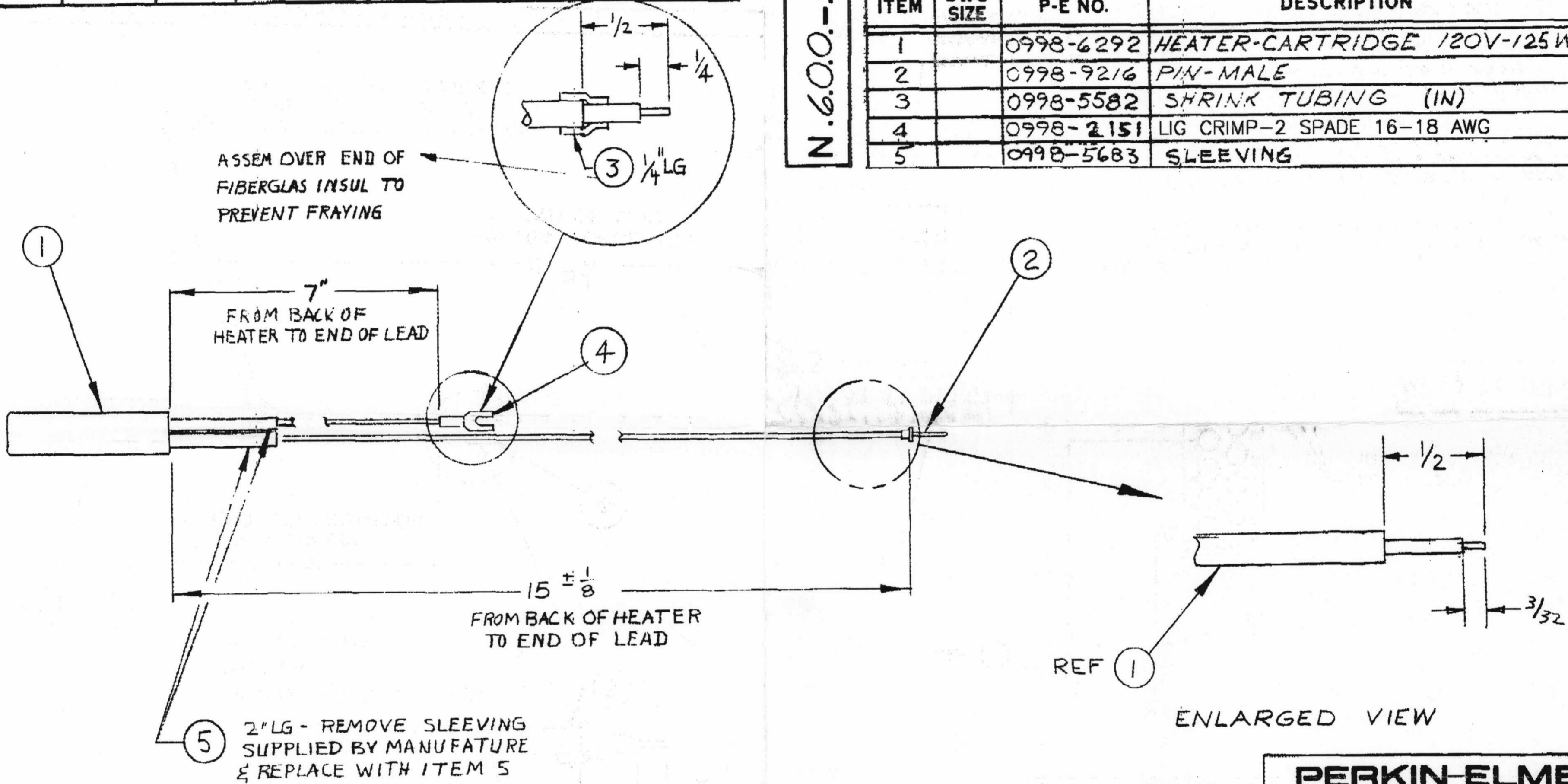


UNLESS OTHERWISE SPECIFIED				
DECIMALS		FRACTIONS	ANGLES	SURFACE ROUGHNESS
2 PLACE	3 PLACE	$\pm \frac{1}{32}$	$\pm \#$	✓ AA. MAX.
$\pm \#$	$\pm \#$			

DIMENSIONS ARE IN INCHES.  
 ALL DIAS. ON SAME AXIS CONC. WITHIN .006 T.I.R.  
 BREAK SHARP EDGES .01R. OR .01 x 45° MAX.  
 ALL DIMENSIONS AND TOL. APPLY BEFORE FINISH

MATERIALS LIST				
ITEM	DWG SIZE	P-E NO.	DESCRIPTION	QTY
1		0998-6292	HEATER-CARTRIDGE 120V-125W	1
2		0998-9216	PIN-MALE	1
3		0998-5582	SHRINK TUBING (IN)	.75"
4		0998-2151	LIG CRIMP-2 SPADE 16-18 AWG	1
5		0998-5683	SLEEVING	A/R



CHG.	DESCRIPTION	DATE	C.N. NO.
E	REV#39865	3-83	
D	REV.	4-16-82	38378
C	REV	1-82	37806
B	REV	11-81	37392
A	DR#14667	7/9/81	

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QTY.	USED ON
1	NG600-0253

MATERIAL	TREATMENT	FINISH
SEE M/L		

DO NOT SCALE DRAWING
DRAWN A. WILLIAMS DATE 4/5/81
CHECKED D. Clark DATE 7/13/81
PROJ. ENGR. J. Johnson DATE 7-16-81
APPROVED J. Johnson DATE 7-81
SCALE NONE

**PERKIN-ELMER**  
 INSTRUMENT DIVISION NORWALK, CONNECTICUT

HEATER ASSY -  
 ECD 120V

**B** N.6.0.0.-.0.2.5.8 **E**  
 SIZE CHG.