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115 - 115 - CHEMISTRY SAMPLING TEAM: EMERGENCY
PLAN-POSITION SPECIFIC PROCEDURE

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PROCEDURE COVER SHEET

PPL SUSQUEHANNA, LLC		NUCLEAR DEPARTMENT PROCEDURE	
CHEMISTRY SAMPLING TEAM EMERGENCY PLAN POSITION SPECIFIC INSTRUCTION			EP-PS-115 Revision 13 Page 1 of 4
<u>QUALITY CLASSIFICATION:</u> <input type="checkbox"/> QA Program <input checked="" type="checkbox"/> Non-QA Program		<u>APPROVAL CLASSIFICATION:</u> <input type="checkbox"/> Plant <input type="checkbox"/> Non-Plant <input checked="" type="checkbox"/> Instruction	
EFFECTIVE DATE: <u>10-25-2002</u> PERIODIC REVIEW FREQUENCY: <u>2 Years</u> PERIODIC REVIEW DUE DATE: <u>10-25-2004</u>			
<u>RECOMMENDED REVIEWS:</u> ALL			
Procedure Owner: <u>Nuclear Emergency Planning</u> Responsible Supervisor: <u>Chemistry Supervisor-SSES</u> Responsible FUM: <u>Supv.-Nuclear Emergency Planning</u> Responsible Approver: <u>General Manager-SSES</u>			

CHEMISTRY SAMPLING TEAM

Emergency Plan-Position Specific Procedure

WHEN: All Phases, Alert or higher
HOW NOTIFIED: Plant Page System
REPORT TO: Chemistry Coordinator
WHERE TO REPORT: Operations Shift Center (OSC)

OVERALL DUTY:

Collect and analyze samples to obtain data required to manage the emergency.

MAJOR TASKS:

TAB:

REVISION:

BRIEFING, ASSIGNMENTS, AND PREPARATION OF RADIOCHEMISTRY LAB(S)

Report for briefing and assignment(s)	TAB A	7
Prepare In-Plant Chemistry Lab to accept samples	TAB B	3
Prepare West Building Chemistry Lab to accept samples	TAB C	5

PASS SAMPLING AND ANALYSIS PROCEDURES

Prepare Post Accident Sample Station (PASS) for sample collection. Secure PASS after sample(s) have been taken	TAB D	9
Collect Small Volume Liquid Sample(s) from PASS	TAB E	7
Collect Dissolved Gas Sample(s) and/or Large Volume Liquid Sample(s) from PASS	TAB F	8
Collect 14.7cc Gas Sample(s) from PASS	TAB G	7
Collect Iodine/Particulate Sample(s) from PASS	TAB H	5
Prepare and Analyze PASS Small Volume Liquid Sample(s)	TAB I	5

MAJOR TASKS:

TAB:

REVISION:

PASS SAMPLING AND ANALYSIS PROCEDURES (continued)

Prepare and Analyze PASS Dissolved Gas Sample(s)	TAB J	6
Prepare and Analyze PASS 14.7 cc Gas Sample(s)	TAB K	6
Prepare and Analyze PASS Particulate and Iodine Sample(s)	TAB L	3

VENT MONITORING AND ANALYSIS PROCEDURES

Collect SPING Sample(s) from Vent Monitoring System on Reactor Building 818' EL.	TAB M	6
Collect Sample(s) from Post Accident Vent Sampling System (PAVSS) on Turbine 729' EL.	TAB N	8
Prepare and Analyze Vent Monitor Sample(s)	TAB O	5

ADDITIONAL TASKS

Collect and Analyze Sample from Reactor Building Sampling Station. Sample has potential to be highly radioactive.	TAB P	4
In the event of an Unmonitored Liquid Release, collect and analyze Liquid Samples	TAB Q	5
RHR Service Water samples when RHR Service Water is in service but RHR-SW rad monitor is inoperable and normal sample point is unavailable	TAB R	5

SUPPORTING INFORMATION:**TAB:**

Emergency Telephone Instructions	TAB 1
Emergency Organizations	TAB 2
Logkeeping	TAB 3
Sampling Requirements Based on Key Indicators	TAB 4
Intentionally Blank	TAB 5
Area Radiation Monitors	TAB 6
PAVSS Instructions	TAB 7

REFERENCES:

Post Accident Sample Station User's Manual, GE, NEDC-24889

General Electric Post Accident Sample Station Manual, GEK-83344

CH-CC-010, Chloride – Silver Nitrate Turbidimetric Method

CH-CC-030, Laboratory pH Determination

CH-CC-040, Hydrogen By GC

Ch-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs

CH-GI-051, Instrument Checks at the Offsite Chemistry Lab

CH-RC-010, Iodine Counting and Data Analysis

CH-RC-016, Particulate Filter Analysis

CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples

CH-RC-076, Gamma Spectral Analysis Using the ND 9900

TS 5.5.3

SPECIFIC TASKS:	HOW:	INITIALS
	2c. If PAVSS samples are requested, perform the following: (1) Contact I&C to reset flow totalizers on PAVSS prior to sampling. (2) Initialize appropriate PAVSS and place corresponding SPING in STANDBY. <div><div>HELP</div><div>PAVSS Instructions See TAB 7</div></div> (3) Record time of reactor shutdown. Shutdown Time: _____	
	2d. Record laboratory to be used for sample analyses and begin lab preparations: <div><div>HELP</div><div>In-Plant Chemistry Lab Prep. See TAB B</div></div> <div><div>HELP</div><div>Offsite Chemistry Lab Prep. See TAB C</div></div>	
	2e. Record extension number where Chemistry Coordinator may be contacted: Ext. # _____	

SPECIFIC TASKS:	HOW:	INITIALS
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- (3) If collecting a PASS sample, obtain radiation readings from Turbine Building 729' El. and record.

- (4) If collecting an RBSS sample, obtain and record radiation readings in sampling room, or from ARM's nearby, if available.

- 3c. Determine best route to and from sample point by performing the following:

- (1) If cart is required to transport sampling equipment, confirm elevator or appropriate building may be used.

SPECIFIC TASKS:

HOW:

INITIALS

HELP

**Unmonitored Liquid Release
Sample(s)
See TAB Q**

MAJOR TASK:

Prepare In-Plant Chemistry Lab to accept samples.

SPECIFIC TASKS:

HOW:

INITIALS

NOTE:

All contaminated or potentially contaminated personnel and samples should enter In-Plant Chemistry Lab through North Door only.

1. After briefing and assignment, construct necessary lead brick shielding for sample storage and preparation.

- 1a. Construct lead brick shield in Sample Preparation Room fume hood to store radioactive samples and sample dilutions.

- 1b. Construct lead brick tunnel as shown on Attachment A, Suggested Cave/Tunnel Designs, in In-Plant Chemistry Lab fume hood closest to Sample Preparation Room.

2. Obtain necessary supplies.

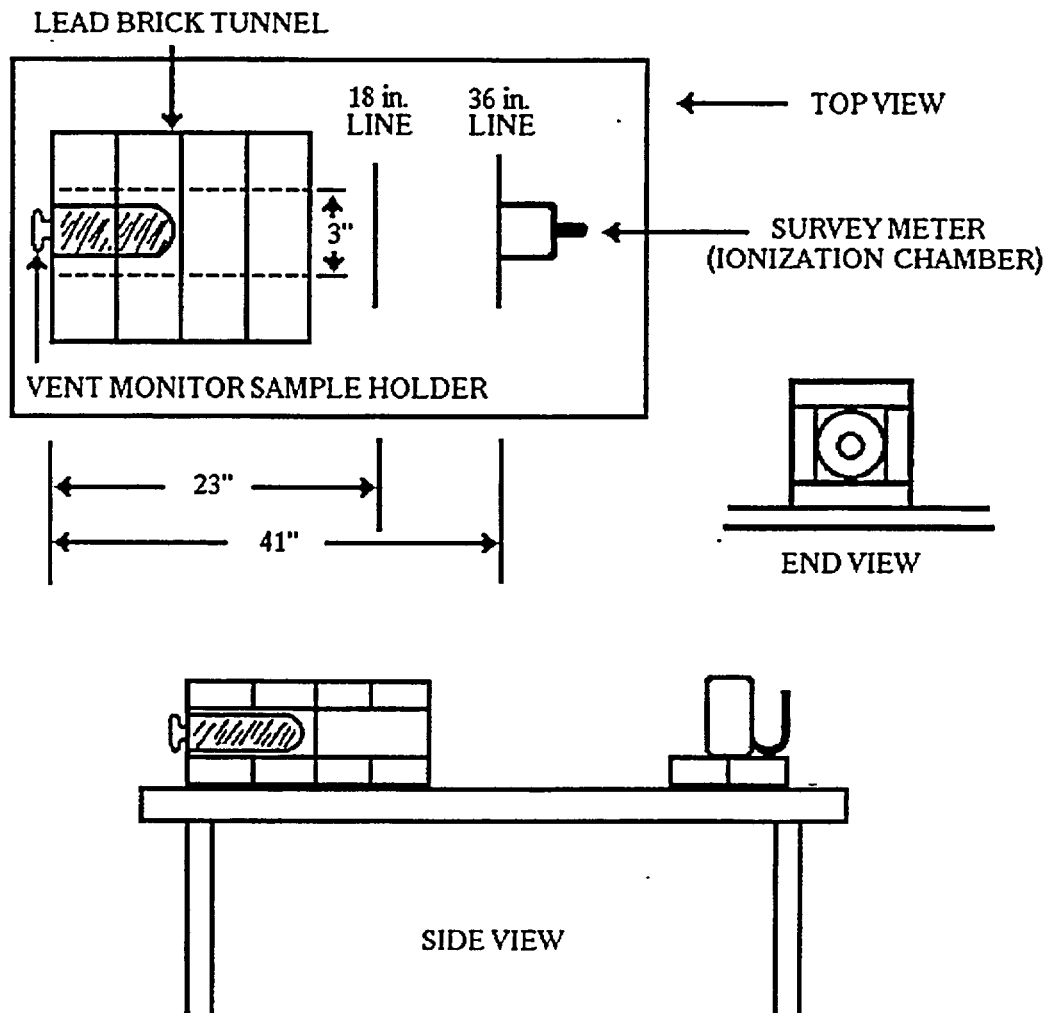
- 2a. Obtain the following supplies:
- ___ pH meter and electrode
 - ___ Dilution vials
 - ___ Liquid syringe or Eppendorf pipettes, 1.0 ml, 0.1 ml
 - ___ Gas tight syringes
 - ___ Vials, gas and liquid
 - ___ Septums
 - ___ Capper and decapper
 - ___ 0.01N Nitric Acid (HNO₃)
 - ___ Labels and markers
 - ___ Bench coat
 - ___ Paper towels
 - ___ Tongs
 - ___ Plastic wrap
 - ___ Bags
 - ___ Survey Meter
 - ___ Vacuum grease
 - ___ Remote handling tool(s)
 - ___ Cotton gloves
 - ___ Plastic gloves
 - ___ Radiation tape
 - ___ Yellow trash bags

SPECIFIC TASKS:	HOW:	INITIALS
3. Initiate Emergency Sample Log and Event Log.	2b. Store supplies within access of Sample Preparation Room fume hood.	
4. Obtain equipment from In-Plant Chemistry Lab for contamination control.	4a. Obtain the following supplies: <div data-bbox="950 680 1292 978"> <input type="checkbox"/> Herculite <input type="checkbox"/> Step-off Pads <input type="checkbox"/> Duct tape <input type="checkbox"/> Plastic booties <input type="checkbox"/> Plastic gloves <input type="checkbox"/> Frisker <input type="checkbox"/> Survey Meter <input type="checkbox"/> 2 Containers for used protective clothing </div>	
5. Prepare Sample Preparation Room to receive radioactive samples.		
	5a. Place step-off pad as shown on Attachment B, In-Plant Chemistry Lab.	
	5b. Cover floor with herculite as shown on Attachment B.	
	6a. Place containers for used protective clothing at each step-off pad.	
6. Complete In-Plant Chemistry Lab preparations.	6b. Place clean plastic gloves, booties, and lab coats at North Door for donning prior to entrance to Sample Preparation Room.	

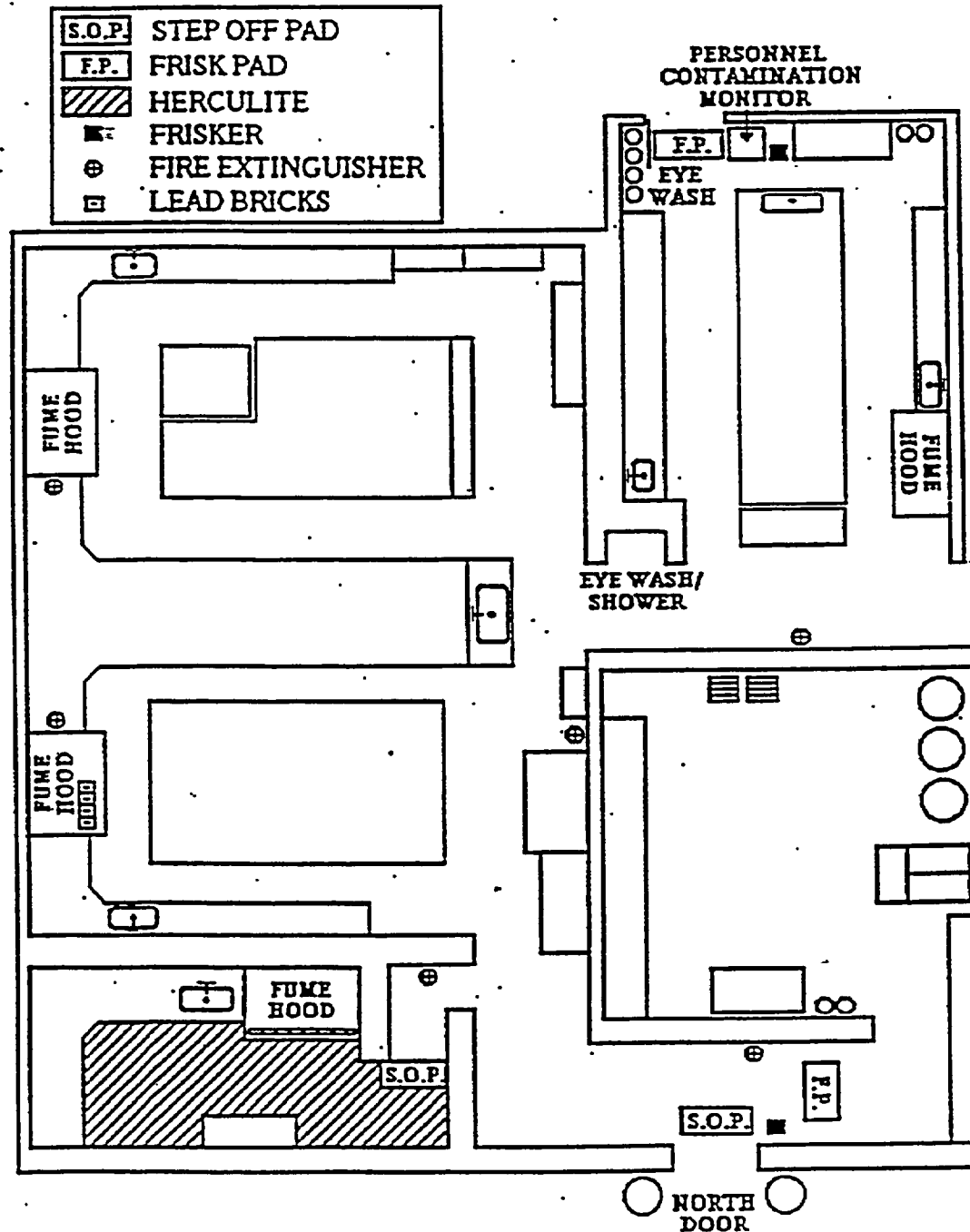
NOTE:

If unable to locate equipment, notify Chemistry Coordinator of needed supplies.

ATTACHMENT A
SUGGESTED CAVE/TUNNEL DESIGNS



ATTACHMENT B
 IN-PLANT CHEMISTRY LAB



MAJOR TASK:

Prepare West Building Chemistry Lab to accept samples.

SPECIFIC TASKS:	HOW:	INITIALS
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NOTE: If the security at the West Building is tripped while accessing the building, contact Corporate Security at the General Office ETN 220-5296.

1. Obtain access to the West Building

1a. Obtain the key for the West Building from the cabinet in the Foreman's office.

or

Contact Security and arrange for them to unlock the West Building.

1b. Obtain the security access code from Chemistry Management.

1c. Contact Health Physics:

(1) to determine if a Health Physics technician will accompany Chemistry to Offsite Chemistry Lab in order to perform surveys.

(2) to determine if there is a preferred route to the Offsite Chemistry Lab.

(3) to obtain frisker and other equipment that may be needed at the Offsite Chemistry Lab.

NOTE:

If gates need to be unlocked, contact Security to arrange for access.

1d. Proceed to the West Building.

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

NOTE:

If the next three steps are not performed within 30 seconds, Corporate Security will receive an alarm.

- | | | |
|-----|--|-------|
| 1e. | Unlock the front door to the West Building. | _____ |
| 1f. | Proceed through two (2) doors. | |
| 1g. | Enter access code using the keypad inside the second door within 30 seconds. | _____ |

NOTE:

If there is an entry error during the code, re-enter the correct code and contact Corporate Security at ETN 220-5296.

- | | | | | |
|----|--|-----|--|-------|
| 2. | Obtain the key to the Chem Lab Credenza. | 2a. | Located in Key Box outside receptionist's office. | _____ |
| 3. | After briefing and assignment, perform the following steps to prepare Offsite Chemistry Lab. | 3a. | Ensure compressor for gamma spectroscopy detector is on and detector is cooled to operating temperature. | _____ |
| | | 3b. | Ensure current Analysis Library is available for reference. | _____ |
| | | 3c. | Initiate Emergency Sample Log and Event Log. | _____ |

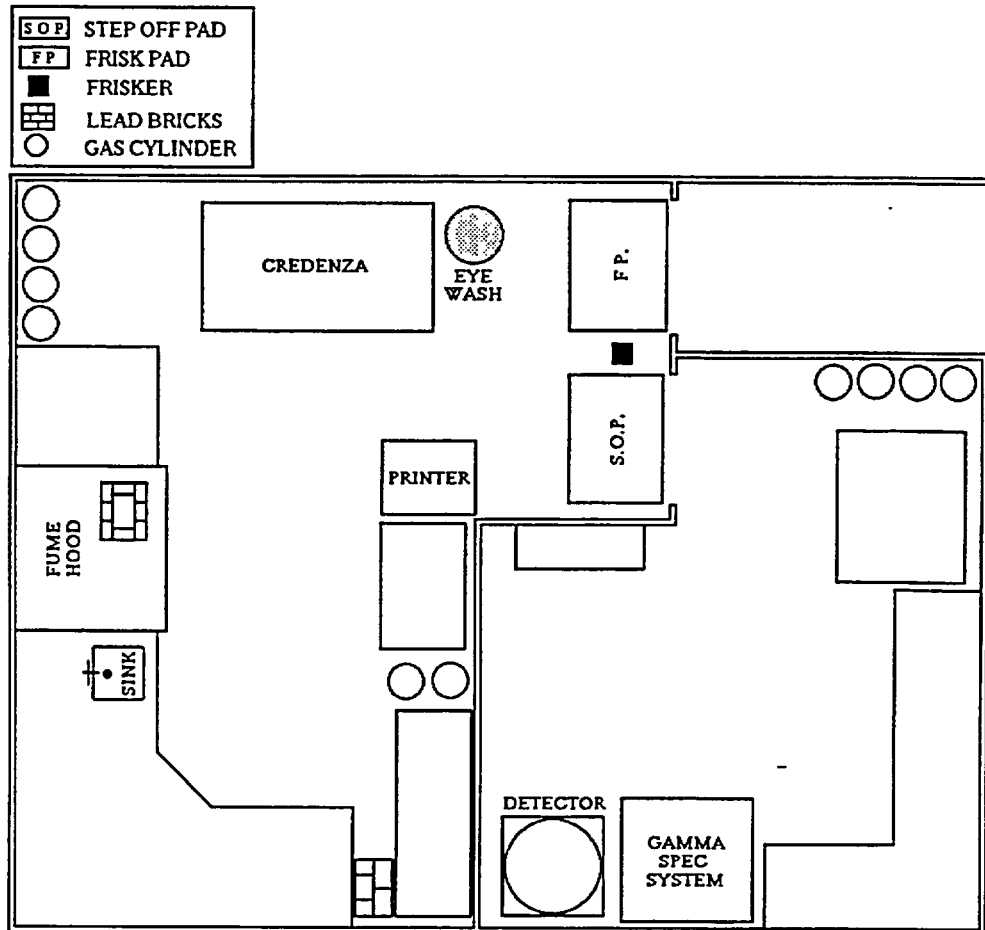
SPECIFIC TASKS:	HOW:	INITIALS
	3d. Label all samples <u>NOT</u> assigned an in-plant sample number using the following format:	
	EOFYY-XXX	
	WHERE:	
	YY = Last 2 digits of current year	
	XXX = Sequential number	
	3e. Connect tygon from exhaust of G.C. to hood.	
4. Set up detector cave purge, if operable.	4a. Begin purge a minimum of 30 minutes prior to receiving samples.	
	4b. Set up compressed air purge line (tygon tubing) for gamma spectroscopy detector.	
	4c. Open regulator valve(s) on compressed air tank to obtain slow flow of gas.	
	4d. Ensure slow flow rate is obtained by placing back of hand at end of tubing. If flow rate is too high, gas bottle will be quickly exhausted.	
	4e. Place end of tubing into high purity germanium detector cave to prevent any airborne radioactivity from entering cave and raising background levels.	

SPECIFIC TASKS:	HOW:	INITIALS
5. Perform instrument checks of all operable equipment and log results.	5a. Perform instrument checks on the following equipment, if operable, in accordance with CH-GI-051, Instrument Checks at the Offsite Chemistry Lab. <input type="checkbox"/> Gamma spectroscopy system <input type="checkbox"/> Laboratory balance <input type="checkbox"/> Turbidimeter <input type="checkbox"/> pH meter <input type="checkbox"/> Gas chromatograph <input type="checkbox"/> Portable frisker	
6. Obtain necessary supplies and store within access of fume hood.	6a. Obtain the following supplies: <input type="checkbox"/> pH meter and electrode <input type="checkbox"/> Dilution vials <input type="checkbox"/> Liquid syringe or Eppendorf pipettes, 1.0 ml, 0.1 ml <input type="checkbox"/> Gas tight syringes <input type="checkbox"/> Gas vials <input type="checkbox"/> Septums <input type="checkbox"/> Capper and decapper <input type="checkbox"/> 0.01N Nitric Acid (HNO ₃) <input type="checkbox"/> Labels and markers <input type="checkbox"/> Paper towels <input type="checkbox"/> Lab coats <input type="checkbox"/> Carboys <input type="checkbox"/> Tongs <input type="checkbox"/> Plastic wrap <input type="checkbox"/> Bags <input type="checkbox"/> Survey Meter <input type="checkbox"/> Vacuum grease <input type="checkbox"/> Remote handling tool(s) <input type="checkbox"/> Cotton gloves <input type="checkbox"/> Plastic gloves <input type="checkbox"/> Radiation tape <input type="checkbox"/> Yellow trash bags <input type="checkbox"/> 2 adjustable wrenches <input type="checkbox"/> Large screwdriver <input type="checkbox"/> Syringes and needles for liquid transfers <input type="checkbox"/> Bench coat	

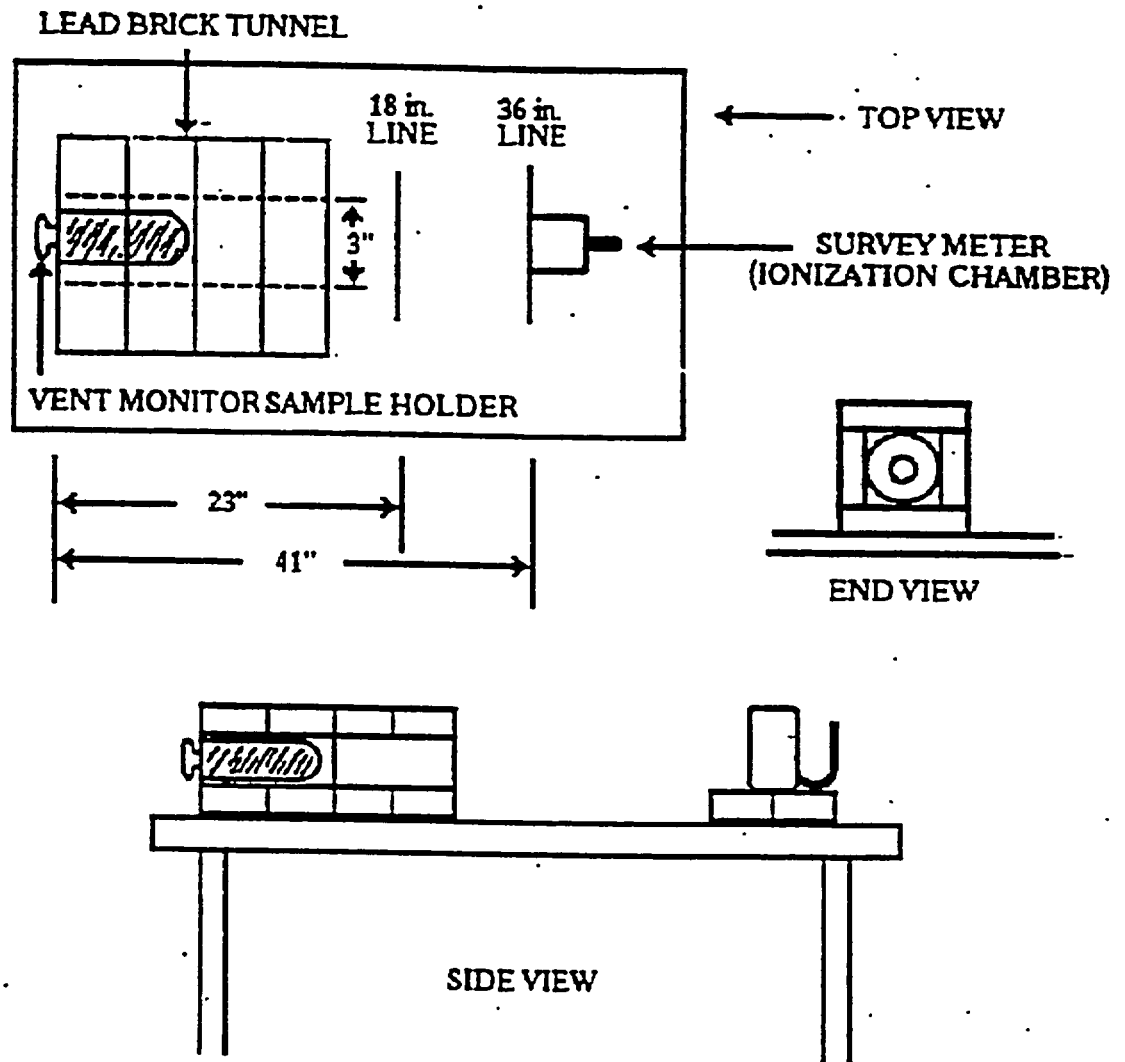
SPECIFIC TASKS:	HOW:	INITIALS
7. If required, obtain additional supplies for contamination control.	7a. Obtain the following supplies from the D-Con room: <div> <div>_____ Step-off pads</div> <div>_____ Herculite</div> <div>_____ Duct tape</div> <div>_____ Plastic booties</div> <div>_____ Plastic gloves</div> <div>_____ Protective Clothing</div> <div>_____ Containers for used PC's</div> </div>	_____
8. Complete Offsite Chemistry Lab preparations.	8a. Place step-off pads as shown on Attachment A, Offsite Chemistry Lab. 8b. Place the following at each step-off pad. (1) Containers for used protective clothing (2) Plastic gloves (3) Plastic booties	_____ _____
	8c. Install bench coat on lab benchtops, taping edges and seams.	_____
	8d. Install double layer of herculite in Sample Handling hood.	_____
9. Construct necessary lead brick shielding for sample storage and preparation.	9a. Construct lead brick shield in Sample Handling hood to store samples and sample dilutions. 9b. Construct lead brick tunnel as shown on Attachment B, Suggested Cave/Tunnel Designs, on floor or other suitable location.	_____ _____

SPECIFIC TASKS:	HOW:	INITIALS
10. Ensure adequate source of flush water.	10a. Check water supply demineralizer cartridges to determine if cartridges require changeout.	_____
	10b. Confirm isolation valve under sink is open.	_____
11. Ensure fume hood exhaust is operable.	11a. Turn fume hood exhaust on.	_____
	11b. Tape kimwipe strips near fume hood exhaust as visual indication hood is operating.	_____
	11c. Leave fume hood exhaust running to purge EOF lab of any airborne radioactivity.	_____
12. Designate sink for disposal of nonradioactive solutions only.	12a. Disconnect sink drain connection between steel and PVC piping.	_____
	12b. Place 5 gallon carboy under drain and tape connection between pipe and carboy to prevent spillage.	_____
	12c. Replace carboy when 2/3 full. Handle carboy with extreme care due to highly acidic nature of disposed liquid.	_____
13. Place two large beakers in fume hood for disposal of solid and liquid radioactive waste.		_____
14. Set up holding area for nonradioactive used glassware.	14a. Dispose of glassware used for radioactive samples as solid radioactive waste immediately after use to minimize personnel exposure.	_____
	14b. Store glassware used for nonradioactive blanks and standards in holding area for used glassware until cleaning is available.	_____

ATTACHMENT A
OFFSITE CHEMISTRY LAB



ATTACHMENT B
SUGGESTED CAVE/TUNNEL DESIGNS



- 1a. Obtain the following supplies:
- ☐ Respiratory protection devices
 - ☐ Hi-range and extremity dosimetry
 - ☐ Survey meter (calibrated at highest range)
 - ☐ 18 gauge syringe needles for liquid samples
 - ☐ 25 gauge syringe needles for gas samples
 - ☐ Needle changing tool
 - ☐ Flashlight
 - ☐ Mirror
 - ☐ Stopwatch
 - ☐ Calculator
 - ☐ Numbered liquid sample vials
 - ☐ Numbered gas vials
 - ☐ Keys to PASS power switch and supply cabinet
 - ☐ Adjustable wrenches for changing gas bottles
 - ☐ 10 cc syringe
 - ☐ Luer-lok valves
 - ☐ Demineralized water
 - ☐ Watch
 - ☐ Pen and marker
 - ☐ Locking gas syringe with extended needle
 - ☐ Sample cask (If required for requested samples)

SPECIFIC TASKS:	HOW:	INITIALS
2. If Iodine/Particulate sample requested, assemble cartridge retainer.	<p>NOTE: Direction of flow in retainer is through opening to particulate filter and cartridges and exiting through critical orifice.</p>	
	2a. Align all iodine cartridges with arrow pointing in direction of flow (toward critical orifice).	_____
	2b. Check critical orifice at closed end of retainer. 3 L/min orifice should be used unless otherwise directed by Chemistry Coordinator.	_____
	<p>2c. Assemble particulate/iodine cartridge retainer in the following order:</p> <p>O-ring, iodine cartridge, O-ring, iodine cartridge, O-ring, iodine cartridge, O-ring, aluminum ring spacer, O-ring, filter retainer assembly with 47 mm filter paper, screen, and retainer cap with O-ring cartridge retainer cap with two lightly greased O-rings</p>	_____
	2d. Record rated flow of installed orifice: Critical Orifice Flow _____ L/min	_____
	2e. Ensure lightly greased O-rings are installed at both ends of cartridge retainer.	_____
3. Perform instrument checks on survey meter calibrated at highest range.	<p>3a. Check the following on survey meter:</p> <p>_____ Calibration has not expired. _____ Battery indication is good. _____ Source check is satisfactory.</p>	_____

SPECIFIC TASKS:	HOW:	INITIALS
	5d. If sampling suppression pool, ensure RHR system is running in suppression pool cooling mode for a minimum of 30 minutes before collecting sample.	_____
6. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.		_____
7. Ensure each team member present has required dosimetry.		_____
8. Ensure survey meter is on highest range.		_____
9. Notify Chemistry Coordinator before leaving Chemistry lab.		_____
10. Proceed to PASS via best route while continuously monitoring radiation levels and status of CAMs and ARMs.	10a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered: (1) General area radiation levels exceed 1,000 mR/hr at any time. (2) Total annual whole body exposure (TEDE) approaches 2000 mrem.	_____
11. At PASS station, check area radiation levels and notify Chemistry Coordinator.	11a. PASS general area radiation level. _____ mR/hr	_____
	11b. Report radiation levels to the Chemistry Coordinator.	_____
12. Check alignment of switches on Control Panel 1C104A (2C104A).	12a. Ensure Gas Sample Selector Switch HC-723 is set to position 4, SPARE.	_____
	12b. Ensure all other switches are set to UP and OFF.	_____

SPECIFIC TASKS:	HOW:	INITIALS
13. Check switches on PASS Isolation Valve Control Panel 1C104D (2C104D).	13a. Ensure PASS Isolation Valve Panel Permissive Switch HS-12371 (HS-22371) is set to OFF.	_____
	13b. Ensure all other switches are set to OFF.	_____
14. Establish sample station ventilation.	14a. Record Gas Sample Panel pressure: PI-123728(223728) _____ in. H ₂ O.	_____
	14b. At top side of sample station 1C104C (2C104C), loosen wing nut and rotate handle 90° clockwise.	_____
	14c. Tighten wing nut.	_____
	14d. Record Gas Sample Panel pressure: PI-123728(223728) _____ in. H ₂ O.	_____
	14e. If step 14a is NOT greater than step 14d, notify Chemistry Coordinator.	_____
15. If Demineralized Water Tank 1T-171 (2T-171) indicates less than 1/3 full on tank level sight glass LI-12368 (LI-22368), add water to above the 2/3 level.	15a. Check closed Nitrogen Supply Valve 123242 (223242).	_____
	15b. Open Makeup Water Supply Valves 123258 (223258) and 123239 (223261).	_____
	15c. If excess pressure in tank prevents filling, perform the following:	
	(1) Remove vent line cap.	
	(2) Open Demin Tank Vent Valve 123251 (223251).	
	(3) After tank indicates greater than 2/3 full, close Demin Tank Vent Valve 123251 (223251).	
	(4) Replace vent line cap.	

SPECIFIC TASKS:	HOW:	INITIALS
	(5) Close Makeup Water Supply Valve 123239 (223261).	_____
16. Establish nitrogen supply as follows:	16a. Open nitrogen tank valve 123330(223330) and check tank pressure.	_____
	16b. If tank pressure is less than 500 psig, close tank valve, bleed pressure from regulator, and change nitrogen tank.	_____
17. Pressurize demineralized water tank.	17a. Set regulator on nitrogen cylinder to approximately 100 psig on PI-12361 (PI-22361).	_____
	17b. Check open two regulator discharge valves, 123331 (223331) and 123335 (223335)	_____
	17c. Open nitrogen supply valves 123242 (223242) and 123249 (223249).	_____
	17d. Check demineralized water tank pressure is between 95 and 105 psig on Demineralized Water Tank PI 12368 (22368).	_____
	17e. Open valve 123244 (223244) from demineralized water tank to sample system.	_____
18. Line up PASS Isolation Valve Control Panel 1C104D (2C104D), perform applicable lineups.	18a. Turn PASS Isolation Valve Panel Permissive Switch HS-12371 (HS-22371) to ON.	_____
	18b. Turn Wetwell Return Valve Switch SV-12364 (SV-22364) to ON to open liquid return line to wetwell.	_____
	18c. Turn Suppression Pool Isolation Valve Switch SV-12361 (SV-22361) to ON to open gas return line to suppression pool.	_____

SPECIFIC TASKS:	HOW:	INITIALS
19. Line up Control Panel 1C104A (2C104A).	19a. Slowly adjust Flow Control Valve PCV-627 until reading of approximately 15 psig is attained on adjacent pressure gauge.	_____
	NOTE: Area Monitor RI-507, Liquid Monitor RI-665, and Cartridge Monitor RI-704 on Monitor Panel 1C104B (2C104B) may alarm upon startup.	_____
	19b. Turn Control Panel Power Selector Switch HC-600 to position A or B, as required, for power.	_____
	19c. Press green light button of each monitor to reset alarm, as required.	_____

CAUTION

LIQUID PRESSURE PI-661 SHOULD BE LESS THAN 100 PSIG. PRESSURE GREATER THAN 100 PSIG INDICATES SUSPECTED LEAKAGE THROUGH ISOLATION VALVE. DO NOT PROCEED WITH PROCEDURE. NOTIFY CHEMISTRY COORDINATOR.

20. Ensure liquid return line to wetwell is open.	20a. Turn Liquid/Gas Selector Switch HC-700 to LIQD.	_____
	20b. Turn Flush System Switch HC-628-1 counterclockwise to position 6, FLUSH PIPING STATION.	_____
	20c. Turn Liquid Sample Source Selector Switch HC-626 to position 5, RHR ON BYPASS.	_____
	20d. Slowly adjust Flow Control Valve PCV-627 to obtain between 0.8 to 1.2 gpm on Sample Return Flow FI-664.	_____

SPECIFIC TASKS:	HOW:	INITIALS
	20e. If unable to obtain flow on Sample Return Flow FI-664, notify Chemistry Coordinator.	<hr/>
	20f. Maintain flow for a minimum of 10 seconds to confirm liquid return line is open.	<hr/>
	20g. Turn Liquid Sample Source Selector Switch HC-626 to UP and OFF.	<hr/>
	20h. Turn Flush System Switch HC-628-1 to UP and OFF.	<hr/>
	20i. Turn Flow Control Valve PCV-627 counterclockwise to obtain approximately 0 psi on adjacent pressure gauge.	<hr/>
21. Initiate collector drain/blowdown sequence to drain collector tank, trap, and sump.	21a. Rotate Drain System Switch HC-715-1 clockwise through all positions, pausing for a minimum of 5 seconds in each position.	<hr/>
	21b. Ensure Drain System Switch HC-715-1 is placed in UP and OFF position to end sequence.	<hr/>

NOTE (1):

Removable components that are common to both units may be used on either unit of the PASS. This includes (but is not limited to) items such as casks, vials, positioners, iodine cartridge retainers, and needle changing tools.

NOTE (2):

If unable to complete any step in the following sampling procedures, contact Chemistry Coordinator for further instructions.

SPECIFIC TASKS:	HOW:	INITIALS
22. Take required samples.	<div>HELP</div> <div>Small Volume Liquid Sample</div> <div>See TAB E</div>	
	<div>HELP</div> <div>Dissolved Gas Sample</div> <div>See TAB F</div>	
	<div>HELP</div> <div>Large Volume Liquid Sample</div> <div>See TAB F</div>	
	<div>HELP</div> <div>14.7 cc Gas Sample</div> <div>See TAB G</div>	
	<div>HELP</div> <div>Iodine/Particulate Sample</div> <div>See TAB H</div>	
23. At completion of sampling, secure sample station.	23a. Rotate Drain System Switch HC-715-1 clockwise through all positions, pausing for a minimum of 5 seconds in each position.	
	23b. Ensure Drain System Switch HC-715-1 is placed in UP and OFF position to end sequence.	
24. Secure Control Panel 1C104A (2C104A).	24a. Ensure Gas Sample Selector Switch HC-723 is set to position 4, SPARE.	
	24b. Ensure Liquid/Gas Selector Switch HC-700 is set to OFF.	
	24c. Ensure Control Panel Power Selector Switch HC-600 is set to OFF.	

SPECIFIC TASKS:	HOW:	INITIALS
25. Secure PASS Isolation Valve Control Panel 1C104D (2C104D).	24d. Ensure all other switches are set to UP and OFF.	<hr/>
	25a. Ensure all switches other than HS-12371 (HS-22371) on panel 1C104D are set to OFF, and indicate closed.	<hr/>
	25b. Notify Chemistry Coordinator if any switch other than HS-12371 (HS-22371) indicates open or has dual indication.	<hr/>
26. Secure nitrogen supply system.	25c. Ensure PASS Isolation Valve Panel Permissive Switch HS-12371 (HS-22371) is set to OFF.	<hr/>
	26a. Close nitrogen tank valve 123330 (223330).	<hr/>
27. Secure chiller.	26b. Close nitrogen supply valve 123242 (223242).	<hr/>
	27a. Turn off gas chiller circulation pump, if applicable.	<hr/>
28. Secure demineralized water tank.	27b. ENSURE OPEN petcock located on top of sight glass at rear of chiller.	<hr/>
	28a. Close Valve 123244 (223244) from demineralized water tank to sample system.	<hr/>
	28b. Perform step 15 of this tab to ensure proper demineralized water tank level.	<hr/>
29. Secure sample station vent damper on top right side of Sampler Panel 1C104C (2C104C).	29a. Loosen wing nut and rotate handle 90° counterclockwise.	<hr/>
	29b. Tighten wing nut.	<hr/>

SPECIFIC TASKS:	HOW:	INITIALS
30. Request Operations perform the following lineups to deactivate PASS Sample Station.	30a. Close Outboard A RHR Heat Exchanger Vent Valve to Suppression Pool HV-151F103A (HV-251F103A).	
	30b. Deactivate PASS Isolation Valve Panel Permissive Switch HS-12370 (HS-22370).	
31. Notify Chemistry Coordinator sampling is complete and sample station is secured.		
32. Return to In-plant Chemistry Lab.	32a. Transfer samples to In-plant Chemistry Lab using precautions to minimize personnel exposure.	
	(1) If large volume liquid sample was taken, allow sample to remain in cask at PASS Sample Station unless otherwise directed.	
	(2) If assistance required to transport small volume liquid cask, use lifting bar with S-hooks (located at PAVSS work area) and second person. Suspend cask from S-hook.	
	(3) Notify Chemistry Coordinator upon arrival at In-plant Chemistry Lab.	
33. Analyze samples in accordance with appropriate procedures.	<hr/> <p style="text-align: center;">HELP</p> <p style="text-align: center;">PASS Small Volume Liquid Sample(s)</p> <p style="text-align: center;">See TAB I</p> <hr/>	
	<hr/> <p style="text-align: center;">HELP</p> <p style="text-align: center;">PASS Dissolved Gas Sample(s)</p> <p style="text-align: center;">See TAB J</p> <hr/>	

SPECIFIC TASKS:	HOW:	INITIALS
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HELP

PASS 14.7 cc Gas Sample(s)
See TAB K

HELP

PASS Iodine/Particulate
Sample(s)
See TAB L

MAJOR TASK:

Collect Small Volume Liquid Sample(s) from PASS.

SPECIFIC TASKS:	HOW:	INITIALS
1. Ensure Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) is in LIQD position.		
2. If obtaining RHR sample, <u>GO TO</u> Step 5.		

CAUTION

INFORM CONTROL ROOM SAMPLING MAY INCREASE TOTAL CORE FLOW READING BY $\approx 5 \times 10^6$ LBM/HR. POWERPLEX SHOULD BE BLOCKED.

3. Notify Control Room PASS isolation valves to Jet Pump will be opened and instrument line excess flow check valves may trip.	3a. Maintain constant communication with Control Room until flow is established through sample station.	
	3b. Tripping of excess flow check valve is evidenced by dramatic drop in pressure on Liquid Pressure PI-661. PI-661 should show steady increase in pressure and level off at reactor pressure (approximately 1000 psig at 100% power). If tripping occurs during Jet Pump sampling, turn Flow Control Valve PCV-627 counterclockwise until adjacent pressure gauge reads 0 psi and request Operations reset flow check valve by depressing reset push button until red (open) indication returns.	
4. If sampling Jet Pump, perform applicable lineups.	4a. At PASS Isolation Valve Control Panel 1C104D (2C104D), place Jet Pump Isolation Valve Switch SV-12374 (SV-22374) to ON to open Jet Pump instrument line.	

SPECIFIC TASKS:	HOW:	INITIALS
	4b. At Control Panel 1C104A (2C104A), turn Liquid Sample Source Selector Switch HC-626 to position 1, JET PUMP-ON BYPASS.	_____
	4c. <u>GO TO</u> Step 6.	_____
5. If sampling RHR, perform applicable lineups.	5a. At PASS Isolation Valve Control Panel 1C104D (2C104D), turn <u>ONE</u> of the following isolation valves to ON: (1) RHR Pump A&C Isolation Valve SV-12360 (SV-22360); <u>OR</u> (2) RHR Pump B&D Isolation Valve SV-12362 (SV-22362)	_____
	5b. At Control Panel 1C104A (2C104A), turn Liquid Sample Source Selector Switch HC-626 to position 5, RHR-ON BYPASS.	_____
6. Flush bypass line.	6a. Ensure RHR system is running in the same mode for a minimum of 30 minutes before collecting sample.	_____
	6b. To avoid tripping excess flow check valve, <u>slowly</u> turn Flow Control Valve PCV-627 clockwise to obtain between 0.8 to 1.2 gpm on Sample Return Flow FI-664.	_____
	6c. Record start time of bypass flush. Bypass flush start time: _____	_____
	NOTE: Perform Step 7 while flushing bypass line.	

SPECIFIC TASKS:	HOW:	INITIALS														
6d.	<p>Flush bypass line for appropriate time:</p> <table> <tr> <th rowspan="2">Sample</th><th colspan="2">Minutes to Flush</th></tr> <tr> <th>Unit 1</th><th>Unit 2</th></tr> <tr> <td>Jet Pump</td><td>14 min.</td><td>16 min.</td></tr> <tr> <td>A&C RHR</td><td>10 min.</td><td>9 min.</td></tr> <tr> <td>B&D RHR</td><td>14 min.</td><td>12 min.</td></tr> </table>	Sample	Minutes to Flush		Unit 1	Unit 2	Jet Pump	14 min.	16 min.	A&C RHR	10 min.	9 min.	B&D RHR	14 min.	12 min.	
Sample	Minutes to Flush															
	Unit 1	Unit 2														
Jet Pump	14 min.	16 min.														
A&C RHR	10 min.	9 min.														
B&D RHR	14 min.	12 min.														
6e.	<p>Record Sample Return Flow FI-664 and bypass flush duration.</p> <p>(1) FI-664: _____ gpm</p> <p>(2) Bypass flush duration: _____ minutes.</p>															

CAUTION

DO NOT SLIDE SHIELD DRAWER OUT BEYOND RED LINE AS INJURY MAY OCCUR.

7.	While flushing bypass line, prepare Sampler Panel 1C104C (2C104C) for small volume liquid sample.	7a.	Slide lead shielding drawer out on right side of Sampler Panel 1C104C (2C104C) to tape mark to expose sampling needles. - _____
		7b.	<p>Check condition of needles on right underside of Sampler Panel 1C104C (2C104C) using a mirror and flashlight. If needles are bent or missing:</p> <p>(1) Install new needles using the needle changing tool.</p> <p>(2) Tighten needles approximately 1/3 turn. Do not overtighten. _____</p>
		7c.	<p>Unscrew threaded handle under Sampler Panel 1C104C (2C104C) until handle is at upper right corner where leg meets base. This position will angle handle sleeve upwards and minimize interference with cask positioner. _____</p>

SPECIFIC TASKS:	HOW:	INITIALS
	7d. Place both guides of small volume cask positioner to inside of pivot slot.	_____
	7e. Place small volume cask into cask positioner.	_____
	7f. Remove stopper and carrying handle from cask.	_____
	NOTE: Aluminum tab in top of bottle cap should be removed prior to insertion.	
	7g. Raise locking handle in slide and insert numbered sample bottle into cask.	_____
	7h. Lower locking handle to lower bottle into cask.	_____
	7i. Swing cask into position under Sampler Panel 1C104C (2C104C) until flush with lower plate.	_____
	NOTE: While supporting cask in place, latch safety chain and lower handle to horizontal position. Threaded bolt should fit into groove in positioner bracket with welded washer on outside.	
8. After bypass line flush (Step 6) is complete, flush sample line.	8a. Adjust Flow Control Valve PCV-627 to obtain between 0.2 to 0.4 gpm on Sample Return Flow FI-664.	_____
	8b. Turn Liquid Sample Source Selector Switch HC-626 to position 2, JET PUMP, <u>OR</u> position 4, RHR, for desired sample.	_____

SPECIFIC TASKS:	HOW:	INITIALS
9. Align small volume liquid sample bottle.	8c. Record start time of sample flush. Sample flush start time: _____	
	NOTE: Step 9 may be performed while flushing sample line.	
	8d. Flush sample line for approximately 10 minutes.	_____
	9a. Loosen and raise locking handle on cask to position sample bottle onto needles.	
	9b. While holding bottle in position on needles, tighten locking handle to secure sample bottle.	_____
	9c. Ensure HC-616-1 Bottle In light indicates green.	_____
	9d. As necessary, reposition bottle to get green light by loosening and tightening locking handle.	_____
	9e. Record Sample Return Flow FI-664 and Liquid Monitor RI-665 radiation levels. (1) FI-664: _____ gpm (2) RI-665: _____ gpm	_____
	9f. Near end of sample line flush, record Liquid Pressure PI-661, Liquid Sample Temperature TI-660, and Conductivity CI-663. (1) TI-660: _____ °F (2) PI-661: _____ psig	

SPECIFIC TASKS:	HOW:	INITIALS
	(3) CI-663: () x 10 x () scale = μmho/cm @ °F	
10. After 10 minute flush of sample line (Step 8) is complete, collect small volume liquid sample.	10a. If sample is to be taken only for pH, fill syringe with 10 cc of air.	
	10b. If pH is not required, fill syringe with 9.9 ml of demineralized water.	
	10c. Connect syringe and two Luer-Lok valves to flush line for Sample Valve 123247 (223247) on front of Sampler Panel 1C104C (2C104C).	
	10d. Turn Small Volume Sample Switch HC-616-1 to position 1, TAKE SAMPLE. Ensure CV-616 indicates open.	
	10e. Record sample date and time. Sample Date/Time: /	
	10f. Open 2 Luer-Lok valves on front of Sampler Panel 1C104C (2C104C) and inject water (air for pH sample) into line.	
	10g. Close Luer-Lok valves and remove syringe.	
	10h. If demineralized water was injected into sample line, inject air to flush line.	
	(1) Fill syringe with air and reconnect syringe to Luer-Lok valves on front of Sampler Panel 1C104C (2C104C).	
	(2) Open two Luer-Lok valves and inject air into line.	

SPECIFIC TASKS:	HOW:	INITIALS
	(3) Close Luer-Lok valves and remove syringe.	_____
	10i. Turn Small Volume Sample Switch HC-616-1 to UP and OFF.	_____
11. Flush sample line with demineralized water.	11a. Adjust Flow Control Valve PCV-627 counterclockwise to obtain approximately 0 psi on adjacent pressure gauge.	_____
	11b. Turn Small Volume Sample Switch HC-616-1 to position 3, FLUSH LOOP.	_____
	11c. Turn Flow Control Valve PCV-627 clockwise to obtain a minimum of 0.5 gpm on Sample Return Flow FI-664. Flush sample line for at least 2 minutes or until Liquid Monitor RI-665 reaches a minimum value.	_____
	11d. Turn Flow Control Valve PCV-627 counterclockwise to obtain approximately 0 psi on adjacent pressure gauge.	_____
	11e. Turn Small Volume Sample Switch HC-616-1 to UP and OFF.	_____
	11f. Turn Liquid Sample Source Selector Switch HC-626 to UP and OFF.	_____

CAUTION

REDUCE PERSONNEL EXPOSURE BY AVOIDING BEAM OF RADIATION STREAMING THROUGH CASK OPENING.

12. Secure small volume liquid sample.	12a. Loosen locking handle on cask and lower sample vial.	_____
	12b. Lower cask by loosening the cask handle positioner, removing safety chain and lowering cask positioner.	_____

SPECIFIC TASKS:	HOW:	INITIALS
	12c. Close lead shield drawer on right side of Sampler Panel 1C104C (2C104C).	_____
13. Obtain dose rates on sample vial and cask.	13a. Obtain dose rate (closed window) on sample vial at opening of shield plug. Vial dose rate: _____ mR/hr	_____ _____
	13b. Install shield plug in cask.	_____
	13c. Remove cask from cask positioner.	_____
	13d. Remove cask positioner.	_____
	13e. Obtain contact dose rate and dose rate at 12 inches from sample cask. Cask dose rate: _____ mR/hr Cask at 12 in.: _____ mR/hr	_____ _____ _____
14. Notify Chemistry Coordinator of sample vial and cask dose rates.		_____
15. If obtaining additional dissolved gas or liquid sample(s) FROM SAME SAMPLE POINT , <u>GO TO</u> Step 4 of applicable TAB.	<div> HELP Small Volume Liquid Sample See TAB E </div> <div> HELP Dissolved Gas Sample See TAB F </div> <div> HELP Large Volume Liquid Sample See TAB F </div>	_____ _____ _____
16. Turn sample isolation valve on PASS Isolation Valve Control Panel 1C104D (2C104D) to previous position.	16a. If Jet Pump sample was taken, turn Jet Pump Isolation Valve SV-12374 (SV-22374) to OFF.	_____ _____

SPECIFIC TASKS:	HOW:	INITIALS
	16b. If RHR sample was taken, turn the applicable isolation valve to OFF:	
	(1) RHR Pump A&C Isolation Valve SV-12360 (SV-22360); <u>OR</u>	
	(2) RHR Pump B&D Isolation Valve SV-12362 (SV-22362)	
17. Turn Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) to OFF.		
18. If obtaining additional sample(s) from different sample point, <u>GO TO</u> applicable TAB.	<div>HELP</div> <div>Small Volume Liquid Sample</div> <div>See TAB E</div> <div>HELP</div> <div>Dissolved Gas Sample</div> <div>See TAB F</div> <div>HELP</div> <div>Large Volume Liquid Sample</div> <div>See TAB F</div> <div>HELP</div> <div>14.7 cc Gas Sample</div> <div>See TAB G</div> <div>HELP</div> <div>Iodine/Particulate Sample</div> <div>See TAB H</div>	
19. If all sampling is complete, <u>GO TO</u> TAB D, Step 24 to secure sample station.		

MAJOR TASK:

Collect Dissolved Gas Sample(s) and/or Large Volume Liquid Sample(s) from PASS.

SPECIFIC TASKS:	HOW:	INITIALS
1. Ensure Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) is in LIQD position.		_____
2. If obtaining RHR sample, <u>GO TO</u> Step 5.		_____

CAUTION

INFORM CONTROL ROOM SAMPLING MAY INCREASE TOTAL CORE FLOW READING BY $\approx 5 \times 10^6$ LBM/HR. POWERPLEX SHOULD BE BLOCKED.

3. Notify Control Room PASS isolation valves to Jet Pump will be opened and instrument line excess flow check valves may trip.	3a. Maintain constant communication with Control Room until flow is established through sample station.	_____
	3b. Tripping of excess flow check valve is evidenced by dramatic drop in pressure on Liquid Pressure PI-661. PI-661 should show steady increase in pressure and level off at reactor pressure (approximately 1000 psig at 100% power). If tripping occurs during Jet Pump sampling, turn Flow Control Valve PCV-627 counterclockwise until adjacent pressure gauge reads 0 psi and request Operations reset flow check valve by depressing reset push button until red (open) indication returns.	_____
4. If sampling Jet Pump, perform applicable lineups.	4a. At PASS Isolation Valve Control Panel 1C104D (2C104D), check/place Jet Pump Isolation Valve SV-12374 (SV-22374) to ON to open Jet Pump instrument line.	_____

SPECIFIC TASKS:	HOW:	INITIALS
5. If sampling RHR, perform applicable lineups.	4b. At Control Panel 1C104A (2C104A), turn Liquid Sample Source Selector Switch HC-626 to position 1, JET PUMP-ON BYPASS.	_____
	4c. <u>GO TO</u> Step 6.	_____
	5a. At PASS Isolation Valve Control Panel 1C104D (2C104D), turn <u>ONE</u> of the following isolation valves to ON:	
	(1) RHR Pump A&C Isolation Valve SV-12360 (SV-22360); <u>OR</u> (2) RHR Pump B&D Isolation Valve SV-12362 (SV-22362)	_____
6. Flush bypass line.	5b. At Control Panel 1C104A (2C104A), turn Liquid Sample Source Selector Switch HC-626 to position 5, RHR-ON BYPASS.	_____
	6a. Ensure RHR system is running in the same mode for a minimum of 30 minutes before collecting sample.	_____
	6b. To avoid tripping excess flow check valve, <u>slowly</u> turn Flow Control Valve PCV-627 clockwise to obtain between 0.8 to 1.2 gpm on Sample Return Flow FI-664.	_____
	NOTE: Step 7 may be performed while flushing bypass line.	
	6c. Record start time of bypass flush.	
	Bypass flush start time: _____	_____

SPECIFIC TASKS:	HOW:	INITIALS															
	6d. Flush bypass line for appropriate time:																
	<table> <tr> <th></th><th colspan="2">Minutes to Flush</th></tr> <tr> <th>Sample</th><th>Unit 1</th><th>Unit 2</th></tr> <tr> <td>Jet Pump</td><td>14 min.</td><td>16 min.</td></tr> <tr> <td>A&C RHR</td><td>10 min.</td><td>9 min.</td></tr> <tr> <td>B&D RHR</td><td>14 min.</td><td>12 min.</td></tr> </table>		Minutes to Flush		Sample	Unit 1	Unit 2	Jet Pump	14 min.	16 min.	A&C RHR	10 min.	9 min.	B&D RHR	14 min.	12 min.	
	Minutes to Flush																
Sample	Unit 1	Unit 2															
Jet Pump	14 min.	16 min.															
A&C RHR	10 min.	9 min.															
B&D RHR	14 min.	12 min.															
	6e. Record Sample Return Flow FI-664 and bypass flush duration.																
	(1) FI-664: _____ gpm																
	(2) Bypass flush duration: _____ minutes.																

CAUTION

DO NOT SLIDE SHIELD DRAWER OUT BEYOND RED LINE AS INJURY MAY OCCUR.

7. While flushing bypass line, prepare Sampler Panel 1C104C (2C104C) for large volume liquid sample. Large volume liquid sample vial must be in place to collect dissolved gas sample.	7a. Slide lead shielding drawer out on right side of Sampler Panel 1C104C (2C104C) to red line to expose sampling needles. -	
	7b. Check condition of needles on left underside of Sampler Panel 1C104C (2C104C) using a mirror and flashlight. If needles are bent or missing:	
	(1) Install new needles using the needle changing tool.	
	(2) Tighten needles approximately 1/3 turn. Do not overtighten.	
	7c. Remove shield plug from large volume cask.	

SPECIFIC TASKS:	HOW:	INITIALS
	7d. Push cask plunger down to raise sample holder. Insert a numbered sample bottle into cask holder.	_____
	7e. Pull cask plunger up to lower sample bottle into cask.	_____
	7f. Open valve on hydraulic cylinder to lower cask on cart. Roll cask into position under Sampler Panel 1C104C (2C104C), placing front edges of cart between alignment marks.	_____
	7g. Place metal wedges under rear wheels of cart. Ensure cart cask plate remains flush against back wall.	_____
	7h. Close valve on hydraulic cylinder. (1) Using hydraulic pump, raise cask until top cask ring is inside and large volume cask is between 1/4 and 1/2 inch from bottom of Sampler Panel 1C104C (2C104C).	_____
8. After bypass line flush (Step 6) is complete, flush sample line.	8a. Adjust Flow Control Valve PCV-627 to obtain between 0.2 and 0.4 gpm on Sample Return Flow FI-664.	_____
	8b. Turn Liquid Sample Source Selector Switch HC-626 to position 2, JET PUMP, <u>OR</u> position 4, RHR, for desired sample.	_____
	8c. Record start time of sample flush. Sample flush start time: _____	_____
	8d. Flush sample line for approximately 10 minutes.	_____

SPECIFIC TASKS:	HOW:	INITIALS
9. While flushing sample line, insert large volume liquid sample bottle onto needles.	8e. Perform Steps 9 through 11 while completing sample line flush.	
	9a. Push cask plunger down (without rotating) to mechanical stop to raise sample bottle out of cask, through bottle guide, and onto needles.	
	<p>NOTE: It may be necessary to withdraw the plunger, inspect, reposition lineup, and reinsert plunger to get green light.</p>	
10. While flushing sample line, ensure Dissolved Gas Collection Chamber is leak tight.	9b. Ensure HC-601 Liq'd Bot'l In light indicates green.	
	9c. Using hydraulic pump, raise cask until cask just touches bottom of Sampler Panel 1C104C (2C104C).	
	10a. Confirm Dissolved Gas Pressure PI-662 is between 13.5 to 15.5 psia.	
	10b. If Dissolved Gas Pressure PI-662 is <u>NOT</u> between 13.5 to 15.5 psia, unscrew gas extension arm and inspect septum.	
	(1) Use needle or sharp object to remove septum and metal compression washer from gas extension arm.	
	(2) Reinstall metal washer, replace septum, as required. Septum should be inserted after the metal compression washer into end of gas extension arm.	
	(3) Install gas extension arm.	

SPECIFIC TASKS:	HOW:	INITIALS
10c. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 1, START P-701 AND INSERT NEEDLE. (START P-701 & FLOW.) (Do not insert needle into gas collection chamber.)		<hr/>
10d. After Dissolved Gas Pressure PI-662 stabilizes, turn Dissolved Gas and Liquid Sample Switch HC-601 to UP and OFF.		<hr/>
10e. If Dissolved Gas Pressure PI-662 increases more than 0.1 psia/min, air leak into gas collection chamber is indicated. Perform the following:		
(1) Tighten or replace septum in accordance with Step 10b and repeat Steps 10c through 10e.		
(2) If septum is replaced and pressure increases are still observed, air leak in a valve or fitting is indicated. Notify Chemistry Coordinator.		<hr/>
NOTE: If Dissolved Gas Collection Chamber can <u>NOT</u> be evacuated to < 6.4 psia, vacuum pump P-701 may require rebuilding or replacement. Notify Chemistry Coordinator.		
10f. Confirm Dissolved Gas Pressure PI-662 indicates < 6.4 psia.		<hr/>
11. While flushing sample line, record readings for large volume liquid sample.	11a. Record Sample Return Flow FI-664 and Liquid Monitor RI-665 radiation levels.	
	(1) FI-664: _____ gpm	

SPECIFIC TASKS:	HOW:	INITIALS
	(2) RI-665: _____ gpm	_____
	11b. Near end of sample line flush, record Liquid Sample Temperature TI-660, Liquid Pressure PI-661, and Conductivity CI-663.	
	(1) TI-660: _____ °F	
	(2) PI-661: _____ psig	
	(4) CI-663: (_____) x 10 x (_____) scale = _____ μmho/cm @ _____ °F	_____
12. After sample line flush (Step 8) is complete, air purge gas collection chamber for dissolved gas readings.	12a. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 1, START P-701 & INSERT NEEDLE. (START P-701 & FLOW.)	_____
	12b. Insert extended needle (open ended without syringe) through septum in gas extension arm on left side of Sampler Panel 1C104C (2C104C) into gas collection chamber to purge air through chamber. Dissolved Gas Pressure PI-662 may increase while purging.	_____
	12c. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 2, START P-601, and operate for 20 minutes.	_____
	12d. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 3, CIRC & SEPARATE GAS, for approximately 30 seconds.	_____
	12e. Record Sample Date/Time.	
	Sample Date/Time: _____ / _____	_____

SPECIFIC TASKS:	HOW:	INITIALS
12f.	<p>Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 4, REMOVE NEEDLE (CIRC & SEPARATE GAS).</p> <p>(1) Remove extended needle from gas collection chamber.</p> <p>(2) Allow Dissolved Gas Pressure PI-662 to stabilize to a value < 6.45 psia.</p>	_____
12g.	<p>Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 5, CIRC & SEPARATE. When Dissolved Gas Pressure PI-662 stabilizes at < 6.45 psia, record as Initial Dissolved Gas Pressure (P_o).</p> <p>PI-662 (P_o): _____ psia</p> <p>NOTE: Timed step.</p>	_____
12h.	<p>Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 6, COLLECT DISSOLVED GAS, for approximately 5 seconds.</p>	_____
12i.	<p>Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 7, CIRCULATE AGAIN, for approximately 10 seconds.</p>	_____
12j.	<p>Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 8, COLLECT DISSOLVED GAS AGAIN, for approximately 5 seconds. Record Dissolved Gas Pressure PI-662 after reading stabilizes.</p> <p>PI-662: _____ psia</p>	_____

SPECIFIC TASKS:	HOW:	INITIALS
	12k. Repeat Steps 12i and 12j until the difference between consecutive pressure readings taken from Dissolved Gas Pressure PI-662 at position 8 is less than 0.2 psia.	_____
	12l. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 9, RELIEVE PRESS/TAKE GAS SAMPLE. Record Final Dissolved Gas Pressure PI-662 (P_f) and final liquid temperature TI-660 (T_f). PI-662 (P_f): _____ psia TI-660 (T_f): _____ °F	_____ _____ _____

CAUTION

HAND CONTACT WITH SYRINGE WHILE PULLING GAS SAMPLE SHOULD NOT EXCEED 30 SECONDS DUE TO POTENTIALLY HIGH DOSE RATE.

13. If <u>NOT</u> collecting a dissolved gas sample, <u>GO TO</u> Step 15. To collect dissolved gas sample, perform the following:	13a. Ensure extended needle is installed on gas tight syringe. NOTE: Radiation monitoring of syringe while pulling sample is required for quick detection of high dose rates.	_____ _____
	13b. Press green button in to unlock syringe and depress plunger until fully inserted.	_____
	13c. Insert extended needle of syringe through septum via needle guide into gas collection chamber on left side of Sampler Panel 1C104C (2C104C).	_____

SPECIFIC TASKS:	HOW:	INITIALS
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CAUTION

HIGH RADIATION POTENTIAL. READ STEPS 13.d AND 13.e BEFORE CONTINUING.

	13d. Pull plunger out to collect 5 cc gas sample.	_____
	13e. If radiation level exceeds 1500 mR/hr at syringe, perform the following:	
	(1) Depress plunger to inject sample back into gas collection chamber.	
	(2) Turn HC-652 left to LOWER PRES.	
	(3) Discard needle and syringe. High dose rate in syringe indicates water in syringe. Repeat Steps 12 and 13 to collect dissolved gas sample, if required.	_____
	13f. Press red button in to lock syringe. Do not withdraw needle.	_____
	13g. If Dissolved Gas Pressure PI-662 is > 14.7 psia, turn HC-652 left to LOWER PRES and hold to relieve pressure in gas collection chamber.	_____
	13h. Remove syringe and extended needle from Sampler Panel 1C104C (2C104C).	_____
	13i. Remove extended needle from syringe.	_____
14. Obtain dose rate on syringe.	14a. Obtain contact dose rate (closed window) on syringe.	
	Syringe dose rate: _____ mR/hr	_____

SPECIFIC TASKS:	HOW:	INITIALS
15. Complete sampling sequence.	15a. Turn Dissolved Gas and Liquid Sample Switch HC-601 to position 10, TAKE LIQUID SAMPLE. Ensure Gas Pump P-701 is running.	_____
	15b. If large volume liquid sample is required, press and hold sample button HC-629-1 (PRESS FOR LIQ'D SAMPLE) for a minimum of 10 seconds. Ensure CV-629 indicates open.	_____
	15c. Turn Dissolved Gas and Liquid Sample Switch HC-601 to UP and OFF.	_____
	15d. Turn Liquid Sample Source Selector Switch HC-626 to UP and OFF.	_____
16. Flush sample line with demineralized water.	16a. Adjust Flow Control Valve PCV-627 counterclockwise to obtain approximately 0 psi on adjacent pressure gauge.	_____
	16b. Turn Liquid Sample Source Selector Switch HC-626 to position 4, RHR.	_____
	16c. Turn Flush System Switch HC-628-1 to position 2, START FLUSH.	_____
	16d. Adjust Flow Control Valve PCV-627 to obtain a minimum of 0.5 gpm on Sample Return Flow FI-664.	_____
	16e. Flush sample line until Liquid Monitor RI-665 reaches a minimum value (approx. 5 min.).	_____
	16f. Turn Flush System Switch HC-628-1 to position 3, FLUSH V-610 LOOP. Flush sample line until Liquid Monitor RI-665 reaches a minimum value (approx. 3 min.).	_____

SPECIFIC TASKS:	HOW:	INITIALS
16g. Turn Flush System Switch HC-628-1 to position 4, FLUSH P-601 LOOP. Flush sample line until Liquid Monitor RI-665 reaches a minimum value (approx. 3 min.).		<hr/>
16h. Turn Flush System Switch HC-628-1 to position 6, FLUSH PIPING STATION. Flush piping station for 5 minutes.		<hr/>
16i. Turn Flush System Switch HC-628-1 to position 7, FLUSH CV-622 LOOP. Flush sample line until Liquid Monitor RI-665 reaches a minimum value (approx. 3 min.).		<hr/>
16j. If Liquid Monitor RI-665 dose rate is > 2 R/hr, turn Flush System Switch HC-628-1 to position 2, START FLUSH. Repeat Steps 16e through 16i twice to flush system OR until two consecutive flush cycles achieve no significant reduction in dose rate.		<hr/>
16k. Turn Liquid Sample Source Selector Switch HC-626 to UP and OFF.		<hr/>
16l. Turn Flush System Switch HC-628-1 to UP and OFF.		<hr/>
16m. Turn Flow Control Valve PCV-627 counterclockwise to obtain approximately 0 psi on adjacent pressure gauge.		<hr/>
17. Secure large volume liquid sample cask.	17a. Pull plunger handle up to lower liquid sample bottle into large cask. Do not turn plunger handle to avoid bending needles.	<hr/>

SPECIFIC TASKS:	HOW:	INITIALS
	17b. If plunger fails to withdraw and clear bottle guide, loosen and retighten valve on hydraulic cylinder to lower cask 1/4 to 1/2 inch.	_____
	17c. Open valve on hydraulic cylinder to lower cask on cart.	_____
	17d. Slide lead shield drawer into enclosure to cover needle opening.	_____

CAUTION

REDUCE PERSONNEL EXPOSURE BY AVOIDING BEAM OF RADIATION STREAMING THROUGH CASK OPENING.

	17e. Remove wedges from cart wheels. Roll cask away from Sampler Panel 1C104C (2C104C).	_____
18. If large volume liquid sample was collected, obtain dose rates on sample bottle and cask.	18a. Obtain dose rate (closed window) at opening of shield plug. Bottle dose rate: _____ mR/hr	_____
	18b. Install shield plug in cask.	_____
	18c. Obtain contact dose rate and dose rate at 12 inches from sample cask. Cask dose rate: _____ mR/hr Cask at 12 in: _____ mR/hr	_____
19. Notify Chemistry Coordinator of sample and cask dose rates.		_____
20. If obtaining additional dissolved gas or liquid sample(s) FROM SAME SAMPLE POINT , <u>GO TO</u> Step 4 of applicable TAB.	HELP Small Volume Liquid Sample See TAB E	

SPECIFIC TASKS:	HOW:	INITIALS
	<div>HELP</div> <div>Dissolved Gas Sample See TAB F</div>	
	<div>HELP</div> <div>Large Volume Liquid Sample See TAB F</div>	
21. Turn sample isolation valve on PASS Isolation Valve Control Panel 1C104D (2C104D) to previous position.	21a. If Jet Pump sample was taken, turn Jet Pump Isolation Valve SV-12374 (SV-22374) to OFF. 21b. If Jet Pump sample was taken, notify Control Room that Total Core Flow reading is no longer being affected. Powerplex monitors should be restored. 21c. If RHR sample was taken, turn the applicable isolation valve to OFF: (1) RHR Pump A&C Isolation Valve SV-12360 (SV-22360); <u>OR</u> (2) RHR Pump B&D Isolation Valve SV-12362 (SV-22362)	
22. Turn Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) to OFF.		
23. If obtaining additional sample(s) FROM DIFFERENT SAMPLE POINT, <u>GO TO</u> applicable TAB.	<div>HELP</div> <div>Small Volume Liquid Sample See TAB E</div> <div>HELP</div> <div>Dissolved Gas Sample See TAB F</div>	

SPECIFIC TASKS:	HOW:	INITIALS
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HELP

Large Volume Liquid Sample
See TAB F

HELP

14.7 cc Gas Sample
See TAB G

HELP

Iodine/Particulate Sample
See TAB H

24. If all sampling is complete, GO TO
TAB D, Step 24 to secure sample
station.

MAJOR TASK:

Collect 14.7 cc Gas Sample(s) from PASS.

SPECIFIC TASKS:	HOW:	INITIALS
1. Line up Containment gas analyzer isolation valves.	<p>1a. For a Secondary Containment samples, no line up is required, <u>GO TO</u> step 3a.</p> <p>1b. For all other samples, request Operations to open/check open the following hand switches on Panel 1C601 (2C601):</p> <p>(1) For Drywell High and Wetwell #1</p> <p>CONTN GAS ANLZR IB ISO LOOP A HS-15740A (HS-25740A) and</p> <p>CONTN GAS ANLZR OB ISO LOOP A HS-15742A (HS-25742A)</p> <p>(2) For Drywell Mid and Wetwell #2</p> <p>CONTN GAS ANLZR IB ISO LOOP B HS-15740B (HS-25740B) and</p> <p>CONTN GAS ANLZR OB ISO LOOP B HS-15742B (HS-25742B)</p>	<p>_____</p> <p>_____</p>
2. Line up PASS Isolation Valve Control Panel.	<p>2a. Turn Suppression Pool Isolation Valve Switch SV-12361 (SV-22361) to ON to open gas return line to suppression pool.</p>	<p>_____</p>

SPECIFIC TASKS:	HOW:	INITIALS
3. Prepare Control Panel 1C104A (2C104A) for gas sample.	2b. At PASS Isolation Valve Control Panel 1C104D (2C104D), place the desired sample switch to ON.	
	(1) Drywell High Level Isolation Valve SV-12369 (SV-22369)	
	(2) Drywell Mid Level Isolation Valve SV-12368 (SV-22368)	
	(3) Wetwell Gas Sample #1 Isolation Valve SV-12366 (SV-22366)	
	(4) Wetwell Gas Sample #2 Isolation Valve SV-12365 (SV-22365)	
	3a. Turn Liquid/Gas Selector Switch HC-700 to GAS.	
	3b. Place gas chiller in service as follows:	
	(1) CHECK sight glass located at rear of chiller for water level	
	(2) If the sight glass is full, CLOSE the petcock on top of the sight glass, and go to step 8	
	(3) If the water level is low, OPEN PASS Gas Cooler Chilled Water Bypass Vlv. 123329 (223329) located inside chiller housing.	
	(4) SLOWLY OPEN 1/4 turn, PASS Chilled Water Makeup Iso. Vlv. 123252 (223252).	
	(5) When sight glass filled, CLOSE Vlv. 123252 (223252).	

SPECIFIC TASKS:	HOW:	INITIALS
	(6) CLOSE petcock on top of sight glass.	_____
	(7) SET PASS Gas Cooler Chilled Water Bypass Vlv 123329 (223329) by first closing the valve and then opening it 1/2 turn.	_____
	(8) Energize gas chiller circulation pump by turning toggle switch on back of chiller housing to ON.	_____
	(9) Check tubing becomes cool in approximately 5 minutes.	_____
4. If iodine/particulate sample NOT requested, <u>GO TO</u> Step 4e. If iodine/particulate sample requested, <u>GO TO</u> Step 4a.	4a. Pull out particulate/iodine drawer and remove cartridge retainer, if applicable.	_____
	4b. Place filter paper end of recently assembled retainer at back of drawer.	_____
	NOTE: If good seal is not obtained between retainer and drawer, air inleakage will occur and invalidate sample.	
	4c. Turn round knob on front of drawer clockwise to compress O-rings and obtain good seal between retainer and drawer.	_____
	4d. Insert drawer into Sampler Panel 1C104C (2C104C) and hand tighten T-handle clockwise on front of drawer until HC-712 Cart'g In status light indicates green.	_____

SPECIFIC TASKS:	HOW:	INITIALS
4e.	Turn Iodine Cartridge Sample Switch HC-712 counterclockwise to position 4, EVACUATE CARTRIDGE.	
NOTE:		
Complete Steps 4f, 4g, and 4h even if criteria not met.		
4f.	Confirm Gas Circulation Pressure PI-726 stabilizes between 15 to 25 inches Hg Vac after a short time.	
4g.	After cartridge is evacuated, rapidly turn Iodine Cartridge Sample Switch HC-712 clockwise to UP and OFF.	
NOTE:		
It may be necessary to adjust retainer knob and drawer T-handle and repeat Steps 4e-4h to get steady vacuum.		
4h.	Confirm steady vacuum is obtained on Gas Circulation Pressure PI-726 by observing that pressure does not increase more than 5 inches Hg in one minute.	
NOTE:		
If criteria of Steps 4f, 4g, or 4h NOT met, inspect cartridge retainer sealing surfaces.		
(1)	Pull drawer out of panel and remove cartridge.	
(2)	Replace and/or lightly grease O-rings located on both ends of retainer and on inside edge of retainer cap.	
(3)	Repeat Steps 4b-4h.	

SPECIFIC TASKS:	HOW:	INITIALS
5. Install gas sample vial.	5a. Apply light coat of vacuum grease to gas vial rubber septum.	
	5b. Place gas vial into gas vial positioner. Install positioner into gas port, rotating positioner as necessary to obtain green light.	
	5c. Ensure HC-705 Bottle In status light indicates green.	
	5d. If unable to obtain green HC-705 Bottle In light, inspect gas vial needle. If needle is missing or bent, install new needle.	
6. At Control Panel 1C104A (2C104A), turn Gas Sample Selector Switch HC-723 to desired sample location.	6a. Position 1, Drywell ATMOS	
	6b. Position 2, SUP'N POOL ATMOS	
	6c. Position 3, 2nd Cont'mt ATM	

CAUTION

SAMPLE STATION RADIATION LEVELS MAY INCREASE DURING SAMPLE COLLECTION. MAINTAIN DISTANCE FROM SAMPLE STATION TO REDUCE PERSONNEL EXPOSURE.

7. Flush sample lines.	7a. Turn Gas Sample Switch HC-705 to position 2, CIRCULATE GAS.	
	7b. Record start time of sample flush.	
	Sample flush start time:	

SPECIFIC TASKS:	HOW:	INITIALS
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- 7c. Determine sample flush time by dividing the flush factor in the table below by the FI-725 flow rates, and flush sample line accordingly.

NOTE:

FI-725 does not have a "zero" graduation. If the ball is at rest at the bottom of the indicator, then there is no flow. If there is flow, it can be quantified by reading from the "10" graduation at 2 SCFH per graduation. Read flow at center of ball.

Sample	Flush Factors	
	Unit 1	Unit 2
Wetwell #1	172	134
Wetwell #2	293	287
Drywell - High	159	185
Drywell - Mid	262	306
Sec. Containment	13	16

- 7d. Record Gas Circulation Flow FI-725 and sample flush duration.

(1) FI-725: _____ SCFH

(2) Sample flush duration:

$$\frac{\text{Flush Factor}}{\text{FI-725}} = \frac{(\quad)}{(\quad)} =$$

_____ minutes.

- 7e. Near end of sample line flush, record Gas Discharge Pressure PI-727 and Gas Sample Temperature TI-724.

(1) PI-727: _____ psig

(2) TI-724: _____ °F

SPECIFIC TASKS:	HOW:	INITIALS
8. After sample line flush (Step 7) is complete, obtain gas sample.	8a. Turn Gas Sample Switch HC-705 to position 3, EVACUATE BOTTLE.	_____
	(1) Ensure Gas Circulation Flow FI-725 decreases to indicate no flow.	_____
	(2) Record Initial Sample Gas Pressure PI-708 (P_o).	
	PI-708 (P_o): _____ psia	_____
	8b. Turn Gas Sample Switch HC-705 to position 4, TAKE SAMPLE.	
	(1) Ensure Sample Gas Pressure PI-708 has <u>NOT</u> increased more than 1 psia from Step 8a.	
	(2) If significant pressure increase occurs, system leak is indicated. Replace gas sample bottle and repeat Steps 5 through 8b.	_____
	8c. Press and hold gas sample pushbutton HC-720 (PRESS FOR SAMPLE) until steady reading on Sample Gas Pressure PI-708 is seen (about 30 seconds).	_____
	8d. Record Sample Date/Time, Final Sample Gas Pressure PI-708 (P_f), and Cartridge Monitor RI-704.	
	(1) Sample Date/Time: ____/____/____	
	(2) PI-708 (P_f): _____ psia	
	(3) RI-704: _____ mR/hr	_____

SPECIFIC TASKS:	HOW:	INITIALS
	8e. Turn Gas Sample Switch HC-705 to position 5, FLUSH SYSTEM. Flush sample line for approximately 1 minute or until Cartridge Monitor RI-704 reaches a minimum value.	_____
	8f. Turn Gas Sample Switch HC-705 to UP and OFF.	_____
	8g. Turn Gas Sample Selector Switch HC-723 to position 4, SPARE.	_____

CAUTION

MAINTAIN GAS VIAL A SUFFICIENT DISTANCE FROM ALL INDIVIDUALS TO REDUCE PERSONNEL EXPOSURE.

9. Withdraw gas vial positioner.	9a. Unlock gas vial positioner and remove from gas port.	_____
	9b. Quickly insert gas vial into gas vial cask.	_____

CAUTION

REDUCE PERSONNEL EXPOSURE BY AVOIDING BEAM OF RADIATION STREAMING THROUGH CASK OPENING.

10. Obtain dose rates on gas vial and cask.	10a. Obtain dose rate (closed window) on gas vial (through notched side opening), and report to Chemistry Coordinator.	
	Vial dose rate: _____ mR/hr	_____
	10b. Obtain contact dose rate and dose rate at 12 inches from sample cask.	
	Cask dose rate: _____ mR/hr	
	Cask at 12 in: _____ mR/hr	_____
11. Notify Chemistry Coordinator of bottle and cask dose rates.		_____

SPECIFIC TASKS:	HOW:	INITIALS
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12. If obtaining additional 14.7 cc gas sample or particulate/iodine sample(s) **FROM SAME SAMPLE POINT, GO TO** Step 4 of this TAB.

HELP

**14.7 cc Gas Sample
See TAB G**

HELP

**Particulate/Iodine Sample
See TAB H**

13. If additional gas samples are required from a different source, **GO TO** Step 1.

14. If no additional samples are required, notify Operations appropriate Containment Gas Analyzer Isolation Valves opened in Step 1 may be closed.

NOTE:

No valve manipulation was required to obtain Secondary Containment Atmosphere Sample.

15. At PASS Isolation Valve Control Panel 1C104D (2C104D), turn isolation valve selected in Step 2 to OFF.

16. Turn Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) to OFF.

17. If obtaining additional sample(s) from different sample point, **GO TO** applicable TAB.

HELP

**Small Volume Liquid Sample
See TAB E**

HELP

**Dissolved Gas Sample
See TAB F**

HELP

**Large Volume Liquid Sample
See TAB F**

SPECIFIC TASKS:

HOW:

INITIALS

HELP

**14.7 cc Gas Sample
See TAB G**

HELP

**Iodine/Particulate Sample
See TAB H**

18. If all sampling is complete, GO TO
TAB D, Step 24 to secure sample
station.

SPECIFIC TASKS:	HOW:	INITIALS
	2b. At PASS Isolation Valve Control Panel 1C104D (2C104D), place the desired sample switch to ON.	
	(1) Drywell High Level Isolation Valve SV-12369 (SV-22369)	_____
	(2) Drywell Mid Level Isolation Valve SV-12368 (SV-22368)	_____
	(3) Wetwell Gas Sample #1 Isolation Valve SV-12366 (SV-22366)	_____
	(4) Wetwell Gas Sample #2 Isolation Valve SV-12365 (SV-22365)	_____
3. Prepare Control Panel 1C104A (2C104A) for gas sample.	3a. Turn Liquid/Gas Selector Switch HC-700 to GAS.	
	3b. Turn on gas chiller circulation pump.	
	(1) Turn ON/OFF toggle switch on back panel of chiller unit to ON.	
	(2) Check tubing becomes cool to touch within approximately 5 minutes.	_____
4. Load recently assembled retainer in particulate/iodine drawer of Sampler Panel 1C104C (2C104C).	4a. Pull out particulate/iodine drawer and remove cartridge retainer, if applicable.	_____
	4b. Place filter paper end of recently assembled retainer at back of drawer.	_____

NOTE:

If good seal is not obtained between retainer and drawer, air inleakage will occur and invalidate sample.

SPECIFIC TASKS:	HOW:	INITIALS
4c.	Turn round knob on front of drawer clockwise to compress O-rings and obtain good seal between retainer and drawer.	_____
	NOTE: It may be necessary to reposition drawer while loosening and tightening T-handle to obtain green light.	
4d.	Insert drawer into Sampler Panel 1C104C (2C104C) and hand tighten T-handle clockwise on front of drawer until HC-712 Cart'g In status light indicates green.	_____
4e.	Turn Iodine Cartridge Sample Switch HC-712 counterclockwise to position 4, EVACUATE CARTRIDGE.	_____
	NOTE: Complete Steps 4f, 4g, and 4h even if criteria not met.	
4f.	Confirm Gas Circulation Pressure PI-726 stabilizes between 15 to 25 inches Hg Vac after a short time.	_____
4g.	After cartridge is evacuated, turn Iodine Cartridge Sample Switch HC-712 clockwise rapidly to UP and OFF.	_____
	NOTE: It may be necessary to adjust retainer knob and drawer T handle, and repeat Steps 4e-4h to get steady vacuum.	

SPECIFIC TASKS:	HOW:	INITIALS
	4h. Confirm steady vacuum is obtained on Gas Circulation Pressure PI-726 by observing that pressure does not increase more than 5 inches Hg in one minute.	_____
	4i. If criteria of Step 4f, 4g, or 4h NOT met, inspect retainer sealing surfaces.	
	(1) Pull out drawer and remove retainer.	
	(2) Replace and/or lightly grease O-rings located on both ends of retainer and on inside edge of retainer cap.	
	(3) Repeat Steps 4b through 4h.	
5. At Control Panel 1C104A (2C104A), turn Gas Sample Selector Switch HC-723 to desired sample location.	5a. Position 1, Drywell ATMOS	_____
	5b. Position 2, SUP'N POOL ATMOS	_____
	5c. Position 3, 2nd Cont'mt ATM	_____

CAUTION

SAMPLE STATION RADIATION LEVELS MAY INCREASE DURING SAMPLE COLLECTION. MAINTAIN DISTANCE FROM SAMPLE STATION TO REDUCE PERSONNEL EXPOSURE.

6. Flush sample lines.	6a. Turn Iodine Cartridge Sample Switch HC-712 to position 2, CIRCULATE GAS.	_____
	6b. Record start time of sample flush.	
	Sample flush start time: _____	_____

SPECIFIC TASKS:

HOW:

INITIALS

- 6c. Determine sample line flush time by dividing the sample flush factor from the table below by the FI-725 flow, and flush sample line accordingly.

NOTE:

FI-725 does not have a "zero" graduation. If the ball is at rest at the bottom of the indicator, then there is no flow. If there is flow, it can be quantified by reading from the "10" graduation at 2 SCFH per graduation. Read flow at center of ball.

<u>Sample</u>	<u>Flush Factors</u>	
	<u>Unit 1</u>	<u>Unit 2</u>
Wetwell #1	172	134
Wetwell #2	293	287
Drywell - High	159	185
Drywell - Mid	262	306
Sec. Containment	13	16

(1) FI-725: _____ SCFH

(2) Sample flush duration:

$$\frac{\text{Flush Factor}}{\text{FI-725}} = \frac{(\quad)}{(\quad)} =$$

_____ minutes.

- 6d. At end of sample line flush, record Gas Circulation Pressure PI-726, Gas Discharge Pressure PI-727, Gas Sample Temperature TI-724, and Cartridge Monitor RI-704.

(1) PI-726: _____ psig

(2) PI-727: _____ psig

(3) TI-724: _____ °F

SPECIFIC TASKS:	HOW:	INITIALS
	(4) RI-704: _____ mR/hr	_____
	6e. If Gas Circulation Pressure PI-726 and Gas Discharge Pressure PI-727 are <u>NOT</u> approximately the same, NOTIFY Chemistry Coordinator.	
7. After sample line flush is complete, obtain particulate/iodine sample.	7a. Set Timed Sample Switch to YES.	_____
	7b. Set Cartridge Sampler Timer KC-712 to 5 seconds.	_____
	7c. Perform the following within 5 second time period set on timer:	
	(1) Turn Iodine Cartridge Sample Switch HC-712 to position 3, GAS THRU CARTRIDGE.	
	(2) Obtain Gas Circulation Pressure PI-726 and Gas Discharge Pressure PI-727 during timed sequence.	
	PI-726: _____ inches Hg Vac	
	PI-727: _____ inches Hg Vac	_____
	7d. Record Sample Date/Time.	
	Sample Date/Time: ____/____/____	_____
8. When timer has timed out, record Cartridge Monitor RI-704.	8a. RI-704: _____ mR/hr	_____
9. If RI-704 does <u>NOT</u> exceed 25 mR/hr above background, obtain additional timed samples if requested by Chemistry Coordinator by:	9a. To obtain additional timed samples using a stopwatch GO TO 9c.	
	9b. To obtain additional timed samples using installed timer, perform the following:	
	(1) Turn Iodine Cartridge Sample Switch HC-712 to position 2, CIRCULATE GAS.	

SPECIFIC TASKS:	HOW:	INITIALS
	(2) Reset Cartridge Sample Timer KC-712 for desired time (not to exceed 30 seconds).	
	(3) Turn Iodine Cartridge Sample Switch HC-712 to position 3, GAS THRU CARTRIDGE.	
	(4) After time interval has ended, observe Cartridge Monitor RI-704.	
	(5) Repeat Steps 9b.(1) through 9b.(4) until Cartridge Monitor RI-704 approaches 25 mR/hr above background or until total sampling time is 10 minutes.	
	(6) Turn Iodine Cartridge Sample Switch HC-712 to position 4, EVACUATE CARTRIDGE.	
	(7) GO TO 9d.	
9c.	To obtain additional timed samples using a stopwatch, perform the following:	
	(1) Turn Iodine Cartridge Sample Switch HC-712 to position 2, CIRCULATE GAS.	
	(2) Reset Cartridge Sample Timer KC-712 to 0.	
	(3) Set Timed Sample switch to NO.	
	(4) Simultaneously, start stopwatch <u>AND</u> turn Iodine Cartridge Sample Switch HC-712 to position 3, GAS THRU CARTRIDGE.	

SPECIFIC TASKS:	HOW:	INITIALS
	(5) When Cartridge Monitor RI-704 approaches 25 mR/hr above background or when total sampling time is 10 minutes, simultaneously, stop stopwatch <u>AND</u> turn Timed Sample Switch to YES.	
	(6) After time interval has ended, observe Cartridge Monitor RI-704.	
	(7) Turn Iodine Cartridge Switch HC-712 to position 4, EVACUATE CARTRIDGE.	
9d.	Record total sampling time: Total Sample Time: _____ sec	_____
9e.	Turn Iodine Cartridge Sample Switch HC-712 to position 5, FLUSH CARTRIDGE. Purge cartridge for approximately 1 minute or until Cartridge Monitor RI-704 stabilizes.	_____
9f.	Record Cartridge Monitor RI-704 reading: RI-704: _____ mR/hr	_____
9g.	Turn Iodine Cartridge Sample Switch HC-712 to UP and OFF.	_____
9h.	Turn Gas Sample Selector Switch HC-723 to position 4, SPARE.	_____

SPECIFIC TASKS:	HOW:	INITIALS
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CAUTION

KEEP CARTRIDGE RETAINER A MAXIMUM DISTANCE FROM ANY INDIVIDUAL TO REDUCE PERSONNEL EXPOSURE.

10. Withdraw cartridge retainer.

10a. Withdraw filter drawer and place cartridge retainer into plastic bag or suitable carrying device for transport to Chemistry Lab.

10b. Obtain contact dose rate (closed window) on cartridge retainer.

Retainer dose rate: _____ mR/hr

10c. Reload a cartridge retainer in accordance with TAB D, Step 2b-2e, if applicable.

10d. Place loaded retainer in drawer. Do not tighten retainer knob.

10e. Place drawer into sample panel, hand tightening T handle.

11. Notify Chemistry Coordinator of cartridge retainer dose rate.

12. If obtaining additional particulate/iodine sample(s) **FROM SAME SAMPLE POINT**, GO TO Step 4 of this TAB.

HELP

**14.7 cc Gas Sample
 See TAB G**

HELP

**Particulate/Iodine Sample
 See TAB H**

13. If iodine/particulate samples are required from a different source, GO TO Step 1 of this TAB.

SPECIFIC TASKS:	HOW:	INITIALS
14. If no additional samples are required, notify Operations appropriate Containment Gas Analyzer Isolation Valves opened in Step 1 may be closed.	NOTE: No valve manipulation was required to obtain Secondary Containment Atmosphere Sample.	
15. At Isolation Valve Control Panel 1C104D (2C104D), turn isolation valve selected in Step 2 to OFF.		_____
16. Turn Liquid/Gas Selector Switch HC-700 on Control Panel 1C104A (2C104A) to OFF.		_____
17. If obtaining additional sample(s) from different sample point, <u>GO TO</u> applicable TAB.	<div>HELP</div> <hr/> <div>Small Volume Liquid Sample See TAB E</div> <hr/> <div>HELP</div> <hr/> <div>Dissolved Gas Sample See TAB F</div> <hr/> <div>HELP</div> <hr/> <div>Large Volume Liquid Sample See TAB F</div> <hr/> <div>HELP</div> <hr/> <div>14.7 cc Gas Sample See TAB G</div> <hr/> <div>HELP</div> <hr/> <div>Iodine/Particulate Sample See TAB H</div> <hr/>	_____

SPECIFIC TASKS:	HOW:	INITIALS
18. If all sampling is complete, <u>GO TO</u> TAB D, Step 24 to secure sample station.		<hr/>

MAJOR TASK:

Prepare and Analyze PASS Small Volume Liquid Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place sample cask in Sample Prep Room.		_____
2. Transfer required TAB E data to Attachment A, Small Volume Liquid Analysis.		_____
3. Perform pre-analysis sample preparation in fume hood.	3a. Using remote handling device, remove sample vial from cask. Place sample vial behind shielding in fume hood.	_____
	3b. Obtain contact dose rate (closed window) on sample vial. Record sample number, dose rate, dilution performed, and dilution factor on Attachment A.	
	(1) If 0.1 ml sample was obtained for pH analysis, record original dilution as N/A and dilution factor of 1.	
	(2) If demineralized water was added to sample at time of collection, record original dilution as 0.1:10 and dilution factor of 100.	_____
	3c. If 0.1 ml sample was obtained for pH analysis, analyze pH using flat surface membrane pH probe in accordance with CH-CC-030, Laboratory pH Determination. Record results on Attachment A (under analysis results).	_____

SPECIFIC TASKS:

HOW:

INITIALS

4. Prepare sample for isotopic analysis

4a. If demineralized water was added to sample at time of collection, determine dilution(s) required to obtain 10ml sample at <5.0mR/hr using the table below.

Original vial Contact mR/hr.	Dilution ratio	Dilution Factor	Vials Required
0.0 – 5.0	None	1 E2	None
5.0 – 50	1:10	1 E3	1
50 – 500	0.1:10	1 E4	1
500 – 5000	0.1:10 & 1:10	1 E5	2

4b. For a 0.0-0.5mR/hr sample, no dilution is required. GO TO Step 4i of this tab.

4c. If applicable, label additional vial(s), adding consecutive letters to the original sample number.

4d. For a 5.0-50mR/hr sample, place 9.0ml 0.1N HNO₃ diluent into the vial, cap vial, and inject 1.0ml of original sample through septum.

4e. For a 50-500mR/hr sample, place 9.9ml 0.1N HNO₃ diluent into the vial, cap vial, and inject 0.1ml of original sample through the septum.

4f. For a 500-5000mR/hr sample:

- (1) Place 9.9ml 0.1N HNO₃ diluent into one vial, and 9.0ml into the second vial: cap vials.
- (2) Inject 0.1ml of original sample into the first vial.
- (3) Gently invert vial five (5) times to mix.

SPECIFIC TASKS:	HOW:	INITIALS
	(4) Withdraw 1.0ml from the first vial and inject into the second vial.	
4g.	While directing the open end of the needle toward the back of the hood, vent vial by inserting a hypodermic needle (without syringe) through the septum into the air space above the liquid, and then removing the needle.	
4h.	Gently invert final vial five (5) times to mix.	
4i.	Record sample number, dilution(s) performed, and dilution factor on Attachment A for each dilution prepared.	_____
4j.	Record contact dose rate (closed window) on Attachment A for each sample dilution.	_____
4k.	Store original sample bottle and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	_____
4l.	When sample is < 5.0 mR/hr, wrap vial in clean plastic film and transfer to Counting Room for analysis.	_____

SPECIFIC TASKS:	HOW:	INITIALS										
5. Perform isotopic analysis on sample < 5.0 mR/hr.	5a. Using the table below, determine Actual Coolant Volume for isotopic analysis, based on the dilutions that were performed.	_____										
	<table><tr><th><u>Dilutions Performed</u></th><th><u>Actual Coolant Volume - ml</u></th></tr><tr><td>None</td><td>1 E -1</td></tr><tr><td>1:10</td><td>1 E -2</td></tr><tr><td>0.1:10</td><td>1 E -3</td></tr><tr><td>0.1:10 & 1:10</td><td>1 E -4</td></tr></table>	<u>Dilutions Performed</u>	<u>Actual Coolant Volume - ml</u>	None	1 E -1	1:10	1 E -2	0.1:10	1 E -3	0.1:10 & 1:10	1 E -4	
	<u>Dilutions Performed</u>	<u>Actual Coolant Volume - ml</u>										
	None	1 E -1										
	1:10	1 E -2										
	0.1:10	1 E -3										
	0.1:10 & 1:10	1 E -4										
	5b. Decay correct sample to time of collection.											
	5c. Determine DEI-131 (µCi/ml) in accordance with CH-RC-010, Iodine Counting and Data Analysis.	_____										
	5d. Record Analysis Date/Time, CTE Number, and DEI-131 on Attachment A.	_____										
5e. Attach printout of isotopic analysis to Attachment A.	_____											
5f. Notify Chemistry Coordinator of analysis results.	_____											
6. Perform additional analyses, as requested by Chemistry Coordinator.	6a. Perform boron analysis in accordance with CH-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs, if required. Record results on Attachment A.	_____										
	6b. Perform chloride analysis, in accordance with CH-CC-010, Chloride - Silver Nitrate Turbidimetric Method, if required. Record results on Attachment A.	_____										
	6c. Notify Chemistry Coordinator of analysis results.											

SPECIFIC TASKS:	HOW:	INITIALS
7. At completion of analyses, place sample in lead brick storage cave in fume hood of Sample Prep Room.		<hr/>

ATTACHMENT A
SMALL VOLUME LIQUID ANALYSIS

I. SMALL VOLUME LIQUID ANALYSIS

Sample Source	Sample Date/Time
Liquid Sample Temperature TI-660 °F	Vial Dose Rate mR/hr
Conductivity CI-663 μmho/cm @ °F	

II. SAMPLE DILUTION/RESULTS

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dilution Ratio				
Dilution Factor				
Dose Rate				
Actual Coolant Volume for Isotopic Analysis ml				
Analysis Date/Time		CTE #	DEI-131 μCi/ml	
Additional Analyses	Performed	Not Performed	Analysis Results x	Dilution Factor = Sample Conc.
Boron			x	= ppm
Chloride			x	= ppm
pH				

Performed By	Date
Reviewed By	Date

MAJOR TASK:

Prepare and Analyze PASS Dissolved Gas Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place gas syringe behind shielding in fume hood.		_____
2. Transfer required TAB F data to Attachment A, Dissolved Gas Analysis.		_____
3. Determine contact dose rate of gas syringe.	3a. Obtain contact dose rate (closed window) on gas syringe. Record on Attachment A.	_____
4. Determine gas concentrations of undiluted sample by gas chromatograph, if requested by Chemistry Coordinator. Perform all sample preparations in fume hood.	4a. Inject applicable volume of sample into gas chromatograph and analyze in accordance with CH-CC-040, Hydrogen By GC. (1) Install clean needle on locked dissolved gas syringe, if not performed previously. (2) Insert needle into appropriate septum of gas chromatograph. (3) Push green button in to unlock syringe. (4) Push plunger into syringe 0.5 cc or other appropriate volume, and start analysis on gas chromatograph. (5) Push red button in to lock syringe and remove from gas chromatograph.	_____
	4b. Record analysis results, analysis date and time, and CTE Number on Attachment A.	_____
5. Determine Total Dissolved Gas Concentration, Hydrogen Dissolved Gas Concentration, and Oxygen Dissolved Gas Concentration.	5a. Perform calculations in accordance with Attachment A using Initial and Final Gas Sample Pressures from PI-662.	_____

SPECIFIC TASKS:

HOW:

INITIALS

6. Prepare sample for isotopic analysis.
- 5b. Record results on Attachment A. _____
- 6a. Determine dilution(s) required to obtain 14.7 cc gas vial < 5.0 mR/hr. Perform all sample preparations in fume hood.
- | Syringe Dose Rate – mR/hr | Dilution(s) | Dilution Factor | Vial(s) |
|---------------------------|-------------------------|-----------------|---------|
| 0-70 | 1:14.7 | 14.7 | 1 |
| 70-1000 | 1:14.7 & 1:15.7 | 231 | 2 |
| 1000-15000 | 1:14.7, 1:15.7 & 1:15.7 | 3623 | 3 |
- 6b. Prepare and label dilution vials by adding consecutive letters to the sample number. _____
- 6c. Using a clean gas tight syringe, remove 1 cc of air from each new gas vial. _____
- 6d. For a 0-70mR/hr dose rate, transfer 1 cc of dissolved gas sample into a partially evacuated gas vial as follows:
- (1) Ensure red button is pushed in to lock dissolved gas syringe. Install clean needle on locked syringe, if not installed previously.
 - (2) Insert dissolved gas syringe needle into septum of partially evacuated gas vial.
 - (3) Push green button in to unlock syringe.
 - (4) Push plunger 1.0 cc into syringe.
 - (5) Push red button in to lock syringe. Remove syringe from gas vial septum. _____

SPECIFIC TASKS:	HOW:	INITIALS
	<p>6e. For a 70-100mR/hr dose rate, using a clean gas tight syringe, remove 1 cc from the first (A) dilution vial and inject into the second (B) dilution vial.</p> <p>6f. For a 1000-15000 mR/hr dose rate, using a clean gas tight syringe, remove 1 cc from second (B) dilution vial and inject it into the third (C) dilution vial.</p> <p>6g. Record sample number, dilution(s) performed, and dilution factor on Attachment A for each vial prepared.</p> <p>6h. Record contact dose rate (closed window) on Attachment A for each vial prepared.</p> <p>6i. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.</p> <p>6j. Wrap final dilution in clean plastic film and transfer to-Counting Room for analysis.</p>	<p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p>
<p>7. Perform isotopic analysis on sample < 5.0 mR/hr in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.</p>	<p>7a. Determine corrected vial volume (after dilution) for isotopic analysis.</p> <p>(1) Record on Attachment A.</p> <p>(2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.</p> <p>7b. Decay correct sample to time of collection.</p> <p>7c. Record Analysis Date/Time and CTE Number on Attachment A.</p> <p>7d. Attach printout of isotopic analysis to Attachment A.</p>	<p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p> <p>_____</p>

SPECIFIC TASKS:	HOW:	INITIALS
8. At completion of analysis, place sample in lead brick storage cave in fume hood of Sample Prep Room.	7e. Notify Chemistry Coordinator of analysis results.	 _____ _____

Attachment A
DISSOLVED GAS CONCENTRATIONS (continued)

III. DISSOLVED GAS CONCENTRATIONS, cont.

Dissolved Oxygen Concentration:

$$C_o = \frac{(MF_1) \times (\% O_2) \times (P_f)}{(T_f + 460)} - (MF_2 \times P_o)$$

$$= \frac{(\quad) \times (\quad) \times (\quad)}{(\quad + 460)} - (\quad \times \quad)$$

$$= \quad \text{ scc/kg}$$

WHERE:

C_o = Dissolved Oxygen Concentration (scc/kg)
 MF_1 = Multiplication Factor
 Unit 1: 53.5 Unit 2: 68.21
 $\%O_2$ = Percent oxygen from gas chromatograph analysis
 P_f = Final Sample Gas Pressure PI-662 (psia) from Tab F, step 12I
 MF_2 = Multiplication Factor
 Unit 1: 1.15 Unit 2: 1.59
 P_o = Initial Sample Gas Pressure PI-662 (psia) from Tab F, step 12g
 T_f = Temperature (°F) at TI-660 from Tab F, step 12I

IV. SAMPLE DILUTION FOR ISOTOPIC ANALYSIS

Sample	Dilution 1	Dilution 2	Dilution 3
Sample #			
Dil Factor	14.7	231	3623
Volume (cc)	1	6.37 E-2	4.06 E-3
Dose Rate			
Analysis Date/Time			CTE #

Performed By	Date
Reviewed By	Date

Attachment B
WATER VAPOR PRESSURE

Temperature (°F)	P _v (psia)	Temperature (°F)	P _v (psia)
60	0.2561	106	1.135
62	0.2749	108	1.203
64	0.2950	110	1.275
66	0.3163	112	1.351
68	0.3389	114	1.430
70	0.3629	116	1.513
72	0.3884	118	1.601
74	0.4155	120	1.693
76	0.4442	122	1.789
78	0.4746	124	1.890
80	0.5068	126	1.996
82	0.5409	128	2.107
84	0.5770	130	2.223
86	0.6152	132	2.345
88	0.6555	134	2.472
90	0.6981	136	2.605
92	0.7431	138	2.744
94	0.7906	140	2.889
96	0.8407	142	3.041
98	0.8936	144	3.200
100	0.9492	146	3.365
102	1.008	148	3.538
104	1.070	150	3.718

MAJOR TASK:

Prepare and Analyze PASS 14.7 cc Gas Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place gas sample behind shielding in fume hood.		_____
2. Transfer required TAB G data to Attachment A, 14.7 cc Gas Sample Analysis.		_____
3. Determine and record (closed window) contact dose rate of gas vial on Attachment A.		_____
4. Determine gas concentrations of undiluted sample by gas chromatograph, if requested by Chemistry Coordinator. Perform all sample preparations in fume hood.	4a. Using gas tight syringe, inject 0.25 cc gas or other appropriate volume into gas chromatograph and analyze in accordance with CH-CC-040, Hydrogen By GC.	_____
	4b. Record analysis results, analysis date and time, and CTE Number on Attachment A.	_____
5. Determine calculated volume of sample vial at standard temperature and pressure (STP) on Attachment A.	5a. If gas chromatograph analysis was performed, determine calculated drywell concentrations of hydrogen, oxygen, and nitrogen on Attachment A.	_____
	5b. Notify Chemistry Coordinator of analysis results.	_____
6. Prepare sample for isotopic analysis.	6a. Determine dilution(s) required to obtain 14.7 cc gas vial < 5.0 mR/hr. Perform all sample preparations in fume hood.	

Vial Dose Rate – mR/hr	Dilution(s)	Dilution Factor	Vial(s)
0-5	Count as is	1	None
5-80	1:15.7	15.7	1
80-1200	1:15.7 & 1:15.7	246	2
1200-19000	1:15.7, 1:15.7 & 1:15.7	3870	3

SPECIFIC TASKS:	HOW:	INITIALS
	6b. Prepare and label dilution vial(s), adding consecutive letters to the sample numbers.	_____
	6c. Using clean gas tight syringe, remove 1 cc of air from each new gas vial.	_____
	6d. Transfer 1 cc of gas sample into partially evacuated gas vial.	_____
	6e. Perform successive dilutions from one vial to the next until gas vial dose rate of < 5.0 mR/hr is achieved.	_____
	6f. Record sample number, dilution(s) performed, and dilution factor on Attachment A for each vial prepared.	_____
	6g. Record contact dose rate (closed window) on Attachment A for each vial prepared.	_____
	6h. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.	_____
	6i. Wrap final dilution in clean plastic film and transfer to Counting Room for analysis.	_____
7. Perform isotopic analysis on sample < 5.0 mR/hr in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	7a. Determine corrected vial volume (after dilution) for isotopic analysis using calculated sample volume at STP. (1) Record on Attachment A. (2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.	_____
	7b. Decay correct sample to time of collection.	_____
	7c. Record Analysis Date/Time and CTE Number on Attachment A.	_____

SPECIFIC TASKS:	HOW:	INITIALS
	7d. Attach printout of isotopic analysis to Attachment A.	_____
	7e. Notify Chemistry Coordinator of analysis results.	_____
8. At completion of analysis, place sample in lead brick storage cave in fume hood of Sample Prep Room.		_____

Attachment A
14.7 cc GAS SAMPLE ANALYSIS

I. **14.7 cc GAS SAMPLE ANALYSIS**

Sample Source: _____
Sample Date/Time: _____ / _____
Initial Sample Gas Pressure (P _o) PI-708: _____ psia
Temperature TI-724 (T): _____ °F
Final Sample Gas Pressure (P _f) PI-708: _____ psia

GAS CHROMATOGRAPH ANALYSIS				
Analysis Date/Time		CTE #		Tech
Hydrogen (C _H)	%	Oxygen (C _O)	%	Nitrogen (C _N)
				%
<u>Calculated Sample Volume @ STP:</u>				
Sample Vol @ STP = $\frac{[(P_f - P_o) \times (14.7 \text{ cc}) \times (492^\circ\text{R})]}{(T + 460^\circ\text{R}) \times (14.7 \text{ psia})}$				
Sample Vol @ STP = $\frac{[(\text{ } - \text{ }) \times (492)]}{(\text{ } + 460)}$				
= _____ cc @ STP				

CALCULATED GAS CONCENTRATIONS (Corrected for air remaining in evacuated vial)	
<u>Calculated Drywell Hydrogen Concentration:</u>	
Drywell H ₂ Conc (%) =	C _H x $\frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$
Drywell H ₂ Conc (%) =	_____ x $\frac{14.7}{(\text{ })}$
=	_____ % H ₂

Attachment A
14.7 CC GAS SAMPLE ANALYSIS (continued)

Calculated Oxygen Concentration:

$$\text{Drywell O}_2 \text{ Conc (\%)} = \left[C_O - \frac{(14.7 \text{ cc} - \text{Sample Vol @ STP}) \times 21\%}{14.7 \text{ cc}} \right] \times \frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$$

$$\begin{aligned} \text{Drywell O}_2 \text{ Conc (\%)} &= \left[\text{---} - \frac{(14.7 - \text{---}) \times 21}{14.7} \right] \times \frac{14.7}{\text{---}} \\ &= \text{---} \% \text{ O}_2 \end{aligned}$$

Calculated Nitrogen Concentration:

$$\text{Drywell N}_2 \text{ Conc (\%)} = \left[C_N - \frac{(14.7 \text{ cc} - \text{Sample Vol @ STP}) \times 78.1\%}{14.7 \text{ cc}} \right] \times \frac{14.7 \text{ cc}}{\text{Sample Vol @ STP}}$$

$$\begin{aligned} \text{Drywell N}_2 \text{ Conc (\%)} &= \left[\text{---} - \frac{(14.7 - \text{---}) \times 78.1}{14.7} \right] \times \frac{14.7}{\text{---}} \\ &= \text{---} \% \text{ N}_2 \end{aligned}$$

II. SAMPLE DILUTION FOR ISOTOPIC ANALYSIS

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dil Factor	1	15.7	246	3870
Dose Rate				
Analysis Date/Time			CTE #	

Corrected Sample Vial Volume Following Dilution: (for isotopic analysis only)

$$\text{Volume}_{\text{isotopic}} = \frac{\text{Sample Vol @ STP}}{\text{Dil Factor}} = \frac{\text{---}}{\text{---}}$$

$$\text{Volume}_{\text{isotopic}} = \text{--- cc}$$

Performed By	Date
Reviewed By	Date

MAJOR TASK:

Prepare and Analyze PASS Particulate and Iodine Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Upon return from PASS Sample Station, place cartridge retainer behind shielding in fume hood.		_____
2. Transfer required TAB H data to Attachment A, Particulate/Iodine Sample Analysis.		_____
3. Perform pre-analysis sample preparation in fume hood.	3a. Disassemble cartridge retainer.	_____
	3b. Obtain contact dose rate (closed window) on particulate filter and iodine cartridge(s). Record sample number and dose rate of each on Attachment A.	_____
	3c. Place particulate filter in Petri dish and wrap in clean plastic film.	_____
	3d. Wrap cartridge(s) in clean plastic film.	_____
	3e. Transfer samples to Counting Room for analysis.	_____
4. Perform isotopic analysis on particulate filter and each cartridge.	4a. Determine sample volume for isotopic analysis.	
	(1) Record on Attachment A.	
	(2) Enter sample volume for gamma spectroscopy analysis.	_____
	4b. Analyze iodine cartridges in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples.	_____
	4c. Analyze particulate filter in accordance with CH-RC-016, Particulate Filter Analysis.	_____
	4d. Record Analysis Date/Time and Standardization Number of each sample on Attachment A.	_____

SPECIFIC TASKS:	HOW:	INITIALS
	4e. Record activities of iodine isotopes from gamma spectroscopy analysis of each cartridge.	_____
	4f. Determine total activity of each iodine isotope from all cartridges and record on Attachment A.	_____
	4g. Attach printouts of all isotopic analyses to Attachment A.	_____
	4h. Notify Chemistry Coordinator of analysis results.	_____
5. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.		_____

Attachment A
PARTICULATE/IODINE SAMPLE ANALYSIS

I. PARTICULATE/IODINE SAMPLE ANALYSIS

Sample Source	Sample Date/Time
Total Sample Time sec	

II. SAMPLE DILUTION/RESULTS

<u>Particulate/Iodine Sample Volume:</u> Volume = $(3 \text{ L/min orifice flow}) \times (\text{Total Sample Time in sec}) \times (1000 \text{ cc/L})$ <div style="text-align: right; margin-right: 50px;">60 sec/min</div> $= (50 \text{ cc/sec}) \times \text{_____ sec} = \text{_____ cc}$				
Sample	Particulate	Cartridge #1	Cartridge #2	Cartridge #3
Sample #				
Analysis Date/Time				
Dose Rate (mR/hr)				
CTE #				
Tech				

Cartridge	I-131	I-132	I-133	I-134	I-135
#1					
#2					
#3					
Total $\mu\text{Ci/cc}$					

Performed By	Date
Reviewed By	Date

MAJOR TASK:

Collect SPING Sample(s) from Vent Monitoring System on Reactor Building 818' E1.

SPECIFIC TASKS:	HOW:	INITIALS
1. After briefing and assignment and following setup of appropriate Chemistry Lab, obtain necessary equipment.	1a. Obtain the following supplies: <input type="checkbox"/> Respiratory protection devices <input type="checkbox"/> Hi-range and extremity dosimetry <input type="checkbox"/> Survey meter <input type="checkbox"/> Grab sample apparatus assembled with particulate filter and silver zeolite cartridge <input type="checkbox"/> Stopwatch <input type="checkbox"/> Tweezers <input type="checkbox"/> Particulate filters <input type="checkbox"/> Silver zeolite cartridges <input type="checkbox"/> Plastic bags <input type="checkbox"/> Plastic petri dishes <input type="checkbox"/> Vent particulate/iodine sample holders assembled with particulate filter and silver zeolite cartridge <input type="checkbox"/> 2 lead vent sample holder pigs, each lined with a plastic bag <input type="checkbox"/> Radiation tape <input type="checkbox"/> Pen and marker <input type="checkbox"/> Cart to transport listed equipment	
2. Perform instrument checks on survey meter.	2a. Check the following on survey meter: <input type="checkbox"/> Calibration has not expired. <input type="checkbox"/> Battery indication is good. <input type="checkbox"/> Source check is satisfactory.	
3. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.		
4. Ensure each team member present has required dosimetry (TLD, SRD, and required special dosimetry).		
5. Ensure survey meter is on highest range.		

SPECIFIC TASKS:	HOW:	INITIALS
6. Notify Chemistry Coordinator before leaving Chemistry lab.		_____
7. Proceed to SPINGs on Reactor Building 818' Elevation via best route while continuously monitoring radiation levels and status of CAMs and ARMs.	7a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered: (1) General area radiation levels exceed 1,000 mrem/hr at any time. (2) Total annual whole body exposure (TEDE) approaches 2000 mrem.	_____
8. At SPINGs, check area radiation levels and notify Chemistry Coordinator.	8a. SPINGs general area radiation level: _____ mR/hr	_____
	8b. Notify Chemistry Coordinator.	_____
9. Remove present iodine cartridge from applicable SPING.	9a. Turn Channel Selector thumbwheel of applicable monitor to 10. Record SPING designation, date/time, and stack flow from monitor LED. (1) SPING: _____ (2) Date/Time: ____/____/____ (3) Stack Flow: _____ cc/min	_____
	9b. At applicable SPING, press FLUSH to start monitor flush. (1) Ensure V-2 indicates open. (2) Ensure V-5 indicates closed.	_____
	9c. Close V-1 and record sample time. Cartridge/Particulate Sample Time: ____/____	_____
	9d. After 2 minutes, press vacuum pump STOP on monitor panel and press FLUSH on SPING.	_____

SPECIFIC TASKS:	HOW:	INITIALS
	9e. Check radiation level at front of sample ports and record. Radiation Level at sample ports: _____ mR/hr _____	
	9f. Loosen thumb screws and swing retaining bar aside. (1) Place sample cask on floor below iodine port at center front of SPING. _____	

CAUTION

IF RADIATION LEVELS EXCEED 500 MR/HR ABOVE BACKGROUND DURING CARTRIDGE WITHDRAWAL, RETURN IODINE CARTRIDGE HOLDER TO ORIGINAL POSITION AND CONTACT CHEMISTRY COORDINATOR.

- (2) Start withdrawing iodine cartridge holder while monitoring area for quick detection of high dose rates.
- (3) Grab end knob of iodine cartridge holder. Quickly withdraw holder and place sample end down inside plastic bags in sample cask.
- (4) Seal bag in sample cask.
- (5) Move sample cask away from sampling area.
- (6) Record radiation level of iodine cartridge holder.

Iodine Radiation Level:
_____ mR/hr _____
- 9g. Install new iodine cartridge holder with silver zeolite cartridge in SPING iodine port. _____

SPECIFIC TASKS:	HOW:	INITIALS
10. Remove present particulate filter from applicable SPING.	10a. Place sample cask on floor below particulate filter port on left front of SPING. (1) Disconnect the alpha particulate detector cable on left front of SPING.	 _____

CAUTION

IF RADIATION LEVELS EXCEED 500 MR/HR ABOVE BACKGROUND DURING FILTER WITHDRAWAL, RETURN PARTICULATE FILTER HOLDER TO ORIGINAL POSITION AND CONTACT CHEMISTRY COORDINATOR.

- (2) Start withdrawing particulate filter holder while monitoring area for quick detection of high dose rates.
- (3) Grab end knob of particulate filter holder. Quickly withdraw holder and place sample end down inside plastic bags in sample cask.
- (4) Seal inner and outer bags in sample cask. Place cask in plastic bag and seal.
- (5) Move sample cask away from sampling area.
- (6) Record radiation level of particulate filter holder.

Particulate Radiation Level:
 _____ mR/hr

- | | | |
|------|---|-------|
| 10b. | Install new particulate filter holder in SPING filter port. | _____ |
| 10c. | Reinstall retaining bar on SPING monitor. | _____ |
| 10d. | Reconnect the alpha detector to the interface box. | _____ |

SPECIFIC TASKS:	HOW:	INITIALS
11. Obtain grab sample from vent. If <u>NOT</u> obtaining grab sample from vent, <u>GO</u> <u>TO</u> Step 12.	11a. Install grab sample apparatus on applicable vent monitor. (1) Attach particulate inlet of grab sample apparatus to V-4. (2) Attach gas outlet of grab sample apparatus to V-3. (3) Ensure all stopcocks and valves on grab sample apparatus are open.	_____
	11b. Open V-3 and V-4.	_____
	11c. Press vacuum pump START on monitor panel and monitor area radiation levels. Record sample start time. Grab Sample Start Date/Time: _____/_____/_____	_____
	11d. Turn Channel Selector thumbwheel of applicable monitor to 11. Record sample flow from monitor LED. Grab Sample Flow: _____ cc/min	_____
	11e. Secure grab sample apparatus <u>after</u> : (1) Contact readings with particulate/iodine clam shell of grab sample apparatus approaches 50 mR/hr above background; <u>OR</u> (2) total sample time approaches 5 minutes.	
	11f. Secure grab sample apparatus by: (1) Open V1 (2) Close gas outlet stopcock. (3) Close gas inlet stopcock.	

SPECIFIC TASKS:	HOW:	INITIALS
	(4) Close remaining valves on grab sample apparatus.	_____
11g.	Record Grab Sample Stop Date/Time Grab Sample Stop Date/Time: _____/_____/_____	_____
11h.	Close V-3 and V-4.	_____
11i.	Disconnect grab sample apparatus from vent monitor. Place in plastic bag and seal.	_____
11j.	Obtain contact dose rate (closed window) on grab sample. Grab Sample Dose Rate _____ mR/hr	_____
11k.	GO TO 12c.	_____
12. Return SPING to service.	12a. Open V-1.	_____
	12b. Press vacuum pump START on monitor panel.	_____
	12c. Record new SPING filter sample start date and time. Sample Start Date/Time: ____/____/_____	_____
	12d. Confirm the following lineups.	
	(1) OPEN: Valve 1 Valve 5	
	(2) CLOSED: Valve 2 Valve 3 Valve 4	
	(3) OFF (DOWN): Calibration Switch All Maintenance Switches	

SPECIFIC TASKS:	HOW:	INITIALS
	(4) ON: Sample Pump with indication of sample flow	
	(5) NO FLOW: Through air purge flow meter	
13. Obtain contact dose rate on both vent sample casks.	13a. Obtain contact dose rate at center bottom of each sample cask.	
	(1) If contact dose rate exceeds 2.5 R/hr above background, exit area immediately. Filter or cartridge contains more than 5 Curies activity.	
	(2) If contact dose rate is < 2.5 R/hr above background, place sample cask(s) on cart and transport to Chemistry Lab.	
	(3) Record contact dose rate of each sample cask.	
	Iodine Cask: _____ mR/hr	
	Particulate Cask: _____ mR/hr	
14. Notify Chemistry Coordinator of cask dose rates and return of vent monitor to operation.		
15. If obtaining additional Vent samples, perform the following:	15a. <u>GO TO</u> applicable TAB.	
	<div>HELP</div> <hr/> <div>SPING Sample(s)</div> <div>See TAB M</div> <hr/>	
	<div>HELP</div> <hr/> <div>PAVSS Sample(s)</div> <div>See TAB N</div> <hr/>	

SPECIFIC TASKS:

HOW:

INITIALS

15b. Notify Chemistry Coordinator to arrange transport of vent samples to lab by additional technician, if available.

16. If all vent sampling is complete, GO
TO TAB O.

MAJOR TASK:

Collect Samples(s) from Post-Accident Vent Sampling System (PAVSS) on Turbine 729' El.

SPECIFIC TASKS:

HOW:

INITIALS

NOTE:

If at any time while monitoring dose rates especially when opening sample inlet, dose rates exceed 1000 mR/hr general area GO TO step 15a in order to secure sample flow.

- | | | | | |
|----|--|-----|--|-------|
| 1. | Ensure flow totalizers on appropriate PAVSS have been reset prior to sampling. | 1a. | Contact I&C to reset the totalizer(s) by pulling and reinstalling the fuse(s). | _____ |
| 2. | After briefing and assignment, obtain necessary equipment. | 2a. | Obtain the following supplies:
_____ Respiratory protection devices
_____ Hi-range and extremity dosimetry
_____ Survey meter
_____ Gas sample container (Nominal 75 cc)
_____ Particulate filters
_____ Silver zeolite cartridges
_____ Plastic bags
_____ Tygon tubing as necessary for proper connections
_____ Remote handling tongs
_____ Large blade screwdriver with long handle
_____ Adjustable wrench
_____ 2 pairs of 16-inch channel locks
_____ 11/16" deep socket
_____ Ratchet wrench
_____ Noble gas quick disconnects
_____ Stopwatch
_____ Calculator
_____ 5' x 5' plastic sheet
_____ Sample cask for gas container
_____ Tweezers | _____ |
| 3. | Perform instrument checks on survey meter. | 3a. | Check the following on survey meter:
_____ Calibration has not expired.
_____ Battery indication is good.
_____ Source check is satisfactory. | _____ |

SPECIFIC TASKS:	HOW:	INITIALS
4. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.		_____
5. Ensure each team member present has required dosimetry.		
6. Ensure survey meter is on highest range.		
7. Notify Chemistry Coordinator before leaving Chemistry Lab.	7a. Ensure appropriate PAVSS has been initialized.	_____
	7b. Ensure corresponding SPING has been placed in STANDBY.	_____
8. Proceed to PAVSS on Turbine Building 729' Elevation via best route while continuously monitoring radiation levels and status of CAMs and ARMs.	<p>NOTE: Attachment A may be reviewed for location and configuration of PAVSS.</p> <p>8a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered:</p> <p>(1) General area radiation levels exceed 1,000-mrem/hr at any time.</p> <p>(2) Total annual whole body (TEDE) exposure approaches 2000 mrem.</p>	
9. At PAVSS, check area radiation levels and notify Chemistry Coordinator.	9a. PAVSS general area radiation level: _____ mR/hr	_____
	<p>NOTE: X in panel and switch designations denotes specific PAVSS system. X = 0 for Standby Gas Treatment System (SGTS), 1 for Unit 1 Turbine Building (TB1), and 2 for Unit 2 Turbine Building (TB2). Attachments B and C may be reviewed for illustrations of PAVSS panels, as required.</p>	

SPECIFIC TASKS:	HOW:	INITIALS
	9b. Survey front of PAVSS control panels, noble gas monitors, and shielded sample carts. Panel 0C259 - Standby Gas Treatment Panel 1C259 - Unit 1 Turbine Building Vent Panel 2C259 - Unit 2 Turbine Building Vent	_____
	9c. Ensure the following supplies are at PAVSS location: _____ 1 pair of 3' long steel lifting bars _____ 2 pairs of S-hooks	_____
	9d. Notify Chemistry Coordinator of radiation levels.	_____
10. Perform valve lineups to establish isokinetic flow through PAVSS.	NOTE: Attachment D may be reviewed for diagrams of particulate/iodine filter assembly and sample cart, as required.	
	10a. Remove installed sample cart, if necessary, by disconnecting inlet and outlet disconnects between sample cart and control panel.	_____
	10b. Ensure particulate filter and silver zeolite cartridge are installed in sample cart to be used.	_____
	10c. Position sample cart under appropriate PAVSS control panel.	_____
	NOTE: Sample lines will be crossed in front of cart after completing next two steps.	
	(1) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.	

SPECIFIC TASKS:	HOW:	INITIALS
	(2) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.	
	(3) Lightly pull disconnects to ensure fittings are properly mated.	
10d.	Ensure Sample System Power Switch HS-X6560 on appropriate PAVSS control panel is ON. White light should illuminate.	
10e.	Secure sample cart and confirm the following valve positions for the appropriate PAVSS sampling station:	
	(1) Sample Cart Isolation Valves are OPEN (parallel to tubing):	
	SGTS: 0-65-032 OPEN 0-65-033 OPEN	
	TB1: 1-65-038 OPEN 1-65-039 OPEN	
	TB2: 2-65-004 OPEN 2-65-005 OPEN	
	(2) Valves between control panel and sample cart are OPEN:	
	SGTS: 0-65-022 OPEN 0-65-029 OPEN 0-65-031 OPEN	
	TB1: 1-65-029 OPEN 1-65-035 OPEN 1-65-037 OPEN	
	TB2: 2-65-010 OPEN 2-65-022 OPEN 2-65-024 OPEN	

SPECIFIC TASKS:	HOW:	INITIALS
(3) Sample Cart Bypass Valve is CLOSED:		
SGTS: 0-65-030	CLOSED	
TB1: 1-65-036	CLOSED	
TB2: 2-65-023	CLOSED	_____
(4) Sample Inlet Valve is OPEN:		
SGTS: 0-65-021	OPEN	
TB1: 1-65-027	OPEN	
TB2: 2-65-009	OPEN	_____
(5) Atmospheric Test Valve is CLOSED:		
SGTS: 0-65-017	CLOSED	
TB1: 1-65-019	CLOSED	
TB2: 2-65-016	CLOSED	_____
(6) Sample Return Valve is OPEN:		
SGTS: 0-65-018	OPEN	
TB1: 1-65-022	OPEN	
TB2: 2-65-008	OPEN	_____
(7) Noble Gas Mon Out Valve between grab sample ports on noble gas monitor skid is OPEN:		
SGTS: 0-65-026	OPEN	
TB1: 1-65-032	OPEN	
TB2: 2-65-017	OPEN	_____

SPECIFIC TASKS:	HOW:	INITIALS
	(8) Noble Gas Grab Sample Inlet and Outlet Valves are CLOSED:	
	SGTS: 0-65-027 CLOSED	
	0-65-028 CLOSED	
	TB1: 1-65-033 CLOSED	
	1-65-034 CLOSED	
	TB2: 2-65-018 CLOSED	
	2-65-019 CLOSED	
	10f. Ensure filter monitor plugs are in place on sample cart.	
11. Isolate sample flow to affected SPING by shutting off sample pump on Reactor Building 818' El. and closing sample line. Start sample flow to appropriate PAVSS panel.	11a. Turn Man. Isolation Switch HS-X6562 on appropriate PAVSS control panel to CLOSE. Red light above hand switch should go OFF and amber light should illuminate.	
	11b. Turn Man. System Init. HS-X6561 on appropriate PAVSS control panel to RUN to open sample line to PAVSS and start PAVSS pump.	
	(1) Sample Pump Iso Vlv SV-X6561 amber light should go OFF and red light should illuminate.	
	(2) Sample Pump XP261 (TB1/2) or Sample Pump 0P561 (SGTS) amber light should go OFF and red light should illuminate.	

SPECIFIC TASKS:

HOW:

INITIALS

12. Flush sample lines for a minimum of three sample line volumes.

NOTE:

Sample cart must be in place during all valve adjustments and sample line flushes. At completion of valve adjustments and sample line flushes, sample cart will be removed and particulate/iodine filter assembly replaced or new sample cart installed before collecting grab sample.

- 12a. If taking an SGTS vent sample, perform the following:

- (1) Adjust Rad Smpl Control Valve 0-65-023 until Radiation Sample Velocity FI-06560A is within $\pm 20\%$ of Stack Velocity FI-06562A.
- (2) Observe Radiation Sample Flow (CFM) FI-06560B to estimate average flow.
- (3) Record start date and time of sample flush.-

SGTS Flush Start Date/Time:

____/____

- (4) Flush system for approximately 5 minutes at 1 cfm or equivalent volume.

SPECIFIC TASKS:

HOW:

INITIALS

(5) GO TO appropriate step. _____

Sample to be Taken	Action
Collect Particulate/Iodine Sample and Noble Gas Sample.	<u>GO TO</u> Step 13. Step 13 may be performed during sample line flush.
Collect Noble Gas Sample only.	<u>GO TO</u> Step 14.
Place PAVSS on line. No Sample Collection.	Return to In-plant Chemistry Lab.

12b. If taking TB1 or TB2 vent sample, perform the following:

- (1) Adjust Total Smpl Control Valve for the appropriate sampling station until Total Sample Velocity FI-X6561A is within $\pm 20\%$ of Stack Velocity FI-X6562A.

Vent	Total Smpl Control Valve
TB1	1-65-030
TB2	2-65-011

- (2) Observe Total Sample Flow (CFM) FI-X6561B to estimate average flow.
- (3) Adjust Radiation Smpl Control Valve for the appropriate sampling station until Radiation Sample Velocity FI-X6560A is within $\pm 20\%$ of Total Sample Velocity FI-X6561A.

Vent	Radiation Smpl Control Valve
TB1	1-65-031
TB2	2-65-012

SPECIFIC TASKS:

HOW:

INITIALS

- (4) Record start date and time of sample flush.

TB1/2 Flush Start Date/Time:

_____/____/____

- (5) Flush system for approximately 5 minutes at 1 cfm or equivalent volume.

- (6) GO TO appropriate step. _____

Sample to be Taken	Action
Collect Particulate/Iodine Sample and Noble Gas Sample.	<u>GO TO</u> Step 13. Step 13 may be performed during sample line flush.
Collect Noble Gas Sample only.	<u>GO TO</u> Step 14.
Place PAVSS on line. No Sample Collection.	Return to In-plant Chemistry Lab.

13. Determine optimum sample time for particulate/iodine grab sample.

- 13a. Determine time, in hours, since reactor shutdown.

Time since shutdown: _____ hours _____

- 13b. Refer to Attachment E to estimate noble gas to iodine ratio for specified time since shutdown.

NG/I Ratio: _____

- 13c. Turn Channel Selector thumbwheel on appropriate Eberline Display Panel across from noble gas monitor skid to 01 to obtain current Mid-Range noble gas concentration.

Mid-Range (01): _____ $\mu\text{Ci/cc}$ _____

SPECIFIC TASKS:	HOW:	INITIALS
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13d. If current Mid-Range noble gas concentration is $> 7.80 \text{ E } +01$ $\mu\text{Ci/cc}$, turn Channel Selector thumbwheel to 02 to obtain current High-Range noble gas concentration.

High-Range (02): _____ $\mu\text{Ci/cc}$ _____

13e. Obtain the following readings from appropriate PAVSS control panel and record.

(1) Radiation Sample Flow
FI-X6560B (CFM):
_____ cfm

(2) **SGTS** Stack Flow FI-X06562B
(CFM):

_____ $\times 10 =$ _____ cfm

(3) **TB1** or **TB2** Stack Flow
FI-X6562B (CFM):

_____ $\times 100 =$ _____ cfm _____

13f. Determine minimum sample time (minutes) of particulate/iodine grab sample by:

$$\text{ST} = \frac{(2.45 \text{ E } -2) \times (\text{NG:I Ratio})}{(\text{NG Conc}) \times (\text{Sample Flow})}$$

$$= \frac{(2.45 \text{ E } -2) \times (\quad)}{(\quad \mu\text{Ci/cc}) \times (\quad \text{cfm})}$$

$$= \quad \text{minutes}$$

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

WHERE:

ST	=	Sample time in seconds
NG:I Ratio	=	Noble gas to iodine ratio from Attachment E based on specified time since shutdown
NG Conc	=	Noble gas concentration ($\mu\text{Ci/cc}$) from Step 13c or 13d
Sample Flow	=	Radiation Sample Flow FI-X6560B (CFM) from Step 13e.(1).

In Step 15e(4), record the Sample Length to be used as the greater of the time calculated above or 2 minutes.

14. Obtain noble gas grab sample from vent. If NOT obtaining noble gas grab sample from vent, GO TO Step 15.

14a. Attach gas sample container to local connections for appropriate system on noble gas monitor skid. Ensure stopcocks on gas container are OPEN.

14b. Position the following valves for the appropriate system in the order shown to collect noble gas grab sample:

SGTS	V-2	(0-65-027)	OPEN	_____
	V-3	(0-65-028)	OPEN	_____
	V-1	(0-65-026)	CLOSED	_____
TB1	V-2	(1-65-033)	OPEN	_____
	V-3	(1-65-034)	OPEN	_____
	V-1	(1-65-032)	CLOSED	_____
TB2	V-2	(2-65-018)	OPEN	_____
	V-3	(2-65-019)	OPEN	_____
	V-1	(2-65-017)	CLOSED	_____

SPECIFIC TASKS:	HOW:	INITIALS
14c.	Allow sample to flow through gas sample container for 2 minutes to ensure representative sample.	_____
14d.	Position the following valves for the appropriate system <u>in the order shown</u> to secure noble gas grab sample:	
	SGTS V-1 (0-65-026) OPEN	_____
	V-2 (0-65-027) CLOSED	_____
	V-3 (0-65-028) CLOSED	_____
	TB1 V-1 (1-65-032) OPEN	_____
	V-2 (1-65-033) CLOSED	_____
	V-3 (1-65-034) CLOSED	_____
	TB2 V-1 (2-65-017) OPEN	_____
	V-2 (2-65-018) CLOSED	_____
	V-3 (2-65-019) CLOSED	_____
14e.	Close gas outlet stopcock connected to V-2 followed by gas inlet stopcock connected to V-3 to secure sample.	_____
14f.	Record noble gas grab sample date and time.	
	Noble Gas Sample Date/Time: _____/____/____	_____
14g.	Obtain contact dose rate (closed window) on noble gas grab sample.	
	Noble Gas Grab Sample Dose Rate: _____ mR/hr -	_____
14h.	Place noble gas grab sample in plastic bag and seal.	_____
14i.	Transfer to sample cask for transport to In-Plant Chemistry Lab.	_____

SPECIFIC TASKS:	HOW:	INITIALS
15. Obtain particulate/iodine grab sample from vent. If <u>NOT</u> obtaining particulate/iodine grab sample from vent, <u>GO TO</u> Step 17.	<p>15a. Perform the following valve lineups on appropriate sampling station to secure sample cart used during flush of particulate/iodine sample lines:</p> <p>(1) Open Atmospheric Test Valve:</p> <p>SGTS: 0-65-017 OPEN _____</p> <p>TB1: 1-65-019 OPEN _____</p> <p>TB2: 2-65-016 OPEN _____</p> <p>(2) Close Sample Inlet Valve:</p> <p>SGTS: 0-65-021 CLOSED _____</p> <p>TB1: 1-65-027 CLOSED _____</p> <p>TB2: 2-65-009 CLOSED _____</p> <p>(3) Open Sample Cart Bypass Valve:</p> <p>SGTS: 0-65-030 OPEN _____</p> <p>TB1: 1-65-036 OPEN _____</p> <p>TB2: 2-65-023 OPEN _____</p> <p>(4) Close valves between control panel and sample cart:</p> <p>SGTS: 0-65-032 CLOSED _____</p> <p>0-65-031 CLOSED _____</p> <p>TB1: 1-65-035 CLOSED _____</p> <p>1-65-037 CLOSED _____</p> <p>TB2: 2-65-022 CLOSED _____</p> <p>2-65-024 CLOSED _____</p> <p>(5) Close Sample Cart Isolation Valves (perpendicular to tubing):</p> <p>SGTS: 0-65-032 CLOSED _____</p> <p>0-65-033 CLOSED _____</p>	

SPECIFIC TASKS:	HOW:	INITIALS
	TB1: 1-65-038 CLOSED	_____
	1-65-039 CLOSED	_____
	TB2: 2-65-004 CLOSED	_____
	2-65-005 CLOSED	_____
15b.	Disconnect inlet and outlet disconnects between control panel and sample cart. Remove sample cart from PAVSS control panel and mark with tape to indicate cart has been used for sample flush.	_____
15c.	Install new sample cart by performing the following:	
	(1) Ensure particulate filter and silver zeolite cartridge are installed in new sample cart to be used.	_____
	(2) Position new sample cart under appropriate PAVSS control panel.	_____
	NOTE: Sample lines will be crossed in front of cart after completing next two steps.	
	(3) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.	_____
	(4) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.	_____
	(5) Lightly pull disconnects to ensure fittings are properly mated.	_____

SPECIFIC TASKS:	HOW:	INITIALS
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15d. Secure sample cart and perform the following valve lineups for the appropriate PAVSS sampling station to establish sample flow:

(1) Open Sample Cart Isolation Valves (parallel to tubing):

SGTS:	0-65-032	OPEN	_____
	0-65-033	OPEN	_____

TB1:	1-65-038	OPEN	_____
	1-65-039	OPEN	_____

TB2:	2-65-004	OPEN	_____
	2-65-005	OPEN	_____

(2) Open valves between control panel and sample cart:

SGTS:	0-65-029	OPEN	_____
	0-65-031	OPEN	_____

TB1:	1-65-035	OPEN	_____
	1-65-037	OPEN	_____

TB2:	2-65-022	OPEN	_____
	2-65-024	OPEN	_____

(3) Close Sample Cart Bypass Valve:

SGTS:	0-65-030	CLOSED	_____
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TB1:	1-65-036	CLOSED	_____
------	----------	--------	-------

TB2:	2-65-023	CLOSED	_____
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15e. The following steps require timing. Read and understand steps 15e through 15h before proceeding. Steps 15e(1) through 15e(4) need to be performed simultaneously.

(1) Open Sample Inlet Valve for appropriate sampling station:

SGTS:	0-65-021	OPEN	_____
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SPECIFIC TASKS:	HOW:	INITIALS										
	TB1: 1-65-027 OPEN	_____										
	TB2: 2-65-009 OPEN	_____										
(2)	Close Atmospheric Test Valve for appropriate sampling station:											
	SGTS: 0-65-017 CLOSED	_____										
	TB1: 1-65-019 CLOSED	_____										
	TB2: 2-65-016 CLOSED	_____										
(3)	Press Radiation Sample Flow printer switch HS-X6560-1 on appropriate PAVSS control panel.	_____										
(4)	Using stopwatch, begin timing sequence. Collect sample for length of time as determined in Step 13f.											
	Sample Length _____ minutes	_____										
(5)	Confirm sample flow is <u>approximately</u> 20% of Stack Flow to maintain isokinetic flow. Adjust sample valve for appropriate sampling station, as required.	_____										
	<table><tr><td></td><td>Radiation Smpl Control Valve</td></tr><tr><td>Vent</td><td></td></tr><tr><td>SGTS</td><td>0-65-023</td></tr><tr><td>TB1</td><td>1-65-031</td></tr><tr><td>TB2</td><td>2-65-012</td></tr></table>		Radiation Smpl Control Valve	Vent		SGTS	0-65-023	TB1	1-65-031	TB2	2-65-012	
	Radiation Smpl Control Valve											
Vent												
SGTS	0-65-023											
TB1	1-65-031											
TB2	2-65-012											
15f.	Record particulate/iodine grab sample start date and time.											
	Particulate/Iodine Sample Start Date/Time: _____ / _____											

SPECIFIC TASKS:	HOW:	INITIALS
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15g. The following 3 steps should be performed simultaneously to secure particulate/iodine grab sample. Read and understand before proceeding:

- (1) Open Atmospheric Test Valve for appropriate sampling station:

SGTS: 0-65-017 OPEN _____

TB1: 1-65-019 OPEN _____

TB2: 2-65-016 OPEN _____

- (2) Close Sample Inlet Valve for appropriate sampling station:

SGTS: 0-65-021 CLOSED _____

TB1: 1-65-027 CLOSED _____

TB2: 2-65-009 CLOSED _____

- (3) Press Radiation Sample Flow printer switch HS-X6560-1 on appropriate PAVSS control panel. _____

15h. Record particulate/iodine grab sample stop date and time.

Particulate/Iodine Sample Stop Date/Time: _____/_____ _____

15i. Remove printer tape from Radiation Sample Totalized Flow FR-X6560 and record the following:

Final Totalized Sample Flow: _____ft³

Initial Totalized Sample Flow: _____ft³ _____

SPECIFIC TASKS:	HOW:	INITIALS
15j.	Secure sample cart with particulate/iodine grab sample by performing the following valve lineups for the appropriate PAVSS sampling station:	
(1)	Open Sample Cart Bypass Valve:	
	SGTS: 0-65-030 OPEN	_____
	TB1: 1-65-036 OPEN	_____
	TB2: 2-65-023 OPEN	_____
(2)	Close valves between control panel and sample cart:	
	SGTS: 0-65-029 CLOSED	_____
	0-65-031 CLOSED	_____
	TB1: 1-65-035 CLOSED	_____
	1-65-037 CLOSED	_____
	TB2: 2-65-022 CLOSED	_____
	2-65-024 CLOSED	_____
(3)	Close Sample Cart Isolation Valves (perpendicular to tubing) to isolate filter assembly during transport:	
	SGTS: 0-65-032 CLOSED	_____
	0-65-033 CLOSED	_____
	TB1: 1-65-038 CLOSED	_____
	1-65-039 CLOSED	_____
	TB2: 2-65-004 CLOSED	_____
	2-65-005 CLOSED	_____
(4)	Disconnect inlet and outlet disconnects between control panel and sample cart. Remove cart from PAVSS control panel.	_____

SPECIFIC TASKS:	HOW:	INITIALS
16. Install original sample cart under appropriate PAVSS control panel.	<div>16a. Position original sample cart under appropriate PAVSS control panel unless dose rates on sample cart are excessive.</div> <div>NOTE: Sample lines will be crossed in front of cart after completing next two steps.</div> <div>(1) Connect inlet sample line on left side of skid to inlet connection on right side of sample cart.</div> <div>(2) Connect outlet sample line on right side of skid to outlet connection on left side of sample cart.</div> <div>(3) Lightly pull disconnects to ensure fittings are properly mated.</div>	<div></div>
	<div>16b. Secure sample cart and perform the following valve lineups for the appropriate PAVSS sampling station:</div> <div>(1) Open Sample Cart Isolation Valves (parallel to tubing):<div>SGTS: 0-65-032 OPEN</div><div>0-65-033 OPEN</div><div>TB1: 1-65-038 OPEN</div><div>1-65-039 OPEN</div><div>TB2: 2-65-004 OPEN</div><div>2-65-005 OPEN</div></div> <div>(2) Open valves between control panel and sample cart:<div>SGTS: 0-65-029 OPEN</div><div>0-65-031 OPEN</div><div>TB1: 1-65-035 OPEN</div><div>1-65-037 OPEN</div></div> <td><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><d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SPECIFIC TASKS:	HOW:	INITIALS
	TB2: 2-65-022 OPEN 2-65-024 OPEN	_____ _____
	(3) Close sample cart bypass valve:	
	SGTS: 0-65-030 . CLOSED	_____
	TB1: 1-65-036 CLOSED	_____
	TB2: 2-65-023 CLOSED	_____
	(4) Open Sample Inlet Valve for appropriate sampling station:	
	SGTS: 0-65-021 OPEN	_____
	TB1: 1-65-027 OPEN	_____
	TB2: 2-65-009 OPEN	_____
	(5) Close Atmospheric Test Valve for appropriate sampling station:	
	SGTS: 0-65-017 CLOSED	_____
	TB1: 1-65-019 CLOSED	_____
	TB2: 2-65-016 CLOSED	_____
17. Obtain contact dose rate on sample casks.	17a. Obtain contact dose rate on each sample cask.	
	(1) If contact dose rate exceeds 2.5 R/hr above background, exit area immediately.	
	(2) Record contact dose rate of each sample cask.	
	Noble Gas Sample Cask:____ mR/hr	
	Particulate/Iodine Cask:____ mR/hr	_____
	17b. Remove sample cart to low traffic, low dose area.	_____

SPECIFIC TASKS:	HOW:	INITIALS
18. Remove particulate/ iodine grab sample from sample cart, if applicable.	18a. Lay sheet of approximately 5' x 5' plastic on floor near where sample cart lid will be disassembled.	_____
	18b. Place cart lid stand on plastic sheet.	_____
	NOTE: The following step requires two or more individuals to perform.	

CAUTION

IF CONTACT DOSE RATE EXCEEDS 2.5 R/hr ABOVE BACKGROUND, EXIT AREA IMMEDIATELY.

18c. Remove nuts in sample cart lid. Using lift bars and S-hook lid attachments, carefully raise lid off sample cart. Maximize distance from filter assembly to reduce personnel exposure.	_____
18d. Place cart lid on lid stand.	_____
NOTE: Attachment D may be reviewed for diagram of sample cart interior and quick release assembly.	
18e. Obtain contact dose rate (closed window) on filter assembly.	
(1) Record contact dose rate on filter assembly.	
Filter Assembly: _____ mR/hr	_____
18f. Release quick disconnect with large blade screwdriver and grab filter assembly with tongs to remove assembly from sample cart.	_____

SPECIFIC TASKS:

HOW:

INITIALS

18g. Using two pairs of 12 inch channel locks, separate filter assembly into halves. Remove iodine cartridge with tongs.

- (1) Place iodine cartridge in plastic bag and seal.
- (2) Obtain contact dose rate (closed window) on iodine cartridge and record.

Iodine Cartridge: _____ mR/hr

- (3) Transfer cartridge to sample cask for transport to In-Plant Chemistry Lab.
- (4) Obtain contact dose rate on iodine sample cask and record.

Iodine Cask: _____ mR/hr _____

18h. Remove particulate filter from separated filter assembly with tongs.

- (1) Place filter in plastic bag and seal.
- (2) Obtain contact dose rate (closed window) on particulate filter and record.

Particulate Filter: _____ mR/hr

- (3) Transfer filter to sample cask for transport to Chemistry Lab.
- (4) Obtain contact dose rate on particulate filter sample cask and record.

Filter Cask: _____ mR/hr _____

19. Notify Chemistry Coordinator of sample and cask dose rates.

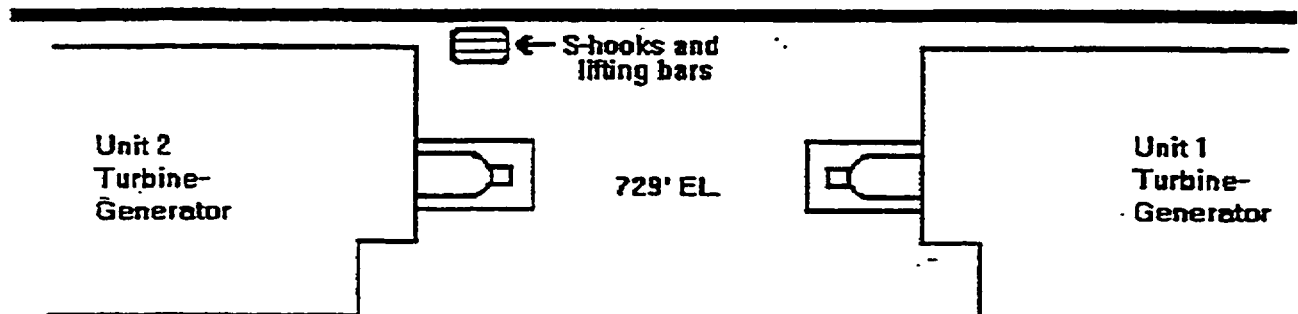
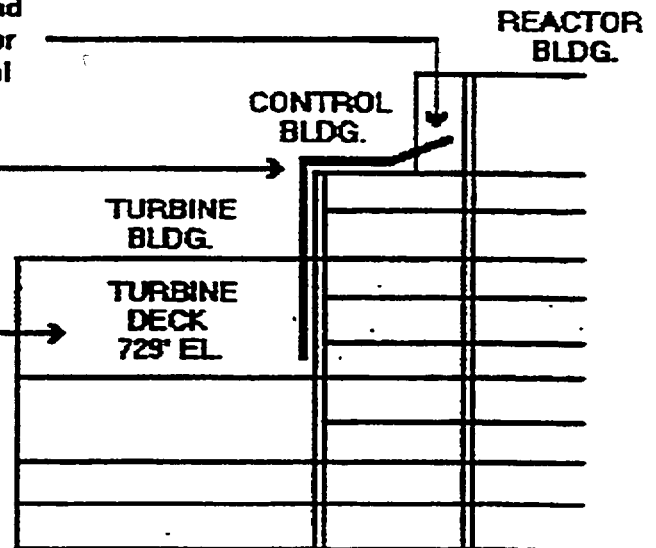
SPECIFIC TASKS:	HOW:	INITIALS
20. If obtaining additional vent samples, perform the following:	20a. <u>GO TO</u> applicable TAB.	
	<div data-bbox="1110 380 1192 411">HELP</div> <hr/> <div data-bbox="1029 417 1273 485">SPING Sample(s) See TAB M</div> <hr/>	
	<div data-bbox="1110 558 1192 590">HELP</div> <hr/> <div data-bbox="1029 596 1273 663">PAVSS Sample(s) See TAB N</div> <hr/>	
	20b. Notify Chemistry Coordinator to arrange transport of vent samples to lab by additional technician, if available.	
21. If all vent sampling is complete, <u>GO TO</u> TAB P.		

Attachment A
LOCATION OF PAVSS CONTROL PANELS AND NOBLE GAS MONITORS

1. Tie-in with existing Turbine Building 1 & 2 and Standby Gas Treatment System Vent Monitor sample lines in dead space between Control Structure and Reactor Building.

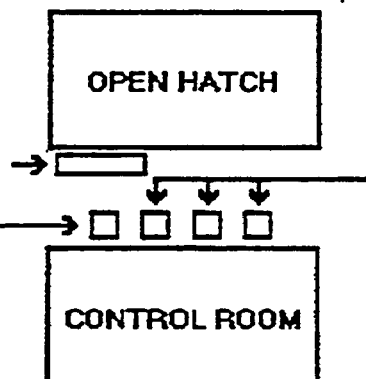
2. Sample lines are routed across roof of Control structure, down west side of Control structure through roof of Turbine Building.

3. Down to Turbine Deck, 729' Elevation, where sampling and monitoring equipment is located as shown below.



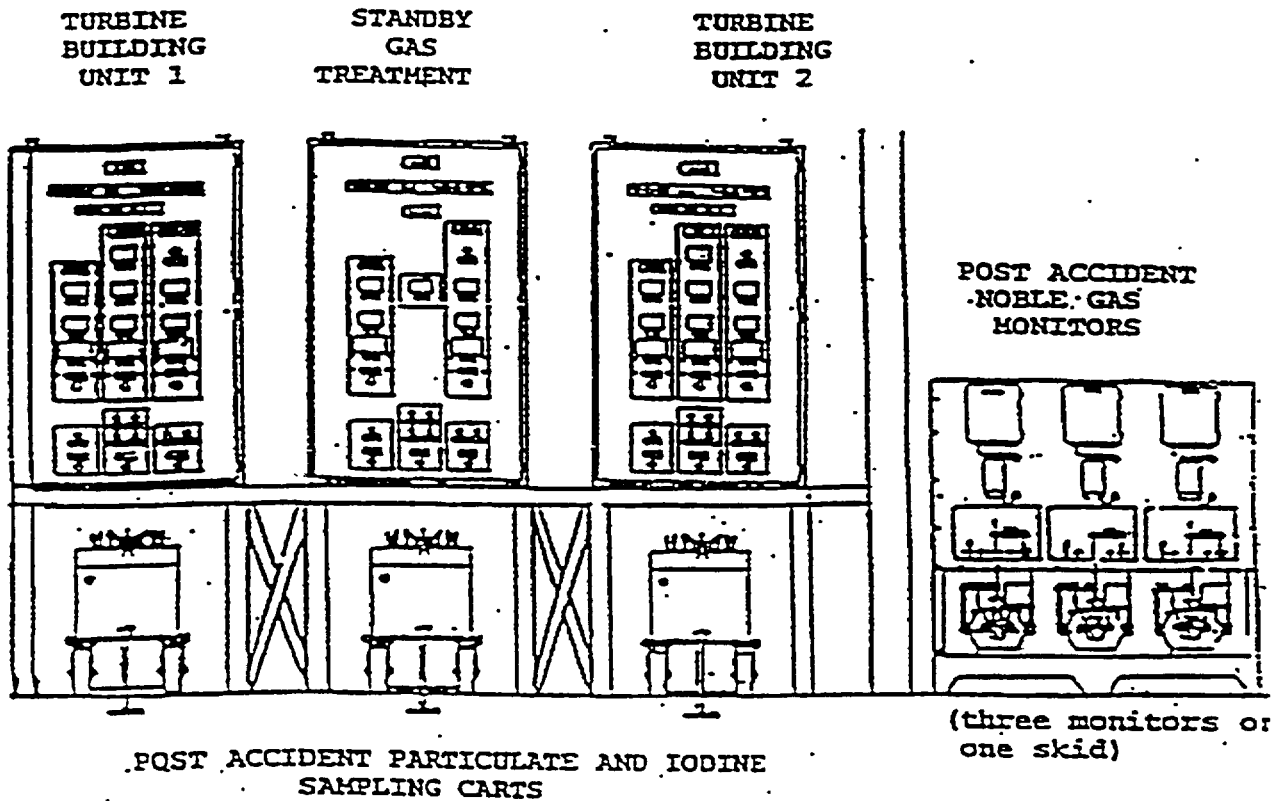
5. Eberline Display Panels relay noble gas data to SPING Terminals in Control Room and TSC.

6. Noble Gas Monitor with mid and high range detectors for each of three vents.



4. Air monitoring and control panels above shielded particulate/iodine sample carts.

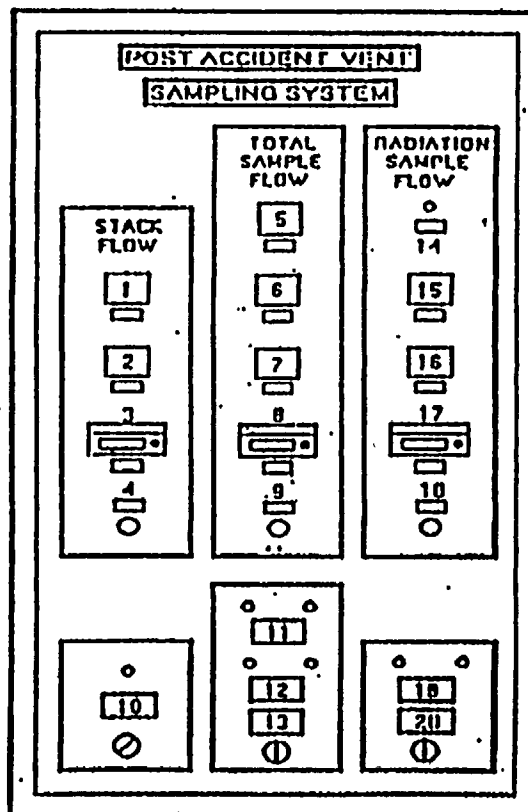
Attachment B
POST ACCIDENT VENT SAMPLING SYSTEM



Attachment C

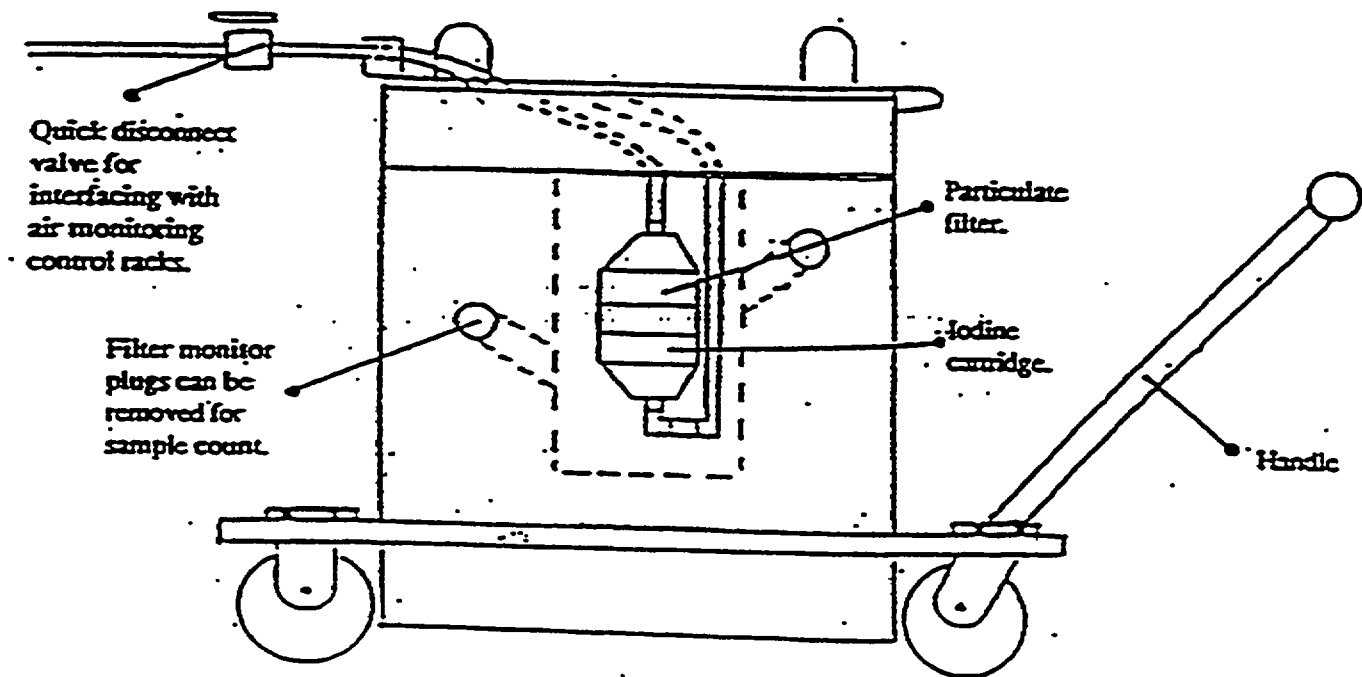
Panel 0C260 - Standby Gas Treatment System
Panel 1C260 - Unit 1 Turbine Building
Panel 2C260 - Unit 2 Turbine Building

1. Stack Flow - Velocity - FPM
FI-X6562A
2. Stack Flow - CFM
FI-X6562B - TB1/2 (CFM x 100)
FI-06562B - SGTS (CFM x 10)
3. Stack Flow - Totalized Flow
FR-X6562
4. Stack Flow - Printer Switch
HS-X6562-1
5. Total Sample Flow - Temperature - F
TI-X6561
6. Total Sample Flow - Velocity - FPM
FI-X6561A
7. Total Sample Flow - CFM
FI-X6561B
8. Total Sample Flow - Totalized Flow
FR-X6561
9. Total Sample Flow - Printer Switch
HS-X6561-1
10. Sample System Power
HS-X6560
11. Sample Pump Iso Vlv
SV-X6561
12. Sample Pump XP261 (TB1/2)
Sample Pump 0P561 (SGTS)
13. Post Accident VSSS Man, System Init.
HS-X6561

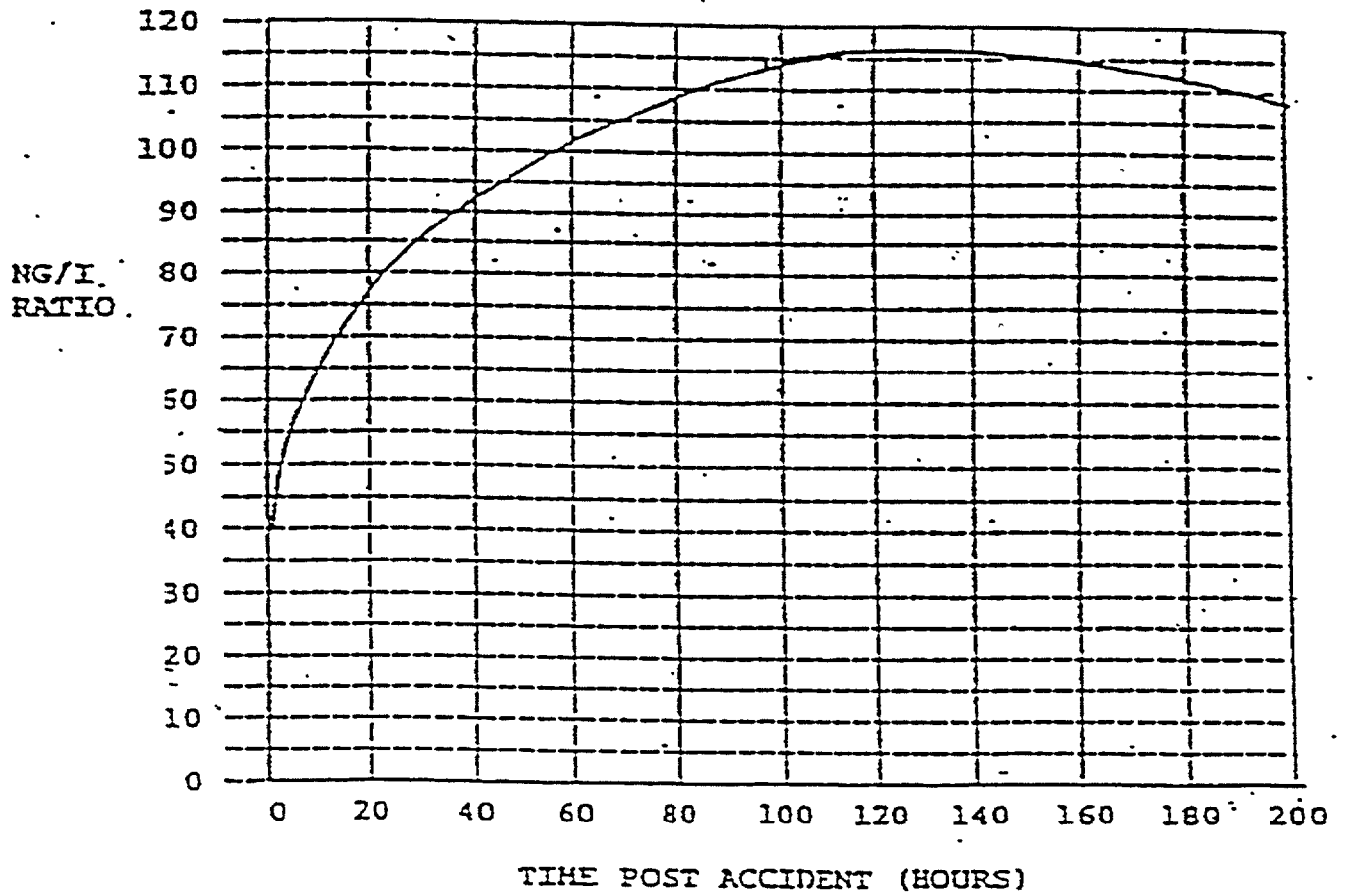


14. Radiation Sample Flow - Low Flow Alarm
15. Radiation Sample Flow - Velocity - FPM
FI-X6560A
16. Radiation Sample Flow - CFM
FI-X6560B
17. Radiation Sample Flow - Totalized Flow
FR-X6560
18. Radiation Sample Flow - Printer Switch
HS-X6560-1
19. Sample Pump Iso Vlv
SV-X6562
20. Relief Flange (TB or SGTS) Man. Isolator
HS-X6562

Attachment D
PAVSS PARTICULATE/IODINE FILTER ASSEMBLY AND SAMPLE CART



Attachment E
NOBLE GAS/IODINE RATIO VS. TIME POST ACCIDENT (HOURS)



MAJOR TASK:

Prepare and Analyze Vent Monitor Sample(s).

SPECIFIC TASKS:	HOW:	INITIALS
1. Place vent sample casks and/or noble gas grab sample from SPINGs or PAVSS behind shielding in fume hood.		_____
2. If noble gas grab sample was <u>NOT</u> taken, <u>GO TO</u> Step 7.		_____
3. Determine contact dose rate of noble gas grab sample.	3a. Transfer TAB M noble gas data from SPINGs or TAB N noble gas data from PAVSS to Attachment A, Vent Noble Gas Analysis.	_____
	3b. Obtain contact dose rate (closed window) on noble gas grab sample. Record sample number and dose rate of original sample on Attachment A.	_____
	3c. If contact dose rate on noble gas grab sample is < 0.5 mR/hr, <u>GO TO</u> Step 5. If contact dose rate on noble gas grab sample is ≥ 0.5 mR/hr, perform the following:	
	(1) Prepare new labeled gas vial for dilution. Add consecutive letters to sample number to distinguish dilution from original sample.	
	(2) Using clean gas tight syringe, remove 1 cc of air from new gas vial.	
	(3) Transfer 1 cc of gas sample into partially evacuated gas vial.	
	(4) Obtain contact dose rate (closed window) of sample vial. Record sample number and dose rate on Attachment A.	_____

SPECIFIC TASKS:

HOW:

INITIALS

4. Determine dilution(s) needed to obtain 14.7 cc gas vial < 5 mR/hr.

Vial Dose Rate – mR/hr	Dilution	Dilution Factor
0-5	1:14.7	14.7
5-80	1:14.7 & 1:15.7	231
80-1200	1:14.7, 1:15.7 & 1:15.7	3623
1200-19000	1:14.7, 1:15.7, 1:15.7, & 1:15.7	5.69 E4

- 4a. Prepare new labeled gas vials for required number of dilution(s). Add consecutive letters to sample number to distinguish dilutions from original vial.

- 4b. Using clean gas tight syringe, remove 1 cc of air from each new gas vial.

- 4c. Transfer 1 cc of gas sample into partially evacuated gas vial.

- 4d. Perform successive dilutions, as required, until final gas vial < 5 mR/hr.

- 4e. Record sample number and contact dose rate (closed window) on Attachment A for each dilution prepared.

- 4f. Store original sample and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room.

- 4g. Wrap final dilution in clean plastic film and transfer to Counting Room for analysis.

5. Perform isotopic analysis on sample in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.

- 5a. If original sample was NOT diluted, record original sample volume and N/A Corrected Sample Volume Section of Attachment A.

- 5b. If original sample required dilution, determine corrected vial volume (after dilution) for isotopic analysis.

(1) Record on Attachment A.

SPECIFIC TASKS:	HOW:	INITIALS
	(2) Enter corrected vial volume as actual sample volume for gamma spectroscopy analysis.	_____
	5c. Decay correct sample to time of CTE collection.	_____
	5d. Record Analysis Date/Time and CTE Standardization Number on Attachment A.	_____
	5e. Record the concentration of each detected noble gas from gamma spectroscopy analysis on Attachment A.	_____
	5f. Multiply each detected concentration by Stack Flow to determine release rate. Record on Attachment A.	_____
	5g. Add release rates of all noble gases to determine Total Noble Gas Vent Release Rate. Record on Attachment A.	_____
	5h. Attach printout of isotopic analysis to Attachment A.	_____
	5i. Notify Chemistry Coordinator of analysis results.	_____
6. At completion of analysis, place sample in lead brick storage cave in fume hood of Sample Prep Room.		_____
7. Perform pre-analysis sample preparation of particulate/iodine grab sample in fume hood. If particulate/iodine grab sample was not taken, <u>GO TO</u> Step 10.	7a. Transfer TAB M particulate/iodine data from SPINGS or TAB N particulate/iodine data from PAVSS to Attachment B, Vent Particulate/Iodine Analysis.	_____

SPECIFIC TASKS:

HOW:

INITIALS

7b. Disassemble iodine cartridge holder, if appropriate.

(1) Transfer iodine cartridge to clam shell holder and blow instrument air through cartridge in same direction of flow as sample flow for a minimum of 1 minute, as required.

(2) Wrap iodine cartridge in clean plastic film.

(3) Obtain contact dose rate (closed window) on cartridge. Record sample number and dose rate on Attachment B. _____

7c. Disassemble particulate filter holder, if appropriate.

(1) Place particulate filter in clean Petri dish and wrap in clean plastic film.

(2) Obtain contact dose rate (closed window) on Petri dish. Record sample number and dose rate on Attachment B. _____

7d. Transfer samples to Counting Room for analysis. _____

8. Perform isotopic analysis on particulate filter and iodine cartridge.

8a. Determine sample volume for isotopic analysis.

(1) Record on Attachment B.

(2) Enter sample volume for gamma spectroscopy analysis. _____

SPECIFIC TASKS:

HOW:

INITIALS

8b. Analyze iodine cartridge in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples. _____

- (1) Record the concentration of each detected iodine from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all iodines to determine Total Iodine Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Iodine Concentration by a correction factor (for line loss and collection efficiency) and by Stack Flow in order to determine Total Iodine Vent Release Rate.

8c. Analyze particulate filter in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND9900. _____

- (1) Record the concentration of each detected particulate from gamma spectroscopy analysis on Attachment B.
- (2) Add concentrations of all particulates to determine Total Particulate Concentration. Record on Attachment B.
- (3) Using the formula on Attachment B, multiply Total Particulate Concentration by a correction factor for line loss and by Stack Flow in order to determine Total Particulate Vent Release Rate.

SPECIFIC TASKS:	HOW:	INITIALS
	8d. Record Analysis Date/Time and CTE Standardization Number of each sample on Attachment B.	_____
	8e. Attach printouts of all isotopic analyses to Attachment B.	_____
	8f. Notify Chemistry Coordinator of analysis results.	_____
9. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.		_____
10. Perform pre-analysis sample preparation of previous particulate/iodine sample removed from SPINGs. Perform all sample preparations in fume hood.	10a. Obtain contact dose rate on center bottom of sample cask. Record on Attachment C, SPING Particulate/Iodine Samples.	_____
	10b. If contact dose rate is > 2.5 R/hr on center bottom of sample cask, sample contains > 5 Curies. Perform the following:	_____
	(1) Determine sample activity in Curies from Attachment D. Record on Attachment C.	
	(2) Determine Vent Release rate in accordance with Attachment C, page 2.	
	(3) <u>GO TO</u> Step 12.	
	10c. If contact dose rate is < 2.5 R/hr on center bottom of sample cask, remove sample holder from sample cask.	
	(1) Do not remove sample holder from two plastic bags.	
	(2) Stand ionization chamber at 36 inch line of lead brick tunnel. Align center of detector with expected center of sample holder.	

SPECIFIC TASKS:

HOW:

INITIALS

- | | | |
|------|--|-------|
| | (3) Place back of sample holder flush with back of lead brick tunnel. | |
| | (4) Obtain dose rate 36 inches from sample. | _____ |
| 10d. | If dose rate is > 300 mR/hr at 36 inches, sample contains > 800 mCuries. | |
| | (1) Replace sample holder in cask. | |
| | (2) Determine sample activity in Curies from Attachment E. Record on Attachment C. | |
| | (3) Determine Vent Release Rate in accordance with Attachment C, page 2. | |
| | (4) <u>GO TO</u> Step 12. | _____ |
| 10e. | If dose rate is < 300 mR/hr at 36 inches, obtain dose rate 18 inches from sample. | |
| | (1) If dose rate is > 50 mR/hr at 18 inches, replace sample holder in cask. | |
| | (2) Determine sample activity in mCuries from Attachment F. Record on Attachment C. | |
| | (3) Determine Vent Release Rate in accordance with Attachment C, page 2. | |
| | (4) <u>GO TO</u> Step 12. | _____ |
| 10f. | If dose rate is < 50 mR/hr at 18 inches, obtain contact dose rate (closed window) on sample. | |
| | (1) If contact dose rate is > 50 mR/hr, replace sample holder in cask. | |

SPECIFIC TASKS:

HOW:

INITIALS

- (2) Determine number of mCuries on sample by:

$$\# \text{ mCi} = \frac{\text{Contact Reading on Sample}}{\text{Sample}}$$

Record on Attachment C.

- (3) Determine Vent Release Rate in accordance with Attachment C, page 2.

- (4) GO TO Step 12. _____

10g. If contact dose rate is < 50 mR/hr, remove sample holder from two plastic bags.

- (1) Remove sample(s) from sample holder(s).
- (2) Transfer iodine cartridge to clam shell holder and blow instrument air through iodine cartridge in same direction of flow as sample flow for approximately 1 minute, as required.
- (3) Wrap iodine cartridge in clean plastic film.
- (4) Place particulate filter in Petri dish and wrap in clean plastic film.
- (5) Transfer samples to Counting Room for analysis. _____

11. Perform isotopic analysis on particulate filter and iodine cartridge.

11a. Determine sample volume for isotopic analysis.

- (1) Record on Attachment B.
- (2) Enter sample volume for gamma spectroscopy analysis. _____

SPECIFIC TASKS:

HOW:

INITIALS

- 11b. Analyze iodine cartridges in accordance with CH-RC-071, Radiochemical Analysis of High Activity Iodine Cartridge Samples.
- (1) Record the concentration of each detected iodine from gamma spectroscopy analysis on Attachment B.
 - (2) Add concentrations of all iodines to determine Total Iodine Concentration. Record on Attachment B.
 - (3) Using the formula on Attachment B, multiply Total Iodine Concentration by a correction factor (for line loss and collection efficiency) and by Stack Flow in order to determine Total Iodine Vent Release Rate.
- 11c. Analyze particulate filter in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND9900.
- (1) Record the concentration of each detected particulate from gamma spectroscopy analysis on Attachment B.
 - (2) Add concentrations of all particulates to determine Total Particulate Concentration. Record on Attachment B.
 - (3) Using the formula on Attachment B, multiply Total Particulate Concentration by a correction factor for line loss and by Stack Flow in order to determine Total Particulate Vent Release Rate.

SPECIFIC TASKS:	HOW:	INITIALS
	11d. Record Analysis Date/Time and CTE Standardization Number of each sample on Attachment B.	_____
	11e. Attach printouts of all isotopic analyses to Attachment B.	_____
	11f. Notify Chemistry Coordinator of analysis results.	_____
12. At completion of analysis, place samples in lead brick storage cave in fume hood of Sample Prep Room.		_____

Attachment A

VENT NOBLE GAS ANALYSIS

I. VENT NOBLE GAS ANALYSIS

Sample Source	Sample Date/Time
SPING Sample Flow cc/min	Stack Flow cc/min
PAVSS Sample Flow	cfm x 2.83 E 4 = cc/min
PAVSS Stack Flow	cfm x 2.83 E 4 = cc/min

II. SAMPLE DILUTION/ISOTOPIC ANALYSIS

Sample	Original	Dilution 1	Dilution 2	Dilution 3	Dilution 4
Sample #					
Dil Factor	1	14.7	231	3623	5.69 E +4
Dose Rate					
Corrected Sample Volume Following Dilution (for isotopic analysis only)					
$\text{Volume}_{\text{isotopic}} = \frac{14.7 \text{ cc Sample Vol}}{\text{Dil Factor}} = \frac{14.7}{\text{ }} = \text{ } \text{cc}$					
Analysis Date/Time					
CTE STANDARDIZATION #					
Noble Gas	Concentration (μCi/cc)	x	Stack Flow (cc/min)	=	Release Rate (μCi/min)
Kr-85		x		=	
Kr-85m		x	(Given Above)	=	
Kr-87		x	(Given Above)	=	
Kr-88		x	(Given Above)	=	
Xe-133		x	(Given Above)	=	
Xe-135		x	(Given Above)	=	
		x	(Given Above)	=	
		x	(Given Above)	=	
Total Noble Gas Vent Release Rate					μCi/min
Performed By					Date
Reviewed By					Date

I. VENT PARTICULATE/IODINE ANALYSIS

Sample Source	Sample Date/Time
SPING Sample Flow cc/min	SPING Stack Flow cc/min
Sample Start Date/Time	Sample Stop Date/Time
Sample Flow: cc/min x Sample Duration: min =	Sample Vol: cc
Iodine Cask Dose Rate mR/hr	Filter Cask Dose Rate mR/hr
PAVSS Sample Flow cfm x 2.83 E 4 cc/ft ³ =	cc/min
PAVSS Stack Flow cfm x 2.83 E 4 cc/ft ³ =	cc/min
Sample Volume = (Final Totalizer Flow - Initial Totalizer Flow) x 2.83 E 4 cc/ft ³	
Sample Volume = (_____ ft ³ - _____ ft ³) x 2.83 E 4 cc/ft ³	
= _____ cc	

II. SAMPLE DATA

Sample	Particulate	Iodine
Sample #		
Analysis Date/Time		
CTE Standardization #		
Dose Rate		
Tech		

III. IODINE RESULTS

Iodines	Concentration $\mu\text{Ci/cc}$
I-131	
I-132	
I-133	
I-134	
I-135	
Total Iodine Concentration	

Total Iodine Release Rate ($\mu\text{Ci/min}$) = Total Iodine Conc. ($\mu\text{Ci/cc}$) x Corr. Factor x Stack Flow (cc/min)

= _____ $\mu\text{Ci/cc}$ x A* x _____ cc/min

= _____ $\mu\text{Ci/min}$

EP-AD-000-150, Rev. 2, Page 1 of 2

Attachment B

VENT PARTICULATE/IODINE ANALYSIS (continued)

IV. PARTICULATE RESULTS

Particulates	Concentration $\mu\text{Ci/cc}$
Sr-91	
Sr-92	
Y-92	
Zr-95	
Zr-97	
Mo-99	
Ru-103	
Te-132	
Cs-134	
Cs-137	
Cs-138	
Ba-140	
La-140	
Ce-141	
Ce-144	
Total Particulate Concentration	

Total Particulate Release Rate ($\mu\text{Ci/min}$) = Total Part Conc. ($\mu\text{Ci/cc}$) x Corr. Factor x Stack Flow (cc/min)

= _____ $\mu\text{Ci/cc}$ x _____ cc/min

= _____ $\mu\text{Ci/min}$

* B=3.6 for SPING; B=4.3 for PAVSS

Performed By	Date
Reviewed By	Date

Attachment C

I. SPING PARTICULATE/IODINE SAMPLES

Sample Source	Sample #	Survey Meter #
Sample Start Date/Time	Sample Stop Date/Time	
Sample Duration	minutes	Stack Flow cc/min

Attachment C
SPING PARTICULATE/IODINE SAMPLES (continued)

FOR SAMPLES > 50 mR/HR ON CONTACT:

1. Convert sample activity (Ci or mCi) to μ Ci:

$$\begin{aligned} \mu\text{Ci} &= \text{_____ Curies} \times (1 \text{ E } 6 \text{ } \mu\text{Ci}) \text{ OR } \text{_____ mCuries} \times (1 \text{ E } 3 \text{ } \mu\text{Ci}) \\ &\quad \text{Ci} \qquad \qquad \qquad \text{mCi} \\ &= \text{_____ } \mu\text{Ci} \end{aligned}$$

2. Determine sample volume:

$$\begin{aligned} \text{cc} &= (\text{Sample Flow}) \times (\text{Sample Duration}) \\ &= (\text{_____ cc/min}) \times (\text{_____ minutes}) \\ &= \text{_____ cc} \end{aligned}$$

3. Divide sample activity by sample volume to determine sample concentration:

$$\begin{aligned} \mu\text{Ci/cc} &= \frac{\text{Sample Activity}}{\text{Sample Volume}} = \text{_____ } \mu\text{Ci} \\ &= \text{_____ } \mu\text{Ci/cc} \end{aligned} \qquad \text{cc}$$

4. Multiply sample concentration by Stack Flow to determine Vent Release Rate:

$$\begin{aligned} \mu\text{Ci/min} &= (\text{Sample Concentration}) \times (\text{Stack Flow}) \\ &= (\text{_____ } \mu\text{Ci/cc}) \times (\text{_____ cc/min}) \\ &= \text{_____ } \mu\text{Ci/min} \end{aligned}$$

Performed By	Date
Reviewed By	Date

Attachment D
SAMPLE ACTIVITY BASED ON CONTACT DOSE RATE AT
BOTTOM OF PARTICULATE/IODINE SAMPLE CASK

Attachment E
SAMPLE ACTIVITY BASED ON DOSE RATE AT 36 INCHES
FROM PARTICULATE/IODINE SAMPLE

Attachment F
SAMPLE ACTIVITY BASED ON DOSE RATE AT 18 INCHES
FROM PARTICULATE/IODINE SAMPLE

MAJOR TASK:

Collect and analyze sample from Reactor Building Sample Station. Sample has potential to be highly radioactive.

SPECIFIC TASKS:	HOW:	INITIALS
1. After briefing and assignment and following setup of appropriate Chemistry Lab.	1a. Obtain the following supplies: ___ Respiratory protection devices ___ Hi-range and extremity dosimetry ___ Survey meter calibrated at highest range ___ Sample bottles (250 mL polyethylene preferred) ___ Remote handling device ___ Plastic Bags ___ Key to Reactor Building ___ Sample Station, if required	_____
	1b. Check the following on survey meter: ___ Calibration has not expired. ___ Battery indication is good. ___ Source check is satisfactory.	_____
	1c. Place survey meter in plastic bag and seal.	_____
2. If Reactor Water Recirc sample is required, request Operations ensure the following valves are OPEN:	2a. Sample trip valve HV-1F019 (HV-2F019).	_____
	2b. Sample trip valve HV-1F020 (HV-2F020).	_____
3. Don protective clothing and respiratory protection as directed by Radiation Protection Coordinator.		_____
4. Ensure each team member present has required dosimetry (TLD, SRD, and required special dosimetry).		_____
5. Ensure survey meter is on highest range.		_____
6. Notify Chemistry Coordinator before leaving Chemistry Lab.		_____

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

7. Proceed to Reactor Building Sample Station via best route while continuously monitoring radiation levels and status of CAMs and ARMs.

7a. Retreat to low background area and notify Chemistry Coordinator if any of the following conditions are encountered:

- (1) General area radiation levels exceed 1,000 mrem/hr at any time.
- (2) Total annual whole body exposure (TEDE) approaches 2000 mrem.

8. Monitor general area dose rates at the Sample Station.

NOTE:

If general area radiation levels exceed 1,000 mrem/hr at any time, immediately retreat to low background area and notify Chemistry Coordinator.

8a. Continuously monitor radiation levels while entering Sample Station.

8b. Record Reactor Building Sample Station area radiation monitor reading and report to the Chemistry Coordinator.

RBSS ARM = _____ mR/hr.

Chemistry Coordinator notified.

8c. Ensure hood ventilation is functioning prior to collecting sample.

8d. Ensure sample cask is available at Sample Station.

SPECIFIC TASKS:

HOW:

INITIALS

CAUTION

IF CONTACT RADIATION LEVELS ON SAMPLE CONTAINER EXCEED 5000 MR/HR ABOVE BACKGROUND AT ANY TIME DURING SAMPLE COLLECTION, IMMEDIATELY SHUT OFF SAMPLE FLOW AND NOTIFY CHEMISTRY COORDINATOR.

9. Obtain required sample.

9a. Check applicable sample at Grab Sample and Bypass (GSB) Module to confirm flow through module has been established.

NOTE:

If flow was NOT previously established, allow sufficient flush time through module at approximate flow of 1200 ml/min before collecting sample.

Sample	Flush Time
Rx H ₂ O Influent	2 minutes
Rx H ₂ O Recirc	4 minutes

9b. Open appropriate sample valve and flush approximately 30 mL.

9c. Collect approximately 100-ml of sample using remote handling device if necessary.

(1) Continuously monitor sample container for quick detection of high dose rates.

(2) Highest general area dose rates may occur at center of sample station due to location of cooler.

9d. Shut sample valve and cap bottle. Rinse bottle with demin water and wipe dry.

9e. Place sample bottle in plastic bag.

SPECIFIC TASKS:	HOW:	INITIALS
10. Obtain contact dose rate on sample bottle and determine approximate sample volume.	<p>10a. Obtain contact dose rate (closed window) on sample bottle.</p> <p>Sample Bottle dose rate: ____ mR/hr ____</p> <p>10b. If contact dose rate on sample bottle is < 100 mrem/hr (closed window) above background place sample in plastic bucket for transport to lab. ____</p> <p>10c. If contact dose rate on sample bottle is > 100 mrem/hr (closed window) above background, place sample in lead cask for transport to lab.</p> <p>(1) Obtain contact dose rate on sample cask.</p> <p>Cask dose rate: ____ mR/hr</p> <p>(2) If contact dose rate on sample cask is greater than 100 mrem/hr above background, notify Chemistry Coordinator for instructions. ____</p> <p>10d. Record sample source and sample date and time.</p> <p>(1) Sample Source: ____</p> <p>(2) Sample Date/Time: ____/____/____</p> <p>(3) Sample Volume: ____ ml ____</p>	
11. Notify Chemistry Coordinator of sample dose rates.		____
12. Upon leaving Sample Station, notify Chemistry Coordinator sampling is complete.		____
13. Notify Chemistry Coordinator upon arrival at Chemistry Lab.		____
14. Prepare and analyze sample obtained from Reactor Building Sample Station.	14a. Place sample cask in Sample Prep Room.	____

SPECIFIC TASKS:	HOW:	INITIALS
-----------------	------	----------

- | | 14b. Transfer TAB Q data to Attachment A, Reactor Building Sample Analysis. | _____ | | | | | | | | | | | | | | | |
|--|---|------------------------|----------|-----------------|-----|-------------|---|------|------|----|--------|--------|---------|----------|---------------|---------|--|
| 15. Perform pre-analysis sample preparation in fume hood. | 15a. Label clean liquid PASS sample vial. | _____ | | | | | | | | | | | | | | | |
| | 15b. Pipette 10 ml of sample into clean liquid PASS sample vial. | _____ | | | | | | | | | | | | | | | |
| | 15c. Place original sample bottle in lead brick storage cave in fume hood of Sample Prep Room. | _____ | | | | | | | | | | | | | | | |
| | 15d. Obtain contact dose rate (closed window) on 10 ml sample vial. Record dose rate on Attachment A. | _____ | | | | | | | | | | | | | | | |
| 16. Determine dilution(s) required to obtain 10 ml sample < 5 mR/hr. | <table border="1"> <thead> <tr> <th>Vial Dose Rate – mR/hr</th> <th>Dilution</th> <th>Dilution Factor</th> </tr> </thead> <tbody> <tr> <td>0-5</td> <td>Count as is</td> <td>1</td> </tr> <tr> <td>5-50</td> <td>1:10</td> <td>10</td> </tr> <tr> <td>50-500</td> <td>0.1:10</td> <td>1.0E +2</td> </tr> <tr> <td>500-5000</td> <td>0.1:10 & 1:10</td> <td>1.0E +3</td> </tr> </tbody> </table> | Vial Dose Rate – mR/hr | Dilution | Dilution Factor | 0-5 | Count as is | 1 | 5-50 | 1:10 | 10 | 50-500 | 0.1:10 | 1.0E +2 | 500-5000 | 0.1:10 & 1:10 | 1.0E +3 | |
| Vial Dose Rate – mR/hr | Dilution | Dilution Factor | | | | | | | | | | | | | | | |
| 0-5 | Count as is | 1 | | | | | | | | | | | | | | | |
| 5-50 | 1:10 | 10 | | | | | | | | | | | | | | | |
| 50-500 | 0.1:10 | 1.0E +2 | | | | | | | | | | | | | | | |
| 500-5000 | 0.1:10 & 1:10 | 1.0E +3 | | | | | | | | | | | | | | | |
| | 16a. Label required number of clean liquid PASS sample vials. Add consecutive letters to sample number to distinguish dilutions from original vial. | _____ | | | | | | | | | | | | | | | |
| | 16b. Prefill each clean labeled vial with required amounts of diluent and 0.01N HNO ₃ . Perform dilutions as follows: | | | | | | | | | | | | | | | | |
| | (1) Use hypodermic syringe to transfer sample aliquot to prefilled liquid vial. | | | | | | | | | | | | | | | | |
| | (2) 1:10 dilution: Add 1 ml sample to 9 ml diluent (0.01N HNO ₃). | | | | | | | | | | | | | | | | |
| | (3) 0.1:10 dilution: Add 0.1 ml sample to 9.9 ml diluent (0.01N HNO ₃). | | | | | | | | | | | | | | | | |
| | (4) Cap all vials, as required. | _____ | | | | | | | | | | | | | | | |

SPECIFIC TASKS:

HOW:

INITIALS

- | | | |
|--|---|-------|
| 16c. | Record sample number, dilution(s) performed, and dilution factor on Attachment A for each dilution prepared. | _____ |
| 16d. | Record contact dose rate (closed window) on Attachment A for each sample dilution. | _____ |
| 16e. | Store original sample bottle and all dilution(s) except one to be analyzed in lead brick storage cave in fume hood of Sample Prep Room. | _____ |
| 16f. | When diluted sample is < 5 mR/hr, wrap vial in clean plastic film and transfer to Counting Room for analysis. | _____ |
| 17. Perform isotopic analysis on sample < 5 mR/hr. | 17a. Enter the applicable actual coolant volume for isotopic analysis to account for all sample dilutions. Record on Attachment A. | |
-
- | | | |
|------------------------|-------------------------------|-------|
| Dilutions
Performed | Actual Coolant
Volume - ml | |
| As is | -10 | |
| 1:10 | 1 | |
| 0.1:10 | 1E-1 | |
| 0.1:10 & 1:10 | 1E-2 | _____ |
-
- | | | |
|------|---|-------|
| 17b. | Decay correct sample to time of collection. | _____ |
| 17c. | Determine DEI-131 (µCi/ml) in accordance with CH-RC-010, Iodine Counting and Data Analysis. | _____ |
| 17d. | Record Analysis Date/Time, CTE Number, and DEI-131 on Attachment A. | _____ |
| 17e. | Attach printout of isotopic analysis to Attachment A. | _____ |
| 17f. | Notify Chemistry Coordinator of analysis results. | _____ |

SPECIFIC TASKS:	HOW:	INITIALS
18. Perform additional analyses, as requested by Chemistry Coordinator.	18a. Perform boron analysis in accordance with CH-CC-043, Analytical Procedures for HACH or BETZ Portable Spectrophotometer Labs, if required. Record results on Attachment A.	<hr/>
	18b. Perform chloride analysis in accordance with CH-CC-010, Chloride - Silver Nitrate Turbidimetric Method, if required. Record results on Attachment A.	<hr/>
	18c. Perform pH analysis in accordance with CH-CC-030, Laboratory pH Determination, if required.	
	(1) Use 0.1 ml of undiluted sample and flat surface pH probe to perform analysis.	
	(2) Record results on Attachment A.	<hr/>
19. At completion of analyses, place sample in lead brick storage cave in fume hood of Sample Prep Room.	18d. Notify Chemistry Coordinator of analysis results.	<hr/>
		<hr/>

Attachment A
REACTOR BUILDING SAMPLE ANALYSIS

I. REACTOR BUILDING SAMPLE ANALYSIS

Sample Source	Sample Date/Time
Sample Dose Rate mR/hr	

II. SAMPLE DILUTION/RESULTS

Sample	Original	Dilution 1	Dilution 2	Dilution 3
Sample #				
Dilutions	NA	1:10	0.1:10	0.1:10 & 1:10
Dilution Factor	NA	10	1.0 E +2	1.0 E +3
Dose Rate				
Actual Coolant Volume for Isotopic Analysis ml				
Analysis Date/Time	CTE #		DEI-131 μCi/ml	
Additional Analyses	Performed	Not Performed	Analysis Results x	Dilution = Sample Factor Results
Boron			x	= ppm
Chloride			x	= ppm
pH				

Performed By	Date
Reviewed By	Date

MAJOR TASK:

In the event of an Unmonitored Liquid Release, Collect and Analyze Liquid Samples.

SPECIFIC TASKS:	HOW:	INITIALS
1. After receiving sampling instructions from Chemistry Coordinator or OSC, proceed to Cooling Tower Blowdown Sampler.	1a. Collect grab sample from blowdown line composite sampler.	_____
	1b. Collect grab samples from other locations as determined by Chemistry Coordinator.	_____
2. Transport sample(s) to Chemistry Lab for analysis.		_____
3. Perform isotopic analysis on undiluted sample.	3a. Label sample(s) with sample location, sample number, and sample date and time.	_____
	3b. Record the following on Attachment A, Sample Analyses for Unmonitored Liquid Release.	
	(1) Sample Location	
	(2) Sample Date/Time	
	(3) Sample Volume	_____
	3c. Analyze sample in accordance with CH-RC-076, Gamma Spectral Analysis Using the ND 9900.	
	(1) Decay correct sample to time of collection.	
	(2) Record Analysis Date/Time, Standardization Number, and total activity ($\mu\text{Ci/ml}$) on Attachment A.	
	(3) Attach printout of isotopic analysis to Attachment A.	_____
	3d. Notify Chemistry Coordinator of analysis results.	_____

Attachment A
SAMPLE ANALYSES FOR UNMONITORED LIQUID RELEASE

I. SAMPLE ANALYSES FOR UNMONITORED LIQUID RELEASE

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Sample Location	Sample Date/Time
Sample Volume ml	Analysis Date/Time
CTE #	Total Activity $\mu\text{Ci/ml}$

Performed By	Date
Reviewed By	Date

MAJOR TASK:

If RHR Service Water is in service but RHR Service Water rad monitor is inoperable or suspect and normal sample point is unavailable, COLLECT sample from valve pit at the Spray Pond.

SPECIFIC TASKS:	HOW:	INITIALS
1. Obtain sample location from Chem. Coord. or OSC:	1a.	
<ul style="list-style-type: none"> - Manhole 2515 (Security Manhole-44) for 1A or 2A RHR service water - Manhole 2514 (Security Manhole-43) for 1B or 2B RHR service water 		_____
2. Assemble apparatus	2a. Sample bottle	
	Confined Space Entry Kit/Rescue Retrieval Kit Bucket (to allow volume estimate) Apparatus for hatch removal (Check with Ops for location) Utility Knife/Screw Driver	_____
3. Request Security help at the vault.	3a. Complete Manhole Access Authorization (Form SI-SO-013-1), if required by Security.	_____
4. Proceed to valve pit.	4a. Located on the top of the hill between the pump house and #1 cooling tower.	_____
5. Make Confined Space Entry into the top Compartment.	5a. Open outside hatch and enter.	_____
6. Clear any obstruction through the hole next to the ladder.		_____
7. Disconnect sample valve and sample tubing from hose at quick disconnect.		_____
8. Push hose outside the vault through the hole next to the ladder.		_____
9. Reconnect the valve and tubing.		_____

SPECIFIC TASKS:	HOW:	INITIALS
10. Remove cover and make Confined Space Entry into lower compartment.		_____
11. Open valve to establish sample path.	11a. Open 012812A(B), located in Lower vault near the ceiling.	_____
12. Confirm sample flow before closing vault.		_____
13. Close vault.		_____
14. Obtain sample.	14a. Open valve at end of sample line.	_____
	14b. Flush approximately 5 gallons of water.	_____
	14c. Collect sample	_____
	14d. Close valve or allow to run into the Spray Pond.	_____
15. Transport sample(s) to Chemistry lab for Analysis		_____
16. Perform isotopic analysis on undiluted sample.	16a. Label sample(s) with sample location, sample number, and sample date and time.	_____
	16b. Analyze sample IAW CH-RC-076, Gamma Spectral Analysis Using the ND 9900 decay correcting to time of collection.	_____
	16c. Notify Chemistry Coordinator of analysis results.	_____
17. For subsequent samples, repeat steps 14, 15, and 16.		_____