

ORISE 96-0710

RADIOLOGICAL SURVEY  
OF THE  
FORMER GAMMA INDUSTRIES SITE  
PORT NORRIS, NEW JERSEY

Prepared by

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FINAL REPORT

SEPTEMBER 1996

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RADIOLOGICAL SURVEY  
OF THE  
FORMER GAMMA INDUSTRIES SITE  
PORT NORRIS, NEW JERSEY

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ABBREVIATIONS AND ACRONYMS

~r/h	n&roroentgens per hour
ASME	American Society of Mechanical Engineers
BKG	background
cm	centimeter
cm 2	square centimeter
cpm	counts per minute
CRC	Cumberland Research Corporation
DOE	U. S. Department of Energy
dpm/100 CM2 imeters	disintegrations per minute per 100 square cent imeters
EML	Environmental Measurements Laboratory
EPA	Environmental Protection Agency
ESSAP	Environmental Survey and Site Assessment Program
GNI	Gulf Nuclear, Inc.
kg	kilogram
m	meter
m 2	square meter
MDC	minimum detectable concentration
MeV	megaelectron volts
mci	millicuries
NaI	sodium iodide
NIST	National Institute of Standards and Technology
NRC	U.S. Nuclear Regulatory Commission
ORISE	Oak Ridge Institute for Science and Education
pCi/g	picocuries per gram
PIC	pressurized ionization chamber

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RADIOLOGICAL SURVEY  
OF THE  
FORMER GAMMA INDUSTRIES SITE

PORT NORRIS, NEW JERSEY

## INTRODUCTION AND SITE HISTORY

Gamma Industries, located in Port Norris, New Jersey, was originally owned and operated by the Cumberland Research Corporation (CRC) for the manufacturing of cobalt-60 and iridium-192 radiography sources. CRC was purchased by General Nuclear in the late 1960's or early 1970's and operated under this ownership until 1972. After the change in ownership, iridium-192 operations were ceased at the facility.

In 1972, Gamma Industries purchased all nuclear-related assets and business activities from General Nuclear. The facility's hot cell was then used to encapsulate Co-60 teletherapy sources. These hot cell operations were ceased in 1977 and most of the radioactive material was removed at this time. Although the hot cell equipment was left intact, the facility was unoccupied for seven years.

In June of 1984, Gamma Industries' assets were purchased by Gulf Nuclear, Inc. (GNI), which later became a subsidiary of The GNI Group. In September 1984, radioactive contamination within the facility and buried radioactive material on the adjacent property were identified. Site excavations identified 19 drums containing a total estimated Co-60 activity of 62 millicurie (mCi). These drums were shipped off-site for disposal. Other decommissioning activities, including equipment removal, hot cell decontamination, and excavation and removal of a holding tank were completed in February 1985. A final site survey was performed by the licensee in December 1985, the results of which were provided in a February 1989 report (GNI 1989). The submittal was accompanied by a request for termination of U.S. Nuclear Regulatory (NRC) License No. 17-16109-01 which authorized facility operations.

In April 1989, the NRC performed a closeout inspection of the facility and identified locations of residual contamination in excess of the NRC's acceptable residual contamination guidelines inside the building, particularly within the hot cell. The survey of the exterior property showed three areas with

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gamma radiation in excess of background levels. A soil sample collected from one location had a Co-60 concentration of approximately 1600 picocuries per gram (pCi/g). The depth of the contamination was not determined.

As a result of GNI's request for license termination and the apparent residual contamination that remains at the site, the NRC's Region I Office requested that the Environmental Survey and Site Assessment Program (ESSAP) of the Oak Ridge Institute for Science and Education (ORISE) perform an independent radiological survey of the Gamma Industries facility. This report describes the procedures and results of the survey.

## SITE DESCRIPTION

Gamma Industries is located on a 1.3 hectare (3.1 acre) plot on Peace Avenue in Port Norris, New Jersey (Figure 1). The site is surrounded by undeveloped land to the north, south, and east, and a private residence, which fronts Peace Avenue, on the west. Access to the property is via a dirt drive which borders the south end of the property. The building is located in the approximate center of the property and is surrounded by a chain link fence, a portion of which is no longer intact. A paved area adjoins the building on the south side. Figure 2 shows the plot plan of the site. The building has approximately 160 square meters (in') of floor area and is constructed of concrete block on a concrete slab floor with a flat, wood frame roof. The western half of the structure contained a shop area, two offices, a laboratory, restrooms, the hot cell and associated observation pit and the eastern half of the building consisted of the storage and loading bay (Figure 3). The structure has been abandoned for the past seven years and has significantly deteriorated as well as having been extensively vandalized. Floors were previously strewn with significant debris making most of the floor surfaces inaccessible. The debris was removed from inside the building by the licensee in June 1996 and stockpiled outside of the main doors at the southeast corner of the building.

At the time of the radiological survey, the observation pit to the hot cell was full of water and debris and the exterior grounds of the facility were heavily overgrown with brush.

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OBJECTIVE

The objective of the radiological survey was to provide adequate data for use by the NRC in determining the facilities radiological condition relative to the NRC guidelines for release for unrestricted use.

## DOCUMENT REVIEW

ESSAP reviewed the background documentation, radiological data, and other relevant information forwarded to ESSAP by the NRC. This information was used in the development of the site-specific survey plan (ORISE 1996).

## PROCEDURES

A survey team from ESSAP visited the Gamma Industries site during the period July 9 through 11, 1996 and performed visual inspections and independent measurements and sampling. Survey activities were conducted in accordance with the ORISE ESSAP Survey Procedures and Quality Assurance Manuals and the site-specific survey plan (ORISE 1995a, b, and 1996).

## SURVEY PROCEDURES: D4TERIOR

The following procedures were applicable to surveys of the interior portions of the facility.

## Reference Grid

ESSAP established a 1 meter x 1 meter grid system on the floor and lower walls (up to 2 meters) for referencing measurement and sampling locations. Survey data from ungridded surfaces were referenced to the floor or lower wall grid, or to prominent building features.

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Surface Scans

Surface scans for gamma and beta activity were performed over 100 percent of the floor surfaces and approximately 50 percent of lower walls within all portions of the facility, excluding the hot cell, where 100 percent of the surfaces within the hot cell were scanned for both gamma and beta activity. Scans were performed using NaI scintillation and gas proportional detectors coupled to ratemeters or ratemeter-scalers with audible indicators. Particular attention was given to cracks and joints in the floor and walls, ledges, ducts, drains, and other locations where material may have accumulated. Locations of elevated direct radiation levels identified by scans were marked for further investigation.

## Surface Activity Measurements

Direct measurements for total beta activity were performed at 52 locations on the floor and lower walls and at eight upper wall and ceiling locations. Measurement locations were selected either randomly or based on surface scans results which included the areas of greatest residual activity detected during surface scans. Direct measurements were made using gas proportional detectors coupled to ratemeter-scalers. A smear for determining removable contamination was collected at each direct measurement location. Figures 4 through 6 show measurement and sampling locations.

## Exposure Rate Measurements

Exposure rates were measured at eight locations within the building (Figures 4 through 6). Exposure rate measurements were performed using a pressurized ionization chamber (PIC) positioned at a distance of one meter above the floor.

## Subfloor Soil Sampling

A total of eight subfloor soil samples were collected from five locations within the facility. Sample locations were based on surface scans

results and were also placed near breaks in the concrete slab floor (Figures 4 through 6).

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SURVEY PROCEDURES: EXTERIOR

The following procedures were applicable to the exterior areas of the facility.

#### Clearing to Provide Access

Brush was cleared from the area inside the fenceline in order to provide adequate access for survey.

#### Reference System

ESSAP established a 10 in x 10 in reference grid system within the property fenceline and extending to the edge of the front drive of the site. Measurement and sampling locations from ungridded areas were referenced to the main site grid.

#### Surface Scans

Gamma surface scans, using NaI scintillation detectors coupled to rate meters with audible indicators, were performed over 100 percent of the grounds within the fence boundaries. Randomly selected trails and wooded areas outside of the fenceline were also scanned. Areas of elevated radiation, suggesting the presence of surface or near surface contamination, were marked for further investigation. The asphalt pad on the south side of the building was scanned for gamma as well as beta activity. Surface scans of the asphalt pad were performed using NaI scintillation and gas proportional detectors coupled to ratemeters or rate meter-scalers with audible indicators.

#### Surface Activity Measurements

Direct measurements for total beta activity were performed at ten locations on the asphalt pad (Figure 7). Direct measurements were made using gas proportional detectors coupled to ratemeters-scalers. Smear samples were not collected from these outdoor measurement locations.

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Exposure Rate Measurements

Area background exposure rate measurements were made at five locations within a 0.5 to 10 kilometer radius of the site. Exposure rate measurements were performed at ten exterior site locations (Figure 7). Locations were selected either randomly or where areas of elevated radiation were detected by the gamma surface scans. Exposure rate measurements

were performed using a PIC positioned at 1 m above the surface.

### Soil Sampling

Surface soil samples (0- 15 cm) were collected from eight locations that included areas of elevated direct gamma radiation identified by surface scans and from each randomly selected exposure rate measurement location (excluding the measurement locations associated with the asphalt parking area). Additional subsurface samples were collected from two locations where elevated direct radiation was detected as well as from two boreholes within a suspected former drum burial area outside of the west fence line. Figure 7 shows sampling locations. Indications of a former drum burial area to the northeast of the site could not be located and therefore boreholes were not drilled in that portion of the site, as originally planned.

### SAMPLE ANALYSIS AND DATA INTERPRETATION

Samples and data were returned to ESSAP's laboratory in Oak Ridge, Tennessee for analysis and interpretation. Sample analysis was in accordance with the ORISE/ESSAP Laboratory Procedures Manual (ORISE 1995c). Soil samples were analyzed by gamma spectrometry. Spectra were reviewed for the primary radionuclide of interest, Co-60, as well as any other identifiable photopeaks. Soil sample results were reported in units of pCi/g. Smear samples were analyzed for removable gross alpha and gross beta activity using a low-background proportional counter. Smear results and direct measurement data were converted to units of disintegrations per minute per 100 square centimeters (dpm/100 cm<sup>2</sup>). Exposure rates were reported in units of microroentgens per hour (µR/h)-

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The data generated were then compared with the NRC's generic and site-specific guidelines used to determine whether the facility may be released without radiological restrictions.

### FINDINGS AND RESULTS

#### INTERIOR

The findings of the survey of the interior of the building are provided below.

#### Surface Scans

Surface scans for gamma activity identified elevated direct radiation within the floor of the emergency shower, at two other locations within the main part of the building where subfloor soils had been exposed, and beneath the hot cell floor where underlying soils had also been exposed. Beta scans identified extensive elevated direct radiation levels on the walls and floor of the hot cell. Surface scans of the remain

ing areas of the building did not identify any additional areas of elevated direct beta or gamma radiation.

### Surface Activity Levels

Surface activity levels for the building are summarized in Table 1. Total beta surface activity levels ranged from less than 320 to 15,000 dpm/100 CM<sup>2</sup>. Removable activity levels were less than 9 dpm/100 CM<sup>2</sup> for gross alpha and ranged from less than 15 to 22 dpm/100 CM<sup>2</sup> for gross beta.

### Exposure Rates.

Exposure rate levels are summarized in Table 2. Because there were no unaffected buildings on site in which interior background exposure rates could be made, the exterior background exposure rates were used for data comparison. Area exterior background exposure rate levels at 1 m ranged from 7 to 8 pR/h and averaged 8 gR/h. Exposure rates at 1 m within the building ranged from 8 to 14 VR/h. Exposure rates in the building were higher due to the naturally occurring gamma emitting

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radionuclides in the concrete construction materials. With the exception of the hot cell, most interior exposure rates were comparable to the exterior background levels.

### Radionuclide Concentrations in Soil

Concentrations of Co-60 in subfloor soil samples are provided in Table 3. The Co-60 concentrations ranged from less than 0.1 to 73.1 pCi/g.

### EXTERIOR

The findings of the survey of the exterior areas are provided below.

#### Surface Scans

Surface scans for gamma activity identified one location of elevated direct radiation within the property fence line. Scans of the remaining property, surrounding trails, and the asphalt pad identified one additional area of slightly elevated gamma activity outside the west fence line.

#### Surface Activity Levels

Surface activity levels for the asphalt pad are summarized in Table 1. Total beta surface activity levels were less than 320 dpm/100 cm<sup>2</sup>.

#### Exposure Rates

Exposure rate levels are summarized in Table 2. Area exterior background exposure rate levels at I m ranged from 7 to 8 gR/h and averaged 8 gR/h. Exterior exposure rates at I In ranged from 7 to 8 gR/h.

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#### Radionuclide Concentrations in Soil

Concentrations of Co-60 in exterior soil samples are provided in Table 3. The Co-60 concentrations ranged from less than 0.1 to 46.7 pCi/g.

#### COMPARISON OF RESULTS WITH GUIDELINES

The applicable guidelines for the survey of Gamma Industries are those for Co-60 (beta-gamma emitting radionuclides with decay modes other than alpha emission or spontaneous fission) which are as follows (NRC 1987):

##### Total Activity

5,000 P-y dpm/100 CM<sup>2</sup>, averaged over I M<sup>2</sup>

15,000 P-y dpm/100 CM<sup>2</sup>, maximum in 100 CM<sup>2</sup>

##### Removable Activity

1,000 P-y dpm/100 CM<sup>2</sup>

Surface activity levels on most of the hot cell wall surfaces were between the average and maximum guideline levels, with six of the seven measurements performed exceeding 5,000 dpm/100 CM<sup>2</sup>. Surface scans of the contiguous areas indicated that the contamination was not localized, but rather distributed over areas in excess of I M<sup>2</sup>, and therefore did not satisfy the average guideline. One of the seven measurements made on the floor of the hot cell had a surface activity level of 9,000 dpm/100 CM<sup>2</sup>, which exceeds the I In 2 average guideline, but is less than the maximum allowable guideline. Surface activity levels at two measurement locations within the surrounding floor area of the hot cell were less than 320 and 1,500 d PM/ 100 CM<sup>2</sup> and indicated that the residual activity on the floor was not spread over a wide area.

The site-specific Co-60 guideline is 8 pCi/g (NRC 1994). Concentrations of Co-60 in soils exceeded the 8 pCi/g guideline at four of the five subfloor sampling locations and at one exterior soil sampling

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location to a depth of at least 0.45 meters below the surface, as gamma activity levels had not decreased significantly after the final sample was collected from this location.

Exposure rates for both the interior and exterior areas of the building were within the NRC's 10 gR/h guideline (NRC 1991 and 1994).

SUMMARY

At the request of the U. S. Nuclear Regulatory Commission, the Environmental Survey and Site Assessment Program of the Oak Ridge Institute for Science and Education performed radiological survey activities for the former Gamma Industries sites in Port Norris, New Jersey. Survey activities included review of the available site documentation, and during the period July 9 through 11, 1996 ESSAP personnel visited the site and performed surface scans, direct surface activity measurements, smear sampling, soil sampling, and exposure rate measurements.

The results of the radiological survey showed that surface activity levels within the hot cell portion of the facility are in excess of the average surface activity guidelines, but less than the maximum allowable guidelines. Surface activity levels in the east and west rooms of the building satisfied the residual activity guidelines. Concentrations of Co-60 exceeded the site-specific guideline in the soils beneath the floor of the building and at one exterior location. Exposure rates for the facility were less than the guideline value.

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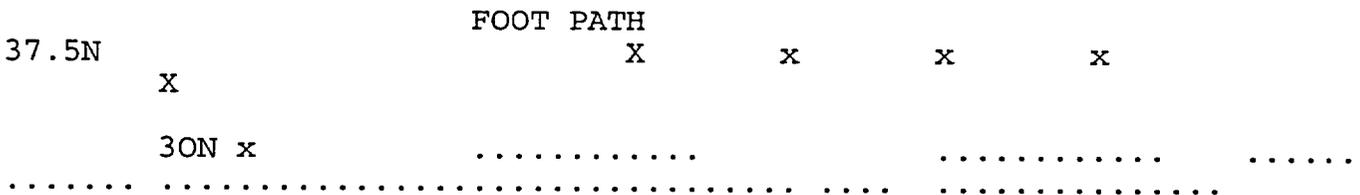
SURVEYED AREA

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FIGURE 1: Location of the Former Comma Industries Facility, Port Norris, New Jersey

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FIGURE 2: Former Gamma Industries Facility - Plot Plan

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SHOWER LOADING BAY

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LABORATORY

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OFFICE I OFFICE

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FIGURE 3: Former Gamma Industries Facility

Floor Plan

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MEASUREMENT/SAMPLING

LOCATIONS  
# SINGLE-POINT  
LOWER WALLS AND FLOOR  
A # SINGLE-POINT  
UPPER WALLS AND CEILING

SURFACE SOIL

\*# EXPOSURE RATE

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FIGURE 4: Former Gamma Industries Facility, Shop, Office  
s, and Laboratory -  
Measurement and Sampling Locations

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MEASUREMENT/SAMPLING  
LOCATIONS

SINGLE-POINT  
LOWER WALLS AND FLOOR

# SINGLE-POINT  
UPPER WALLS AND CEILING

E SURFACE SOIL

\* ' EXPOSURE RATE

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FIGURE 5: Former Gamma Industriep Facility, Storage and  
Loading Bay -  
Measurement and Sampling Locations

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OBSERVATION ROOM

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HOT CELL

MEASUREMENT/SAMPLING  
LOCATIONS

# SINGLE-POINT  
LOWER WALLS AND FLOOR

AL # SINGLE-POINT  
UPPER WALLS AND CEILING

# SURFACE SOIL

# EXPOSURE RATE

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FIGURE 6: Former Gamma Industries Facility, Observation  
Room and Hot Cell -  
Measurement and Sampling Locations

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MEASUREMENT/SAMPLING  
LOCATIONS

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A# BOREHOLE

# SINGLE-POINT X X X FENCE
# EXPOSURE RATE

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FIGURE 7: Former Gamma Industries Facility, Exterior - Measurement and Sampling Locations

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TABLE 1

SUMMARY OF SURFACE ACTIVITY LEVELS  
FORMER GAMMA INDUSTRIES FACILITY  
PORT NORRIS, NEW JERSEY

Activity	Location'		Range of Total Activity (dpm/100 cm')		Range of Removable Act
	F Beta	Alpha Beta	Surface	Single Measurement	(dpm/100 cm')
East Room					
	1	Floor			
	2	Floor	<320	<9	<15
	3	Floor	<320	<9	<15
	4	Floor	<320	<9	<15
	5	Floor	<320	<9	<15
	6	Floor	<320	<9	<15
	7	Lower Wall	<320	<9	<15
	8	Lower Wall	<320	<9	<15
	9	Lower Wall	<320	<9	<15
	10	Lower Wall	<320	<9	<15
	11	Lower Wall	<320	<9	<15
	56	Upper Wall	<320	<9	<15
	57	Upper Wall	<320	<9	<15
West Room					
	12	Floor	<320	<9	<15
	13	Floor	<320	<9	<15
	14	Floor	<320	<9	<15
1	Floor	<320	<9	<15	
	16	Floor	<320	<9	<15

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TABLE 1 (Continued)

SUMMARY OF SURFACE ACTIVITY LEVELS  
 FORMER GAMMA INDUSTRIES FACILITY  
 PORT NORRIS, NEW JERSEY

Location'	Range of Total Activity			Range of Removable Act	
	Beta	Alpha	Beta	(dpm/100 cm')	
West Room (Continued)					
17	Floor	<320	<9	<15	
18	Floor	<320	<9	<15	
19	Floor	<320	<9	<15	
20	Floor	<320	<9	<15	
21	Floor	<320	<9	<15	
22	Floor	<320	<9	<15	
23	Floor	<320	<9	<15	
24	Floor	<320	<9	<15	
25	Floor	660	<9	<15	
26	Floor	<320	<9	<15	
27	Lower Wall	<320	<9	<15	
28	Lower Wall	<320	<9	<15	
29	Lower Wall	<320	<9	<15	
30	Lower Wall	<320	<9	<15	
31	Lower Wall	<320	<9	<15	
32	Lower Wall	<320	<9	<15	
33	Lower Wall.	<320	<9	<15	
34	Lower Wall	<320	<9	<15	

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TABLE 1 (Continued)

SUMMARY OF SURFACE ACTIVITY LEVELS  
 FORMER GAMMA INDUSTRIES FACILITY  
 PORT NORRIS, NEW JERSEY

Location'	Range of Total Activity			Range of Removable Activity	
	Beta	Alpha	Beta	(dpm/100 cm')	
West Room (Continued)					
-58	Upper Wall	<320	<9	<15	
59	Upper Wall	<320	<9	<15	
60	Upper Wall	<320	<9	<15	
Observation Pit					
35	Floor	<320	<9	<15	
36	Floor	<320	<9	<15	
37	Lower Wall	<320	<9	<15	
38	Lower Wall	<320	<9	<15	
39	Lower Wall	<320	<9	<15	

Hot Cell	40	Ceiling	<320	<9	<15	
	41	Floor	9,000	<9	<15	
	42	Floor	<320	<9	<15	
	43	Floor	1,500	<9	<15	
	44	Floor	<320	<9	<15	
	45	Floor	<320	<9	<15	
	46	Floor	2,600	<9	<15	
	47	Floor	390	<9	<15	
		Lower Wall		4,300	<9	<15
	49	Lower Wall		7,100	<9	<15
Gamma Industries - September 10, 1996				20	hAessapVeports*mma_ir,	
001						
TABLE 1 (Continued)						

SUMMARY OF SURFACE ACTIVITY LEVELS  
FORMER GAMMA INDUSTRIES FACILITY  
PORT NORRIS, NEW JERSEY

Activity	Location"	Range of Total Activity (dpm/100 cm')			Range of Removable Act	
		Surface Single Measurement			(dpm/100 cm <sup>2</sup> )	
		Beta	Alpha	Beta		
Hot Cell (Continued)						
	50	Lower Wall	9,200	<9	22	
	52	Lower Wall	15,000	<9	17	
	53	Lower Wall	12,000	<9	<15	
	54	Lower Wall	8,400	<9	<15	
	51	Upper Wall	5,000	<9	<15	
	55	Ceiling	<320	<9	<15	
Exterior Loading Dock						
	61	Floor	<320	---	b	--
	62	Floor	<320	---		--
	63	Concrete	<320	---		--
	64	Floor	<320	---		--
	65	Floor	<320	---		--
	66	Floor	<320	---		--
	67	Floor	<.320	---		--
	68	Floor	<320	---		--
		Floor	<320	---		--
	70	Floor	<320	---		--

'Refer to Figures 4 through 7. '---Sample not collected.

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TABLE2						

EXPOSURE RATES

FORMER GAMMA MUSTRIES FACILITY  
PORT NORRIS, NEW JERSEY

Location	-F-Exposure Rates at 1 m
Interior'	
East Room, Location 1	9
East Room, Location 2	8
West Room, Location 1	9
West Room, Location 2	9
West Room, Location 3	8
Observation Room	9
Hot Cell, Location 1	10
Hot Cell, Location 2	14
Exterior'	
Location 1	8
Location 2	8
Location 3	8
Location 4	8
Location 5	8
Location 6	8
Location 7	7
Location 8	8
Location 9	7
Location 10	8

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TABLE 2 (Continued)

EXPOSURE RATES

FORMER GAM114A INDUSTRIES FACILITY PORT NORRIS, NEW JERSEY .

Location	Exposure Rates at 1 m (ILR/h)
Background	
North Avenue	8
Warren Street at fligh Street	8
South High at Miller Avenue	7
Hig ay 553 at Lincoln Street	7
Hghway 553 at Highway 555	8

'Refer to Figures 4 through 6. 'Refer to Figure 7.

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TABLE3

RADIONUCLIDE CONCENTRATIONS IN SOIL SAMPLES  
FORMER GAMMA INDUSTRIES FACILITY  
PORT NORRIS, NEW JERSEY

Sample ID	Location*	Depth (cm)	Radionuclide
-----------	-----------	------------	--------------

## 0203.3.ocr

Concentration (pCi/g)  
Co-60

## Interior

I	West Room, 14.7N, 4E	0-15	<0. 1
2	West Room, 14.6N, 0.5E	0-15	25.5 ± 0.6 b
3	West Room, 5N, 4E	0-15	9.2 ± 0.9
4	West Room, 5N, 4E	15-30	9.0 0.4
5	East Room, 9.2N, 3.5E	0-15	20.8 0.6
6	East Room, 9.2N, 3.5E	15-30	9.4 0.4
7	Hot Cell, North Wall/Floor Interface	0-15	
73.1 1.3			
8	Hot Cell, North Wall/Floor Interface	15-30	
66.6 1.2			

## Exterior

9	12.5N, 125E	0-15	2.1:1:0.2
10	12.5N, 125E	15-30	0.6 ± 0.1
11	ION, 23W	0-15	<0. 1
12	ION, 23W	15-30	<0. 1
13	14N, 24W	100-115	<0. 1
14	27N, 24E	0-15	0.3+0.1
15	27N, 24E	15-30	12.2 ± 0.5
16	27N, 24E	30-45	46.7+1.0
17	15N, 25E	0-15	<0. 1
18	21N, 6E 0-15	0.5 ± 0.1	
19	35N, 5E 0-15	<0. 1	
20	25N, 5W 0-15	<0. 1	

aLocation referenced to southwest grid coordinate. Refer to Figures 4 through 7. bUncertainties represent the 95% confidence level, based on ly on counting statistics.

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#### APPENDIX A

##### MAJOR INSTRUMENTATION

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APPENDIX A

##### MAJOR INSTRUMENTATION

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The display of a specific product is not to be construed as an endorsement of the product or its manufacturer by the author or his employers

##### DIRECT RADIATION MEASUREMENT

###### Instruments

Eberline Pulse Ratemeter  
Model PRM-6  
(Eberline, Santa Fe, NM)

Ludlum Floor Monitor  
Model 239-1  
(Ludlum Measurements, Inc.,  
Sweetwater, TX)

Ludlum Ratemeter-Scaler

Model 2221  
(Ludlum Measurements, Inc.,  
Sweetwater, TX)

Detectors

Ludlum Gas Proportional Detector  
Model 43-37  
Effective Area, 550 CM2  
(Ludlum Measurements, Inc.,  
Sweetwater, TX)

Ludlum Gas Proportional Detector  
Model 43-68  
Effective Area, 126 CM2  
(Ludlum Measurements, Inc.,  
Sweetwater, TX)

Reuter-Stokes Pressurized Ionization Chamber  
Model RSS- I I I  
(Reuter-Stokes, Cleveland, OH)

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Victoreen NaI Scintillation Detector  
Model 489-55  
3.2 cm x 3.8 cm Crystal  
(Victoreen, Cleveland, OH)

LABORATORY ANALYTICAL INSTRUMENTATION

High Purity Extended Range Intrinsic Detectors  
Model No: ERVDS30-25195  
(Tennelec, Oak Ridge, TN)  
Used in conjunction with:  
Lead Shield Model G- I I  
(Nuclear Lead, Oak Ridge, TN) and

Multichannel Analyzer  
3 100 Vax Workstation  
(Canberra, Meriden, CT)

High-Purity Germanium Detector  
Model GMX-23195-S, 23% Eff.  
(EG&G ORTEC, Oak Ridge, TN)  
Used in conjunction with:  
Lead Shield Model G-16  
(Gamma Products, Palos Hills, IL) and

Multichannel Analyzer  
3 100 Vax Workstation

(Canberra, Meriden, CT)

Low Background Gas Proportional Counter  
Model LB-5 I 00-W  
(Oxford, Oak Ridge, TN)

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APPENDIX B

SURVEY AND ANALYTICAL PROCEDURES

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APPENDIX B

SURVEY AND ANALYTICAL PROCEDURES

SURVEY PROCEDURES

Surface Scans

Surface scans were performed by passing the detectors slowly over the surface; the distance between the detectors and the surface was maintained at a minimum - nominally about 1 cm. A large surface area, gas proportional floor monitor was used to scan the floors of the surveyed areas. Other surfaces were scanned using small area (126 CM<sup>2</sup>) hand-held detectors. Identification of elevated levels was based on increases in the audible signal from the recording and/or indicating instrument.

Combinations of detectors and instruments used for the scans were:

Beta gas proportional detector with ratemeter-scaler

Gamma NaI scintillation detector with ratemeter

Surface Activity Measurements

Measurements of total beta activity levels were performed using gas proportional detectors with portable ratemeter-scalers. Count rates (cpm), which were integrated over 1 minute in a static position, were converted to activity levels (dpm/100 cm) by dividing the net rate by the 47% efficiency and correcting for the active area of the detector. Different building materials (poured concrete, brick, wood, steel, etc.) may have different background levels; average background count rates are typically determined for each material encountered in a surveyed area at a location of similar construction and having no known radiological history. However, because there was only a single building located on the site-all of which was considered affected by radioactive material use-a single representative background count rate was used for data conversions. The beta activity background count rates for the gas p

roportional detectors ranged from 363 to 383 cpm. Beta

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efficiency factors ranged from 0.23 to 0.25 for the gas proportional detectors and calibrated to Tc-99. The beta minimum detectable concentration (MDC) was 320 dpm/100 CM<sup>2</sup>. The effective window area for the gas proportional detectors was 126 cm<sup>2</sup>.

#### Removable Activity Measurements

Removable gross activity levels were determined using numbered filter paper disks, 47 mm in diameter. Moderate pressure was applied to the smear and approximately 100 CM<sup>2</sup> of the surface was wiped. Smears were placed in labeled envelopes with the location and other pertinent information recorded.

#### Exposure Rate Measurements

Measurements of gamma exposure rates were performed using a pressurized ionization chamber (PIC). The instrument was adjusted to one meter above the surface and allowed to stabilize. The measurement was read directly in (gR/h).

#### Soil Sampling

Approximately 1 kg of soil was collected at each sample location. Collected samples were placed in a plastic bag, sealed, and labeled in accordance with ESSAP survey procedures.

#### ANALYTICAL PROCEDURES

##### Removable Activity

Smears were counted on a low-background gas proportional system for gross alpha and gross beta activity.

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##### Gamma Spectroscopy

Soil samples were dried, mixed, crushed, and/or homogenized as necessary, and a portion sealed in a 0.5-liter Marinelli beaker or other appropriate container. The quantity placed in the beaker was chosen to reproduce the calibrated counting geometry. Net material weights were determined and the samples counted using intrinsic germanium detectors coupled to a pulse height analyzer system. Background and Compton stripping, peak search, peak identification, and concentration calculations were performed using the computer capabilities inherent in the analyzer system. All photopeaks associated with the radionuclides of concern were reviewed for consistency of activity. The energy peak used for de

termining the activity of the radionuclide of concerns was: Co-60 at 1.173 MeV.

#### UNCERTAINTIES AND DETECTION LIMITS

The uncertainties associated with the analytical data presented in the tables of this report represent the 95% confidence level for that data. These uncertainties were calculated based on both the gross sample count levels and the associated background count levels. Additional uncertainties, associated with sampling and measurement procedures, have not been propagated into the data presented in this report.

Detection limits, referred to as minimum detectable concentration (MDC), were based on 2.71 plus 4.65 times the standard deviation of the background count  $[2.71 + (4.651BKG)]$ . When the activity was determined to be less than the MDC of the measurement procedure, the result was reported as less than MDC. Because of variations in background levels, measurement efficiencies, and contributions from other radionuclides in samples, the detection limits differ from sample to sample and instrument to instrument.

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#### CALIBRATION AND QUALITY ASSURANCE

Calibration of all field and laboratory instrumentation was based on standards/sources, traceable to NIST, when such standards/sources were available. In cases where they were not available, standards of an industry recognized organization were used. Calibration of pressurized ionization chambers was performed by the manufacturer.

Analytical and field survey activities were conducted in accordance with procedures from the following documents of the Environmental Survey and Site Assessment Program:

- 0 Survey Procedures Manual, Revision 9 (April 1995)
- 0 Laboratory Procedures Manual, Revision 9 (January 1995)
- )
- 0 Quality Assurance Manual, Revision 7 (January 1995)

The procedures contained in these manuals were developed to meet the requirements of DOE Order 5700.6C and ASME NQA-1 for Quality Assurance and contain measures to assess processes during their performance.

Quality control procedures include:

Daily instrument background and check-source measurements to confirm that equipment operation is within acceptable statistical fluctuations.

Participation in EPA and EML laboratory Quality Assurance Programs. Training and certification of all individuals performing procedures. Periodic internal and external audits.

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APPENDIX C

GUIDELINES FOR DECONTAMINATION OF FACILITIES AND  
EQUIPMENT PRIOR TO RELEASE FOR UNRESTRICTED USE OR  
TERMINATION OF LICENSES FOR BYPRODUCT, SOURCE OR  
SPECIAL NUCLEAR MATERIAL

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GUIDELINES FOR DECONTAMINATION OF FACILITIES AND EQUIPMENT  
PRIOR TO RELEASE FOR UNRESTRICTED USE  
OR TERMINATION OF LICENSES FOR BYPRODUCT, SOURCE,  
OR SPECIAL NUCLEAR MATERIAL

U.S. Nuclear Regulatory Commission  
Division of Fuel Cycle & Material Safety  
Washington, D.C. 20555

August 1987

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The instructions in this guide, in conjunction with Table 1, specify the radionuclides and radiation exposure rate limits which should be used in decontamination and survey of surfaces or premises and equipment prior to abandonment or release for unrestricted use. The limits in Table I do not apply to premises, equipment, or scrap containing induced radioactivity for which the radiological considerations pertinent to their use may be different. The release of such facilities or items from regulatory control is considered on a case-by-case basis.

1. The licensee shall make a reasonable effort to eliminate residual contamination.

2. Radioactivity on equipment or surfaces shall not be covered by paint, plating, or other covering material unless contamination levels, as determined by a survey and documented, are below the limits specified in Table I prior to the application of the covering. A reasonable effort must be made to minimize the contamination prior to use of any covering.

3. The radioactivity on the interior surfaces of pipes, drain lines, or ductwork shall be determined by making measurements at all traps, and other appropriate access points, provided that contamination at these locations is likely to be representative of contamination on the interior of the pipes, drain lines, or ductwork. Surfaces or premise

s, equipment, or scrap which are likely to be contaminated, but are of such size, construction, or location as to make the surface inaccessible for purposes of measurement, shall be presumed to be contaminated in excess of the limits.

4. Upon request, the Commission may authorize a licensee to relinquish possession or control of premises, equipment, or scrap having surfaces contaminated with materials in excess of the limits specified. This may include, but would not be limited to special circumstances such as razing of buildings, transfer from premises to another organization continuing work with radioactive materials, or conversion of facilities to a long-term storage or standby status. Such requests must:

a. Provide detailed, specific information describing the premises, equipment or scrap, radioactive contaminants, and the nature, extent, and degree of residual surface contamination.

b. Provide a detailed health and safety analysis which reflects that the residual amounts of materials on surface areas, together with other considerations, such as prospective use of the premises, equipment, or scrap, are unlikely to result in an unreasonable risk to the health and safety of the public.

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5. Prior to release of premises for unrestricted use, the licensee shall make a comprehensive radiation survey which establishes that contamination is within the limits specified in Table 1. A copy of the survey report shall be filed with the Division of Fuel Cycle, Medical, Academic, and Commercial Use Safety, U.S. Nuclear Regulatory Commission, Washington, D.C. 20555, and also the Administrator of the NRC Regional Office having jurisdiction. The report should be filed at least 30 days prior to the planned date of abandonment. The survey report shall:

a. Identify the premises.

b. Show that reasonable effort has been made to eliminate residual contamination.

Describe the scope of the survey and general procedures followed.

d. State the findings of the survey in units specified in the instruction.

Following review of the report, the NRC will consider visiting the facilities to confirm the survey.

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TABLE I

## ACCEPTABLE SURFACE CONTAMINATION LEVELS

Nuclides' Average- U-nat, U-235, U-238, and rA	b,,,f Maximumb, ',f	Removable
associated decay products 100 CM2 1,000 dpm a/100 CM2	5,000 dpm a/100 cm'	15,000 dpm a/
Transuranics, Ra-226, Ra-228, Th-230, Th-228, Pa-231,	100 dprn/ 100 ci-n'	300 dpin/100 C
M2 20 dpm/ 100 cm'		
Th-nat, Th-232, Sr-90, Ra-223,	1,000 dpm/100 cm'	3,000 dpm/ 100
CM2 200 dpm/100 CM2		

Beta-gamma emitters (nuclides with decay modes other than alpha emission or spontaneous fission) except Sr-90

and others noted above. 5,000 dpm Py/100 CM2 15,000 dpm py/100 CM2  
1,000 dpm py/100 CM2

41 Where surface contamination by both alpha- and beta-gamma-emitting nuclides exists, the limits established for alpha- and beta-gammaemitting nuclides should apply independently. b As used in this table, dpm (disintegrations per minute) means the rate of emission by radioactive material as determined by correcting the counts per minute observed by an appropriate detector for background, efficiency, and geometric factors associated with the instrumentation. Measurements of average contaminant should not be averaged over more than 1 square meter. For objects of less surface area, the average should be derived for each such object. d The maximum contamination level applies to an area of not more than 100 cm'. The amount of removable radioactive material per 100 cm' of surface area should be determined by wiping that area with dry filter or soft absorbent paper, applying moderate pressure, and assessing the amount of radioactive material on the wipe with an appropriate instrument of known efficiency. When removable contamination on objects of less surface area is determined, the pertinent levels should be reduced proportionally and the entire surface should be wiped. f The average and maximum radiation levels associated with surface contamination resulting from beta-gamma emitters should not exceed 0.2 mrad/h at 1 cm and 1.0 mrad/h at 1 cm, respectively, measured through not more than 7 milligrams per square centimeter of total absorber.