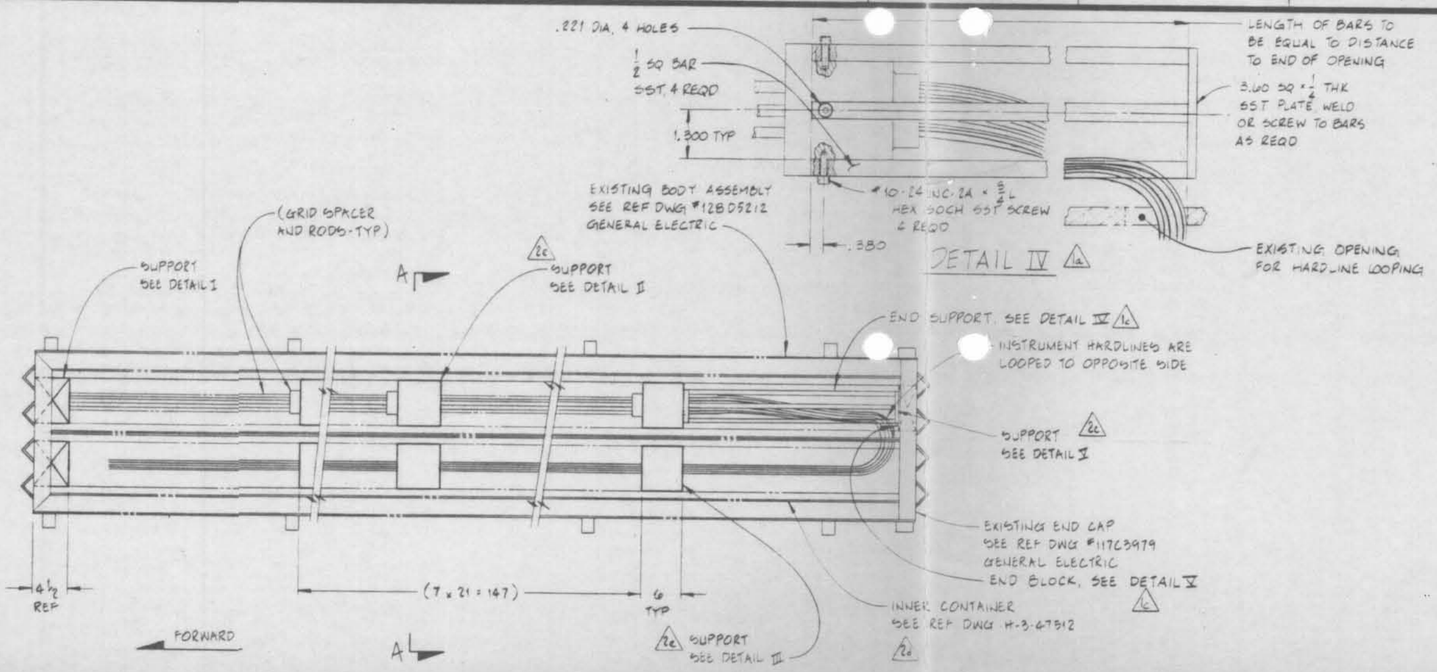
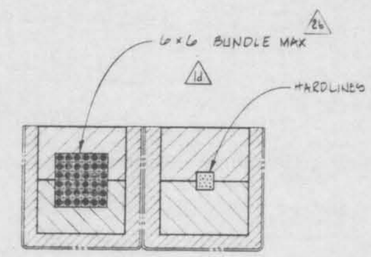


ASSEMBLY



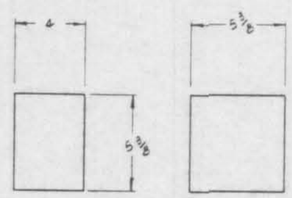
SECTION A-A

BODY ASSEMBLY OMITTED

GENERAL NOTES

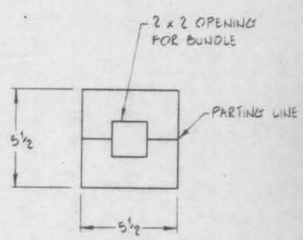
(UNLESS OTHERWISE SPECIFIED)

1. ALL DIMENSIONS ARE IN INCHES.
2. TOLERANCES - FRACTIONS - ± 1/16 DECIMALS - .XX : ±.01 .XXX : ±.005
3. ETHAFOAM SUPPORT, DETAILS II & III ARE AN INTERFERENCE FIT INSIDE INNER CONTAINER.



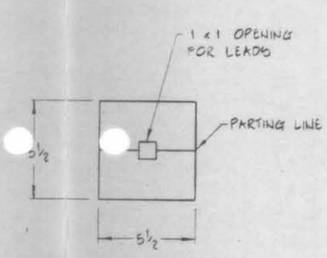
DETAIL I

MATL - WOOD
MAY BE MADE FROM MORE THAN
ONE PIECE, GLUED OR NAILED



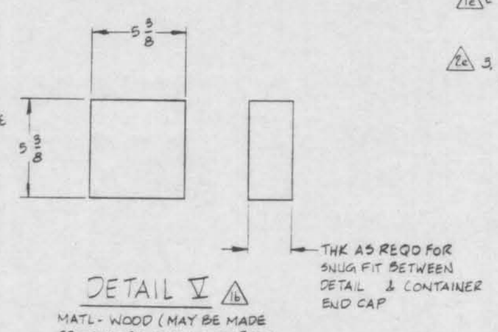
DETAIL II

MATL - ETHAFOAM CUSHION
2 LB DENSITY "DOW CHEMICAL"
OR AN APPROVED EQUAL



DETAIL III

MATL - ETHAFOAM CUSHION
2 LB DENSITY "DOW CHEMICAL"
OR AN APPROVED EQUAL



DETAIL V

MATL - WOOD (MAY BE MADE
FROM MORE THAN ONE PIECE,
GLUED OR NAILED

D.2

REV NO.	BY-DATE	FOR	BY-DATE	FOR	REV BY DATE	DESCRIPTION	REV NO.
	NMTO 7/24/88	GA	7-26-88	PNL	CLS 12/5/88	SUPPORT: ZE7 & ZE-8 & ZC-2 & ZC-4 NOTE; ZE-6 c. CHANGED SADDLE TO E-6 d. REMOVED H-3-67718 FROM ADDED WAX; ZG-2 c. ADDED NOTE; a. REMOVED 3 FROM TITLE; ZA-2 b.	2
	7/24/88	GA	7-26-88	PNL	RCK 12/21/88	BUNDLE: ZE-3 a) TOLERANCES WERE ±1/16 b) CHANGED SECT A-A TO SHOW 6 × 6 c. DETAIL I CALL OUTS TO ASSY VIEW d. DETAIL V, ZB-4 c) ADDED DETAIL V d) ADDED DETAIL II, ZF-6 b) ADDED	1

REVISIONS

REFERENCE DRAWINGS	
DWG. NO.	REV NO. / DRAWING TITLE OR INDEX NO.
NEXT USED ON	

COMMENT PRT ISSUE NO. | DATE | CHECK PRT ISSUE NO. | DATE | LAST REV 2

DRAWING STATUS

APPD. FOR CONFORMANCE WITH DESIGN CRITERIA — DATE
BY
FOR
QA — 7/24/88
APPD — 12-5-88
DWSN L.J. PARCHEN — 12-5-88
DFTR APPD — 12-5-88
CHECKED — 12-5-88
DRAWN CL CRUMER — 12-15-88
SCALE NONE
CLASSIFIED BY NOT REQD — DATE
CLASSIFICATION NONE

JQP# 1135

U. S. Department Of Energy
Richland Operations Office
PACIFIC NORTHWEST LABORATORY
OPERATED BY BATTELLE MEMORIAL INSTITUTE

FLHT TEST TRAIN
RA-3 INNER CONTAINER
ARRANGEMENT

NRU CB & DPT

BLDG. NO. 77A — INDEX NO. 2300
DWG NO. H-3-58549 — SHEET NO. 1 — NO. OF SHTS 1

SI
APERTURE
CARD

8902270127