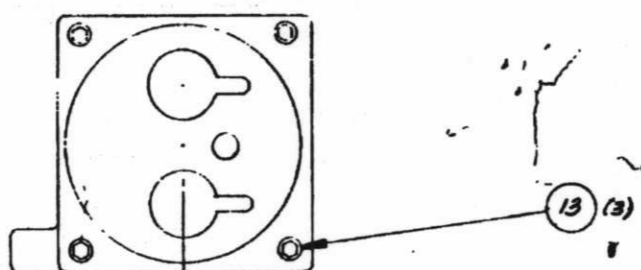
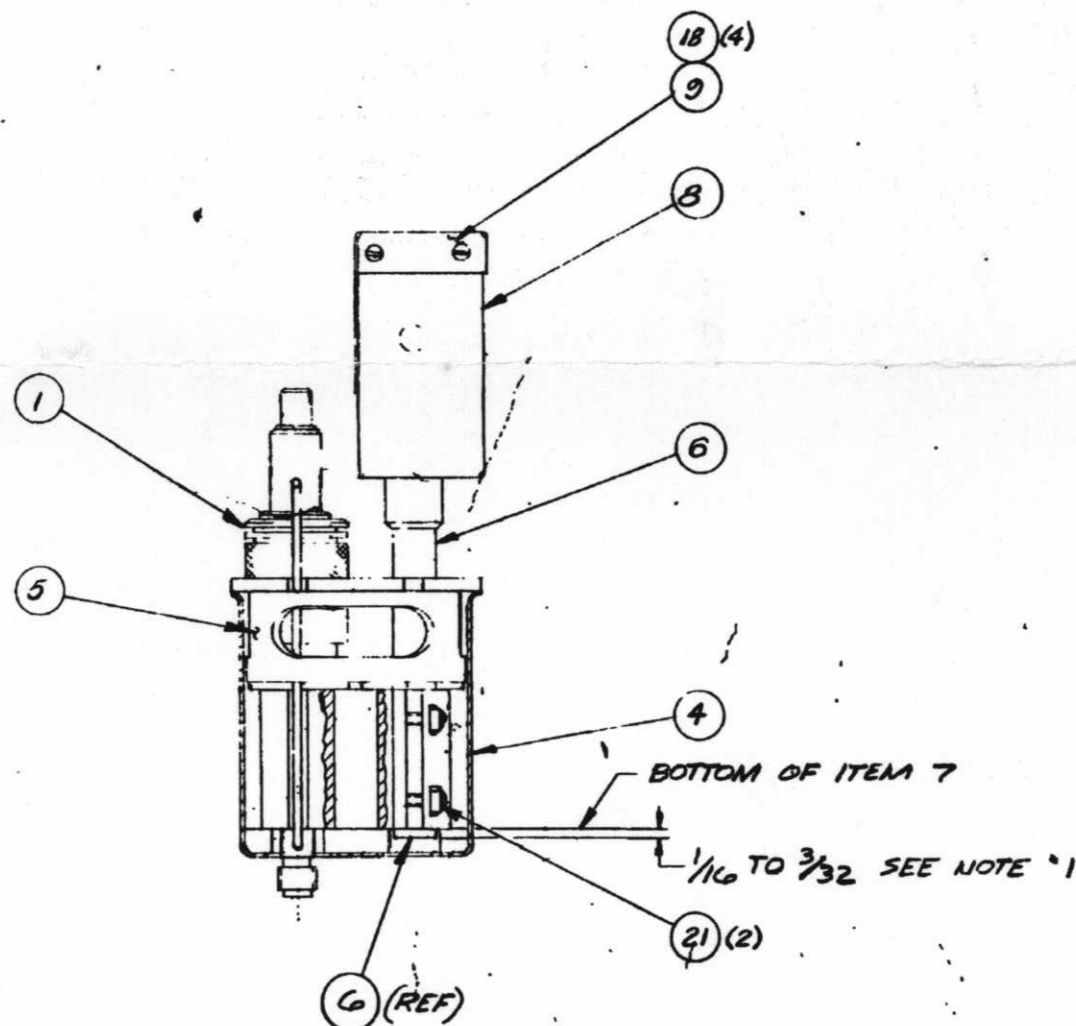
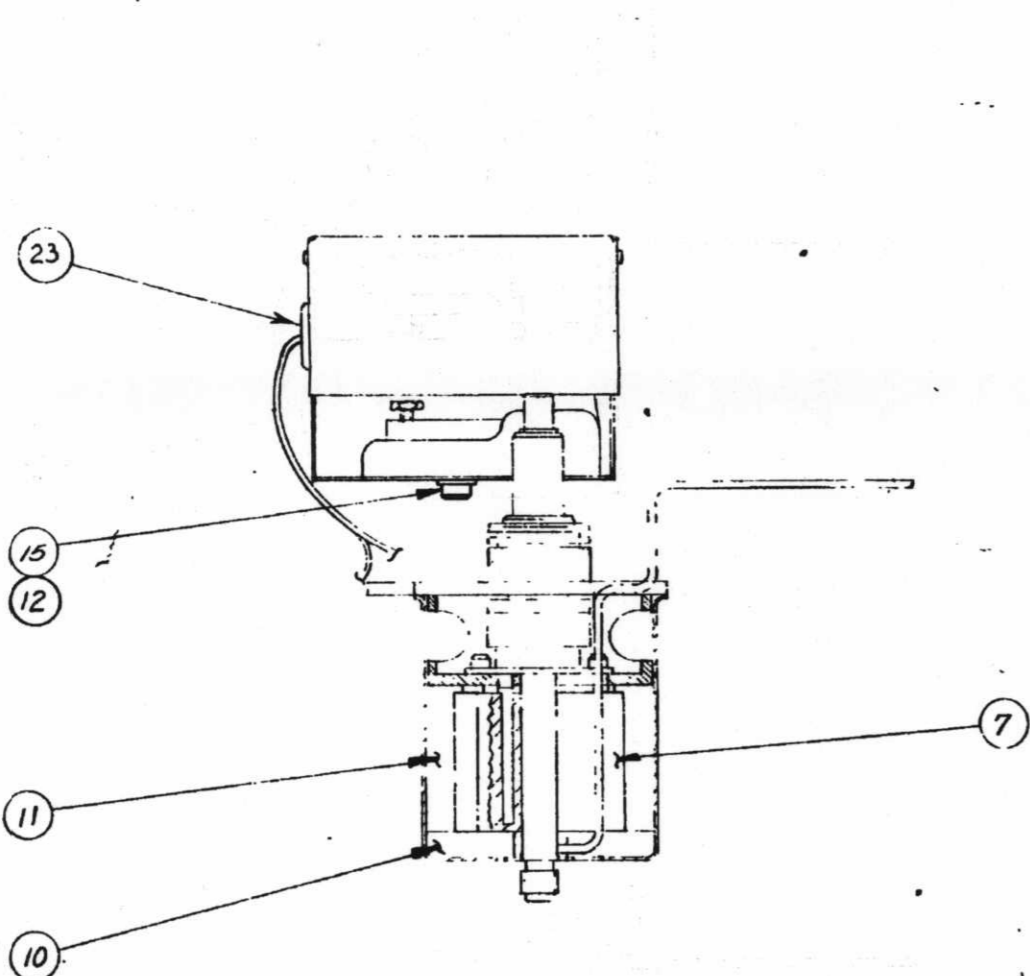
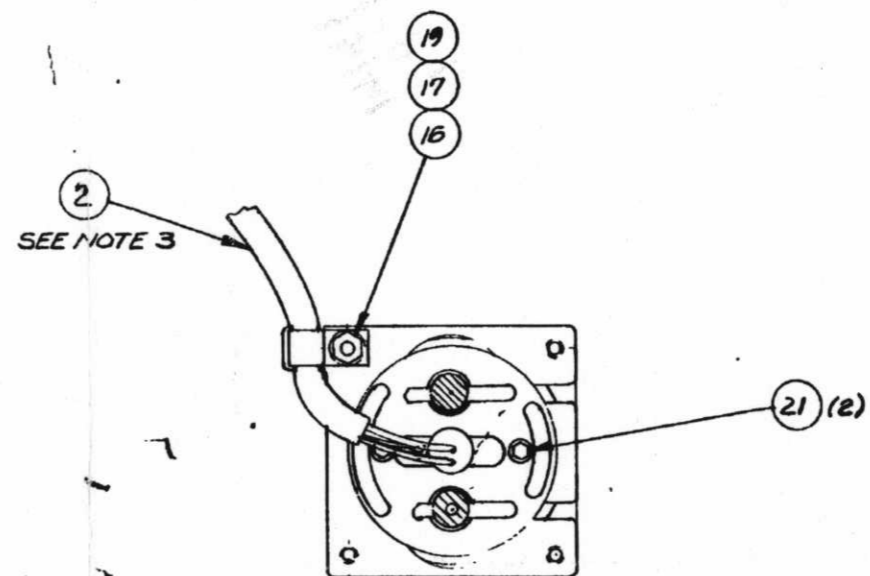
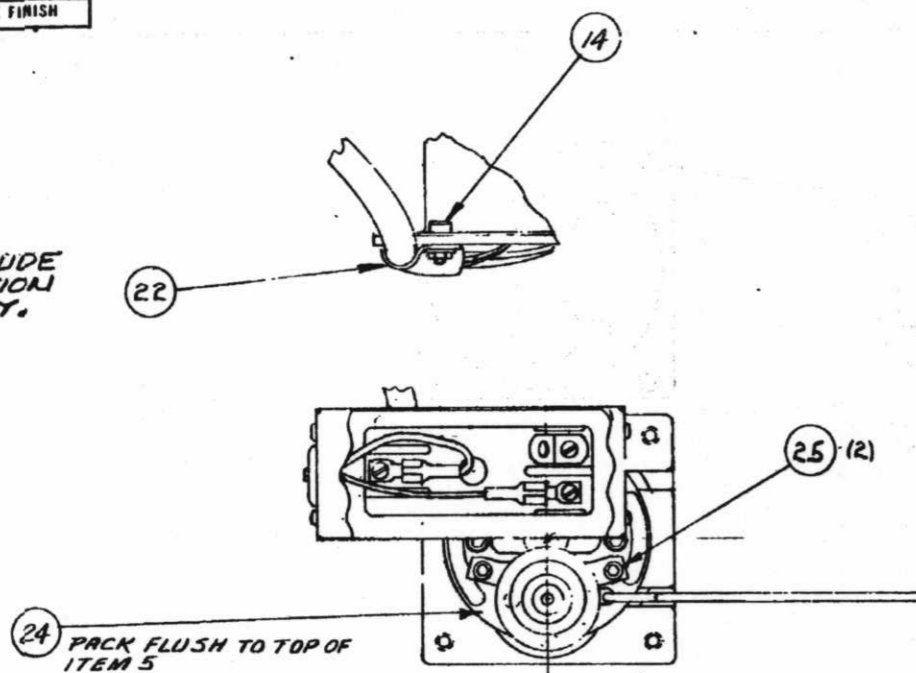


UNLESS OTHERWISE SPECIFIED

DECIMALS		FRACTIONS	ANGLES	SURFACE ROUGHNESS	DIMENSIONS ARE IN INCHES
2 PLACE	3 PLACE				ALL DIAS. ON SAME AXIS CONC. WITHIN .006 T.I.R.
+	+			✓ A. A. MAX	BREAK SHARP EDGES 0.1R. OR .01 X 45° MAX
					ALL DIMENSIONS AND TOL. APPLY BEFORE FINISH

NOTES:

1. POSITION SHAFT ON ITEM 6 TO PROTRUDE FROM BOTTOM OF ITEM 7 TO DIMENSIONAL SHOWN, BEFORE CLAMPING SECURELY.
2. ASSEMBLE WITH KEY SLOTS IN ITEMS 4, 5 & 7 IN LINE
3. COAT HEATER & SENSOR BODIES ON ITEM 2 WITH HIGH TEMPERATURE LUBRICATING PASTE 0990-8534 BEFORE INSERTING IN HEATER BLOCK - ITEM 7.



MATERIALS LIST

ITEM	DWG SIZE	P-E NO.	DESCRIPTION	QTY
1	C	N600-0209	ECD ASSY	1
2	C	N600-0259	HARNES ASSY-ECD 230 V	1
3				
4	D	N600-1022	HOUSING-MODULE	1
5	B	N600-1135	HOUSING-ECD MTG	1
6	B	N600-1141	SWITCH-ECD THERMAL TRIP	1
7	B	N600-1153	BLOCK-ECD HEATER	1
8	C	N600-1156	HOUSING-ECD THERMAL TRIP	1
9	C	N600-1158	COVER-ECD THERMAL TRIP	1
10	B	N600-1203	DISC-INSULATION DET	1
11	B	N600-1443	INSULATION-DET BLOCK	1
12		0991-1244	WASHER FLAT #6 ST STL	1
13		0991-0470	SCR #4-40 X 3/16 LG SOC HD CAP ST STL	3
14		0991-0472	SCR #4-40 X 1/8 LG SOC HD CAP ST STL	1
15		0991-0480	SCR #6-32 X 1/4 LG SOC HD CAP ST STL	1
16		0991-1173	NUT-HEX #4-40 ST STL	1
17		0991-1243	WASHER-FLAT #4	1
18		0991-1571	SCR #2-56 X 1/4 SELF TAP PHN HD	4
19		0991-1729	L'WASHER-SPLIT #4	1
20				
21		0990-7437	SCR #4-40 X 3/16 LG SOC HD CAP ST STL	4
22		0998-4709	STERIN RELIEF	1
23		0998-4336	SPRUMMET	1
24			KRO WOOL	1/2
25		0990-7441	SCR #4-40 X 3/16 LG SOC HD CAP	2

IDN600-0030

REV	DATE	BY	CHKD	DESCRIPTION
E	5/2/04	12001		
D	8/2/01	2814		
C	7/27/01	3789		
B	1/19/01	1081		
A	1/15/01	1081		

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DATE	BY	CHKD	DESCRIPTION
7/1/01			
7/1/01			
7/1/01			

PERKIN-ELMER
MATERIALS LIST
ECD MODULE-
230 V
IDN600-0030

D-01