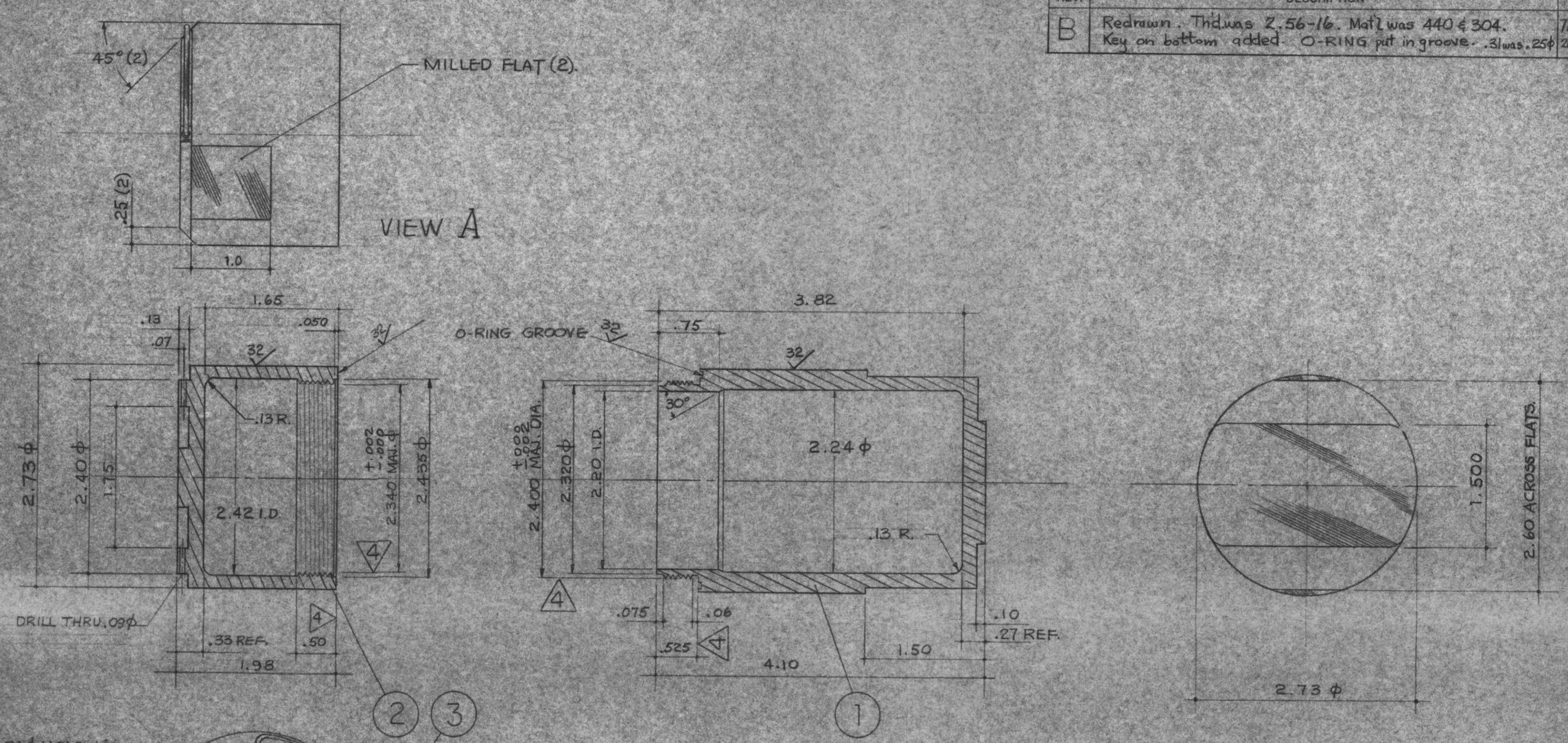
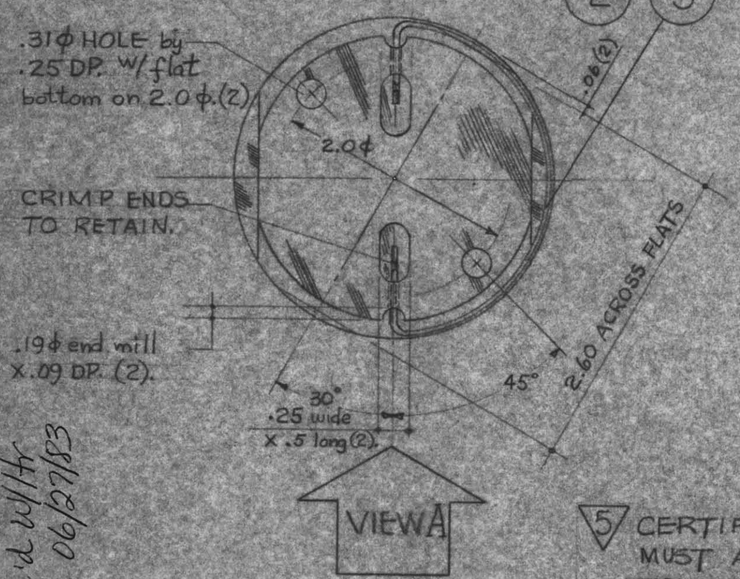
REVISIONS			
REV.	DESCRIPTION	DATE	APPR.
B	Redrawn. Th'd was 2.56-16. Mat'l was 440 & 304. Key on bottom added. O-RING put in groove. .31 was .25ϕ	TWR 26MAY'83	





NOTE:

	EXTERNAL		INTERNAL
1 THREAD DATA:	MAJOR DIA - 2.400 x 16 T/IN.	-	2.340 x 16 T/IN.
	THREAD DEPTH - .038 - .040	-	.038 ~ .040

2 O-RING SURFACES and OUTSIDE SURFACE 32 FINISH.

3 BREAK SHARP CORNERS .005.

4 FACE SURFACE, CUT THREADS and O-RING GROOVE TO MAINTAIN PERPENDICULARITY WITHIN .002.

5 CERTIFICATION OF ANALYSIS MUST ACCOMPANY MATERIAL. MATERIAL TO BE INSPECTED, MARKED and STORED IN SEGREGATED STORAGE.

6 IDENTIFY PARTS (cap & container) AS A UNIT. Starting 3 - 01 (Year, Serial)

GROOVE DATA:
OD = 2.645, ID = 2.485
DEPTH .040, WIDTH .080

PRC APERTURE CARD

D-1

QTY.	PART NO.	DESCRIPTION	ITEM NO.
1		O-RING, PARKER or equiv. 2-037, see note 5, NEOPRENE	4
1		BAIL WIRE .06 ϕ STN. STL.	3
1		CAP see note 5 416 STN STL	2
1		CONTAINER see note 5 416 STN STL.	1

Rec'd w/ltr dtd 06/27/83

BY	DATE
DR. Nels Rittenhouse	26MAY83
CHK/APPR. J.M. Greene	24 June 83
SITE	
EQUIP. AT— A.H. S.P. EM TUX	TOLERANCES UNLESS OTHERWISE NOTED: .X = ±.05 .XX = ±.010 .XXX = ±.003 ±1°

UNION CARBIDE CORPORATION
CORPORATE RESEARCH LABORATORY
TUXEDO, NEW YORK

DRAWN:
CHECKED:
DATE:

2RS200 CONTAINER PACKAGING

SCALE: FULL SIZE | SIZE: C | DRAWING NO.: 101401 B

8309120103 22651