

SECRET
 1234
 2/27/68

- NOTES
- 1. PAINT WITH ONE COAT ZINC CHROMATE PRIMER & ONE COAT MARTIN MARIETTA BLUE, OR WITH ONE COAT OF DARK BLUE ANTI-RUST ENAMEL COLOR #6866 SEARS ROEBUCK CO, EXCEPT AS NOTED
 - 2. ALL WELDS TO HAVE 1/4" FILLET.
 - 3. SEE SHEET 2 FOR EFFECTIVITY
 - 4. WELDS ARE TO BE TESTED IN ACCORDANCE WITH PS 1100010

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	C	ADDED -029 ASSY; ADDED BRKT & MTG HARDWARE TO -019 ASSY	12-26-69	SNYDER W.G.M.
	D	ADDED -039 ASSY	7/18/69	RICHTER W.G.M.
	E	ADDED -049 ASSY	3-3-70	J. HIMES
	F	ADDED -059 ASSY	1-20-71	MATHISON
	G	ADDED -069 ASSY ON SH 4	9/13/71	RICHTER
	H	ADDED 001-90066-001 TO -049 ASSY REV. VIEW C ON SHT 3	8/29/84 4-23-76	J. HIMES
	J	ADDED 1000, PS 1100010 & NOTES 3 & 4 REV. SHT 2	4-2-85	J. HIMES

QTY	DASH NO.	ITEM NO.	PART OR IDENTIFYING NO.	ZONE	SH	SER SYM	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL OR VENDOR	ISSUE COND	MATERIAL SPECIFICATION	FINISH OR *MFR CODE	REV
			PS-1100010				LIQUID PENETRANT TESTING						J
			-1000				PAD EYE, WELDING		MCMASTER-CARR #3024 T 26				J
4			-001				SPACER	2.00 DIA X 4.0	COLD ROLLED STL		COMMERCIAL		G
2	2	2	001-90066-001				PLATE - TIE DOWN						FH
4	4	4	001-90016				TUBING						
2	2	2	001-90015				TUBING						
		16	AN 960-1616				WASHER						D
		8	MS 35338-108				LOCK WASHER						C
		8	AN12-11A				BOLT, HEX HEAD						C
		4	1"-8, UNC-2 x 4.50 LG.				BOLT, HEX HEAD						
		4	1" PLAIN				WASHER						
		8	1"-8, UNC-8				HEX. NUT						D
		8	1"-8, UNC-2 x 2.0" LG.				BOLT, HEX HEAD						D
			1"-8, UNC-2 x 2.5" LG				BOLT, HEX HEAD						D
			-069				PALLET ASSEMBLY						G
		4	001-90057-010				BRACKET ASSY						D
		4	001-90057-009				BRACKET ASSY						D
4		4	001-90055-009				BRACKET						C
		4	001-90053-010				BRACKET BASE PLATE						
		4	001-90053-009				BRACKET BASE PLATE						
		4	001-90045				PIPE						
1	1	1	001-90018-2				PLATE						D
2	2	2	001-90017-2				TUBING						D
1	1	1	001-90017-1				TUBING						D
			-059				PALLET ASSEMBLY						F
			-049				PALLET ASSEMBLY						D
			-039				PALLET ASSEMBLY						D
			-029				PALLET ASSEMBLY						C
			-019				PALLET ASSEMBLY						
			-009				PALLET ASSEMBLY						

71-5862
 Rec'd w/ Htr
 dtd. 06/26/85

D-11

TI
 APERTURE
 CARD

25754

SH 2
 REV J
 001-90039

QUANTITY / DASH NO.		ITEM NO.	PART OR IDENTIFYING NO.		ZONE	SH	SER SYM	NOMENCLATURE OR DESCRIPTION	STOCK SIZE	MATERIAL OR VENDOR	ISSUE COND	MATERIAL SPECIFICATION	FINISH OR *MFR CODE	REV
ODD DASH NO. SHOWN	EVEN DASH NO. OPP		ODD DASH NO. SHOWN	EVEN DASH NO. OPP										
UNLESS OTHERWISE SPECIFIED														
DIMENSIONS ARE IN INCHES AND ARE AFTER PLATING.														
FRAC. TOLERANCES ON: DECIMALS ANGLES														
.X .XX .XXX ±.032 ±.1 ±.03 ±.010 ±1/2°														
MIL-I-8500 STATUS														
INTERCHANGEABLE REPLACEABLE UNCONTROLLED														
CONTRACT NO. DRAWN BY DEPT DATE CHECKER														
GR ENGR PROGRAM APPROVAL CUSTOMER APPROVAL														
MIL-I-8500 STATUS														
SIZE CODE IDENT NO. 001-90039														
SCALE SHEET 2														

8510110185

PALLET ASSY

001-90039