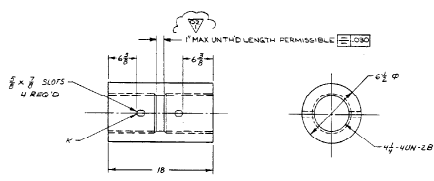
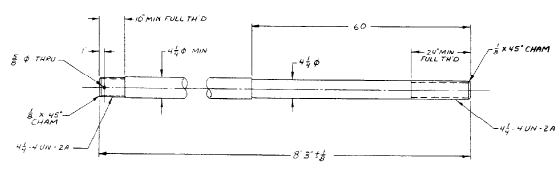


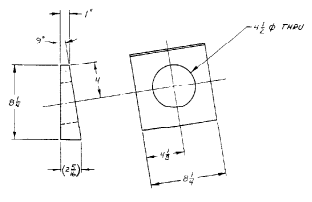
1 ROD  
SCALE: 1/8



3 SLEEVE  
SCALE: 1/8



2 ROD  
SCALE: 3/8



4 WASHER  
SCALE: 1/8

BILL OF MATERIALS				
GROUP NO.	QUANTITY	ITEM	NAME	REMARKS
1	1	ROD	1/2 X 45 CHAMF 24 1/4 MIN FULL THD 10 MIN FULL THD 1/2 X 45 CHAMF 1/4 UN 2A	
2	1	ROD	1/2 X 45 CHAMF 24 1/4 MIN FULL THD 10 MIN FULL THD 1/2 X 45 CHAMF 1/4 UN 2A	
3	1	SLEEVE	1/2 X 3/8 SLOTS 4 RADIUS 4 3/8 6 3/8 18 1 MAX UN THD LENGTH PERMISSIBLE 1/2 Ø 1/4 UN 2B	
4	1	WASHER	1 9° 1/2 Ø THRU 1/2 1/2	

VENDOR SUPPLIED ITEMS (NOT SHOWN ON DRAWING)				
GROUP NO.	QUANTITY	ITEM	NAME	REMARKS
1	1	ROD	1/2 X 45 CHAMF 24 1/4 MIN FULL THD 10 MIN FULL THD 1/2 X 45 CHAMF 1/4 UN 2A	
2	1	ROD	1/2 X 45 CHAMF 24 1/4 MIN FULL THD 10 MIN FULL THD 1/2 X 45 CHAMF 1/4 UN 2A	
3	1	SLEEVE	1/2 X 3/8 SLOTS 4 RADIUS 4 3/8 6 3/8 18 1 MAX UN THD LENGTH PERMISSIBLE 1/2 Ø 1/4 UN 2B	
4	1	WASHER	1 9° 1/2 Ø THRU 1/2 1/2	

E-23866-321-210

CERTIFIED FOR CONSTRUCTION

WELFARE SAFETY RELATED

<input checked="" type="checkbox"/> INITIALLY RELEASED AS CERTIFIED FOR CONSTRUCTION AND MODIFIED FOR STAINLESS STEEL PER REV 1/23/86. SEE E-23866-308.	<input type="checkbox"/> UNLESS OTHERWISE SPECIFIED	<input checked="" type="checkbox"/> POWER SYSTEMS	<input checked="" type="checkbox"/> STEAM TIGHTNESS	<input checked="" type="checkbox"/> SAFETY RELATED
<input checked="" type="checkbox"/> CHECKED TO MAKE SURE UNTHD LENGTHS DOWN TO SLEEVE REMS BONE PER REV 1/23/86. SEE E-23866-308.	DIMENSIONS SHOWN ARE IN DECIMAL UNLESS OTHERWISE SPECIFIED	OMAHA PUBLIC POWER DISTRICT PORT CALHOUN UNIT NO. 1	STEAM GENERATOR ACCIDENT RING SUPPORT DETAILS	E-23866-321-210
DATE: 1/23/86	DRAWN BY: [signature]	CHECKED BY: [signature]	APPROVED BY: [signature]	E-23866-321-210