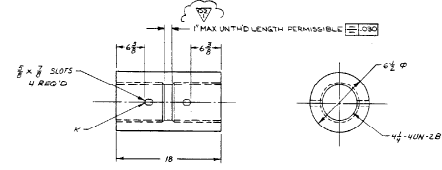
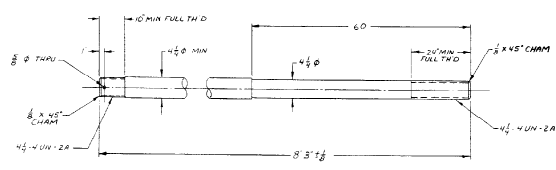


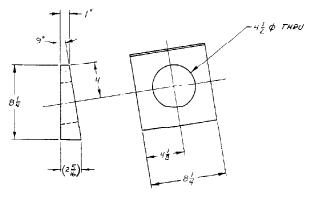
① ROD
SCALE: 3/8



③ SLEEVE
SCALE: 1/4



② ROD
SCALE: 3/8



④ WASHER
SCALE: 1/4

BILL OF MATERIALS						
GROUP NO	QUANTITY	ITEM	NAME	SIZE NO.	MATERIAL	REMARKS
1	1	ROD	1/2 x 45° CHAMF	1/2 - UN-2A	STEEL	
2	1	ROD	1/2 x 45° CHAMF	1/2 - UN-2A	STEEL	
3	1	SLEEVE	1/2 x 3/8 SLOTS 4 RADIUS	18	STEEL	
4	1	WASHER	1/2 x 1/2	1/2	STEEL	

VENDOR SUPPLIED ITEMS (NOT SHOWN ON DRAWING)						
GROUP NO	QUANTITY	ITEM	NAME	SIZE NO.	MATERIAL	REMARKS
1	1	HEAVY HEX NUT	1/2 - UN-2B	1/2 - UN-2B	STEEL	
2	1	HEAVY HEX NUT	1/2 - UN-2B	1/2 - UN-2B	STEEL	
3	1	COTTER PIN	1/2 x 1/8	1/2	STEEL	

E-23866-321-210

CERTIFIED FOR
CONSTRUCTION

WELFARE SAFETY RELATED

<input checked="" type="checkbox"/> INITIALLY RELEASED AS CERTIFIED FOR CONSTRUCTION AND APPROVED FOR STAMPING PURPOSES PER 10 CFR 20.1706-3(b)	<input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED, THE INFORMATION IS FOR INFORMATION ONLY.	POWER SYSTEMS OMAHA PUBLIC POWER DISTRICT FORT CALHOUN UNIT NO. 1	DRAWN BY: J. C. BERRY CHECKED BY: J. C. BERRY APPROVED BY: J. C. BERRY
<input checked="" type="checkbox"/> UNLESS OTHERWISE SPECIFIED, THE INFORMATION IS FOR INFORMATION ONLY.	DIMENSIONS GIVEN ARE TO CENTER UNLESS OTHERWISE SPECIFIED.	PROJECT NO: E-23866-321-210 SHEET NO: 1 OF 1	DATE: 11/11/04 SCALE: AS SHOWN

STEAM GENERATOR
ACCIDENT RING
SUPPORT DETAILS
E-23866-321-210