum sample time (minutes) of particulate/iodine grab sample by:</p> $\text{ST} = \frac{(2.45 \text{ E } -2) \times (\text{NG:I Ratio})}{(\text{NG Conc}) \times (\text{Sample Flow})}$ $= \frac{(2.45 \text{ E } -2) \times ( \quad )}{( \quad \mu\text{Ci/cc} ) \times ( \quad \text{cfm} )}$ $= \quad \text{minutes}$	

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

WHERE:

ST	=	Sample time in seconds
NG:I Ratio	=	Noble gas to iodine ratio from Attachment E based on specified time since shutdown
NG Conc	=	Noble gas concentration ( $\mu\text{Ci/cc}$ ) from Step 13c or 13d
Sample Flow	=	Radiation Sample Flow FI-X6560B (CFM) from Step 13e.(1).

In Step 15e(4), record the Sample Length to be used as the greater of the time calculated above or 2 minutes.

14. Obtain noble gas grab sample from vent. If NOT obtaining noble gas grab sample from vent, GO TO Step 15.

14a. Attach gas sample container to local connections for appropriate system on noble gas monitor skid. Ensure stopcocks on gas container are OPEN.

14b. Position the following valves for the appropriate system in the order shown to collect noble gas grab sample:

SGTS	V-2	(0-65-027)	OPEN	_____
	V-3	(0-65-028)	OPEN	_____
	V-1	(0-65-026)	CLOSED	_____
TB1	V-2	(1-65-033)	OPEN	_____
	V-3	(1-65-034)	OPEN	_____
	V-1	(1-65-032)	CLOSED	_____
TB2	V-2	(2-65-018)	OPEN	_____
	V-3	(2-65-019)	OPEN	_____
	V-1	(2-65-017)	CLOSED	_____

SPECIFIC TASKS:	HOW:	INITIALS
14c.	Allow sample to flow through gas sample container for 2 minutes to ensure representative sample.	_____
14d.	Position the following valves for the appropriate system <u>in the order shown</u> to secure noble gas grab sample:	
	SGTS V-1 (0-65-026) OPEN	_____
	V-2 (0-65-027) CLOSED	_____
	V-3 (0-65-028) CLOSED	_____
	TB1 V-1 (1-65-032) OPEN	_____
	V-2 (1-65-033) CLOSED	_____
	V-3 (1-65-034) CLOSED	_____
	TB2 V-1 (2-65-017) OPEN	_____
	V-2 (2-65-018) CLOSED	_____
	V-3 (2-65-019) CLOSED	_____
14e.	Close gas outlet stopcock connected to V-2 followed by gas inlet stopcock connected to V-3 to secure sample.	_____
14f.	Record noble gas grab sample date and time.	
	Noble Gas Sample Date/Time: _____/_____	_____
14g.	Obtain contact dose rate (closed window) on noble gas grab sample.	
	Noble Gas Grab Sample Dose Rate: _____ mR/hr	_____
14h.	Place noble gas grab sample in plastic bag and seal.	_____
14i.	Transfer to sample cask for transport to In-Plant Chemistry Lab.	_____



SPECIFIC TASKS:	HOW:	INITIALS
15. Obtain particulate/iodine grab sample from vent. If <u>NOT</u> obtaining particulate/iodine grab sample from vent, <u>GO TO</u> Step 17.	<p>15a. Perform the following valve lineups on appropriate sampling station to secure sample cart used during flush of particulate/iodine sample lines:</p> <p>(1) Open Atmospheric Test Valve:</p> <p>SGTS: 0-65-017 OPEN _____</p> <p>TB1: 1-65-019 OPEN _____</p> <p>TB2: 2-65-016 OPEN _____</p> <p>(2) Close Sample Inlet Valve:</p> <p>SGTS: 0-65-021 CLOSED _____</p> <p>TB1: 1-65-027 CLOSED _____</p> <p>TB2: 2-65-009 CLOSED _____</p> <p>(3) Open Sample Cart Bypass Valve:</p> <p>SGTS: 0-65-030 OPEN _____</p> <p>TB1: 1-65-036 OPEN _____</p> <p>TB2: 2-65-023 OPEN _____</p> <p>(4) Close valves between control panel and sample cart:</p> <p>SGTS: 0-65-032 CLOSED _____</p> <p>0-65-031 CLOSED _____</p> <p>TB1: 1-65-035 CLOSED _____</p> <p>1-65-037 CLOSED _____</p> <p>TB2: 2-65-022 CLOSED _____</p> <p>2-65-024 CLOSED _____</p> <p>(5) Close Sample Cart Isolation Valves (perpendicular to tubing):</p> <p>SGTS: 0-65-032 CLOSED _____</p> <p>0-65-033 CLOSED _____</p>	

SPECIFIC TASKS:	HOW:	INITIALS
	TB1: 1-65-038 CLOSED	_____
	1-65-039 CLOSED	_____
	TB2: 2-65-004 CLOSED	_____
	2-65-005 CLOSED	_____
15b.	Disconnect inlet and outlet disconnects between control panel and sample cart. Remove sample cart from PAVSS control panel and mark with tape to indicate cart has been used for sample flush.	_____
15c.	Install new sample cart by performing the following:	
	(1) Ensure particulate filter and silver zeolite cartridge are installed in new sample cart to be used.	_____
	(2) Position new sample cart under appropriate PAVSS control panel.	_____
	<b>NOTE:</b> Sample lines will be crossed in front of cart after completing next two steps.	
	(3) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.	_____
	(4) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.	_____
	(5) Lightly pull disconnects to ensure fittings are properly mated.	_____

SPECIFIC TASKS:	HOW:	INITIALS
15d.	Secure sample cart and perform the following valve lineups for the appropriate PAVSS sampling station to establish sample flow:	
(1)	Open Sample Cart Isolation Valves (parallel to tubing):	
	SGTS: 0-65-032 OPEN	_____
	0-65-033 OPEN	_____
	TB1: 1-65-038 OPEN	_____
	1-65-039 OPEN	_____
	TB2: 2-65-004 OPEN	_____
	2-65-005 OPEN	_____
(2)	Open valves between control panel and sample cart:	
	SGTS: 0-65-029 OPEN	_____
	0-65-031 OPEN	_____
	TB1: 1-65-035 OPEN	_____
	1-65-037 OPEN	_____
	TB2: 2-65-022 OPEN	_____
	2-65-024 OPEN	_____
(3)	Close Sample Cart Bypass Valve:	
	SGTS: 0-65-030 CLOSED	_____
	TB1: 1-65-036 CLOSED	_____
	TB2: 2-65-023 CLOSED	_____
15e.	The following steps require timing. Read and understand steps 15e through 15h before proceeding. Steps 15e(1) through 15e(4) need to be performed simultaneously.	
(1)	Open Sample Inlet Valve for appropriate sampling station:	
	SGTS: 0-65-021 OPEN	_____

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

- |     |   |       |
|-----|---|-------|
|     | TB1: 1-65-027 OPEN  | _____ |
|     | TB2: 2-65-009 OPEN  | _____ |
| (2) | Close Atmospheric Test Valve for appropriate sampling station:  |       |
|     | SGTS: 0-65-017 CLOSED   | _____ |
|     | TB1: 1-65-019 CLOSED  | _____ |
|     | TB2: 2-65-016 CLOSED  | _____ |
| (3) | Press Radiation Sample Flow printer switch HS-X6560-1 on appropriate PAVSS control panel.   | _____ |
| (4) | Using stopwatch, begin timing sequence. Collect sample for length of time as determined in Step 13f.  |       |
|     | Sample Length _____ minutes   | _____ |
| (5) | Confirm sample flow is <u>approximately</u> 20% of Stack Flow to maintain isokinetic flow. Adjust sample valve for appropriate sampling station, as required. | _____ |

Vent	Radiation Smpl Control Valve
SGTS	0-65-023
TB1	1-65-031
TB2	2-65-012

- 15f. Record particulate/iodine grab sample start date and time.

Particulate/Iodine Sample Start Date/Time: \_\_\_\_\_/\_\_\_\_\_

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

15g. The following 3 steps should be performed simultaneously to secure particulate/iodine grab sample. Read and understand before proceeding:

(1) Open Atmospheric Test Valve for appropriate sampling station:

SGTS: 0-65-017 OPEN \_\_\_\_\_

TB1: 1-65-019 OPEN \_\_\_\_\_

TB2: 2-65-016 OPEN \_\_\_\_\_

(2) Close Sample Inlet Valve for appropriate sampling station:

SGTS: 0-65-021 CLOSED \_\_\_\_\_

TB1: 1-65-027 CLOSED \_\_\_\_\_

TB2: 2-65-009 CLOSED \_\_\_\_\_

(3) Press Radiation Sample Flow printer switch HS-X6560-1 on appropriate PAVSS control panel. \_\_\_\_\_

15h. Record particulate/iodine grab sample stop date and time.

Particulate/Iodine Sample Stop Date/Time: \_\_\_\_\_/\_\_\_\_\_ \_\_\_\_\_

15i. Remove printer tape from Radiation Sample Totalized Flow FR-X6560 and record the following:

Final Totalized Sample Flow: \_\_\_\_\_ft<sup>3</sup>

Initial Totalized Sample Flow: \_\_\_\_\_ft<sup>3</sup> \_\_\_\_\_

SPECIFIC TASKS:	HOW:	INITIALS
15j.	Secure sample cart with particulate/iodine grab sample by performing the following valve lineups for the appropriate PAVSS sampling station:	
(1)	Open Sample Cart Bypass Valve:	
	SGTS: 0-65-030 OPEN	_____
	TB1: 1-65-036 OPEN	_____
	TB2: 2-65-023 OPEN	_____
(2)	Close valves between control panel and sample cart:	
	SGTS: 0-65-029 CLOSED	_____
	0-65-031 CLOSED	_____
	TB1: 1-65-035 CLOSED	_____
	1-65-037 CLOSED	_____
	TB2: 2-65-022 CLOSED	_____
	2-65-024 CLOSED	_____
(3)	Close Sample Cart Isolation Valves (perpendicular to tubing) to isolate filter assembly during transport:	
	SGTS: 0-65-032 CLOSED	_____
	0-65-033 CLOSED	_____
	TB1: 1-65-038 CLOSED	_____
	1-65-039 CLOSED	_____
	TB2: 2-65-004 CLOSED	_____
	2-65-005 CLOSED	_____
(4)	Disconnect inlet and outlet disconnects between control panel and sample cart. Remove cart from PAVSS control panel.	_____

SPECIFIC TASKS:	HOW:	INITIALS
16. Install original sample cart under appropriate PAVSS control panel.	<div>16a. Position original sample cart under appropriate PAVSS control panel unless dose rates on sample cart are excessive.</div> <div>NOTE: Sample lines will be crossed in front of cart after completing next two steps.</div> <div>(1) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.</div> <div>(2) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.</div> <div>(3) Lightly pull disconnects to ensure fittings are properly mated.</div>	
	<div>16b. Secure sample cart and perform the following valve lineups for the appropriate PAVSS sampling station:</div> <div>(1) Open Sample Cart Isolation Valves (parallel to tubing):<div>SGTS: 0-65-032 OPEN</div><div>0-65-033 OPEN</div><div>TB1: 1-65-038 OPEN</div><div>1-65-039 OPEN</div><div>TB2: 2-65-004 OPEN</div><div>2-65-005 OPEN</div></div> <div>(2) Open valves between control panel and sample cart:<div>SGTS: 0-65-029 OPEN</div><div>0-65-031 OPEN</div><div>TB1: 1-65-035 OPEN</div><div>1-65-037 OPEN</div></div> <td></td>	

SPECIFIC TASKS:	HOW:	INITIALS
	TB2: 2-65-022 OPEN 2-65-024 OPEN	_____ _____
	(3) Close sample cart bypass valve:	
	SGTS: 0-65-030 CLOSED	_____
	TB1: 1-65-036 CLOSED	_____
	TB2: 2-65-023 CLOSED	_____
	(4) Open Sample Inlet Valve for appropriate sampling station:	
	SGTS: 0-65-021 OPEN	_____
	TB1: 1-65-027 OPEN	_____
	TB2: 2-65-009 OPEN	_____
	(5) Close Atmospheric Test Valve for appropriate sampling station:	
	SGTS: 0-65-017 CLOSED	_____
	TB1: 1-65-019 CLOSED	_____
	TB2: 2-65-016 CLOSED	_____
17. Obtain contact dose rate on sample casks.	17a. Obtain contact dose rate on each sample cask.	
	(1) If contact dose rate exceeds 2.5 R/hr above background, exit area immediately.	
	(2) Record contact dose rate of each sample cask.	
	Noble Gas Sample Cask:____ mR/hr	
	Particulate/Iodine Cask:____ mR/hr	_____
	17b. Remove sample cart to low traffic, low dose area.	_____



<b>SPECIFIC TASKS:</b>	<b>HOW:</b>	<b>INITIALS</b>
18. Remove particulate/ iodine grab sample from sample cart, if applicable.	18a. Lay sheet of approximately 5' x 5' plastic on floor near where sample cart lid will be disassembled.	_____
	18b. Place cart lid stand on plastic sheet.	_____
<b>NOTE:</b> The following step requires two or more individuals to perform.		

**CAUTION**

**IF CONTACT DOSE RATE EXCEEDS 2.5 R/hr ABOVE BACKGROUND, EXIT AREA IMMEDIATELY.**

- |      |   |       |
|------|---|-------|
| 18c. | Remove nuts in sample cart lid. Using lift bars and S-hook lid attachments, carefully raise lid off sample cart. Maximize distance from filter assembly to reduce personnel exposure. | _____ |
| 18d. | Place cart lid on lid stand.  | _____ |

**NOTE:**  
 Attachment D may be reviewed for diagram of sample cart interior and quick release assembly.

- |      |  |       |
|------|--|-------|
| 18e. | Obtain contact dose rate (closed window) on filter assembly. |       |
|      | (1) Record contact dose rate on filter assembly.             |       |
|      | Filter Assembly: _____ mR/hr                                 | _____ |

- |      |  |       |
|------|--|-------|
| 18f. | Release quick disconnect with large blade screwdriver and grab filter assembly with tongs to remove assembly from sample cart. | _____ |
|------|--|-------|

SPECIFIC TASKS:	HOW:	INITIALS
	<p>18g. Using two pairs of 12 inch channel locks, separate filter assembly into halves. Remove iodine cartridge with tongs.</p> <p>(1) Place iodine cartridge in plastic bag and seal.</p> <p>(2) Obtain contact dose rate (closed window) on iodine cartridge and record.</p> <p>Iodine Cartridge: _____ mR/hr</p> <p>(3) Transfer cartridge to sample cask for transport to In-Plant Chemistry Lab.</p> <p>(4) Obtain contact dose rate on iodine sample cask and record.</p> <p>Iodine Cask: _____ mR/hr _____</p> <p>18h. Remove particulate filter from separated filter assembly with tongs.</p> <p>(1) Place filter in plastic bag and seal.</p> <p>(2) Obtain contact dose rate (closed window) on particulate filter and record.</p> <p>Particulate Filter: _____ mR/hr</p> <p>(3) Transfer filter to sample cask for transport to Chemistry Lab.</p> <p>(4) Obtain contact dose rate on particulate filter sample cask and record.</p> <p>Filter Cask: _____ mR/hr _____</p>	
<p>19. Notify Chemistry Coordinator of sample and cask dose rates.</p>		<p>_____</p> <p>_____</p>

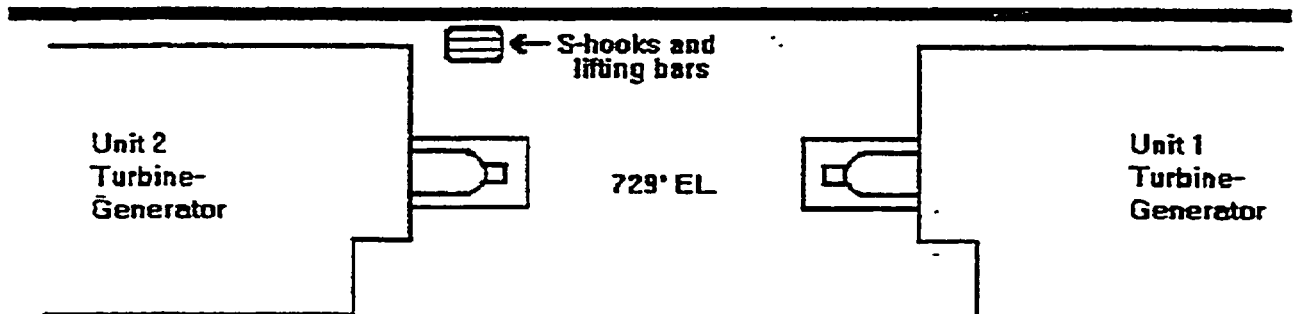
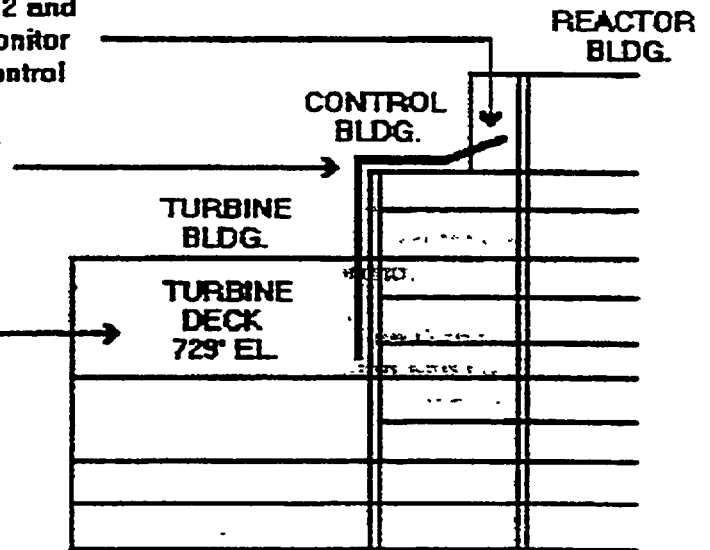
SPECIFIC TASKS:	HOW:	INITIALS
20. If obtaining additional vent samples, perform the following:	20a. <u>GO TO</u> applicable TAB.  <div data-bbox="893 378 1380 504"> <u>HELP</u>  <u>SPING Sample(s)</u>  <u>See TAB M</u> </div> <div data-bbox="893 556 1380 682"> <u>HELP</u>  <u>PAVSS Sample(s)</u>  <u>See TAB N</u> </div>	_____
21. If all vent sampling is complete, <u>GO TO</u> TAB P.	20b. Notify Chemistry Coordinator to arrange transport of vent samples to lab by additional technician, if available.	_____ _____

Attachment A  
LOCATION OF PAVSS CONTROL PANELS AND NOBLE GAS MONITORS

1. Tie-in with existing Turbine Building 1 & 2 and Standby Gas Treatment System Vent Monitor sample lines in dead space between Control Structure and Reactor Building.

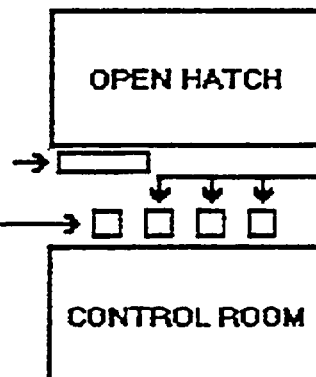
2. Sample lines are routed across roof of Control structure, down west side of Control structure through roof of Turbine Building.

3. Down to Turbine Deck 729' Elevation, where sampling and monitoring equipment is located as shown below.



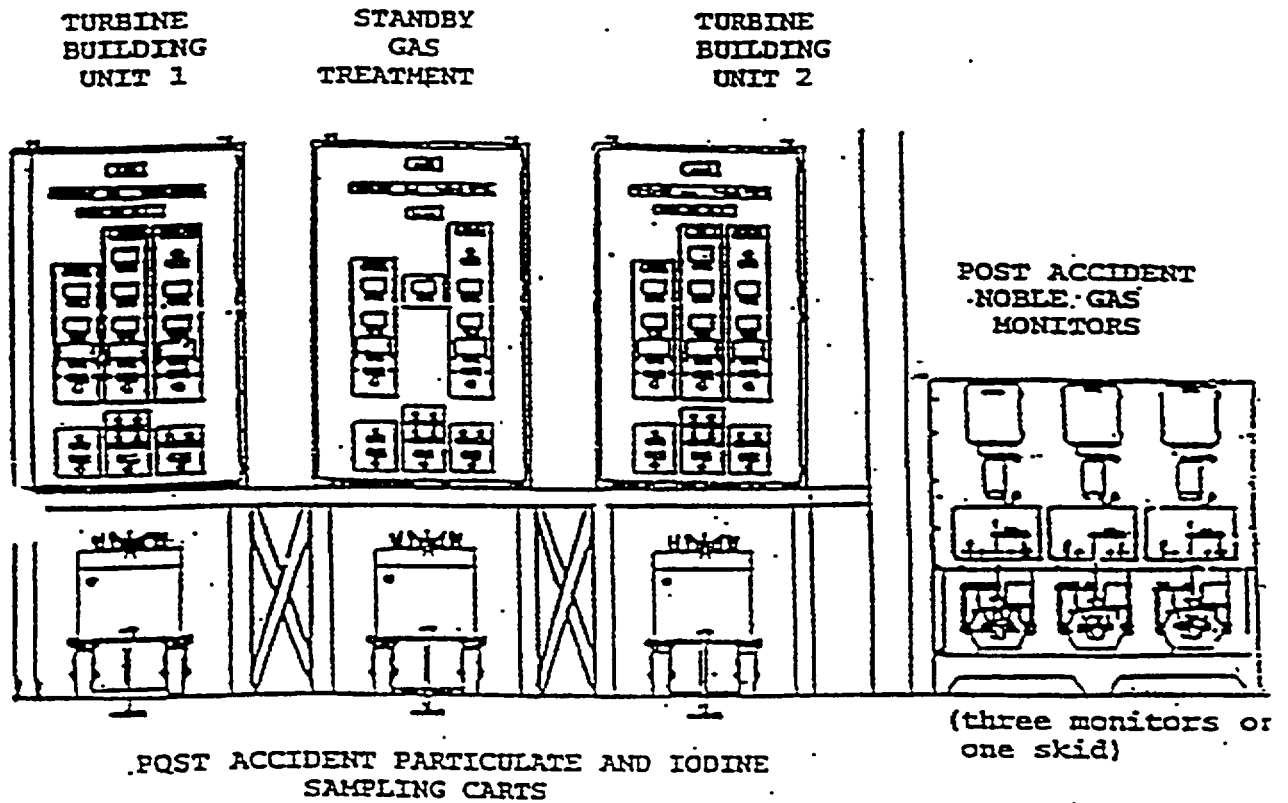
5. Eberline Display Panels relay noble gas data to SPING Terminals in Control Room and TSC.

6. Noble Gas Monitor with mid and high range detectors for each of three vents.



4. Air monitoring and control panels above shielded particulate/iodine sample carts.

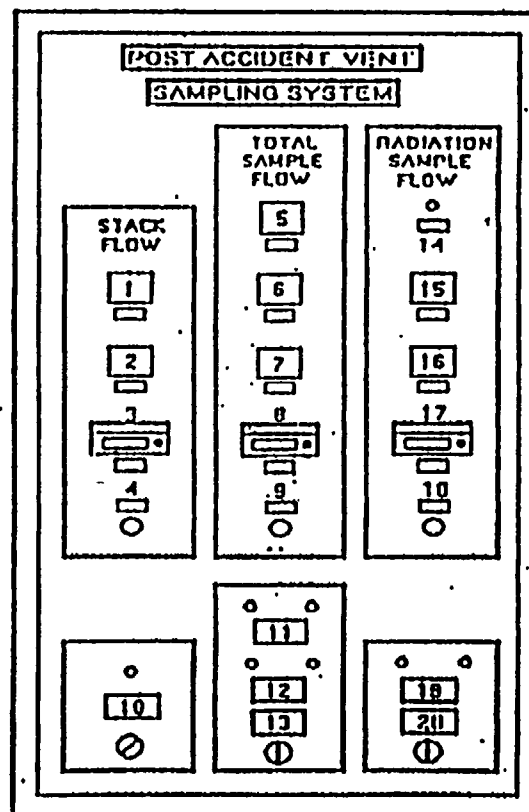
Attachment B  
POST ACCIDENT VENT SAMPLING SYSTEM



Attachment C

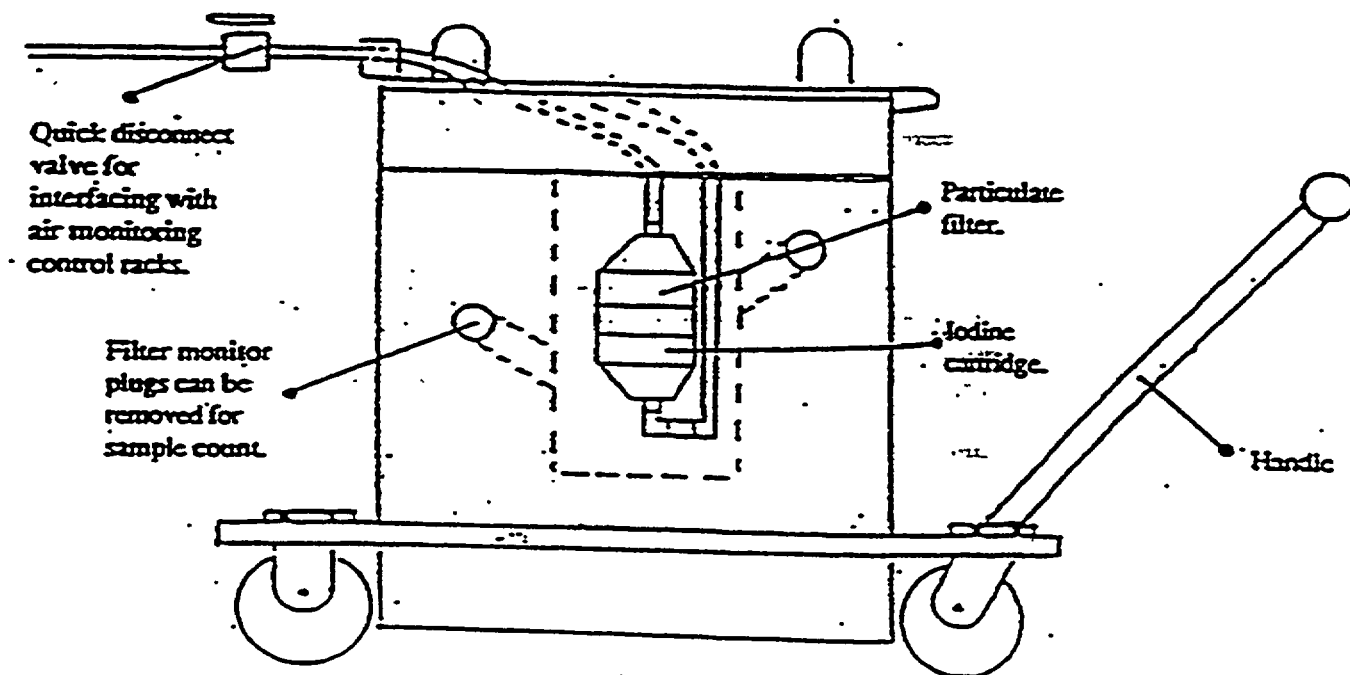
Panel 0C250 - Standby Gas Treatment System  
Panel 1C250 - Unit 1 Turbine Building  
Panel 2C259 - Unit 2 Turbine Building

1. Stack Flow - Velocity - FPM  
FI-X6562A
2. Stack Flow - CFM  
FI-X6562B - TB1/2 (CFM x 100)  
FI-06562B - SGTS (CFM x 10)
3. Stack Flow - Totalized Flow  
FR-X6562
4. Stack Flow - Printer Switch  
HS-X6562-1
5. Total Sample Flow - Temperature - F  
TI-X6561
6. Total Sample Flow - Velocity - FPM  
FI-X6561A
7. Total Sample Flow - CFM  
FI-X6561B
8. Total Sample Flow - Totalized Flow  
FR-X6561
9. Total Sample Flow - Printer Switch  
HS-X6561-1
10. Sample System Power  
HS-X6560
11. Sample Pump Iso Vlv  
SV-X6561
12. Sample Pump XP261 (TB1/2)  
Sample Pump 0P561 (SGTS)
13. Post Accident VSSS Man, System Inlt.  
HS-X6561

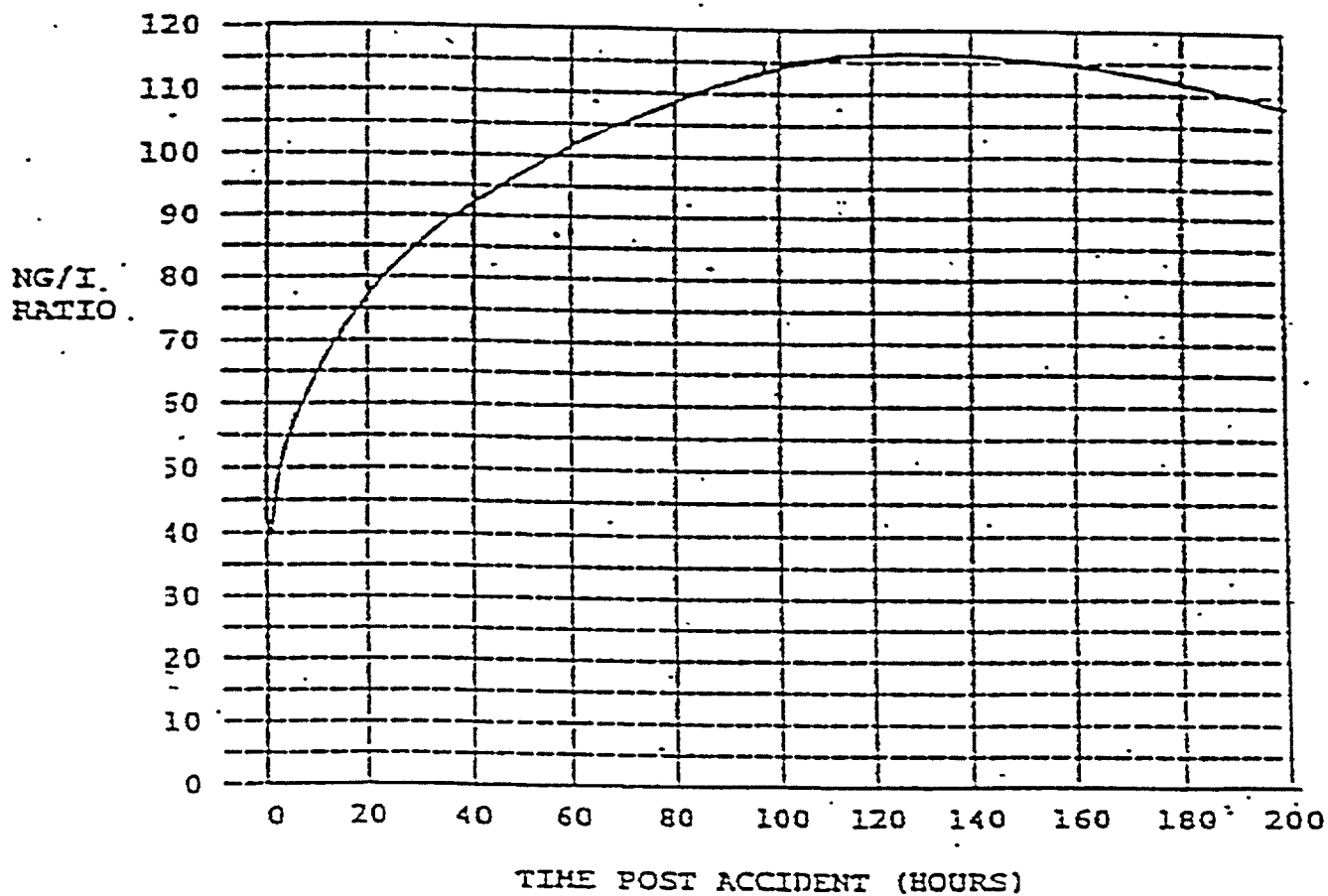


14. Radiation Sample Flow - Low Flow Alarm
15. Radiation Sample Flow - Velocity - FPM  
FI-X6560A
16. Radiation Sample Flow - CFM  
FI-X6560B
17. Radiation Sample Flow - Totalized Flow  
FR-X6560
18. Radiation Sample Flow - Printer Switch  
HS-X6560-1
19. Sample Pump Iso Vlv  
SV-X6562
20. Refuel Floor (TB or SGTS) Man. Isolator  
HS-X6562

Attachment D  
PAVSS PARTICULATE/IODINE FILTER ASSEMBLY AND SAMPLE CART



Attachment E  
NOBLE GAS/IODINE RATIO VS. TIME POST ACCIDENT (HOURS)





**MAJOR TASK:**

Prepare and Analyze Vent Monitor Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Place vent sample casks and/or noble gas grab sample from SPINGs or PAVSS behind shielding in fume hood.		_____
2. If noble gas grab sample was <u>NOT</u> taken, <u>GO TO</u> Step 7.		_____
3. Determine contact dose rate of noble gas grab sample.	3a. Transfer TAB M noble gas data from SPINGs or TAB N noble gas data from PAVSS to Attachment A, Vent Noble Gas Analysis.	_____
	3b. Obtain contact dose rate (closed window) on noble gas grab sample. Record sample number and dose rate of original sample on Attachment A.	_____
	3c. If contact dose rate on noble gas grab sample is $< 0.5$ mR/hr, <u>GO TO</u> Step 5. If contact dose rate on noble gas grab sample is $\geq 0.5$ mR/hr, perform the following:	
	(1) Prepare new labeled gas vial for dilution. Add consecutive letters to sample number to distinguish dilution from original sample.	
	(2) Using clean gas tight syringe, remove 1 cc of air from new gas vial.	
	(3) Transfer 1 cc of gas sample into partially evacuated gas vial.	
	(4) Obtain contact dose rate (closed window) of sample vial. Record sample number and dose rate on Attachment A.	_____

SPECIFIC TASKS:	HOW:	INITIALS															
4. Determine dilution(s) needed to obtain 14.7 cc gas vial < 5 mR/hr.	<table> <tr> <th>Vial Dose Rate – mR/hr</th><th>Dilution</th><th>Dilution Factor</th></tr> <tr> <td>0-5</td><td>1:14.7</td><td>14.7</td></tr> <tr> <td>5-80</td><td>1:14.7 &amp; 1:15.7</td><td>231</td></tr> <tr> <td>80-1200</td><td>1:14.7, 1:15.7 &amp; 1:15.7</td><td>3623</td></tr> <tr> <td>1200-19000</td><td>1:14.7, 1:15.7, 1:15.7, &amp; 1:15.7</td><td>5.69 E4</td></tr> </table>	Vial Dose Rate – mR/hr	Dilution	Dilution Factor	0-5	1:14.7	14.7	5-80	1:14.7 & 1:15.7	231	80-1200	1:14.7, 1:15.7 & 1:15.7	3623	1200-19000	1:14.7, 1:15.7, 1:15.7, & 1:15.7	5.69 E4	
Vial Dose Rate – mR/hr	Dilution	Dilution Factor															
0-5	1:14.7	14.7															
5-80	1:14.7 & 1:15.7	231															
80-1200	1:14.7, 1:15.7 & 1:15.7	3623															
1200-19000	1:14.7, 1:15.7, 1:15.7, & 1:15.7	5.69 E4															
	4a. Prepare new labeled gas vials for required number of dilution(s). Add consecutive letters to sample number to distinguish dilutions from original vial.	_____															
	4b. Using clean gas tight syringe, remove 1 cc of air from each new gas vial.	_____															
	4c. Transfer 1 cc of gas sample into partially evacuated gas vial.	_____															
	4d. Perform successive dilutions, as required, until final gas vial < 5 mR/hr.	_____															
	4e. Record sample number and contact dose rate (closed window) on Attachment A for each dilution prepared.	_____															
	4f. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	_____															
	4g. Wrap final dilution in clean plastic film and transfer to Counting Room for analysis.	_____															
5. Perform isotopic analysis on sample in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	5a. If original sample was <u>NOT</u> diluted, record original sample volume and N/A Corrected Sample Volume Section of Attachment A.	_____															
	5b. If original sample required dilution, determine corrected vial volume (after dilution) for isotopic analysis.																
	(1) Record on Attachment A.																

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- |     |  |       |
|-----|--|-------|
|     | (2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.   | _____ |
| 5c. | Decay correct sample to time of CTE collection.  | _____ |
| 5d. | Record Analysis Date/Time and CTE Standardization Number on Attachment A.  | _____ |
| 5e. | Record the concentration of each detected noble gas from gamma spectroscopy analysis on Attachment A.  | _____ |
| 5f. | Multiply each detected concentration by Stack Flow to determine release rate. Record on Attachment A.  | _____ |
| 5g. | Add release rates of all noble gases to determine Total Noble Gas Vent Release Rate. Record on Attachment A.   | _____ |
| 5h. | Attach printout of isotopic analysis to Attachment A.  | _____ |
| 5i. | Notify Chemistry Coordinator of analysis results.  | _____ |
| 6.  | At completion of analysis, place sample in lead brick storage cave in fume hood of Sample Prep Room.   | _____ |
| 7.  | Perform pre-analysis sample preparation of particulate/iodine grab sample in fume hood. If particulate/iodine grab sample was not taken, <u>GO TO</u> Step 10. |       |
| 7a. | Transfer TAB M particulate/iodine data from SPINGS or TAB N particulate/iodine data from PAVSS to Attachment B, Vent Particulate/Iodine Analysis.              | _____ |

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- |     |   |       |
|-----|---|-------|
| 7b. | Disassemble iodine cartridge holder, if appropriate.  |       |
|     | (1) Transfer iodine cartridge to clam shell holder and blow instrument air through cartridge in same direction of flow as sample flow for a minimum of 1 minute, as required. |       |
|     | (2) Wrap iodine cartridge in clean plastic film.  |       |
|     | (3) Obtain contact dose rate (closed window) on cartridge. Record sample number and dose rate on Attachment B.  | _____ |
| 7c. | Disassemble particulate filter holder, if appropriate.  |       |
|     | (1) Place particulate filter in clean Petri dish and wrap in clean plastic film.  |       |
|     | (2) Obtain contact dose rate (closed window) on Petri dish. Record sample number and dose rate on Attachment B.   | _____ |
| 7d. | Transfer samples to Counting Room for analysis.   | _____ |
| 8.  | Perform isotopic analysis on particulate filter and iodine cartridge.   |       |
|     | 8a. Determine sample volume for isotopic analysis.  |       |
|     | (1) Record on Attachment B.   |       |
|     | (2) Enter sample volume for gamma spectroscopy analysis.  | _____ |

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

8b. Analyze iodine cartridge in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples. \_\_\_\_\_

- (1) Record the concentration of each detected iodine from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all iodines to determine Total Iodine Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Iodine Concentration by a correction factor (for line loss and collection efficiency) and by Stack Flow in order to determine Total Iodine Vent Release Rate.

8c. Analyze particulate filter in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND9900. \_\_\_\_\_

- (1) Record the concentration of each detected particulate from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all particulates to determine Total Particulate Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Particulate Concentration by a correction factor for line loss and by Stack Flow in order to determine Total Particulate Vent Release Rate.

SPECIFIC TASKS:	HOW:	INITIALS
	8d. Record Analysis Date/Time and CTE Standardization Number of each sample on Attachment B.	_____
	8e. Attach printouts of all isotopic analyses to Attachment B.	_____
	8f. Notify Chemistry Coordinator of analysis results.	_____
9. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.		_____
10. Perform pre-analysis sample preparation of previous particulate/iodine sample removed from SPINGs. Perform all sample preparations in fume hood.	10a. Obtain contact dose rate on center bottom of sample cask. Record on Attachment C, SPING Particulate/Iodine Samples.	_____
	10b. If contact dose rate is > 2.5 R/hr on center bottom of sample cask, sample contains > 5 Curies. Perform the following:	_____
	(1) Determine sample activity in Curies from Attachment D. Record on Attachment C.	
	(2) Determine Vent Release rate in accordance with Attachment C, page 2.	
	(3) <u>GO TO</u> Step 12.	
	10c. If contact dose rate is < 2.5 R/hr on center bottom of sample cask, remove sample holder from sample cask.	
	(1) Do not remove sample holder from two plastic bags.	
	(2) Stand ionization chamber at 36 inch line of lead brick tunnel. Align center of detector with expected center of sample holder.	

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- |      |  |       |
|------|--|-------|
|      | (3) Place back of sample holder flush with back of lead brick tunnel.                        |       |
|      | (4) Obtain dose rate 36 inches from sample.  | _____ |
| 10d. | If dose rate is > 300 mR/hr at 36 inches, sample contains > 800 mCuries.                     |       |
|      | (1) Replace sample holder in cask.   |       |
|      | (2) Determine sample activity in Curies from Attachment E. Record on Attachment C.           |       |
|      | (3) Determine Vent Release Rate in accordance with Attachment C, page 2.                     |       |
|      | (4) <u>GO TO</u> Step 12.  | _____ |
| 10e. | If dose rate is < 300 mR/hr at 36 inches, obtain dose rate 18 inches from sample.            |       |
|      | (1) If dose rate is > 50 mR/hr at 18 inches, replace sample holder in cask.                  |       |
|      | (2) Determine sample activity in mCuries from Attachment F. Record on Attachment C.          |       |
|      | (3) Determine Vent Release Rate in accordance with Attachment C, page 2.                     |       |
|      | (4) <u>GO TO</u> Step 12.  | _____ |
| 10f. | If dose rate is < 50 mR/hr at 18 inches, obtain contact dose rate (closed window) on sample. |       |
|      | (1) If contact dose rate is > 50 mR/hr, replace sample holder in cask.                       |       |

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- (2) Determine number of mCuries on sample by:

$$\# \text{ mCi} = \frac{\text{Contact Reading on Sample}}{\text{Sample}}$$

Record on Attachment C.

- (3) Determine Vent Release Rate in accordance with Attachment C, page 2.

- (4) GO TO Step 12. \_\_\_\_\_

10g. If contact dose rate is < 50 mR/hr, remove sample holder from two plastic bags.

- (1) Remove sample(s) from sample holder(s).
- (2) Transfer iodine cartridge to clam shell holder and blow instrument air through iodine cartridge in same direction of flow as sample flow for approximately 1 minute, as required.
- (3) Wrap iodine cartridge in clean plastic film.
- (4) Place particulate filter in Petri dish and wrap in clean plastic film.
- (5) Transfer samples to Counting Room for analysis. \_\_\_\_\_

11. Perform isotopic analysis on particulate filter and iodine cartridge.

11a. Determine sample volume for isotopic analysis.

- (1) Record on Attachment B.
- (2) Enter sample volume for gamma spectroscopy analysis. \_\_\_\_\_



**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

11b. Analyze iodine cartridges in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples.

- (1) Record the concentration of each detected iodine from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all iodines to determine Total Iodine Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Iodine Concentration by a correction factor (for line loss and collection efficiency) and by Stack Flow in order to determine Total Iodine Vent Release Rate.

11c. Analyze particulate filter in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND9900.

- (1) Record the concentration of each detected particulate from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all particulates to determine Total Particulate Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Particulate Concentration by a correction factor for line loss and by Stack Flow in order to determine Total Particulate Vent Release Rate.

SPECIFIC TASKS:	HOW:	INITIALS
12. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.	11d. Record Analysis Date/Time and CTE Standardization Number of each sample on Attachment B.	_____
	11e. Attach printouts of all isotopic analyses to Attachment B.	_____
	11f. Notify Chemistry Coordinator of analysis results.	_____
		_____

Attachment A

# VENT NOBLE GAS ANALYSIS

## I. VENT NOBLE GAS ANALYSIS

Sample Source	Sample Date/Time
SPING Sample Flow cc/min	Stack Flow cc/min
PAVSS Sample Flow	cfm x 2.83 E 4 = cc/min
PAVSS Stack Flow	cfm x 2.83 E 4 = cc/min

## II. SAMPLE DILUTION/ISOTOPIC ANALYSIS

Sample	Original	Dilution 1	Dilution 2	Dilution 3	Dilution 4
Sample #					
Dil Factor	1	14.7	231	3623	5.69 E +4
Dose Rate					
Corrected Sample Volume Following Dilution: (for isotopic analysis only)					
$\text{Volume}_{\text{isotopic}} = \frac{14.7 \text{ cc Sample Vol}}{\text{Dil Factor}} = \frac{14.7}{(\quad)}$					
$\text{Volume}_{\text{isotopic}} = \quad \text{cc}$					
Analysis Date/Time			CTE STANDARDIZATION #		
Noble Gas	Concentration (μCi/cc)	x	Stack Flow (cc/min)	=	Release Rate (μCi/min)
Kr-85		x		=	
Kr-85m		x	(Given Above)	=	
Kr-87		x	(Given Above)	=	
Kr-88		x	(Given Above)	=	
Xe-133		x	(Given Above)	=	
Xe-135		x	(Given Above)	=	
		x	(Given Above)	=	
		x	(Given Above)	=	
Total Noble Gas Vent Release Rate					μCi/min
Performed By				Date	
Reviewed By				Date	

Attachment B  
**VENT PARTICULATE/IODINE ANALYSIS**

NOTE: Computer Program "Vent" may be used instead of this form (Surveillance).

**I. VENT PARTICULATE/IODINE ANALYSIS**

Sample Source		Sample Date/Time	
SPING Sample Flow	cc/min	SPING Stack Flow	cc/min
Sample Start Date/Time		Sample Stop Date/Time	
Sample Flow: cc/min x Sample Duration:		min = Sample Vol: cc	
Iodine Cask Dose Rate	mR/hr	Filter Cask Dose Rate	mR/hr
PAVSS Sample Flow	cfm x 2.83 E 4 cc/ft <sup>3</sup> =	cc/min	
PAVSS Stack Flow	cfm x 2.83 E 4 cc/ft <sup>3</sup> =	cc/min	
Sample Volume = (Final Totalizer Flow - Initial Totalizer Flow) x 2.83 E 4 cc/ft <sup>3</sup>			
Sample Volume = ( _____ ft <sup>3</sup> - _____ ft <sup>3</sup> ) x 2.83 E 4 cc/ft <sup>3</sup>			
= _____ cc			

**II. SAMPLE DATA**

Sample	Particulate	Iodine
Sample #		
Analysis Date/Time		
CTE Standardization #		
Dose Rate		
Tech		

**III. IODINE RESULTS**

Iodines	Concentration $\mu$ Ci/cc
I-131	
I-132	
I-133	
I-134	
I-135	
Total Iodine Concentration	

Total Iodine Release Rate ( $\mu$  Ci/min) = Total Iodine Conc. ( $\mu$  Ci/cc) x Corr. Factor x Stack Flow (cc/min)

= \_\_\_\_\_  $\mu$  Ci/cc x A\* x \_\_\_\_\_ cc/min

= \_\_\_\_\_  $\mu$  Ci/min

\* A=1.7 for SPING; A=1.8 for PAVSS

## Attachment B

### VENT PARTICULATE/IODINE ANALYSIS (continued)

#### IV. PARTICULATE RESULTS

Particulates	Concentration $\mu\text{Ci/cc}$
Sr-91	
Sr-92	
Y-92	
Zr-95	
Zr-97	
Mo-99	
Ru-103	
Te-132	
Cs-134	
Cs-137	
Cs-138	
Ba-140	
La-140	
Ce-141	
Ce-144	
Total Particulate Concentration	

Total Particulate Release Rate ( $\mu\text{Ci/min}$ ) = Total Part. Conc. ( $\mu\text{Ci/cc}$ ) x Corr. Factor x Stack Flow (cc/min)

= \_\_\_\_\_  $\mu\text{Ci/cc}$  x \*B x \_\_\_\_\_ cc/min

= \_\_\_\_\_  $\mu\text{Ci/min}$

\* B=3.6 for SPING; B=4.3 for PAVSS

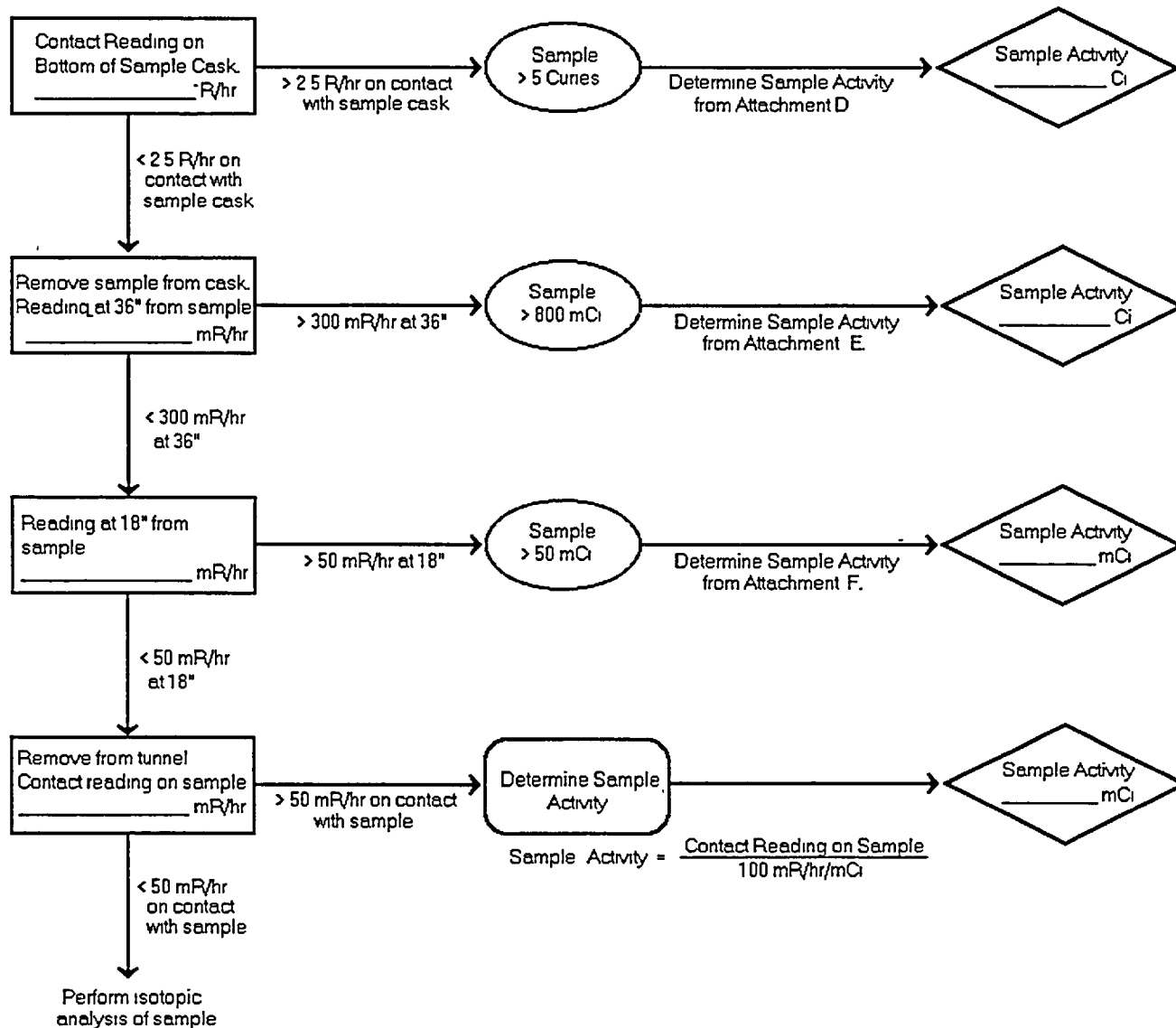
Performed By	Date
Reviewed By	Date

Attachment C

I. SPING PARTICULATE/IODINE SAMPLES

Sample Source	Sample #	Survey Meter #
Sample Start Date/Time	Sample Stop Date/Time	
Sample Duration	minutes	Stack Flow cc/min

SPING PARTICULATE -  
IODINE SAMPLE



Attachment C  
**SPING PARTICULATE/IODINE SAMPLES (continued)**

**FOR SAMPLES > 50 mR/HR ON CONTACT:**

1. Convert sample activity (Ci or mCi) to  $\mu\text{Ci}$ :

$$\begin{aligned}\mu\text{Ci} &= \text{_____ Curies} \times (1 \text{ E } 6 \mu\text{Ci}) \text{ OR } \text{_____ mCuries} \times (1 \text{ E } 3 \mu\text{Ci}) \\ &\quad \text{Ci} \qquad \qquad \qquad \text{mCi} \\ &= \text{_____ } \mu\text{Ci}\end{aligned}$$

2. Determine sample volume:

$$\begin{aligned}\text{cc} &= (\text{Sample Flow}) \times (\text{Sample Duration}) \\ &= (\text{_____ cc/min}) \times (\text{_____ minutes}) \\ &= \text{_____ cc}\end{aligned}$$

3. Divide sample activity by sample volume to determine sample concentration:

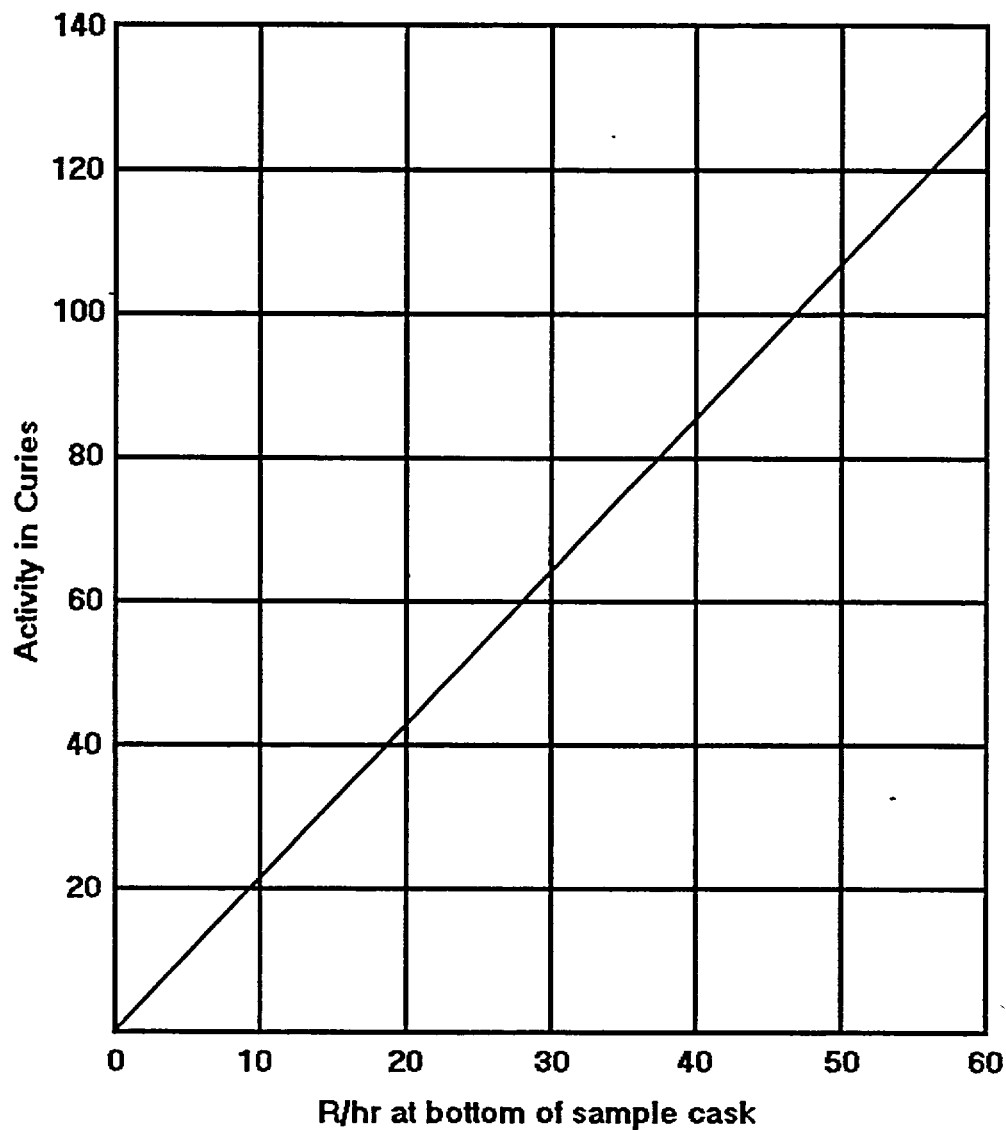
$$\begin{aligned}\mu\text{Ci/cc} &= \frac{\text{Sample Activity} = \text{_____ } \mu\text{Ci}}{\text{Sample Volume} \qquad \qquad \text{cc}} \\ &= \text{_____ } \mu\text{Ci/cc}\end{aligned}$$

4. Multiply sample concentration by Stack Flow to determine Vent Release Rate:

$$\begin{aligned}\mu\text{Ci/min} &= (\text{Sample Concentration}) \times (\text{Stack Flow}) \\ &= (\text{_____ } \mu\text{Ci/cc}) \times (\text{_____ cc/min}) \\ &= \text{_____ } \mu\text{Ci/min}\end{aligned}$$

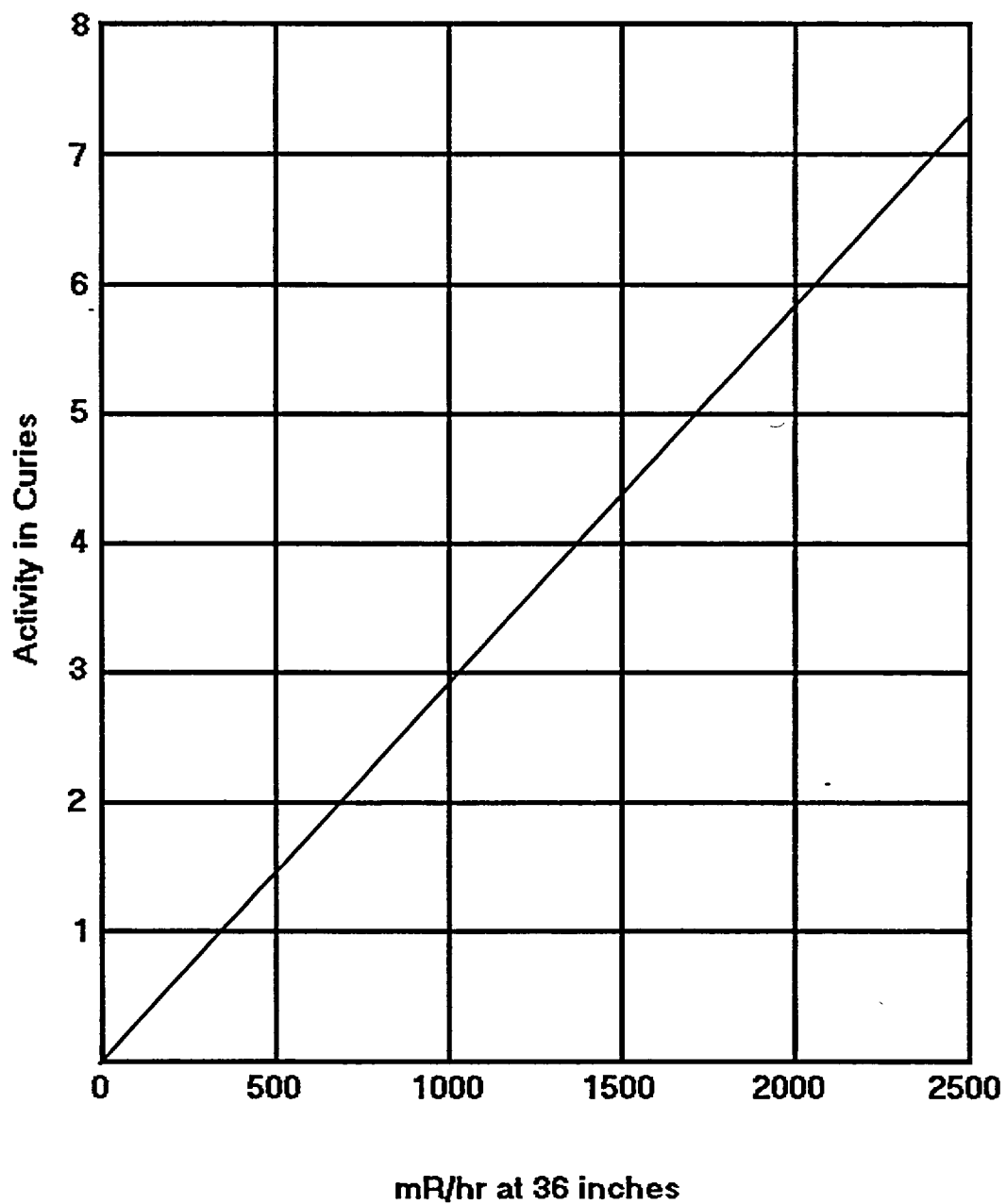
Performed By	Date
Reviewed By	Date

Attachment D  
SAMPLE ACTIVITY BASED ON CONTACT DOSE RATE AT  
BOTTOM OF PARTICULATE/IODINE SAMPLE CASK

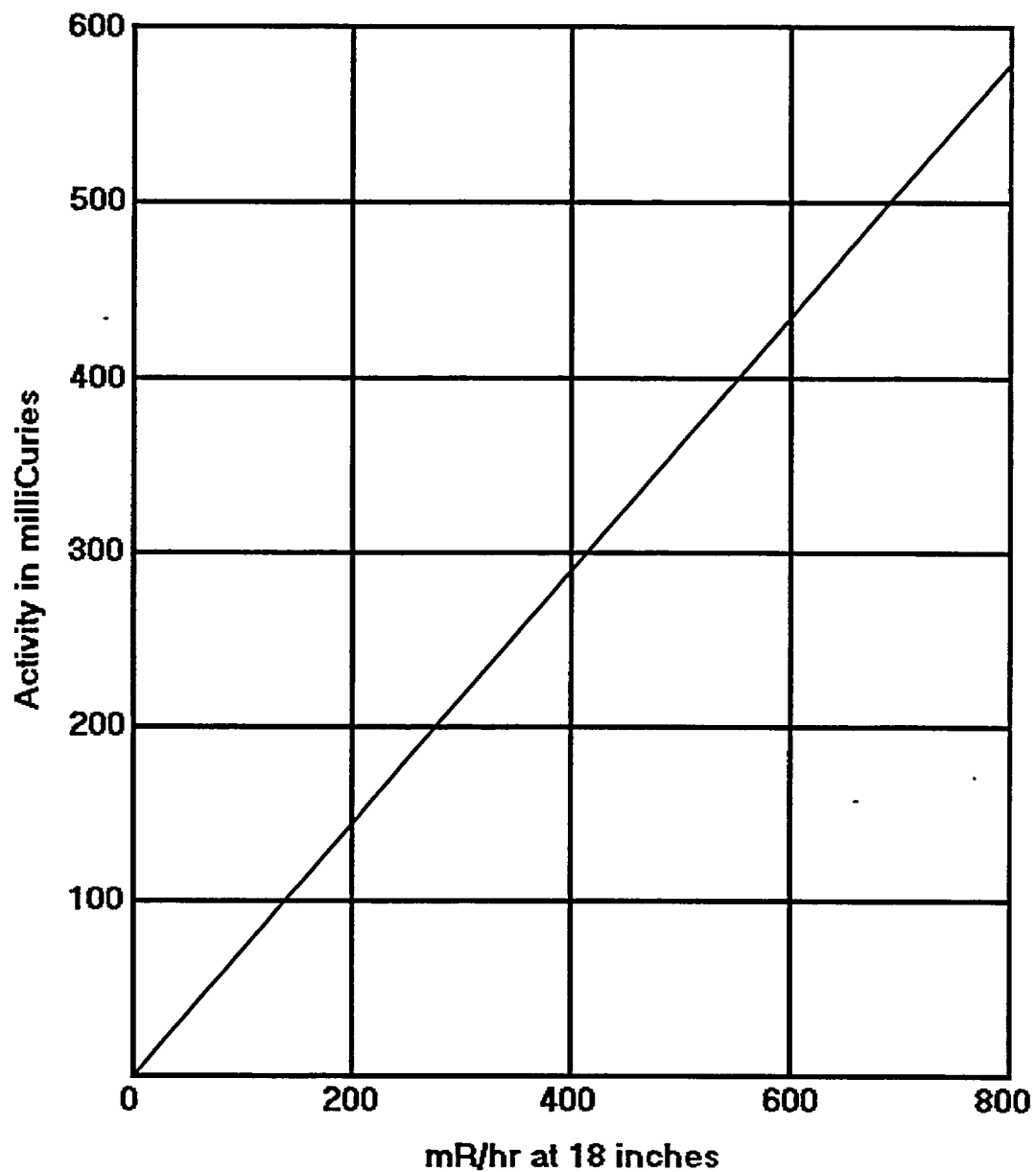




Attachment E  
SAMPLE ACTIVITY BASED ON DOSE RATE AT 36 INCHES  
FROM PARTICULATE/IODINE SAMPLE



Attachment F  
SAMPLE ACTIVITY BASED ON DOSE RATE AT 18 INCHES  
FROM PARTICULATE/IODINE SAMPLE



**MAJOR TASK:**

Collect and analyze sample from Reactor Building Sample Station. Sample has potential to be highly radioactive.

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- |   |  |       |
|---|--|-------|
| 1. After briefing and assignment and following setup of appropriate Chemistry Lab.                      | 1a. Obtain the following supplies:   |       |
|   | <input type="checkbox"/> Respiratory protection devices<br><input type="checkbox"/> Hi-range and extremity dosimetry<br><input type="checkbox"/> Survey meter calibrated at highest range<br><input type="checkbox"/> Sample bottles (250 mL polyethylene preferred)<br><input type="checkbox"/> Remote handling device<br><input type="checkbox"/> Plastic Bags<br><input type="checkbox"/> Key to Reactor Building Sample Station, if required | _____ |
|   | 1b. Check the following on survey meter:   |       |
|   | <input type="checkbox"/> Calibration has not expired.<br><input type="checkbox"/> Battery indication is good.<br><input type="checkbox"/> Source check is satisfactory.  | _____ |
|   | 1c. Place survey meter in plastic bag and seal.  | _____ |
| 2. If Reactor Water Recirc sample is required, request Operations ensure the following valves are OPEN: | 2a. Sample trip valve HV-1F019 (HV-2F019).   | _____ |
|   | 2b. Sample trip valve HV-1F020 (HV-2F020).   | _____ |
| 3. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.  |  | _____ |
| 4. Ensure each team member present has required dosimetry (TLD, SRD, and required special dosimetry).   |  | _____ |
| 5. Ensure survey meter is on highest range.   |  | _____ |
| 6. Notify Chemistry Coordinator before leaving Chemistry Lab.   |  | _____ |

SPECIFIC TASKS:	HOW:	INITIALS
7. Proceed to Reactor Building Sample Station via best route while continuously monitoring radiation levels and status of CAMs and ARMs.	7a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered:  (1) General area radiation levels exceed 1,000 mrem/hr at any time.  (2) Total annual whole body exposure (TEDE) approaches 2000 mrem.	_____
8. Monitor general area dose rates at the Sample Station.	<b>NOTE:</b> <b>If general area radiation levels exceed 1,000 mrem/hr at any time, immediately retreat to low background area and notify Chemistry Coordinator.</b>  8a. Continuously monitor radiation levels while entering Sample Station.  8b. Record Reactor Building Sample Station area radiation monitor reading and report to the Chemistry Coordinator.  RBSS ARM = _____ mR/hr.  Chemistry Coordinator notified.	_____          _____
	8c. Ensure hood ventilation is functioning prior to collecting sample.	_____
	8d. Ensure sample cask is available at Sample Station.	_____

SPECIFIC TASKS:

HOW:

INITIALS

**CAUTION**

**IF CONTACT RADIATION LEVELS ON SAMPLE CONTAINER EXCEED 5000 MR/HR ABOVE BACKGROUND AT ANY TIME DURING SAMPLE COLLECTION, IMMEDIATELY SHUT OFF SAMPLE FLOW AND NOTIFY CHEMISTRY COORDINATOR.**

9. Obtain required sample.

9a. Check applicable sample at Grab Sample and Bypass (GSB) Module to confirm flow through module has been established.

**NOTE:**

**If flow was NOT previously established, allow sufficient flush time through module at approximate flow of 1200 ml/min before collecting sample.**

Sample	Flush Time
Rx H <sub>2</sub> O Influent	2 minutes
Rx H <sub>2</sub> O Recirc	4 minutes

9b. Open appropriate sample valve and flush approximately 30 mL.

9c. Collect approximately 100 ml of sample using remote handling device if necessary.

(1) Continuously monitor sample container for quick detection of high dose rates.

(2) Highest general area dose rates may occur at center of sample station due to location of cooler.

9d. Shut sample valve and cap bottle. Rinse bottle with demin water and wipe dry.

9e. Place sample bottle in plastic bag.

SPECIFIC TASKS:	HOW:	INITIALS
10. Obtain contact dose rate on sample bottle and determine approximate sample volume.	<p>10a. Obtain contact dose rate (closed window) on sample bottle.</p> <p>Sample Bottle dose rate: ____ mR/hr ____</p> <p>10b. If contact dose rate on sample bottle is &lt; 100 mrem/hr (closed window) above background place sample in plastic bucket for transport to lab. ____</p> <p>10c. If contact dose rate on sample bottle is &gt; 100 mrem/hr (closed window) above background, place sample in lead cask for transport to lab.</p> <p>(1) Obtain contact dose rate on sample cask.</p> <p>Cask dose rate: ____ mR/hr</p> <p>(2) If contact dose rate on sample cask is greater than 100 mrem/hr above background, notify Chemistry Coordinator for instructions. ____</p> <p>10d. Record sample source and sample date and time.</p> <p>(1) Sample Source: ____</p> <p>(2) Sample Date/Time: ____/____</p> <p>(3) Sample Volume: ____ ml ____</p>	
11. Notify Chemistry Coordinator of sample dose rates.		____
12. Upon leaving Sample Station, notify Chemistry Coordinator sampling is complete.		____
13. Notify Chemistry Coordinator upon arrival at Chemistry Lab.		____
14. Prepare and analyze sample obtained from Reactor Building Sample Station.	14a. Place sample cask in Sample Prep Room.	____

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

	14b. Transfer TAB Q data to Attachment A, Reactor Building Sample Analysis.	_____															
15. Perform pre-analysis sample preparation in fume hood.	15a. Label clean liquid PASS sample vial.	_____															
	15b. Pipette 10 ml of sample into clean liquid PASS sample vial.	_____															
	15c. Place original sample bottle in lead brick storage cave in fume hood of Sample Prep Room.	_____															
	15d. Obtain contact dose rate (closed window) on 10 ml sample vial. Record dose rate on Attachment A.	_____															
16. Determine dilution(s) required to obtain 10 ml sample < 5 mR/hr.	<table border="1"> <thead> <tr> <th>Vial Dose Rate – mR/hr</th><th>Dilution</th><th>Dilution Factor</th></tr> </thead> <tbody> <tr> <td>0-5</td><td>Count as is</td><td>1</td></tr> <tr> <td>5-50</td><td>1:10</td><td>10</td></tr> <tr> <td>50-500</td><td>0.1:10</td><td>1.0E +2</td></tr> <tr> <td>500-5000</td><td>0.1:10 &amp; 1:10</td><td>1.0E +3</td></tr> </tbody> </table>	Vial Dose Rate – mR/hr	Dilution	Dilution Factor	0-5	Count as is	1	5-50	1:10	10	50-500	0.1:10	1.0E +2	500-5000	0.1:10 & 1:10	1.0E +3	
Vial Dose Rate – mR/hr	Dilution	Dilution Factor															
0-5	Count as is	1															
5-50	1:10	10															
50-500	0.1:10	1.0E +2															
500-5000	0.1:10 & 1:10	1.0E +3															
	16a. Label required number of clean liquid PASS sample vials. Add consecutive letters to sample number to distinguish dilutions from original vial.	_____															
	16b. Prefill each clean labeled vial with required amounts of diluent and 0.01N HNO <sub>3</sub> . Perform dilutions as follows:																
	(1) Use hypodermic syringe to transfer sample aliquot to prefilled liquid vial.																
	(2) 1:10 dilution: Add 1 ml sample to 9 ml diluent (0.01N HNO <sub>3</sub> ).																
	(3) 0.1:10 dilution: Add 0.1 ml sample to 9.9 ml diluent (0.01N HNO <sub>3</sub> ).																
	(4) Cap all vials, as required.	_____															

**SPECIFIC TASKS:**

**HOW:**

**INITIALS**

- 16c. Record sample number, dilution(s) performed, and dilution factor on Attachment A for each dilution prepared. \_\_\_\_\_
- 16d. Record contact dose rate (closed window) on Attachment A for each sample dilution. \_\_\_\_\_
- 16e. Store original sample bottle and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room. \_\_\_\_\_
- 16f. When diluted sample is < 5 mR/hr, wrap vial in clean plastic film and transfer to Counting Room for analysis. \_\_\_\_\_

17. Perform isotopic analysis on sample < 5 mR/hr.

- 17a. Enter the applicable actual coolant volume for isotopic analysis to account for all sample dilutions. Record on Attachment A.

Dilutions Performed	Actual Coolant Volume - ml
---------------------	----------------------------

As is	10
1:10	1
0.1:10	1E-1
0.1:10 & 1:10	1E-2

- 17b. Decay correct sample to time of collection. \_\_\_\_\_
- 17c. Determine DEI-131 ( $\mu\text{Ci/ml}$ ) in accordance with CH-RC-010, Iodine Counting and Data Analysis. \_\_\_\_\_
- 17d. Record Analysis Date/Time, CTE Number, and DEI-131 on Attachment A. \_\_\_\_\_
- 17e. Attach printout of isotopic analysis to Attachment A. \_\_\_\_\_
- 17f. Notify Chemistry Coordinator of analysis results. \_\_\_\_\_



SPECIFIC TASKS:	HOW:	INITIALS
18. Perform additional analyses, as requested by Chemistry Coordinator.	18a. Perform boron analysis in accordance with CH-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs, if required. Record results on Attachment A.	_____
	18b. Perform chloride analysis in accordance with CH-CC-010, Chloride - Silver Nitrate Turbidimetric Method, if required. Record results on Attachment A.	_____
	18c. Perform pH analysis in accordance with CH-CC-030, Laboratory pH Determination, if required.	
	(1) Use 0.1 ml of undiluted sample and flat surface pH probe to perform analysis.	
	(2) Record results on Attachment A.	_____
19. At completion of analyses, place sample in lead brick storage cave in fume hood of Sample Prep Room.	18d. Notify Chemistry Coordinator of analysis results.	_____
		_____

Attachment A  
**REACTOR BUILDING SAMPLE ANALYSIS**

**I. REACTOR BUILDING SAMPLE ANALYSIS**

Sample Source	Sample Date/Time
Sample Dose Rate <span style="float: right;">mR/hr</span>	

**II. SAMPLE DILUTION/RESULTS**

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dilutions	NA	1:10	0.1:10	0.1:10 & 1:10
Dilution Factor	NA	10	1.0 E +2	1.0 E +3
Dose Rate				
Actual Coolant Volume for Isotopic Analysis <span style="float: right;">ml</span>				
Analysis Date/Time		CTE #		DEI-131 <span style="float: right;">µCi/ml</span>
Additional Analyses	Performed	Not Performed	Analysis Results x	Dilution = Sample Factor Results
Boron			x	= ppm
Chloride			x	= ppm
pH				

Performed By	Date
Reviewed By	Date

**MAJOR TASK:**

In the event of an Unmonitored Liquid Release, Collect and Analyze Liquid Samples.

SPECIFIC TASKS:	HOW:	INITIALS
1. After receiving sampling instructions from Chemistry Coordinator or OSC, proceed to Cooling Tower Blowdown Sampler.	1a. Collect grab sample from blowdown line composite sampler.	_____
	1b. Collect grab samples from other locations as determined by Chemistry Coordinator.	_____
2. Transport sample(s) to Chemistry Lab for analysis.		_____
3. Perform isotopic analysis on undiluted sample.	3a. Label sample(s) with sample location, sample number, and sample date and time.	_____
	3b. Record the following on Attachment A, Sample Analyses for Unmonitored Liquid Release.	
	(1) Sample Location	
	(2) Sample Date/Time	
	(3) Sample Volume	_____
	3c. Analyze sample in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	
	(1) Decay correct sample to time of collection.	
	(2) Record Analysis Date/Time, Standardization Number, and total activity ( $\mu\text{Ci/ml}$ ) on Attachment A.	
	(3) Attach printout of isotopic analysis to Attachment A.	_____
	3d. Notify Chemistry Coordinator/Shift Manager of analysis results.	_____

Attachment A  
**SAMPLE ANALYSES FOR UNMONITORED LIQUID RELEASE**

**I. SAMPLE ANALYSES FOR UNMONITORED LIQUID RELEASE**

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

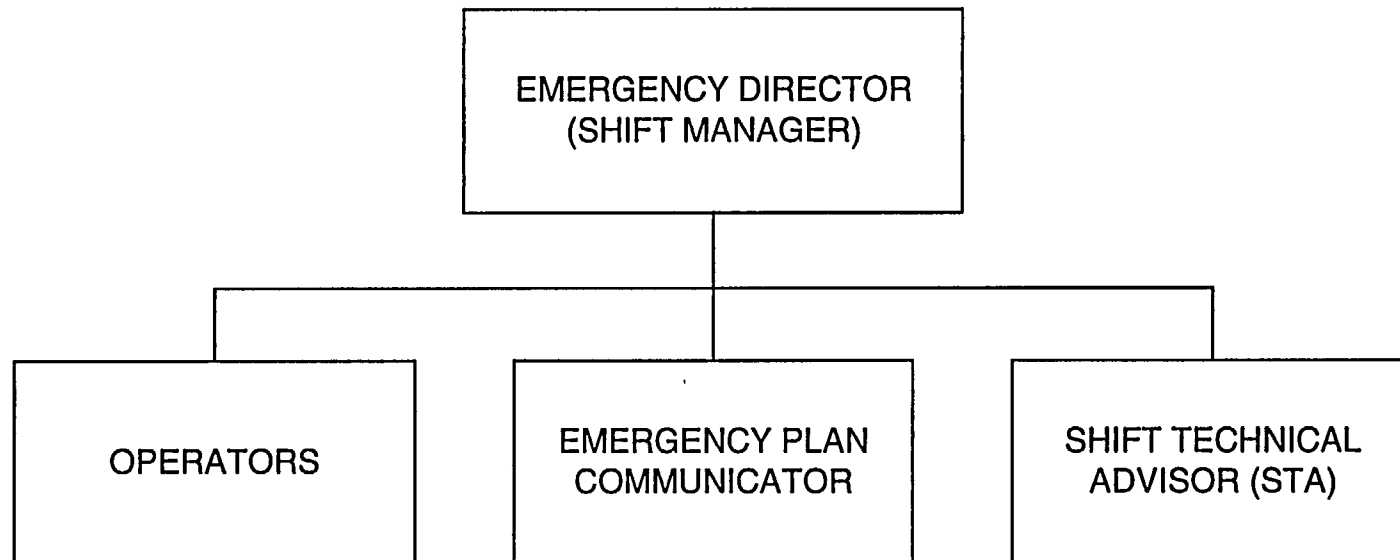
Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

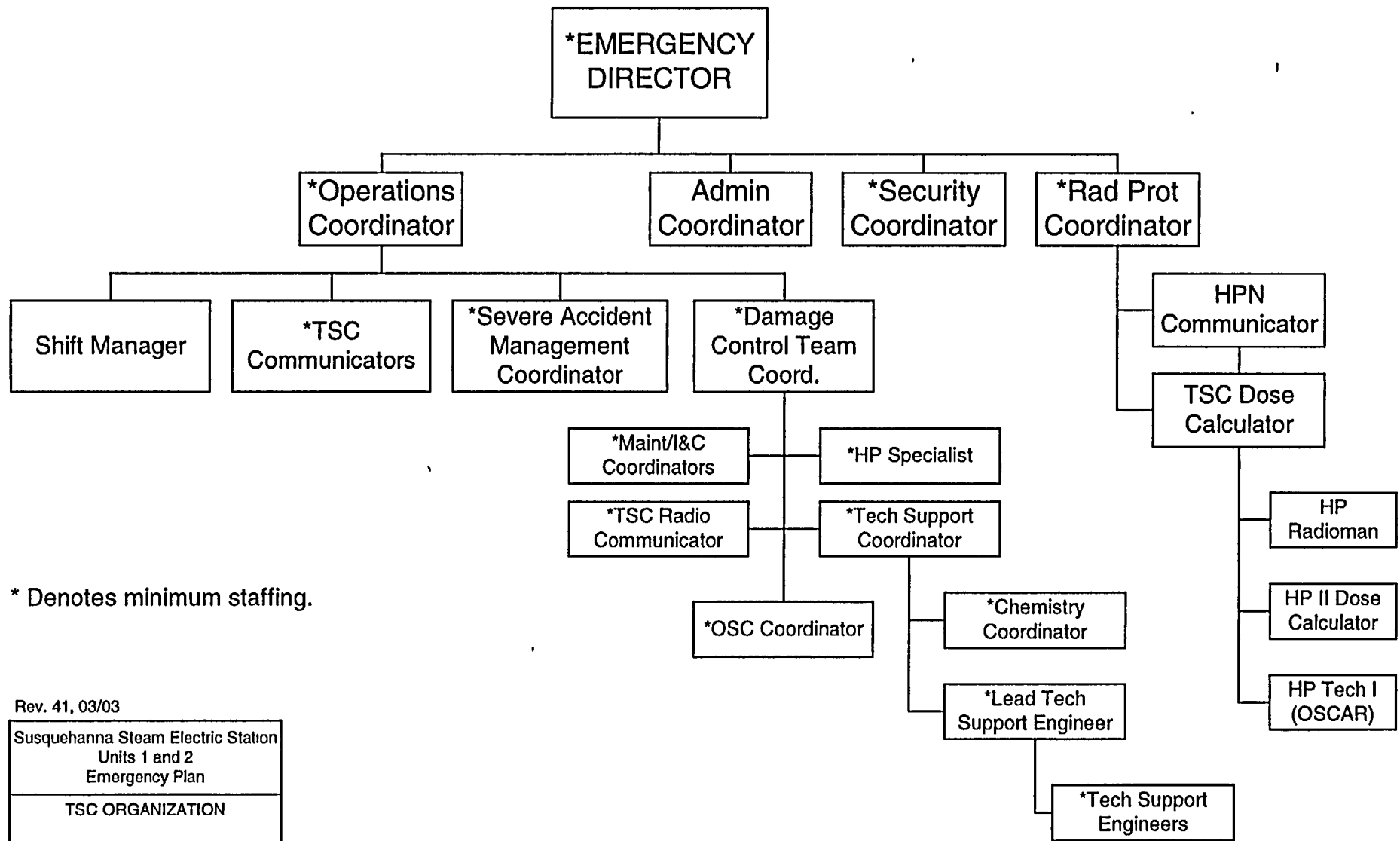
Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Performed By	Date
Reviewed By	Date

## **EMERGENCY ORGANIZATION CONTROL ROOM**



## TSC ORGANIZATION



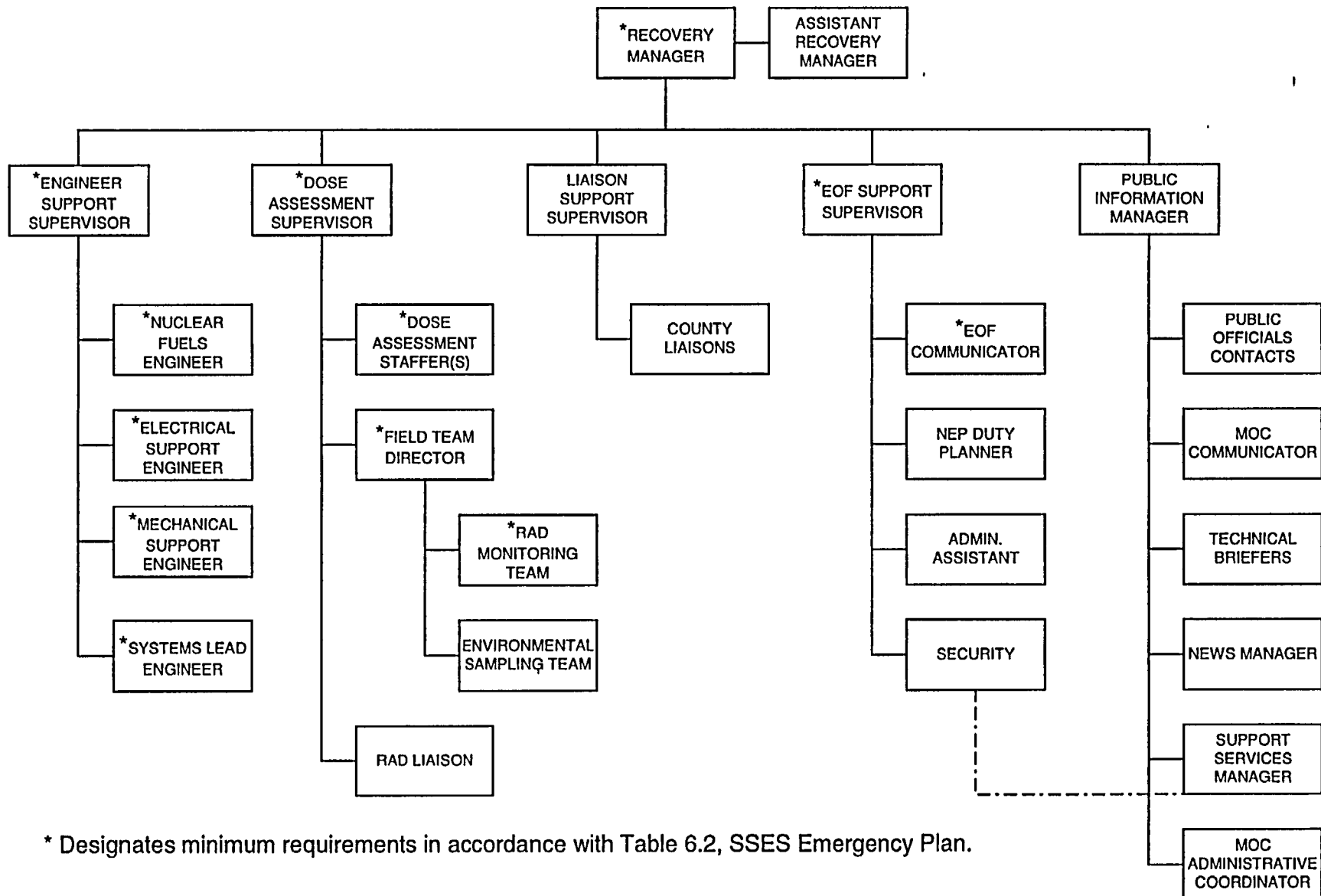
Rev. 41, 03/03

Susquehanna Steam Electric Station  
Units 1 and 2  
Emergency Plan

TSC ORGANIZATION

FIGURE 6.2

## EOF ORGANIZATION



\* Designates minimum requirements in accordance with Table 6.2, SSES Emergency Plan.