



FRAMATOME ANP

An AREVA and Siemens company

FRAMATOME ANP, Inc.

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Document Control Desk
ATTN: Chief, Planning, Program and Management Support Branch
U.S. Nuclear Regulatory Commission
Washington, D.C. 20555-0001

Change Authorizations to Procedures for the Conduct of Ultrasonic Examinations of Reactor Vessel Head Penetrations

Ref.: 1. Letter, J. F. Mallay (Framatome ANP) to Document Control Desk (NRC), "Procedures for the Conduct of Ultrasonic Examinations of Reactor Vessel Head Penetrations," NRC:02:056, November 11, 2002.

Two procedures and a training outline associated with the ultrasonic examination of reactor vessel head penetrations were provided to the NRC in Reference 1. The three documents enclosed with Reference 1 are:

- Remote Ultrasonic Examination of Reactor Vessel Head Vent Line Penetrations (54-ISI-100-09)
- Remote Ultrasonic Examination of Reactor Head Penetrations (54-ISI-137-00)
- Reactor Head Penetration (RHP) UT Analysis Training

In addition, two change authorizations were issued for one of the procedures, 54-ISI-137-00. Enclosed are copies of the two change authorizations, which should be made a part of the package previously sent.

The two change authorizations and their applications are:

- FRA-02-12, a technical change used at St. Lucie and Pt. Beach
- STL-02-001, an editorial change used at St. Lucie only

Framatome ANP considers the material contained in the enclosed documents to be proprietary. The affidavit provided with Reference 1 satisfies the requirements of 10 CFR 2.790(b) to support withholding of this information from public disclosure.

Very truly yours,


James F. Mallay, Director
Regulatory Affairs

Enclosures

cc: T. Chan
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Project 693

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