



P.O. BOX 1625, IDAHO FALLS, IDAHO 83415

December 20, 1982



United States Nuclear Regulatory Commission
Washington D.C. 20555

Attention C. McDonald

MODIFICATION OF LEAK TEST PROCEDURE - AAA-446-82

Dear Mr. McDonald:

NUS Process Services has been awarded a contract to maintain our cask identified as CNS-1-13C-II in full compliance outlined in your Certificate of Compliance No. USA/9152/B(). During their process following the procedures for performing the required leak test on all the newly replaced gaskets and seals, it was determined that they could not certify the test results of the Stat-O-Seal.

Due to the time element and an attempt to eliminate a delay of the shipment scheduled to commence loading on December 22, 1982, your office was contacted Friday, December 17, 1982. Those on the conference call were:

| | | |
|-----------------|---|------|
| A. A. Anselmo | - | EG&G |
| Ray Hahn | - | GPU |
| Ray Meyers | - | NUS |
| Dick Odegaarden | - | NRC |
| Bill Lake | - | NRC |

At the conclusion of the conversation, it was agreed that a new procedure would be required to perform the tests required and fully comply with the original intent of verifying that the "Lid Seal" was thoroughly checked and passed all tests required to make it a safe and legal shipment.

Attached herewith is the subject modification to satisfy these requirements.

If you concur with these requirements and procedure, it is requested that you telecopy an advance reply to me both in Idaho and TMI. The telecopy numbers are as follows:

FILE EXEMPT
DOE Request
see 8/21/83
etc to LFRMB

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TMI - Commercial - 717-948-1022
FTS 590-1022
IDAHO - Commercial - 208-526-2065
FTS - 583-2065

If for any reason this cannot be approved immediately, please call me or Max Ruska at 208-526-2414 (FTS-583-2414). This will create a delay for the SDS Liner being transported from TMI to the DOE installation at Richland, WA.

Your usual cooperation and an immediate reply will be appreciated.

Very truly yours,



A. A. Anselmo
Manager, Traffic & Receiving

ehr

Attachment:
As Stated

cc: R. A. Long, DOE-ID
R. W. Kiehn, EG&G
M. Anderson, NUS