E. McGaung 11/27/68

NOTES

© 1. PAINT WITH ONE COAT ZINC CHROMATE PRIMER & ONE COAT MARTIN MARIETTA BLUE, OR WITH ONE COAT OF DARK BLUE ANTI-RUST ENAMEL COLOR #6866 SEARS ROEBUCK CO, EXCEPT AS NOTED

2. ALL WELDS TO HAVE 1/4" FILLET.

(J) (A) 3. SEE SHEET 2 FOR EFFECTIVITY

(J) (1) 4. WELDS ARE TO BE TESTED IN ACCORDANCE WITH PS 1100010

REVISIONS

ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	ADDED -029 ASSY; ADDED BRKT & MTG. HARDWARE TO -019 ASSY	12-26-69	SNYDER W.J.G.M
	D	ADDED - 039 ASSY	7/18/69	RICHTER W.J.M.
	E	ADDED - 049 ASSY	3-3-70	J. HIMES
	F	ADDED - 059 ASSY	1-20-71	MATHISON
	G	ADDED - 069 ASSY ON SH 4	3/3/71	RICHTER
	H	ADDED 001-90066-001 TO -049 ASSY REV. VIEW C ON SHT 3	8/29/74 4-23-76	SEE REV. DOC. 0001-001 J. HIMES
	J	ADDED 1000, PS 1100010 & NOTES 3 & 4 REV. SHT 2	4-2-85	J. HIMES

069	059	049	039	029	019	009	ITEM NO.	PART OR IDENTIFYING NO.	ZONE	SH	SER SYM	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL OR VENDOR	ISSUE COND	MATERIAL SPECIFICATION	*FINISH OR MFR CODE	REV
								PS-1100010				LIQUID PENETRANT TESTING						J
	(A)		(A)			(A)		-1000				PAD EYE, WELDING		McMASTER-CARR # 3024-T26				J
	4							-001				SPACER	2.00 DIA x 4.0	COLD ROLLED STL		COMMERCIAL		G
	2	2	2					001-90066-001				PLATE - TIE DOWN						F,H
	4	4	4	4	4	4		001-90016				TUBING						
	2	2	2	2	2	2		001-90015				TUBING						
				16				AN 960-1616				WASHER						D
		8				8		MS 35338-108				LOCK WASHER						C
		8				8		AN 12-11A				BOLT, HEX HEAD						C
					4		4	1"-8, UNC-2 x 4.50 LG.				BOLT, HEX HEAD						
					4		20	1" PLAIN				WASHER						
				8			12	1"-8, UNC-2				HEX. NUT						D
				8			8	1"-8, UNC-2 x 2.0" LG.				BOLT, HEX HEAD						
								1"-8, UNC-2 x 2.5" LG				BOLT, HEX HEAD						D
								-069				PALLET ASSEMBLY						G
				4				001-90057-010				BRACKET ASSY						D
				4				001-90057-009				BRACKET ASSY						D
		4				4		001-90055-009				BRACKET						C
					4		4	001-90053-010				BRACKET BASE PLATE						
					4		4	001-90053-009				BRACKET BASE PLATE						
					4		4	001-90045				PIPE						
	1	1	1	1	1	1		001-90018-2				PLATE						D
	2	2	2	2	2	2		001-90017-2				TUBING						D
	1	1	1	1	1	1		001-90017-1				TUBING						D
								-059				PALLET ASSEMBLY						F
								-049				PALLET ASSEMBLY						D
								-039				PALLET ASSEMBLY						D
								-029				PALLET ASSEMBLY						C
								-019				PALLET ASSEMBLY						
								-009				PALLET ASSEMBLY						

QUANTITY / DASH NO.

ODD DASH NO. SHOWN — EVEN DASH NO. OPP

LIST OF MATERIAL

D-11

TI APERTURE CARD

74-5863 Rec'd w/ltr dtd. 06/26/85

2-5451

001-90039

SH 2 REV. J

CALC WT	DASH NO.	NEXT ASSY	USED ON	NEXT ASSY	FINAL ASSY	TEST
		APPLICATION		QTY REQD		

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND ARE AFTER PLATING.

FRACTIONS	TOLERANCES ON: DECIMALS .X	.XX	.XXX	ANGLES
±1/32	±.1	±.03	±.010	±1/2°

MIL-I-8500 STATUS

INTERCHANGEABLE

REPLACEABLE

UNCONTROLLED

CONTRACT NO.

DRAWN BY — DEPT — DATE

CHECKER

GR ENGR

PROGRAM APPROVAL

CUSTOMER APPROVAL

8510110185

PALLET ASSY

SIZE	CODE IDENT NO.	
C	30856	001-90039

SCALE — SHEET 2

018-45 014-9 017-6 010-1 005-11 005-1 017-1

CS1005 (8-67) K & E 19 1153 79877