INITIAL SUBMITTAL OF THE WALKTHROUGH JPMS

FOR THE QUAD CITIES EXAMINATION - DEC 2002

Date of Examination: <u>12-</u>	<u>02-02</u>
Operating Test Number:	1
	an an ann an an an an an
Type Code*	Safety Function
uilding Ventilation D, S, L	9
a turbine trip and N, A, S, L 3.8/3.7	4
om Bus 24-1. N, S, L 1 3.4/3.7	6
scram functional M, A, S	7
vith failure of the D, A, S	2
high H2 with a 1.03 3.4/3.2	5
D, S, L	3
re Header D, R, L	8
n Air Header D, R	1
erform the Auxiliary D, L PRA task)	4
	Operating Test Number:Type Code*auilding VentilationD, S, La turbine trip and 3.8/3.7N, A, S, Lom Bus 24-1. 1 3.4/3.7N, S, Lscram functionalM, A, Svith failure of the 1.1.03 3.4/3.2D, A, Sb high H2 with a 1.1.03 3.4/3.2N, A, S, Lre HeaderD, R, Ln Air HeaderD, R

ng Agenter and a start of the second start of the second start of the second start of the second start of the s

	addite data one of the office	mination: <u>12</u> J Test Numbe		
	B.1 Control Room Systems	i in in in index of the second second	unun na se	-
a sta	System / JPM Title	Type Code*	Safety Function	
	a.			
	b.			
	С.			-
	 Reactor Protection System / Perform a manual scram functional test with rod drifts requiring a reactor scram. 212000 A4.01 4.6/4.6 	M, A, S	7	-
	e.			
	f. Containment / Vent primary Containment due to high H2 with a failure of the Torus 2" vent to open. 500000 EA1.03 3.4/3.2	N, A, S, L	5	_
	g. Main Steam / Pressurize main Steam Lines. 239001 A4.01 4.2/4.0	D, S, L	3	-
	B.2 Facility Walk-Through		ana ang ang ang ang ang ang ang ang ang	
	a. Service Water / Align SSMP Room Cooler to Fire Header APE 295018 AA1.01 3.3/3.4	D, R, L	8	s grant and a second second
	b.			
	c. Residual Heat Removal Shutdown Cooling / Perform the Auxiliary Electric Room actions to start SDC.(Important PRA task) APE 295021 AA1.02 3.5/3.5	D, L	4	
	* Type Codes: (D)irect from bank, (M)odified from bank, (N)ew, (A)lter room, (S)imulator, (L)ow Power, (R)CA	nate path, (C	C)ontrol	

22 of 26 NUREG-1021, Revision 8, Supplement 1

		Exel@n Nuclear
/ · · · · · · · ·	Nuclear Generation Grou	р
	Job Performance Measur	e
	Bypass the Reactor Building Ventilation	n Isolation
	JPM Number: <u>B.1.a.</u>	
	Revision Number: <u>1</u>	
a la ser e A ser angel	Date: <u>9/2002</u>	
	Developed By: <u>Jaughtemer</u> Instructor	<u>10/10/0</u> 2 Date
	Validated By: <u>ACMadada</u> SME or Instructor	<u>10-11-002</u> Date
	Review By: <u>M Swigh</u> Operations Representative	<u>/o-il-oz</u> Date



SFO

SIMULATOR SETUP INSTRUCTIONS

- 1. Reset the simulator to IC 94 (rst 94 from zip disk).
- 2. IC Description: Shutdown reactor following a scram.
- NOTE: It is okay to use a similar IC to the IC listed above, provided the IC actually used is verified to be compatible with this and other JPMs that are scheduled to be run concurrently.

3. Manual Actuation:

- Ensure that the QGA packet for QCOP 1600-17 is complete, including safety glasses, and in the drawer next to the ANSO desk.
- 4. Malfunctions:
 - Insert a group II Isolation using malfunction RP07A & RP07B (*imf rp07a*)&(*imf rp07b*)
- 5. Remotes: NONE
- 6. Overrides: NONE
- 7. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 8. This completes the setup for this JPM.



Revision Record (Summary)

Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.

Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



INITIAL CONDITIONS

- A small leak inside the U-1 Drywell has caused the pressure to increase to 3.5 psig.
- All automatic functions occurred as expected.
- The MSIV room temperature has increased to 164°F and the Unit Supervisor wants to restart the Reactor building ventilation per QGA 300.
- This JPM is NOT time critical.

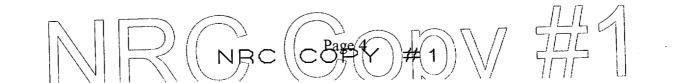
INITIATING CUE

Bypass the Reactor building ventilation isolation on U-1 IAW QCOP 1600-17

Provide examinee with:

QGA support packet for QCOP 1600-17 when directed by cue.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



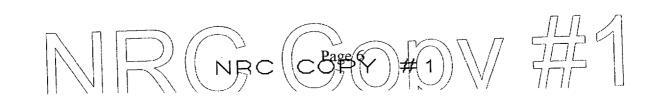
	<u>PERFORMANCE</u>	OBJECTIVE STANDARDS	SAT UNSAT N/A
DO NOT ALI	R: If this JPM is being simulate LOW THE CANDIDATE TO OF	PEN THE JUMPER PACKET!	
		nt if the JPM is being performed in	the simulator.
CUE: Provid	le candidate with QGA support p	acket for QCOP 1600-17.	
*F.1.a.	Install 901-15 panel jumpers.	Installs/verbalizes placing jumper between pts 49 & 50 on terminal board "B".	
CUE: If jum	per is not numbered, tell the can	didate that the jumper number is ‡	ŧ 22 .
F.1.a.	Record jumper number.	Records jumper number & checks QCOP 1600-17 step F.1.a.	rí [] []
Evaluators N performed ou	ote: Verification steps may be pe tot-of-sequence. If asked for verif	erformed when time permits and th fication, give a cue that the jumper	erefore are allowed to be s will be verified later.
F.1.a.(1)	Verification.	Installation is verified.	
*F.1.b.	Install 901-15 panel jumpers.	Installs/verbalizes placing jumper between pts. 38 & 39 on terminal board "E".	
CUE: If jum	per is not numbered, tell the can	ndidate that the jumper number is ‡	<i>‡ 23.</i>
F.1.b.	Record jumper number.	Records jumper number & checks QCOP 1600-17 step F.1.b.	[1] [] []
		1.1.0.	
F.1.b.(1)	Verification	Verifier verifies installation.	

*CRITICAL STEP

JPM Stop Time: 13:35



Operator's Name:				<u> </u>			
Job Title:	RO		SRO				
JPM Title:	Bypas	s the R	eactor E	Building	Ventilatio	on Isolation	
JPM Number:	B.1.a.					Revisi	on Number: <u>1</u>
Task Number a SRN-1600 installing with the in	0-P25 C and ren	Biven a noving	one of t	plant in he follo	a QGA si wing sets	tuation, per of jumpers i	form/simulate in accordance
K/A Number and Im K/A:	portanc 288000	e: A2.01		Ratin	g: 3	3.3/3.4	
Suggested Testing	Enviro	nment:	Simul	lator			
Actual Testi	ng Env	ironme	ent:		Simulate Control		Plant
	□ Sim □ Perl	ulate form	A		aulted: [e Path: [NoNo
Time Critical:	🗅 Yes		No				\$7
Estimated Time to	Compl	ete: _	<u>6</u> minu	tes A	ctual Tin	ne Used: _	8 minutes
References: QCOP 1600-17 Rev	. 3						



B.1.a.

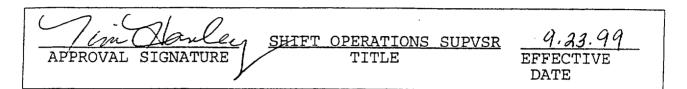
Job Performance Measure (JPM)

EVALUATION SUMMARY: Were all the Critical Elements performed satisfactorily?		Yes		No
The operator's performance was evaluated against the st and has been determined to be: \Box Satisfactory	andards 🗅 U	containe Jnsatisfa	ed in thi actory	s JPM
Comments:				
		<u> </u>		
			~	
Evaluator's Name:		(Pr	int)	
Evaluator's Signature:		E	Date: _	



Candidate Copy

BYPASSING GROUP II ISOLATION AND REACTOR BUILDING VENTILATION ISOLATION



A. <u>PURPOSE</u>

The purpose of this procedure is to provide the necessary steps for jumpering out Containment and Reactor Building Ventilation Group II isolation signal.

B. <u>DISCUSSION</u>

- B.1. The performance of this procedure will disable the auto-start of SBGT, allow manual startup of the Reactor Building Ventilation System and will permit the opening of the following valves:
 - a. AO 1(2)-1601-23, DW VENT VLV.
 - b. AO 1(2)-1601-24, VENT TO RX BLDG EXH SYS.
 - c. AO 1(2)-1601-60, TORUS VENT VLV.
 - d. AO 1(2)-1601-61, TORUS 2-INCH VENT RLF VLV.
 - e. AO 1(2)-1601-62, DW 2-INCH VENT RLF VLV.
 - f. AO 1(2)-1601-63, VENT TO SBGTS.
 - g. AO 1(2)-1601-21, DW PRG VLV.
 - h. AO 1(2)-1601-22, DW OR TORUS PRG VLV.
 - i. AO 1(2)-1601-55, N2 PRG VAP VLV.
 - j. AO 1(2)-1601-56, TORUS PRG VLV.
 - k. AO 1(2)-1601-57, N2 MAKEUP VLV.
 - 1. AO 1(2)-1601-58, TORUS MAKEUP VLV.
 - m. AO 1(2)-1601-59, DW MAKEUP VLV.

Continuous Use

QCOP 1600-17 UNIT 1(2) REVISION 3

B.1. (cont'd)

n.	AO 1(2)-8801-A, 02 ANALY DW VLV.
ο.	AO 1(2)-8801-B, 02 ANALY DW VLV.
p.	AO 1(2)-8801-C, 02 ANALY DW VLV.
q.	AO 1(2)-8801-D, 02 ANALY TORUS VLV.
r.	AO 1(2)-8802-A, 02 ANALY DW VLV.
s.	AO 1(2)-8802-B, 02 ANALY DW VLV.
t.	AO 1(2)-8802-C, 02 ANALY DW VLV.
u.	AO 1(2)-8802-D, 02 ANALY TORUS VLV.
v.	AO 1(2)-8803, 02 ANALY VLV.
w.	AO 1(2)-8804, 02 ANALY VLV.
x.	AO 1(2)-5741A, RX BLDG INLT DAMPER.
У٠	AO 1(2)-5741B, RX BLDG INLT DAMPER.
~	

- z. AO 1(2)-5742A, RX BLDG OUTLT DAMPER.
- aa. AO 1(2)-5742B, RX BLDG OUTLT DAMPER.
- B.2. Step completion shall be documented by entering either initials, data, <u>OR</u> NA if stated conditions do <u>NOT</u> apply.
- B.3. Verification steps within this procedure may be performed when time permits and therefore are allowed to be performed out-of-sequence.

C. PREREQUISITES

- C.1. QGA's **OR** SAMG's have directed use of this procedure.
- C.2. **Obtain** equipment packet from QGA equipment storage drawer.

D. PRECAUTIONS

D.1. **Exercise** caution when installing jumpers due to possible energized circuits.

QCOP 1600-17 UNIT 1(2) REVISION 3

E. LIMITATIONS AND ACTIONS

None.

F. PROCEDURE

NOTE The following jumpers will maintain relays 595-133 and 595-134 energized and bypass Group 2 Isolation of valves to Reactor Building Ventilation, Drywell, Torus, and Oxygen Analyzers. JUMPER NO. INIT F.1. Install jumpers in Panel 901(2)-15: Jumper on terminal board "B" a. between terminal 49 AND 50. # Verification: (1) b: Jumper on terminal board "E" between terminal 38 AND 39. **#**. (1)Verification: F.2. WHEN removal of the jumpers are required, THEN: a. **Remove** the following jumpers in Panel 901(2)-15: (1)Jumper on terminal board "B" between terminal 49 **AND** 50. (a) Verification: (2)Jumper on terminal board "E" between terminal 38 AND 39. (a) Verification:

F.3. **Place** this procedure in the Active Jumper and Block Installation Record as a record of jumper installation.

QCOP 1600-17 UNIT 1(2) REVISION 3

G. ATTACHMENTS

None.

H. <u>REFERENCES</u>

H.1. Technical Specifications:

None.

H.2. **P&IDs:**

None.

H.3. Drawings:

- a. 4E-1509A Sh 2 (4E-2509A Sh 2), Schematic Diagram P.C.I. System Atmospheric Control System Inboard.
- b. 4E-1509B Sh 1 (4E-2509B Sh 1), Schematic Diagram
 P.C.I. System Atmospheric Control System Outboard.

H.4. Manuals:

None.

H.5. **Procedures:**

None.

H.6. UFSAR:

None.

H.7. Commitments:

None.

H.8. Others:

- a. BWR Owners Group Emergency Procedure and Severe Accident Guideline.
- b. QCPWG (Procedure Writers Guide), Vol. 3.

NRC GARY #1

INITIAL CONDITIONS

(Student Copy)

- A small leak inside the U-1 Drywell has caused the pressure to increase to 3.5 psig.
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INITIATING CUE

Bypass the Reactor building ventilation isolation on U-1 IAW QCOP 1600-17



	Exeldi
	Nuclea
Nuclear Generation Grou	p
Job Performance Measu	е
RCIC Manual Initiation (Hardcard) with a Tu	ırbine Trip
JPM Number: <u>B.1.b.</u>	
Revision Number: <u>1</u>	
Date: <u>9/2002</u>	
Developed By: <u>Aug Minnu</u> Instructor	<u>10/10/02</u> Date
Validated By: <u>XC=2200000000000000000000000000000000000</u>	<u>1041-0</u> 2 Date
Review By: <u>M Swizh</u> Operations Representative	<u>/0-/7-02.</u> Date



SIMULATOR SETUP INSTRUCTIONS

- 1. Reset the simulator to IC 94 (rst 94).
- 2. IC Description: Reactor stable after scram.
- 3. Manual Actuation:
 - Ensure that the RCIC system is in its normal standby lineup.

4. Malfunctions:

- Simulate failure of the RCIC exhaust check valve to open by closing the exhaust line manual isolation valve using remote function (*mrf rc04r close*)
- When prompted by the evaluator, reopen the valve using (*mrf rc04r open*) and give the report that the check valve appeared to be stuck closed but you have cycled it manually and it now is free to move. No damage and everything is satisfactory in the RCIC room.
- When prompted by the evaluator, give report as NLO dispatched to RCIC room to verify the rupture diaphragm intact, report diaphragm is intact and all looks normal and satisfactory.
- 5. Remotes: NONE
- 6. **Overrides:** NONE
- 7. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 8. This completes the setup for this JPM.



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The timeclock starts when the candidate acknowledges the initiating cue.



INITIAL CONDITIONS

- A loss of feedwater has resulted in a reactor scram and entry into QGA 100.
- The Unit Supervisor has decided that RCIC should be used to restore reactor water level.
- Hardcard use has been authorized by the Unit Supervisor.
- RCIC is in its normal standby lineup.
- This JPM is not time critical

INITIATING CUE

Manually initiate Unit 1 RCIC using the hardcard and inject into the reactor vessel.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



INITIAL CONDITIONS

(Student Copy)

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- Hardcard use has been authorized by the Unit Supervisor.
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INITIATING CUE

Manually initiate Unit 1 RCIC using the hardcard and inject into the reactor vessel.



JPM Start Time:

	PERFORMANCE	OBJECTIVE STANDARDS	<u>SAT U</u>	INSAT	<u>Γ N/A</u>
	Obtain hardcard for RCIC MANUAL STARTUP from the 901-4 panel.	Obtains hardcard for RCIC MANUAL STARTUP from the 901-4 panel.	[]	[]	[]
Hardcard step 1	Manually initiates RCIC using the manual initiation pushbutton.	Depresses and holds the RCIC MAN INITIATION pushbutton on the 901-4	[]	[]	[]
	Verifies the system lines up to inject.	Using indications on the 901-4 panel verifies system valves are lining up for injection.	[]	[]	[]
*	Identifies turbine trip on high exhaust pressure.	Identifies turbine trip by alarm 901-4 D-15 and cause is due to high exhaust pressure by alarm 901-4 C-14.	[]	[]	[]
901-4 C-14 step B.1.	Verifies the automatic actions occurred.	Verifies that the MO 1-1301-60 MIN FLOW VLV and the MO 1-1301-STM TO TURB VLV are closed	[]	[]	[]
*901-4 C-14 step B.2.	Verifies steam exhaust check valve open by dispatching operator to RCIC room.	Verifies 1-1301-64 RCIC TURB EXH STOP CK VLV is open by dispatching NLO to RCIC room.	[]	[]	[]
901-4 C-14 step B.3.	Determines if high torus pressure exists.	Determines that a high torus pressure does not exist as indicated on 1-1602-1 TORUS PRESS.	[]	[]	[]
901-4 C-14	Determines if the exhaust diaphragm has ruptured.	Determines that the exhaust diaphragm has not ruptured by:	[]	[]	[]
step B.4.	- Ann	Absence of alarm 901-4 A-16 RCIC room temp normal on 901-21 RCIC room rads normal on 901-02 Dispatches NLO to RCIC room to verify that rupture diaphragm is intact.	701-1	1 (2/ann 17))

Evaluator Note: Prompt the Simulator operator to provide cue from previously dispatched (step 901-4 C-14 B.2.) operator sent to inspect the exhaust line stop-check valve, that he found it stuck, but manually cycled it and it is now free to move. No damage, everything is sat.

Also have Simulator Operator provide cue as the NLO sent to inspect the rupture diaphragm (step 901-4 C-14 B.4.) that everything appears normal in the RCIC room and that the rupture diaphragm is intact.

In the next step, if the candidate seeks input from US, provide cue that condition has been corrected and RCIC operation is required.



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C

Job Performance Measure (JPM)

	PERFORMANCE	OBJECTIVE STANDARDS	SAT L	JNSAT	<u>[N/A</u>
901-4 C-14 step B.5.	Determines cause of high exhaust pressure has been corrected and RCIC IS required for operation. Starts turbine trip recovery IAW QCOA 1300-01.	Determines cause of high exhaust pressure has been corrected and RCIC IS required for operation. Starts turbine trip recovery IAW QCOA 1300-01.	[]	[]	[]
QCOA 1300-01 step D.1.	Verifies automatic actions occurred.	Previously done in step B.1.of 901-4C-14	[]	[]	[]
QCOA 1300-01 step D.2.	Determines if a trip or isolation occurred.	Previously determined by 901-4 C-14 and operator reports from the field.	[]	[]	[]
system fro	m autostarting following reset oj				t
Provide ci	ie that it is NOT desired to clear	the initiation signal and reiterate need for RC	IC injeci	tion.	
QCOA 1300-01 step D.4.	Determines that initiation signal has not cleared.	Determines that initiation signal is not cleared by alarm 901-4 D-16.	[]	[]	[]
*QCOA 1300-01 step D.7.b.	Resets the turbine trip.	Verifies high exhaust pressure trip signal clear, by absence of alarm 901-4 C-14, and resets turbine trip by depressing TURB RESET pushbutton.	[]	[]	[]
		Determines turbine trip is reset by absence	[]	٢٦	[]
QCOA 1300-01 step D.9.	Restarts RCIC for injection IAW QCOP 1300-02 Hard Card.	of any alarms, and that RCIC is required for operation. References Hard card to restart system.		[]	L J
1300-01	IAW QCOP 1300-02 Hard	of any alarms, and that RCIC is required for operation. References Hard card to	[]	[]	[]

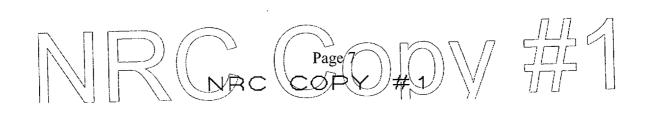
Page 6

JPM Stop Time:

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NR

RO		SRO							
RCIC	Manua	l Initiat	ion (H	ardcard)	with a	ı Turbine	e Trip)	
B.1.b.						Revisio	on Nu	mber: 1	
P01, Giv t and/or n accord	ven a re fails to lance w	o start v vith QC	vith the OP-13	e auto pus 00-02. (Is	shbutt mport	on, start ant PRA	RCI Ope	C for erator	
		Rati	1 g: 3.8	3/3.7					
Environ	ment:	Simul	ator						
g Envi	ronme	nt:				om D	Pla	int	
		А							
Yes		No							
Comple	te: <u>3</u>	0_minu	ites .	Actual T	ime U	Jsed:		minutes	
1300-01 901-4 C 901-4 D 901-4 D	Rev 1 -14 Re [.] -15 Re -16 Re	1 v 1 v 4 v 6							
	RCIC B.1.b. b.1.b. nd Title P01, Giv t and/or n accord tarting H ortance 00 A2.0 Cnviron g Envir D Simu D S Simu D S S S S S S S S S S S S S S S S S S S	RCIC Manua B.1.b. ad Title: P01, Given a ret t and/or fails to accordance v tarting RCIC to ortance: 00 A2.02 Cnvironment: g Environment Simulate Perform Yes Complete: _3 300-02, Rev. 2 300-02, Rev. 2 300-01 Rev 1 P01-4 C-14 Ret P01-4 D-15 Ret P01-4 D-16 Ret	RCIC Manual Initiat: B.1.b. ad Title: P01, Given a reactor pl t and/or fails to start w h accordance with QC tarting RCIC terminate ortance: 00 A2.02 Ratin Convironment: Simul g Environment: Simulate Perform A Yes ■ No	RCIC Manual Initiation (H B.1.b. ad Title: P01, Given a reactor plant in t and/or fails to start with the n accordance with QCOP-13 tarting RCIC terminates 13 c ortance: 00 A2.02 Rating: 3.8 Convironment: Simulator g Environment: C Simulate H Perform Alternation Yes No Complete: <u>30</u> minutes A 300-02, Rev. 22 300-01 Rev 11 P01-4 C-14 Rev 1 P01-4 D-15 Rev 4 P01-4 D-15 Rev 4 P01-4 D-16 Rev 6	 RCIC Manual Initiation (Hardcard) B.1.b. and Title: P01, Given a reactor plant in an accident and/or fails to start with the auto push accordance with QCOP-1300-02. (Interning RCIC terminates 13 of the top accordance: and A2.02 Rating: 3.8/3.7 Cnvironment: Simulator g Environment: Simulator g Environment: Simulator G Simulate Faulted: Alternate Path: Yes No Complete: <u>30</u> minutes Actual Tage 300-02, Rev. 22 300-01 Rev 11 P01-4 C-14 Rev 1 P01-4 D-15 Rev 4 P01-4 D-16 Rev 6 	 RCIC Manual Initiation (Hardcard) with a B.1.b. and Title: P01, Given a reactor plant in an accident cot and/or fails to start with the auto pushbutt in accordance with QCOP-1300-02. (Import tarting RCIC terminates 13 of the top 200 Cortance: and A2.02 Rating: 3.8/3.7 Cnvironment: Simulator g Environment: Simulator g Environment: Simulator G Simulate Faulted: Simulator Control Roce Yes No Complete: 30 minutes Actual Time U 300-02, Rev. 22 300-01 Rev 11 001-4 C-14 Rev 1 001-4 D-15 Rev 4 001-4 D-16 Rev 6 	 RCIC Manual Initiation (Hardcard) with a Turbine B.1.b. Revision and Title: PO1, Given a reactor plant in an accident condition with a duopushbutton, start in accordance with QCOP-1 300-02. (Important PRA tarting RCIC terminates 13 of the top 200 Core Damortance: PO0 A2.02 Rating: 3.8/3.7 Cnvironment: Simulator g Environment: Simulator g Environment: Simulator G Control Room Simulate Faulted: Yes Perform Alternate Path: Yes Yes No Complete: _30_minutes Actual Time Used:	RCIC Manual Initiation (Hardcard) with a Turbine Trip B.1.b. Revision Nu nd Title: P01, Given a reactor plant in an accident condition where tand/or fails to start with the auto pushbutton, start RCIG naccordance with QCOP-1300-02. (Important PRA Ope accordance with QCOP-1300-02. (Important PRA Ope naccordance with QCOP-1300-02. (Important PRA Ope tarting RCIC terminates 13 of the top 200 Core Damage ortance: 000 A2.02 Rating: 3.8/3.7 Convironment: Simulator g Environment: Simulator G Simulate Faulted: Yes Perform Alternate Path: Yes Simulate Solution Solution Yes No Solution Solution 300-02, Rev. 22 Solution Solution Solution 300-02, Rev. 11 Solution Solution Solution Solution Solution Solution Solution Solution Solution Solution Solution Simulate Solution Solution Solution Solution Solution Solution Solution Solution Solution	RCIC Manual Initiation (Hardcard) with a Turbine Trip B.1.b. Revision Number: 1 and Title: PO1, Given a reactor plant in an accident condition where RCIC fail t and/or fails to start with the auto pushbutton, start RCIC for a accordance with QCOP-1300-02. (Important PRA Operator tarting RCIC terminates 13 of the top 200 Core Damage Sequences ortance: PO0 A2.02 Rating: 3.8/3.7 Convironment: Simulator g Environment: Simulator Perform Alternate Path: Yes No Output: 30 minutes Actual Time Used: minutes 300-02, Rev. 22 22 300-01 Rev 11 PO1-4 D-15 Rev 4 PO1-4 D-16 Rev 6 Part



EVALUATION SUMMARY: Were all the Critical Elements performed satisfactorily?	Yes		No
The operator's performance was evaluated against the state and has been determined to be: \Box Satisfactory			s JPM,
Comments:	 		
· .	 		
Evaluator's Name:	 ((Print)	
Evaluator's Signature:	 E	Date:	



QCAN 901(2)-4 D-15 UNIT 1(2) REVISION 4 Continuous Use

DESCRIPTION

RCIC TURBINE TRIP

<u>SETPOINT</u> Actual:

 Low RCIC Pump suction pressure; 15" Hg vacuum. OR RCIC TURBINE TRIP

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- High RCIC Turbine exhaust pressure; 25 psig. OR
 Automatic RCIC Isolation.
- 3. Automatic RCIC Isolation. OR Bemote manual trip
- 4. Remote manual trip pushbutton depressed.

Tech Specs: None

SENSOR

- 1. PS 1(2)-1360-21-1
- 2. PS 1(2)-1360-26A/B
- 3. PS 1(2)-1360-9A/B/C/D
- 4. DPIS 1(2)-1360-1A/1B
- 5. TS 1(2)-1360-14A/B/C/D
- 6. Remote Pushbutton Trip 13A-S17.

A. <u>AUTOMATIC ACTIONS</u>

- 1. RCIC Trip
 - a. MO 1(2)-1301-60, MIN FLOW VLV closes.
 - b. MO 1(2)-1301-61, STM TO TURB VLV closes.
- <u>IF</u> turbine trip was caused by RCIC Isolation signal, <u>THEN</u> MO 1(2)-1301-16, STM SPLY ISOL VLV and MO 1(2)-1301-17, STM SPLY ISOL VLV, will <u>BOTH</u> close.

B. OPERATOR ACTION

- 1. <u>IF</u> RCIC Turbine Trip was caused by a turbine trip signal <u>AND</u> is required for operation, <u>THEN perform</u> QCOA 1300-01.
- <u>IF</u> RCIC Turbine Trip was caused by a manual trip <u>AND</u> is <u>NO</u> longer required for operation, <u>THEN</u> perform QCOP 1300-05.

QCAN 901(2)-4 D-15 UNIT 1(2) **REVISION** 4

С. PROBABLE CAUSES

Low CCST or Torus level. 1.

2. RCIC Pump suction valve out of position.

- 3. High Torus Pressure.
- 4. Restriction in RCIC Turbine exhaust line.
- 5. Automatic RCIC Isolation.

D. REFERENCES

- 1.
- TS Section 3.5.3, RCIC System. M-50 (M89), Diagram of RCIC Piping. 2.
- 4E-1484A(B) (4E-2484A(B)), Schematic Diag RCIC System Part 2, З. Unit 1 (Unit 2).
- 4E-1575F (4E-2575F), Schematic Diagram Main Control Rm. Annun. Pnl. 901-4 Pt. 3 of 4, (Window 94). 4. 5.
- C00396, Equipment Manual Reactor Core Isolation Cooling System (GEK- 9546). 6.
- QCOA 1300-01, RCIC Turbine Trip/Isolation Recovery. QCOP 1300-05, RCIC System Shutdown. 7.
- 8.
- QCPWG (Procedure Writers Guide), Vol 3. 9.
- Quad Cities Kardex File.

QCAN 901(2)-4 C-14 UNIT 1(2) REVISION 1 SAFETY RELATED

APPROVAL	SIGNATURE	Station	Maur TITLE O	
DESCRIPTION	HIGH RCIC TU	IRBINE EXHAU	ST DISCHARGE	PRESSURE
<u>SETPOINT</u> Actua Tech Spec	pressure;	: Turbine ex 25 psig.	haust	RCIC TURBINE EXHAUST DISCH HIGH PRESSURE
SENSOR	1. PS 1(2)-1360-26	A/B		
*************** [******	**************************************	**************************************	***************************************
High RCIC Turbine exhaust pressure could cause a rupture of the RCIC Turbine exhaust diphragm resulting in radioactive steam leaks within the RCIC area. Caution must be used in entering these areas to prevent personnel injury or excess exposure.				
[**********	*****	*****	******]
A. <u>AUTOMATIC</u>	ACTIONS		. .	
1. RCIC	Turbine trip			
a.	MO 1(2)-1301-60, M	IN FLOW VLV	closes.	
b.	MO 1(2)-1301-61, S	TM TO TURB	VLV closes.	
B. <u>OPERATOR</u> A	CTION			
1. <u>Verif</u>	y the above AUTOMA	TIC ACTIONS	occurred.	
ир ог	y 1(2)–1301–64, U– wall between RCIC warge piping) is op	: Room and T	URB EXH STOP orus on RCIC	CK VLV, (located high steam exhaust
			• •	

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OCAN 901(2)-4 C-14 UNIT 1(2) **REVISION** 1

- 3. IF high Torus pressure exists, as indicated on 1(2)-1602-1 TORUS PRESS. THEN refer to applicable QGA procedure.
- 4. Determine if a rupture of the exhaust diaphragm has occurred as follows:
 - IF Alarm 901(2)-4 A-16 , RCIC TURBINE EXH DIAPHRAGM HIGH a. PRESSURE is lit. this is indicative of a possible ruptured exhaust diaphragm.
 - b. Monitor RCIC Room area temperatures on Panel 901(2)-21.
 - Check area radiological conditions on Panel 901(2)-02. с.
 - d. Dispatch an operator to inspect exhaust diaphragm.
- 5. IF the cause of high exhaust discharge pressure has been corrected, AND RCIC System is required for operation, THEN perform RCIC Turbine trip recovery per OCOA 1300-1.
- 6. IF the cause of high exhaust discharge pressure has been corrected, AND RCIC System is NOT required for operation, THEN place RCIC System into Standby Operation per QCOP 1300-1.
- IF RCIC is inoperable, THEN perform QCOS 1300-2. 7.

C. PROBABLE CAUSES

High Torus Pressure. 1.

2. Restriction in the RCIC Turbine exhaust line leading to the Torus.

D. REFERENCES

- 1. M-50 (M89), Diagram of RCIC Piping.
- 2.
- 4E-1484C (4E-2484C), Schematic Diag RCIC System Part 3, Unit 1(2). 4E-1575AM Pt. 3 of 6 (4E-2575AR) Pt. 4 of 9, Schematic Diagram 3. Control Room Annun. Pnl. 901(2)-4 (Window 91).

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- 4. QCOA 1300-1, RCIC Turbine Trip/Isolation Recovery.
- QCOS 1300-2, RCIC Outage Report. 5.

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- 6. QCNPS Procedure Writers Guide, Rev. 1, January 31, 1990.
- 7. Quad Cities Kardex File.

QCOA 1300-01 UNIT 1(2) REVISION 11 Continuous Use

RCIC TURBINE TRIP/ISOLATION RECOVERY

A. <u>SYMPTOMS</u>

- 1. Possible RCIC trouble alarms:
 - a. Panel 901(2)-4:

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- (1) D-15, RCIC TURBINE TRIP.
- (2) G-15, RCIC TRIP THROTTLE VALVE CLOSED.
- (3) B-14, RCIC PUMP LOW SUCTION PRESSURE.
- (4) C-14, RCIC TURBINE EXHAUST DISCH HIGH PRESSURE.
- (5) E-16, RCIC LOW FLOW.
- (6) B-15, RCIC STEAM LINE ISOLATION.
- (7) A-15, RCIC STEAM LINE HIGH DP.
- 2. Possible RCIC System trouble:
 - a. RCIC Turbine speed low or decreasing.
 - b. FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, decreasing flow.
 - c. GOVERNOR VLV AND/OR TRIP THROTTLE VLV closed.
 - d. MO 1(2)-1301-16 and MO 1(2)-1301-17, STM SUPLY ISOL VLV, closed.
 - e. Failure to maintain Reactor water level.

B. AUTOMATIC ACTIONS

- 1. <u>IF</u> RCIC Turbine trip is caused by Turbine overspeed, <u>THEN</u> RCIC TRIP THROTTLE VLV will close.
- <u>IF</u> RCIC Turbine trip is <u>NOT</u> caused by Turbine overspeed, <u>THEN</u> MO 1(2)-1301-60, MIN FLOW VLV, and MO 1(2)-1301-61, STM TO TURB VLV, will <u>BOTH</u> close.
- 3. <u>IF</u> RCIC System isolation occurs, <u>THEN</u> the following valves will close:
 - a. MO 1(2)-1301-16, STM SUPLY ISOL VLV.
 - b. MO 1(2)-1301-17, STM SUPLY ISOL VLV.

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<u>NOTE</u>

The following two valves close due to Turbine trip logic.

[_____]

c. MO 1(2)-1301-60, MIN FLOW VLV.

d. MO 1(2)-1301-61, STM TO TURB VLV.

C. <u>IMMEDIATE OPERATOR ACTIONS</u>

1. None.

Γ

D. <u>SUBSEQUENT OPERATOR ACTIONS</u>

- 1. <u>Verify</u> the above AUTOMATIC ACTIONS occurred.
- <u>Determine</u> if a trip or isolation occurred by <u>checking</u> position of MO 1(2)-1301-16 and MO 1(2)-1301-17, STM SUPLY ISOL VLV, open or closed:
 - a. <u>IF</u> MO 1(2)-1301-16 and MO 1(2)-1301-17, STM SUPLY ISOL VLVS, are open, <u>THEN perform</u> the following to determine which RCIC Turbine trip has occurred:
 - <u>Verify</u> Reactor water level. <u>IF</u> level for Unit 1 greater than or equal to 54.23 inches or for Unit 2 greater than or equal to 50.34 inches, <u>THEN</u> cause of trip is Reactor high water level.
 - (2) <u>Verify</u> position of TRIP THROTTLE VLV. <u>IF</u> closed, <u>THEN</u> trip caused by Turbine overspeed.
 - (3) <u>IF</u> alarm B-14, RCIC PUMP LOW SUCTION PRESSURE is lit, <u>THEN</u> trip caused by RCIC Pump low suction.
 - (4) <u>IF</u> alarm C-14, RCIC TURBINE EXHAUST DISCH HIGH PRESSURE is lit, <u>THEN</u> cause of trip is high Turbine exhaust pressure.
 - b. <u>IF</u> MO 1(2)-1301-16 and MO 1(2)-1301-17 STM SUPLY ISOL VLV are closed, <u>THEN</u> a RCIC isolation has occurred.

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CAUTION

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<u>IF</u> RCIC Turbine trip due to high level, <u>THEN</u> RCIC will auto restart on Reactor low low water level initiation signal.

- 3. <u>IF</u> RCIC Turbine trip was caused by Reactor high water level trip signal <u>OR</u> manual shutdown, <u>THEN</u> <u>NO</u> action is required to reset the trip signal.
- 4. <u>IF</u> RCIC initiation signal is cleared, <u>THEN</u> <u>depress</u> INITIATION SIGNAL SEAL-IN AND RESET.

CAUTION

<u>IF</u> RCIC automatic initiation is still present, <u>THEN</u> when RCIC isolation and/or Turbine trip is reset RCIC will automatically restart. Water hammer may occur during auto-start after the isolation is reset.

- 5. <u>IF</u> the RCIC Turbine trip was due to a mechanical overspeed trip, <u>THEN</u> perform the following locally at the RCIC Turbine: (F-18)
 - a. <u>IF</u> RCIC initiation signal seal-in was reset, <u>THEN</u> close MO 1(2)-1301-61, STM TO TURB VLV.
 - (1) <u>Verify closed</u> MO 1(2)-1301-60, MIN FLOW VLV.
 - b. <u>Remove</u> lockwire and <u>manually close</u> TRIP THROTTLE VLV.
 - c. <u>Reset</u> mechanical trip mechanism by pulling trip linkage connecting the TRIP THROTTLE VLV and the trip mechanism on the outboard bearing towards the TRIP THROTTLE VLV.
 - d. <u>Slowly open</u> (manually) the TRIP THROTTLE VLV.
 - e. <u>Lockwire open</u> TRIP THROTTLE VLV handwheel to prevent inadvertent manual closing of valve.

6. <u>IF</u> trip was due to a RCIC low suction pressure, <u>THEN</u> <u>check</u> or <u>align</u> RCIC suction valve from CCST <u>OR</u> Torus as follows:

		_		
[
[MO :	1(2)-1	1301-: 1-53,	1(2)-1301-25, TORUS PUMP SUCT VLV, <u>OR</u> 26, TORUS PUMP SUCT VLV, opens, <u>THEN</u> MO CCST TEST BYP, will automatically close.]
		a.	<u>IF</u> incl	Forus level reaches +5 inches (AV \leq 15 ft 11.25 nes) <u>OR</u> CCST level drops below 0.7 feet \geq 598 ft 1 inch), <u>THEN;</u>
			(1)	<u>Verify</u> open MO 1(2)-1301-25, TORUS PMP SUCT VLV.
			(2)	<u>Verify open</u> MO 1(2)-1301-26, TORUS PMP SUCT VLV.
			(3)	<u>Verify</u> <u>close</u> MO 1(2)-1301-22, CCST PUMP SUCT VLV.
			(4)	<u>IF</u> time permits, <u>THEN</u> <u>perform</u> RCIC fill and vent per QCOP 1300-01.
			(5)	Verify all Turbine trip alarms are clear.
			(6)	Depress TURB RESET.
		b.	inch	orus level reaches +5 inches (AV \leq 15 ft 11.25 es) <u>AND</u> CCST level drops below 0.7 feet \geq 598 ft 1 inch), <u>THEN</u> ;
			(1)	Close MO 1(2)-1301-26, TORUS PMP SUCT VLV.
			(2)	Close MO 1(2)-1301-25, TORUS PMP SUCT VLV.
			(3)	Open MO 1(2)-1301-22, CCST PUMP SUCT VLV.
			(4)	<u>Verify</u> all Turbine trip alarms are clear.
			(5)	Depress TURB RESET.
	7.	<u>IF</u> t: high	rip w pres	as due to a RCIC Turbine exhaust discharge sure, <u>THEN</u> :
		a.	<u>IF</u> h	igh Torus pressure exist as indicated on

. <u>IF</u> high Torus pressure exist as indicated on 1(2)-1602-1 TORUS PRESS, <u>THEN</u> refer to applicable QGA procedure.

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- b. <u>WHEN</u> RCIC high exhaust pressure trip signal is clear, <u>THEN</u> <u>depress</u> TURB RESET.
- 8. IF RCIC Turbine trip was due to a RCIC isolation, THEN:
 - a. <u>IF</u> equal to or less than 54 psig Reactor pressure as indicated on 1(2)-640-25A/B, 1(2)-A/B RX PRESS, <u>THEN NO</u> action is required as this is an expected isolation of RCIC System.

CAUTION

Radiological procedures should be followed for entry into the RCIC Room due to the possibility of a steam line break.

- b. <u>IF</u> high steam flow as indicated by alarm A-15, RCIC STEAMLINE HIGH DP on Panel 901(2)-4, <u>THEN</u> <u>direct</u> an Operator to check room status (room temperature and steamline breaks, etc.) prior to unisolating RCIC System.
- c. <u>IF</u> high area temperature as indicated by alarm H-2, AREA HI TEMP STEAM LEAK DETECTION, on Panel 901(2)-3 <u>AND</u> confirmed by one of the alarms on 901(2)-21, <u>THEN direct</u> an Operator to check room status (cooler operating, room temperature, etc.) prior to unisolating RCIC System.
- d. <u>WHEN</u> it has been determined that RCIC System is to be unisolated, <u>THEN</u>:
 - (1) <u>Verify</u> all RCIC isolation and Turbine trip signal(s) are cleared.

CAUTION

<u>IF</u> RCIC automatic initiation is present, <u>THEN</u>, when RCIC isolation is reset, RCIC will auto-restart. Water hammer may occur.

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- (2) <u>Depress</u> STM LINE BRK TRIP RESET.
- (3) <u>Depress</u> TURB RESET.

	REVISION 11
 [[
	NOTE
[Reactor pressure must be greater than 54 psig to open STM SPLY ISOL VLVs.
	(4) <u>Open</u> MO 1300-17, STM SPLY ISOL VLV.
==== [
	CAUTION
	Care <u>must</u> be exercised in next step so as to prevent spurious RCIC isolation due to high steam flow and to prevent water hammer.
[
	(5) <u>IF</u> time permits, <u>THEN</u> slowly warm-up RCIC steam lines by:
	(a) <u>Slowly crack open</u> MO 1(2)-1301-16, STM SPLY ISOL VLV, and perform the following:
	(b) <u>Monitor</u> PI 1(2)-1340-6,TURB INLET PRESS, for a slow increase in pressure.
	(c) <u>IF</u> Annunciator 901(2)-4 F-16, RCIC TURBINE INLET STM DRN HIGH LEVEL, is lit, <u>THEN</u> do <u>NOT</u> open valve further.
	(d) <u>WHEN</u> RCIC steam line pressure is equal to Reactor pressure <u>AND</u> Annunciator 901(2)-4 F-16, RCIC TURBINE INLET STM DRN HIGH LEVEL, cleared, <u>THEN</u> <u>open</u> fully MO 1(2)-1301-16.
	(6) <u>IF</u> time does <u>NOT</u> permit for slow warm-up, <u>THEN open</u> MO 1(2)-1301-16, STM SPLY ISOL VLV.
	9. <u>WHEN</u> RCIC Turbine trip and/or isolation has been reset <u>AND</u> RCIC is required for operation, <u>THEN restart</u> RCIC System per QCOP 1300-02.

- 10. <u>IF</u> RCIC is <u>NOT</u> required for operation, <u>THEN</u> <u>place</u> RCIC in the standby lineup per QCOP 1300-01.
- 11. <u>Notify</u> Shift Manager to classify event as a possible E-Plan condition and <u>initiate</u> E-Plan as necessary.
- 12. IF RCIC is inoperable, THEN perform QCAP 0230-19.

Ε. DISCUSSION 1. RCIC Turbine trips are: Γ 1 NOTE Item E.1.a will close the TRIP THROTTLE VLV. Item E.1.b - E.1.e will close MO 1(2)-1301-60, MIN FLOW VLV, and MO 1(2)-1301-61, STM TO TURB VLV. IF RCIC trip was caused by Reactor high level, item E.1.b, THEN RCIC will auto restart on a low-low level initiation signal. All other trips require operator actions for resetting the trips. [] ---------Turbine overspeed; 5600 rpm. (Mechanical) a. b. High Reactor Vessel water level: (1)For Unit 1, \leq 54.23 inches. (2)For Unit 2, \leq 50.34 inches. с. Low pump suction pressure; 15 inches Hg vacuum. High RCIC Turbine exhaust pressure; 25 psig. d. e. Automatic RCIC Isolation. 2. RCIC isolation signals are: (F-2) RCIC Turbine area high temperature; \leq 169°F. а. RCIC steam line high flow; 175% of rated steam b. flow with a time delay of \geq 3.2 and \leq 8.8 seconds. Reactor Vessel low pressure; \geq 54 psig. с. F. REFERENCES 1. TS 3.3.5.2, Reactor Core Isolation Cooling (RCIC) Instrumentation. 2. TS 3.3.6.1, Primary Containment Isolation Instrumentation. 3. TS 3.5.3, RCIC System.

- 4. TS 3.6.1.3, Primary Containment Isolation Valves (PCIVs).
- 5. M-50 (M-89), Diagram of RCIC Piping.
- 6. 4E-1484A (4E-2484A), Schematic Diagram RCIC System Part 1.
- 7. 4E-1484B (4E-2484B), Schematic Diagram RCIC System Part 2.
- 4E-1484C (4E-2484C), Schematic Diagram RCIC System Part 3.
- 9. 4E-1484D Sheets 1 and 2 (4E-2484D Sheets 1 and 2), Schematic Diagram RCIC System Part 4.
- 10. 4E-1484E Sheets 1 and 2 (4E-2484E Sheets 1 and 2), Schematic Diagram RCIC System Part 5.
- 11. 4E-1484F Sheets 1 and 2 (4E-2484F Sheets 1 and 2), Schematic Diagram RCIC System Part 6.
- 12. 4E-1484G (4E-2484G), Schematic Diagram RCIC System Part 7.
- C00398, GEK 9546, Instruction Operation and Maintenance, System 1300 - Reactor Core Isolation Cooling.
- 14. C00471, GEK 27820A, Process Instrument Subsystem of the Reactor Core Isolation Cooling System.
- 15. QCOP 1300-01, RCIC Preparation for Standby Operation.
- 16. QCOP 1300-02, RCIC System Manual Startup (Injection/Pressure Control).
- 17. QCAP 0230-19, Equipment Operability.
- 18. UFSAR 5.4.6, Reactor Core Isolation Cooling System.
- 19. Information Notice 2001-01: Operational Issues Identified in Boiling Water Reactor Trip And Transient.
- 20. QCNPS Procedure Writer's Guide, Rev. 1, dated January 31, 1990.

QCOP 1300-02 UNIT 1(2) REVISION 22 Continuous Use

RCIC SYSTEM MANUAL STARTUP (INJECTION/PRESSURE CONTROL)

A. <u>PURPOSE</u>

The purpose of this procedure is to provide the steps necessary to manually start up the Reactor Core Isolation Cooling (RCIC) System for injection to the Reactor Vessel. Also, steps are provided for Reactor pressure control.

B. <u>DISCUSSION</u>

B.1. The attachments to this procedure can be prepared and used as Hard Cards in accordance with OP-AA-101-403.

C. PREREQUISITES

C.1. RCIC in standby lineup per QCOP 1300-01.

D. PRECAUTIONS

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- D.1. Injection of RCIC into Reactor during power operation could cause a reactivity transient.
- D.2. System operation below 400 gpm should be minimized to prevent the possible cycling of the Turbine Exhaust check valve.
- D.3. RCIC operation below 2200 rpm should be minimized because it may result in unstable system operation and equipment damage. (H.8.c)
- D.4. RCIC operation with torus pressure elevated above 25 psig may cause a RCIC trip due to a high exhaust pressure signal. (H.8.c)
- D.5. RCIC operation with torus temperature above 140°F should be avoided because it may result in equipment damage due to inadequate lube oil cooling. (H.8.c)
- D.6. Oxygen concentrations in the Torus may increase during extended RCIC operation. <u>IF</u> extended RCIC operation is anticipated, <u>THEN</u> monitor the oxygen concentration <u>AND</u> operate the nitrogen inerting system as necessary.

- D.7. Turb Vac Pump needs to run a minimum of 30 minutes after shutting down RCIC to ensure moisture is removed from the governor valve.
- D.8. Notify Rad Protection that performance of this procedure has the potential of impacting radiological conditions in the plant. Perform the notification as soon as time permits so as <u>NOT</u> to preclude emergency actions.
- D.9. **IF** RCIC initiation signal is present following any isolation signal, **THEN** RCIC will auto start when the isolation is cleared. Potential water hammer may occur.

E. LIMITATIONS AND ACTIONS

- E.1. IF RCIC becomes inoperable, THEN perform QCAP 0230-19.
- E.2. <u>WHEN</u> RCIC suction is from CCST, <u>THEN</u> minimize the time that MO 1(2)-1301-60, MIN FLOW VLV, is open to prevent draining CCST to the Torus.
- E.3. **IF** MO 1(2)-1301-25, TORUS PMP SUCT VLV, **OR** MO 1(2)-1301-26, TORUS PMP SUCT VLV, is open, **THEN** MO 1(2)-1301-53, CCST TEST BYP, will automatically close to prevent pumping Torus water to the CCST.
- E.4. RCIC automatic initiation is Reactor Vessel Water Level-Low Low; for Unit 1 -56.78 inches and for Unit 2 -55.2 inches. (H.1.a.)
- E.5. RCIC isolation signals are as follows: (H.1.b.)
 - a. RCIC Turbine Area Temperature-High; \leq 169°F.
 - b. RCIC Steam Line Flow-High; \leq 175% of rated steam flow with a time delay of \geq 3.2 seconds and \leq 8.8 seconds.
 - c. RCIC Steam Supply Line Pressure-Low; \geq 54 psig.

E.6. RCIC automatic turbine trips are:

<u>NOTE</u>

Item E.6.a will close the TRIP THROTTLE VLV.

Item E.6.b - E.6.e will close MO 1(2)-1301-60, MIN FLOW VLV, and MO 1(2)-1301-61, STM TO TURB VLV.

The high Reactor level trip signal, item E.6.b., will auto reset.

- a. Turbine overspeed; 5600 rpm. (Mechanical)
- b. Reactor Vessel Water Level-High; for Unit 1 \leq 54.23 inches and for Unit 2 \leq 50.34 inches.
- c. Low pump suction pressure; 15 inches Hg vacuum.
- d. High RCIC Turbine exhaust pressure; 25 psig.
- e. Automatic RCIC Isolation.
- E.7. Motor Operated Valves Guidelines: (H.8.b)
 - a. A maximum of five starts within a one-minute period, followed by a 30-minute cooling off time.
 - b. The valve is fully operational during the cooling off period.
 - c. When throttle valves are required to adjust flow or pressure, it may be necessary to wait a few seconds to abide by this quideline.
- E.8. **IF** Torus temperature is increasing, **THEN** prior to reaching 95°F, RHR Torus Cooling Mode should be placed into service. (H.1.f.)
- E.9. **IF** Torus level reaches + 5 inches **OR** CCST level drops below 0.7 feet (10,000 gal.), **THEN** RCIC System suction auto transfers from CCST to Torus Suction.
- E.10. **IF** required to start RCIC immediately to inject into the RPV, **THEN** the operator aid posted on the Control Room panels, modeled after Attachment A, may be used to direct those immediate actions followed by review of this procedure when time is available.

F. <u>PROCEDURE</u>

F.1. **IF** at any time during the performance of this procedure it is desired to switch suction from CCST to Torus, **THEN**:

<u>NOTE</u>

WHEN 1(2)-1301-25 and 26 are fully OPEN, THEN 1(2)-1302-22 will AUTOMATICALLY close.

- a. **Open** MO 1(2)-1301-25, TORUS PMP SUCT VLV.
- b. **Open** MO 1(2)-1301-26, TORUS PMP SUCT VLV.
- c. Verify closed MO 1(2)-1301-22, CCST PUMP SUCT VLV.
- d. **Verify** MO 1(2)-1301-53, CCST TEST BYP, closes automatically if open.
- F.2. **IF** at any time during the performance of this procedure it is desired to switch suction from Torus to CCST, **THEN**:
 - a. Shut down RCIC per QCOP 1300-05.
 - b. Close MO 1(2)-1301-25, TORUS PMP SUCT VLV.
 - c. Close MO 1(2)-1301-26, TORUS PMP SUCT VLV.
 - d. **Open** MO 1(2)-1301-22, CCST PUMP SUCT VLV.
- F.3. **IF** at any time during the performance of this procedure while in a station blackout event the loss of battery power is imminent or has occurred, **THEN exit** this procedure and **perform** QCOP 1300-09, RCIC Local Manual Operation.
- F.4. **IF** starting RCIC for Reactor injection using the initiation pushbutton **THEN**:
 - a. **Depress** and **hold** RCIC MAN INITIATION Pushbutton for at least 30 sec.
 - b. Verify TURB VACU PMP auto starts.

F.4. (cont'd)

- c. Verify open MO 1(2)-1301-61, STM TO TURB VLV.
- d. Verify RCIC Turbine speed increasing.
- e. Verify open MO 1(2)-1301-60, MIN FLOW VLV.
- f. Verify closed AO 1(2)-1301-34 and 35, STM LINE DRAIN ISO VLVS.
- g. Verify open MO 1(2)-1301-62, TURB CLG WTR VLV.
- h. Verify open MO 1(2)-1301-48, PMP DISCH VLV.
- i. Verify open MO 1(2)-1301-49, PMP DISCH VLV.
- j. **Verify** RCIC Pump discharge flow increases to 400 gpm as indicated on FIC 1(2)-1340-1, RCIC FLOW CONTROLLER.
- k. Verify closed MO 1(2)-1301-60, MIN FLOW VLV.
- 1. Monitor Reactor water level.
- m. IF RCIC discharge flow adjustment is required, THEN adjust flow with FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, using one of the following methods:
 - (1) <u>Verify</u> FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, in AUTO <u>and</u> adjust setpoint.
 - (2) Place FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, to manual <u>and</u> adjust manual adjustment lever.
- n. Monitor RCIC Turbine for proper operation:
 - (1) Turbine Speed 2250 to 4500 rpm as indicated on SI 1(2)-1340-501, TURB SPEED.
 - (2) Discharge pressure greater than Reactor pressure as indicated on PI 1(2)-1340-7, PMP DISCH PRESS.

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(3) RCIC Pump suction pressure 0 to 30 psig as indicated on PI 1(2)-1340-2, PMP SUCT PRESS.

F.4.n. (cont'd)

- (4) RCIC exhaust pressure 1 to 20 psig as indicated on PI 1(2)-1340-3, TURB EXH PRESS.
- F.5. **IF** manually starting RCIC for Reactor injection, **THEN**:
 - a. Start TURB VACU PMP.
 - b. **Open** MO 1(2)-1301-62, TURB CLG WTR VLV.
 - c. Verify open MO 1(2)-1301-48, PMP DISCH VLV.
 - d. **Open** MO 1(2)-1301-49, PMP DISCH VLV.
 - e. **Open** MO 1(2)-1301-60, MIN FLOW VLV.
 - f. Open MO 1(2)-1301-61, STM TO TURB VLV.
 - g. Verify RCIC Pump discharge flow increases to 400 gpm as indicated on FIC 1(2)-1340-1, RCIC FLOW CONTROLLER.
 - h. Verify closed MO 1(2)-1301-60, MIN FLOW VLV.
 - i. **IF** RCIC discharge flow adjustment is required **THEN** adjust flow with FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, using one of the following methods:
 - Verify FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, in AUTO <u>and</u> adjust setpoint.
 - (2) Place FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, in manual <u>and</u> adjust manual adjustment lever.
 - j. Monitor RCIC Turbine for proper operation:
 - (1) Turbine Speed 2250 to 4500 rpm as indicated on SI 1(2)-1340-501 TURB SPEED.
 - (2) Discharge pressure greater than Reactor pressure as indicated on PI 1(2)-1340-7, PMP DISCH PRESS.
 - (3) RCIC Pump suction pressure 0 to 30 psig as indicated on PI 1(2)-1340-2, RCIC PMP SUCT PRESS.

F.5.j. (cont'd)

- (4) RCIC exhaust pressure 1 to 20 psig as indicated on PI 1(2)-1340-3, TURB EXH PRESS.
- F.6. **IF** manually starting RCIC for Reactor pressure control WITHOUT an ECCS signal present **THEN**:
 - a. **Open** MO 1(2)-2301-15, (HPCI) TEST RETURN VLV.
 - b. Throttle open MO 1(2)-1301-53, CCST TEST BYP.
 - c. Start TURB VACU PMP.
 - d. **Open** MO 1(2)-1301-62, TURB CLG WTR VLV.
 - e. Verify closed MO 1(2)-1301-49, PMP DISCH VLV.
 - f. Open MO 1(2)-1301-60, MIN FLOW VLV.
 - g. **Open** MO 1(2)-1301-61, STM TO TURB VLV.
 - h. Verify RCIC Pump discharge flow increases to 400 gpm or desired as indicated on FIC 1(2)-1340-1, RCIC FLOW CONTROLLER.
 - i. Verify closed MO 1(2)-1301-60, MIN FLOW VLV.
 - j. **IF** RCIC discharge flow or pressure adjustment is required, **THEN**:
 - (1) Adjust flow with FIC 1(2)-1340-1
 RCIC FLOW CONTROLLER, using one of the
 following methods:
 - (a) <u>Verify</u> FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, in AUTO and adjust setpoint.
 - (b) <u>Place</u> FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, to manual <u>and</u> adjust manual adjustment lever.
 - (2) Throttle MO 1(2)-1301-53, CCST TEST BYP, until at least 100 psig above Reactor pressure.

F.6. (cont'd)

- k. Monitor RCIC Turbine for proper operation:
 - (1) Turbine Speed 2250 to 4500 rpm as indicated on SI 1(2)-1340-501, TURB SPEED.
 - (2) Discharge pressure less than or equal to 1250 psig as indicated on PI 1(2)-1340-7, PMP DISCH PRESS.
 - (3) RCIC Pump suction pressure 0 to 30
 psig as indicated on PI 1(2)-1340-2,
 PMP SUCT PRESS.
 - (4) RCIC exhaust pressure 1 to 20 psig as indicated on PI 1(2)-1340-3, TURB EXH PRESS.
- F.7. **IF** manually starting RCIC for Reactor pressure control WITH Drywell pressure ≥ 2.43 psig, **THEN**:
 - a. **Place** FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, in MAN.
 - b. Reduce FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, to minimum by using the manual adjustment lever.
 - C. Start TURB VACU PMP.
 - d. Open MO 1(2)-1301-62, TURB CLG WTR VLV.

NOTE

WHEN RCIC is operating with MO 1(2)-1301-60, MIN FLOW VLV, open, THEN FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, will indicate downscale.

- e. **Open** MO 1(2)-1301-60, MIN FLOW VLV.
- f. Open MO 1(2)-1301-61, STM TO TURB VLV.
- G. IF RCIC discharge pressure adjustment is required, THEN adjust pressure with FIC 1(2)-1340-1, RCIC FLOW CONTROLLER, using the manual adjustment lever.

F.7. (cont'd)

- h. Monitor RCIC for proper operation.
 - (1) Turbine Speed 2250 to 4500 rpm as indicated on SI 1(2)-1340-501, TURB SPEED.
 - (2) Discharge pressure less than or equal to 1250 psig as indicated on PI 1(2)-1340-7, PMP DISCH PRESS.
 - (3) RCIC Pump suction pressure 0 to 30 psig as indicated on PI 1(2)-1340-2, PMP SUCT PRESS.
 - (4) RCIC exhaust pressure 1 to 20 psig as indicated on PI 1(2)-1340-3, TURB EXH PRESS.
- F.8. When RCIC System shutdown is desired, THEN perform QCOP 1300-05.

G. ATTACHMENTS

G.1. Attachment A RCIC Manual Startup.

H. <u>REFERENCES</u>

H.1. Technical Specifications:

- a. TS 3.3.5.2, Reactor Core Isolation Cooling (RCIC) System Instrumentation.
- b. TS 3.3.6.1, Primary Containment Isolation Instrumentation.
- c. TS 3.5.3, RCIC System.
- d. TS 3.6.1.1, Primary Containment.
- e. TS 3.6.1.3, Primary Containment Isolation Valves (PCIVs).
- f. TS 3.6.2.1, Suppression Pool Average Temperature.

g. TS 3.6.2.2, Suppression Pool Water Level.

H.2. **P&IDs:**

a. M-50 (M-89), Diagram of RCIC Piping.

H.3. Drawings:

- a. 4E-1484A (4E-2484A), Schematic Diagram RCIC System Part 1.
- b. 4E-1484B (4E-2484B), Schematic Diagram RCIC System Part 2.
- c. 4E-1484C (4E-2484C), Schematic Diagram RCIC System Part 3.
- d. 4E-1484D sheet 1 and 2 (4E-2484D sheet 1 and 2), Schematic Diagram RCIC System Part 4.
- e. 4E-1484E sheet 1 and 2 (4E-2484E sheet 1 and 2), Schematic Diagram RCIC System Part 5.
- f. 4E-1484F sheet 1 and 2 (4E-2484F sheet 1 and 2), Schematic Diagram RCIC System Part 6.
- G. 4E-1484G (4E-2484G), Schematic Diagram RCIC System Part 7.

H.4. Manuals:

- a. C0398 (GEK 9546), Instruction Operation and Maintenance, System 1300 Reactor Core Isolation Cooling.
- b. C0471 (GEK 27820A), Process Instrument Subsystem of the Reactor Core Isolation Cooling System.

H.5. Procedures:

- a. QCOP 1000-09, Torus Cooling Start-Up and Operation.
- b. QCOP 1300-01, RCIC System Preparation for Standby Operation.
- c. QCOP 1300-05, RCIC System Shutdown.
- d. QCAP 0230-19, Equipment Operability.

H.6. UFSAR:

a. UFSAR Section 5.4.6, RCIC System.

H.7. **Commitments:**

None.

H.8. Others:

- a. BWR Owner's Group Emergency Procedure and Severe Accident Guidelines.
- b. Eenigenburg Letter to R. Bax dated 10-28-85, Operational Guidelines for Motor Operated Valves.
- c. DBD-QC-001.
- d. QCPWG (Procedure Writers Guide) Vol 3.

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ATTACHMENT A (Page 1 of 1)

RCIC MANUAL STARTUP

MANUAL PUSHBUTTON INITIATION

1. Depress and hold RCIC MAN INITIATION pushbutton for at least 30 sec.

MANUAL STARTUP - LEVEL CONTROL

- 1. **Start** TURB VACU PMP.
- 2. **Open** MO 1(2)-1301-62, TURB CLG WTR VLV.
- 3. Verify open MO 1(2)-1301-48, PMP DISCH VLV.
- 4. **Open** MO 1(2)-1301-49, PMP DISCH VLV.
- 5. **Open** MO 1(2)-1301-60, MIN FLOW VLV.
- 6. **Open** MO 1(2)-1301-61, STM TO TURB VLV.
- 7. Adjust flow in the MANUAL or AUTO mode.

CQF

NRC

Refer to QCOP 1300-02

#1

	Nuclear Generation G	roup
	Job Performance Mea	sure
Supp	bly Bus 14-1 from Bus 24-1 using t	the Hardcard
	JPM Number: <u>B.1.c.</u>	
	Revision Number: <u>1</u>	
	Date: <u>9/2002</u>	
Developed By:	Daug themen_ Instructor	<u>_ia/ia/o</u> r Date
Validated By:	RC Presentation SME or Instructor	<u>)//-//-//</u> / Date
Review By:	<u>M Swegle</u> Operations Representative	<u>/()-//-0-</u> Date

Page Page WAC COPY #1 W JIL 1

Nearly Change Hand cane Rev.

Revision Record (Summary)

- Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.
- Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

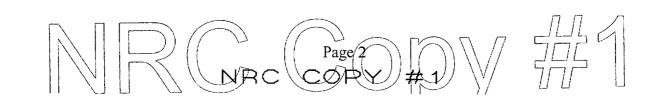
UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



SIMULATOR SETUP INSTRUCTIONS

1. Reset the simulator to IC 94 (rst 94).

2. IC Description:

NOTE: It is okay to use a similar IC to the IC listed above, provided the IC actually used is verified to be compatible with this and other JPMs that are scheduled to be run concurrently.

3. Manual Actuation:

- Place the 1B Core Spray pump in PTL on 901-3 panel.
- Place the 1C RHR pump in PTL on 901-3 panel.
- Place the 1D RHR pump in PTL on 901-3 panel.
- Place the U-1 EDG control switch in STOP on the 901-8 panel.

4. Malfunctions:

- Prevent the U-1 EDG from starting (*imf dg03a*)
- Trip the bus 14 to 14-1 tie breaker 152-1427 (*imf ed04m*)
- Acknowledge alarms associated with the bus 14 to bus 14-1 breaker trip as part of setup.
- 5. **Remotes:** When asked by the candidate for U-2 to close bus 24-1 to 14-1 crosstie breaker on U-2, use remote function *(mrf ed34r close)* to close in the breaker and report to candidate that the bus 24-1 to 14-1 crosstie breaker on U-2 is closed in.
- 6. **Overrides:** NONE
- 7. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 8. This completes the setup for this JPM.



INITIAL CONDITIONS

- Unit 1 has experienced a transient resulting in a LOCA and drywell pressure of 5 psig.
- The bus 14 to bus 14-1 tie breaker has tripped.
- The Unit 1 Emergency Diesel Generator failed to start.
- Bus 14-1 is de-energized.
- No overcurrent alarms are up for any busses.
- Unit 2 is operating at 150 MWE in a split configuration (load is split between the UAT and the RAT).
- Unit 2 Emergency Diesel Generator to bus 24-1 breaker is open.
- The 1B Core Spray pump and the 1C and 1D RHR pumps are in PTL and have been verified.
- The Unit Supervisor has authorized hardcards.
- This JPM is not time critical

INITIATING CUE

Energize bus 14-1 from bus 24-1 using the hardcard.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.

......



JPM Start Time: 1342

	PERFORMANCE	OBJECTIVE STANDARDS	SAT U	J NSA '	<u>Γ N/A</u>
	Obtain hardcard for BUS 14-1 TO BUS 24-1 TIE OPERATION (BUS 14-1 DEAD) from the 901-74 panel.	Obtains hardcard for BUS 14-1 TO BUS 24-1 TIE OPERATION (BUS 14- 1 DEAD) from the 901-74 panel.	[]	[]	[]
Hardcard step 1	Places control switches in pull to lock to isolate bus 14.	Places the following control switches in PTL. * Bus 14-1 & Bus 61 Tie breaker * U1 Diesel Gen toBus 14-1 ACB * Busses 14 and 14-1 Tie Breaker	[]	[]	[]
*Hardcard step 2	Directs the Unit 2 NSO or ANSO to operate the synchronization switch and close bus 24-1 & 14-1 tie breaker.	 Directs the Unit 2 RO to perform the following two steps on the 902-8 panel: 1. Place SYNCH switch to ON for BUS 24-1 & 14-1 tie ACB. 2. Close BUS 24-1 & 14-1 tie ACB 	[]	[]	[]

Evaluators Note: If candidate asks the evaluator to perform this task, direct them to use the phone to contact the U-2 RO (simulator operator) for performance of these two tasks.

Simulator Operator Note: When asked by the candidate for U-2 to close bus 24-1 to 14-1 crosstie breaker on U-2, use remote function (mrf ed34r close) to close in the breaker and report to candidate that the bus 24-1 to 14-1 crosstie breaker on U-2 is closed in.

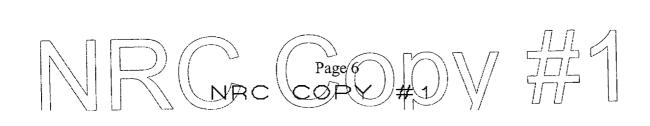
*Hardcard step 3.a.	Places the synchronization switch ON for the crosstie.	Places the synchronization switch on the 901-8 panel to ON for BUS 24-1 & 14-1 tie ACB.	[]	[]	[]
*Hardcard step 3.b.	Close bus 14-1 & 24-1 tie breaker.	Closes and holds (for approximately 10 seconds) the BUS 24-1 & 14-1 tie ACB on the 901-8 panel. Verifies BUS 24-1 & 14-1 tie ACB closed indication light and bus 14-1 live light lit.	[]	[]	[]

EVALUATOR: The candidate should inform you that the task is complete.

JPM Stop Time: <u>1374</u>



Operator's Name:							
Job Title:	RO		SRO				
JPM T	itle: Sup	ply Bu	ıs 14-1 fr	om B	us 24-1 using th	ne Hardcai	rd
JPM Number	: B.1.c.					Revision	Number: <u>1</u>
with a fai emergene	-P04. G ilure of t cy bus us ce with	iven a he asso sing the QOA 6	ociated e e crosstie 500-03,	merge from	power to an en ency diesel to st unit 2 and rest P 6500-08, QOA	art, supply ore 480 V.	y power to the AC busses in
K/A Number and Im K/A: 262 Suggested Testing	2001 A4	.01		1 g: 3.4 ator	4/3.7		
Actual Testi	ng Envi	ronme	ent:		Simulator Control Roo		Plant
Testing Method:	SimPerf		Al		Faulted: 🗅 Y te Path: 🗅 Y	Zes Zes	■ No ■ No
Time Critical:	🛛 Yes		No				
Estimated Time to	Comple	ete: _	7_minu	tes	Actual Time U	sed: $\underline{-}$	minutes
References: QCOP						,	



EVALUATION SUMMARY: Were all the Critical Elements performed satisfactorily	y?		Yes	a	No
The operator's performance was evaluated against the and has been determined to be: \Box Satisfactory	i	🗅 Uns	satisfa	ctorv	
Comments: Syptical Hard Carel red	A	hend	ren	1 Quis	1
		<u></u>			<u>-</u>
					<u></u>
Evaluator's Name:			(F	Print)	
Evaluator's Signature:			Da	ite:	



ATTACHMENT C (Page 1 of 1)

Kei

QCOP 6500-08 UNIT 1(2) REVISION 13

BUS 14-1 TO BUS 24-1 TIE BREAKER OPERATION (BUS 14-1 DEAD)

r	
	BUS 24-1 POWERED and BUS 14-1 DEAD
1.	Place the following control switches in PTL:
	BUS 14-1 & BUS 61 TIE BKR 1B CS PMP U1 DIESEL GEN TO BUS 14-1 ACB 1C RHR PMP BUSSES 14 AND 14-1 TIE BKR 1D RHR PMP
2.	On Panel 902-8:
	a. Place SYNCH switch to ON for BUS 24-1 & 14-1 TIE ACB.
	b. Close BUS 24-1 & 14-1 TIE ACB.
3.	On Panel 901-8:
	a. Place SYNCH switch to ON for BUS 14-1 & 24-1 TIE ACB.
	b. Close (AND hold for 10 seconds) BUS 14-1 & 24-1 TIE ACB.
	, Refer to QCOP 6500-08

INITIAL CONDITIONS

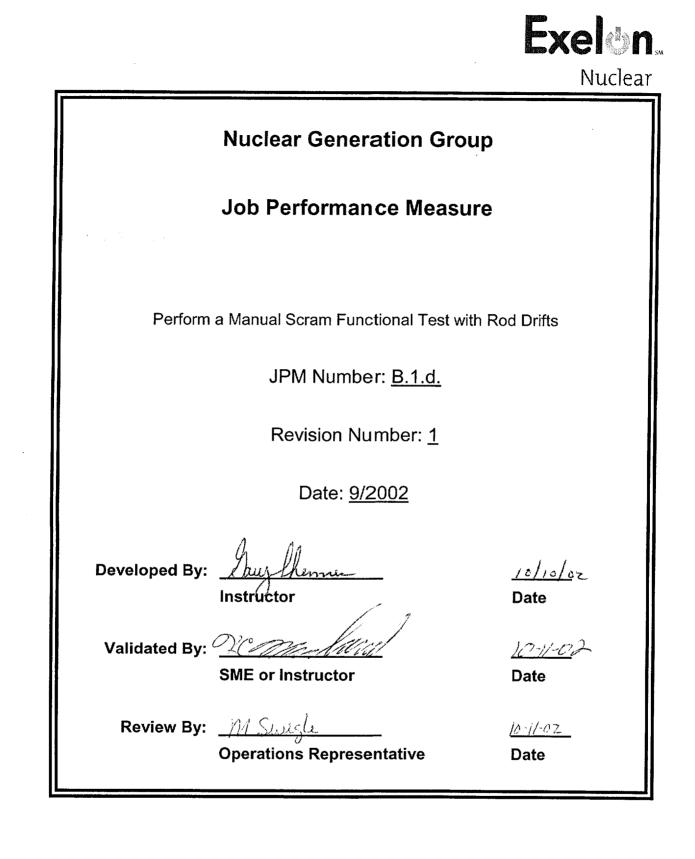
(Student Copy)

- Unit 1 has experienced a transient resulting in a LOCA and drywell pressure of 5 psig.
- The bus 14 to bus 14-1 tie breaker has tripped.
- The Unit 1 Emergency Diesel Generator failed to start.
- Bus 14-1 is de-energized.
- No overcurrent alarms are up for any busses.
- Unit 2 is operating at 150 MWE in a split configuration (load is split between the UAT and the RAT).
- Unit 2 Emergency Diesel Generator to bus 24-1 breaker is open.
- The 1B Core Spray pump and the 1C and 1D RHR pumps are in PTL.
- The Unit Supervisor has authorized hardcards.
- This JPM is not time critical

INITIATING CUE

Energize bus 14-1 from bus 24-1 using the hardcard.







Revision Record (Summary)

- Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.
- Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



SIMULATOR SETUP INSTRUCTIONS

- 1. Reset the simulator to IC <u>21</u> (rst 21).
- NOTE: This JPM will result in a manual scram being inserted by the candidate. If this will effect other JPMS, it should be used alone or with administrative JPMS that do not require the use of the simulator or process computer.
- 2. Provide a copy of QCOS 0500-02 with section D.1. filled out for "Unit 1" as a "Normal Surveillance", signed and dated by the Unit Supervisor, and section D.2. initialed as EO/ANSO.
- 3. Manual Actuation:

NONE

Malfunctions:

Assign B RPS tripped to trigger 2 "trg 2 E2"

Assign rod 1815 to drift in when RPS B is tripped "imf rd03r1815(2)"

Assign rod 2227 to drift in when RPS B is tripped "imf rd03r2227(2)"

Assign rod 1839 to drift in when RPS B is tripped "imf rd03r1839(2)"

Assign rod 0627 to drift in when RPS B is tripped "imf rd03r0627(2)"

Remotes:

NONE

Overrides:

NONE

- 4. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 5. This completes the setup for this JPM.



INITIAL CONDITIONS

- The Unit Supervisor has ordered that a manual scram functional test be performed this shift on Unit 1.
- This JPM is not time critical.

INITIATING CUE

Perform a U-1 Manual Scram Functional Test IAW QCOS 0500-02.

Provide a copy of QCOS 0500-02 with section D.1. filled out for "Unit 1" as a "Normal Surveillance", signed and dated by the Unit Supervisor, and section D.2. initialed as EO/ANSO.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



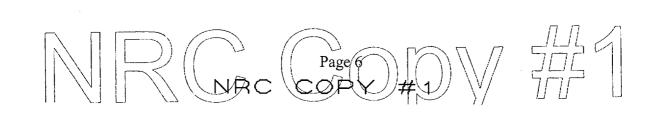
JPM Start Time:

	<u>PERFORMANCE</u> <u>OBJECTIVE STANDARDS</u>				SAT UNSAT N/A				
*H.1.a.	Depress the "Channel A" manual scram pushbutton.	Depress lefthand pushbutton.	[]	[]					
H.1.b.	Verify red light in "Channel A" manual scram pushbutton is lit.	Red light lit.	[]	[]	[]				
H.1.c.	Verify "Channel A" scram solenoid group lights out.	Four RPS A scram solenoid lights not lit.	[]	[]	[]				
H.1.d.	Verify "Channel A Manual Scram" alarm.	Annunciator 901-5 A-10 lit.	[]	[]	[]				
*H.1.e.	Reset half scram and verify all 4 lights lit for Channel A and B.	Positions RPS scram reset switch first to position 2 and 3 then to position 1 and 4. - Verifies all 4 lights lit for Channel A and B.	[]	[]					
H.1.f.	Reset "Channel A Manual Trip" alarm.	Depresses reset pushbutton AND verifies Annunciator 901-5 A-10 not lit.	[]	[]	13				
*H.2.a.	Depress the "Channel B" manual scram pushbutton.	Depresses righthand pushbutton.	[]	[]	ni ka ka da				
H.2.b.	Verify red light in "Channel B" manual scram pushbutton is lit.	Red light lit.	[]	[]	[]				
H.2.c.	Verify "Channel B" scram solenoid GP lights out.	Four RPS B scram solenoid lights not lit.	[]	[]	[]				
H.2.d.	Verify "Channel B Manual Scram" alarm.	Annunciator 9015 A-15 lit.	[]	[]	[]				
*F.5.	Recognizes rod drifts requiring a reactor scram per section F.5.	Recognizes that 4 rods are drifting into the core, and inserts a manual reactor scram.	[]	[]					

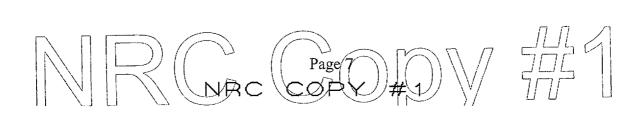
JPM Stop Time:___



Operator's Name:						
	Job Title:	RO		SRO		
JPM Title:	Perform a Ma	nual Scra	am Fun	ctional	Test with Ro	d Drifts
JPM Number:	B.1.d.				Revisi	on Number: <u>1</u>
						manual scram
K/A Number and Imp K/A: 2120		RATI	NG: 4.6	5/4.6		
Suggested Testing E	Environment:	Simulat	or			
Actual Testin	g Environmen			Simula Contro	tor 🗖 l Room	Plant
Testing Method:		Alte			YesYes	■ No □ No
Time Critical:	Yes 🔳	No				
Estimated Time to C	Complete: 9	minute	s Act	tual Ti	me Used:	minutes
References: QCOS 03	500-02, Rev. 12	2				



EVALUATION SUMMARY: Were all the Critical Elements performed satisfactorily?	Yes		No
The operator's performance was evaluated against the state and has been determined to be:			s JPM,
Comments:	 		
	 		. <u> </u>
Evaluator's Name:	 (Prin	nt)	
Evaluator's Signature:	Da	ate:	



INITIAL CONDITIONS

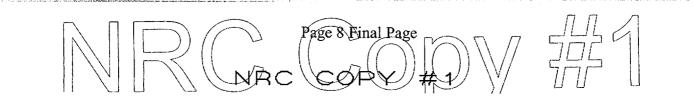
(Student Copy)

- The Unit Supervisor has ordered that a manual scram functional test be performed this shift on Unit 1.
- This JPM is not time critical.

INITIATING CUE

22 - 22 - **2** - 2

Perform a U-1 Manual Scram Functional Test IAW QCOS 0500-02.



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QCOS 0500-02 UNIT 1(2) REVISION 12 Continuous Use

MANUAL SCRAM INSTRUMENTATION FUNCTIONAL TEST

A. PURPOSE

This procedure satisfies the Technical Specifications functional test requirements of Manual Scram Instrumentation. This test also satisfies a portion of the Logic System Functional Test overlap as required by Technical Specification 3.3.1.1. (J.1.a.)

B. DISCUSSION

None.

C. EQUIPMENT REQUIRED

None.

Ε.

D. PREREQUISITES

D.1. The Unit Supervisor has completed the following:

a su presidente la contra de la c a. Unit	
b. Reason for test (check appropriate item):	1(2)
Normal Surveillance	()
Post Maintenance	()
IST Alert Range	()
Partial for	()
Other	
c. Permission to start test:	
<u>M Swech</u> US Signature <u>9-17-02</u> Date	_/_0915 Time
D.2. HCU scram pilot solenoid fuses at 2201(2)-22A panels NOT blown.	<u>Se/m</u>
PRECAUTIONS	
None.	n management an analysis a san an a
1	
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QCOS^{*}0500-02 UNIT 1(2) REVISION 12

F. LIMITATIONS AND ACTIONS

- F.1. At the completion of the surveillance the US <u>must</u> <u>immediately</u> review the results of this test for compliance to Technical Specifications requirements.
- F.2. **IE** a Control Rod inadvertently scrams, **THEN refer** to QCOA 0300-04 and QCOA 0300-11.
- F.3. **IE** the logic fails to operate properly, **THEN notify** Unit Supervisor.
- F.4. <u>IE two</u> <u>OR more</u> control rods start to drift, <u>AND</u> <u>all</u> RPS scram solenoid lights lit, <u>THEN</u> scram the Reactor.
- F.5. IE four OR more control rods start to drift, THEN scram the Reactor.
- F.6. **JE** partial testing is required, **THEN** the Unit Supervisor will **document** in the <u>PREREQUISITES</u>, **EITHER** the steps to be performed **OR** the steps to be disregarded, **AND** any special instructions required for the performance of the partial test.

G. PERFORMANCE ACCEPTANCE CRITERIA

- G.1. WHEN RX SCRAM CH A OR RX SCRAM CH B manual scram pushbutton is depressed, THEN the following actions occur:
 - a. ALL <u>four</u> respective RPS SCRAM SOLENOID GROUP indicating lights for <u>that</u> RPS channel are **out**. (J.1.a)
 - b. Annunciator 901(2)-5 A-10 OR A-15, CHANNEL A or B MANUAL SCRAM alarms.

H. PROCEDURE

:*

- H.1. **Verify** proper operation of RPS Channel A manual scram instrumentation:
 - a. **Depress** RX SCRAM CH A manual scram pushbutton.

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b. Verify <u>red</u> light on RX SCRAM CH A manual scram pushbutton is LIT.

QCOS 0500-02 UNIT 1(2) REVISION 12

> \$\$ }}

H.1. (cont'd)

f.

- c. Verify all <u>four</u> RPS Channel A SCRAM SOLENOID GROUP indicating lights are out. (G.1.a.)
- d. Verify 901(2)-5 A-10, CHANNEL A MANUAL SCRAM alarms. (G.1.b.)
- e. Reset Half-Scram:
 - (1) **Place** SCRAM RESET switch to reset position GR 2 and 3.
 - (2) **Place** SCRAM RESET switch to reset position GR 1 and 4.
 - (3) Verify SCRAM SOLENOID GROUP CHANNEL A indicating lights lit.
 - (4) **Verify** SCRAM SOLENOID GROUP CHANNEL B indicating lights **lit**.
 - **Reset** alarm 901(2)-5 A-10.
- H.2. **Verify** proper operation of RPS Channel B manual scram instrumentation:
 - a. **Depress** RX SCRAM CH B manual scram pushbutton.
 - b. Verify <u>red</u> light on RX SCRAM CH B manual scram pushbutton is LIT.
 - C. Verify all <u>four</u> RPS Channel B SCRAM SOLENOID GROUP indicating lights are out. (G.1.a.)
 - d. Verify 901(2)-5 A-15, CHANNEL B MANUAL SCRAM alarms. (G.1.b.)
 - e. **Reset** Half-Scram:
 - (1) **Place** SCRAM RESET switch to reset position GR 2 and 3.
 - (2) **Place** SCRAM RESET switch to reset position GR 1 and 4.

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·		QCOS 0500-02
an a		UNIT 1(2) REVISION 12
H.2.e. ((cont'o	1)
		(3) Verify SCRAM SOLENOID GROUP CHANNEL A indicating lights lit .
		(4) Verify SCRAM SOLENOID GROUP CHANNEL B indicating lights lit.
· · · · · · · · · · ·	f.	Reset alarm 901(2)-5 A-15.
Н.З.	<u>IE</u> ti	nis surveillance was satisfactory, <u>THEN</u>:
	a.	Surveillance performed by:
		//
n mar an	b.	Satisfactory with discrepancies and corrective actions performed, as noted:
		Yes N/A
		Comments:
		Surveillance approved by:
		US Signature Date
Н.4.	IE th	is surveillance was unsatisfactory, <u>THEN</u> :
	a.	Operator
· · · · · · · · · · · · · · · · · · ·		(1) Description of deficiencies/comments:
		(2) Work Request initiated:
Received a second se		Yes No
		(3) Surveillance performed by:
	, sing strong and the state	/
	n an	
		4
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QCOS 0500-02 UNIT 1(2)**REVISION** 12 H.4. (cont'd) ന്ന് പ്രതിപ്പെട്ടും പ്രതിന്നും പോക്കും പ്രതിന്നും പ്രതിന്നും പോക്കും പോക്കും പോക്കും പ്രതിന്നും പോക്കും പ്രതിന പ്രതിന്നും പാര്യം പറ്റും പോക്കും കുടെന്നും പ്രതിന്നും പ്രതിന്നും പ്രതിന്നും പ്രതിന്നും പ്രതിന്നും പ്രതിന്നും പ് b. Unit Supervisor (1) CR initiated: Yes _____ No ____ (2)QCAP 0230-19 Outage Report initiated: Yes _____ No ____ (3) Additional corrective action: (4) Surveillance approved by: Signature Date I. ATTACHMENTS -None. J. REFERENCES J.1. **Technical Specifications:** Table 3.3.1.1-1, Reactor Protection System Instrumentation: Manual Scram. a. J.2. P&IDs: None. J.3. **Drawings:** a. 4E-1467 (4E-2467) Sheet 3, Schematic Diagram Reactor Protection System Scram Valve Sol's, Misc. Aux. Relays. J.4. Manuals: None.

5

QCOS 0500-02 UNIT 1(2) REVISION 12

J.5. Procedures:

- a. QCGP 2-3, Reactor Scram.
- b. QCAP 0230-19, Equipment Operability.
- c. QCOA 0300-04, Mispositioned Control Rod.
- d. QCOA 0300-11, Control Rod Drift.
- e. QCOP 0500-03, Resetting Scrams.

J.G. UFSAR:

a. UFSAR Section 7.2, Reactor Protection Trip System.

Commitments:

None.

J.7.

J.8.

Other:

a. QCPWG (Procedure Writers Guide) Vol 3.

(final) NRC CÓPY #1

τ. το τράτου,		Nuclear Generation Gro	oup
		Job Performance Meas	ure
	Perform The Core	Spray Pump Operability Test For 0 Failure Of Minimum Flow Valv	Core Spray Pump B With e
		JPM Number: <u>B.1.e.</u>	
		Revision Number: <u>1</u>	
		Date: 9 <u>/2002</u>	
	Developed By:	Laug theme Instructor	<u>10/10/02</u> Date
	Validated By:	RCMMMMM SME or Instructor	<u>10-11-0</u> 2 Date
	Review By:	<u>M Swegle</u> Operations Representative	<u>///-//-02-</u> Date



Revision Record (Summary)

- Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.
- Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

Provide a copy of QCOS 1400-04 Core Spray Pump Operability Test with section D.1 and D.2. filled out for Unit 1 for a Partial for Core Spray Subsystem B signed and dated by the Unit Supervisor. Steps H.1.a. marked N/A. H.1.b.(1),(2),(4)&(5) initialed of as EO/ANSO. H.1.b.(3) recorded as 5 seconds, and H.1.b.(3)(a) initialed as ANSO. H.2. marked N/A. H.4.a. marked N/A.

UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

and the comparent statement of the

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



SIMULATOR SETUP INSTRUCTIONS

- 1. Reset the simulator to IC $\underline{21}$ (rst $\underline{21}$).
- NOTE: It is okay to use a similar IC to the IC listed above, provided the IC actually used is verified to be compatible with this and other JPMs that are scheduled to be run concurrently.
- Provide a copy of QCOS 1400-04 Core Spray Pump Operability Test with section D.1 and D.2. filled out for Unit 1 for a Partial for Core Spray Subsystem B signed and dated by the Unit Supervisor. Steps H.1.a. marked N/A. H.1.b.(1),(2),(4)&(5) initialed of as EO/ANSO. H.1.b.(3) recorded as 5 seconds, and H.1.b.(3)(a) initialed as ANSO. H.2. marked N/A. H.4.a. marked N/A.
- 3. Manual Actuation:

NONE

Malfunctions:

Fail the Core Spray Minimum Flow Valve to Auto Close using (imf cs06b)

Override 1-1402-38B handswitch to neutral using (ior dihs1140238b norm)

Remotes:

NONE

Overrides:

NONE

- 4. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 5. This completes the setup for this JPM.

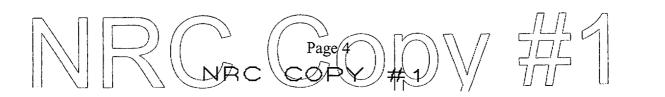
	a han shakarar a antar ay tirta da si ka katarta atar	a sata ya taku ta 🙀
Page 3 #1		

INITIAL CONDITIONS

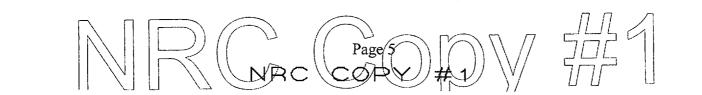
- The Core Spray System is in its normal standby lineup IAW QCOP 1400-01.
- The Core Spray Pump Operability Test is required to be performed this shift.
- An EO has vented the core spray piping, performed pre-start checks on the 1B Core Spray pump, and is standing by outside the 1B Core Spray pump room.
- All personnel are cleared out of the 1B Core Spray room as controlled by the EO.
- This JPM is not time critical.

INITIATING CUE Perform the Core Spray Pump Operability Test for the "1B" Core Spray Pump IAW QCOS 1400-04.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



	PERFORMANCE	OBJECTIVE STANDARDS	SAT UNSAT N/A
H.3.a.	Verify torus level < -2" narrow range, then alternate suction pressure limit ≥ 1 psig is met.	Checks torus level. Verifies to be \rightarrow - 2 (alternate suction pressure limit not applicable).	[] []
*H.3.b.(1).	Start 1B Core Spray pump.	Positions pump CS to start. Red light lit.	[] []
	LO is asked to report on pump op atisfactorily.	perating status, report that the 1B Core Sp	oray pump is
H.3.b.(2).	Verify MO 1-1402-38B opens.	Verifies MO 38B open light lit.	[] []
*H.3.b.(3).	Open MO 1-1402-4B.	Positions 4B CS to fully open valve open light lit.	[] []
*H.3.b.(4).	Verify MO 1-1402-38B closes.	Determines that the 38B did not close.	[] []
H.3.b.(4).	Attempts to close the 1-1402-38B.	Positions the CS for the 38B to close. Identifies that the valve still didn't close.	[] [] []
H.3.b.(4).	Report the Min. Flow valve did not close.	Informs US that 1-1402-38B did not close.	[] []
When candi pump IAW	idate identifies need to shutdown s tep <u>13 co</u>f the procedure. informs US that QCAP 0230-19	the pump IAW step F.6, give cue as US to needs to be initiated, acknowledge that y	o shutdown the
verform the			Г 7
<i>verform the</i> H.3.c.(1).	Close MO 1-1402-4B.	Positions CS to close. Close light lit.	[] []



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- 13

Operator's Name:	a betse e accionatio							
Job Title:	RO		SRO					
JPM Title	: Perfo Pump	rm the (B With	Core Spr 1 Failure	ay Pu Of M	mp Opera inimum F	bility Test low Valve	For Co	ore Spray
JPM Number	: B.1.e.					Rev	ision N	lumber: <u>1</u>
lineup, p	-P05 - C erform t	diven a f he Core	Spray P	ump l	vith a core Flow Rate th QCOS	spray loop Test and r 1400-01.	o in a s eturn t	tandby he core
K/A Number and Im K/A: 209	-		RATI	NG:	2.9/2.9			
Suggested Testing	Environ	ment:S	imulator					
Actual Testi	ng Envi	ronmer	nt:		Simulat Control		Pla	ant
			برابية والعادي المحاد المراجع					λτ
	□ Sim □ Perf		Alt		aulted: [e Path:]			No No
	D Perf		Alt No					
	□ Perf Yes	orm	No	ernat	e Path:			
Time Critical: 📮	Perf Yes Comple	orm te: <u>15</u>	No minutes	ernat	e Path:	∎ Yes		No

Job Performance Measure (JPM)



1995

B.	1	.e.

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Job Performance Measure (JPM)

The operator's performance was evaluated			s JPM,
and has been determined to be: \Box Satis	stactory	Unsatisfactory	
Comments:			
· · · · · · · · · · · · · · · · · · ·			
		·····	<u></u>
<u> </u>		<u> </u>	
		• • · · · · · · · · · · · · · · · · · ·	
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QCOS 1400-04 UNIT 1(2) REVISION 10 Continuous Use

CORE SPRAY PUMP OPERABILITY TEST

A. PURPOSE

The purpose of this procedure is to provide the necessary steps to perform the pump operability test.

B. DISCUSSION

B.1. A flow rate of 4500 gpm at a discharge pressure of 216 psig is the calculated equivalent of the flow rate 4700 gpm discharging against a Reactor pressure of 90 psig. The 200 gpm increase in flow rate is used to account for possible thermal sleeve leakage.

C. EQUIPMENT REQUIRED

None.

D. PREREQUISITES

D.1. The Unit Supervisor has completed the following:

ninteñourre a. UNIT 1(2)Reason for test (check appropriate item): b. Normal Surveillance ()Post Maintenance -Partial for Bsubsystem Steps H.3 14.4.6. Other) c. Permission to start test: US Signature Date Time D.2. Core Spray System is in the standby lineup per QCOP 1400-01 E. PRECAUTIONS IF MO 1(2)-1402-4A/B, CS BYP AND TEST VLV, is opened E.1.

without the pump running <u>AND</u> system fill is lost, <u>THEN</u> the system must be refilled and vented.



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	E.2.	
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F.3.

F.6.

An **alternate** suction pressure limit of ≥ 1 psig has been established to permit Core Spray testing during conditions when Torus level is below the <u>normal</u> band. <u>IF</u> this **alternate** limit is utilized, <u>THEN</u> limit Core Spray Pump flow rate to < 5000 gpm to ensure NPSH requirements are met.

E.3. **IF** the suction pressure is below the applicable suction pressure limit, **THEN** DO **NOT** run the Core Spray Pump. There is insufficient NPSH to run the pump and cavitation damage may occur.

F. LIMITATIONS AND ACTIONS

- F.1. Verification sections may be performed any time after the appropriate step is completed but must be completed prior to final acceptance of the surveillance.
- F.2. Motor Operated Valves Guidelines: (J.8.a)
 - a. A maximum of five starts within a one-minute period, followed by 30 minutes cooling off time.
 - b. The valve is operable during the cooling off period.
 - c. <u>WHEN</u> throttle valves are required to adjust for flow or pressure, <u>THEN</u> it may be necessary to wait a few seconds to abide by this guideline.
 - WHEN a Core Spray Pump is run in the minimum flow mode of operation for a time period exceeding 10 minutes, THEN notify the IST group to perform a vibration analysis to ensure no pump degradation has occurred. Although the pump shall not be declared inoperable, the vibration analysis should be performed within 72 hours. (J.8.c)
- F.4. **IF** a component fails to perform or fails to meet Tech Spec requirements, **THEN** notify the Unit Supervisor.
- F.5. IF partial testing is required, THEN the Unit Supervisor will document in the prerequisites EITHER the steps to be performed <u>OR</u> the steps to be disregarded, <u>AND</u> any special instructions required for the performance of the partial test.

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IF MO 1(2)-1402-38A/B, CS PMP MIN FLOW VALVE, fails in the open or closed position, **THEN** the respective Core Spray Pump should be shut down **AND** QCAP 0230-19 initiated. (J.1.a, J.8.e)

G. PERFORMANCE ACCEPTANCE CRITERIA

- G.1. Core Spray Pumps developed a flow rate of 4500 gpm discharge flow at a discharge pressure \geq 216 psig. (J.1.b, J.1.c)
- G.2. Core Spray discharge piping filled and vented. Water flow is observed through the sightglass within 39 seconds of opening the vent valves. An electronic stopwatch is not required for determining this time. The recorded time should be the operator's estimate and is expected to be accurate to within a few seconds. A venting time of greater than 39 seconds could be construed as a preconditioning action as described in NRC Information Notice 97-16, Preconditioning of Plant Structures, Systems, and Components Before ASME Code In-Service Testing or Technical Specification Surveillance Testing. Venting times less than 39 seconds assures that the system is capable of performing its design basis function regardless as to when the venting is performed in relation to the pump surveillance test. (J.6.b, J.8.f)
- G.3. MO 1(2)-1402-38A/B, CS MIN FLOW VLV, automatically operated open and close when required.
- Each Core Spray Pump suction pressure is \geq 3 psig **OR** G.4. \geq 1 psig **IF** alternate suction pressure limit is used.

H. PROCEDURE

H.A. Verify Core Spray Subsystems filled and vented: (J.6.b) NIAa.

- Core Spray Subsystem A:
 - Fully open the following valves: (1)
 - 1(2)-1402-17A, 1(2)A CORE (a) SPRAY INBD VENT VIV
 - (b) 1(2) - 1402 - 18A, 1(2)A CORE SPRAY OUTBD VENT VLV.

(2) Verify water flows from vent line.

QCOS 1400-04 UNIT 1(2)**REVISION 10** H.l.a. (cont'd) Record estimated time for water to (3) flow after opening the vents. NA seconds (a) Verify time \leq 39 seconds. (d) **IF** time was > 10 seconds, **THEN**: Initiate a CR to document that a greater than normal amount of air was found in the system. **Record** the CR number as a deficiency at end of procedure. (4) Close 1(2)-1402-18A, 1(2) A CORE SPRAY OUTBD VENT VLV. (5) Close 1(2)-1402-17A, 1(2)A CORE SPRAY INBD VENT VLV. (6) **IF** water does **NOT** flow when vented) THEN: (a) Notify US. (b) Fill and vent 1(2)A Core Spray Subsystem per QCOP 1400-01. Core Spray Subsystem B: b. (1)Fully open the following valves: (a) 1(2)-1402-17B, 1(2)B CORE SPRAY INBD VENT VLV. (b) 1(2)-1402-18B, 1(2)B CORE SPRAY OUTBD VENT VLV. (2)Verify water flows from vent line. (3) Record estimated time for water to flow after opening the vents. seconds (a) **Verify** time \leq 39 seconds. NRC COPY #1

H.1.b.(3) (cont'd)

(b) **IF** time was > 10 seconds, **THEN**: Initiate a CR to document that a greater than normal amount of air NA was found in the system. Record the CR number as a deficiency at end of NA procedure. <u>58/ g</u>_ (4)**Close** 1(2)-1402-18B, 1(2)B CORE SPRAY OUTBD VENT VLV. (5)**Close** 1(2)-1402-17B, 1(2)B CORE SPRAY INBD VENT VLV. (6) **IF** water does **NOT** flow when vented, THEN: NA Notify US. (a) (b) Fill and vent 1(2) B Core Spray NA Subsystem per QCOP 1400-01. H.2. IF Core Spray Subsystem A requires testing, THEN: **IF** Torus level < -2 inches a. NIA narrow range, **THEN** alternate suction pressure limit of ≥ 1 psig is met. b. Establish system flow and pressure by performing: Start 1(2) A SS Pump. (1)**Verify** MO 1(2)-1402-38A, CS PMP MIN (2)FLOW VLV, opens. (3)Open MO 1(2)-1402-4A, CS BXP AND TEST VLV. (4)Verify MO 1(2)-1402-38A closes. (5)**Throttle** as necessary MO 1(2)-1402-4A to establish a flow rate of \geq 4500 gpm at \geq 216 psig.

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	Ť	2.b. (cont'd	1)		•	QCOS 1400 UNIT 1(2) REVISION I	
		VIA	(6)	Record pump suc PI 1(2)-1402-40		9	psig
			(7)	Verify suction p psig <u>OR</u> if usin suction pressur	ng <u>alternate</u>	limit,	·
			(8)	IF suction press meet the above immediately stop	criteria, TH	EN	
			Ň	(a) Abort the t	test.		
				(b) Notify the	Unit Supervis	sor.	
	4 4 4 4 7		(9)	Record <u>AND</u> verify	criteria acł	nieved:	
		PARAMETER		MEASURED	LIMIT	PASS (INITIAL)	
		1(2) Pump Discharge Pressure	· ·	psig PI 1(2)-1450-1A	216 psig Minimum		-
		1(2) Pump Discharge F]	wo	gpm FI 1(2)-1450-4A	4500 gpm Minimum		
		c.	Shut	down system by:			
	• • •		(1)	Close MO 1(2)-14	102-4A.		
· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·		(2)	Verify MO 1(2)-14 system flow dec:		as	
	n		(3)	Stop 1(2)A CS PU	JMP.	\backslash	
			(4)	Close MO 1(2)-14	02-38A.		
		d.	disc	ver pressure cond harge piping exis y Pump is stopped	sts after 1(2)A Core	
			(1)	Crack open MO 1(reduce pressure		slowly	<u> </u>
		рани 	(2)	Close MO 1(2)-14 reaches 90 psig PI 1(2)-1450-1A	as indicated	on	
· · · · · · ·	• 	n formalista na secondaria		NRC COP	ŶY #1		X

c			QCOS 1400-04 UNIT 1(2) REVISION 10	
H.2. (COI	nt'd)			
NA NA	per	pressure can <u>NOT</u> be maintained a forming depressurization step al N: (J.8.d)		
	(1)	Open MO 1(2)-1402-4A.		
	(2)	Close MO 1(2)-1402-4A.		
	、(3)	Fill and vent 1(2)A Core Spray Subsystem per QCOP 1400-01.		
Н.3.	IF Core S THEN:	pray Subsystem B requires testi	ng,	
	nar: suci	orus level < -2 inches row range, <u>THEN</u> alternate tion pressure limit of psig is met.	_ <i>\/\</i> A	
		blish system flow and pressure by forming:	Y	
	(1)	Start 1(2) B CS Pump.	2	
	(2)	Verify MO 1(2)-1402-38B opens .	1994 - 197 - 197 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1994 - 1 	
	(3)	Open MO 1(2)-1402-4B.	<u></u>	
	(4)	Verify MO 1(2)-1402-38B closes.		
	(5)	Throttle as necessary MO $1(2)-14$ to establish a flow rate of ≥ 4500 gpm at ≥ 216 psig.	102-4B	
	(6)	Record pump suction pressure PI 1(2)-1402-40B (at pump).		
	(7)	Verify suction pressure is ≥ 3 psig OR if using alternate limit suction pressure is ≥ 1 psig.		
	(8)	IF suction pressure does NOT meet the above criteria, THEN immediately stop the Core Spray Pump.		
		(a) Abort the test.		
		(b) Notify the Unit Supervisor	e terte di anti di la constante di constante di constante di constante di constante di constante di constante di •	4.00

H.3.b. (cont'd)

d.

e.

(9) Record AND verify criteria achieved:

PARAMETER	MEASURED	LIMIT	PASS (INITIAL)	
1(2) Pump B Discharge	psig	216 pair		
Pressure	PI 1(2)-1450-1B	216 psig Minimum		
1(2) Pump B Discharge Flow	gpm	4500		
Discharge Flow	FI 1(2)-1450-4B	4500 gpm Minimum		

- c. Shut down system by:
 - (1) **Close** MO 1(2)-1402-4B.
 - (2) **Verify** MO 1(2)-1402-38B **opens** as system flow decreases.
 - (3) **Stop** 1(2)B CS PUMP.
 - (4) **Close** MO 1(2)-1402-38B.
 - **IF** over pressure condition (90 psig) in discharge piping exists after 1(2)B Core Spray Pump is stopped, **THEN**: (J.8.d)
 - (1) Crack open MO 1(2)-1402-4B to slowly reduce pressure.
 - (2) Close MO 1(2)-1402-4B when
 pressure reaches 90 psig,
 as indicated on PI 1(2)-1450-1B,
 CS HEADER.
 - **IF** pressure can **NOT** be maintained after performing depressurization step above, **THEN**: (J.8.d)
 - (1) **Open** MO 1(2)-1402-4B.
 - (2) **Close** MO 1(2)-1402-4B.
 - (3) Fill and vent 1(2)B Core Spray Subsystem per QCOP 1400-01.

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H.4.	Peri are	orm verification that Con in standby lineup:	<u>re Spray valves</u>	
jan ken kenuan pengkarapat (pengharapat kenalakan kenalapat kenalakan kenalapat kenalakan pengkarapat kenalakan Kenalakan bertur dari kenalakan pengkarapat kenalakan pengkarapat kenalakan pengkarapat kenalakan pengkarapat ke	a.	Core Spray Subsystem A:	n na serenda nazione e se en	มหารสินให้ไม่ได้ แล้ว แม่ส่วนของ ได้การสินใจ กระ และหม่าง ก่อนไป (เการ์ ก่อนไป
		Component	Position	
		1(2)-1402-17A	Closed	NA
		1(2)-1402-18A	Closed	
		MO 1(2)-1402-38A	Closed	
		MO 1(2)-1402-4A	Closed	
		1(2)A CS PMP Switch	NORMAL	
	b.	Core Spray Subsystem B:		
		Component	Position	
		1(2)-1402-17B	Closed	
		1(2)-1402-18B	Closed	
a and the second se	in contractor	MO 1(2)-1402-38B	Closed	
 The second s	ar a sa s	MO_1(2)-1402-4B	Closed	
		1(2)B CS PMP Switch	NORMAL	
H.5.	IF th	nis surveillance was satis	sfactory, THEN :	
	a.	Satisfactory with discre corrective actions perfo	pancies and rmed, as noted:	
			Yes	N/A
		Comments:		
				<u></u>
	b.	Surveillance performed b	y:Signature	/ Date
	c.	Surveillance approved by	: US Signature	/ e Date

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		QCOS 1400-04 UNIT 1(2)	
		REVISION 10	
	H.6.	IF this surveillance was unsatisfactory, THEN:	
		a. OPERATOR	
		(1) Description of deficiencies/comments:	
		(2) Work Request (WR) initiated:	
een makalaatii dhukuma teen kasar	en en de la companya de la constante de la companya de la companya de la companya de la companya de la company	YesNo	
		(3) Surveillance performed by:	
		Signature	
		b. UNIT SUPERVISOR	
ninter in the second se			
		(1) CR initiated:	
		Yes No	
		(2) QCAP 0230-19 initiated:	
edition and and and and	an an an ann an an an an an an an an an	Yes No	1
	an a sa s	(3) Additional corrective action:	
		(4) Surveillance approved by:	
ann an an an a		SignatureDate	
	H.7.	Attach this completed surveillance to appropriate package OR Outage Report, as appropriate.	
Netter Contractor	ΙΛΤΤΛΛ		
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	None.		
£.12 .	<pre>N</pre>		
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	• • • • • • • • • • •		

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J. REFERENCES

J.1. Technical Specifications:

- a. TS 3.3.5.1, Emergency Core Cooling System (ECCS) Instrumentation.
- b. TS 3.5.1, ECCS Operating.
- c. TS 3.5.2, ECCS Shutdown.

J.2. **P&IDs:**

a. M-36 (M-78), Diagram of Core Spray Piping.

J.3. Drawings:

None.

J.4. Manuals:

None.

J.5. **Procedures:**

QCOP 1400-01, Core Spray System Preparation for Standby Operation.

- b. QCOP 1400-03, ECCS Fill System.
- c. QCAP 0230-19, Equipment Operability.
- d. QCOS 1400-02, Core Spray System Motor Operated Valve Operability Test.
- e. QCOS 1400-01, Quarterly Core Spray System Flow Rate Test.

J.6. UFSAR:

- a. UFSAR 6.3.2.1, Core Spray Subsystem.
- b. UFSAR 6.3.2.1.4, ECCS.

J.7. Commitments:

None.

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		QCOS 1400-04
		UNIT 1(2) REVISION 10
J.8.	Oth)ers:
-	a.	Eenigenburg Letter to R. Bax dated 10-28-85, Operational Guidelines for Motor Operated Valves.
್ರದೇಶಿ ಕಲ್ಲಿ ಕಾರ್ಯವರ್ ಎಂ. ನಿಕ್ಷಿ ಶ್ರೀ ತಿಕ ಿಗಳು ಕೊಡಿತಿಗಳು ಕಿಂಗಿಕೆ. ಕಲ್ಲಿ	b.	Letter from D. Butcher to W. Koester 7-12-77, G-EBO-7-172 (Station Letter 77-2042).
	c.	NRC Bulletin 88-04 Potential Safety Related Pump Loss.
	d.	DVR 4-1-87-047, B Core Spray Header <40 psig.
	'е.	K. Graesser Letter to N. Kalivianakas dated 12-4-85, ECCS Pump Minimum Flow Valves.
	f.	Design Analysis No. QDC-1400-M-1170.
· · · · · · · · · · · · · · · · · · ·	g.	QCPWG (Procedure Writers Guide), Vol. 3.
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4.

Job Performance Measure (JPM)

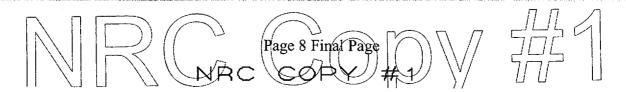
INITIAL CONDITIONS

(Student Copy)

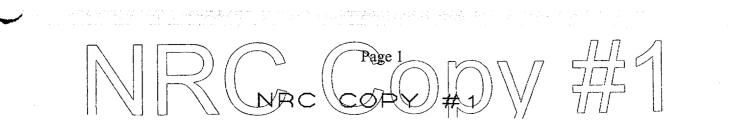
- The Core Spray System is in its normal standby lineup IAW QCOP 1400-01.
- The Core Spray Pump Operability Test is required to be performed this shift.
- An EO has vented the core spray piping, performed pre-start checks on the 1B Core Spray pump, and is standing by outside the 1B Core Spray pump room.
- All personnel are cleared out of the 1B Core Spray room as controlled by the EO.
- This JPM is not time critical.

INITIATING CUE

Perform the Core Spray Pump Operability Test for the "1B" Core Spray Pump IAW QCOS 1400-04.



		Exel
		Nuclear
	Nuclear Generation Grou	p
	Job Performance Measur	e
	Venting Of the Primary Containment due to High Hydrog Vent Valve to Open	en with a Failure of a
	JPM Number: <u>B.1.f.</u>	
	Revision Number: <u>1</u>	
- Andrikan mere	Date: <u>9/2002</u>	
	Developed By: <u>Jacque hernon</u> Instructor	<u>10/10/</u> 02 Date
	Validated By: <u>KCnnnland</u> SME or Instructor	<u>10-11-04</u> Date
	Review By: <u>JM Swegle</u> Operations Representative	<u>/0-//- 02.</u> Date
1		



Revision Record (Summary)

- Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.
- Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.

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SIMULATOR SETUP INSTRUCTIONS

- 1. Reset the simulator to IC <u>95 (rst 95</u>). This IC is a shutdown reactor, stable following a scram and is setup specifically for this JPM. If it is not available follow the directions below.
- IC Description: The Reactor is scrammed, Group II isolation in effect, DW pressure ≈ 8.6 psig, Torus pressure ≈ 6.9 psig.

NOTE: It is okay to use a similar IC to the IC listed above, provided the IC actually used is verified to be compatible with this and other JPMs that are scheduled to be run concurrently.

3. Manual Actuations:

- Depress both scram buttons to scram the Reactor then perform QCGP 2-3 actions.
- Prevent HPCI injection by tripping HPCI with the trip latch.
- Ensure reactor building vents have isolated and "B" SBGT train is operating.

Ensure AO-1601-61, 62, 63, 60, 23, 24 are closed.

- Start the 7th DW cooler.
- 4. Malfunctions:
 - Cause a Group II Isolation to seal in using malfunction RP07. (*imf rp07a) & (imf rp07b)*
 - Insert Main Steam line leak after the flow restrictors (*imf ms05a 0.2*)
 - Override the 1-1601-61 valve closed (ior dihs1160161 close)
- 5. Remotes: NONE
- 6. Overrides:
 - Override the Hydrogen recorder to 2.5 *(ior aoh212406a 25)*
- 7. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 8. This completes the setup for this JPM.

Page 3

INITIAL CONDITIONS

- A transient has occurred resulting in hydrogen generation.
- The US has entered the Hydrogen control procedure, QGA 200-5.
- Chemistry has sampled the containment atmosphere and determined that the offsite release rate will stay below the LCO when venting has commenced.
- Chemistry has recommended using SBGTS as a vent path.
- There <u>are</u> as many fans as possible operating.
- SBGT is operating.
- The Essential Service bus and both RPS busses are energized.
- Station Director has given permission to vent (NOT OK to exceed release rates).
- This JPM is not time critical.

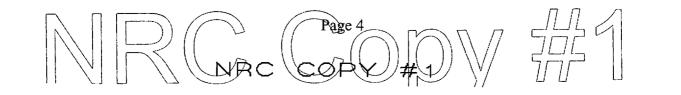
INITIATING CUE

an interior

Line-up and begin venting the Torus through SBGT in accordance with QCOP 1600-13 to reduce hydrogen concentration in the containment.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.

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	<u>Job Perio</u>	<u>rmance Measure (JPM)</u>	
n na manana na sana karang karang Karang karang	JPM Start Time: 140		
	PERFORMANCE	OBJECTIVE STANDARDS	SAT UNSAT N/A
	Obtain the procedure to be used.	Procedure QCOP 1600-13 obtained.	
F.2.	Verify closed the following Primary Containment valves:	Verify closed the following Primary Containment valves:	
	a. Torus 2" Vent vlv.	AO 1-1601-61, closed light lit.	[1 [] []
	b. DW 2" Vent vlv.	AO 1-1601-62, closed light lit.	
	c. Vent to SBGTS.	AO 1-1601-63, closed light lit.	
	d. Torus 18" Vent vlv.	AO 1-1601-60, closed light lit.	
	e. DW 18" Vent vlv.	AO 1-1601-23, closed light lit.	
	f. Vent to RX Bldg. Exh Sys.	AO 1-1601-24, closed light lit.	
F.3.a.	Verify "B" SBGTS train is running.	"B" train of SBGTS verified running.	
F.3.b.	Announce evacuation of SBGT area and that plant radiological conditions may change as containment is vented.	Announcement made over plant page.	[] [] []
F.3.c.	Verify MASTER VENT MODE switch in NORM.	Verifies switch in NORM.	installander of the second sec
F.3.d.(1)	Place the VENT ISOL SIG BYP key switch to TORUS position and verifies alarm actuates.	Switch is momentarily placed in TORUS position, AND alarm 901-3 A-15 verified on.	[] [] []
F.3.d.(2)	Open Vent to SBGTS.	Positions AO 1-1601-63 CS to open open light lit.	[] [] []
F.3.d.(3)	Attempts to open the Torus 2" Vent valve and recognizes valve fails to open	Positions AO 1-1601-61 CS to open identifies valve did not change	[] []

position, open light not lit.

failed to open.

Page 5

Notifies US that 1-1601-61 valve

fails to open.

open.

Notifies US of valve failure to

Job Performance Measure (JPM)

B.1.f.

[]

[]

[]

PERFORMANCE **OBJECTIVE STANDARDS** SAT UNSAT N/A CUE: Acknowledge 1-1601-61 valve failed to open. If candidate stops at this point or requests direction from the US, ask them for their recommendation. If candidate does not offer a recommendation, tell them to continue on with procedure. Note to evaluator: The next step in the procedure F.3.e. allows the candidate to vent the drywell if torus venting is not able to control hydrogen concentration as long as drywell pressure is less than 25psig. *F.3.e.(1) Place the VENT ISOL SIG Switch is momentarily placed in [] [] BYP key switch to DRYWELL position, DRYWELL position and AND verifies alarm actuates. alarm 901-3 A-15 verified on. F.3.e.(2) Verifies Torus 2" Vent valve Verifies AO 1-1601-61 closed [] [] closed. closed light lit. *F.3.e.(3) Open Vent to SBGTS. Verifies AO 1-1601-63 open [] [] open light lit. *F.3.e.(4) Opens the Drywell 2" Vent Positions AO 1-1601-62 CS to open [] [] valve. open light lit. Evaluator Note: Due to simulator set-up for this JPM, drywell pressure and hydrogen concentration will not show a reducing trend so you must cue candidate that these parameters are decreasing. Cue: Inform candidate that drywell pressure and hydrogen concentration is dropping.

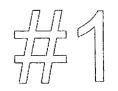
F.3.e.(6)	Monitor Release Rate.	Monitors, 1/2-1704-19, CHIMNEY GAS ACTIVITY recorder on Panel 912-4 <u>AND</u> 1/2-1740-202, MN CHIMNEY GAS ACTIVITY recorder 912-1.	[] [] []
F.3.e.(6)(a)	Verify release rate limit is NOT being exceeded.	Contacts Chemistry or verifies absence of alarms 912-1 E-9 and F-9 on 912-1 to ensure limit is NOT being exceeded.	[] []
F.3.e.(7)	Logs data in log book.	Log the following information in the Unit Log Book: (a) Time of venting start & stop. (b) Drywell and Torus pressure at time of vent start & stop.	[] []

Page 6

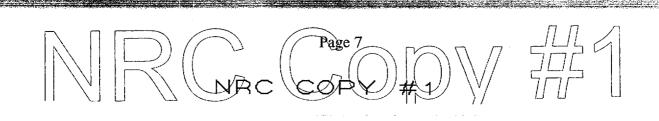
snoula inform you that the task is completed.

14:22

JPM Stop Time:



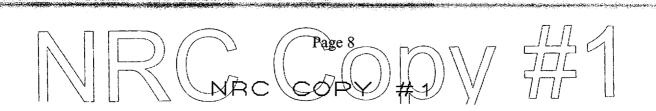
Operator's Name:		Job Per	formai	<u>ice M</u>	easure	(JPM)		
JPM Title: Venting Of the Primary Containment due to High Hydrogen with a Failure of a Vent Valve to Open JPM Number: B.1.f. Revision Number: 1 Task Number and Title: SR-0001-P038, Post Accident Venting Of The Primary Containment K/A Number and Importance: K/A: 500000 EA1.03 Rating: 3.4/3.2 Suggested Testing Environment: Simulator Plant Actual Testing Environment: Simulator Plant Testing Method: Simulate Faulted: Yes No Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: 12 minutes	Operator's Name:			anna an tarain Anna an tarain	an in the state of t	20		en ander an der stander ander an der stander ander
a Vent Valve to Open JPM Number: B.1.f. Revision Number: 1 Task Number and Title: SR-0001-P038, Post Accident Venting Of The Primary Containment K/A Number and Importance: K/A: 500000 EA1.03 Rating: 3.4/3.2 Suggested Testing Environment: Simulator Plant Actual Testing Environment: Simulator Plant Control Room Plant Control Room Testing Method: Simulate Faulted: Yes No Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: 12 minutes		Job Title:	RO		SRO			
Task Number and Title: SR-0001-P038, Post Accident Venting Of The Primary Containment K/A Number and Importance: K/A: 500000 EA1.03 Rating: 3.4/3.2 Suggested Testing Environment: Simulator Actual Testing Environment: Simulator Plant Control Room Testing Method: Simulate Faulted: Yes No Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: 2 minutes	JPM Title: Venting (a Vent Va	Of the Primary alve to Open	v Contair	iment c	lue to Hi	gh Hyd	rogen v	vith a Failure of
SR-0001-P038, Post Accident Venting Of The Primary Containment K/A Number and Importance: K/A: 500000 EA1.03 Rating: 3.4/3.2 Suggested Testing Environment: Simulator Actual Testing Environment: Simulator Actual Testing Environment: Simulator Testing Method: Simulate Perform Alternate Path: Yes No Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: 12 minutes	JPM Number:	B.1.f.					Revisic	n Number: 1
K/A: 500000 EA1.03 Rating: 3.4/3.2 Suggested Testing Environment: Simulator Actual Testing Environment: Simulator Control Room Plant Control Room Plant Testing Method: Simulate Perform Alternate Path: Yes No Time Critical: Yes No Estimated Time to Complete:			cident V	⁷ enting	Of The 1	Primary	Contai	nment
Actual Testing Environment: Simulator Control Room Plant Testing Method: Simulate Perform Faulted: Yes No Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: Plant Plant Plant No Plant No Alternate Path: Yes No			Rat	ing: 3.4	4/3.2			
□ Control Room Testing Method: □ Simulate Faulted: □ Yes ■ No □ Perform Alternate Path: ■ Yes □ No Time Critical: □ Yes ■ No Estimated Time to Complete: 20 minutes Actual Time Used: 13 minutes	Suggested Testing	Environment	: Simul	ator				
□ Perform Alternate Path: ■ Yes □ No Time Critical: □ Yes ■ No Estimated Time to Complete: 20 minutes Actual Time Used: 13 minutes	Actual Testin	ng Environme	ent:					Plant
Time Critical: Yes No Estimated Time to Complete: 20 minutes Actual Time Used: 3 minutes	Testing Method:					🛛 Ye	5	No
Estimated Time to Complete: <u>20</u> minutes Actual Time Used: <u>1</u> minutes		☐ Perform	Α	lternat	e Path:	■ Ye	5	D No
	Time Critical:	I Yes 🔳	l No					
References: QCOP 1600-13, Rev. 15	Estimated Time to (Complete: <u>2</u>	<u>0</u> minut	es A	ctual Ti	me Use	d:_⊥_	2 minutes
	References: QCOP 1	600-13, Rev.	15					
				-			٠	



B.1.f.

Job Performance Measure (JPM)

				tion of spaces	and the second state of the se
EVALUATION SUMMARY:					
Were all the Critical Elements perf	ormed satisfactorily?		Yes		No
The operator's performance was ev	aluated against the star				is JPM,
and has been determined to be: \Box	Satisfactory		nsatisfa	ctory	
Commenter					
Comments:		- <u></u>			
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n Balang na Anton San ang Balanda Palan ang A	and the second	a		2	na ana ang ang ang ang ang ang ang ang a
Evaluator's Name:	West		(F	rint)	
Evaluator's Signature:			Da	te	



QCOP 1600-13 UNIT 1(2) REVISION 15 Continuous Use

POST- ACCIDENT VENTING OF THE PRIMARY CONTAINMENT

A. PURPOSE

The purpose of this procedure is to provide the necessary steps for post-accident venting the Primary Containment as directed by QGA or SAMGs procedures.

B. DISCUSSION

- B.1. Attachment A, POST-ACCIDENT VENTING FLOWCHART, is provided to accommodate quick execution of this procedure. It does **NOT** contain the level of detail that the text procedure contains, but represents the fundamental steps that must be performed in order to perform the task. The text procedure should be referenced if more detail is required. All supporting sections of the procedure (i.e., Precautions, Prerequisites, etc.) are applicable to the flowchart, as well as to the text procedure.
- B.2. This procedure will ask the operator to verify that the radioactive release rate is less than the Technical Specification release rate LCO (ODCM). This can be accomplished by one of the following methods:
 - a. **IF** a release is in progress, **THEN** release rates less than the specified limit can be verified by the absence of alarms E-9 and F-9 on the 912-1 panel.
 - b. Calculate the release rate per QEP 0155-02 and verify that the release rate is less than the Unusual Event EAL.
 - c. **IF** a release is **NOT** in progress, **THEN** obtain a vent recommendation from Chemistry per QCCP 1300-01 **OR IF** there are indications of core damage, **THEN** QCHRSS 0700-02.
 - B.3. The preferred method for venting the Primary Containment is through the Torus. Studies performed by General Electric indicates a decontamination factor of up to four is provided when vented gases are required to bubble through water first. This will also help in preventing the Torus to Drywell Vacuum Breakers from cycling.

C. PREREQUISITES

- C.1. **IF** QGA or SAMG procedures do **NOT** state "OK to exceed Release Rate Limits," **THEN** vent recommendation provided by the Chemistry Department.
- C.2. The RPS and Essential Service System (ESS) buses energized to supply power for vent valve solenoids.
 - a. <u>IF</u> power is unavailable from RPS to operate the valves in this procedure, <u>THEN</u> implement QCOP 1600-28 to install an alternate power supply.

D. PRECAUTIONS

b.

D.2.

D.1.

Venting the Primary Containment, irrespective of offsite radioactive release rates, is performed to preserve the structural integrity of Primary Containment <u>OR</u> to control Primary Containment Hydrogen concentration. If possible, the operator should attempt to limit the total amount of the radioactive release by controlling and maintaining pressure or Hydrogen concentration below their applicable limits rather than maintaining a continuous vent path. <u>WHEN</u> a vent path is being used to control Primary Containmentparameters, <u>THEN</u> venting should maintain the following conditions:

- a. **IF** the QGAs or SAMGs do **NOT** allow exceeding Release Rate Limits <u>AND</u> containment is being vented to control hydrogen concentration, <u>THEN</u> control hydrogen concentration below 0.5%.
 - **IF** the QGAs or SAMGs allow exceeding Release Rate Limits, **THEN**:
 - (1) **<u>IF</u>** venting to control pressure, <u>**THEN**</u> control below the Primary Containment Pressure Limit.
 - (2) **IF** venting to control hydrogen concentration, **THEN** control Primary Containment below 6%.

(1) A second se second seco

Venting the Primary Containment at high pressure can result in changing radiological conditions in the Reactor Building <u>AND</u> Turbine Building. **Refer** to QCOA 1800-01 **AND** QCOA 1800-02.

E. LIMITATIONS AND ACTIONS

- E.1. Simultaneous venting of Unit 1 and 2 via the Augmented Primary Containment Vent (APCV) system is **NOT** allowed since APCV has a common line to the chimney from each unit. **IF** required to vent both units, **THEN** the units should be alternately vented.
- E.2. **IF** Primary Containment is being threatened, **THEN** the order of procedure steps can be altered to allow initiation of vent flow before dilution flow vent fans are started.
- E.3. **IF** QGA and SAMG steps that direct venting are structured to allow the flexibility of venting before the applicable limit is reached, **THEN** appropriate timing of the vent should be determined using considerations presented the TSG Reference Manual, Attachment E. **Contact** the TSC for assistance in implementing this Attachment.

F. PROCEDURE

- F.1. **Operate** as many of the following fans as possible to 44^r provide dilution flow:
 - a. Turbine Building Exhaust Fan per QCOP 5750-01.
 - b. Radwaste Exhaust Fans per QCOP 5750-03.

F.2. Verify closed:

- a. AO 1(2)-1601-61, TORUS 2-INCH VENT VLV.
- b. AO 1(2)-1601-62, DW 2-INCH VENT VLV.
- C. AO 1(2)-1601-63, VENT TO SBGTS.√
- d. AO 1(2)-1601-60, TORUS 18-INCH VENT VLV.
- e. AO 1(2)-1601-23, DW 18-INCH VENT VLV.

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f. AO 1(2)-1601-24, VENT TO RX BLDG EXH SYS.

CAUTION

IF during performance of the following step the release rate exceeds the release rate limit referenced in the QGAs <u>OR</u> SAMGs <u>AND</u> the QGA <u>OR</u> SAMG procedures do <u>NOT</u> state "OK to exceed Release Rate Limits," <u>THEN</u> the vent operation <u>must</u> be terminated.

F.3. **IF** Drywell **OR** Torus pressure is less than 25 psig, **THEN** vent through SBGT using the 2-inch vent lines: **Verify** a SBGT train in operation. a. Announce evacuation of SBGT train area AND that b. plant radiological conditions may change as the Primary Containment is vented. Verify MASTER VENT MODE SWITCH in NORM. \checkmark c. **IF** Torus level is less than 30 feet **AND** Torus đ. pressure is less than 25 psig, THEN vent the Torus (H.8.e): (1)**IF** a Group II Isolation signal is present AND Reactor Mode Switch is NOT in RUN, THEN momentarily place the VENT ISOL SIG BYP switch to TORUS position. Verify alarm 901(2)-3 A-15 actuates. **Open** AO 1(2)-1601-63, VENT TO SBGTS. ✓ (2)Open AO 1(2)-1601-61, TORUS 2-INCH VENT VLV.≯ (3) (4) Control amount of vent flow by cycling AO 1(2)-1601-61, TORUS 2-INCH VENT VLV between the open and close positions as required to achieve the desired Primary Containment response.

	QCOP 1600-13 UNIT 1(2) REVISION 15
	an a
(5) Monitor 1/2-1705-19, CHIMNEY recorder on Panel 912-4 ANE CHIMNEY GAS ACTIVITY recorded) 1/2-1740-202, MN
 (a) IF QGA or SAMG procedur "OK to exceed Release I THEN verify release rate in the QGAs OR SAMGs i exceeded. 	Rate Limits," e limit referenced
(6) Log the following information Log Book:	on in the Unit
(a) Time of vent start AND	stop.
(b) Drywell and Torus press vent start <u>AND</u> stop.	sure at time of
IF Torus venting is NOT able to c Containment pressure/hydrogen con Drywell pressure is less than 25 the Drywell (H.8.e.):	centration AND
(1) IF a Group II Isolation signal AND Reactor Mode Switch is momentarily place the VENT IS switch to DRYWELL position. 901(2)-3 A-15 actuates.	NOT in Run, THEN SOL SIG BYP
(2) Verify close AO 1(2)-1601-61, VENT VLV.	TORUS 2-INCH 🗸
(3) Open AO 1(2)-1601-63, VENT T	O SEGTS.
(4) Open AO 1(2)-1601-62, DW 2-1	NCH VENT VLV.
(5) Control amount of vent flow AO 1(2)-1601-62, DW 2-INCH V the open and close positions achieve the desired Primary response.	ENT VLV between as required to
	 recorder on Panel 912-4 ANE CHIMNEY GAS ACTIVITY records (a) IF QGA or SAMG procedur "OK to exceed Release D THEN verify release rates in the QGAs OR SAMGs i exceeded. (6) Log the following informatic Log Book: (a) Time of vent start AND (b) Drywell and Torus press vent start AND stop. IF Torus venting is NOT able to containment pressure/hydrogen cond Drywell pressure is less than 25 the Drywell (H.8.e.): (1) IF a Group II Isolation signation AND Reactor Mode Switch is I momentarily place the VENT IS switch to DRYWELL position. 901(2)-3 A-15 actuates. (2) Verify close AO 1(2)-1601-61, VENT VLV. (3) Open AO 1(2)-1601-63, VENT T (4) Open AO 1(2)-1601-62, DW 2-I (5) Control amount of vent flow AO 1(2)-1601-62, DW 2-INCH V the open and close positions achieve the desired Primary

F.3.e. (cont'd)

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- Monitor 1/2-1705-19, CHIMNEY GAS ACTIVITY recorder on Panel 912-4 AND 1/2-1740-202, MN CHIMNEY GAS ACTIVITY recorder on 912-1.
 - (a) IF QGA or SAMGs procedures do NOT state, "OK to exceed Release Rate Limits," THEN verify the release rate limit referenced in the QGAs OR SAMGs is NOT being exceeded.
- (7) **Log** the following information in the Unit Log Book:
 - (a) Time of vent start AND stop.
 - (b) Drywell and Torus pressure at time of vent start **AND** stop.

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<u>WHEN</u> any <u>one</u> of the following conditions is met, <u>THEN</u> continue with this procedure:

- (1) Venting is complete.
- (2) QGAs <u>OR</u> SAMGs do <u>NOT</u> give permission to exceed release rates <u>AND</u> release rates will be exceeded.
- (3) QGAs give permission to exceed release rates <u>AND</u> the 2-inch vents are inadequate to accomplish the required venting.
- (4) Pressure \geq 25 psig in the area being vented.
- **Terminate** venting through SBGT:
 - (1) Close AO 1(2)-1601-61, TORUS 2-INCH VENT VLV.
 - (2) **Close** AO 1(2)-1601-62, DRYWELL 2-INCH VENT VLV.
 - (3) **Close** AO 1(2)-1601-63, VENT TO SEGTS.

- (4) IF a Group II Isolation signal was bypassed, THEN reset the Group II Isolation to clear the bypass signal. Verify alarm 901(2)-3 A-15 clears.
- (5) IF SBGT is NOT required to remain operating, THEN shut down SBGT per QCOP 7500-02.

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F.4. IF QGA procedures state, "OK to exceed Release Rate Limits," THEN :
a. Evacuate the Reactor Building <u>AND</u> Turbine Building.
b. Place MASTER VENT MODE SWITCH in APCV position.
c. Verify closed AO 1(2)-1699-7, VENT TO RX BLDG.
d. Place AO 1(2)-1601-24 CIS OVERRIDE in the OVERRIDE position AND hold for 1 second.
e. Simultaneously place AO 1(2)-1601-23 CIS OVERRIDE AND AO 1(2)-1601-60 CIS OVERRIDE in the OVERRIDE position AND hold for 1 second.
f. Open AO 1(2)-1601-24, VENT TO RX BLDG EXH SYS.
g. IF torus level is <30 feet, <u>THEN</u> vent the torus:
(1) Open AO 1(2)-1601-60, TORUS 18-INCH VENT VLV.
(2) Open AO 1(2)-1699-6, VENT TO MAIN CHIMNEY.
(3) Control amount of vent flow by cycling AO 1(2)-1699-6, VENT TO MAIN CHIMNEY between the open and close positions as required to achieve the desired Primary Containment response.
 (4) Monitor 1/2-1705-19, CHIMNEY GAS ACTIVITY recorder on Panel 912-4 AND 1/2-1740-202, MN CHIMNEY GAS ACTIVITY recorder on 912-1 to verify proper documentation of the release.
(5) Log the following information in the Unit Log Book:
(a) Time of vent start AND stop.
(b) Drywell and Torus pressure at time of vent start <u>AND</u> stop.

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	F.4. (cor	nt'd)	auktoriaante andere entre (oor oor oor eeu euro) adaa kant (Mikinaide) al arreador eo ar ar ar ar ar ar ar ar a 1990 - 19
		h.	<u>IF</u> torus venting is <u>NOT</u> able to control Primary Containment pressure/hydrogen concentration <u>OR</u> torus level \geq 30 ft., <u>THEN vent</u> the Drywell:
			 (1) Verify closed AO 1(2)-1601-60, TORUS 18-INCH VENT VLV.
· · · · · · · · · · · · · · · · · · ·			(2) Open AO 1(2)-1601-23, DW 18-INCH VENT VLV.
			(3) Open AO 1(2)-1699-6, VENT TO MAIN CHIMNEY.
			(4) Control amount of vent flow by cycling AO 1(2)-1699-6, VENT TO MAIN CHIMNEY between the open and close positions as required to achieve the desired Primary Containment response.
san an Tarihan Managan Managan ang san ang san ang Managan ang san ang san ang san ang Managan ang san ang san ang san ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san Managan ang san ang san San ang san			(5) Monitor 1/2-1705-19, CHIMNEY GAS ACTIVITY recorder on Panel 912-4 <u>AND</u> 1/2-1740-202, <u>MN CHIMNEY GAS ACTIVITY recorder on 912-1 to</u> verify proper documentation of the release.
		a sa s	(6) Log the following information in the Unit Log Book:
		a la desarra an	(a) Time of vent start AND stop.
			(b) Drywell and Torus pressure at time of vent start <u>AND</u> stop.
		i.	WHEN venting is complete, <u>THEN</u> verify closed AO 1(2)-1699-6, VENT TO MAIN CHIMNEY.
· · · · · · · · ·		j.	WHEN 10 minutes have elapsed, THEN:
			(1) Verify closed AO 1(2)-1601-23, DW VENT VLV.
			(2) Verify closed AO 1(2)-1601-60, TORUS VENT VLV.
		k.	Close AO 1(2)-1601-24, VENT TO RX BLDG EXH SYS.
		1	Place MASTER VENT MODE SWITCH in NORM position.
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F.4. (cont'd)

- - m. <u>WHEN</u> time <u>AND</u> radiation dose rates permit, <u>THEN</u> drain condensation from the containment vent line:
 - (1) Contact Mechanical Maintenance to install a hose connection on drain line 1(2)-1642-3/4", downstream of the 1(2)-1699-8 valve.
 - (2) Route hose to floor drain <u>AND</u> throttle open 1(2)-1699-8.
 - (3) <u>WHEN</u> draining is complete, <u>THEN</u> close 1(2)-1699-8.

G. ATTACHMENTS

G.1. Attachment A Post-Accident Venting Flowchart.

H. <u>REFERENCES</u>

H.1. Technical Specifications:

TS Section 3.6.3.1, Primary Containment Oxygen Concentration.

b. TS Section 3.6.2.5, Drywell-to-Suppression Chamber Differential Pressure.

н.2. **P&IDs:**

а.

- a. M-34 (M-76), Diagram of Pressure Suppression Piping.
- b. M-44, Diagram of Standby Gas Treatment.

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н.з. Drawings:

- a. 4E-1503B (4E-2503B), Schematic Diagram PIC System Panel 901(2)-15 Trip Logic and Condenser.
- b. 4E-1509A/B Shts 1 & 2 (4E-2509A/B Shts 1 & 2), Schematic Diagram PCI System Atmosphere Control System.
- c. 4E-1510 (4E-2510), Schematic diagram PCI System MO 1(2)-1601-57 & Miscellaneous Valves 1601-20A-20B.

Manuals:

None.

H.4.

H.5. **Procedures:**

- a. QCCP 1300-01, Drywell & Suppression Chamber Venting & Purging.
- b. QCHRSS 0700-02, Containment Air Sampling Using the Gas Partitioner in Manual Mode.
- c. QCOP 7500-01, Standby Gas Treatment System (SBGTS) Standby Operation and Start-up.
- d. QCOP 7500-02, Standby Gas Treatment System (SBGTS) Shutdown.
- e. QCOP 5750-01, Turbine Building Ventilation System.
- f. QCOP 5750-02, Reactor Building Ventilation System.
- g. QCOP 5750-03, Radwaste Building Ventilation System.
- h. QCOA 1800-01, Area High Radiation.
- i. QCOA 1800-02, High Airborne Activity.
- j. QEP 0155-02, Estimating the Total Station Noble Gas Release Rate.
- k. QCOP 1600-28, Installing Alternate Power Supply to Primary Containment Vent and Purge Valves.

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H.6. UFSAR:

a. Section 6.2, Containment Systems.

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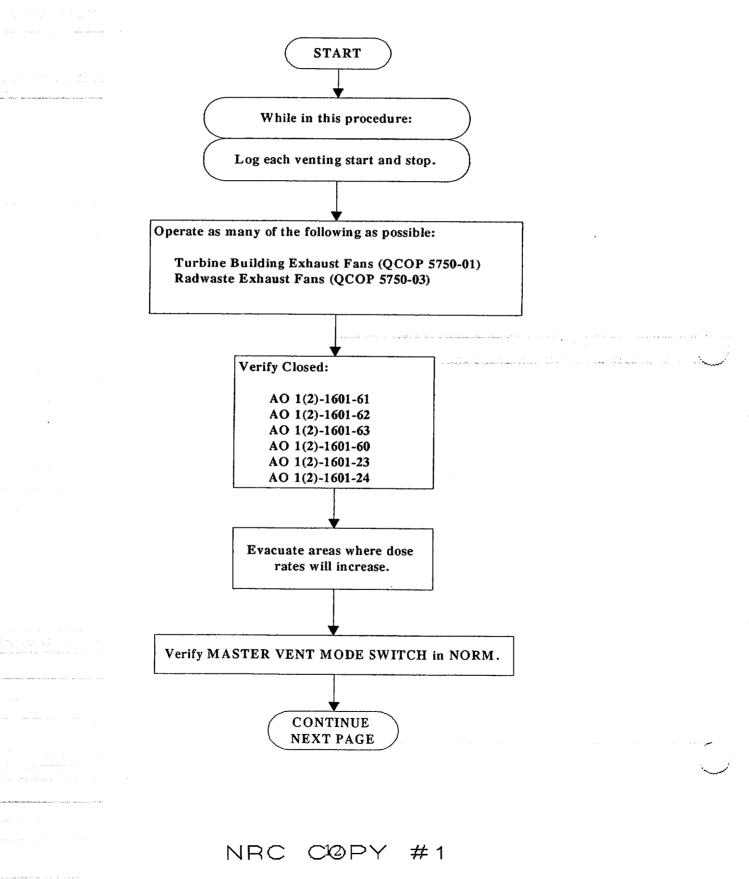
H.7. **Commitments:**

None.

		REVISION 15
H.8.	Othe	ers
	a.	DVR 4-2-86-044, Loss of DW to Torus DP.
	b.	
	υ.	Generic Letter 89-16, U.S. Nuclear Regulatory Commission Letter "Installation of a Hardened
		Wetwell Vent," September 1, 1989.
	c.	Letter from Mr. M. H. Richter to U.S. Nuclear Regulatory Commission, "Quad Cities Station
		Units 1 and 2 Response to Generic Letter 89-16,
		October 30, 1989.
	d.	Quad Cities Unit 1 (DPR-29) and Unit 2 (DPR-30), Appendix A to Operating License DPR-29/30,
	*	Technical Specification and Bases, through
		Amendment 119/115 - September 1, 1989.
	e.	Letter/calculation from J.A. Dawn to R.L. Bax, #199972, Venting Containment through SBGT.
	F	
	T	OCPWG (Procedure Writers Guide) Nol 2
	f.	QCPWG (Procedure Writers Guide) Vol 3.
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ATTACHMENT A (Page 1 of 5)

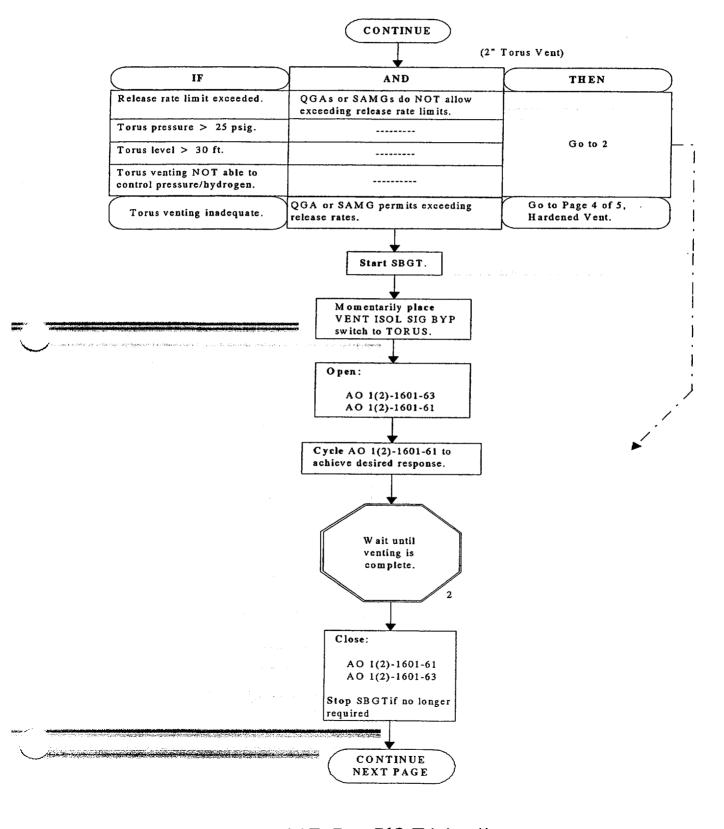
POST-ACCIDENT VENTING FLOWCHART



ATTACHMENT A (Page 2 of 5)

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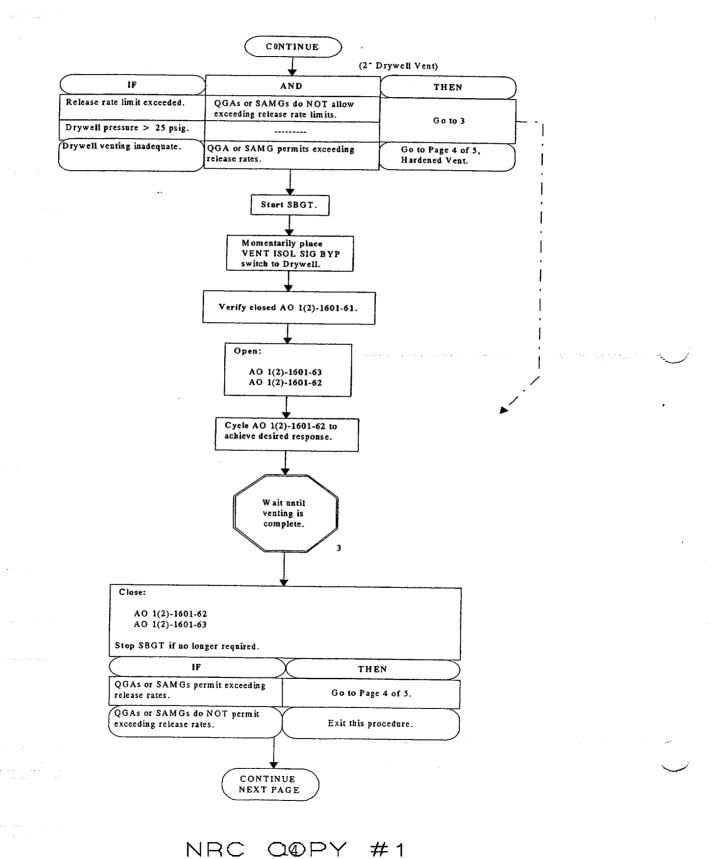
POST-ACCIDENT VENTING FLOWCHART



ATTACHMENT A (Page 3 of 5)

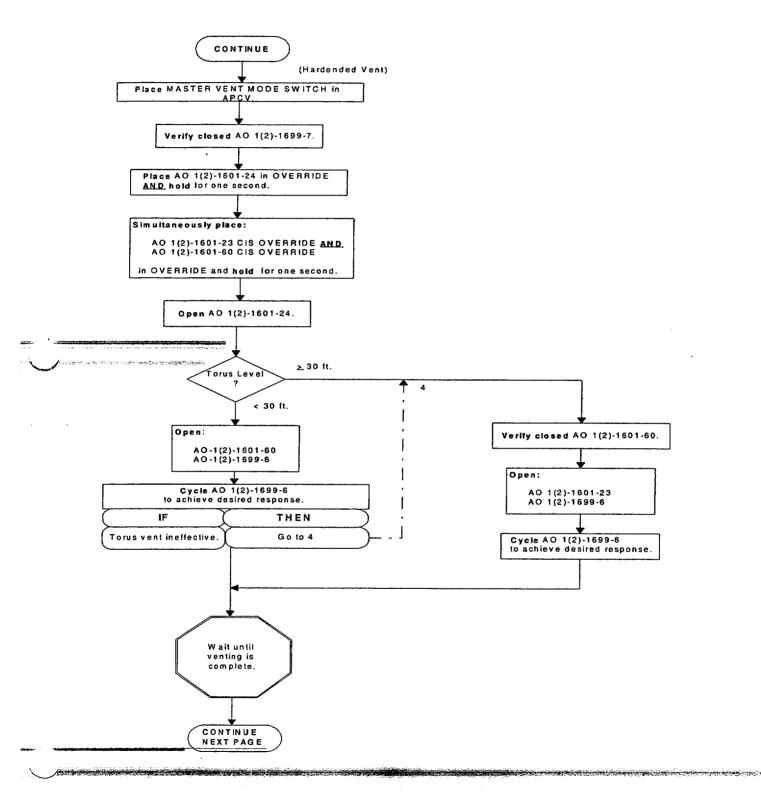
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POST-ACCIDENT VENTING FLOWCHART



ATTACHMENT A (Page 4 of 5)

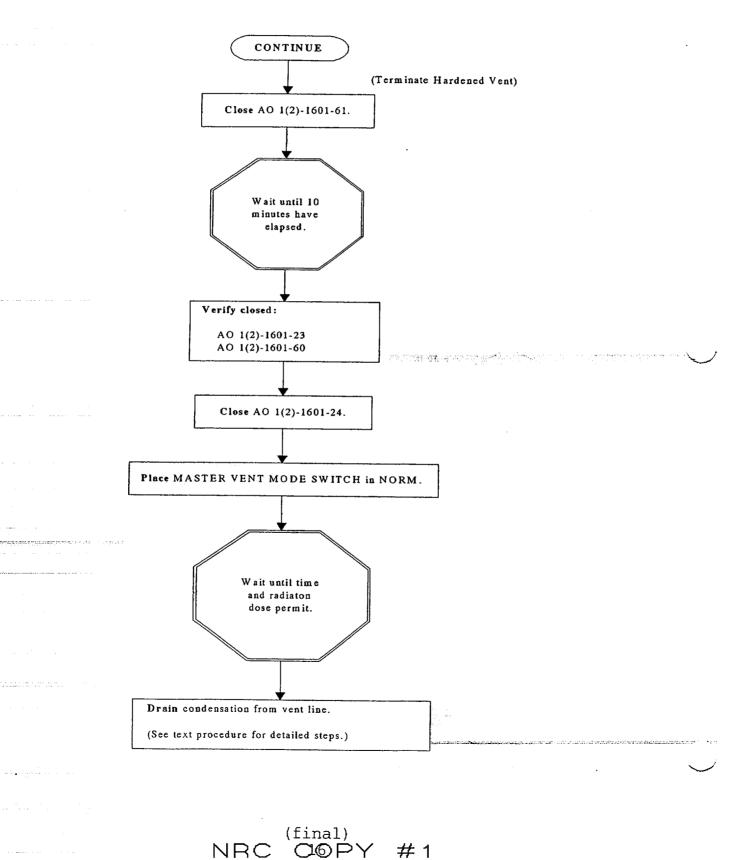
POST-ACCIDENT VENTING FLOWCHART



ATTACHMENT A (Page 5 of 5)

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POST-ACCIDENT VENTING FLOWCHART



Job Performance Measure (JPM)

INITIAL CONDITIONS

(Student Copy)

- A transient has occurred resulting in hydrogen generation.
- The US has entered the Hydrogen control procedure, QGA 200-5.
- Chemistry has sampled the containment atmosphere and determined that the offsite release rate will stay below the LCO when venting has commenced.
- Chemistry has recommended using SBGTS as a vent path.
- There <u>are</u> as many fans as possible operating.
- SBGT is operating.
- The Essential Service bus and both RPS busses are energized.
- Station Director has given permission to vent (NOT OK to exceed release rates).
- This JPM is not time critical.

INITIATING CUE

Line-up and begin venting the Torus through SBGT in accordance with QCOP 1600-13 to reduce hydrogen concentration in the containment.

Page 9 Final Page

Exel@n. Nuclear **Nuclear Generation Group** Job Performance Measure Pressurize The Main Steam Lines JPM Number: <u>B.1.g.</u> Revision Number: 1 Date: 9/2002 **Developed By:** 10/10/02 Instructor Date Validated By: <u>KC</u> 10-11-02 SME or Instructor Date Review By: <u>M Swele</u> 10-11-02 **Operations Representative** Date had mobiler where and mot worth 1B and mot had mot here worth and mot here worth worth worth and mot a fcop Page/

Job Performance Measure (JPM)

Revision Record (Summary)

- Revision 0, This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.1 "Control Room Systems," for RO/SRO candidates.
- Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

UNSAT requires written comments on respective step.

* Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

Page

The timeclock starts when the candidate acknowledges the initiating cue.

SIMULATOR SETUP INSTRUCTIONS

1. Reset the simulator to IC <u>94</u> (rst <u>94</u>). This IC is a shutdown reactor, stable following a scram and is base IC setup specifically for this JPM.

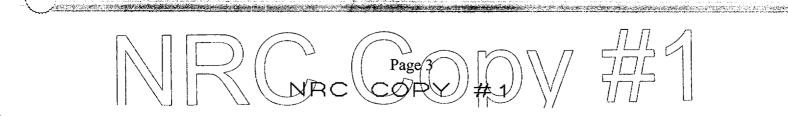
2. IC Description:

- NOTE: It is okay to use a similar IC to the IC listed above, provided the IC actually used is verified to be compatible with this and other JPMs that are scheduled to be run concurrently.
- 3. Manual Actuation:
 - Simulator operator must control reactor pressure manually with relief valves to control pressure 800-1000 psig while candidate is reopening the MSIVS.
 - Ensure the Main Steam line drains are shut.

4. Malfunctions:

Allow Gp I isolation to cause scram by performing the following:

- Insert, then remove, malfunction RP05 A & B.
 (imf rp05a) & (imf rp05b) (dmf rp05a) & (dmf rp05b)
- 5. Remotes: NONE
- 6. **Overrides:** NONE
- 7. When the above steps are completed for this and other JPMs to be run concurrently, then validate the concurrently run JPMs using the JPM Validation Checklist.
- 8. This completes the setup for this JPM.



Job Performance Measure (JPM)

INITIAL CONDITIONS

- A Group I Isolation occurred approximately 30 minutes ago on Unit 1 due to low-low reactor water level.
- Reactor water level has been restored and is now being controlled by Feed/Condensate.
- Another RO will control pressure between 800 and 1000 psig with relief valves.
- The Main Steam Lines have been drained and the Steam line drain valves are shut.
- RPV level has been maintained less than 100" during the time the MSIVs have been closed.
- This JPM is not time critical

INITIATING CUE

Pressurize the Unit 1 Main Steam lines and re-open the MSIV's.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



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Job Performance Measure (JPM)

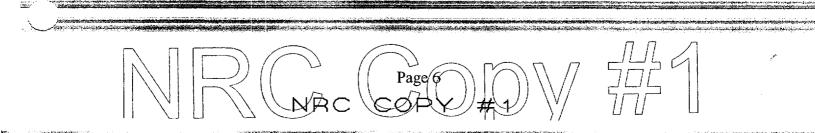
	JPM Start Time: 1429	an a			
	PERFORMANCE	OBJECTIVE STANDARDS	SAT U	UNSA'	<u>T N/A</u>
	Obtain procedure to be used.	Procedure QCOP 250-1 obtained.	[]	[]	[]
*F.1.	Place MN STM ISOL RESET to INBD.	Places MN STM ISOL RESET to INBD.	[]	[]	
*F.2.	Place MN STM ISOL RESET to OUTBD.	Places MN STM ISOL RESET to OUTBD.	[]	[]	
F.3.	Adjust 1 A/B PRESS SETPOINT 200 psig above Reactor Pressure, <u>OR</u> as high as possible.	Adjusts 200 psig above reactor pressure or as high as possible.	[]	[]	[]
*F.4.	<u>Open</u> Outboard MSIVs: a. AO 1-203-2A, 2A OUTBD MSIV b. AO 1-203-2B, 2B OUTBD MSIV c. AO 1-203-2C, 2C OUTBD MSIV d. AO 1-203-2D 2D OUTBD MSIV	Opens outboard MSIVs by taking each C/S to OPEN on 901-3 AO 1-203-2A red light lit indicating OPEN AO 1-203-2B red light lit indicating OPEN AO 1-203-2C red light lit indicating OPEN AO 1-203-2D red light lit indicating OPEN	[]	[]	
F.5.	<u>Open</u> Steamline drain valves: a. MO 1-220-90A STM LINE DRN VLV b. MO 1-220-90B STM LINE DRN VLV c. MO 1-220-90C STM LINE DRN VLV d. MO 1-220-90D STM LINE DRN VLV	Opens steamline drain valves by taking each C/S to OPEN on 901-3 MO 1-220-90A red light lit indicating OPEN MO 1-220-90B red light lit indicating OPEN MO 1-220-90C red light lit indicating OPEN MO 1-220-90D red light lit indicating OPEN	[]	[]	[]
*F.6.	Equalize pressure across MSIVs: a. <u>Open</u> MO 1-220-1, STM DRN ISOL VLV b. <u>Open</u> MO 1-220-2, STM DRN ISOL VLV c. <u>Slowly throttle Open</u> MO 1-220-3, OUTSIDE DRN VLV	Opens steam drain valve by taking each C/S to OPEN on 901-3. MO 1-220-1 red light lit indicating OPEN MO 1-220-2 red light lit indicating OPEN MO 1-220-3 indicates Mid-position OR OPEN	[]		

Π Page 5

B.1.g.

Job Performance Measure (JPM)

	PERFORMANCE	OBJECTIVE STANDARDS	SAT UNSAT N/A
F.7.	Monitor the following indications AND verify that differential pressure across the MSIVs are decreasing a. Reactor Pressure b. PI 1-3040-10, TURB THROT PRESS (at panel 901-7)	Differential Pressure is decreasing using reactor pressure instrumentation and turbine throttle pressure on PI 1-3040-10 on 901-7.	[] [] []
EVALU task. St	VATORS NOTE: The next step is conditio tep will be performed only if D/P does not	nal and need not be performed to satis decrease to < 200 psid.	factorily complete this
F.8.	IF diff. press. across MSIVs does <u>NOT</u> dec. to <200 psid, <u>THEN</u> , at panel 901-7, <u>close</u> valves	May close above and below seat drains on 901-7 if D/P is not decreasing	[] [] []
	a. MO 1-3004A, B, C and D, CONT VLVS ABOVE SEAT DRN b. MO 1-3005,	MO 1-3004A, B, C and D green light lit indicating CLOSED	
	CONT VLVS BELOW SEAT DRN	MO 1-3005 green light lit indicating CLOSED on 901-7.	
	VATOR: Unit Supervisor's permission is a late may elect to open 2 valves simultaneou		al from occurring.
*F.9.	WHEN diff. press. across the MSIVs is <200 psid OR has stopped decreasing and Unit Supervisor has given permission to proceed, <u>THEN open</u> inboard MSIVs: a. AO 1-203-1A, 1A INBD MSIV b. AO 1-203-1B, 1B INBD MSIV c. AO 1-203-1C, 1C INBD MSIV d. AO 1-203-1D 1D INBD MSIV	Opens inboard MSIVs by taking each C/S to OPEN on 901-3 OPENS AO 1-203-1A red light lit indicating OPEN OPENS AO 1-203-1B red light lit indicating OPEN OPENS AO 1-203-1C red light lit indicating OPEN OPENS AO 1-203-1D red light lit indicating OPEN	[] []



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Job Performance Measure (JPM)

	PERFORMANCE	OBJECTIVE STANDARDS	SAT I	JNSA1	<u>N/A</u>
EVALU	ATOR: Step F.10 is conditional and ne	ed not be performed to satisfactorily con	mplete th	nis task	•
Cue car	ndidate that step F.10 is NOT desired at t	his time, leave the valve closed.			
F.11.	<u>Close</u> Steamline drain valves: a. MO 1-220-90A	Closes steam drain valves by taking each C/S to CLOSE on 901-3	[]	[]	[]
	STM LINE DRN VLV b. MO 1-220-90B STM LINE DRN VLV	MO 1-220-90A green light lit indicating CLOSED MO 1-220-90B			
	c. MO 1-220-90C STM LINE DRN VLV	green light lit indicating CLOSED MO 1-220-90C			
	d. MO 1-220-90D STM LINE DRN VLV	green light lit indicating CLOSED MO 1-220-90D			
	e. MO 1-220-1, STM DRN ISOL VLV	green light lit indicating CLOSED MO 1-220-1			
	f. MO 1-220-2, STM DRN ISOL VLV	green light lit indicating CLOSED MO 1-220-2			
	g. MO 1-220-3, OUTSIDE DRN VLV	green light lit indicating CLOSED MO 1-220-3			
en strikter en skalen		green light lit indicating CLOSED			
F.12.	Adjust 1A/1B PRESS SETPOINT to desired pressure.	EHC Pressure Setpoint adjusted to 920 psig (±10 psig)	[]	[]	[]

Page

EVALUATOR: The candidate should inform you that the task is complete.

JPM Stop Time: <u>1450</u>

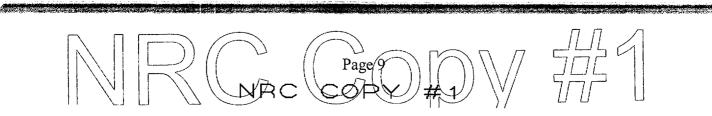
B.1.g.

ut		Jo	<u>b Perf</u>	ormanc	e Mea	<u>isure (J</u>	<u>PM)</u>		n "elle La stator II.7700 M Julio M Julio	2000-2000	
	Operator's Name:	13 94 14 17 1417 1416	*******		969). A 1957			a alla caran			1998 - Se
	Job Title:	RO		SRO							
	JPM Title:Pr	essurize	the Mai	n Steam I	Lines						
	JPM Number	r: B.1.g	•				Rev	vision Nu	umber:	<u>1</u>	
	isolation	0-P01, G n occurs,	iven a re determi	eactor pla ne the cau th QCOP	use, res	et the Gr	n an inac oup 1, ar	lvertent id re-ope	Group 1 en the		
k	K/A Number and Ir K/A: 23			Rating	; : 4 .2/4	.0					
5	Suggested Testing	g Enviro	nment:	Simulat	or						
	Actual Test	ing Envi	ironme			Simulato Control I		Pla	nt		
, The first succession of the second	Testing Method:	SimPerf	ulate òrm	Alte		ulted: 🗆 Path: 🖵		a car i cara a c	No No		
	Time Critical:	🗅 Yes		No						an born d'anna barra d'Anna anna a' ann	
ŀ	Estimated Time to	Comple	ete: <u>2</u>	<u>5</u> minute	s Ac	tual Tim	e Used:	21	minutes		
R	References: QCOP	250-01,	Rev. 5								
		·									
terre () et al. ett her stocke fan before stocke											



EVALUATION SUMMARY:	an <mark>a sa ka</mark> ng kang kang kang kang kang kang kang ka
Were all the Critical Elements performed satisfac	ctorily? 🖬 Yes 🖬 No
The operator's performance was evaluated agains and has been determined to be: D Satisfactory	st the standards contained in this JPM,
Comments:	
	<u></u>
	<u></u>
Evaluator's Name:	(Print)
Evaluator's Signature:	Date:

B.1.g.



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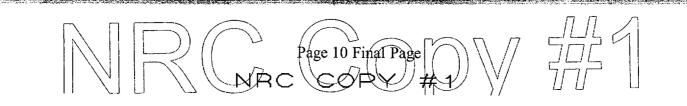
INITIAL CONDITIONS

(Student Copy)

- A Group I Isolation occurred approximately 30 minutes ago on Unit 1 due to low-low reactor water level.
- Reactor water level has been restored and is now being controlled by Feed/Condensate.
- Another RO will control pressure between 800 and 1000 psig with relief valves.
- The Main Steam Lines have been drained and the Steam line drain valves are shut.
- RPV level has been maintained less than 100" during the time the MSIVs have been closed.
- This JPM is not time critical

INITIATING CUE

Pressurize the Unit 1 Main Steam lines and re-open the MSIV's.



QCOP 0250-01 UNIT 1(2) REVISION 5 Continuous Use

PRESSURIZING THE MAIN STEAM LINES

A. <u>PURPOSE</u>

The purpose of this procedure is to provide instructions for pressurizing the Main Steam Lines during a Unit Startup **OR** when recovering from a Group I Primary Containment Isolation.

B. DISCUSSION

None.

C. PREREQUISITES

C.1. **IF** QGAs direct bypassing one or more Group I Isolation Signals, **THEN** signal has been bypassed per QCOP 0201-10 **OR** QCOP 0250-02, as specified in the QGAs.

MA

C.2. RPV level has been maintained \leq 100 inches during the time the MSIVs have been closed.

D. PRECAUTIONS

<u>NOTE</u>

The following precaution does **NOT** apply when the QGA procedures direct use of this procedure to depressurize the RPV and permission has been given to exceed RPV cooldown rates.

D.1. During the performance of this procedure, caution should be used when opening Main Steam Line Drain Valves to ensure that Reactor cooldown rate does **NOT** exceed 100°F/hour.

E. LIMITATIONS AND ACTIONS

None.

F. PROCEDURE

F.1.

Place MN STM ISOL RESET to INBD position.

7

QCOP 0250-01 UNIT 1(2) REVISION 5

NIA

- F.7.
 - F.7. Monitor differential pressure decreasing across the MSIVs by monitoring Reactor Pressure <u>AND</u> 1(2)-3040-10, TURB THROT PRESS (at 901(2)-7 Panel).
 - F.8. <u>IF</u> differential pressure across MSIVs does <u>NOT</u> decrease to < 200 psid, <u>THEN</u> at Panel 901(2)-7, close:
 - a. MO 1(2)-3004A, B, C and D, CONT VLVS ABOVE SEAT DRN.
 - b. MO 1(2)-3005, CONT VLVS BELOW SEAT DRN.

CAUTION

IF Inboard MSIVs are going to be opened with a dP present, **THEN** consideration should be given to opening two (2) valves simultaneously in order to avoid a possible Group I isolation due to Main Steam Line high flow rates.

F.9. WHEN differential pressure across the MSIVs is < 200 psid, **OR** has stopped decreasing and Unit Supervisor has given permission to proceed, THEN open Inboard MSIVs: AO 1(2)-203-1A, 1A INBD MSIV. a. ~ 1) 5) 1) 2) AO 1(2)-203-1B, 1B INBD MSIV. b. AO 1(2)-203-1C, 1C INBD MSIV. c. AO 1(2)-203-1D, 1D INBD MSIV. d. F.10. **IF** desired, **THEN** open the following values: a. MO 1(2)-3004A, B, C and D, CONT VLVS ABOVE SEAT DRN. b. MO 1(2)-3005, CONT VLVS BELOW SEAT DRN. c. One of the following: AO 1(2)-5401A and B, SJAE SUCT VLVS. (1)(2)AO 1(2)-5402A and B, SJAE SUCT VLVS.

		QCOP 0250-01 UNIT 1(2) REVISION 5
F.11.	Close drain valves:	ana ang ang ang ang ang ang ang ang ang
	a. MO 1(2)-220-90A, STM LINE DRN VLV.	
	b. MO 1(2)-220-90B, STM LINE DRN VLV.	
	c. MO 1(2)-220-90C, STM LINE DRN VLV.	
ter and a second s	d. MO 1(2)-220-90D, STM LINE DRN VLV.	
	e. MO 1(2)-220-1, STM DRN ISOL VLV.	
	f MO 1(2)-220-2, STM DRN ISOL VLV.	
	g. MO 1(2)-220-3, OUTSIDE DRN VLV.	·
F.12.	Adjust 1(2)A/B PRESS SETPOINT to desired pressure.	1
G. <u>ATTAC</u>	HMENTS	
None.		

H. REFERENCES

Н.2.

H.1. Technical Specifications:

None.

P&IDs:

None.

H.3. **Drawings:**

a. M-13 (M-60), Diagram of Main Steam Piping.

b. 4E-1505 (4E-2505), Schematic Diagram PCI System.

H.4. Manuals:

None.

H.5. Procedures:

- a. QCOP 0201-10, Bypassing Isolation Signals to Allow Drywell Flooding or Alternate RPV Blowdown.
- b. QCOP 0250-02, Bypassing MSIV Low Low Reactor Water Level Group I Isolation Signal.

QCOP 0250-01 UNIT 1(2) REVISION 5

H.6. UFSAR:

None.

H.7. Commitments:

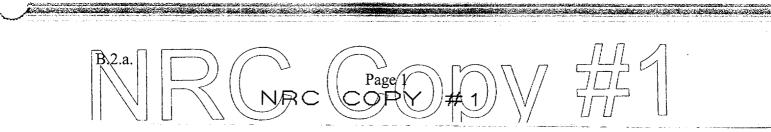
None.

H.8. Others:

a. QCPWG (Procedure Writers Guide) Vol 3.

(final) NRC COPY #1

	Exel@n Nuclear
Nuclear Generation G	Group
Job Performance Mea	asure
Aligning Fire Protection Water to SSM	P Room Cooler
 JPM Number: <u>B.2.a.</u>	
Revision Number: <u>01</u>	
Date: <u>09/2002</u>	esti Mille nen interationale antalena esta a castra da compositoria de la compositoria de la compositoria de la
Developed By: <u>Murthume</u> Instructor	<u>icholoz</u> Date
Validated By: <u>ACAME AND</u> SME or Instructor	<u>10-11-0</u> 2 Date
Review By: <u>M Surgle</u> Operations Representative	<u>/0-//-07</u> Date



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<u>Job Performance Measure (JPM)</u>

Revision Record (Summary)

Revision 0, The reason for this JPM is to demonstrate the ability to terminate one of the twenty most probable Core Damage Sequences.

This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.2 "Facility Walk-Through," for RO/SRO candidates.

Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

All components are located in the Safe Shutdown Makeup Pump Room on the south wall.

UNSAT requires written comments on respective step.

*Denotes CRITICAL steps.

Note step #3 is not critical due to having the bypass valve open is a normal lineup for this system unless freon head pressure for the room cooler is >260 psig. This was validated by the Facility Representative.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



Job Performance Measure (JPM)

INITIAL CONDITIONS

- There is a severe fire in RB 1S. SSMP is the injection source for U-1. Service Water is no longer available to the SSMP Room Cooler.
- You have been issued a flashlight, radio, and the AR tool box which includes; a Vkey, an R-Key, VHR-key, a Fire Lock key, an S-Key, a straight blade screwdriver, a wire cutters, a crescent wrench.
- This JPM is not time critical.

INITIATING CUE

Align Fire Protection Water to SSMP Room Cooler in accordance with QCARP 0010-01 Attachment D.

Provide examinee with:

- Che Spectro

Copy of QCARP 0010-01 Attachment D.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.



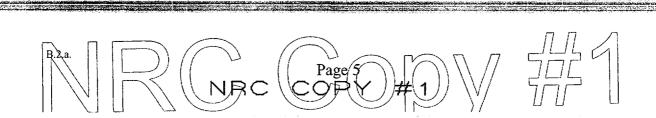
Job Performance Measure (JPM)

	PERFORMANCE	OBJECTIVE STANDARDS	<u>SAT</u>	<u>' UNSA</u>	<u>T N/A</u>
*Attachment D, step 1	Close 1/2-2901-25, SERV WTR TO SAFE SHUTDOWN PMP RM HVAC CLR SV.	Turns 1/2-2901-25 valve hand wheel clockwise until valve no longer moves.	[]	[]	[]
CUE: Indicate i demonst		vill not longer turn after the prop	er tecl	hnique	is
*Attachment D, step 2	Unlock and Open 1/2-2901-9 FIRE PROTECTION WTR TO SAFE SHUTDOWN PMP RM HVAC CLR SV.	Selects "S" Key and unlocks ½-2901-9 turns valve hand wheel counterclockwise until valve no longer moves.	[]	[]	[]
	o the candidate that the lock is chnique is demonstrated.	unlocked and that the valve will	no lon	ger turi	n after the
Attachment Do step 3	Close 1/2-2999-9, SERVICE WATER TO SSMP ROOM COOLER BYPASS VALVE.	Turns 1/2-2999-9 valve hand wheel clockwise until valve no longer moves.	[]	[]	[]
CUE: Indicate (demonst		will not longer turn after the pr	oper (echniq	ue is
Attachment D, step 4	Verify SSMP Room Cooler Operation.	Checks to see if cooler is cooling room.	[]	[]	[]
candidate	e listens or feels for cool air flo	operation (Proper checks should w discharging from the cooler, or ate that the room is becoming coo	verify		
Attachment D, step 5	Notify U1 US that steps are complete.	Proper communication techniques.	[]	[]	[]
-	ormed, acknowledge as Unit O poler is lined up to the fire head	ne Unit Supervisor that you under ler.	rstand	that th	e SSMP
Evaluator Note:	Candidate should state that the	e JPM is complete.			
*CRITI	CAL STEP				
IPM St	op Time:				



B.2.a.

Job Performance Measure (JPM)
Operator's Name: Job Title: RO 🗆 SRO 🖵
JPM Title: Align Fire Protection Water to SSMP Room Cooler
JPM Number: B.2.a. Revision Number: 1
 Task Number and Title: SN 2900-P08 Given Unit 1 in an QCARP condition, transfer SSMP HVAC cooling water supply to the fire header and verify SSMP room cooler operation in accordance with QCARP 0010-01 Attachment D. (Important PSA task/transferring cooling water supply has Risk Achievement Worth (RAW) ranging from 1.25 alone to 655 in combination with other actions. Accomplishing this task terminates 1 of the 20 most probable core damage sequences)
 K/A Number and Importance: K/A: 295018 AA1.01 RATING: 3.3/3.4 Suggested Testing Environment: Plant
Actual Testing Environment: Simulator Plant Control Room
Testing Method:ISimulateFaulted:IYesNoIPerformAlternate Path:IYesNo
Time Critical: 🛛 Yes 🔳 No
Estimated Time to Complete: <u>10</u> minutes Actual Time Used: minutes
References: QCARP 0010-01 Attachment D, Rev. 1



	EVALUATION SUMMARY: Were all the Critical Elements performed satisfactorily?		Yes		No	
	The operator's performance was evaluated against the sta and has been determined to be:		containe Jnsatisfa		is JPM,	
	Comments:					
				· · · · · · · · · · · · · · · · · · ·		
		- • • · · · _ · · - · · - · · · · · · · · · ·			<u></u>	
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	Evaluator's Name:	ning finn an an an	(Pri	nt)		an
	Evaluator's Name:	ning finn an an an	(Pri	nt)		ter an
	Evaluator's Name:		(Pri	nt)		



Job Performance Measure (JPM)

INITIAL CONDITIONS

(Student Copy)

- There is a severe fire in RB 1S. SSMP is the injection source for U-1. Service Water is no longer available to the SSMP Room Cooler.
- You have been issued a flashlight, radio, and the AR tool box which includes; a Vkey, an R-Key, VHR-key, a Fire Lock key, an S-Key, a straight blade screwdriver, a wire cutters, a crescent wrench.
- This JPM is not time critical.

INITIATING CUE

Align Fire Protection Water to SSMP Room Cooler in accordance with QCARP 0010-01 Attachment D.



Candidate Copy

ATTACHMENT D (Page 1 of 1) ALIGNING FIRE PROTECTION WATER TO SSMP ROOM COOLER

- 1. Close 1/2-2901-25, SERV WTR TO SAFE SHUTDOWN PMP RM HVAC CLR SV.
- 2. Unlock and open 1/2-2901-9, FIRE PROTECTION WTR TO SAFE SHUTDOWN PMP RM HVAC CLR SV.
- 3. **Close** 1/2-2999-9, SERVICE WATER TO SSMP ROOM COOLER BYPASS VALVE.
- 4. Verify SSMP Room Cooler operation.
- 5. Notify U1 US that steps are complete.

NRC CQPY #1

		lon Iuclear
	Nuclear Generation Group	
	And a second state of the second solution of the second seco	
	Depressurize the Scram Air Header	anta Anta anta anta Anta anta anta anta Anta
	JPM Number: <u>B.2.b.</u>	
	Revision Number: <u>1</u>	
an the second	Date: <u>09/2002</u>	
	Developed By: <u>Mushame</u> <u>Iutrotor</u> Instructor Date	
	Validated By: Image: Mail Image: Mail SME or Instructor Date	
	Review By: <u>M Swegle</u> <u>10-11-02</u> Operations Representative Date	a second
	. CRD 0301-10 CRD CLG WTR-FCV.	
	NRC Page DH HII	

Revision Record (Summary)

Revision 0 This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.2 "Facility Walk-Through," for RO/SRO candidates.

Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

All components are located in the U-2 reactor building 595' elevation near the southeast corner of the north CRD bank.

UNSAT requires written comments on respective step.

* * Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



INITIAL CONDITIONS

- An ATWS has occurred on Unit 2 with reactor power currently at 35%.
- The Control Room is in QGA 101 and attempting to insert Control Rods.
- The Unit Supervisor has directed performance of QCOP 0300-28
- This JPM is not time critical

INITIATING CUE

Vent the U-2 scram air header to insert control rods in accordance with QCOP 0300-28 step F.3.

Provide candidate a copy of QCOP 0300-28.

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.

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Job Performance Measure (JPM)

both 2-301-147A AND B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET VLV.147B handwheels clockwise until they do not turn any further.111111111111ue: You have rotated the handwheels clockwise and they will not turn any further.F.3.a.(2)Manually open RV 2- 0399-24 SCRAM AIR RELIEF VALVE RV, by lifting the relief valve handle.Lifts handle on RV 2-0399-24.[][][][]ue: You heard air blowing for several seconds, the flow then slowed and finally stopped. SCRAM AIR RELIEF VALVE RV, by lifting the relief valve handle.Releases handle on RV 2- 0399-24.[][][][]3.b.(1)Close RV 2-0399-24 SCRAM AIR RELIEF VALVE RV.Releases handle on RV 2- 0399-24.[][][][]a:You have released the handle on the Relief Valve and it has returned to its original position.3.b.(2)Open either the 2-301- 147A OR B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET.Rotates 2-301-147A OR 147B handwheel counterclockwise until it does not turn any further.[][][]ie:You have rotated the handwheel counterclockwise and it will not turn any further. If asked, ram air header pressure indication is 70 psig and rising.		PERFORMANCE	OBJECTIVE STANDARDS	SAT	UNSA	<u>T N/A</u>
*F.3.a.(2) Manually open RV 2- 0399-24 SCRAM AIR RELIEF VALVE RV, by lifting the relief valve handle. Lifts handle on RV 2-0399-24. []	*F.3.a.(1)	both 2-301-147A <u>AND</u> B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT)	147B handwheels clockwise until they do not turn any	[]	[]	[]
0399-24 SCRAM AIR RELIEF VALVE RV, by lifting the relief valve handle. Cue: You heard air blowing for several seconds, the flow then slowed and finally stopped. The Control Room reports that all the control rods have fully inserted. Restore the scram air header. F.3.b.(1) Close RV 2-0399-24 SCRAM AIR RELIEF Releases handle on RV 2- VALVE RV. 0399-24. Cue: You have released the handle on the Relief Valve and it has returned to its original position. 7.3.b.(1) Open either the 2-301- 147A OR B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET. Rotates 2-301-147A OR 147B II (1) Cue: You have rotated the handwheel counterclockwise and it will not turn any further. If asked, cram air header pressure indication is 70 psig and rising. EVALUATOR: The candidate should inform you that the task is complete.	Cue: You have	e rotated the handwheels clock	wise and they will not turn any	furthe	r.	
Control Room reports that all the control rods have fully inserted. Restore the scram air header. F.3.b.(1) Close RV 2-0399-24 SCRAM AIR RELIEF VALVE RV. Releases handle on RV 2- 0399-24. []	*F.3.a.(2)	0399-24 SCRAM AIR RELIEF VALVE RV, by lifting the relief valve	Lifts handle on RV 2-0399-24.	[]	[]	[]
F.3.b.(1) Close RV 2-0399-24 SCRAM AIR RELIEF VALVE RV. Releases handle on RV 2- 0399-24. []	Cue: You hear Control Room r	d air blowing for several secon eports that all the control rods	nds, the flow then slowed and fin s have fully inserted. Restore th	nally st e scrar	opped. n air he	The eader.
F.3.b. (P) Open either the 2-301- 147A OR B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET. Rotates 2-301-147A OR 147B handwheel counterclockwise until it does not turn any further. [] <td< td=""><td>F.3.b.(1)</td><td>Close RV 2-0399-24 SCRAM AIR RELIEF</td><td>Releases handle on RV 2-</td><td>,</td><td><u></u></td><td></td></td<>	F.3.b.(1)	Close RV 2-0399-24 SCRAM AIR RELIEF	Releases handle on RV 2-	,	<u></u>	
F.3.b. (P) Open either the 2-301- 147A OR B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET. Rotates 2-301-147A OR 147B handwheel counterclockwise until it does not turn any further. [] <td< td=""><td>Cue: You have</td><td>released the handle on the Re</td><td>elief Valve and it has returned to</td><td>) its ori</td><td>iginal p</td><td>osition.</td></td<>	Cue: You have	released the handle on the Re	elief Valve and it has returned to) its ori	iginal p	osition.
Evaluation is 70 psig and rising. EVALUATOR: The candidate should inform you that the task is complete. JPM Stop Time:	F.3.b.(2)	Open <u>either</u> the 2-301- 147A <u>OR</u> B, INST AIR TO SCRAM VLV PILOT AIR	Rotates 2-301-147A <u>OR</u> 147B handwheel counterclockwise until it does not turn any			
JPM Stop Time:	Cue: You have scram air header	rotated the handwheel counter pressure indication is 70 psig	erclockwise and it will not turn a g and rising.	any fur	ther. I	f asked,
	EVALUATOR:	The candidate should info	orm you that the task is complet	:e.		
		n Times				
	JPM Stc	op 1 me:				. 1
	JPM Sto	p 1 me:				••

B.2.b.

	Job Perfo	ormance I	Aeasure (JP	<u>M)</u>		
Operator's Name: Job Title:	RO 🗆	SRO 🗖		nan in the the terms of the second	forma to cold and a colde portantial and	. la si sayinginini tanggar
	Depressurize		r header			
JPM Number:	B.2.b.		Υ.	Revisio	n Number: <u>1</u>	
Task Number a SRN-0300 locally iso QCOP 300)-TP019 - Give late and depres	en a reactor surize the s	plant in an AT cram air header	WS conditi in accorda	on (QGA), ance with	
K/A Number and Imp K/A: 2950	oortance: 037 EA1.03 F	Rating: 4.1	/4.1			
Suggested Testing E	Cnvironment:	Plant				
Actual Testin	g Environmen	it: 🖸	Simulator Control Ro	Dom D	Plant	
Testing Method:	Simulate Perform	Altern	Faulted: 🗅 ate Path: 🗅		■ No ■ No	
Time Critical:	Yes 🔳	No				
Estimated Time to C	Complete: <u>10</u>	minutes	Actual Time	Used:	minutes	
References: QCOP 03	300-28 Rev. 19)				



B.2.b.

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Job Performance Measure (JPM)

EVALUATION SU Were all the Critica	Elements performed satisfactorily?	Yes		No
The operator's perfo and has been determ	ormance was evaluated against the sta nined to be: 🔲 Satisfactory	containe nsatisfa		s JPM,
Comments:		 		
		 14. 1		
			-	
				······································
· ·	· · · · · · · · · · · · · · · · · · ·	 <u></u>	<u></u>	<u></u>
Evaluator's Name:	· · · ·	 	·····,	
Evaluator 5 Indiffe.		 (Prin	it)	

Page 6

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(andidate Cory

QCOP 0300-28 UNIT 1(2) REVISION 19 Continuous Use

ALTERNATE CONTROL ROD INSERTION

A. <u>PURPOSE</u>

The purpose of this procedure is to provide alternate methods for inserting Control Rods when Control Rods did **NOT** insert on a Reactor Scram condition.

B. DISCUSSION

- B.1. Attachment A, ALTERNATE CONTROL ROD INSERTION FLOWCHART, is provided to accommodate quick execution of this procedure. It does **NOT** contain the level of detail that the text procedure contains, but represents the fundamental steps that must be performed in order to perform the task. The text procedure should be referenced if more detail is required and to document restoration for systems that were altered to accomplish rod insertion. All supporting sections of the procedure (i.e., Precautions, Prerequisites, etc.) are applicable to the flowchart as well as to the text procedure.
- B.2. This procedure provides several alternate methods for Control Rod insertion. The alternate methods described in this procedure fall into two categories; insertion of all Control Rods simultaneously and individual Control Rod insertion. Simultaneous insertion of all Control Rods is the preferred method but individual Control Rod insertion should be performed concurrently.
- B.3. Methods for inserting all Control Rods simultaneously:

COPY

a. De-energizing Scram Solenoids.

This step removes the scram solenoid fuses to open all the scram valves.

b. Depressurizing Scram Air Header.

NRC

This step vents the air in the scram air header to fail open the scram valves.

1

B.3 (cont'd)

с.

Manual Reactor Scram.

This step provides for resetting the Reactor scram (by normal means or by jumpering out all Reactor scram signals and ARI) to allow draining of the Scram Discharge Volume and insertion of a manual scram signal.

QCOP 0300-28 UNIT 1(2) REVISION 19

B.4. Methods that insert one Control Rod at a time:

a. Individual Control Rod Scramming.

This step provides for resetting the Reactor scram (by normal means or by jumpering out all Reactor scram signals and ARI) to allow draining of the SDV and individual scram insertion of Control Rods from the scram test panel.

b. Manual Control Rod insertion.

This step provides for inserting Control Rods by use of the normal Reactor Manual Control System.

Verification steps within this procedure may be performed when time permits and therefore are allowed to be performed out of sequence.

C. PREREQUISITES

B.5.

E.1.

2220

i.

C.1. QGAs **OR** SAMGs have directed use of this procedure.

D. PRECAUTIONS

b.

c.

D.1. **Exercise** caution when installing jumpers **OR** blocks due to potentially energized circuits.

E. LIMITATIONS AND ACTIONS

IF the POWER leg of QGA 101 is exited **AND** SAMG is **NOT** in progress, **THEN**:

a. **IF** Boron injection is in progress, **<u>THEN</u> terminate** Boron injection.

Enter QCGP 2-3.

Continue this procedure at step F.8.

- E.2. IF repetitive steps are in progress that insert individual control rods (e.g., manual insertion using RMC, individual rod scramming, etc.) AND the method is NOT successful, THEN that method may be stopped following 2 or 3 attempts on rods associated with each CRD bank.
- E.3. Documentation of jumper or fuse manipulation may be performed any time after the appropriate step is completed and will typically be done when plant conditions are stable enough to allow sufficient time.

F. PROCEDURE

F.1. **IF** ALL Scram Valves are <u>open</u>, as indicated by the blue scram lights on the full core display being lit, **THEN** go to step F.4.

The next three steps of this procedure are to be implemented concurrently. Completion of the next three steps is <u>NOT</u> required prior to implementing subsequent procedure steps. The next three steps are:

NOTE

De-energizing scram solenoids. Venting the scram air header. Manual control rod insertion.

- F.2. **IF** ALL Scram Valves are **NOT** <u>open</u>, as indicated by the blue scram lights **NOT** being lit on full core display, **THEN** remove the following fuses to de-energize the scram solenoids:
 - a. At Panel 901(2)-15, Terminal Board "C":

- (1) 590-715A, F5.
- (2) 590-715C, F6.
- (3) 590-715E, F7.
- (4) 590-715G, F8.

							QCOP 0300-	-28	
							UNIT 1(2) REVISION 1		
)	F.2 (cont'd)					•		•	÷
	b.	At P	anel 901	(2)-17	Terminal	Board	"C":		\smile
		(1)	590-715	B, F5.					
		(2)	590-715	D, F6.					
na National de		(3)	590-715	F, F7.					
		(4)	590-7151	H, F8.					
	c.		rol Rod n		stop mov t occurs	-	vard <u>OR</u> NO re-install		
		(1)	At Pane	L 901(2)-15, Te	rminal	Board "C":		
			(a) 590)-715A,	F5.				
nanton na na na na na			(b) 590)-715C,	F6.				
 			(c) 590)-715E,	F7.			<u></u>	
na i specie se		o toko two okonyezy	(d) 590)-715G,	F8.	unitaria fata ante con accaso conto a ma	elangin generative manager (185) is traver a set were some i 186-18, teken		11 . .
. •• 		(2)	At Panel	901(2)-17 Teri	minal B	Board "C":		~
	•		(a) 590)-715B,	F5.				
 			(b) 590)-715D,	F6.				
)-715F,					
			(d) 590)-715H,	F8.				
· · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·								
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		andra for any offer a strain for a		, , , , , , , , , , , , , , , , , , ,		na an a		n an	

F.3. **IF** ALL Scram Valves are **NOT** open, as indicated by the blue scram lights **NOT** being lit on full core display, **THEN** vent the scram air header:

<u>NOTE</u>

<u>While</u> the scram air header is bled down in this step, it may <u>NOT</u> be possible to drive rods manually due to loss of motive air to FCVs.

- a. On Reactor Building 1st Floor by Control Rod Drive Flow Control Station:
 - (1) Close <u>OR</u> verify closed both 1(2)-301-147A
 <u>AND</u> B, INST AIR TO SCRAM VLV PILOT AIR
 HDR A/B (FILT) INLET VLV.
 - (2) Manually open RV 1(2)-0399-24, SCRAM AIR RELIEF VALVE RV, by lifting the relief valve handle.

b. <u>WHEN</u> Control Rods stop moving inward <u>OR NO</u> Control Rod movement occurs, <u>THEN</u> restore Scram Air Header:

- (1) **Close** RV 1(2)-0399-24, SCRAM AIR RELIEF VALVE RV.
- (2) Open <u>either</u> the 1(2)-301-147A OR B, INST AIR TO SCRAM VLV PILOT AIR HDR A/B (FILT) INLET VLV, that was repositioned in step F.3.a.(1).
- F.4. Perform manual Control Rod insertion:
 - a. **IF** a CRD Pump is **NOT** operating, **THEN** start a CRD Pump per QCOP 0300-01.
 - b. IF NEITHER 1(2)A/B CRD Pumps can be started, <u>THEN perform QCOP 0300-19</u> (cross tie of Unit 1 and 2 CRD Pumps).
 - c. <u>IF</u> a CRD Pump is operating, <u>THEN</u>:

(1) -<u>IF</u> at <u>ANY TIME</u> during the performance of this procedure a CRD pump trips,

5

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<u>THEN</u> restart the CRD Pump per QCOP.0300-01 <u>AND</u> continue in this step.

#1

F.4.c (cont'd)

F.5.

a.

(2) IF at ANY TIME during performance of this procedure additional drive pressure is required, THEN throttle MO 1(2)-302-8, U-1(2) DRIVE PRESS VLV, OR start the second CRD pump per QCOP 0300-01.

QCOP 0300-28 UNIT 1(2) REVISION 19

(3) IF at ANY TIME during the performance of this procedure rods can NOT be driven due to insufficient drive water pressure, THEN close 1(2)-301-25, U-1(2) CRD CHARGING WTR SV, located in CRD Master Flow Control area, Reactor Building 1st Floor.

(4) Place RWM to BY position.

- (5) Select a CRAM Rod that is <u>NOT</u> fully inserted <u>AND</u> continuously drive <u>UNTIL</u> fully inserted to position 00 using the EMERGENCY IN switch <u>OR</u> ROD MOVEMENT CONT switch.
- (6) IF Control Rod inward motion is observed, <u>THEN</u> continue inserting CRAM Rods until all CRAM Rods are inserted.
- (7) Select a center Control Rod that is NOT fully inserted AND continuously drive UNTIL fully inserted to position 00 using the EMERGENCY IN switch OR ROD MOVEMENT CONT switch.
- (8) IF Control Rod inward motion is observed, THEN continue inserting Control Rods by spiraling out from the central core locations to peripheral locations UNTIL ALL Control Rods are inserted to OR beyond position 04. Ensure movable rods are NOT skipped as you work out from the center.

Perform scram reset AND SDV draining:

Place DISCH VOL HI WTR BYP keylock switch to BYPASS position.

6

F.5 (cont'd)

CAUTION

Unit 1 <u>Only</u>: <u>IF</u> the Feedwater Level Control System is in AUTO, <u>THEN</u> resetting the Reactor Scram will return Feedwater Level Control to its tape setpoint value, possibly resulting in a sudden reactivity addition, Turbine trip or Reactor Feed Pump trip due to the increase in Feedwater flow and RPV level.

<u>NOTE</u>

Unit 2 Only: Reset of Scram > 20 seconds after initiation will have **NO** effect on the FWLC System. Reset of Scram within 20 seconds will deactivate the feedwater flow scram profile if level > 15" and result in a smooth ramp of the level setpoint from actual water level to the master controller setting.

 b. IF a RPV level transient is anticipated, <u>THEN control</u> the RPV level transient by adjusting the Feedwater Level Control level setpoint <u>OR</u> taking manual control of the Feedwater Regulating Valves.

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c. Reset Reactor Scram.

)	F.5. (cont'd)	QCOP 0300-28 UNIT 1(2) REVISION 19	
		CAUTION	
	The next st	ep bypasses <u>ALL</u> automatic RPS Scram signals!	
	d.	IF Reactor Scram does NOT reset, THEN jumper out Reactor scram by installing jumpers, located in QGA Equipment Storage Drawer, as follows:	
		(1) Install jumpers in Panel 901(2)-15:	
		JUMPER No. INIT	
		<pre>(a) Jumper between terminal board A, point 14 AND terminal board A, point 76.</pre>	
	an an Alexandra an A	• Verification	N. 11.
		 (b) Jumper between terminal board E, point 54 AND terminal board E, point 90. # Verification 	<u>)</u>
		(2) Install jumpers in Panel 901(2)-17:	
Чанинаанын 		<pre>(a) Jumper between terminal board A, point 76 AND terminal board A, point 86.</pre>	
		• Verification	
		<pre>(b) Jumper between terminal board E, point 54 <u>AND</u> terminal board E, point 90.</pre>	
	Roman Contra da Calendaria da Calendaria da Calendaria da Calendaria da Calendaria da Calendaria da Calendaria Calendaria da Calendaria da	• Verification)
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F.5.d. (cont'd)

CAUTION

Unit 1 Only: IF the Feedwater Level Control System is in AUTO, **THEN** resetting the Reactor Scram will return Feedwater Level Control to its tape setpoint value, possibly resulting in a sudden reactivity addition, Turbine trip or Reactor Feed Pump trip due to the increase in Feedwater flow and RPV level.

Unit 2 Only: Reset of scram > 20 seconds after initiation will have <u>NO</u> effect on the FWLC System.

- (3) IF a RPV level transient is anticipated, <u>THEN control</u> the RPV level transient by adjusting the Feedwater Level Control level setpoint <u>OR</u> taking manual control of the Feedwater Regulating Valves.
- (4) **Reset** Reactor Scram.

CAUTION

This next step prevents automatic operation of ARI valves by removing the ARI valve power supply.

- e. <u>IF</u> scram valves are open, <u>THEN</u> pull the following fuses, located in Auxiliary Electrical Room, to allow automatic closure of ARI valves:
 - (1) At Panel 2201(2)-70A:
 - (a) Fuse F20A, second fuse from bottom of fuse block.

#1

(b) Fuse F21A, bottom fuse of fuse block.

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F.5.e. (cont'd)

F.6.

- (2) At Panel 2201(2)-70B:
 - (a) Fuse F20B, second fuse from bottom of fuse block.

QCOP 0300-28 UNIT 1(2) REVISION 19

(b) Fuse F21B, bottom fuse of fuse block.

<u>IF</u> control rods inserted as a result of the previous scram signal, **<u>THEN</u>**:

- a. <u>IF</u> RPV pressure is less than 700 psig, <u>THEN</u>
 open 1(2)-301-25, U-1(2) CRD CHARGING WTR
 SV, to establish charging pressure.
 Coordinate opening of 1(2)-301-25 with NSO driving rods.
 - (1) <u>WHEN</u> the majority of CRD HCUs are charged, <u>THEN</u> close 1(2)-301-25, U-1(2) CRD CHARGING WTR SV.
- b. <u>WHEN</u> SDV has drained as indicated by alarm 901(2)-5 A-14, CHANNEL A/B DISCH VOLUME HIGH LEVEL, reset, <u>THEN</u> proceed.
 - <u>WHEN</u> Reactor Scram is reset <u>AND</u> CRD scram pressure is available, <u>THEN</u> initiate a manual Reactor Scram.
 - IF <u>ALL</u> Control Rods are <u>NOT</u> inserted to or beyond position 04 <u>BUT</u> Control Rods did move, <u>THEN</u> repeat steps F.5. <u>AND</u> F.6.

Perform Single Control Rod Scram Insertion:

- a. **Place** DISCH VOL HI WTR BYP keylock switch to BYPASS position.
 - **IF** RPV pressure is < 700 psig, **THEN** open 1(2)-301-25, U-1(2) CRD CHARGING WTR SV, to establish charging pressure. **Coordinate** opening of 1(2)-301-25 with NSO driving rods.
 - (1) <u>WHEN</u> the majority of CRD HCUs are charged, <u>THEN</u> close 1(2)-301-25, U-1(2) CRD CHARGING WTR SV.

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. .

c.

b.

F.7.

F.7. (cont'd)

- C. <u>WHEN</u> SDV has drained as indicated by alarm 901(2)-5 A-14, CHANNEL A/B DISCH VOLUME HIGH LEVEL, reset, <u>THEN</u> proceed.
- d. <u>WHEN</u> Reactor scram is reset <u>AND</u> CRD scram pressure is available <u>AND</u> SDV has drained, <u>THEN</u>:
 - (1) Scram a CRAM Control Rod that is <u>NOT</u> fully inserted by repositioning Control Rod scram toggle switch located on Panel 901(2)-16 to the full up position.
 - (2) <u>WHEN</u> Control Rod inward movement stops, <u>THEN</u> return scram switch to normal.
 - (3) **Continue** inserting CRAM Rods <u>UNTIL</u> <u>ALL</u> movable CRAM Rods are inserted to or beyond position 04.
 - (4) <u>WHEN</u> all movable CRAM Rods are inserted, <u>THEN</u> scram a center Control Rod that is <u>NOT</u> fully inserted by repositioning Control Rod scram toggle switch located on Panel 902(2)-16 to the full up position.
 - (5) <u>WHEN</u> Control Rod inward movement stops, <u>THEN</u> return scram switch to normal.
 - (6) Continue inserting Control Rods by spiraling out from the center core locations to peripheral locations <u>UNTIL ALL</u> Control Rods are inserted to or beyond position 04. Ensure movable rods are <u>NOT</u> skipped as you work out from the center.

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					QCOP 0300-2 UNIT 1(2) REVISION 19	8	
)	F.8.		r Scram was jumpere equired, <u>THEN</u> remov				\bigcirc
		a. Rem	ove jumpers in Pane	1 901(2)-15:			
				- - -	IUMPER No.	INIT	
	ymmen	(1)	Jumper between ter board A, point 14 terminal board A, point 76.				
			(a) Verification				
		(2)	Jumper between ter board E, point 54 terminal board E, point 90.				
			(a) Verification				
- 1	•	b. Remo	ve jumpers in Pane	1 901(2)-17:			
		(1)	Jumper between ter board A, point 76 terminal board A, point 86.	AND		·	
•			(a) Verification				
	· · · · · · · · · · · · · · · · · · ·	(2)	Jumper between ter board E, point 54 terminal board E, point 90.				
*			(a) Verification				
n Maria (Internet in 1917) Anala			or scram solenoids s re-installed:	were remove	d, <u>THEN</u>		
Success Success Market Markets and an and a success And an a Markets And And And And And And And And And And		a. At Pa	anel 901(2)-15, Ter	minal Board	"C":		
6 - 2000 1		(1)	590-715A, F5.		-		
	in 1 − 1 − 1 − 1 − 1 − 1 − 1 − 1 − 1 − 1	(2)	590-715C, F6.		-		
		(3)	590-715E, F7.		-		
		(4)	590-715G, F8.		-		
		n na			****	,	

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		REVISION	19
F.9. (c	ont'd		
	b.	At Panel 901(2)-17 Terminal Board "C":	
		(1) 590-715B, F5.	
		(2) 590-715D, F6.	
		(3) 590-715F, F7.	
		(4) 590-715H, F8.	
	c.	Verified by: Date SRO	_
F.10.	req	ARI fuses were pulled AND are NO longer uired to remain pulled, THEN install fuses in iliary Electrical Room:	
	a.	At Panel 2201(2)-70A, in upper left hand corner fuse block:	
		 Fuse F20A, second fuse from bottom of fuse block. 	
		(2) Fuse F21A, bottom fuse of fuse block.	
	b.	At Panel 2201(2)-70B, in upper left hand corner fuse block:	
		(1) Fuse F20B, second fuse from bottom of fuse block.	
		(2) Fuse F21B, bottom fuse of fuse block.	
	c.	Verified by: Date SRO	
F.11.		cram air header was vented, <u>THEN</u> open of the following valves:	
	a.	1(2)-301-147A, INST AIR TO SCRAM VLV PILOT AIR HDR A (FILT) INLET VLV.	1134 19600 1960
	b.	1(2)-301-147B, INST AIR TO SCRAM VLV PILOT AIR HDR B (FILT) INLET VLV.	йн 1
	c.	Verified by: Date	

G. ATTACHMENTS

G.1. Attachment A: Alternate Control Rod Insertion Flowchart.

H. <u>REFERENCES</u>

H.1. Technical Specifications:

None.

H.2. **P&IDs:**

None.

H.3. **Drawings:**

a. 4E-1465 (4E-2465), Schematic Diagram Reactor Protection System Channel "A" Scram & Auxiliary Trip Relays.

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- b. 4E-1466 Sh 1 (4E-2466 Sh 1), Schematic Diagram Reactor Protection System Channel "B" Scram & Auxiliary Trip Relays.
- c. 4E-6577F (4E-7573F), Schematic Diagram ATWS Recirc Pump Trip System Div I & II Pt 6.
- d. 4E-6578C (4E-7574C), Internal Wiring Diagram ATWS Recirc Pump Trip System Div I Pt 3.
- e. 4E-6579C (4E-7575C), Internal Wiring Diagram ATWS Recirc Pump Trip System Div II Pt 3.
- H.4. Manuals:

)

None.

H.5. Procedures:

- a. QCOP 0300-01, CRD System Startup.
- b. QCOP 0300-19, CRD Pump Cross-Tie Operation.

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- c. CC-AA-112, Temporary Modifications.
- d. QCGP 2-3, Reactor Scram.

- en rever nue presentation angeletation als substands, con-

e. QGA 101, RPV Control (ATWS).

H.6. UFSAR:

None.

H.7. Commitments:

None.

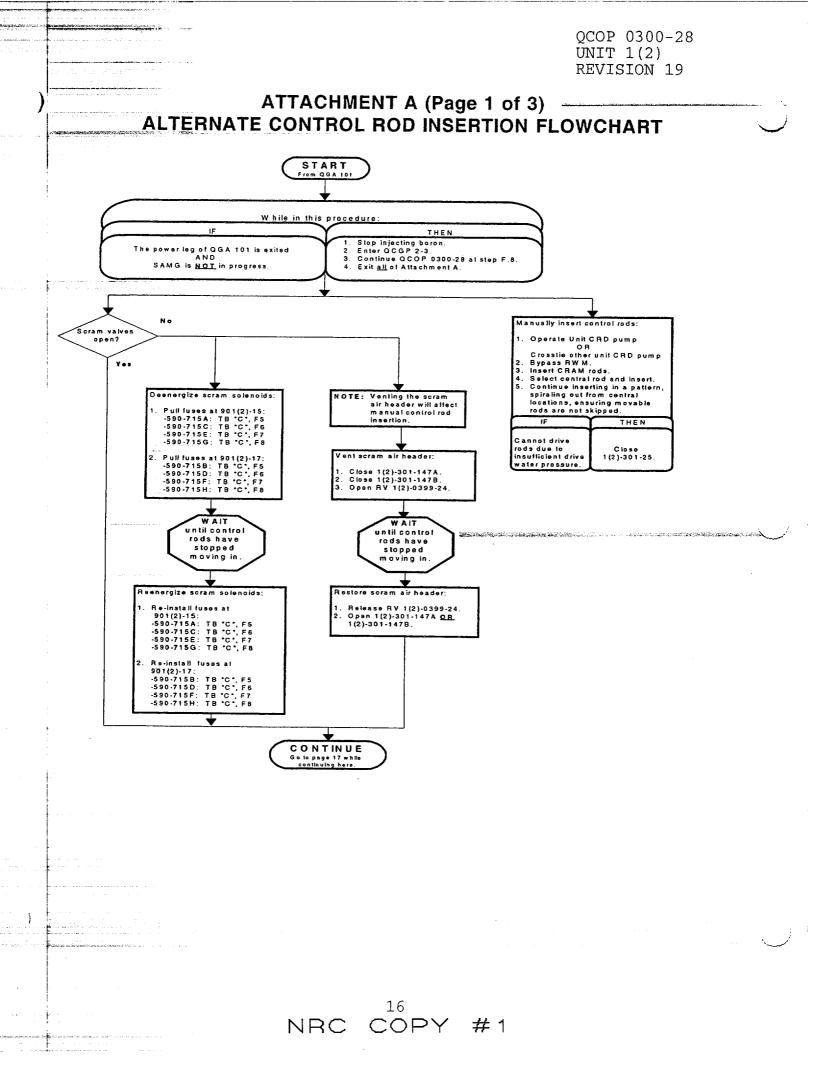
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H.8. Others:

a. BWR Owners Group Emergency Procedure and Severe Accident Guideline.

b. QCPWG (Procedure Writers Guide) Vol 3.

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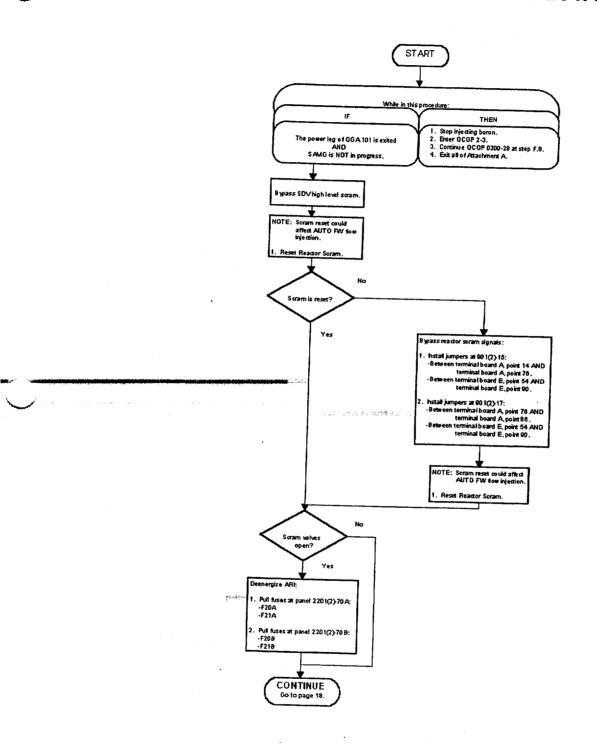
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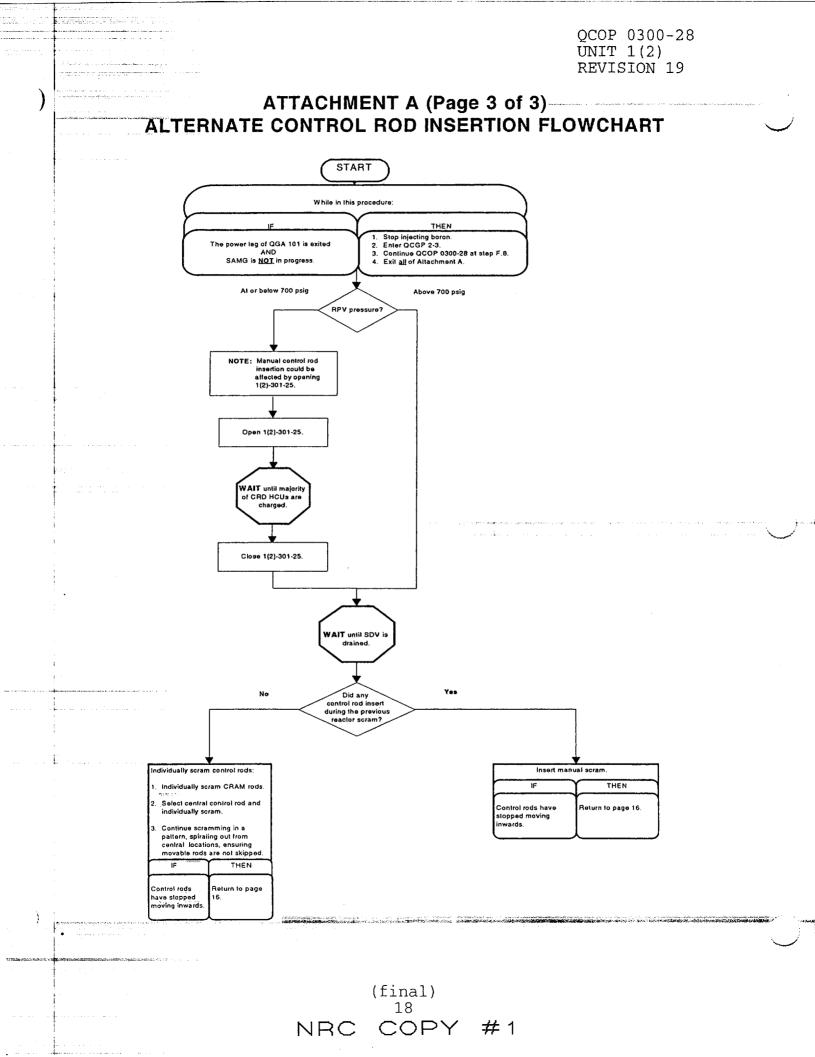
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ATTACHMENT A (Page 2 of 3) ALTERNATE CONTROL ROD INSERTION FLOWCHART



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Job Performance Measure (JPM)

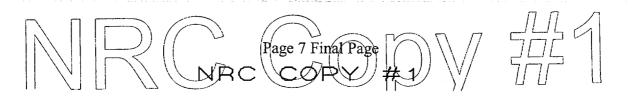
INITIAL CONDITIONS

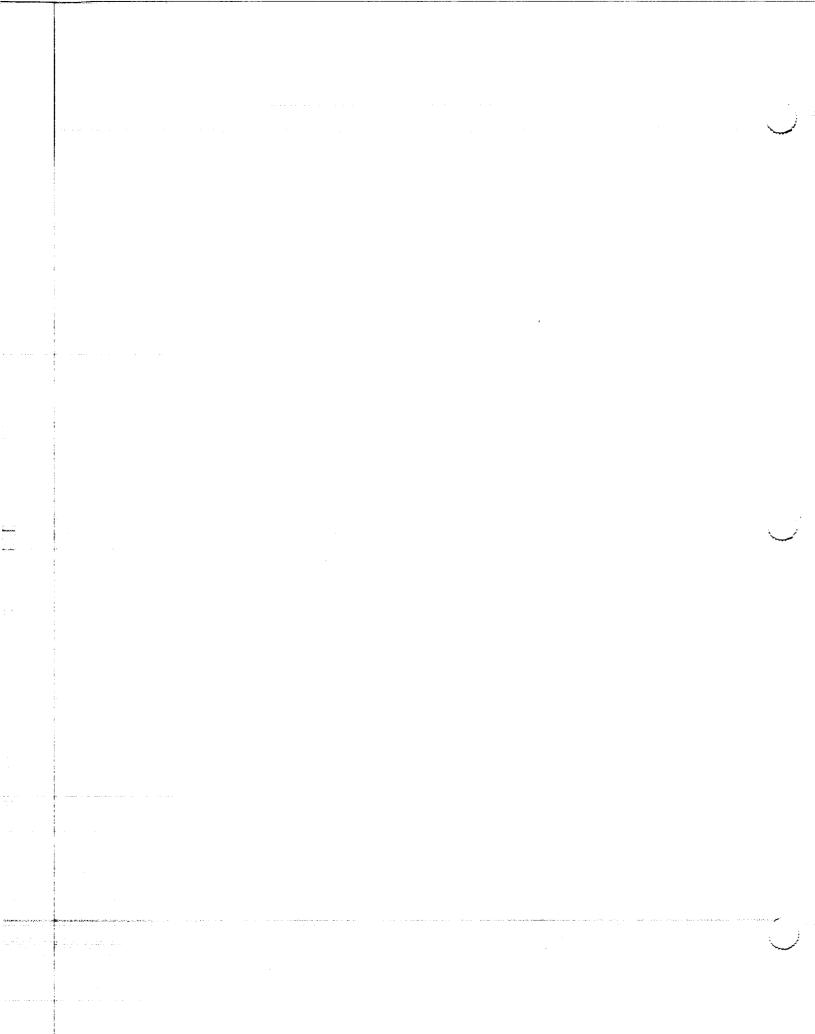
(Student Copy)

- An ATWS has occurred on Unit 2 with reactor power currently at 35%.
- The Control Room is in QGA 101 and attempting to insert Control Rods.
- The Unit Supervisor has directed performance of QCOP 0300-28
- This JPM is not time critical

INITIATING CUE

Vent the U-2 scram air header to insert control rods in accordance with QCOP 0300-28 step F.3.





Nuclear Generation Grou	q	
Job Performance Measu	re	
Perform the Aux Electric Room actio RHR in the Shutdown Cooling in accordance with QCOP 1000	Mode	
JPM Number: <u>B.2.c.</u>		
Revision Number: <u>1</u>	an taga sa sa sa sa	
Date: <u>09/2002</u>		
Developed By: <u>huy themes</u> Instructor	<u>_/0/10/02</u> Date	
Validated By: <u>RC22anddwy</u> SME or Instructor	<u>///-//-07</u> Date	
Review By: <u>IN Swegte</u> Operations Representative	<u>///-//-62_</u> Date	



Revision Record (Summary)

Revision 0, The reason for this JPM is to demonstrate the ability to terminate one of the twenty most probable Core Damage Sequences.

This JPM is developed IAW guidelines established in NUREG 1021 Rev 8 ES-301 and Appendix C. This JPM meets the criteria of Category B.2. "Facility Walk Through," for RO/SRO candidates.

Revision 1 The JPM was revised to incorporate validation time and comments.

Information For Evaluator's Use:

All components are located in the Aux. Equipment Room. A key will need to be checked out at the Work Execution Center to access the cabinets in the Aux. Electric room

UNSAT requires written comments on respective step.

Denotes CRITICAL steps.

Number any comments in the "Comment Number" column on the following pages. Then annotate that comment in the "Comments" section at the bottom of the page. The comment section should be used to document the reason that a step is marked as unsatisfactory and to document unsatisfactory performance relating to management expectations.

Some operations that are performed from outside of the control room may require multiple steps. These items may be listed as individual steps in this JPM. It is acceptable for the candidate to direct the local operator to perform groups of procedure steps instead of calling for each individual item to be performed.

The timeclock starts when the candidate acknowledges the initiating cue.



<u>Job Performance Measure (JPM)</u>

INITIAL CONDITIONS

- Unit 2 is entering a refueling outage.
- The Control Room has been evacuated due to toxic gas in the ventilation system.
- The Unit Supervisor has directed that the "A" Loop of Shutdown Cooling is to be placed in service from outside the Control Room.
- The Condensate Transfer system is available.
- Operators have been briefed and are standing by outside the MSIV room at phone extension 2431 with Radiation Protection support and all necessary equipment to perform step F.7.
- The reactor is shut down with reactor pressure at 37 psig.
- The plant is NOT using the QCARPs.
- The Shutdown Cooling suction header has been filled and vented.
- The RHR Service Water system is operating with discharge pressure of 275 psig.
- You have an Aux Electric Room key, and a jumper wire.
- This JPM is not time critical

Initiating Cue:Perform the Aux Electric Room actions to start U-2"A"Loop
RHR system in the Shutdown Cooling Mode in accordance
with QCOP 1000-29 performing steps F.7.j.through F.7.l.

Provide examinee with:

- 1. Copy of QCOP 1000-29 signed off through step F.7.i.
- 2. Unit 2 Auxiliary Electric Room Key

Fill in the JPM Start Time when the student acknowledges the Initiating Cue.

Page/3

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Job Performance Measure (JPM)

	PERFORMANCE	OBJECTIVE STANDARDS	SAT U	JNSA	T N/A
Evaluator Note:	Provide candidate with mark	ked up copy of procedure and a U-2 Aux	x. Electri	c roo	m key.
*F.7.j. Attachment B step 1.a.	Resets Group 2 isolation <u>inboard</u> logic per Attachment B.	Slides the ON/OFF switch for relay 595-115, located in the 902-40 to the ON position. $(1eff)$	[]	[]	[]
CUE: Indicate i	to the candidate that the ON/	OFF switch for relay 595-115 is indicat	ing ON.		
*F.7.j. Attachment B step 1.b.	Resets Group 2 isolation <u>outboard</u> logic per Attachment B.	Slides the ON/OFF switch for relay 595-116, located in the 902-41 to the ON position.	[]	[]	[]
CUE: Indicate t	o the candidate that the ON/	OFF switch for relay 595-116 is indicate	ing ON.		
*F.7.k.	Notifies operator to open the MO 2-1001-47 valve.	Using phone, notifies the operator standing by near the MO 2-1001-47 valve to open the valve	[]	[]	[]
<i>seal in ur</i> *F.7.1.	optil the valve is full open (30 toOpen the MO 2-1001-50SDC INBD ISOL LVL.	to 40 seconds). Momentarily places a jumper across terminals AA-12 and AA-13 in the	[]	[]	[]
F.7.1.	SDC INBD ISOL LVL. Makes notification of step completion.			[]	[]
CUE: Acknowlea operator	ge notification of step compl verified the MO 2-1001-50 va	complete. Letion. If questioned regarding value politics open.	sition, st	ate th	at an
1	CAL STEP	A radio pho hubite sup cler. Rm	od u	~	
		Page 4 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7			

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	<u>Job Perforn</u>	nance Measure (J	<u>IPM)</u>	
Operator's Name: Job Title:	RO 🖬 S	RO 🗆		
JPM Title:		Electric Room action ng Mode in accordance		
JPM Number:	B.2.c.		Revision N	umber:1
Given a shutd electric room QCOP 1000-2	actions to start RH 9	00-P34 with the control roon IR shutdown cooling		
K/A Number and Imp K/A: APF	ortance: 295021 AA1.02	RATING: 3.5/	3.5	
Suggested Testing I	Environment: Pl	ant		
Actual Testin	g Environment:	SimulateControl		ant
Testing Method:		Faulted: Alternate Path:		No No
Time Critical:	Yes 📕 No)		يو (م.
Estimated Time to C	Complete: <u>24</u> n	ninutes Actual Tin	ne Used:	minutes
References: QCOP 1	000-29, Rev. 11	ander ander en	na an Charles an Sana Anna Anna Anna Anna Anna Anna an an Anna An Anna Anna Anna Anna Anna Anna Anna Anna	and Andrea and an ann an
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<u>Job Performance Measure (JPM)</u> **EVALUATION SUMMARY:** Were all the Critical Elements performed satisfactorily? Yes No The operator's performance was evaluated against the standards contained in this JPM, and has been determined to be: Satisfactory **Unsatisfactory** Comments: والمتحر وأنقونه إلحال والعر Evaluator's Name: (Print) Evaluator's Signature: Date:



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: <u>...</u>

H. <u>REFERENCES</u>

s:
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- a. TS 3.3.5.1, Emergency Core Cooling System (ECCS) Instrumentation.
- b. TS 3.3.6.1, Primary Containment Isolation Instrumentation.
- c. TS 3.4.7, Residual Heat Removal (RHR) Shutdown Cooling System - Hot Shutdown.
- d. TS 3.4.8, Residual Heat Removal (RHR) Shutdown Cooling System - Cold Shutdown.
- e. TS 3.4.9, RCS Pressure and Temperature (P/T) Limits.
- f. TS 3.6.1.3, Primary Containment Isolation Valves (PCIVs).
- g. TS 3.9.8, Residual Heat Removal (RHR) High Water Level.

h. TS 3.9.9, Residual Heat Removal (RHR) - Low Water Level.

- i. TS 3.5.1, ECCS Operating.
- j. TS 3.5.2, ECCS Shutdown.

H.2. **P&IDs:**

- a. M-37 (M-79), Diagram of R.H.R.S. Piping.
- b. M-39 Sh. 1 & 2 (M-81 Sh. 1& 2), Diagram of R.H.R.S. Piping.

н.з. Drawings:

- a. 4E-1438C (4E-2438C), Schematic Diagram RHR System Relay Logic - Div. I - Sh.3.
- b. 4E-1438K Sh. 1 (4E-2438K Sh. 1), Schematic Diagram RHR System Motor Operated Valves Div I.
- c. 4E-1507 (4E-2507), Schematic Diagram P.C.I. System RHR/Reactor Water Cleanup Systems.

d. 4E-1420B Sh 1 (4E-2420A Sh 3), Schematic Diagram Recirculation Pump 1B(2A) MO Valves.

> e. 4E-1501D (4E-1501D), Schematic Diagram P.C.I. System Switch Development.

		- Total a	QCOP 1000-29 UNIT 1(2) REVISION 11
	H.3. (cor	nt'd)	
		f.	4E-1508A Sh 3 (4E-2508A Sh 3), Schematic Diagram P.C.I. System MO Valves 1(2)-1001-47 and 50.
	H.4.	Man	nuals:
 		None	2.
· . · · · · · · ·	H.5.	Pro	cedures:
		a.	QCOA 1000-02, Loss of Shutdown Cooling.
		b.	QCOP 1000-02, RHR System Preparation for Standby Operation.
		c.	QCOP 1000-03, Shutdown Cooling Suction Header Fill and Vent.
Santanan Santan Januarian		d.	QOP 6500-10, Local Control of 4160 and 480 Volt Motor Operated Circuit Breaker.
- -	na se anna anna an seanna an s Na seanna anna an seanna anna an seanna anna	e.	QOP 9900-50, Print One Value and Limits (OD-50).
hilly Plants Salking Printers	H.6.	UFS	AR:
÷		a.	Section 6.2.4, Residual Heat Removal (RHR) System.
lettere antice in the second		b.	Section 7.4.2, Shutdown Outside the Control Room.
Prices Milaba	H.7.	Com	mitments:
liner hoter		None	•
indenser National Marine Marine Marine Marine Marine Marine Marine Marine Marine	H.8.	Othe	ers:
		a.	NRC Bulletin 88-04 Potential Safety Related Pump Loss.
		b.	OPEX 401-87-002 (Inadvertent draining of Reactor vessel).
america de la com		с.	OPEX 83-56 (Inadvertent draining of Reactor Vessel to the Suppression Pool).
· •		d.	OPEX 998-401-87-00200 (Inadvertent draining of Reactor Vessel to the Suppression Pool at BWRs).
		e.	Eenigenburg Letter to R. Bax dated 10-28-85, Operational Guidelines for Motor Operated Valves.
		f.	QCPWG (Procedure Writers Guide), Volume 3.
			NRC CQPY #1
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	QCOP 1000-29 UNIT 1(2) REVISION 11
F.8. (cont'd)	
d.	IF Unit Supervisor determines SDC is required to be placed back into operation, THEN :

- (1) Direct operator at Bus 13(23)-1 AND 14(24)-1 to set up for local 4 KV breaker operation per QOP 6500-10 for the RHR Pump(s) to be started:
 - (a) 1(2)A/B RHR Pump at Bus 13(23)-1.
 - (b) 1(2)C/D RHR Pump at Bus 14(24)-1.

CAUTION

The next <u>two</u> steps should be performed in rapid secession to provide a flow path so as \underline{NOT} to dead head the RHR Pump.

	e.	Close RHR Pump Breaker at Bus 13-1/14-1(23-1/24-1).
aligente inner ver els		Immediately open MO 1(2)-1001-29A/B, INBD LPCI INJ VLV from local Control Station (located Torus area outside RHR Pump Room) to establish a RHR discharge pressure of 150 to 200 psig.
	g.	Throttle MO 1(2)-1001-16A/B from local Control Station (located in RHR Pump room) to establish a cooldown rate < 100°F/hr. (H.1.e)
.9.	<u>IF</u> RH opera	IR Shutdown Cooling will <u>NOT</u> be required for ation, <u>THEN</u> :
	a.	Establish communications between the RHR Pump breaker at Bus 13(23)-1 or 14(24)-1, the local Control Station for MO 1(2)-1001-29A/B, <u>AND</u> RHR Pump discharge pressure instrument.
	b.	Close MO 1(2)-1001-29A/B from local Control Station.

F

c. <u>WHEN</u> RHR Pump discharge pressure starts to increase, <u>THEN open</u> RHR pump breaker at Bus 13(23)-1 or 14(24)-1 per QOP 6500-10.

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			QCOP 1000-2	9
	••		UNIT 1(2) REVISION 11	
n in the second seco				
F.9. (con	it'd) =	a na antar a na sana ana ana ana ana ana ana ana ana 		
	d.	Close breaker for MO 1(2)-1001-43A 43B OR MO 1(2)-1001-43C and 43D, a MCC 18(28)-1B or MCC 19(29)-4.		
na na sina na manana na manana na sina si sa	e.	Close MO 1(2)-1001-43A and 43B OR MO 1(2)-1001-43C and 43D.		
	f.	Close MO 1(2)-1001-47.	-	
	g.	Close MO 1(2)-1001-50, by <u>momentari</u> placing jumpers across terminals AA		
		and AA-15 in 901(2)-40 Panel (in Au Electric Room).		
	h.	Close breaker for MO 1(2)-1001-7A and 7B OR MO 1(2)-1001-7C and 7D, at	nd	
		MCC 18(28)-1B or MCC 19(29)-4.	-	
an a	i.	Open MO 1(2)-1001-7A and 7B OR MO 1(2)-1001-7C and 7D.		
	j.	Close breaker for MO 1(2)-1001-18A/H RHR MIN FLOW VLV at MCC 18-1A-1/19- (MCC 28-1A-1/29-1-1).	3, 1-1 -	et e tak samer V
		(1) Open MO 1(2)-1001-18A/B.	-	
	k.	IF the opposite RHR Loop is lined up that MO 1(2)-1001-19A/B, may be ope THEN open MO 1(2)-1001-19A/B.		
	1.	Open MO 1(2)-1001-16A/B.	-	
	m.	Open breaker for running RHR Servic Water pump(s) at Bus 13(23) or 14(2 per QOP 6500-10.		
e an	. n. .	Close MO 1(2)-1001-5A/B.	-	
	~	Derform Attachment C		

Perform Attachment C. . О.

G. ATTACHMENTS

G.1.

G.2.

G.3.

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Attachment A, Resetting Group 2 Isolation for MO 1(2)-1001-29A/B from the Aux Electric Room.

Attachment B, Resetting Group 2 Isolation from the Aux Electric Room.

Attachment C, RHR Shutdown Cooling Restoration Verification Sheet.

Job Performance Measure (JPM)

INITIAL CONDITIONS

(Student Copy)

- Unit 2 is entering a refueling outage.
- The Control Room has been evacuated due to toxic gas in the ventilation system.
- The Unit Supervisor has directed that the "A" Loop of Shutdown Cooling is to be placed in service from outside the Control Room.
- The Condensate Transfer system is available.
- Operators have been briefed and are standing by outside the MSIV room at phone extension 2431 with Radiation Protection support and all necessary equipment to perform step F.7.
- The reactor is shut down with reactor pressure at 37 psig.
- The plant is NOT using the QCARPs.
- The Shutdown Cooling suction header has been filled and vented.
- The RHR Service Water system is operating with discharge pressure of 275 psig.
- You have an Aux Electric Room key, and a jumper wire.
- This JPM is not time critical

	Initiating Cue:	Perform the Aux Electric Room actions to start U-2"A"Loop
		RHR system in the Shutdown Cooling Mode in accordance with
\sim	n an	QCOP 1000-29 performing steps F.7.j.through F.7.L.

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	QCOP 100 UNIT 1(2 REVISION	2)
F.7. (cont'd))	
g.	Open breaker for MO 1(2)-1001-43A and 43B OR MO 1(2)-1001-43C and 43D, THEN release local Control Station pushbutton.	<u>ms</u>
h.	Close MO 1(2)-1001-19A/B, from the local Control Station, (located in RHR Pump Room) <u>AND</u> hold close pushbutton until next step is completed.	<u></u>
i.	Open breaker for MO 1(2)-1001-19A/B, at MCC 18-1B/19-4 (MCC 28-1B/29-4), THEN release close pushbutton.	<u>IMs</u>
	Reset Group 2 isolation per Attachment B.	2
k.	Open MO 1(2)-1001-47 from local Control Station (located outside the MSIV Room) (near Recirculation MG Set oil cooler).	cn
	NOTE	
Contactors seal-in ond seconds.	closed during performance of the next step, w se depressed until valve fully opens in 30 to	ill 40
seconds.	Open MO 1(2)-1001-50 SDC INBD ISOL VLV, by <u>momentarily</u> placing jumpers across terminals AA-12 and AA-13 in 901(2)-40 Panel (located in Aux Electric Room).	·ill 40
seconds.	Open MO 1(2)-1001-50 SDC INBD ISOL VLV, by <u>momentarily</u> placing jumpers across terminals AA-12 and AA-13 in 901(2)-40	rill 40
l.	Open MO 1(2)-1001-50 SDC INBD ISOL VLV, by <u>momentarily</u> placing jumpers across terminals AA-12 and AA-13 in 901(2)-40 Panel (located in Aux Electric Room). Verify open MO 1(2)-1001-16A/B, RHR HX BYP VLV by observing the indicating lights on the local Control Station (located in RHR	ill 40
l.	Open MO 1(2)-1001-50 SDC INBD ISOL VLV, by <u>momentarily</u> placing jumpers across terminals AA-12 and AA-13 in 901(2)-40 Panel (located in Aux Electric Room). Verify open MO 1(2)-1001-16A/B, RHR HX BYP VLV by observing the indicating lights on the local Control Station (located in RHR Pump Room). Verify bearing <u>AND</u> seal water available to	
n.	<pre>Open MO 1(2)-1001-50 SDC INBD ISOL VLV, by momentarily placing jumpers across terminals AA-12 and AA-13 in 901(2)-40 Panel (located in Aux Electric Room).</pre> Verify open MO 1(2)-1001-16A/B, RHR HX BYP VLV by observing the indicating lights on the local Control Station (located in RHR Pump Room). Verify bearing AND seal water available to desired RHR Pump. Close MO 1(2)-1001-28A/B from the local	·ill 40

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F.7. (cont'd	QCOP 1000-29 UNIT 1(2) REVISION 11
đ.	Verify closed MO 1(2)-1001-23A/B from local Control Station (located 1st floor RB outside Drywell Personnel Access RB el 623 behind Instrument Rack 2201-6).
r.	Verify closed MO 1(2)-1001-34A/B from local Control Station.
s.	Direct operator at Bus 13(23)-1 AND 14(24)-1 to set up for local 4 KV breaker operation per QOP 6500-10 for the RHR Pump(s) to be started:
	(1) 1(2)A/B RHR Pump at Bus 13(23)-1.
	(2) 1(2)C/D RHR Pump at Bus 14(24)-1.
	CAUTION
The next <u>provide</u> a	<u>two</u> steps should be performed in rapid secession to flow path so as NOT to dead head the RHR Pump.

t. **Close** RHR Pump Breaker at Bus 13-1/14-1(23-1/24-1).

u.

c.

F.8.

- **Immediately throttle open** MO 1(2)-1001-28A/B, from local Control Station, (located Torus area outside RHR Pump Room) to establish a RHR discharge pressure of 150 to 200 psig.
- v. Throttle MO 1(2)-1001-16A/B, from local Control Station, (located in RHR Pump Room) to establish a Reactor cooldown rate < 100°F per hour. (H.1.e)

WHEN Unit Supervisor determines Shutdown Cooling is NO longer required, THEN:

a. **Establish** communications between the RHR Pump breaker at Bus 13(23)-1 or 14(24)-1, the local Control Station for MO 1(2)-1001-29A/B, and RHR Pump discharge pressure instrument.

b. **Close** MO 1(2)-1001-29A/B from the local Control Station.

<u>WHEN</u> RHR Pump discharge pressure starts to increase, <u>THEN</u> trip RHR pump breaker from the bus.

ATTACHMENT A (Page 1 of 1)

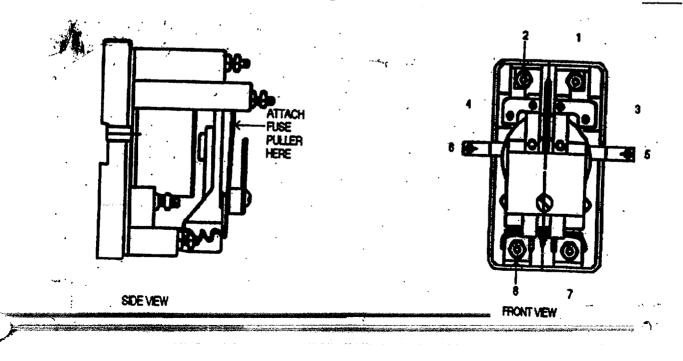
RESETTING GROUP 2 ISOLATION FOR MO 1(2)-1001-29A/B FROM THE AUX ELECTRIC ROOM

- 1. To reset GROUP 2 isolation for MO 1(2)-1001-29A/B perform the following at 901(2)-32/33 Panel:
 - a. **Remove** cover from relay 10A-K63A/B.
 - b. With use of a non-conducting device (such as a small fuse puller) gently
 pull the movable contact finger for contact 2-8 away from the fixed contact.
 - c. Verify relay resets.
 - d. **Release** the contact fingers.

<u>NOTE</u>

The relay will stay reset if the Group Two isolation signal is reset.

e. **Verify** relay stays reset.



ATTACHMENT B (Page 1 of 1)

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RESETTING GROUP 2 ISOLATION FROM THE AUX ELECTRIC ROOM

To reset GROUP 2 isolation perform the following:

- a. For <u>inboard</u> logic, **place** ON/OFF switch for relay 595-115, (located in 901(2)-40 Panel) to ON position.
- b. For <u>outboard</u> logic, **place** ON/OFF switch for relay 595-116, (located in 901(2)-41 Panel) to ON position.

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	. ~	C	N C	OFF
2	•	6	8	TO

RELAY 505-115 / 505-118

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ATTACHMENT C (Page 1 of 3)

RHR SHUTDOWN COOLING RESTORATION VERIFICATION SHEET

1. Ver	ify the following breakers are racked in <u>OR</u> closed:
a.	1(2)A RHR Service Water Pump at Bus 13 cubicle 12 (23 cubicle 5).
b.	1(2)B RHR Service Water Pump at Bus 13 cubicle 9 (23 cubicle 9).
c.	1(2)C RHR Service Water Pump at Bus 14 cubicle 10 (24 cubicle 2).
d.	1(2)D RHR Service Water Pump at Bus 14 cubicle 14 (24 cubicle 6).
e.	1(2)A RHR Pump at Bus 13-1 cubicle 9 (Bus 23-1 cubicle 4).
f.	1(2)B RHR Pump at Bus 13-1 cubicle 5 (Bus 23-1 cubicle 6).
g.	1(2)C RHR Pump at Bus 14-1 cubicle 8 (Bus 24-1 cubicle 5).
h.	1(2)D RHR Pump at Bus 14-1 cubicle 4 (Bus 24-1 cubicle 7).
· i.	MCC 18(28)-1B:
	(1) MO 1(2)-1001-7A, RHR PUMP SUCTION VALVE.
	(2) MO 1(2)-1001-7B, RHR PUMP SUCTION VALVE.
	(3) MO 1(2)-1001-43A, RHR SHUTDOWN CLG SUCT VALVE.
	(4) MO 1(2)-1001-43B, RHR SHUTDOWN CLG SUCT VALVE.
	(5) MO 1(2)-1001-19A, RHR HDR CROSS-TIE VALVE.
j.	MCC 19(29)-4:
	(1) MO 1(2)-1001-7C, RHR PUMP SUCTION VALVE.
	(2) MO 1(2)-1001-7D, RHR PUMP SUCTION VALVE.
	(3) MO 1(2)-1001-43C, RHR SHUTDOWN CLG SUCT VALVE.

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15.		-	ATTACHMENT C (Page 2 of 3)
	RHR SH	UTDO	WN COOLING RESTORATION VERIFICATION SHEET
• • • • •		(4)	MO 1(2)-1001-43D, RHR SHUTDOWN CLG SUCT VALVE.
		(5)	MO 1(2)-1001-19B, RHR HDR CROSS-TIE VALVE.
	2. Verif	y the	following jumpers removed :
	a.		ss terminals BB-58 and BB-59 in 901(2)-46 l (located in Aux Electric Room).
	b.		ss terminals BB-58 and BB-59 in 901(2)-47 l (located in Aux Electric Room).
s an s a n d'airte anns d	c		ss terminals AA-12 and AA-13 in 901(2)-40 l (located in Aux Electric Room).
			as terminals AA-14 and AA-15 in 901(2)-40 l (located in Aux Electric Room).
	3. Verif	y the	following valve positions:
	a.	MO 1	(2)-1001-5A/B, RHR HX SW DISCH VLV closed .
	b. *	MO 1 open .	(2)-1001-7A, TORUS TO RHR PMP ISOL VLV
	с.	MO 1 open.	(2)-1001-7B, TORUS TO RHR PMP ISOL VLV
	d.	MO 1 open.	(2)-1001-7C, TORUS TO RHR PMP ISOL VLV
	e.	MO 1 open .	(2)-1001-7D, TORUS TO RHR PMP ISOL VLV
	f.	MO 1 ((2)-1001-16A/B, RHR HX BYP VLV open .
	g -	MO 1	(2)-1001-18A/B, RHR MIN FLOW BYP open .
	<u>h.</u>	MO 1	(2)-1001-19A/B, SOUTH XTIE VLV open .
	i.	MO 1	(2)-1001-28A/B, OUTBD LPCI INJ VLV open .
		MO 1 ((2)-1001-29A/B, INBD LPCI INJ VLV closed .

ATTACHMENT C (Page 3 of 3)						
RHR SH	UTDOWN COOLING RESTORATION VERIFICATION SHEET					
k.	MO 1(2)-1001-43A, SDC OR FUEL POOL SUCT VLV closed .					
1.	MO 1(2)-1001-43B, SDC OR FUEL POOL SUCT VLV closed .					
m.	MO 1(2)-1001-43C, SDC OR FUEL POOL SUCT VLV closed .					
n.	MO 1(2)-1001-43D, SDC OR FUEL POOL SUCT VLV closed .					
٥.	MO 1(2)-1001-47, SDC OUTBD ISOL VLV closed.					
p.	MO 1(2)-1001-50 SDC INBD ISOL VLV closed .					
	N Control Room is accessible again, <u>THEN</u> THEN QCOP 1000-02.					
	Verified By Date					

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<u>NOTE</u>

SDC permissive interlock will clear at 118.5 psig Reactor pressure. This can be read at Instrument Rack 2201(2)-5, 2nd floor RB **OR** in TSC computer points CX09 and CX10.

re_	fify SDC permissive interlock cleared by observing Lay 595-117 in 901(2)-40 Panel is energized , toggle is ON position, (located in Aux Electric Room).
F.4. <u>IF</u> hea	on <u>UNIT 1</u> , <u>THEN</u> fill and vent Shutdown Cooling suction der:
NA a.	Open 1-3399-108, COND TRANSFER TO U-1 ECCS SV, (located second floor RB north wall).
b.	Open 1-3399-137, COND TRANSFER TO U-1 ECCS PCV BYP VLV (located 1st floor RB north wall).
C.	Open 1-1001-134, COND TRANSFER FILL LINE TO U-1 SHUTDOWN CLG HDR SV, (located 1st floor RB north wall by CRD Modules).
d.	Reset Group II isolation at 901-5 Panel.
e.	Verify breaker for MO 1-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 1A, CUB. J01 Open.
f.	Close disconnect switch for MO 1-1001-47, at 1-1001-47-DS (located in the "D" Heater Bay, ground floor elevation, on the west face of H line at 17 line).
g.	Close breaker for MO 1-1001-47 at 250VDC MCC 1A, Cub J01.
h.	Open 1-1001-47.
i.	Connect a hose <u>downstream</u> of 1-1001-48, SHUTDOWN DLG SUCT HDR PRESS TEST INBD SV <u>and</u> 1-1001-49, SHUTDOWN CLG SUCT HDR PRESS TEST OUTBD SV (located in MSIV room) per Step E.1.
j.	Open 1-1001-48.

QCOP 1000-29 UNIT 1(2) REVISION 11 F.4. Cont'd) N K Slowly open 1-1001-49 valve to vent system. 1. WHEN a steady stream of water is observed, THEN close 1-1001-49. m. Close 1-1001-48 M K. Slowly open 1-1001-49. m. Close 1-1001-49. m. Close 1-1001-134. o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). MS Dopen 2-1001-134, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). MS C. Reset Group II isolation on 902-5 Fanel per Attachment B. d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V DC MCC 2A open. MS Set 011 Coolers). f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. g. Open NO 2-1001-47, SDC OUTED ISOL VLV from local Control Station, (located near Recirculation MG Set 011 cooler. g. Open NO 2-1001-47, SDC OUTED ISOL VLV from local Control Station, (located near Recirculation MG Set 011 cooler. hD Open NO 2-1001-156A, U-2 SHUTDOWN CLG SUCT HDR IND VENV UV. <th></th> <th></th> <th></th>			
 F.4. (cont'd) N/A Slowly open 1-1001-49 valve to vent system. 1. WHEN a steady stream of water is observed, THEN close 1-1001-49. m. Close 1-1001-48 AND remove hose. n. Close 1-1001-134. o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-137. F.5. IF on UNIT 2, THEN fill and vent the SDC suction header: a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). <u>MS</u> b. Open 2-1001-134, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). <u>MS</u> c. Reset Group II isolation on 902-5 Panel per Attachment B. <u>MS</u> d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V DC MCC 2A open. <u>MS</u> f. Close disconnect switch for MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. <u>MS</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. <u>MS</u> g. Open MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. <u>MS</u> g. Open MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. <u>MS</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 		UNIT 1(2)	
 M. K. Slowly open 1-1001-49 valve to vent system. 1. WHEN a steady stream of water is observed, THEN close 1-1001-49. m. Close 1-1001-48 AND remove hose. n. Close 1-1001-134. o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). MS b. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). MS b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV. (located 1st floor RB south wall by CRD Modules). MS c. Reset Group II isolation on 902-5 Panel per Attachment B. MS d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLW at 250V DC MCC 2A open. MS f. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set 0il Coolers). MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLW at 250V MCC 2A. MS g. Open MO 2-1001-47, SDC OUTED ISOL VLW at 250V MCC 2A. MS g. Open MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. MS h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 	F.4. (COT		and System to see the second se
THEN close 1-1001-49. m. Close 1-1001-48 AND remove hose. n. Close 1-1001-134. o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-2 ECCS SV. p. Close 1-3399-108, COND TRANSFER TO U-2 ECCS SV. (located second floor RB south wall). M5 Dopen 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV. (located 1st floor RB south wall). b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV. (located 1st floor RB south wall). c. Reset Group II isolation on 902-5 Panel per Attachment B. d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V DC MCC 2A open. SDC OUTED ISOL VLV at 250V DC MCC 2A open. M5 f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. g. Open M0 2-1001-47, SDC OUTED ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. g. Open 02-1001-47, SDC OUTED ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT	NA		
 n. Close 1-1001-134. o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-137. F.5. IF on UNIT 2, THEN fill and vent the SDC suction header: a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV, (located second floor RB south wall). MS b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). MS c. Reset Group II isolation on 902-5 Panel per Attachment B. d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V DC MCC 2A open. F. Close disconnect switch for MO 2-1001-47, at 2-1001-47-DS (located near Recirculation MG Set oil Coolers). f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTED ISOL VLV at 250V MCC 2A. g. Open MO 2-1001-47, SDC OUTED ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 			
 o. Close 1-3399-108, COND TRANSFER TO U-1 ECCS SV. p. Close 1-3399-137. F.5. IF on UNIT 2, THEN fill and vent the SDC suction header: a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV, (located second floor RB south wall). b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). c. Reset Group II isolation on 902-5 Panel per Attachment B. d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. MS f. Close disconnect switch for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 		m. Close 1-1001-48 AND remove hose.	
 SV. p. Close 1-3399-137. F.5. IF on UNIT 2, THEN fill and vent the SDC suction header: a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV, (located second floor RB south wall). MS b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). MS c. Reset Group II isolation on 902-5 Panel per Attachment B. MS d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. MS e. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set 0il Coolers). f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS f. Close breaker K02, K03 for MC 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS f. Close breaker K02, K03 for MC 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS 		n. Close 1-1001-134.	
 F.5. IF on UNIT 2, THEN fill and vent the SDC suction header: a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV, (located second floor RB south wall). MS b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). MS c. Reset Group II isolation on 902-5 Panel per Attachment B. MS d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. MS E. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS g. Open MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS h. Open 2-1001-456A, U-2 SHUTDOWN CLG SUCT 			
 a. Open 2-3399-108, COND TRANSFER TO U-2 ECCS SV, (located second floor RB south wall). <u>MS</u> b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). <u>MS</u> c. Reset Group II isolation on 902-5 Panel per Attachment B. <u>MS</u> d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. <u>MS</u> e. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). <u>MS</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>JNS</u> g. Open MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>JNS</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 		p. Close 1-3399-137.	·
 SV, (located second floor RB south wall). <u>MS</u> b. Open 2-1001-134, COND TRANSFER FILL LINE TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). <u>MS</u> c. Reset Group II isolation on 902-5 Panel per Attachment B. <u>MS</u> d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. <u>MS</u> e. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). <u>MS</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>MS</u> g. Open MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>MS</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 	F.5.	IF on <u>UNIT 2</u> , <u>THEN</u> fill and vent the SDC suction hea	der:
 TO U-2 SHUTDOWN CLG HDR SV, (located 1st floor RB south wall by CRD Modules). <u>M5</u> c. Reset Group II isolation on 902-5 Panel per Attachment B. <u>M5</u> d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. <u>M5</u> e. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). <u>M5</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>M5</u> g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. <u>M5</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 		•	<u>Ms</u>
 c. Reset Group II isolation on 902-5 Panel per Attachment B. <u>MS</u> d. Verify breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V DC MCC 2A open. <u>MS</u> e. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). <u>MS</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>MS</u> g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. <u>MS</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT 		TO U-2 SHUTDOWN CLG HDR SV, (located 1st	jms
SDC OUTBD ISOL VLV at 250V DC MCC 2A open. <u>MS</u> E. Close disconnect switch for MO 2-1001-47 at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). <u>MS</u> f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. <u>MS</u> g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. <u>MS</u> h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT		c. Reset Group II isolation on 902-5 Panel	_ <u>_INS</u>
at 2-1001-47-DS (located near Recirculation MG Set Oil Coolers). MS f. Close breaker K02, K03 for MO 2-1001-47, SDC OUTBD ISOL VLV at 250V MCC 2A. MS g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler. MS h. Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT			<u>ms</u>
g. Open MO 2-1001-47, SDC OUTBD ISOL VLV from local Control Station, (located near Recirculation MG Set oil cooler.		at 2-1001-47-DS (located near Recirculation	IMS
local Control Station, (located near Recirculation MG Set oil cooler.Mh.Open 2-1001-156A, U-2 SHUTDOWN CLG SUCT			<u>hıs</u>
		local Control Station, (located near	<u>jws</u>
			<u>_#?5</u>
i. Open 2-1001-156B, U-2 SHUTDOWN CLG SUCT HDR OUTBD VENT VL (located Steam Tunnel south wall by steps) until a steady flow of water is observed, THEN close valve.		HDR OUTBD VENT VL (located Steam Tunnel south wall by steps) until a steady flow of water is observed, <u>THEN</u> close valve.	<u>M 5</u>
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- E.6. IF Shutdown Cooling is lost, THEN perform QCOA 1000-02.
 - E.7. **IF** unexplained loss of coolant inventory occurs, **THEN close** MO 1(2)-1001-47, SDC OUTBD ISOL VLV, MO 1(2)-1001-50, SDC INBD ISOL VLV, <u>AND</u> MO 1(2)-1001-29A/B, INBD LPCI INJ VLV. (H.8.b, H.8.c, H.8.d)
 - E.8. On a Group II isolation the following RHR valves will auto close: (H.1.b, H.3.a)
 - a. MO 1(2)-1001-20, RHR TO RW DISCH VLV.
 - b. MO 1(2)-1001-21, RHR TO RW DISCH VLV.
 - c. MO 1(2)-1001-47, SDC OUTBD ISOL VLV.
 - d. MO 1(2)-1001-50, SDC INBD ISOL VLV.

NOTE

WHEN MO 1(2)-1001-29A/B, INBD LPCI INJ VLV is in the Shutdown Cooling mode it will isolate on an Group II isolation signal.

- e. MO 1(2)-1001-29A/B, INBD LPCI INJ VLV WHEN BOTH MO 1(2)-1001-47, SDC OUTBD ISOL VLV AND MO 1(2)-1001-50, SDC INBD ISOL VLV are open.
- E.9. Group II isolation is initiated by <u>any</u> of the follow signals: (H.1.b)
 - a. Reactor low water level.
 - b. Drywell high pressure.
 - c. Drywell high radiation.

с.

- E.10. Motor Operated Valves Guidelines: (H.8.e)
 - a. A maximum of five starts within a one minute period, followed by a 30 minutes cooling off time.
 - b. The valve is operable during the cooling off period.

<u>WHEN</u> throttle valves are required to adjust flow or pressure, <u>THEN</u> it may be necessary to wait a few seconds to abide by this guideline.

WHEN a change of radiological conditions in RHR Room, "D" Heater Bay, Steam Tunnel and/or Torus area may have occurred, THEN contact Radiation Protection prior to entry AND IF time permits, THEN a Radiation Technician should accompany the operator.

E.12. RHF

E.11.

RHR and RHR Service Water motor start limitations:

- a. <u>Two</u> starts in succession with windings at ambient temperature **OR** during an accident. Windings are considered to be at ambient temperature if the pump has been off for \geq 45 minutes.
- b. <u>Once</u> with the windings at rated temperature, 60° C (140°F) during non-accident conditions. Windings are considered to be at rated temperature if the pump has been running for ≥ 15 minutes.

F. PROCEDURE

а.

b.

F.1

- . **IF** a Group 2 Isolation occurs, **THEN**, as needed, **reset** by performing Attachment A **AND** Attachment B.
- F.2. **IF** B Reactor Recirculation pump trips, **THEN**, as needed, **close** MO 1(2)-202-5B by performing the following:
 - Install a jumper at <u>one</u> of the following locations:

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- (1) Across terminals BB-58 and BB-59 in 901(2)-46 Panel (located in Aux Electric Room).
- (2) Across terminal BB-58 and BB-59 in 901(2)-47 Panel (located in Aux Electric Room).

WHEN MO 1(2)-202-5B is closed as indicated on MCC 18/19-5 (MCC 28/29-5), THEN remove jumper.

Verified By: <u>N/A</u>/<u>N/A</u> Date

F.5. (cont'd)		QCOP 1000-29 UNIT 1(2) REVISION 11
	nen en	a na
j.	Close 2-1001-156A.	IMS
k.	Close MO 2-1001-47 from local Contr	ol Station. <u>MS</u>
1.	Close 2-1001-134.	<u>ms</u>
. m.	Close 2-3399-108.	Ms
F.6. Plac	e RHR Service Water System in operation	.on:
a	Direct operator at Bus 13(23) AND 14 for local 4 KV breaker operation pe for the RHR Service Water Pump(s) t	r OOP 6500 - 10
	(1) 1(2)A RHR Service Water Pump a Bus 13(23) cubicle 12(5).	t
	<pre>(2) 1(2)B RHR Service Water Pump a Bus 13(23) cubicle 9(9).</pre>	t <u>ms</u>
	<pre>(3) 1(2)C RHR Service Water Pump a Bus 14(24) cubicle 10(2).</pre>	<u>ms</u>
	(4) 1(2)D RHR Service Water Pump at Bus 14(24) cubicle 14(6).	<u>- Mas</u>
b.	Open 65% (26 sec open signal) MO 1(2)-1001-5A/B, RHR HX SW DISCH V from local Control Station, (located RHR Pump Room).	/LV l in _ <u>ms_</u>
с.	Close RHR Service Water Pump breaker Bus 13/14(23/24).	at _ <u></u>
	(1) Monitor RHR Service Water Pump discharge pressure as indicated local PI 1(2)-1001-77A/B/C/D.	ms
	(2) Adjust MO 1(2)-1001-5A/B, RHR HI DISCH VLV to establish discharg pressure of 250 psig to 300 psi	g. <i>MJ</i>
F.7. Place	RHR in SDC:	
a.	From Local Control Station <u>Outside</u> th room, verify closed MO 1(2)-1001-18A/B, MIN FLOW BYP (north room for "A" val	RHR

MIN FLOW BYP (north room for "A" valves, south room for "B" valves.

NRC COPY #1

IMS

			OCOP 1000-	
			UNIT 1(2)	- 29
			REVISION 1	
	F.7. (côn	/ "		
•		b.	Open breaker for MO 1(2)-1001-18A/B, RHR MIN FLOW VLV at following:	<u>m5</u>
			(1) MO 1(2)-1001-18A at MCC 18(28)-1A-1, C3.	M>
			(2) MO 1(2)-1001-18B at MCC 19(29)-1-1, B1.	ms
		c.	Establish communications between the RHR Pump 2 and the following MCCs:	Room
			(1) MCC 18(28)-1B:	_MS
			(a) MO 1(2)-1001-7A.	
			(b) MO 1(2)-1001-7B.	
			(c) MO 1(2)-1001-43A.	
<u>111</u>	· · · · ·		(d) MO 1(2)-1001-43B.	
inite Joint			(e) MO 1(2)-1001-19A.	
			(2) MCC 19(29)-4:	<u>ims</u>
		- a invididiti in inter	(a) MO 1(2)-1001-7C.# ###	
 .بم بنده»			(b) MO 1(2)-1001-7D.	
			(c) MO 1(2)-1001-43C.	
	in an		(d) MO 1(2)-1001-43D.	
			(e) MO 1(2)-1001-19B.	
		d.	Close MO 1(2)-1001-7A and 7B OR MO 1(2)-1001-7C and 7D, from local Control Station, (located in RHR Pump Room) AND hold pushbutton until the next step is completed.	<u>_ms</u>
		e.	Open breaker for MO 1(2)-1001-7A and 7B	
		. *	OR MO 1(2)-1001-7C and 7D, THEN release local Control Station pushbutton.	<u></u>
-2 3 (F) (F) (F)		f.	Open MO 1(2)-1001-43A and 43B OR MO 1(2)-1001-43C and 43D, from local Control Station, (location in RHR Pump Room) AND hold pushbutton until the next step is completed.	111 5 ⁻¹⁰⁰⁻¹⁰⁰⁰ 5-10
t della alleradora della si		- 1.41 (1.200) \$1		<u></u>
	B2 (2) (2) (2) (2) (2) (2) (2) (2) (2) (2			

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QCOP 1000-29 UNIT 1(2) REVISION 11 Continuous Use

> 1944). 1944 - Julie Julie

SHUTDOWN COOLING STARTUP AND OPERATION FROM OUTSIDE THE CONTROL ROOM

A. PURPOSE

The purpose of this procedure is to provide the steps necessary to start up and operate RHR in the Shutdown Cooling (SDC) mode from outside the Control Room.

B. DISCUSSION

None.

C. PREREQUISITES

C.1.	Condensate Transfer System available.	INS
C.2.	Keys for local valve control stations.	ins
	Reactor Pressure < 100 psig.	INS
C.4.	Plant NOT using QARPs.	ms

D. PRECAUTIONS

- D.1. The Shutdown Cooling Group 2 isolation interlocks shall remain fully operational during the performance of this procedure.
- D.2. **Maintain** RHR Service Water pressure at least 15 psig to 20 psig higher than RHR pressure.
- D.3. **IF** MO 1(2)-1001-7A & 7B **OR** MO 1(2)-1001-7C & 7D, TORUS TO RHR PMP ISOL VLV are closed for any reason; <u>except</u> during alignment and operation for decay heat removal with reactor steam dome pressure less than the Residual Heat Removal (RHR) cut-in permissive pressure in MODE 3, **IF** capable of being manually realigned and <u>NOT</u> otherwise inoperable, <u>THEN</u> the associated LPCI subsystem is inoperable. (H.1.i)
- D.4. <u>WHEN</u> in SDC, <u>THEN</u> do <u>NOT</u> open MO 1(2)-1001-34A/B, TORUS TEST OR SPRAY VLV <u>AND</u> MO 1(2)-1001-36A/B, TORUS H2O TEST VLV (to prevent draining water from Reactor vessel to the suppression chamber). (H.8.b, c, d)

D.5. <u>WHEN</u> in SDC, <u>THEN</u> do <u>NOT</u> open MO 1(2)-1001-34A/B, TORUS TEST OR SPRAY VLV <u>AND</u> MO 1(2)-1001-37A/B, TORUS SPRAY SHUTOFF VLV (to prevent draining water from Reactor vessel to the Torus). (H.8.b, c, d)

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- D.6. To prevent draining the Reactor Vessel to CCST, 1-1001-41(2-1001-40), U-1(2) RHR CCST SUCT VLV <u>AND</u> 1(2)-1001-42A/B/C/D, 1(2)A/B/C/D RHR PMP CCST SUCT VLV <u>must</u> be locked closed. (H.8.b, c, d)
- D.7. During conditions with Reactor Vessel isolated, vessel water level will vary with coolant temperature. Experience has shown this relationship to be approximately a 1-inch change in water level for a 4°F change in coolant temperature. (H.1.e)

During the performance of this procedure MO 1(2)-1001-18A/B will be de-energized in the closed position and there will be **NO** minimum flow protection for the RHR Pumps. Therefore minimize the time the RHR Pumps are running without a flow path.

E. LIMITATIONS AND ACTIONS

D.8.

E.1.

E.2

E.3.

E.4

E.5.

Venting the U1 SDC system will be accomplished by the installing a section of hose, approximately 20 feet or longer (to reach nearest drain), downstream of the 1-1001-48 and 49 valves (in the MSIV room) <u>AND</u> looping the hose a <u>minimum</u> of 5 feet above the top of the piping. The 5 foot loop is required as the piping in the Drywell is at a higher elevation.

In order to fill and vent the SDC headers, MO 1(2)-1001-47, SDC SUCT HDR DOWNSTREAM SV, must be <u>open</u>. This will require Reactor pressure be < 100 psig. This verification is required prior to electrically connecting the valve motor armature due to 'hot short' concerns.

Computer point values may be obtained from the Technical Support Center (TSC) in accordance with QOP 9900-50.

Maintain Reactor Coolant cooldown rate of less than 100°F/hr. Monitor coolant temperature with computer point CX23, if RWCU is in operation <u>OR</u> RHR inlet temperature computer points CX83, for A RHR Loop <u>OR</u> CX84, for B RHR Loop. (H.1.e)

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IF the B Reactor Recirculation Pump is off **OR** trips when Shutdown Cooling is discharging to the B loop, **THEN** close MO 1(2)-202-5B, PMP DISCH VLV (Recirc Pump) per this procedure.