INITIAL SUBMITTAL OF THE WALKTHROUGH JPMS

FOR THE BRAIDWOOD INITIAL EXAMINATION - JULY 2002

JOB PERFORMANCE MEASURE

TASK TITLE: Inc	rease SI Accumulator	Pressure			
 JPM No.: N-03			REV: 10		
TPO No.: IV.C.S	I-0 4		K&A NO.: (006A4.0)	2)	
TASK No.: SI-00	3		K&A IMP: 4.0/3.8		
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TRAINEE:		ۍ ۲۰۰۰ و. ۲۰۰۰ و. ۱	•		
			DATE :		• •
The Trainee: PAS	SSED this	JPM.	TIME STARTED:		
FAI	LED		TIME FINISHED:		
CRITICAL ELEMENTS	S: (*) 3, 5, 6, 7		JPM TIME:	MINUTES	
CRITICAL TIME: 1	KA		APPROX COMPLETION	TIME 9	MINUTES
EVALUATION METHO	D: PERFORM SIMULATE		LOCATION: IN PLANT SIMULATOR		
GENERAL REFERENCI	BS:				
 1. BWA 2. BWO 3. ITS	R 1-5-B2, Rev. 6E3, DP SI-08, Rev. 10E2, 3.5.1	ACCUM 1B PRESS 1 Increasing SI A	HIGH LOW ccumulator Pressure		
MATERIALS:					
Copy of B	WOP SI-08				
TASK STANDARDS:					
1. Ret 2. Dem	ourn accumulator pres constrates the use of	sure to within (good Core Work	the Tech Spec limits Practices.	•	
TASK CONDITIONS:					
1. You	are the Assist NSO.				
	h units are at 100%				
	. controls are in aut	omatic.			
INITIATING CUES:					
Uni	unciator 1-5-B2, "AC t Supervisor has dir dition.				

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		ANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
KECU	D STA	RT TIME				
1.	Ref	er to BwAR 1-5-B2.	Locate and Open BwAR for 1-5-B2.			٥
2.	Det Acci low	ermine 1B SI umulator pressure is	Determine 1B SI Accumulator pressure is low: • Monitor 1PI-962 and 963. (1B pressure) • Monitor 1LI-952 and 953. (1B level) • Check SER points 2066 and 0603 in alarm.		•	
*3. (Ct	Ente J E :	US enters LCO for TS 3.5.1 and directs you	Inform the US to enter LCOAR for 3.5.1. due to low pressure in 1B SI Accumulator.			
		to raise pressure to 625 psig.)				
4.	Incr	r to BwOP SI-8, easing SI Accumulator sure.	Locate and Open BwOP SI- 8.	D		0
(No	te:	After examinee locates correct procedure provide a copy and inform him that all prerequisites are met.)				
*5.	BwOP press	N2 Tube Trailer per NT-9, step F.1 to Burize the header up we vent valve, 1758.	Perform the following to pressurize the N2 header up to the 1B SI Accumulator Vent Valve, 1SI8875B:			
(CU	E 2	N2 tube trailer is aligned.)	 Dispatch NLO to check N2 Tube Trailer per BwOP NT-9, step F.1. VERIFY/CLOSE ISIHCV943. OPEN 1SI8880, N2 Supply Isol Vlv. 			

 *6. Raise pressure in the 1B SI Accumulator to within tech spec limits. *7. Secure pressure rise in the 1B SI Accumulator. *6. Exit LCO for TS 3.5.1 *8. Exit LCO for TS 3.5.1 *9 acknowledges pressure restored, and exits LCOAR.) *8. Restores N2 line-up. *6. CLOSE ISI8875B when pressure restored, and exits LCOAR.) *6. Restores N2 line-up. *7. Restores N2 line-up. *7. Secure pressure restored.) *7. Secure pressure restored.) *7. Secure pressure restored. *7. Dispatches MLO to restore N2 Tube Trailer has been restored.) 		PERF	ORMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
the 1B SI Accumulator. pressure is within 8. Exit LCO for TS 3.5.1 Inform US that pressure is within the Tech Spec (CUE: US acknowledges pressure restored, and exits LCOAR.) Inform US that pressure is within the Tech Spec 9. Restores N2 line-up. Restore N2 line up as follows: Image: Coordinate of the tech spec limit and the LCOAR 9. Restores N2 line-up. Restore N2 line up as follows: Image: Coordinate of tech spec limit and the LCOAR 9. Restores N2 line-up. Restore N2 line up as follows: Image: Coordinate of tech spec limit and the LCOAR 9. Restores N2 line-up. Restore N2 line up as follows: Image: Coordinate of tech spec limit and the LCOAR 9. Restores N2 line-up. Restore N2 line up as follows: Image: Coordinate of tech spec limit and the LCOAR 9. Restores N2 line-up. Dispatches NLO to restore N2 Tube Image: Coordinate of tech spec limit and the LCOAR	-	*6.	SI Accumulator to within	SI Accumulator to within tech spec limits as follows: • Open 1SI8875B • Monitor pressure increase on 1PI-962 and 963. • VERIFY alarm 1-5-B2			•
(CUE: US acknowledges pressure restored, and exits LCOAR.) is within the Tech Spec limit and the LCOAR (1BwOL 3.5.1) may be exited. 9. Restores N2 line-up. Restore N2 line up as follows: 0 0 (CUE: NLO reports N2 Tube Trailer has been restored b Restore N2 line up as follows: 0 0		*7.	Secure pressure rise in the 1B SI Accumulator.	pressure is within tech spec limits (602-	0		
follows: follows: • CLOSE 1SI8880, N2 Supply Isol Vlv. • Dispatches NLO to restored)			: US acknowledges pressure restored,	is within the Tech Spec limit and the LCOAR (1BwOL 3.5.1) may be		D	
			MLO reports N2 Tube Trailer has been	 follows: CLOSE 1SI8880, N2 Supply Isol Vlv. Dispatches NLO to restore N2 Tube 			

(CUE: THIS COMPLETES THIS JPM.)

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- 1.
- You are the Assist NSO. Both units are at 100% power. All controls are in automatic. 2. 3.

INITIATING CUES:

Annunciator 1-5-B2, "ACCUM 1B PRESS HIGH LOW" has just annunciated. The Unit Supervisor has directed you to respond to the alarm and correct the condition. 1.

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SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-03

REQUIRED SIMULATOR MODE(S): 100% power steady state preferred, however Mode 1, 2, or 3 > 1000 psig will work with minor adjustments to the initiating

MALFUNCTION #'S: N/A

COMMENTS:

Either:

- 1. Open 1SI8875B.
- Throttle Open 1SIHCV943 until 1B SI Accumulator pressure is 2. slightly less than 602 psig.
- Close 1SI8875B and 1SIHCV943. 3.
- 4. Consider snap to 0.
- Ensure SER has alarm printed, and on screen. 5.

Or:

- 1. MMP SIMACC[2] 5.807e4
- 2.
- MMP SIMN2ACC[2] 1210 (601.4 psig. Note HP alarm is at 637 psig, 1280 mass of N2 at 5.807e4 mass of water. 1262 mass is 628 psig)

BwOP SI-8 Revision 10E2 Reference Use

INCREASING SI ACCUMULATOR PRESSURE

A. <u>STATEMENT OF APPLICABILITY</u>

The purpose of this procedure is to outline the necessary steps for increasing SI Accumulator pressure.

- B. <u>REFERENCES</u>
 - 1. Station Procedures:
 - a. BwOP SI-11, Fill and Vent of SI Accumulators.
 - b. BwOP NT-9, Nitrogen Tube Trailer Operation.
 - c. BwOP NT-M1/2, Operating Mechanical Lineup.
 - d. BwVS 0.5-2.SI.2-3, Safety Injection System Check Valve Stroke Test.
 - 2. Station Drawings:
 - a. M-61 (M-136), Diagram of Safety Injection System, Sheets 5 and 6.
 - b. M-69, Diagram of Radioactive Waste Gas, Sheet 3.
- 3. Tech Specs: 3.5.1 (I.T.S. 3.5.1)
- C. PREREOUISITES

NOTE NOTE During an Outage the SI Accumulators may initially be depressurized (ie. for performance of ILRT). The SI Accumulators will then be used for Disk Pressurization. Following all outage maintenance activities and Disk Pressurization requirements, the SI Accumulators will undergo BwVS 0.5-2.SI.2-3, Accumulator Check Valve Stroke Test (Dump Test). It is recommended that BwOP SI-11 not be performed until after the completion of BwVS 0.5-2.SI.2-3, Accumulator Check Valve Stroke Test.

- 1. One of the following has been performed:
 - a. The SI Accumulators are filled and vented, per BwOP SI-11.

OR,

- b. The UNIT is currently in a MODE that does not require the SI Accumulator to be operable.
- 2. The N₂ System is lined up per BwOP NT-M1 and BwOP NT-9, section F.1.
- 3. If N_2 Tube trailer is unavailable, verify H.P. bottle bank pressure available to charge SI Accumulators, and charge accumulators using step F.2.

BwOP SI-8 Revision 10E2 Reference Use

D. PRECAUTIONS

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- 1. Monitor SI Accumulator pressure, carefully, while pressurizing.
- Release of N, may affect O, concentration. If personnel are inside containment verify the area near _AOV-SI943, Accum Vent Control valve, is clear and perform the following as applicable.
 - a. NOTIFY Rad Protection to monitor all elevations of containment for proper O, concentration.
 - b. VERIFY/START any number of RCFC's available at UNIT Supervisors discretion.
 - c. IF no RCFC's can be started/run THEN UNIT Supervisor SHALL refer to BwAP 100-12 to verify personnel are properly informed of potentially hazardous atmosphere.

E. LIMITATIONS AND ACTIONS

- When in MODES 1, 2 and 3, with RCS pressure greater than <u>1000</u> psig, the SI Accumulator Pressure SHALL be maintained between <u>602</u> psig and <u>647</u> psig.
- 2. When in MODE 1,2, or 3, with RCS pressure greater than <u>1000</u> psig, the SI Accumulators SHALL NOT be crosstied in any manner.

BwOP SI-8 Revision 10E2 Reference Use

F. MAIN BODY

1.

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* c	NOTE NOTE	*
- 3 + L	I Accumulator _A/B/C/D Pressure Indicator _PI960	*
-	· · · · · · · · · · · · · · · · · · ·	*
***1	hile performing the following steps.	*
	······································	* * * *
PERF	FORM the following, at _PM06J.	
a.	Align N ₂ Tube trailer per BwOP NT-9, step F.1.	
b.	VERIFY/CLOSE _SIHCV943, Vent Cont Vlv.	
c.	OPEN _SI8880, N ₂ Supply Isol Vlv.	
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*		* * *
	NOTE	.
* Wi	th RCS > 1000 paig DO NOT OPEN	*
	th RCS > 1000 psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If DOG 1000	*
* F.	th RCS > 1000 psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If RCS > 1000 psig, Steps 1.d through F.1 e can be represented from $f_{1,0}$ (steps)	*
* F.	th RCS > <u>1000</u> psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If RCS > <u>1000</u> psig, Steps 1.d through F.1.e can be repeated for each SI cumulator that requires increase of pressure	* * * *
* F.	th RCS > 1000 psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If RCS > 1000 psig, Steps 1.d through F.1 e can be represented from $f_{1,0}$ (steps)	* * * *
* F.	th RCS > <u>1000</u> psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If RCS > <u>1000</u> psig, Steps 1.d through F.1.e can be repeated for each SI cumulator that requires increase of pressure	* * * *
* F. * Ac	th RCS > <u>1000</u> psig DO NOT OPEN more than one SI8875A/B/C/D at a time. If RCS > <u>1000</u> psig, Steps 1.d through F.1.e can be repeated for each SI cumulator that requires increase of pressure.	* * * * * * *
* F. * Ac ****	<pre>th RCS > 1000 psig DO NOT OPEN more than one B18875A/B/C/D at a time. If RCS > 1000 psig, Steps 1.d through F.1.e can be repeated for each SI cumulator that requires increase of pressure. OPEN _SI8875A/B/C/D, _A/B/C/D Vent Valve. CLOSE _SI8875A/B/C/D, _A/B/C/D Vent Valve, when the de Accumulator pressure is reached (TECH oppontion)</pre>	r SI

- a. <u>CLOSE</u> ONT9338A, then OPEN individual H.P. N, Bottle isolations as necessary to fill SI Accumulators using steps F.1.b. thru F.1.f.
- b. When all SI Accumulators have been pressurized to desired value, CLOSE individual bottle isolations, then <u>OPEN</u> ONT9338A.

JOB PERFORMANCE MEASURE

TASK TITLE: Synchronize a SAT to a Bus Being Fed	by an Emergency Diesel Generator
JPM No.: N-84	REV: <u>8</u>
TPO NO.: IV.D.AP-03	K&A No.: (064A4.09)
TASK NO.: AP-013	K&A IMP: 3.2/3.3
TRAINBE:	
EVALUATOR :	DATE :
The Trainee: PASSED this JPM.	TIME STARTED:
FAILED	TIME FINISHED:
CRITICAL ELEMENTS: (*) 5, 6	JPM TIME: MINUTES
CRITICAL TIME: NA	APPROX COMPLETION TIME: 11 MINUTES
EVALUATION METHOD: PERFORM SIMULATE	LOCATION: IN PLANT SIMULATOR

GENERAL REFERENCES:

BwOP AP-32, Rev. 2, Synchronizing a SAT to a Bus Being Fed by a DG. 1. MATERIALS:

Copy of BwOP AP-32.

TASK STANDARDS:

Correctly synchronize SAT 142-2 to a bus being fed by the 1B DG. 1. Demonstrates the use of good Core Work Practices. 2.

TASK CONDITIONS:

- 1. You are an assist NSO.
- Both Units are at 100% power. 2.
- The 1B D/G was manually started, and is currently supplying bus 142. 3.

Breaker 1424 is closed to prevent equipment sequencing onto bus 142. 4.

INITIATING CUES:

The US has directed you to synchronize SAT 142-2 back to the 1B D/G per BwOP 1. AP-32, step F.4.

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	DANCE CURCULTOR				
	ORMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
	START TIME				
Note:	Provide a copy of BwOP AP-3	2 to the examinee.			
 1.	Refer to BwOP AP-32.	Open BwOP AP-32.		D	
(CU)	B: All Prerequisites, Precautions, Limitations and Actions have been met.)				
2.	Verify 1B D/G is operating properly.	 VERIFY 1B D/G is operating properly as follows: 1B D/G frequency is approximately 60 hz. 1B D/G voltage is approximately 4160 volts. 			
*3.	Prepare 1B D/G for parallel operation with SAT 142-2.	 Prepare 1B D/G for parallel operations as follows: TURN ACB 1422 Synchroscope Switch ON. USING the 1B D/G voltage adjust control, adjust the "RUNNING" voltage slightly HIGHER than the "INCOMING" voltage (0-4 volts). VERIFY the same voltage on 'AB', 'BC', and 'CA' with the 1B D/G Voltmeter selector switch. USING the 1B D/G governor adjust control, ADJUST generator speed such that the synchroscope is rotating slowly in the SLOW direction. 			
 *4.	Parallel the 1B D/G to SAT 142-2.	 Parallel the 1B D/G to SAT 142-2 as follows: When the synchroscope is slightly before the 12 O'clock position, CLOSE ACB 1422. VERIFY the synchroscope has LOCKED IN at the 12 O'clock position. TURN the synchroscope switch for ACB 1422 to OFF. 			

PERFORMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
5. Restore breaker positions. (CUE: When asked, ACB 2424 is in after trip.)	Restore breaker positions as follows: • OPEN ACB 1424 • PLACE ACB 2424 in AFTER TRIP.			
 6. Unload 1B D/G per BwOP DG- 12. (CUE: The US will direct another NSO to unload the 1B D/G.) 	Refer to BwOP DG-12 to unload 1B D/G.			
(CUE:) THIS COMPLETES THIS JPM.				
RECORD STOP TIME				

TASK CONDITIONS:

- 1.
- 2. 3.
- You are an assist NSO. Both Units are at 100% power. The 1B D/G was manually started, and is currently supplying bus 4.
- Breaker 1424 is closed to prevent equipment sequencing onto bus

INITIATING CUES:

The US has directed you to synchronize SAT 142-2 back to the 1B D/G per BwOP AP-32, step F.4. 1.

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SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-84

REQUIRED SIMULATOR MODE(S): Any 'At Power' IC.

MALFUNCTION #'S: N/A

COMMENTS:

- 1) Swap to 1B SX pump to put load on Bus 142.
- 2) Start 1B D/G and sync to grid. Leave Syncscope Key Switch in 1423 but OFF.
- 3) Load 1B D/G until SAT feed amps = 0.
- 4) Close ACB 1424.
- 5) Open 1422.
- 6) Ensure the Governor Adjuster and the Voltage Adjuster are not "set" at values that happen to be exactly what the examinee needs (i.e. the intent is to force the examinee to manipulate the controls).

SYNCHRONIZING A SAT TO A BUS BEING FED BY A DG

A. STATEMENT OF APPLICABILITY

This procedure outlines the steps necessary to parallel a SAT to a BUS being fed by a Diesel Generator.

B. <u>REFERENCES</u>

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- 1. Station Procedures:
 - a. BwOP DG-12, Diesel Generator Shutdown.
 - b. BwOP DG-13, Trouble Shooting Diesel Generators.
- 2. Station Drawings:
 - a. 20E-0-4001
 - b. 20E-0-4000B
- 3. Station Commitment: 456-103-84-0690051 Step D.5.

C. <u>PREREQUISITES</u>

- 1. The diesel generator is running and feeding its respective bus.
- 2. Diesel generator control MODE switch in REMOTE.

D. PRECAUTIONS

- 1. Continuous rating of generator is 5500 Kw.
- 2. Short term maximum (2 hours) rating of generator is 6050 Kw.
- 3. Minimum continuous steady-state loading on the diesel generator is 3000 Kw.
- 4. When a Diesel Generator is in the Emergency MODE and paralleled to the grid <u>DO NOT</u> return the Emergency MODE Speed Voltage C/S to Auto if it is currently in the Manual Emergency position. This will prevent Isochronous operation while in parallel.
- 5. Operate only <u>ONE</u> Emergency Diesel Generator in parallel with offsite power at any one time. This will prevent damage to more than one Diesel Generator if a fault condition develops on the grid.

BwOP AP-32 Revision 2 Reference Use

E. LIMITATIONS AND ACTIONS

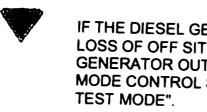
1. Adhere to the following Generator load limits when DG is in parallel with offsite power:

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- a. Continuous rating 5500 KW and ≤ 1000 KVAR.
- b. <u>2000</u> Hour Rating <u>5935</u> KW and \leq <u>1000</u> KVAR.
- c. Two Hour Rating <u>6050</u> KW and \leq <u>1000</u> KVAR.
- 2. Refer to BwOP DG-13 if diesel generator trip/trouble occurs.

BwOP AP-32 Revision 2 Reference Use

F. MAIN BODY



CAUTION

IF THE DIESEL GENERATOR STARTED DUE TO A LOSS OF OFF SITE POWER, THE DIESEL GENERATOR OUTPUT BREAKER MAY TRIP IF THE MODE CONTROL SWITCH IS PLACED IN "MANUAL



NOTE

If the diesel generator was started manually, Step 1 is not necessary. The MODE control switch may be left in auto.

NOTE

Do not close in SAT Feed Breaker if a Degraded Voltage Condition (<3990 VAC) exists on the off site power source (switchyard).

- VERIFY/PLACE the Diesel Generator in "Manual Emerg MODE". 1.
- 2. If synchronizing the SAT to the UNIT 1 ESF Bus perform the following:
 - TURN the ACB 1414/1424 Synchroscope Switch to "ON". а.
 - VERIFY/PLACE ACB 2414/2424 CONTROL Switch in the PULL TO b. LOCK position.
 - CLOSE ACB 1414/1424 to place the Diesel Generator in the DROOP C. MODE.
 - TURN the ACB 1414/1424 Synchroscope Switch to "OFF". d.

BwOP AP-32 Revision 2 Reference Use

F. 3. If synchronizing the SAT to the UNIT 2 ESF Bus perform the following:

- a. TURN the ACB 2414/2424 Synchroscope Switch to "ON".
- b. VERIFY/PLACE ACB 1414/1424 CONTROL Switch in the PULL TO LOCK position.
- c. CLOSE ACB 2414/2424 to place the Diesel Generator in the DROOP MODE.
- d. TURN the ACB 2414/2424 Synchroscope Switch to "OFF".
- 4. VERIFY that the diesel generator frequency is approximately <u>60</u> hz and voltage is approximately <u>4160</u> volts.
- 5. TURN the SAT Feed Bkr Synchroscope Switch to "ON".
- 6. USING the diesel generator voltage adjust control, adjust the "RUNNING" voltage slightly <u>HIGHER</u> than the "INCOMING" voltage (<u>0-4</u> volts).
- 7. VERIFY the same voltage on "AB", "BC", and "CA" with Diesel Gen Voltmeter selector switch.
- 8. USING the diesel generator governor adjust control, ADJUST generator speed such that the synchroscope is rotating slowly in the <u>SLOW</u> direction.
- 9. When the synchroscope is slightly before the "12 o'clock" position, CLOSE the SAT Feed Breaker.
- 10. VERIFY the synchroscope has LOCKED IN at the "12 o'clock" position.
- 11. TURN the SAT Feed Breaker Synchroscope Switch to "OFF".
- 12. OPEN the ACB that was closed in step F.2.c./3.c.
- 13. VERIFY/PLACE ACB CONTROL Switches for all breakers in steps F.2.b. and F.3.b. to the AFTER TRIP position.
- 14. UNLOAD the diesel generator per BwOP DG-12.

JOB PERFORMANCE MEASURE

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TASK TITLE:	Perform an Emergency Boration with a plu following a normal reactor trip.	ugged AB filter, for 2 stuck rods
JPM No.: N.	-27c	REV : <u>0</u>
TPO No.: IV	V.D.OA-8	K&A No.: (024AA1.17)
TASK No.: C	DA-099	K&A IMP: 3.9/3.9
TRAINEE:		
		DATE :
The Trainee:	PASSED this JPM.	TIME STARTED:
	FAILED	TIME FINISHED:
CRITICAL ELE	MENTS: (*) 3,4,7,8	JPM TIME: MINUTES
CRITICAL TIM	E: NA	APPROX COMPLETION TIME 16 MINUTES
EVALUATION M	ETHOD: PERFORM SIMULATE	LOCATION: IN PLANT SIMULATOR
GENERAL REFE	RENCES:	
- 1. 2.	1BwOA PRI-2, Emergency Boration.	
ATERIALS:	1BwEP ES-0.1, Reactor Trip Response	
······································	of 1BwOA PRI-2. and Copy of Step 4 of 1Bw	
TASK STANDARI		
1.	Perform actions necessary to initiate em 7000 ppm Boric Acid or equivalent to rai	ergency boration flow of 30 gpm of se RCS Boron concentration.
TASK CONDITIC		
1. 2. 3. 4.	You are the Unit NSO. Unit 1 is in Mode 3 following a turbine Shutdown Bank B has two rod at bottom li Current RCS Boron Concentration is 1030	opts that are NOT lit
INITIATING CU	JES :	
1.	Following a turbine trip / reactor trip, 0.1, step 4, Verify All Control Rods Ful rod at bottom lights that are NOT lit. Ye Borate the RCS per 1BwOA PRI-2, Emergency	ly Inserted. Shutdown Bank B has two

N., 1

RECORD	START	TIMB				
1.	4 and	t to 1BwEP ES-0.1 step d open and refer to A PRI-2.	Locate and Open 1BwEP ES- 0.1 and 1BwOA PRI-2.			۵
(ເຫ	8:	After the correct procedure is located, provide a copy.)	· · ·	.		
2.	Check pump	at least 1 Charging is running.	Determine at least 1 Charging pump is running:	۵	D	٥
			 RUN light lit, and amps or flow indicated. 			

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PERFORMANCE CHECKLIST

*3. Establish Boration Flow from the BAT.

STANDARDS

Perform the following to establish boration flow from the BAT:

- OPEN 1CV8104, or 1CV110A and 1CV110B.
- START boric Acid Transfer Pump.
- o CHECK emergency boration flow > 30 gpm.
- Determine < 30 gpm boration flow is occurring.
- o Dispatch Operator to locally check lineup.
- *4. Align alternate boration flow path from the RWST.

Time and flowrate are

11,000 gallons have

1BwGP 100-2A1 step

necessary to

Align CV pump discharge

1.)

flowpath.

determine when

been added (per

Perform the following to align an alternate boration flow path from the RWST:

- STOP the Boric Acid Transfer pump.
- OPEN 1CV112D and /or 1CV112E.
- CLOSE 1CV112B and /or 1CV112C.
- Verify Letdown flow is 120 gpm.
- Maximize Charging flow while maintaining 1FI-121A indication on scale.
- Mark time and flowrate boration from RWST commenced.

Perform the following to align CV pump discharge flowpath:

- Check OPEN 1CV8105 and . 1CV8106.
- Check OPEN 1CV8324A or 1CV8324B.
- Check OPEN 1CV8146 or 1CV8147.
- THROTTLE 1CV121 to ۰ Establish maximum normal charging header flow on 1FI-121A.
- 6. Turn on Pzr Backup Heaters.

Energize PZR Backup heaters.

(Note:

5.

SAT UNSAT N/A

D

	PERFC	RMAN	CE CHECKLIST	S	TANDARDS	SAT	UNSAT	N/A
	*7.	Chec be s	k if Boration flow can topped.		termine if boration can stopped:	D		D
<u> </u>	(Not		At 150 gallons per minute it will take almost 74 minutes to add 11,000 gals from the RWST.) When examinee has determined how much time remains to borate from the RWST, use time compression to proceed.)	(5)	Calculate flowrate and time remaining to add 11,000 gals, inform US. 500 gal per rod if rating from the RWST)			
	*8.	Stop Flow.	Emergency Boration	flo wit the	bp Emergency Boration bw from the RWST thout losing suction to CV pump: VERIFY/OPEN 1CV112B and 1CV112C. VERIFY/CLOSE 1CV112D and 1CV112E.			
		the R deter Conce	y Chemistry to sample CS and the PZR to mine Boron ntrations. If asked as chemistry, acknowledge the need to sample.)	bor wit oth	ermine RCS and PZR on concentrations are hin 50 ppm of each er: Request chemistry sample RCS and PZR. Maintain PZR Level.			
	(CUE :		CRS will assign another operator to align RMCS to AUTO makeup)					

(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME _____

COMMENTS:

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TASK CONDITIONS:

- 1. You are the Unit NSO.
- 2. Unit 1 is in Mode 3 following a turbine trip / reactor trip.
- 3. Shutdown Bank B has two rod at bottom lights that are NOT lit.
- 4. Current RCS Boron Concentration is 1030 ppm.

INITIATING CUES:

 Following a turbine trip / reactor trip, the crew is performing 1BwEP ES-0.1, step 4, Verify All Control Rods Fully Inserted. Shutdown Bank B has two rod at bottom lights that are NOT lit. You have been directed to Emergency Borate the RCS per 1BwOA PRI-2, Emergency Boration, for 2 stuck rods.

SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-27B

REQUIRED SIMULATOR MODE(S):

MALFUNCTION #'S: N/A

COMMENTS:

- Set BA pot for 4.41 (1030 ppm) 1.
- On SDG CV8, throttle 1AB8460 to 10% to prevent > 30 gpm BA flow. 2. 3.
- Provide cues/feedback from local operator at boric acid skid that lineup is correct. 4.
- Provide info when BA transfer pump running that filter dp is 25 psid. 5.
- Bypass filter if directed and report normal filter DP. (5 psid), by opening 1AB8458 on SDG CV8.

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A. PURPOSE

This procedure provides the actions required to borate the RCS under abnormal conditions requiring rapid but controlled insertion of negative reactivity.

B. <u>SYMPTOMS OR ENTRY CONDITIONS</u>

- 1) The following conditions require emergency boration:
 - o Failure of more than one RCCA to fully insert following a reactor trip or shutdown.
 - o Uncontrolled cooldown when the reactor is shutdown.
 - o Inadequate shutdown margin in Mode 2 (with $k \cdot m$ less than 1.0), 3, 4, or 5.
 - During Mode 6 when boron concentration is less than COLR limit in the refueling canal, refueling cavity, or any filled portions of the RCS.
- 2) This procedure may be entered from:
 - o 1BwEP ES-0.1, REACTOR TRIP RESPONSE, if temperature decreases to less than <u>545°F</u>.
 - o 1BwEP ES-0.1, REACTOR TRIPERESPONSE or 1BwGP 100-5 if 2 or more rods are not fully inserted.
 - o 1BwOA PRI-12, UNCONTROLLED DILUTION, when shutdown margin is not adequate in Mode 2 (with korr less than 1.0), 3, 4, or 5.
 - 1BwGP 100-2 or 1BwGP 100-2A1, if criticality was achieved with the control banks below the low-low rod insertion limit, or if eight-fold curve indicates criticality will occur with the control banks below the low-low rod insertion limit.
 - 1BwGP 100-6, REFUELING OUTAGE, if the RCS boron concentration decreases to less than COLR limit.

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-	STEP ACTION/EXPECTED RESPONSE RESPONSE NOT	OBTAINED
	<pre>* NOTE * * With this procedure in effect notify * * the Station Director who will * * evaluate for GSEP conditions per * * BwZP 200-1, BRAIDWOOD EMERGENCY * * ACTION LEVELS. * ***********************************</pre>	
	1 CHECK CENT CHG PUNP STATUS:	
	a. Check at least one CENT CHG pump - <u>RUNNING</u> a. <u>IF</u> no CENT CHG pum available, <u>THEN GO TO ATTACH</u> Step 1 (Page 9).	-
	<u>IF</u> a CENT CHG pum available, <u>THEN</u> perform the for the available	following
	· 1) Clear the adminecessary.	n 005 if
-	2) Verify a sucti aligned to the pump.	
	3) Verify CENT CH miniflow isol open:	
	O CENT CHG Pu	mp 1A:
	• 1CV8111 • 1CV8114	
	O CENT CHG Pu	mp 1B:
	• 1CV8110 • 1CV8116	
	4) Start the CENT	CHG pump.
	APPROVED5) IF no CENT CHGbe started,During CO TO	pump can
<u></u>	FEB 2 8 2000 BRADWOOD	Step 1
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<u> </u>	STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
		* NOTE * To avoid lifting a PZF * desirable to balance 1 * with letdown flow.	* R PORV it is * LFI-121A flow * *
		* <u>NOTE</u> * Containment evacuation * necessary if the RCS i	
	2 <u>EMER</u>	GENCY BORATE RCS:	
		stablish boration flow from AT:	a. Align alternate boration flow from the RWST:
1	1)) Align boration flowpath:	1) Stop the boric acid transfer pump.
		o Open emergency boration valve:	2) Open at least <u>ONE</u> RWST to CENT CHG pumps
\sim		• 1CV8104	suction valve:
		o Open normal boration valves:	o 1CV112D o 1CV112E
		 1CV110A 1CV110B 	3) Close at least <u>ONE</u> VCT outlet valve:
	2)	Start boric acid transfer pump	o 1CV112B o 1CV112C
	*3)	Check emergency boration flow - <u>GREATER THAN 30 GPM</u>	4) Maximize letdown flow.
			*5) Maximize charging flow while maintaining 1FI-121A indication on scale.
			Step continued on next page
			APPROVED
			FEB 2 8 2000
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18w0A PRI-2

\smile	STEP	ACTION/EXPECTED RESPONSE		RESPONSE NOT OBTAINED
	Step 2	(continued)		
				IF alternate boration from the RWST can <u>NOT</u> be established, <u>THEN</u> locally align emergency boration from the BAT:
				 <u>IF</u> the boric acid filter is plugged, <u>THEN</u> bypass the filter by opening the boric acid filter supply to boric acid tank valve: 1AB8458 (401' N17)
				2) Manually or locally open emergency boration valve:
\smile		•		 1CV8104 (426' Q16 VCT valve aisle) (MCC 132X5 B1)
		र		3) Start the boric acid transfer pump.
		lign CV pump discharge lowpath:	b.	Manually align valves.
	1) Check charging line Cnmt isol valves - <u>OPEN</u> :		
		 1CV8105 1CV8106 		
	2) Check in service charging to REGEN HX isol valve - <u>OPEN</u> :		
		o 1CV8324A o 1CV8324B		
	3) Check in service charging to RC loop isol valve - <u>OPEN</u> :		APPROVED
ι		o 1CV8146 o 1CV8147		FEB 2 8 2000
<u> </u>	Step con	tinued on next page		BRAIDWOOD
NF	DRMA	TION ONLY Page 4 of	12	

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\smile	ST	EP	L	ACTION/EXPECTED RESPONSE		RESPONSE NOT OBTAINED
	Ste	ер 2	,	(continued)		
		*c.		rottle 1CV121 to - <u>ESTABLISH</u> <u>I-121A FLOW</u> :	c.	<u>IF</u> flow is indicated on 1FI-121A <u>OR</u> 1CV121 is bypassed with flow
			0	Greater than <u>30 GPM</u> if BAT is source of boron		maintained, THEN 60 TO Step 3.
			0	At maximum for normal charging header if RWST is source of boron		IF no flow is indicated on 1FI-121A, THEN GO TO ATTACHMENT A, Step 1 (Page 7).
1	3	<u>E0</u>	UAL	IZE RCS AND PZR BORON:		
1		a.	Ch	eck if PZR bubble - <u>EXISTS</u>	a	60 TO Step 4.
1		b.	En	ergize PZR backup heaters		
	4		ECK Opp	<u>IF BORATION FLOW CAN BE</u> ED:		
~		a.		quired gallons of boron - <u>DED</u>	a.	Continue boration. <u>WHEN</u> the required gallons of boron have been added, <u>THEN</u> do Step 4b.
		b.	Ste	op emergency boration flow 7	•	
	5			<u>RCS AND PRESSURIZER BORON</u> NTRATION:		
		a.	RC	tify Chemistry to sample the S and pressurizer for boron ncentration		
		b.		eck RCS and pressurizer boron ncentrations - <u>WITHIN 50 PPM</u>	b.	IF a PZR bubble exists, <u>THEN</u> maintain pressurizer backup heaters energized.
1		c.	Ma	intain PZR level as necessary		
1	6	<u>RE</u>	FER	TO TECH SPECS:		
			3.1 3.9			APPROVED
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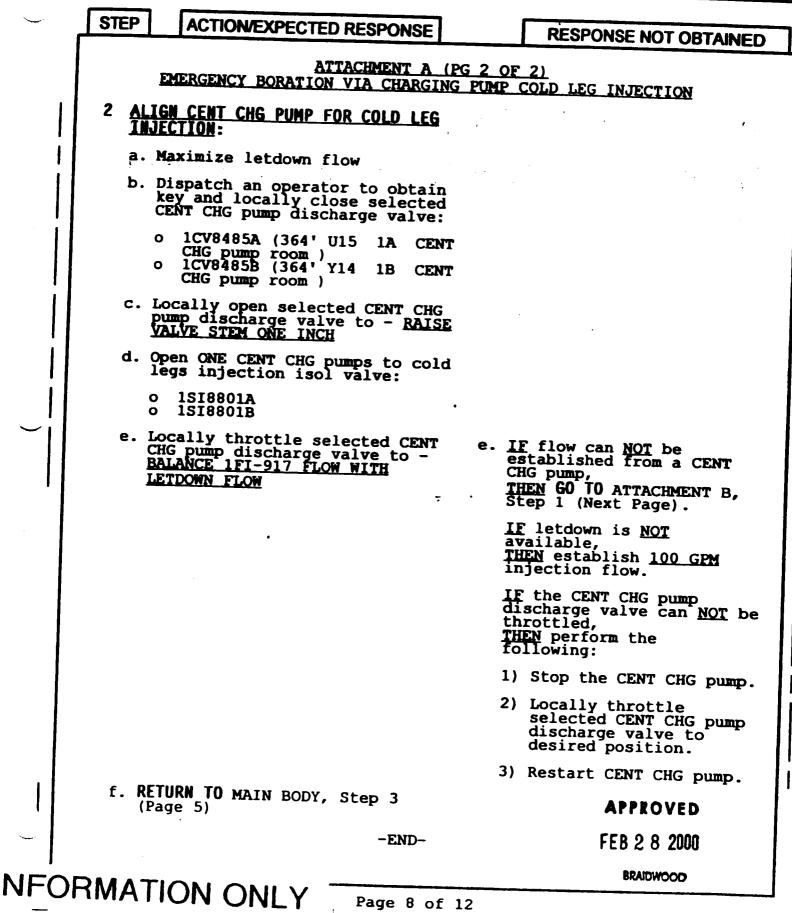
	_		·
	ST	EP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	7	VERIFY AUTOMATIC RCS MAKEUP CONTROL:	Adjust controls as required.
		a. Boric Acid flow controller set for - <u>CURRENT RCS BORON</u> <u>CONCENTRATION</u>	н
		b. Boric Acid flow controller in - AUTO	
	r I	c. MODE SELECT switch in - AUTO	
		d. MAKEUP CONTROL switch to - START	
	8	CHECK SHUTDOWN MARGIN ADEQUATE:	RETURN TO Step 1 (Page 2).
		<pre>o Unit in Mode 2 (with Keff less than 1.0), 3, 4, <u>OR</u> 5:</pre>	
-		• Shutdown margin - <u>GREATER</u> <u>THAN REQUIRED PER</u> <u>1BWOSR 3.1.1.1-1. SHUTDOWN</u> <u>MARGIN VERIFICATION DURING</u> <u>SHUTDOWN</u>	
		o Unit in Mode 6:	
	·	 Boron concentration in the refueling canal, refueling cavity, and all filled portions of the RCS - <u>GREATER</u> <u>THAN COLR LIMIT (1BwOSR</u> <u>3.9.1.1)</u> 	
	9	<u>RETURN TO PROCEDURE AND STEP IN</u> EFFECT	
		-END-	
			APPROVED
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<u> </u>	STEP	P	ACTION/EXPECTED R	ESPONSE		RESPONSE NOT OBTAINED
		2		CHMENT A (PG IA CHARGING PI		F_2) COLD LEG INJECTION
	. 1	<u>VERI</u> ALIG	FY CENT CHG PUMP SU NED TO RWST:	CTION		
1			heck at least ONE R IG pumps suction va		' a .	Open at least one valve. IF neither valve can be
			1CV112D 1CV112E			opened, <u>THEN GO TO. ATTACHMENT B,</u> Step 1 (Page 9).
	1		neck at least ONE V alve - <u>CLOSED</u> :	CT outlet	b.	Close at least one valve.
			1CV112B 1CV112C			
	Ċ		neck boric acid tra mp - <u>STOPPED</u>	nsfer	c.	Stop the pump.
				·		
				, .		
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)	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT B (P EMERGENCY BORATION US	G 1 OF 4) ING AN ST PIMP
	1 <u>CHECK IF SI PUMP IS CAPABLE OF</u> INJECTING:	RETURN TO procedure and step in effect.
	• SI pump(s) - <u>AT LEAST ONE</u> <u>AVAILABLE</u>	• • •
	 RCS pressure - <u>LESS THAN</u> <u>1700 PSIG</u> 	
í	2 RESTORE AN AVAILABLE SI PUMP:	
1	a. SI pumps - <u>ANY AVAILABLE</u> :	a. Restore one pump.
	O SI Pump 1A O SI Pump 1B	IF no pump can be restored, THEN RETURN TO procedure and step in effect.
	b. Dispatch operator to - <u>RTS/RACK</u> <u>IN BREAKER FOR AN AVAILABLE SI</u> <u>PUMP</u> :	
\sim	o Bus 141 Cub 3 (SI pump 1A) o Bus 142 Cub 3 (SI pump 1B)	
	c. Check following control switches for selected train <u>CLOSED:</u>	c. Close switches.
	 480V FEED TO BUS 131X1A/X2A 480V FEED TO BUS 132X2A/X4A 	
	d. Check following valves - <u>ENERGIZED</u> :	d. Locally energize valve(s):
	• 1518806 • 1518813	<pre>o 1SI8806 MCC 131X1A P3 (364' S12 CWA) o 1SI8813 MCC 132X4A L3 (426' S12 CWA)</pre>
		APPROVED
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REV. 58

EMERGENCY BORATION UNIT 1

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· ·	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT B (PG EMERGENCY BORATION USIN	<u>2 OF 4)</u> NG AN SI PUMP
•	3 CHECK VALVE ALIGNMENT FOR SELECTED SI PUMP:	$\frac{\partial f}{\partial t} = \frac{\partial f}{\partial t} + \frac{\partial f}{\partial t} = \frac{\partial f}{\partial t} + $
ļ	a. SI pump suction valve - OPEN:	a. Manually open valve.
	o 1SI8923A o 1SI8923B	
	b. SI pump to cold legs common isolation valve - <u>CLOSED</u> :	b. Manually or locally close valve.
1	• 1SI8835	
	c. SI pump to cold legs isolation valve - <u>CLOSED</u> :	c. Manually close valve.
	O 1SI8821A O 1SI8821B	
	d. SI pump suction from RWST isolation valve - <u>OPEN</u> :	d. Manually or locally open valve.
	• 1SI8806	
	e. SI pump miniflow common isolation valve - <u>OPEN</u> :	e. Manually or locally open valve.
ł	• 1SI8813	
	<pre>f. SI pump miniflow isolation valve ~ <u>OPEN</u>:</pre>	f. Manually open valve.
	o 1SI8814 o 1SI8920	
Ì	g. RCS hot leg injection valve - <u>ENERGIZED</u> :	<pre>g. Dispatch an operator to energize valve:</pre>
	o 1518802A o 1518802B	 O 1SI8802A MCC 131X1A P1 (364' S12 CWA) O 1SI8802B MCC 132X4A L2 (426' S12 CWA)
	Step continued on next page	APPROVED
		FEB 2 8 2000
	ORMATION ONLY Page 10 of 12	2 BRAIDWOOD

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\smile	STEP ACTION/EXPECTED RESPONSE	
	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT B (F EMERGENCY BORATION US	PG 3 OF 4) SING AN SI PUMP
	Step 3 (continued)	
	h. RCS hot leg injection valve - OPEN:	h. Manually or locally open valve.
	o 1SI8802A o 1SI8802B	IF the hot leg injection valve can <u>NOT</u> be opened, <u>THEN</u> establish cold leg injection:
	;	 IF the SI pump to cold legs common isolation valve is deenergized, THEN dispatch an operator to energize the valve:
		• 1SI8835 MCC 131X1A P4 (364' S12 CWA)
	-	2) Open the SI pump to cold legs common isolation valve:
		• 1SI8835
		3) Open SI pump to cold legs isolation valve for selected pump:
		0 1SI8821A 0 1SI8821B
		APPROVED
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		BRAIDWOOD
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	REV. 58 EMERGENCY BORATION UNIT 1		18w0A PRI-2	
	STEP ACT	TION/EXPECTED RESPONSE	RESPONSE NOT	OBTAINED
	ATTACHMENT B (PG 4 OF 4) EMERGENCY BORATION USING AN SI PUMP NOTE Containment evacuation may be necessary if the RCS is NOT intact.			
1				
1	4 <u>ESTABLISH SI PUMP INJECTION</u> : a. Maximize letdown flow			
	b. Dispato kev and	ch an operator to obtain d locally close selected o discharge valve:	· ·	
		3921A (364' Q16 1A SI Pump)	
		3921B (364' Y13 1B SI Pump		
	uraciiar	open selected SI pump ge valve to - <u>RAISE</u> TEM ONE INCH		
\sim I	d. Start s	elected SI pump	d. RETURN TO Step 2 (to use the other S	Page 9) I pump.
		7	IF no SI pump can be started, <u>THEN</u> RETURN TO procedure and step in effect.	
	e. Locally pump dis BALANCE LETDOWN	throttle selected SI scharge valve to - <u>1FI-918/922 FLOW WITH</u> <u>FLOW</u>	e. <u>IF</u> letdown is <u>NOT</u> available, <u>THEN</u> establish <u>200</u> injection flow.	GPM
			IF the SI pump dist valve can <u>NOT</u> be the <u>THEN</u> perform the following:	charge hrottled,
			1) Stop the SI pump	.
			 Locally throttle selected SI pump discharge valve to desired position. 	
		0	3) Restart SI pump.	
	I. KEIUKN (Page 5)	0 MAIN BODY, Step 3	APPROV	ED
		-END-	FEB 2 8	2000
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REACTOR TRIP RESPONSE UNIT 1

STEP

ACTION/EXPECTED RESPONSE

4 <u>VERIFY ALL CONTROL RODS FULLY</u> INSERTED:

· Rod bottom lights - ALL LIT

RESPONSE NOT OBTAINED

Perform the following:

- a. <u>IF</u> two or more rods are <u>NOT</u> fully inserted, <u>THEN</u> emergency borate <u>1320 GAL (5500 GAL FROM</u> RWST) for each rod <u>NOT</u> fully inserted per 1BWOA PRI-2, EMERGENCY BORATION.
- *b. Within <u>1 HOUR</u> calculate Shutdown Margin per 1BwOSR 3.1.1.1-1, SHUTDOWN MARGIN VERIFICATION DURING SHUTDOWN.

JOB PERFORMANCE MEASURE

TASK TITLE	: Establish Excess Letdown to the Volume	Control Tank, CC cooling water failur
TPM No.:	N-11a	REV: <u>9</u>
TPO No.:	IV.C.CV-07	K&A No.: (APE022AK3.03)
TASK No.:	CV-007	K&A IMP: 3.1 / 3.3
TRAINEE :		
		DATE :
The Trainee	e: PASSED this JPM.	TIME STAPTED.
		TIME STARTED:
	FAILED	TIME FINISHED:
CRITICAL EL	EMENTS: (*)3,4,5,6	JPM TIME: MINUTES
CRITICAL TI	ME: NA	APPROX COMPLETION TIME 9 MINUTES
EVALUATION	METHOD:	LOCATION:
	X PERFORM	IN PLANT
-	SIMULATE	X SIMULATOR
GENERAL REF	ERENCES :	
1.	BWOP CV-15, Rev. 9, Excess Letdown Op	erations.
MATERIALS:	None	
TASK STANDA	RDS :	
1.	Perform the actions required to place	Excess Letdown in service.
2. 3.	Isolate Excess Letdown flow following	loss of CC Cooling
TASK CONDIT	Demonstrates the use of good Core Worl IONS:	(Practices (CWP).
1.	You are the Unit NSO.	
2.	The Unit is at steady state power.	
3.	Normal Letdown is in service at 120 gr	om.
INITIATING (CUES:	
1.	You have been directed by the US to es using all loop drains and both excess suspected 0.5 gpm leak in the normal l	letdown heat exchangers due to a
2.	Estimated time for Excess Letdown oper	ations will be approximately 2 hours
- 3.	The SM does NOT desire flow directed t	o the VCT spray nozzle.

N-11 (06/25/01)

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PERFORMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
RECORD START TIME				
1. Determine correct procedure	Locate and Open BwOP CV-15.	D		۵
(CUE: After examinee locates correct procedure, provide a copy.)				
All prereqs, precautions and limits are met				
2. Ensure thermal power limits are not exceeded.	VERIFY Rx Power is at least 0.1% below the applicable power limit for plant operating	۵		D
(CUE: Calormetric power is 99.6% or indicated power if not at full power.)	conditions.			
*3. Establish Excess Letdown to the VCT.	Perform the following:	٥		٥
\smile	 VERIFY/OPEN 1CV8100 & 1CV8112, Seal Water Return Cnmt Isolation Valves 			
	 OPEN 1CC9437A, CC to Excess Letdown HX Isol Vlv at 1PM06J 			
	 OPEN 1CC9437B, CC from Excess Letdown HX Isol Vlv at 1PM06J 			
	^o VERIFY/CLOSE 1HCV- CV123, Excess Letdown HX Flow Control Vlv at 1PM05J			
(Note: Initiating cue was to align to the VCT.)	 VERIFY/PLACE 1CV8143, excess Letdown to Seal Filter or RCDT Vlv, in the VCT position. 			

PERFO	RMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
*4.	Align Excess Letdown Lineup.	Perform the following:			
		 OPEN 1RC8037A-D, Loop Drain Valves, for the desired loop(s). 			
		 OPEN 1CV8153A&B, Excess Letdown HX 1A/B Inlet Isol Vlv. 			
*5.	Initiate Excess Letdown flow.	Perform the following:	٥	۵	
		 SLOWLY OPEN 1HCV- CV123, Excess Letdown HX Flow Cont Vlv, as required to obtain desired flow. 			
		 ENSURE Excess Letdown Outlet Temperature is < 165 °F as indicated on 1TI-122A, Excess Letdown HX Temperature. 			

Note: When excess letdown flow has been fully established, CC to letdown Hx valve, 1CC9437A, will close. This will result in increasing excess letdown temperatures.

*6.	Respond to increasing Excess Letdown Hx Outlet temperature.	Determine CC Cooling flow 🔲 🔲 🔲
	o Determine 1CC9437A is closed and attempt to reopen.	
		 Isolate Excess letdown before RCP Lower Bearing Temp Alarm comes in, (1-7-C2) at 184°F by either:
		0 Closing all RC Loop Drain Valves 1RC8037A-D
		o Closing flow control valve 1HCV123
		O Closing Hx isolation valves lCV8153A&B
(CUE:)	THIS COMPLETES THIS JPM.	

RECORD STOP TIME

OMMENTS:

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TASK CONDITIONS:

- 1.
- 2.
- You are the Unit NSO. The Unit is at steady state power. Normal letdown is in service at 120 gpm. 3.

INITIATING CUES:

- You have been directed by the US to establish Excess Letdown to the VCT using all loop drains and both excess letdown heat exchangers due to a suspected 0.5 gpm leak in the normal letdown line. 1.
- Estimated time for Excess Letdown operations will be approximately 2 hours. 2.
- З. The SM does NOT desire flow directed to the VCT spray nozzle.

SIMULATOR SETUP INSTRUCTIONS

-

JPM NO: N-11

REQUIRED SIMULATOR MODE(S): NOP-NOT or above

MALFUNCTION #'S: N/A

COMMENTS:

 When excess letdown flow is fully established (monitor flow and 1CV-123), then override CS for 1CC9437A to CLOSE (ZDI1CC9437A)

See. 1

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EXCESS LETDOWN OPERATIONS

A. STATEMENT OF APPLICABILITY

This procedure provides the steps necessary for placing the Excess Letdown in service and removing it from service.

B. <u>REFERENCES</u>

- 1. Station Procedure: _BwOA PRI-6, Component Cooling Malfunction.
- 2. Station Drawings:
 - a. M-64 (M-138), Diagram of Chemical & Volume Control and Boron Thermal Regeneration.
 - b. M-60 (M-135), Diagram of Reactor Coolant.
 - c. M-66 (M-139), Diagram of Component Cooling.
- 3. FSAR: Section 9.3.
- 4. Technical Manual: Westinghouse Precautions, Limitations, and Setpoints Book.

C. <u>PREREQUISITES</u>

- 1. Component Cooling Water is available to the Excess Letdown HX.
- 2. The Reactor Coolant Drain System is available for service, if flow is to be directed to the RCDT.
- Seal Water Return is in Service and the SEAL WATER HX CC FLOW LOW alarm (_-2-A7) is <u>NOT LIT</u>, if flow is to be directed to the VCT.
- NOTIFY the Radiation Protection Department that this procedure is being performed and the purpose of it's performance.
- D. <u>PRECAUTIONS</u>
 - 1. RCP Seal Leakoff Flows should be closely monitored while Excess Letdown is in Service to the VCT.
 - 2. CC Flow through the Excess Letdown HX should be established prior to establishing Letdown Flow.

- D. 3. _CC9503, Spent Fuel Pit Hx CC Outlet VIv, can be throttled to maintain CC pressure between <u>120 & 140 psig</u>.
 - 4. Rx Power should be reduced below the existing power limit by <u>0.1</u>% prior to placing Excess Letdown on service.

E. LIMITATIONS AND ACTIONS

- 1. Do not exceed <u>165</u>°F on the outlet of the Excess Letdown HX to avoid seal injection temperature exceeding its limits which will lead to RCP seal degradation.
- 2. If Excess Letdown is placed in service in lieu of the normal Letdown Flow, RCS cleanup via the Demin Beds will be unavailable. If the UNIT is at Power, Chemistry should be notified to increase RCS sampling frequency for Gross Activity to every <u>6</u> hours.
- 3. Operation of _CC9437A/B, CC to Excess Ltdwn Isol VIv, may cause operation of the associated CC Supply Relief Valves (<u>150</u> psig), which will result in decreasing CC Surge Tank level. Refer to BwOA PRI-6, Component Cooling Malfunction.
- VCT Pressure Guidelines and Setpoints:
 - a. VCT normal system pressure range is <u>15</u> psig to <u>65</u> psig.
 - b. Do not decrease VCT pressure below <u>15</u> psig with RCPs in operation, as this may adversely affect RCP seal operation.
 - c. Nominal VCT pressure should be maintained between <u>15</u> psig to <u>25</u> psig when ever a gas blanket is established.
 - d. Ideal VCT pressure for chemistry consideration should be maintained between <u>15</u> psig to <u>20</u> psig. This is for optimum hydrogen concentration when a hydrogen blanket has been established in order to minimize the effects of accelerated stress corrosion cracking of the RCS.
 - e. Over pressurizing the VCT can cause the VCT <u>75</u> psig relief to lift inducing a loss of inventory to the RHUT.
 - f. When establishing a nitrogen or hydrogen blanket or during degassing operations maintain VCT pressure < <u>25</u> psig to minimize the amount of gas forced into solution.
 - g. If no RCPs are in operation, then VCT pressure can be maintained between <u>5</u> psig and <u>10</u> psig. This is also desirable during degassing operations or VCT float operation.

F. MAIN BODY

NOTE

Step F.1 Establishes Excess Letdown Flow. Step F.2 Removes Excess Letdown From Service.

- 1. Establishing Excess Letdown Flow, at _PM05J:
 - a. VERIFY Rx Power is at least <u>0.1</u>% below the applicable power limit for plant operating conditions.
 - b. VERIFY/OPEN_CV8100, Seal Water Return Crimt Isolation Valve.
 - c. VERIFY/OPEN_CV8112, Seal Water Return Cnmt Isolation Valve.
 - d. OPEN _CC9437A, CC to Exc Ltdwn HX Isol VIv, at _PM06J.
 - e. OPEN _CC9437B, CC from Exc Ltdwn HX Isol VIv, at _PM06J.
 - f. VERIFY/CLOSE _HCV-CV123, Exc Ltdwn HX Flow Cont VIv at _PM05J.
 - g. To direct flow to the VCT, PLACE _CV8143, Exc Ltdwn to Seal Filter or RCDT VIv, in the VCT position at _PM05J.
 - h. IF Excess Letdown is to remain in service for any extended period of time, it may be desirable to direct the Seal Return Flow to the VCT Spray Nozzles by performing the following, at the Shift Manager's discretion:
 - 1) OPEN _CV8482, Seal Wtr HX Outlet to VCT Isol Viv.
 - CLOSE _CV8484, Seal Wtr HX Outlet to CV Pp Suct Hdr.
 - i. To direct flow to the RCDT, PLACE _CV8143, Exc Ltdwn to Seal Filter or RCDT VIv, in the RCDT position.
 - j. OPEN _RC8037A/B/C/D, Loop Drain Valve, for the desired loop(s).
 - k. OPEN _CV8153A/B, Exc Ltdwn HX _A/B Inlet Isol VIv.



CAUTION

RCP seal leakoff flows must be closely monitored while establishing excess letdown flow.



- F. 1. I. SLOWLY OPEN_HCV-CV123, Exc. Ltdwn HX Flow Cont VIv, as required to obtain the desired flow.
 - m. ENSURE that Excess Letdown outlet temperature is < <u>165</u>°F, as indicated on _TI-122A, Exc Ltdwn HX Temp.
- 2. Removing Excess Letdown From Service
 - a. SLOWLY CLOSE _HCV-CV123, Exc Ltdwn HX Flow Cont VIv.
 - b. CLOSE _CV8153A/B, Exc Ltdwn HX _A/B Inlet Isol VIv.
 - c. CLOSE _RC8037A/B/C/D, Loop Drain Valve.
 - d. CLOSE _CC9437A, CC to Exc Ltdwn HX Isol VIv, at _PM06J.
 - e. CLOSE _CC9437B, CC from Exc Ltdwn HX Isol VIv, at _PM06J.
 - f. VERIFY/PLACE _CV8143, Exc Ltdwn to Seal Filter or RCDT VIv, in the VCT position.
 - g. IF the Excess Letdown Flow was changed in Step F.1.h., PERFORM the following:
 - 1) OPEN _CV8484, Seal Wtr HX Outlet to CV Pp Suct Hdr.
 - 2) CLOSE _CV8482, Seal Wtr HX Outlet to VCT Isol VIv.

BwAR 1-7-C2 Revision 5E1 Reference Use

RCP LOWER BRNG TEMP HIGH

ALARM NO: 1-7-C2

SETPOINT: 184°F

A. PROBABLE CAUSE

- 1. Low or no Seal Injection Flow.
- 2. High #1 Seal leak rate.
- 3. Low #1 Seal leak rate in conjunction with a loss of Injection Flow.
- 4. High Seal Injection Water temperature.
- 5. High Component Cooling Water inlet temperature to Thermal Barrier.
- 6. Low Component Cooling Water flow to Thermal Barrier. 7. Radial Bearing failure.

B. AUTOMATIC ACTIONS

None.

C. IMMEDIATE OPERATOR ACTIONS

- 1. CHECK Seal Injection flow and temperature.
- 2. If Seal Injection flow is lost, REFER to 1BwOA RCP-2, Loss of Seal Cooling.

D. SUBSEQUENT OPERATOR ACTIONS

1. MONITOR Component Cooling flow and temperature to Thermal Barrier. 2. MONITOR Seal Leakoff flow and temperature.

E. S.E.R. PRINTOUT

- 1. 0609 RCP 1A LOWER BEARING TEMP HIGH
- 2. 2060 RCP 1B LOWER BEARING TEMP HIGH
- 3. 0589 RCP 1C LOWER BEARING TEMP HIGH 4. 2034 RCP 1D LOWER BEARING TEMP HIGH

F. <u>REFERENCES</u>

- 1. S&L INSTRUMENT NUMBER: 1UL-AN005.
- 2. S&L BOX NUMBER: 05.
- 3. SENSOR DESIGNATION: 1TE-0172, 1TE-0170, 1TE-0168, 1TE-0166. 4. ELECTRICAL PRINT: 20E-1-4031CV09, 10, 11, 12.

BwAR 1-7-E1 Revision 5E1 Reference Use

_		
SEAL	WTR	
HX OU	TLET	
TEMP		
HIGH		

ALARM NO: 1-7-E1

SETPOINT: 175°F

A. PROBABLE CAUSE

1. Inadequate component cooling flow. 2. Abnormally high Seal Wtr Return flow.

B. AUTOMATIC ACTIONS

None.

C. IMMEDIATE OPERATOR ACTIONS

- 1. CHECK 1TI-0177, Seal Wtr HX Outlet temp.
- 2. Monitor CV pump for cavitation.

D. SUBSEQUENT OPERATOR ACTIONS

- 1. If CV pump suction temperature is excessive or onset of cavitation is
 - a. Aligning seal return to top of VCT & monitor VCT and,
 - b. Align CV pump suction to RWST.
- 2. If Seal Wtr HX outlet temp high.
 - a. VERIFY proper CC vlv lineup per 1BwOP CC-M1.
- b. REFER to 1BwOA PRI-6 in the event of a CC System malfunction. 3. MONITOR RCP bearing temperatures and REFER to 1BwOA RCP-1 if seal failure
- 4. INITIATE corrective action.
- E. S.E.R. PRINTOUT

0538 SEAL WTR HX OUTLET (SEAL FLOW) TEMP HIGH

F. <u>REFERENCES</u>

- 1. S&L INSTRUMENT NUMBER: 1UL-AN005.
- 2. S&L BOX NUMBER: 05.
- 3. SENSOR DESIGNATION: 1TE-177.
- 4. ELECTRICAL PRINT: 20E-1-4031CV38.

JOB	PERFORMANCE	MEASURE
000	LEKLORMANCE	MEASURE

		ANCE MEASURE
TASK TITLE	: Respond to RCP Thermal Barrier L	eak with CC Valve Failure
JPM No.: 1		REV: <u>2a</u>
TPO No.:]	IV.D.0A-51	K&A No.: (008K1.04)
TASK No.:	OA-061	K&A IMP: 3.3/3.3
TRAINEE:		
		DATE :
The Trainee	: PASSED this JPM.	TIME STARTED:
	FAILED	TIME FINISHED:
	EMENTS: (*) 5, 6	JPM TIME: MINUTES
CRITICAL TI	ME: NA	APPROX COMPLETION TIME 10 MINUTES
EVALUATION N	METHOD: PERFORM SIMULATE	LOCATION: IN PLANT
GENERAL REFE	RENCES :	
1. 2. MATERIALS:	18wOA PRI-6, Rev. 100, Component BwAR 1-7-E4, Rev. 51E2, RCP THERM	Cooling Malfunction BARR CC WTR FLOW HIGH LOW
None		
TASK STANDAR	DS :	
1. 2.	Determine RCS Thermal Barrier is Isolate affected RCP thermal barri thermal barriers	leaking, and close 1CC685. ier, and restore CC cooling to unaffected
2.	Demonstrates the use of good Core	Work Practices (GUD)
TASK CONDITIC		NOIR Flactices (CWP).
1. 2.	You are the Assist NSO. The Unit is at 100% power.	
INITIATING CU	JES :	
1.	Annunciator 1-7-E4 RCP THERM BARR Using appropriate procedures, resp	CC WTR FLOW HIGH LOW has just alarmed. ond to the annunciator alarm.

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STANDARDS

RECORD START TIME

Note: Examinee may take the control switch for 1CC685 to CLOSE at any time (see step 6), when it is noted that the valve did not automatically close on high flow.

Note: Examinee may refer to BwAR 1-7-E4 which directs responses per 1BwOA Pri-6 (below) and 1BwOA PRI-1. If examinee notes reference to 1BWOA PRI-1, provide CUE: Another Operator will initiate actions of 1BwOA-PRI-1, you are to perform actions of 1BwOA PRI-6.

Note: Time compression will be used to enter containment. Cue as necessary.

 Refer to 1BwOA PRI-6, Component Cooling Malfunction. 	Locate and Open 1BwOA PRI-6.		
(CUE: If asked, All Operator			

- Action Summary elements have been reviewed and NONE currently require action.)
- (CUE: Another operator will be assigned to review 1BwOA PRI-1)
- Check surge tank level > 13% and increasing.

- Checks for leakage from RCP Thermal Barrier.
- Checks for leakage from RCP Thermal Barrier:

Checks Surge tank level:

Determines level > 13% Determines level is

Goes to Attachment B, per step 1.b RNO. Goes to Step 5 of Attachment B.

1LIT-670/676

increasing

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- Annunciator 1-7-E4 LIT.
- Seal Injection Flows any abnormally high.
- Determines 1A RCP has abnormally high flows.

4.Manually throttles 1CV121
and 1CV182 to maintain
seal injection flow.Adjusts 1CV121 and 1CV182
to obtain between 8 and
13 gpm seal injection
flow per RCP (as

N-118 (5/23/01)

2

possible)

PERFORMAL	NCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
*5. Che	eck 1CC685 Closed.	 Determines corrective action to be taken: O Checks position indication for 1CC685 O Determines 1CC685 is OPEN. Takes control switch for 1CC685 to CLOSED. Manually Closes 1CC9438. 			
RCP RCP out:	tore CC to unaffected s by locally closing Thermal Barrier CC let valve to isolate ected RCP.	Dispatch operator to enter cnmt and locally close 1CC9496A.	۵		
(CUE: (CUE:	SM desires affected RCP to be isolated and CC restored to unaffected RCPs.) Local operator reports 1CC9496A Closed)	After 1CC9496A closure, reopen 1CC9438.	٥		D

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(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- 1.
- You are the Assist NSO. The Unit is at 100% power. 2.

INITIATING CUES:

-

Annunciator 1-7-E4 RCP THERM BARR CC WTR FLOW HIGH LOW has just alarmed. Using appropriate procedures, respond to the annunciator alarm. 1.

JPM NO: N-118

REQUIRED SIMULATOR MODE(S): 100% steady state.

MALFUNCTION #'S: Malf CC09 231 gpm. (flow x-mitter failure) Malf CC07A 25 gpm. (RCP therm barrier leak)

COMMENTS:

- 1) Override 1CC685, ZDI1CC685 OPEN (SDG CC7 or 1PM06J(A1)CS override)
- 2) Note: adjust severity of malf CC07A to ensure actuation of HIGH FLOW alarm, 1-7-E4, but minimize RCS leak rate.
- 3) To locally operate/close 1CC9496A (SDG CC7)
- 4) Note: Time compression to perform containment entry to locally close 1CC9496A will be used. Cue as necessary.
- 5) If desired to simulate the alarm that comes in for operating the Cnmt hatch personnel door, override the annunciator at 1-1-B2, PN1148 ON/OFF as necessary.
- 6) Drain VCT / reset setup to 56% via drn valves 1CC2020A&B

BwAR 1-7-E4 Revision 51E2 Reference Use

RCP
THERM BARR
CC WTR FLOW
HIGH LOW

ALARM NO: 1-7-E4

SETPOINT: High - 231 gpm Low - 150 gpm

Α. PROBABLE_CAUSE

High Flow: RCP Thermal Barrier leak to Component Cooling System. 1. Low Flow: Loss of Component Cooling flow to pump. 2.

Β. AUTOMATIC ACTIONS

High flow CLOSES 1MOV-CC685, Thermal Barrier Component Cooling Outlet, common

C. IMMEDIATE OPERATOR ACTIONS

REFER to 1BwOA PRI-6, Component Cooling Malfunction. 1. IF high flow, Refer to 1Bw0A PRI-1. 2.

SUBSEQUENT OPERATOR ACTIONS D.

None.

Ε. S.E.R. PRINTOUT

- 1991 RCP THERMAL BARRIER CC WATER FLOW HIGH 1. 2.
- 2051 RCP THERMAL BARRIER CC WATER FLOW LOW

F. REFERENCES

- S&L INSTRUMENT NUMBER: 1UL-AN005. 1.
- S&L BOX NUMBER: 05. 2. 3.
- SENSOR DESIGNATION: 1FIS-0685. 4.
- ELECTRICAL PRINT: 20E-1-4030CC04.

1BwOA PRI-6

A. <u>PURPOSE</u>

This procedure provides actions required in the event of a Component Cooling malfunction.

B. SYMPTOMS OR ENTRY CONDITIONS

- 1) The following symptoms may cause entry into this procedure:
 - o High radiation on UNIT 1 CC HX process monitor 1RT-PR009.
 - o High radiation on UNIT 0 CC HX process monitor ORT-PR009.
- 2) The following annunciators may cause entry into this procedure:
 - O CC PUMP TRIP (1-2-A4)
 - O CC SURGE TANK LEVEL HIGH LOW (1-2-A5)
 - O RH HX CC WTR FLOW HIGH LOW (1-2-A6)
 - O SEAL WTR HX CC FLOW LOW (1-2-A7)
 - O CC PUMP AUTO START (1-2-B4)
 - O CC PUMP DSCH PRESS LOW (1-2-B5)
 - O PD CHG PUMP CC WTR FLOW LOW (1-9-C3)
 - O CC HX OUTLET TEMP HIGH (1-2-C5)
 - O CNMT PEN CLG FLOW HIGH LOW (1-2-D7)
 - O CC SURGE TANK AUTO M/U ON (1-2-E4)
 - O RCP THERMAL BARR CC WTR TEMP HIGH (1-7-E3)
 - O RCP THERM BARR CC WTR FLOW HIGH LOW (1-7-E4)
 - O RCP 1_ BRNG CC WTR FLOW LOW (1-7-_5)
- 3) This procedure may also be entered from:
 - o 1BwOA PRI-10, LOSS OF RHR COOLING, when the CC system is adversely affecting RH HX operation.

COMPONENT COOLING MALFUNCTION UNIT 1

1**BwOA** PRI-6

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STEF	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	**************************************	**************************************
b). Surge tank level - <u>STABLE</u>	b. GO TO ATTACHMENT B, Step 1 (Page 25).

	REV.	100
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COMPONENT COOLING MALFUNCTION UNIT 1

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COMPONENT COOLING MALFUNCTION UNIT 1

STEP ACTION/EXPECTED RESPON	SE]
	SE RESPONSE NOT OBTAINED
Step 2 (continued)	
b. CC PUMP DSCH PRESS LOW (1-2-B5) - <u>Not Lit</u>	b. Perform the following:
	1) <u>IF</u> LETDOWN HX OUTLET TEMP HIGH (1-8-C5) is lit,
	THEN isolate letdown:
	a) Close letdown orifice isol valves:
	 1CV8149A 1CV8149B 1CV8149C
	b) Close letdown line isol valves:
	· 1CV459 · 1CV460
	 Dispatch an operator to investigate any tripped CC pump.
	3) <u>IF</u> a tripped CC pump is locally observed to be spinning backwards, <u>THEN</u> perform the following to isolate a failed discharge check valve:
	a) Place any tripped CC pump in PULL OUT.
	b) Close the tripped pump's discharge valve:
	 O 1CC9466A (364' M18) (CC pump 1A) O 1CC9466B (364' M18) (CC pump 1B) O 0CC9465 (364' L18)
	(CC pump 0)
	Step continued on next page

COMPONENT COOLING MALFUNCTION UNIT 1

STEP	ACTION/EXPECTED RESPONSE	Г	RF	SPONSE NOT OBTAINED
Step 2	(continued)			OF ONSE NOT OBTAINED
	(continued)			
		4)	Pe	rform the following to
			ra	ise pressure:
			ο	Start a standby CC
			-	pump.
			ο	Align the 0 CC pump
			-	per BwOP CC-10.
				ALIGNMENT OF THE 0 CC PUMP TO A UNIT.
				FOMP TO A UNIT.
			0	
				Fuel Pool heat exchanger outlet CC
				flow control valve:
				· 1CC9503 (408' Z15)
			0	Transfer cooling
				loads to UNIT 2 per
				BWOP CC-8, ISOLATION OF CC BETWEEN UNITS 1
				AND 2.
			0 (Close CC to RH heat
			e	exchanger isolation
			t	valve for any RH rain <u>NOT</u> required
			f	for shutdown cooling:
			c) 1CC9412A (1A RH HX)
			C	1CC9412B (1B RH HX)
			C	2CC9412A (2A RH HX)
	Page 5 of 38			

3 3

COMPONENT COOLING MALFUNCTION UNIT 1

18w0A PRI-6

STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
3 CHECK CC SYSTEM TEMPERATURE:	
a. Check CC PUMP SUCT TEMP HIGH (1- 2-D5) - <u>NOT LIT</u>	a. Concurrently perform the following:
	1) GO TO 1BWOA PRI-6, COMPONENT COOLING MALFUNCTION, ATTACHMENT A, Step 1 (Page 10).
	2) GO TO 1BWOA PRI-8, ESSENTIAL SERVICE WATER MALFUNCTION.
b. CC heat exchanger outlet temperature – <u>LESS THAN 120°F</u>	b. <u>IF EITHER</u> RH train is in the shutdown cooling mode, <u>THEN</u> reduce the cooldown rate.
c. CC heat exchanger outlet temperature – <u>LESS THAN 105°F</u>	c. Perform the following:
	o Reduce the cooldown rate.
	o Locally adjust SX outlet from CC heat exchanger valve(s):
	 0 1HS-SX048 (346' M16) 1SX007 (346' +12' M16) 0 0HS-SX051 (346' M16) 0SX007 (346' +12' M16)
	 Align the UNIT 0 CC heat exchanger per BwOP CC-8, ISOLATION OF CC BETWEEN UNITS 1 AND 2.
	<pre>o Close CC to RH heat , exchanger isolation , valve for any RH train , <u>NOT</u> required for , shutdown cooling: ,</pre>
	0 1CC9412A (1A RH HX) 0 1CC9412B (1B RH HX) 0 2CC9412A (2A RH HX)

COMPONENT COOLING MALFUNCTION UNIT 1

1**BwOA** PRI-6

_	STEP	ACTION/EXPECTED RESPONSE			
ĺ		ACTIONVEXPECTED RESPONSE		RESPONSE NOT OBTAINED	1
	4 <u>CH</u>	ECK RCP COOLING:			ł
3	a.	Check RCPs - <u>ANY RUNNING</u>	a.	GO TO Step 4c.	
	b.	CC flow to RCPs - <u>NORMAL WITH</u> THE FOLLOWING ALARMS NOT LIT:	b.	Perform the following:	
))		RCP 1 THERM BAR CC WTR FLOW LOW (I-74)		1) Verify CC to RCP isolation valves <u>OPEN</u> :	
3 3		• RCP 1 BRNG CC WTR FLOW LOW (1-75)		o 1CC9413A o 1CC9413B	
		 RCP THERM BARR CC WTR TEMP HIGH (1-7-E3) 		2) Verify CC from RCP isolation valves <u>OPEN</u> :	
		· RCP THERM BARR CC WTR FLOW HIGH LOW (1-7-E4)		o 1CC9414 o 1CC9416 o 1CC9438	
		 RCP BRNG CC WTR TEMP HIGH (1-7-E5) 			
3 3 3	c.	Check CC heat exchanger outlet rad monitor trends (HMI or RM11) - <u>NORMAL</u> :	c.	GO TO ATTACHMENT B, Step 5 (Page 29).	1
- T - T		 1PR09J Grid 1 1PS109 (Unit 1) 0PR09J Grid 1 0PS109 (Unit 0) 			
3 3	d.	Check RCP thermal barrier isolation valve - <u>OPEN</u> :	d.	Open the valve.	1
3		· 1CC685		<u>IF</u> it recloses, <u>THEN</u> GO TO ATTACHMENT B, Step 5 (Page 29).))]
2	e.	Check RCP temperatures:	e.	Perform the following:	3
3		• Motor bearing(s) - <u>LESS THAN</u> 195°F		1) Trip the reactor.	3
3		 Lower radial bearing(s) - LESS THAN 225°F 		 Trip the affected RCP(s). 	3
3		- Seal outlet(s) - <u>LESS THAN</u> 235°F		3) Perform 1BwEP-0, REACTOR TRIP OR SAFETY INJECTION, Step 1 while continuing with this procedure.	3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3

COMPONENT COOLING MALFUNCTION UNIT 1

1**BWCA** PRI-6 ___

STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
5 <u>CHECK LETDOWN TEMPERATURE</u> :	
a. Check letdown – <u>IN SERVICE</u>	a. Establish letdown:
	o Normal letdown per 1BwO ESP-2, REESTABLISHING C LETDOWN DURING ABNORMAL CONDITIONS
	O RH letdown per BwOP CV-17, ESTABLISHING AND SECURING NORMAL AND RH LETDOWN FLOW
b. LTDWN HX OUTLET TEMP HIGH (1-8-C5) - <u>NOT LIT</u>	b. Perform the following:
	o Adjust 1CC130 to maintain letdown temperature less than <u>125°F</u> .
	o Align the standby letdown heat exchanger per BwOP CV-22, SWITCHING INSERVICE LETDOWN HEAT EXCHANGERS.
	o Reduce flow by closing letdown orifice isolation valve(s):
	o 1CV8149A o 1CV8149B o 1CV8149C
	o Reduce RH letdown by throttling RH to CV system letdown flow control valve:
	· 1CV128
C. LTDWN TEMP HIGH (1-9-E2) - <u>NOT</u> LIT	c. Verify 1CV129 has diverted to the VCT.

COMPONENT COOLING MALFUNCTION UNIT 1

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	STE	:P			VDEAT					
						D RESP	ONSE		RESPONSE NO	OBTAINED
'	6	<u>CHE</u>	<u>CK CC</u>	<u>SURGE T</u>	ank stat	<u>US:</u>				
		a.	Surge <u>AND</u> (tank 55 %	level	- <u>Betwe</u>	<u>EN 508</u>	٤ <u>1</u>	<u>IF</u> surge tank le stable, <u>THEN</u> restore lev Detween <u>50%</u> and	rel to
	7	RFFF	R TO 1	ech spe	·····	·		s T	<u>LF</u> surge tank le stable, <u>THEN</u> GO TO ATTACH Step 1 (Page 25)	MENT D
					<u>L</u> .					
			3.7.7							
			8.6.3							
	•					essment				
8		ETU FFE	<u>ot NS</u>	PROCEDU	re and st	TEP IN				
							- EN D -			
							2.12			
	_					Dage	0.5			
						rage	e 9 of	38		

COMPONENT COOLING MALFUNCTION UNIT 1

STEP ACTION/EXPECTED RESPONSE RESPONSE NOT ATTACHMENT A (PG 1 OF 15) LOSS OF COMPONENT COOLING , 1 SHUTDOWN RCPS:	OBTAINED
ATTACHMENT A (PG 1 OF 15) LOSS OF COMPONENT COOLING	
a. Place <u>ALL</u> CC pumps in - <u>PULL OUT</u>	
b. Check reactor trip breakers - b. GO TO Step 1e.	
c. Trip the reactor	
d. Perform 1BwEP-0, REACTOR TRIP OR SAFETY INJECTION, while continuing with this procedure	
e. Trip <u>ALL</u> RCPs	
³ 2 <u>CHECK RH STATUS</u> :	
a. Check at least one RCS loop to RH pump suction isol valve on each train - <u>CLOSED</u> : a. <u>IF</u> an RH train is in shutdown coolir <u>THEN 60 TO ATTACHM</u>	ng - I.
· 1RH8701A or 1RH8701B Step 1 (Page 31). · 1RH8702A or 1RH8702B	3

COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

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	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT A (PG 2 OF LOSS OF COMPONENT COO	<u>15)</u> LING
	* <u>NOTE</u> * If at at any time the CC * available for starting, * GO TO Step 9 (Page 19).	**************************************
3 <u>IS</u>	DLATE LETDOWN:	
•	Normal letdown:	
	1) Close letdown orifice isolation valves:	
	 1CV8149A 1CV8149B 1CV8149C 	
	2) Close letdown line isolation valves:	
	· 1CV459 · 1CV460	
•	Excess letdown:	
	 Check excess letdown isol valves - <u>CLOSED</u>: 	1) Close the valve(s).
	· 1CV8153A · 1CV8153B	
	2) Check RCS loop drain valves - <u>CLOSED</u> :	2) Close the valve(s).
	 1RC8037A 1RC8037B 1RC8037C 1RC8037D 	

COMPONENT COOLING MALFUNCTION UNIT 1

STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT A (PG 3 OF LOSS OF COMPONENT COO ÚÁŘÁŘÁŘÁŘÁŘÁŘÁŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘ GAUTION Seal injection flow MUST maintained to the RCPs w of CC to the thermal bar ŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘŘ	<u>P 15)</u> DLING AĂĂĂĂĂĂĂĂĂĂĂĂĂ 'be 3 ith a loss 3
4 <u>ISC</u>	DLATE NORMAL CHARGING:	
a.	Close charging line containment a. isolation valve(s):	Close 1CV182.
3	o 1CV8105 o 1CV8106	
b.		<pre>IF seal injection is isolated for outage activities, THEN perform the following: 1) Stop any running CENT CHG pump.</pre>
	Throttle 1CV121 to maintain RCP seal injection flow – <u>BETWEEN</u> <u>8 GPM AND 13 GPM PER PUMP</u>	2) GO TO Step 8 (Page 16).
đ. (Cycle PZR heaters to maintain PZR pressure	

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COMPONENT COOLING MALFUNCTION UNIT 1

STEP ACTIO	VEXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT A (PG 4 OF LOSS OF COMPONENT COC	<u>2 15)</u> <u>PLING</u>
	 NOTE Directing seal return fl PRT reduces heat input t pumps and increases make cool CV pump suction. 	
5 <u>ALIGN SEAL RET</u> a. Close sea isolation · 1CV810 · 1CV811	l return containment valves: 0	

COMPONENT COOLING MALFUNCTION UNIT 1

BWOA PRI-6

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[STEP ACTION/EXPECTED RESPONSE RESPONSE NOT OBT	TAINED
	ATTACHMENT A (PG 5 OF 15) LOSS OF COMPONENT COOLING ************************************	
	<pre>* temperature is used to measure CENT * * CHG pump fluid temperature. * ***********************************</pre>	
1 1	6 <u>MAINTAIN CENT CHG PUMP AND RCP</u> <u>COOLING:</u>	
3	 a. Adjust seal injection flow to: Maintain seal water heat exchanger outlet temperature - LESS THAN 160°F: 1TI-0177 a. IF unable to maintain water heat exchanger outlet temperature 10 than 180°F OR PZR levent THEN perform the following: 	e88
4	-AND- • Maintain seal injection flow - <u>GREATER THAN 6 GPM PER</u> • DUMP • O 1CV112D • O 1CV112E	CHG
,	-AND- 2) Close VCT outlet valve(s):	3
	 o 1CV112B o 1CV112C IF unable to maintain water heat exchanger outlet temperature lethan 200°F OR PZR level less than 70%, THEN 60 TO ATTACHMENT Step 1 (Page 35). b. Check VCT level - <u>GREATER THAN</u> b. Open RWST to CENT CHG suction valves: o 1CV112D o 1CV112E 	ss 3 el 3 D, 3

COMPONENT COOLING MALFUNCTION UNIT 1

18w0A PRI-6

		1
STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED	
ATTACHMENT A (PG (LOSS OF COMPONENT	6 OF 15)]
7 <u>CONTROL PZR LEVEL</u> :		
a. Check PZR level - <u>AT PROGRAM</u> <u>LEVEL</u>	a. Perform the following to maintain PZR at program level, while continuing with this procedure:	3) 3 3 3
	o Cooldown per 1BwEP ES-0.2, NATURAL CIRCULATION COOLDOWN.	2 2 3
	o Cooldown per 1BwOA PRI-10, LOSS OF RHR COOLING.	נ ג ג
	injection flow to between <u>6 GPM</u> and <u>8 GPM</u> per pump to minimize PZR level rise	3 3 3

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COMPONENT COOLING MALFUNCTION UNIT 1

BWOA PRI-6

-	STEP	ACTION/EXPECTED RESPONSE	
1		IN TOTAL LOTED RESPONSE	RESPONSE NOT OBTAINED
		<u>ATTACHMENT A (PG</u> LOSS OF COMPONENT	7 OF 15) COOLING
3	8 <u>Prepa</u> Resto	<u>RE CC SYSTEM FOR</u> RATION:	
3	•	<pre>Decate and isolate outleakage: Contact Rad Waste for sump indication CC heat exchangers Spent fuel pool heat exchangers Waste gas compressor heat exchangers Boron recycle evaporators PD pump oil coolers CC system relief valves RCP motor bearing oil coolers Containment penetration cooling coils CC Rad Monitors:</pre>	 a. <u>IF</u> CC surge tank level is less than <u>13%</u>, <u>THEN</u> isolate makeup by locally closing: Demin water isolation valve: ICC185 (426' N11) Manual isolation from primary water valve: ICC184 (426' P11)
	o	o OPRO9J (364' N17) o 1PRO9J (364' P15) HRSS sample coolers	
	0	Aux building general area	
		Isolate CC system per BwOP CC-8, ISOLATION OF CC BETWEEN UNITS 1 AND 2 nued on next page	

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COMPONENT COOLING MALFUNCTION UNIT 1

1**BijOA** PRI-6

STEP	ACTION/EXPECTED RESPONSE		RESPONSE NOT OPTIMIS	ר
	ATTACHMENT A (PG	8 OF	RESPONSE NOT OBTAINED	ſ
Step 8	LOSS OF COMPONENT (continued)	<u>[COO]</u>	LING	
b. Lo	cally isolate CC to inservice tdown HX(s):			
o	Heat Exchanger 1A:		· ·	
	· 1CC9452A (383' U16) · 1CC9452B (383' U16)			
о	Heat Exchanger 1B:			
	 1CC9452C (383' U16) 1CC9452D (383' U16) 			
c. Che isc	ck RCP thermal barrier plation valve - <u>CLOSED</u> :	c.	Close 1CC685.	,
•	1CC685			
d. Che	ck CC system - <u>INTACT</u>	d.	ETURN TO Step 6 (Page 14).	, ,
e. Che <u>ANY</u>	ck SX flow - <u>ESTABLISHED TO</u> <u>CC HEAT EXCHANGER</u>	e.I	Perform the following:	.
		c	Locally adjust SX outlet from CC heat exchanger valve(s) to maintain CC temperature less than 105°F:)))]
			 0 1HS-SX048 (346' M16) 1SX007 (346' +12' M16) 0 0HS-SX051 (346' M16) 0SX007 (346' +12' 	3 3 3 3
		o	CC HX from Unit-2 per BwOP CC-10, ALIGNMENT OF THE 0 CC DIMP TO 1 1000	3 3 3
		Step	continued on next page	

COMPONENT COOLING MALFUNCTION UNIT 1

ſ	STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	Step 8	<u>ATTACHMENT A (PG</u> LOSS OF COMPONENT (continued)	9 OF 15) COOLING
3	f		<u>IF</u> SX flow can <u>NOT</u> be established to a CC heat exchanger, <u>THEN</u> RETURN TO Step 6 (Page 14).
·	· · · · · · · · · · · · · · · · · · ·	Check surge tank level – <u>GREATER THAN 35%</u>	f. Restore surge tank level to greater than <u>35%</u> :
			 <u>IF</u> CC surge tank is greater than <u>13%</u>, <u>THEN</u> unisolate make up valves:
			 Demin water isolation valve: 1CC185 (426' N11)
			• Manual isolation from primary water valve:
			· 1CC184 (426' P11)
			IFCC surge tank levelis less than 13%,THENperformBWOPCOMPONENTCOMPONENTCOLINGFILLINGANDVENTING.

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COMPONENT COOLING MALFUNCTION UNIT 1

18w0A PRI-6

-	ſs	TEF	5	ACTIC		CTED RESPO					
						UIED RESPO	NSE		RESPONSE N	OT OBTAINED	Γ
						ATTACHMENT LOSS OF CO	A (PG MPONENT	10 _CC	<u>OF 15)</u> DLING		
	9) 5	TART	CC SYST	DI:				1)		
, ,		a	i. Ro ei	efer to stablis	the fo h CC fl	ollowing to ow:			н		
			ο	UU-1,	ONE CC COMPON M START	pump per H ENT COOLING UP	Bwop G Water	•			
			0	excha	nger pe FION OF	t 0 CC heat r BwOP CC-8 CC BETWEEN	1				
			ο	Per Di	VP CC-	CC pump br 10, ALIGNME P TO A UNIT					
			ο	DWOP	C-14, *	ted train p POST LOCA THE CC SYS					
		b.	Che	eck CC	flow -	RESTORED		b.	RETURN TO Step 6 (Page 14).		
	10	<u>CH</u>	eck r	ah coolii	ig not re	QUIRED:			-		ľ
		a.	RH <u>RUN</u>	system <u>INING I</u>	- <u>Not</u> N Shutd	<u>PREVIOUSLY</u> OWN COOLING	ł	a.	GO TO ATTACHMENT 3 (Page 33) to r to RH heat excha	estore cc	,
	11	<u>res</u> Equ	TORE	<u>CC TO A</u> NT:	FFECTED					5	
		ο	Spe	nt fue]	pool o	cooling					
		0	Was	te gas	compres	sor					
		ο	DWU	P CV-22	at exch , SWITC AT EXCH	anger per HING INSERV ANGERS	VICE				
		0	Sea]	l water	heat e	xchanger					

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COMPONENT COOLING MALFUNCTION UNIT 1

STEP ACTION/EXPECTED RESI	PONSE RESPONSE NOT OBTAINED
<u>ATTACHME</u> LOSS OF	NT A (PG 11 OF 15) COMPONENT COOLING
12 <u>ESTABLISH RCP THERMAL BARRIER</u> <u>COOLING</u> :	
a. Check RCP temperatures:	i corror and the following:
• RCP lower radial bear temperatures - <u>LESS 1</u> <u>225°F</u>	ring 1) Close affected RCP seal THAN injection isolation valve(s):
• RCP seal outlet temperatures – <u>LESS 1</u> 235°F	0 1CV8355A 0 1CV8355B 0 1CV8355C 0 1CV8355D
	2) Open charging line containment isol valves:
	· 1CV8105 · 1CV8106
	3) Perform 1BwOA RCP-2, LOSS OF SEAL COOLING, ATTACHMENT A, while continuing with this procedure.
	4) Establish letdown per BwOP CV-17, ESTABLISHING AND SECURING NORMAL AND RH LETDOWN FLOW.
	5) GO TO Step 16c (Page 22).
b. Open CC from thermal barr isolation valve:	ier
· 1CC685	
D	20 of 38

COMPONENT COOLING MALFUNCTION UNIT 1

BWOA PRI-6

-	S	TEP	ACTION/EXPECTED RESPONSE		
ſ				RESPONSE NOT OBTAINED	
			<u>ATTACHMENT A (PG</u> LOSS OF COMPONENT	<u>12 OF 15)</u>	
	13	FS	TABLISH NORMAL CHARGING:	<u>1_COOLING</u>	
	Ţ				
		a	. Open charging line containment isolation valves:		
3			- 1CV8105 - 1CV8106		
3		b.	Check seal injection – <u>ESTABLISHED</u>	 b. <u>IF</u> seal injection is isolated for outage activities, <u>THEN</u> perform the following: 1) Start a CENT CHG pump is 	£
				necessary. 2) Establish letdown per	
				BWOP CV-17, ESTABLISHIN AND SECURING NORMAL AND RH LETDOWN FLOW, if desired.	IG
				3) GO TO Step 18 (Page 23).	
		c.	Throttle 1CV182 to maintain seal injection flow – <u>BETWEEN</u> <u>8 GPM AND 13 GPM</u>		
	14	<u>EST</u>	ABLISH LETDOWN:		
			Establish letdown per BwOP CV-17, ESTABLISHING AND SECURING NORMAL AND RH LETDOWN FLOW	a. Establish excess letdown per BwOP CV-15, EXCESS LETDOWN OPERATIONS.	1 1 1
1	.5	REST	TORE SEAL RETURN FLOW:		
		a.	Open seal water return containment isolation valves:		
			- 1CV8100 - 1CV8112		
l					

COMPONENT COOLING MALFUNCTION UNIT 1

)			
	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED	
	ATTACHMENT A (POLICES OF COMPONENT	G 13 OF 15) NT COOLING]
	16 ESTABLISH PZR PRESSURE CONTROL:		
3	a. Check RH system – <u>NOT RUNNING</u> <u>IN SHUTDOWN COOLING</u>	a. <u>IF</u> RCP restart is <u>NOT</u> desired, <u>THEN</u> GO TO Step 17.	3
3 3 3	b. Start <u>ONE</u> RCP per 1BwOA ESP-1, REACTOR COOLANT PUMP STARTUP DURING ABNORMAL CONDITIONS	b. Start an RCP per BwOP RC-1, STARTUP OF A RCP.	1 1
	c. Cycle PZR heaters to maintain saturated conditions in the PZR		
	d. Control PZR pressure using normal spray	d. <u>IF</u> normal letdown is in service, <u>THEN</u> use aux spray to control PZR pressure:	3 3 3 3
		 Close normal PZR spray valves:))
			3
		2) Open PZR aux spray valve:	
		· 1CV8145	
		3) Close charging to loop isolation valves:	
		· 1CV8146 · 1CV8147	J
		<u>IF</u> normal letdown is <u>NOT</u> in service, <u>THEN</u> use a PZR PORV while maintaining PRT integrity.	3
3	17 <u>CHECK CENT CHG PUMP RECIRC</u> <u>STATUS</u> :		
3	a. Recirc flowpath – <u>NOT</u> <u>PREVIOUSLY ALIGNED TO HUT</u>	a. GO TO ATTACHMENT D, Step 4 (Page 37).	
- [

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COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
ATTACHMENT A (PG LOSS OF COMPONENT	14 OF 15)
18 <u>ALIGN CENT CHG PUMP SUCTION TO</u> <u>VCT</u> :	ſ
a. Check VCT level - <u>GREATER THAN</u> <u>37</u> %	a. Perform the following:
	1) Adjust VCT level.
	2) Continue with Step 19 (Next Page). WHEN VCT level is greater than <u>37%</u> , <u>THEN</u> do Steps 18b, 18c and 18d.
b. Check VCT pressure – <u>BETWEEN</u> <u>15 PSIG AND 65 PSIG</u>	b. Restore VCT pressure.
 C. Open VCT outlet valves: 1CV112B 	c. Locally open any closed valve:
· 1CV112C	o 1CV112B (426' Q16 VCT valve aisle) o 1CV112C (426' Q16 VCT valve aisle)
d. Close RWST to CENT CHG pump suction valves:	d. Locally close any open valve:
 1CV112D 1CV112E 	0 1CV112D (364' +12' U13 CWA) 9 1CV112E (364' +10' U13
	0 1CV112E (364' +10' U13 CWA)

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COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

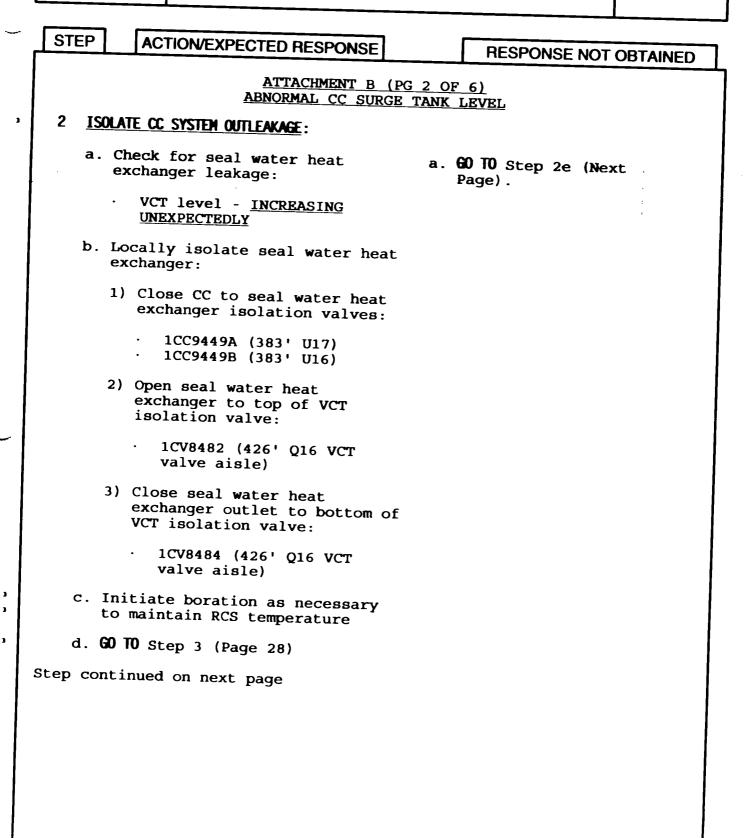
ST	TEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	<u>ATTACHMENT A (PG</u> LOSS OF COMPONENT	15 OF 15)
19	RESTORE AUTO PZR LEVEL CONTROL:	
	a. Check PZR level at - <u>PROGRAM</u> <u>LEVEL</u>	a. Adjust 1CV121 to restore pressurizer level to program level.
		Continue with Step 20. <u>WHEN</u> pressurizer level is at program level, <u>THEN</u> do Steps 19b and 19c.
	b. Place 1CV121 controller in - <u>AUTO</u>	
	c. Place Master PZR level controller in - <u>AUTO</u>	
20	<u>RETURN TO MAIN BODY, Step 3</u> (Page 6)	
	- EN D -	

COMPONENT COOLING MALFUNCTION UNIT 1

STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
<u>ATTACHMENT B (PG</u> ABNORMAL CC SURGE	TANK LEVEL
1 <u>CHECK CC SURGE TANK LEVEL</u> :	
a. Surge tank level - <u>DECREASING</u>	1 - (-uje 2)/.
b. Surge tank level - <u>GREATER THAN</u> 50%	b. Verify CC surge tank demin water makeup valve is OPEN:
	· 1CC183
	IF surge tank level is less than 45%, THEN verify CC surge tank primary water makeup valve is OPEN:
	· 1CC182

COMPONENT COOLING MALFUNCTION UNIT 1

1BWOA PRI-6



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COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

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Г	STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
		<u>ATTACHMENT B (PG</u> ABNORMAL CC SURGE T	3 OF 6)
	Step 2	(continued)	
2	e. La o o o o o o o o o o o o o o o o o o	<pre>contended) contact Rad Waste outleakage: Contact Rad Waste for sump indication CC heat exchangers Spent fuel pool heat exchangers Waste gas compressor heat exchangers Boron recycle evaporators PD pump oil coolers CC system relief valves RCP motor bearing oil coolers Containment penetration cooling coils CC Rad Monitors: 0 OPR09J (364' N17) 0 1PR09J (364' P15) HRSS sample coolers Aux building general area Isolate CC system per BwOP CC-8, ISOLATION OF CC BETWEEN UNITS 1 AND 2 </pre>	e. IF surge tank level can NOT be maintained greater than 133, THEN 60 TO ATTACHMENT A, Step 1 (Page 10).

(Page 3)

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COMPONENT COOLING MALFUNCTION UNIT 1

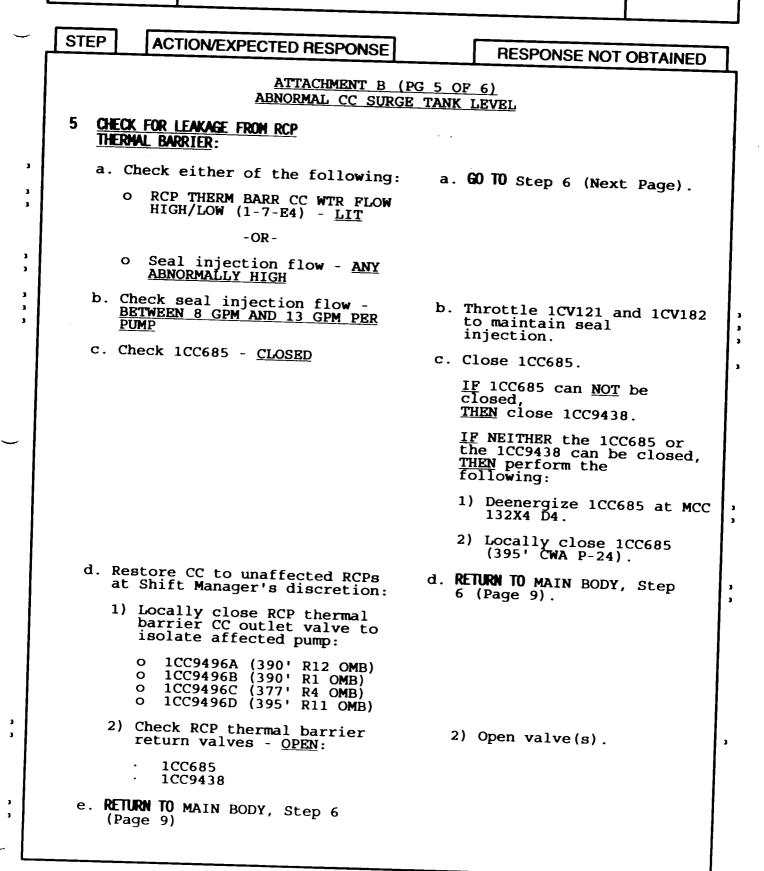
STEP ACTION/EXPECTED RESPONSE **RESPONSE NOT OBTAINED** ATTACHMENT B (PG 4 OF 6) ABNORMAL CC SURGE TANK LEVEL CHECK OUTLEAKAGE ISOLATED: 3 RETURN TO Step 1 (Page 25). • Surge tank level - <u>STABLE</u> -AND-Surge tank makeup valves -• <u>CLOSED</u>: 1CC182 • 1CC183 • RETURN TO MAIN BODY, Step 2 4

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COMPONENT COOLING MALFUNCTION UNIT 1

1BWOA PRI-6



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COMPONENT COOLING MALFUNCTION UNIT 1

-	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
3	<u>ATTACHMENT B (PG</u> <u>ABNORMAL CC SURGE</u> 6 <u>ISOLATE CC SYSTEM INLEAKAGE</u> :	6 OF 6) TANK LEVEL
	a. Check inleakage - <u>FROM RCS</u> :	a. Perform the following:
	 CC heat exchanger outlet radiation - <u>AT ALERT ALARM OR</u> <u>INCREASING</u>: 	1) Locate and isolate inleakage:
	 0 1PR09J Grid 1 1PS109 (UNIT 1) 0 0PR09J Grid 1 0PS109 	o Surge tank makeup o Surge tank loop seal fill
	(UNIT 0)	o CC heat exchanger(s)
		2) GO TO Step 7.
	b. Notify Chemistry to sample CC system for activity	
3 3	<pre>c. Locate and isolate inleakage from heat exchanger(s):</pre>	
	o Letdown o Excess letdown o RH o HRSS sample coolers	
	GIECK INLEWAL ISULAIED:	RETURN TO Step 5 (Previous , Page).
	• Surge tank level - <u>STABLE</u>	rage,
	- AND -	
	 Surge tank drain valves - <u>CLOSED</u>: 	
	- 1CC2020A (426' M10) - 1CC2020B (426' M10)	
	8 <u>RETURN TO MAIN BODY, Step 6</u> (Page 9)	
	- END -	

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COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

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STEP	ACTION/EXPECTED RESPONSE	PESPONCE NOT OPPOND
		RESPONSE NOT OBTAINED
	<u>ATTACHMENT C (PG 1</u> LOSS OF CC WHEN RH IN SHUT	<u>OF 4)</u> DOWN COOLING
1 <u>CH</u>		
a.	Close RH to CV system letdown a flow control valve:	. Locally close RH letdown isolation valve(s):
	• 1CV128	 O 1RH8734A (364' S14 CWA 25' West of door) O 1RH8734B (364' V14 CWA 6' Bast of door)
b.	RH pump discharge temperature - b. <u>GREATER THAN 200°F</u>	Continue with Step 2 (Next Page). <u>IF</u> RH pump discharge temperature increases greater than <u>200°F</u> , <u>THEN</u> do Steps 1c, 1d, 1e and 1f.
c.	Stop the running RH pump	
d.	Close affected RH heat exchanger flow control valve:	
	O 1RH606 (1A RH HX) O 1RH607 (1B RH HX)	
e.	Close affected CC to RH heat exchanger isolation valve:	
	o 1CC9412A (1A RH HX) o 1CC9412B (1B RH HX)	
,	of core cooling per 1BwOA PRI-10, LOSS OF RHR COOLING while continuing with this	
	1 <u>CH</u> a. b. c. d. e.	ATTACHMENT C (PG 1 LOSS OF CC WHEN RH IN SHUT 1 CHECK RH STATUS: a. Close RH to CV system letdown a flow control valve: 1CV128 b. RH pump discharge temperature - b. <u>GREATER THAN 200°F</u> c. Stop the running RH pump d. Close affected RH heat exchanger flow control valve:

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COMPONENT COOLING MALFUNCTION UNIT 1

1BwOA PRI-6

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STEP ACTION/EXPECTED RESPONSE		RESPONSE NOT	OBTAINED	יד ו
<u>ATTACHMENT C (1</u> LOSS OF CC WHEN RH IN	PG 2 OF SHUTDO	·		<u>ן</u>
2 <u>RESTORE COMPONENT COOLING:</u>				
a. Check CC PUMP SUCT TEMP HIGH (1-2-D5) - <u>NOT LIT</u>		GO TO ATTACHMENT A 4 (Page 12).	A, Step	2
b. Start a standby CC pump	b. i	Perform the follo	wing:	3
	•	Place ALL CC p Pull Out.	umps in	3
	•	GO TO ATTACHMEN Step 4 (Page 1)	T A, 2).	2

COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

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	STEP ACTION/EXPECTED RESPONSE BESPONSE NOT OBTAINED	 ר
		Ц
	<u>ATTACHMENT C (PG 3 OF 4)</u> LOSS OF CC WHEN RH IN SHUTDOWN COOLING	
Ľ	3 <u>RESTORE RH COOLING</u> :	
, ג נ	a. Check RCS hot leg temperature – a. GO TO Step 3d. LESS THAN 260°F	
3 3 3 3	 b. Place the previously non-running RH train in shutdown cooling per - <u>BwOP</u> <u>RH-6, PLACING THE RH SYSTEM IN</u> <u>SHUTDOWN COOLING</u> b. <u>IF</u> both RH trains were previously running, <u>THEN</u> GO TO Step 3d. 	3
3 3	c. RETURN TO procedure and step in effect	
נ ג	d. Align previously running RH train:	
1 1 3	1) Locally close RH heat exchanger CC outlet flow control valve:	
-1 1 1 1	0 1CC9507A (1A RH HX) (364' +10' S17) 0 1CC9507B (1B RH HX) (364' +10' V17)	
1 1	2) Open CC to RH heat exchanger isolation valve:	
3	0 1CC9412A (1A RH HX) 0 1CC9412B (1B RH HX)	
	Step continued on next page	

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COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

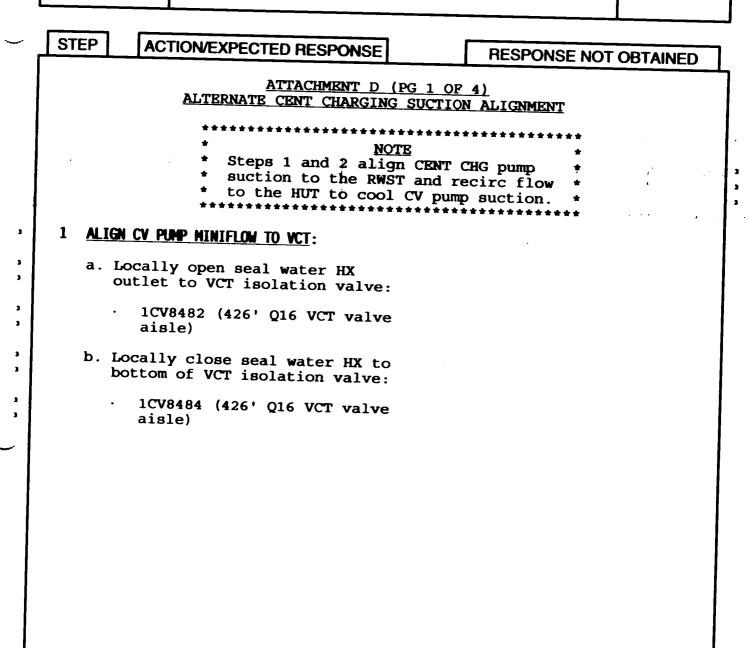
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STEP	ACTION/EXPECTED RESPONSE	[RESPONSE NOT OBTAINED	٦	
ATTACHMENT C (PG 4 OF 4) LOSS OF CC WHEN RH IN SHUTDOWN COOLING					
Step 3d	(continued)		n <u>COOLING</u>		
3)	Concurrently perform the following:				
	a) Slowly open CC to RH heat exchanger flow control valve to establish cooling:	' t 、	1999 - 1999 - 1997 - 1 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 - 1997 -		
	 O 1CC9507A (1A RH HX) (364' +10' S17) O 1CC9507B (1B RH HX) (364' +10' V17) 				
	b) Locally check CC to RH heat exchanger flow - <u>NO</u> <u>SIGNS OF WATER HAMMER</u>		 b) Maintain current RH heat exchanger CC outlet flow until water hammer stops. 		
4)	Check desired CC flow - RESTORED TO RH HEAT EXCHANGER	4)	Do <u>NOT</u> proceed until desired CC flow is established to the RH heat exchanger.		
DW	ace RH train in service per – <u>DP RH-6, PLACING THE RH</u> STEM IN SHUTDOWN COOLING				
	TO STEP IN EFFECT:				
a. Che fro	eck this attachment entered om – <u>MAIN BODY, Step 2a RNO</u>	a. RET Ste	URN TO ATTACHMENT A, ep 11 (Page 19).	, ,	
b. RET (Pa	URN TO MAIN BODY, Step 2b Ige 4)				
	- END -				
				1	
			I		

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COMPONENT COOLING MALFUNCTION UNIT 1

1BNOA PRI-6



REV. 100 COMPONENT COOLING MALFUNCTION 1B-OA UNIT 1 PRI-6 STEP ACTION/EXPECTED RESPONSE **RESPONSE NOT OBTAINED** ATTACHMENT D (PG 2 OF 4) ALTERNATE CENT CHARGING SUCTION ALIGNMENT ALIGN CENT CHG PUMP RECIRC FLOW 2 3 TO HUT VIA VCT AND RHCS: з a. Obtain key and locally open 3 3 recycle holdup tank makeup 3 isolation valve: 3 1CV8553 (364' +20' S13 CWA) . 3 b. Place MAKEUP CONTROL switch 3 to - OFF 3 c. Place the following RMCS valve з control switches to - CLOSE: з 1CV110A 3 1CV111A 3 1CV111B d. Locally open RWST and recycle holup tank makeup isolation valve: э 1CV8432 (426' Q16 VCT valve з aisle) 3 e. Cycle 1CV110B to maintain VCT e. <u>IF</u> VCT level can <u>NOT</u> be 3 level - BETWEEN 20% AND 95% maintained less than 95%, THEN locally open VCT drain isolation valve as necessary: 1CV8419 (426' Q16 VCT valve aisle) RETURN TO ATTACHMENT A, Step 7 3 3 3 (Page 15)

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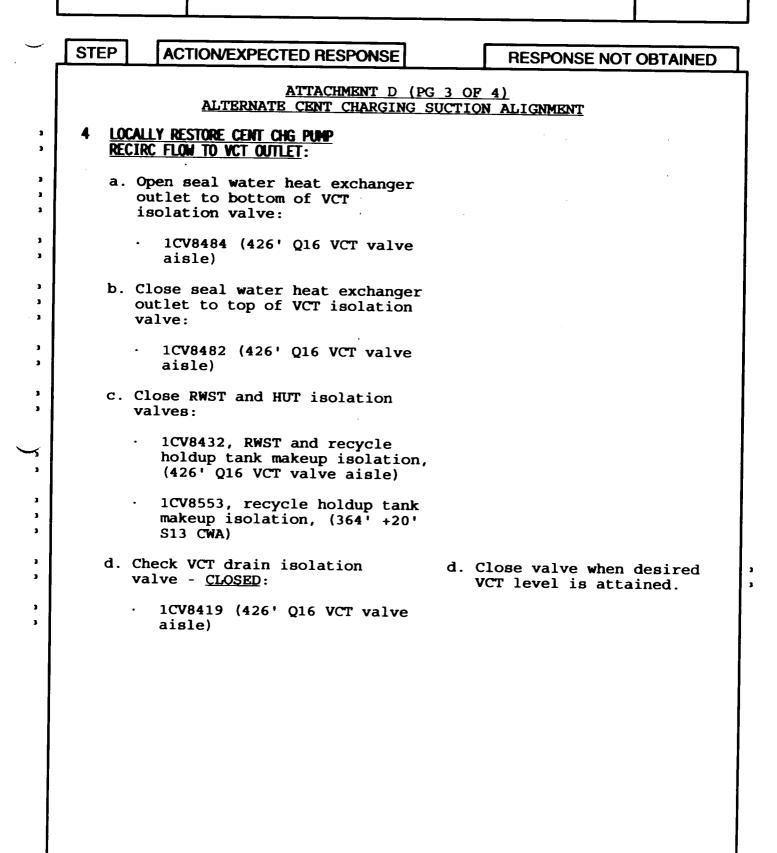
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COMPONENT COOLING MALFUNCTION UNIT 1

1BwOA PRI-6



COMPONENT COOLING MALFUNCTION UNIT 1

1**BWOA** PRI-6

	STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED					
	ATTACHMENT D (PG 4 OF 4) ALTERNATE CENT CHARGING SUCTION ALIGNMENT							
2	5 <u>R</u>	estore hakeup control system:						
3	а	. Place RMCS valve control switches to - <u>AUTO</u> :						
3 3 3 3		 1CV110A 1CV110B 1CV111A 1CV111B 						
3 3 3 3	b	. Check boric acid flow controller set for - <u>GREATER</u> <u>THAN CURRENT RCS BORON</u> <u>CONCENTRATION</u>	b. Adjust flow controller setting.					
3	С	. Check boric acid flow controller in – <u>AUTO</u>	c. Place controller in AUTO.					
3	đ	. Place MODE SELECT switch in - <u>AUTO</u>						
· ·	е	. Place MAKEUP CONT switch to - <u>START</u>						
1 1	6 <u>Re</u> (P	TURN TO ATTACHMENT A, Step 18 Page 23)						
		- EN D-						

OPERATOR ALLEGOR BEIMARS FOR 18WOA PRI-6

IF SURGE TANK LEVEL CAN NOT BE MAINTAINED GREATER THAN 132 OR CC PUMP SUCT TEMP HIGH (1-2-D5) ANNUNCIATES. THEN PERFORM THE FOLLOWING:

- 1. Place <u>ALL</u> CC pumps in <u>PULL OUT</u>.
- 2. Trip the reactor.
- 3. Trip ALL RCPs.
- 4. Concurrently perform the following:
 - 1BwEP-0, REACTOR TRIP OR SAFETY INJECTION
 - · ATTACHMENT A Step 2 (Page 10).

JOB PERFORMANCE MEASURE

TASK TITLE: Drain the Pressuriser Relief Tank (PRT)	
JPM No.: N-119	REV: <u>2a</u>
TPO NO.: IV.C.RY-03	K&A NO.: (007A1.01)
TASK NO.: RY-003	K&A IMP: 2.9/3.1
TRAINEE:	
EVALUATOR :	DATE :
The Trainee: PASSED this JPM. FAILED CRITICAL ELEMENTS: (*) 3,4,6,7 CRITICAL TIME: NA EVALUATION METHOD: PERFORM SIMULATE	TIME STARTED: TIME FINISHED: JPM TIME: MINUTES APPROX COMPLETION TIME: 10 MINUTES LOCATION: IN PLANT SIMULATOR
GENERAL REFERENCES:	
1. BWOP RY-4 Rev 8 Dynaming the n	

1. BwOP RY-4 Rev. 8, Draining the Pressurizer Relief Tank MATERIALS:

None

TASK STANDARDS:

1. Decrease PRT level to ≤ 80 %, but ≥ 75 %. 2. Restores PRT Pressure to > 0 psig, if reduced to ≤ 0 psig. 3. Demonstrates the use of good Core Work Practices.

TASK CONDITIONS:

1. You are the Assist NSO.

2. The Unit is at power.

INITIATING CUES:

1. PRT level has risen to 81% due to inadvertent opening of a PZR PORV. The US has directed you to lower PRT level to 78-79%.

N-119(6/21/01)

PERFORMANCE CHECKLIST

STANDARDS

SAT UNSAT N/A

RECORD START TIME

Note: Examinee may refer to BwAR 1-12-A7 "PRT LEVEL HIGH LOW." Actions here will direct 1) Checking PORVs and Safety Valves NOT open, 2) Drain the PRT per BwOP RY-4, 3) Check RCS leakage. It is not required for the examinee to perform these actions, but is acceptable if actions are completed.

- 1. Refer to BwOP RY-4, Locate and Open BwOP RY- □ □ □
 "Draining the PRT." 4.
 (CUE: All Prerequisites, Precautions, Limitations and Actions have been met.)
- 2. Verify/ Open 1AOV-RY8033, At 1PM05J, VERIFY/OPEN: Nitrogen Supply to PRT • 1AOV-RY8033 □ □ □ □ Isolation valve.
- *3. Verify/ Open 1RE1003, RCDT At 1PM11J, OPEN: Pumps Discharge Cnmt • 1RE1003 Isolation Valve.
- *4. Open 1AOV-RY8031, PRT At 1PM05J, OPEN:
 Drain Isolation Valve.
 *1AOV-RY8031
 - 5.Verify/Start 1RE01PA/B,
RCDT Pump.At 1PM05J:I00
 - VERIFY PRT pressure remains > 0 psig on 1PI-469.

NOTE: The following step will be CRITICAL, if during the lowering of PRT level, the PRT pressure drops to ≤ 0 psig and the operator does NOT stop draining the PRT.

N-119(6/21/01)

PERFC	RMANCE CHECKLIST	STANDARDS	SAT	UNSAT	N/A
•6.	Verify PRT Pressure remains > 0 psig.	 On 1PM05J: Monitors PRT pressure indicator 1PI-469 Ensures PRT pressure remains > 0 psig while draining. If PRT pressure falls to 0 psig, then immediately: Stops draining PRT by stopping the running RCDT pump. Allows PRT pressure to 			
.*7.	Close 1AOV-RY8031, PRT Drain Isolation Valve, when desired level is reached.	rise to ~3 psig, before restarting RCDT pump. When PRT level is between 75-80%, on 1PM05J, takes control switch for 1AOV- RY8031 to CLOSE.		D	
8.	Stop running RCDT pump.	On 1PM05J, VERIFY/STOP RCDT pump when 1AOV RY- 8031 CLOSES: ° 1RE01PA • 1RE01PB	D		D

(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- You are the Assist NSO. The Unit is at power. 1.
- 2.

INITIATING CUES:

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PRT level has risen to 81% due to inadvertent opening of a PZR PORV. The US has directed you to lower PRT level to 78-79%. 1.

SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-119

REQUIRED SIMULATOR MODE(S): At power, steady state MALFUNCTION #'S: N/A

COMMENTS:

- 1) Vent PRT, then start filling PRT.
- 2) Fill PRT to 81% level.
- 3) Ensure RCDT pump controls in AUTO on 1PM05J.
- 4) Ensure 1RE1003 is closed and in AUTO on 1PM11J.
- 5) Stop PRT Venting.

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BwOP RY-4 Revision 9 Reference Use

DRAINING THE PRESSURIZER RELIEF TANK

A. STATEMENT OF APPLICABILITY

This procedure outlines the steps necessary to drain the Pressurizer Relief Tank (PRT).

B. <u>REFERENCES</u>

- 1. Station procedures:
 - a. BwOP RE-1, Reactor Coolant Drain Tank Pump Startup.
 - b. BwOP RE-2, Reactor Coolant Drain Tank Pump Shutdown.
- 2. Station Drawing: M-60/135 Sheet 6, Diagram of Reactor Coolant.

C. <u>PREREQUISITES</u>

- 1. RCDT pumps are available for operation.
- 2. The Nitrogen header is capable of supplying the PRT.
- 3. Sufficient storage capacity exists in the Recycle Holdup Tanks.
- 4. Notify the Radiation Protection Department that this procedure is being performed and the purpose of the performance.
- D. <u>PRECAUTIONS</u>

None.

BwOP RY-4 Revision 9 Reference Use

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E. LIMITATIONS AND ACTIONS

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- 1. Water level in the Pressurizer Relief Tank should be maintained between <u>59</u>% and <u>88</u>% in Modes 1-4.
- 2. Control PRT draining such that PRT pressure does not decrease below <u>0</u> psig.
- 3. Frequent need for draining the PRT indicates excessive leakage into the tank. Check for possible sources of in leakage:
 - a. Primary Water Make-Up.
 - b. Pressurizer Safeties and Reliefs.
 - c. Relief Valves.
 - 1) Letdown relief.
 - 2) RCP seal return line relief (from RCP seals or excess letdown).
 - d. RCS Valve leakoff.

F. MAIN BODY

- 1. VERIFY/OPEN, at _PM05J, _AOV-RY8033, N₂ to PRT isol Viv.
- 2. VERIFY/OPEN, at _PM11J, _RE1003, RCDT Pumps Discharge Cnmt Isol. Viv.
- 3. OPEN, at _PM05J, _AOV-RY8031, PRT Drain Isol. VIv.
- 4. VERIFY/START_RE01PA/B, RCDT Pump, at _PM05J.

NOTE

The rate at which the PRT is drained is greater than the rate at which N_2 is supplied. Verify that PRT pressure remains above $\underline{0}$ psig as indicated on _PI-469 at _PM05J.

- 5. IF the PRT pressure reaches approximately <u>0</u> psig, PERFORM the following:
 - a. STOP _RE01PA/B, RCDT Pump, at _PM05J.
 - b. AFTER PRT pressure is restored to approximately <u>3</u> psig, START _RE01PA/B, RCDT Pump, at _PM05J.
 - c. CONTINUE with the draindown of the PRT UNTIL the desired level is reached.
- 6. WHEN desired level is reached, CLOSE _AOV-RY8031, Drn. Isol. Viv. at _PM05J.
- 7. VERIFY/STOP _RE01PA/B when _AOV-RY8031 closes.

JOB PERFORMANCE MEASURE

TASK TITLE: Restore from Auxiliary Feedwater Check	Valve Leakage
JPM No.: N-57a	REV: 0
TPO No.:	K&A NO.: (035K1.01)
TASK No.:	K&A IMP: 4.2/4.5
TRAINEE:	
EVALUATOR :	DATE:
The Trainee: PASSED this JPM. FAILED	TIME STARTED:
CRITICAL ELEMENTS: (*)4	
CRITICAL TIME: NA	JPM TIME: MINUTES
EVALUATION METHOD: PERFORM SIMULATE	APPROX COMPLETION TIME 8 MINUTES LOCATION: IN PLANT SIMULATOR
GENERAL REFERENCES:	
1. 1BwOA SEC-7, Rev. 4A, Auxiliary Feedwat	er Check Valve Leakage
MATERIALS:	
Copy of 1BWOA SEC-7.	
TASK STANDARDS:	
 Recover AFW line temperatures. Demonstrates the use of good Core Work B 	Practices (CWP)
TASK CONDITIONS:	
 You are the Assist NSO. Unit 1 is at 100% power. 	
INITIATING CUES:	
1. Auxiliary Feedwater line temperature fai Train A AFW flow path operability non ro	led to return to normal following a putine surveillance. 18wOA SEC-7.

Train A AFW flow path operability non routine surveillance. 1BwOA SEC-7, "Auxiliary Feedwater Check Valve Leakage" is in progress to address suspected check valve leakage on the Train A, loop 1B injection line. The crew has completed performing step 2. AFW piping has cooled to <130°F. You have been directed by the US to complete steps 3&4 of 1BwOA SEC-7.

	RECOR	FORMANCE CHECKLIST D START TIME When examinee locates corre	STANDARDS	SAT	UNSAT	N/A
			ct procedure, provide a copy	for place	cekeeping	1.
$\overline{}$	1.	Refer to 1BwOA SEC-7.	Locate and Open 1BwOA SEC-7.			
	1BWOA SEC-7. SM has	previously evaluated for	o Inform US of entry			
		Affected temp is 98°F if asked)				
	2.	Verify 1AF013B Closed	Verify closed affected SG isolation valve: • 1AF013B			
	*3.	Start 1A AFW Pump	Start 1A AFW Pump per	_		
	(CUE:	All Prereqs, precautions, Limits and actions of BwOP AF-5 are met. An operator is standing by locally and ready to start 1A AFW Pump. Through step 9 of AF-5 is complete. Step 10 is NA per SM.	BwOP AF-5 O Review Prereqs, precautions, limits and actions			
	(CUE:	LOCAL/REMOTE switch at 1PL04J is in REMOTE)	 Start the 1A AFW Pump from 1PM06J 			
~	(CUE :	Recirc flow is 98 gpm)	0 Verify recirc flow >84 gpm locally at FI- AF095			
	(CUE:	Local operator will complete AF-5T1 if asked)	<pre>0 Perform applicable steps of AF-5T1</pre>			
	*5.	Establish 15-20 gpm AFW flow	o Throttle open 1AF013B			0
		AF005B to maintain this flow rate.) Use time compression if	<pre>Identify failure of IAF013B to adequately control flow rate to 15- 20 gpm. 0 Open IAF013B • throttle 1AF005B to establish 15-20 gpm flow rate. 0 Maintain flow for a minimum of 10 minutes.</pre>			

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PEI	RFORMANCE CHECKLIST	STANDARDS	SAT	UNSAT	NT / N
*6.	Shutdown the 1A AFW Pump	Locate and open BwOP AF-6 and shutdown the 1A AFW Pump.			N/A
(CU	E: AF 1A lube oil pump is running.	 Direct local start of lube oil pump 			
(CU	E: AF004A is OPEN and in AUTO at local control panel)	 Place control switch at 1PM06J to NORM/AFTER TRIP Verify open AF004A 			
*7.	Restore AF Alignment	AT 1PM06J: • Verify 1AF013B OPEN • Set 1AF05B	D		0
(CU	: Crew will wait 6 hours to check AF piping <130°F. The JPM should be ended here.	Potentiometer at 6.8 O Inform US of need to wait 6 hours to recheck AF Temps.	• ; • ,		

_

(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- 1. You are the Assist NSO.
- 2. Unit 1 is at 100% power.

INITIATING CUES:

1. Auxiliary Feedwater line temperature failed to return to normal following a Train A AFW flow path operability non routine surveillance. 1BwOA SEC-7, "Auxiliary Feedwater Check Valve Leakage" is in progress to address suspected check valve leakage on the Train A, loop 1B injection line. The crew has completed performing step 2. AFW piping has cooled to 98°F. You have been directed by the US to complete steps 3&4 of 1BwOA SEC-7.

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SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-57

REQUIRED SIMULATOR MODE(S): N/A

MALFUNCTION #'S: N/A

COMMENTS:

Close 1AF013B (Train A, Loop 1B AF isolation valve)

Start 1A AFW Pump Aux Oil Pump. Ensure run light lit on 1PM06J

When AF013B begins to open, override CS to OPEN (1PM06J(A1) or (ZDI1AF013B) to force AF flow > 20 gpm. DELETE override when this is accomplished. REPEAT if further attempts at 1AF013B control is made. The object is to NOT allow control at 15-20 gpm and force throttling of 1AF005B.

A. <u>PURPOSE</u>

This procedure provides actions required to prevent steam binding of AF Pumps and potential waterhammer of AF piping due to check valve leakage.

B. <u>SYMPTOMS OR ENTRY CONDITIONS</u>

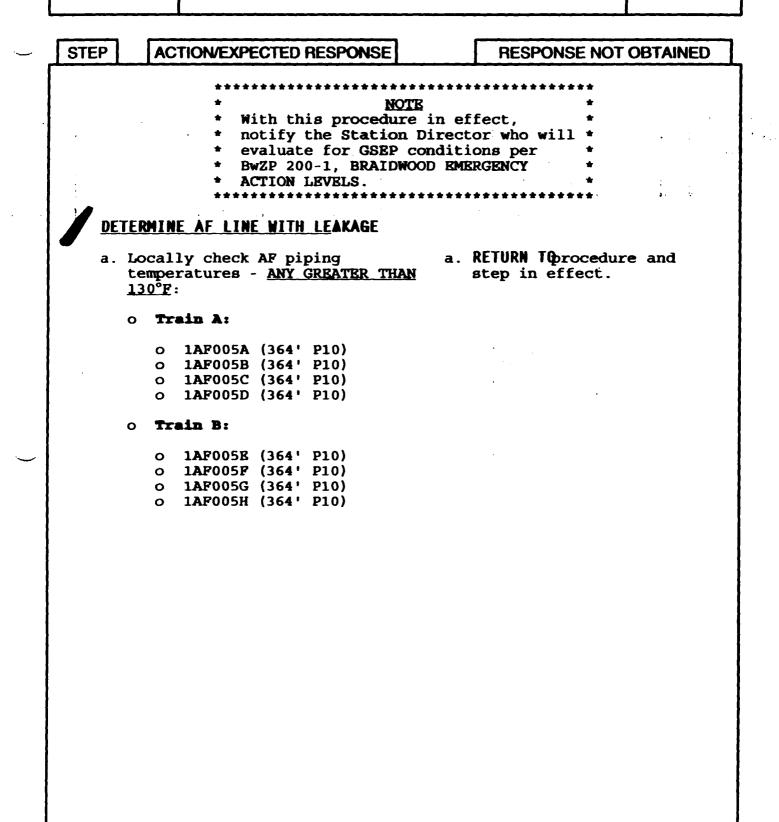
1) The following conditions may cause entry into this procedure:

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- o AF piping temperature greater than 130°F
- o AF pump discharge temperature greater than 130°F

*AUXILIARY FEEDWATER CHECK VALVE LEAKAGE UNIT 1

18w0A SEC-7



1**Bw0A** Sec-7

STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	UAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAAA	2N 3
150	LATE AFFECTED LINE(S)	
a . 1	Refer to Tech Spec 3.7.1.2 (ITS 3.7.5)	1. A second of the second sec second second sec
	Close affected SG AF isol valve(s):	
	o Train A:	
	0 1AF013A 0 1AF013B 0 1AF013C 0 1AF013D	
(Train B:	
	0 1AF013E 0 1AF013F 0 1AF013G 0 1AF013H	
1	Allow piping to cool to less than <u>130°F</u> before continuing with this procedure: Affected AF piping	c. IF piping temperature will <u>NOT</u> decrease, <u>THEN</u> close the associated 1AF004 valve.
	temperatures:	
	 Train A: 1AF005A (364' P10) 1AF005B (364' P10) 1AF005C (364' P10) 1AF005D (364' P10) 	
	o Train B:	
	o 1AF005E (364' P10) o 1AF005F (364' P10) o 1AF005G (364' P10) o 1AF005H (364' P10)	
	Affected AF pump discharge temperatures:	
	- o 1TI-AF126 (1A AF Pp room) o 1TI-AF127 (1B AF Pp room)	

18w0A SEC-7

STE	P	ACTION/EXPECTED RES	PONSE	RESPONSE N	OT OBTAINED
3	FLUSI ON AI	AUXILIARY FEEDWATER	_PIPING		
	0 T	ain A:	7		
	1)	Check AF isolation <u>CLOSED</u> : • 1AF013A • 1AF013B • 1AF013C • 1AF013D	valves -	1) Manually c	lose valve(s).
	2)	Start AF pump 1A per AF-5, MOTOR DRIVEN FEEDWATER PUMP A S RECIRC with the dis valve - <u>OPEN</u> :	AUXILIARY FARTUP ON		
	3)	 1AF004A Establish <u>15 GPM</u> to flow by throttling valves for the affectine(s): 	the AF	3) Throttle f associated	low with the AF005 valve.
		0 1AF013A 0 1AF013B 0 1AF013C 0 1AF013D			
	4)	Maintain flow for a of - <u>10 MINUTES</u>	minimum		
	5)	Shutdown AF pump 1A BwOP AF-6, MOTOR DR AUXILIARY FEEDWATER SHUTDOWN	IVEN		
Ster	o cont	inued on next page			

18w0A SEC-7

STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
Step 3	(continued)	
6) Check AF alignment - <u>RESTORED</u> :	
	a) AF isolation valves - <u>OPEN</u> : · 1AF013A · 1AF013B · 1AF013C · 1AF013D	a) Manually open valve(s).
	b) AF005A-D flow control potentiometers at - <u>6.8</u>	<pre>b) Manually adjust valve(s).</pre>
7)) After <u>6 HOURS</u> locally check AF piping temperature - <u>LBSS</u> <u>THAN 130°F</u> :	7) RETURN TOStep 2 (Page 3).
	 1AF005A (364' P10) 1AF005B (364' P10) 1AF005C (364' P10) 1AF005D (364' P10) 	
οπ	RAIN B:	
1)) Check Train B AF isolation valves – <u>CLOSED</u> :	1) Manually close valve(s).
	 1AF013E 1AF013F 1AF013G 1AF013H 	
2)) Start AF pump 1B per BwOP AF-7, AUXILIARY FEEDWATER PUMP <u>B</u> (DIESEL) STARTUP ON RECIRC with the discharge valve - <u>OPEN</u> :	
	· 1AF004B	
Step cont	cinued on next page	

1Bw0A SEC-7

	STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	Step 3	(continued)	
	3)	Establish <u>15 GPM</u> to <u>20 GPM</u> flow by throttling the AF valves for the affected lines:	3) Throttle flow with the associated AF005 valve.
		0 1AF013E 0 1AF013F 0 1AF013G 0 1AF013H	
	4)	Maintain flow for a minimum of – <u>10 MINUTES</u>	
	5)	Shutdown AF pump 1B per BwOP AF-8, AUXILIARY FEEDWATER PUMP _B (DIESEL) SHUTDOWN	
	6)	Check AF alignment - <u>RESTORED</u> :	•
-		a) AF isolation valves - <u>OPEN</u> : · 1AF013E · 1AF013F	a) Manually open valve(s).
		· 1AF013G · 1AF013H	
		<pre>b) Set AF005E-H flow control potentiometers at - <u>6.8</u></pre>	<pre>b) Manually adjust valve(s).</pre>
	7)	After <u>6 HOURS</u> locally check AF piping temperatures - <u>LESS</u> <u>THAN 130°F</u> :	7) RETURN TO Step 2 (Page 3).
		 1AP005E (364' P10) 1AF005F (364' P10) 1AF005G (364' P10) 1AF005H (364' P10) 	
	4 <u>Retur</u> <u>Effec</u>	<u>N TO PROCEDURE AND ST</u> EP IN T	
		- END -	

MOTOR DRIVEN AUXILIARY FEEDWATER PUMP _A STARTUP ON RECIRC

A. STATEMENT OF APPLICABILITY

This procedure outlines the steps necessary to startup the Motor Driven Auxiliary Feedwater Pump.

B. <u>REFERENCES</u>

- 1. Station Procedures:
 - a. BwOP AF-3, Filling and Venting the Auxiliary Feedwater System.
 - b. BwVS 4.10.4-1.
 - c. _BwOL 3.7.5, LCOAR-Plant Systems-Auxiliary Feedwater System.
 - d. BwOP AF-5T1, Motor Driven Auxiliary Feedwater Pump Operating Log.
- 2. Station Drawings:
 - a. M-37/122, Auxiliary Feedwater System.
 - b. M-42-3, Essential Service Water.
 - c. 20E-1/2-4030AF01, 02, 03, 12, 13, & 17.
 - d. 20E-1/2-4030AF01, 05, 08, 11, & 60.
- 3. Tech Specs:
 - a. 3.7.5
 - b. 3.7.6
- 4. UFSAR; Chapter 10.4.9.
- 5. Station Commitments:
 - a. 020-251-83-171, Step E.1.
 - b. 456-200-89-15202, Step F.8.
 - c. 456-100-98-0020104, BwOP AF-5T1 AF Pump Recirc Flow.

C. PREREQUISITES

- 1. Auxiliary Feedwater System has been filled and vented in accordance with BwOP AF-3.
- 2. CST has sufficient level to support Auxiliary Feedwater Pump Operation.
- 3. Essential Service Water System is capable of supporting Auxiliary Feedwater Pump Operation.
- 4. Obtain a copy of BwOP AF-5T1.

D. PRECAUTIONS

1. AF Pump operation, at minimum flow rates, should be minimized, to prevent pump damage.

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- 2. At low S/G pressures, the Aux Feedwater Pump Discharge Valves to the S/G's may not fully close. When the Aux Feedwater Pumps are started, water may enter the S/G's.
- 3. If water is to be added to the S/G's, VERIFY _AF013A/B/C/D OPEN prior to opening _AOV-AF004A to prevent possible pressure oscillations which may trip the _A Aux Feed Pump.
- 4. If CST level is less than <u>66</u>%, possible suction transients during pump startup could cause a pump trip or SX switchover.
- 5. In MODES where the AF System is not required by Tech Specs, DE-ENERGIZE the breakers for _AF017A/B and _AF006A/B to prevent SX switchover in these MODES.

E. LIMITATIONS AND ACTIONS

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- 1. The Auxiliary Feedwater Pumps are not to be utilized for normal startup and shutdown of the Unit.
 - 2. When pump is being operated in the recirculation MODE for test purposes, either _AOV-AF004A, A AF Pp Dsch Vlv, or _MOV-AF013A/B/C and D, _S/G A, B, C, and D Isol Vlvs, SHALL be used for discharge isolation. Closure of either _AOV-AF004A or _MOV-AF013A/B/C/D makes the AF Train INOPERABLE. Notify the Shift Manager to initiate LCOAR _BwOL 3.7.5 when any of these valves are closed.

- E. 3. Do NOT exceed Auxiliary Feed Pump starting duties.
 - a. A motor is allowed <u>2</u> starts without any conditions if the first start is at a Cold Start condition. A Cold Start is defined as follows: The motor has SAT IDLE for GREATER THAN <u>3</u> hours.
 - All other starts must meet Hot Start conditions prior to attempting a start.
 A Hot Start is defined as follows: The motor has RUN for GREATER THAN <u>20</u> minutes OR, the motor has SAT IDLE for GREATER THAN <u>45</u> minutes.
 - c. Starts should not exceed <u>8</u> per day.
 - 4. Maximum bearing oil temperatures are: Bearing Inlet <u>128</u>°F, Oil Drain <u>155</u>°F.
 - 5. The minimum level required by Tech Spec 3.7.6 in the Condensate Storage Tanks is <u>66</u>%.
 - 6. The _A Aux Feed Pump will auto start and _AF004A, AF Pump _A Dsch Test Valve, will open on any of the following:
 - a. Lo-Lo S/G Level.
 - b. SI Initiation.
 - c. Reactor Coolant Pump bus undervoltage.
 - d. AMS Initiation.
 - e. Undervoltage condition on BUS _41 following the start of the _A D/G and its sequencer.
 - 7. A low pump suction pressure of <u>18.1</u> psia, in coincidence with any of the following will open _MOV-AF006A and _MOV-AF017A, _A Aux Feed Pump SX Suction Valves:
 - a. Lo-Lo S/G Level.
 - b. SI Initiation.
 - c. Reactor Coolant Pump bus undervoltage.

BwOP AF-5 Revision 16 Reference Use

- E.
- 8. A low pump suction pressure of <u>16.5</u> psia will trip the _A Aux Feed Pump. The pump will restart when the pressure returns to normal if any auto start signal is still present.
- 9. At least two independent Steam Generator Auxiliary Feedwater Pumps and associated flowpaths SHALL per operable, as per Tech Spec LCO 3.7.5 and 3.7.6 in MODES 1, 2, and 3 with:
 - 1 18 Martin and a start
 - a. ONE operable motor driven Aux Feed Pump.
 - b. <u>ONE</u> operable diesel driven Aux Feed Pump with an operable Diesel Fuel Supply System consisting of a day tank containing a minimum of <u>420</u> gallons (<u>74</u>% level in the day tank).

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- 10. When starting the _A Aux Feed Pump in Modes when not required to be operable, VERIFY that _MOV-AF006A and/or _MOV-AF017A, Auxiliary Feedwater pp _A SX Suction Valves, are DEENERGIZED CLOSED. This will prevent injecting SX water into the Steam Generators if a spurious Aux Feed Actuation occurs.
- 11. BwOP AF-5T1 must be performed and forwarded to the AF System Engineer, SED Secondary Group, for <u>ALL</u> pump starts, regardless of run duration.
- 12. Starting duties for _MOV-AF013A/B/C/D/E/F/G/H is a maximum of 5 times in a one minute period.

F. <u>MAIN BODY</u>

- 1. VERIFY/LOCKED OPEN _SX2103A, Motor Driven AF Pp _A Oil Clr Inlet Isol Viv.
- 2. VERIFY/LOCKED OPEN _SX2102, Motor Driven AF Pp _A Oil Clr Outlet Isol Viv.
- 3. VERIFY/THROTTLED 1/4 turn open _AF018A; SX Hdr to AF Pump _A Tell Tale Drain Isol.
- 4. VERIFY/OPEN_AF022A, AF Pump _A Cnds Recirc VIv.
- 5. VERIFY/LOCK OPEN _AF009A, Cnds Recirculating Man Isol for Pp _A.
- 6. CHECK lube oil inventory in the motor bearings and pump sump.
- 7. START _AF01PA-A, _A Aux FW Pp Lube Oil Pp, at the Local Control Panel to verify operation and prime bearings.
- 8. VERIFY Lube Oil Filter differential pressure less than <u>4</u> psid.

NOTE

The Shift Manager must be notified to initiate LCOAR _BwOL 3.7.5, when _AOV-AF004A or _MOV-AF013A/B/C/D is closed.

NOTE

The UNIT Supervisor SHALL determine whether step F.9 or F.10 will be performed. PERFORM step F.9 only when it is desired to pressurize the entire Auxiliary Feedwater header. PERFORM step F.10 for all other recirc operations. If the AF pump is being started to inject into the SGs during emergency conditions, then steps F.9 and F.10 should NOT be performed.

- 9. CLOSE _MOV-AF-13A/B/C and D, Steam Gen A, B, C, and D Isol Vivs.
- 10. CLOSE _AOV-AF004A, _A AF Pp Dsch Viv.

- F. 11. To start _AF01PA, _A Auxiliary Feedwater Pump, from the Control Room, PERFORM the following:
 - a. VERIFY/PLACE the REMOTE/LOCAL Selector Switch to REMOTE at _PL04J.
 - b. START_AF01PA, _A Auxiliary Feedwater Pump, at _PM06J.
 - 12. Jo start _AF01PA, _A Auxiliary Feedwater Pump, from the Remote Shutdown advantage Panel, PERFORM the following at _PL04J:
 - a. PLACE the REMOTE/LOCAL Selector Switch to LOCAL.
 - b. START_AF01PA, _A Auxiliary Feedwater Pump.

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- 13. VERIFY Auxiliary Feedwater Pump Recirc Flow is ≥ 85 gpm, locally at _FI-AF095.
- 14. VERIFY_SOV-SX101A, _A AF Pp Oil Clr Outlet Viv OPENS by MONITORING Motor and Pump Bearing temperatures locally to verify adequate cooling water flow.
- 15. PERFORM the applicable steps of BwOP AF-5T1, Motor Driven Auxiliary Feedwater Pump Operating Log, after the start of the pump, one half hour after the start of the pump, and continuing every one hour thereafter until the pump is shutdown. FORWARD the completed BwOP AF-5T1, Motor Driven Auxiliary Feedwater Pump Operating Log, to the AF System Engineer, SED Secondary Group.

MOTOR DRIVEN AUXILIARY FEEDWATER PUMP OPERATING LOG

NOTE

Perform the applicable steps of this Data Sheet after the start of the pump, one half hour after the start of the pump, and every one hour thereafter.

Forward the completed BwOP AF-5T1 to the AF System Engineer, SED Secondary Group. If pump has forward flow, recirculation flow may be less than <u>85</u> gpm, however, total flow shall be \geq <u>85</u> gpm to satisfy minimum pump flow requirement.

__A AF Pump

Date:

~ ~~		 	<u></u>	 	
	EQUIPMENT DESCRIPTION				EXPECTED VALUES
	TIME				N/A
	INITIALS				N/A
·	PUMP RECIRC FLOW (_FI-AF095)				85-100 GPM
	THRUST BRG OIL TEMP (_TI-AF103)				≤ 155°F
	LUBE OIL COOLER OUTLET TEMP (_TI-AF104)				< 128°F
	TURN PP OIL FILTER				YES
	OIL FILTER DIFF PRESS				≤ 4 PSID
	LUBE OIL FILTER OUTLET PRESS (_PI-AF098)				10-15 PISG
	OIL COOLER, SX OUTLET TEMP (_TI-SX066)				N/A
	PUMP SUCT PRESS (PI-AF150)				6-30 PSIG
	PUMP DISCH PRESS (_PI-AF054)				N/A

* NRC Commitment: 456-100-98-0020104

4.

MOTOR DRIVEN AUXILIARY FEEDWATER PUMP _A SHUTDOWN

A. STATEMENT OF APPLICABILITY

This procedure provides the steps necessary to shutdown _AF01PA, _A Auxiliary Feedwater Pump.

B. <u>REFERENCES</u>

- 1. Station Procedures:
 - a. _BwGP 100-1A1, Controller Setpoints.
 - b. BwOP AF-5T1, Motor Driven Auxiliary Feedwater Pump Operating Log.

. .

2. Station Drawings:

- a. M-37/122, Auxiliary Feedwater.
- b. M-42-3, Essential Service Water.
- c. 20E-1/2-4030AF01.
- d. 20E-1/2-4030EF01, 05, 11.

3. Tech Specs:

- a. 3.7.5.
- b. 3.7.6.
- 4. UFSAR: Chapter 10.
- 5. Station Commitments:
 - a. 020-251-84-157 Step F.10
 - b. 020-251-84-140 Step F.7
- C. <u>PREREQUISITES</u>

None.

D. PRECAUTIONS

None.

BwOP AF-6 Revision 12 Reference Use

E. <u>LIMITATIONS AND ACTIONS</u>

- 1. _AOV-AF004A, _A AF Pump Dsch Test Valve, will open on any Aux Feed Pump actuation signal.
- 2. The Auxiliary Feedwater System will initiate on any of the following:
 - a. Lo-Lo S/G level.
 - b. SI Initiation.
 - c. Reactor Coolant Pump bus undervoltage.
 - d. AMS Initiation.
 - e. _A Auxiliary Feedwater Pump will start on an undervoltage condition on BUS _41 following the start of the _A DG and its sequencer.
- 3. A low pump suction pressure of <u>18.1</u>, in coincidence with any of the following will open _MOV-AF006A and _MOV-AF017A, _A Auxiliary Feedwater Pump SX Suction Valves.
 - a. SI Initiation.
 - b. Lo-Lo S/G level.
 - c. Reactor Coolant Pump bus undervoltage.
- 4. A low low pump suction pressure of <u>16.5</u> psia, will trip the <u>A</u> Auxiliary Feedwater Pump. The pump will restart when pressure returns if any auto start signal is still present.
- 5. The minimum level required by Tech Spec 3.7.6 in the Condensate Storage Tanks is <u>66</u>%.
- 6. At least two independent steam generator auxiliary feedwater pumps and associated flow paths SHALL be operable, as per Tech Spec 3.7.5 in MODES 1, 2, and 3.

F. MAIN BODY

- 1. PLACE the Local Control Switch for Aux Feed Pump _A Lube Oil Pump, _AF01PA-A, to the START position at the Local Control Panel.
- 2. To shutdown the Aux Feed Pump from the Control Room, STOP _AF01PA, _A Auxiliary Feedwater Pump, at _PM06J.
- 3. To shutdown the Aux Feed Pump from the Remote Shutdown Panel, PERFORM the following:
 - a. PLACE Local/Remote Selector Switch to LOCAL.
 - b. STOP_AF01PA, _A Auxiliary Feedwater Pump, at _PL04J.
- 4. VERIFY/OPEN _AOV-AF004A, _A AF Pp Discharge Valve, at Local Control panel.
- 5. VERIFY/PLACE _AF004A, _A AF Pp Discharge Valve Control Switch to AUTO at Local Control panel.

NOTE

Performance of Step F.6 is dependent upon current plant conditions and the UNIT Supervisor may choose to leave the _MOV-AF013's CLOSED to satisfy plant requirements.

6. VERIFY/OPEN _MOV-AF013A/B/C/D, _S/G A, B, C, and D Isol Vivs.

NOTE

If performance of Step F.7 causes AF FLOW CONTROL SETTING LOW Alarm, then increase Pot setting as required to clear alarm.

- 7. VERIFY/PLACE _AOV-AF005A,B,C, & D, S/G Flow Cont Vlvs, pot setting as required per _BwGP 100-1A1, at _PM06J.
- 8. STOP _AF01PA-A, _A Aux FW Pump Lube Oil Pump, by placing Aux FW Pump _A Lube Oil Pump, _AF01PA-A, Control Switch to the STOP position at the Local Control Panel when _AF01PA, _A Aux Feedwater Pump, has coasted to a full stop.

BwOP AF-6 Revision 12 Reference Use

- F. 9. CHECK _A Auxiliary Feedwater Pump discharge temperature as indicated locally on _TI-AF126 (A hand held pyrometer may be used if the local indicator is not in service).
 - a. RECORD the temperature in the Unit_Log.

NOTE

An increase in Auxiliary Feedwater Pump discharge temperatures is indicative of S/G Feedwater Check Valve back leakage, which could possibly cause steam binding of the Auxiliary Feedwater Pumps and piping.

- 10. <u>30</u> minutes after the Auxiliary Feedwater Pump has been secured, PERFORM the following:
 - a. CHECK _A Auxiliary Feedwater Pump discharge temperature as indicated locally on _TI-AF126 (A hand held pyrometer may be used if the local indicator is not in service).
 - 1) RECORD the temperature in the Unit_Log.
 - b. IF _A Auxiliary Feedwater Pump discharge temperature has increased from that taken in Step F.9.a, THEN NOTIFY the Shift Supervisor.
- 11. RESTORE breakers to CLOSE for _AF006A and _AF017A, if desired.
- 12. FORWARD a completed copy of BwOP AF-5T1, Motor Driven Auxiliary Feedwater Pump Operating Log, to the AF System Engineer, SED Secondary Group.

JOB PERFORMANCE MEASURE

	TES MERBURS
TASK TITLE: Align Fire Protection Cooling to the	he 2A Centrifugal Charging Pump
JPM No.: N-138	REV: <u>0</u>
TPO No.: IV.D.OA-69	K&A NO.: 062AK3.03
TASK No.:	K&A IMP: 4.0/4.2
TRAINEE:	
EVALUATÓR :	DATE :
The Trainee: PASSED this JPM.	TIME STARTED:
FAILED	TIME FINISHED:
CRITICAL ELEMENTS: (*) 2	JPM TIME: MINUTES
CRITICAL TIME: NA	APPROX COMPLETION TIME: 13 MINUTES
EVALUATION METHOD: PERFORM SIMULATE	LOCATION: X IN PLANT SIMULATOR
GENERAL REFERENCES:	
1. 2BwOA PRI-8, Essential Service Wat	er Malfunction
MATERIALS:	
None	
TASK STANDARDS:	
 Perform the actions necessary to a Demonstrates the use of good Core 	lign FP cooling to the 2A CV Pump Work Practices.
TASK CONDITIONS:	
 You are an extra NSO. Unit 2 is experiencing a loss of E cross-tied. 	ssential Service Water and cannot be

INITIATING CUES:

The Unit Supervisor has directed you to perform the actions necessary to align Fire Protection Cooling to ONLY the 2A Centrifugal Charging Pump per 2BwOA PRI-8, Attachment C 1.

PERFORMANCE CHECKLIST RECORD START TIME	STANDARDS	SAT	UNSAT	N/A
 Refer to 2BwOA PRI-8, Essential Service Water Malfunction. 	Locate and open 2BwOA PRI-8, Attachment C			
NOTE: This step may be performed at any time				
*2. Locally align FP to CHG PUMP Lube Oil Cooler				
(CUE: FP Supply Hose Connected. Simulate hose hookup - do	• CONNECT fire hose (located in 2A CV Pump room) to CV Pump 2A			٥
NOT remove it from the locker)	lube oil cooler AND_FP connection outside 2A CV Pump room (364' V18)			
(CUE: OFP840 is OPEN)	 OPEN FP hose supply isolation valve 0FP840 (364' V18) 			
(CUE: Hose is not pinched by room door. No kinks in hose)	• VERIFY fire hose CHARGED			
(CUE: 28X259A is OPEN)	 OPEN CENT CHG Pump oil cooler FP Supply valve 2SX259A 			
(CUE: 25X258A is CLOSED)	 CLOSE CENT CHG Pump oil cooler SX Supply valve 2SX258A 			
3. CHECK CENT CHG Pump 2A Operation.	INFORM NSO 2A CV Pump is ready to start	0		D
(CUE: 2A CV Pump is ready to start)				

(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- 1.
- You are an extra NSO. The Unit 2 is experiencing a loss of Essential Service Water and cannot be cross-tied. 2.

INITIATING CUES:

The Unit Supervisor has directed you to perform the actions necessary to align Fire Protection Cooling to ONLY the 2A Centrifugal Charging Pump per 2BwOA PRI-8, Attachment C 1.

N-138(7/23/01)

, ·

ESSENTIAL SERVICE WATER MALFUNCTION UNIT 2

28w0A PRI-8

ST	ΈP	ACTION/EXPECTED RESPONSE		RESPONSE NOT OBTAINED]
		ATTACHMENT C (PG ALIGNMENT OF FP TO CENT CHG P			
1	<u>L0</u> 2A	CALLY ALIGN FP TO CENT CHG PUMP LUBE OIL COOLER:			
	a.	Check CENT CHG pump 2A - SELECTED FOR FP ALIGNMENT	a.	GO TO Step 3 (Page 23) to align CENT CHG pump 2B.	
	b.	Connect fire hose (located in 2A CV pump room) to CENT CHG pump 2A lube oil cooler <u>AND</u> FP connection outside 2A CV pump room (364' V18)		· · · · ·	
	c.	Check FP hose - <u>CONNECTED TO</u> <u>CENT CHG PUMPS ON BOTH UNITS</u> :	c.	IF only CENT CHG pump 2A is being aligned to FP, <u>THEN</u> GO TO Step 1d.	
		 CENT CHG pump 2A CENT CHG pump 1A 		IF CENT CHG pump 1A is also being aligned, <u>THEN do NOT</u> continue until hose connections are complete to BOTH CENT CHG pumps.	
	d.	Open FP hose supply isolation valve:			
		• OFP840 (364' V18)			
1	e.	Verify fire hose - <u>CHARGED</u> :			
		• Hose <u>NOT</u> pinched by room door			
		 No kinks in hose 			
	f.	Open CENT CHG pump oil cooler FP supply isolation valve:			
		 2SX259A (364' U20 2A CENT CHG pump room) 			i
	g.	Close CENT CHG pump oil cooler SX supply isolation valve:			
		• 2SX258A (364' U20 2A CENT CHG pump room)			

ESSENTIAL SERVICE WATER MALFUNCTION UNIT 2

ATTACHMENT C (PG 2 OF 4) ALIGNMENT OF FP TO CENT CHG PUMP LUBE OIL COOLER 2 CHECK CENT CHG PUMP 2A DPERATION: a. CENT CHG pump 2A - RUNNING a. IF CENT CHG pump 2A is being aligned for standby operation, THEN 60 TO Step 3 (Next Page). IF CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A per either of the following: • BwOP CV-19, SWITCHING CHARGING PUMPS -OR- • BwOP CV-1, CV SYSTEM STARTUP b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room temperature - NORMAL	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
ALIGNMENT OF FP TO CENT CHG PUMP LUBE OIL COOLER 2 CHECK CENT CHG PUMP 2A OPERATION: a. CENT CHG pump 2A - RUNNING a. IF CENT CHG pump 2A is being aligned for standby operation, THEN 60 TO Step 3 (Next Page). IF CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A per either of the following: o BwOP CV-19, SWITCHING CHARGING PUMPS -OR- o BwOP CV-1, CV SYSTEM STARTUP b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room		
OPERATION: a. CENT CHG pump 2A - RUNNING a. IF CENT CHG pump 2A is being aligned for standby operation, THEN G0 TO Step 3 (Next Page). IF CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A per either of the following: • BwOP CV-19, SWITCHING CHARGING PUMPS • BwOP CV-19, SWITCHING CHARGING PUMPS • OR- • BwOP CV-1, CV SYSTEM STARTUP b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room	ALIGNMENT OF FP TO CENT CHG F	PUMP LUBE OIL COOLER
 being aligned for standby operation, THEN G0 T0 Step 3 (Next Page). IF CENT CHG pump 2A is desired to be running, THEN Start CENT CHG pump 2A per either of the following: BwOP CV-19, SWITCHING CHARGING PUMPS -OR- BwOP CV-1, CV SYSTEM STARTUP Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room 		
 desired to be running, THEN Start CENT CHG pump 2A per either of the following: BwOP CV-19, SWITCHING CHARGING PUMPS	a. CENT CHG pump 2A - <u>RUNNING</u>	being aligned for standby operation, <u>THEN</u> GO TO Step 3 (Next
CHARGING PUMPS -OR- • BwOP CV-1, CV SYSTEM STARTUP b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room		desired to be running, <u>THEN</u> Start CENT CHG pump 2A per either of the
 BwOP CV-1, CV SYSTEM STARTUP Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room 		 BwOP CV-19, SWITCHING CHARGING PUMPS
 b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room 		-OR-
 TABLE A (Page 27) for CENT CHG pump 2A c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2A room 		 BwOP CV-1, CV SYSTEM STARTUP
opening as necessary to maintain CENT CHG pump 2A room	TABLE A (Page 27) for CENT CHG	
	opening as necessary to maintain CENT CHG pump 2A room	

ESSENTIAL SERVICE WATER MALFUNCTION UNIT 2

STEP	ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
rt	ATTACHMENT C (PG 3 0	
	ALIGNMENT OF FP TO CENT CHG PUMP	LUBE OIL COOLER
3 L 2	OCALLY ALIGN FP TO CENT CHG PUMP B LUBE OIL COOLER:	
a	. Check CENT CHG pump 2B - a. SELECTED FOR FP ALIGNMENT	RETURN TO procedure and step in effect
b	. Connect fire hose (located in 2B CV pump room) to CENT CHG pump 2B lube oil cooler <u>AND</u> FP connection outside 2B CV pump room (364' Y21)	
C	. Open FP hose supply isolation valve:	
	• 2FP384 (364' Y21)	
d.	. Verify fire hose - <u>CHARGED</u> :	
	 Hose <u>NOT</u> pinched by room door 	
	 No kinks in hose 	
e.	Open CENT CHG pump oil cooler FP supply isolation valve:	
	 2SX259B (364' Y22 2B CENT CHG pump room) 	
f.	Close CENT CHG pump oil cooler SX supply isolation valve:	
	 2SX258B (364' Y22 2B CENT CHG pump room) 	

ESSENTIAL SERVICE WATER MALFUNCTION UNIT 2

•	STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
	ATTACHMENT C (PG 4 C ALIGNMENT OF FP TO CENT CHG PUME	
	4 <u>CHECK CENT CHG PUMP 2B</u> <u>OPERATION</u> :	LOBE OIL COOLER
1	a. CENT CHG pump 2B - <u>RUNNING</u> a.	IF CENT CHG pump 2B is being aligned for standby operation, THEN RETURN TO procedure and step in effect.
	·	IF CENT CHG pump 2B is desired to be running, THEN Start CENT CHG pump 2B per either of the following:
		 BwOP CV-19, SWITCHING CHARGING PUMPS
		-OR-
		 BwOP CV-1, CV SYSTEM STARTUP
	b. Monitor temperatures listed in TABLE A (Page 27) for CENT CHG pump 2B	
	c. Place a portable fan in door opening as necessary to maintain CENT CHG pump 2B room temperature - <u>NORMAL</u>	
	d. RETURN TO procedure and step in effect	
	-END-	

STANDARDS

SAT UNSAT N/A

-

	JOB PERFORMANCE MI	EASURE
TASK TITLE:	Align the Fire Hazards Panel	
UPM No.: N	-34	REV: <u>9</u>
TPO No.: I	V.D.OA-27	K&A No.: (APE068AA1.03)
TASK No.:	OA-112	K&A IMP: 4.1/4.3
TRAINEE:		
EVALUATOR :	······································	DATE :
The Trainee	: PASSED this JPM.	TIME STARTED:
	FAILED	TIME FINISHED:
CRITICAL EL	EMENTS: (*) 2	JPM TIME: MINUTES
CRITICAL TI	ME: NA	APPROX COMPLETION TIME: 13 MINUTES
EVALUATION I	METHOD: PERFORM SIMULATE	LOCATION: IN PLANT SIMULATOR
GENERAL REFI	ERENCES: 2BwOA PRI-5, Rev. 100, Control Room In	accessibility
Сору	of 2BwOA PRI-5	
TASK STANDAR	RDS:	
1. 2.	Activate the Fire Hazards Panel Demonstrates the use of good Core Work	Practices.
TASK CONDITI	CONS :	
1. 2. 3. 4.	You are an extra NSO. A fire is ongoing in the Main Control I The Remote Shutdown Panels have been m 1BwOA PRI-5 and 2BwOA PRI-5 are in pro-	anned.
INITIATING C	CUES:	
1.	You have been directed to align the Fi the capability to monitor Unit 2 S/G La PZR Pressure per step 7.c. RNO of 2BwO	evels, S/G Pressures, PZR Level, and

PERFORMA RECORD START 1	NCE CHECKLIST	ST	ANDARDS	SAT	UNSAT	N/A	CWP
proceed	to procedure and d to 2PL10J, Fire s Panel.	PR pr	cate and obtain 2B I-5, step 7.c RNO a oceed to Fire Haza nel.	and			٥
(Note: 4	Then examinee locates correct procedure, provide a copy.) 26' CWA U-12 Unit 1, 3-24 on Unit 2.)	FQ					
	te the Fire Hazards	SW	ace the following p itches to the FIRE	panel	0	D	D
P	H8-FW309 is in FIRE Desition. If asked or indication 60%.)	ро •	sition: 2HS-FW309 - SG 2A Level	WR			
P	HS-FW310 is in FIRE Desition. If asked Dr indication 60%.)	•	2HS-FW310 - SG 2B Level	WR			
pc fc	HS-MS193 is in FIRE Desition. If asked Dr indication 1080 Hig.)	•	2HS-MS193 - SG 2A Pressure				
pc fc	HS-MS194 is in FIRE Desition. If asked or indication 1080 Hig.)	•	2HS-MS194 - SG 2B Pressure				
po	RS-RY034 is in FIRE sition. If asked or indication 30%.)	•	2HS-RY034 - PZR Le	vel			
po	IS-RY033 is in FIRE sition. If asked or indication 2200 ig.)	•	2HS-RY033 - PZR Pressure				

(CUE:) THIS COMPLETES THIS JPM.

RECORD STOP TIME

COMMENTS:

TASK CONDITIONS:

- 1.
- You are an extra NSO. A fire is ongoing in the Main Control Room and the Unit 2 AEER. The Remote Shutdown Panels have been manned. 1BwOA PRI-5 and 2BwOA PRI-5 are in progress. 2.
- 3. 4.

INITIATING CUES:

You have been directed to align the Fire Hazards Panel in order to establish the capability to monitor Unit 2 S/G Levels, S/G Pressures, PZR Level, and PZR Pressure per step 7.c.RNO of 2BwOA PRI-5. 1.

SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-34

REQUIRED SIMULATOR MODE(S): N/A, IN PLANT

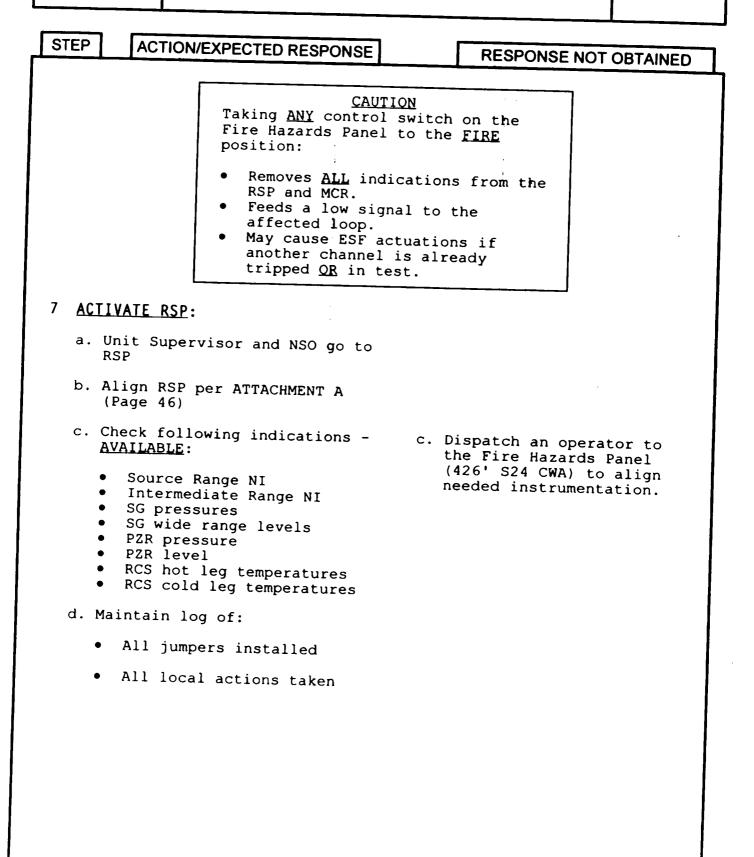
MALFUNCTION #'S: N/A

COMMENTS:

N-34(7/12/2001)

CONTROL ROOM INACCESSIBILITY UNIT 2

2BwOA PRI-5



JOB PERFORMANCE MEASURE

TASK TITLE: Perform Local Reset of Feedwater Isolati	on Signal
JPM No.: N-91	REV: <u>6</u>
TPO No.: IV.D.EF-03	K&A No.: (013A4.02)
TASK No.: EF-003	K&A IMP: 4.3/4.4
TRAINEE:	
EVALUATOR :	DATE :
The Trainee: PASSED this JPM.	TIME STARTED:
FAILED	TIME FINISHED:
CRITICAL ELEMENTS: (*) 3, 4	JPM TIME: MINUTES
CRITICAL TIME: NA	APPROX COMPLETION TIME: 7 MINUTES
EVALUATION METHOD: PERFORM SIMULATE	LOCATION: IN PLANT SIMULATOR

GENERAL REFERENCES:

1. 2BwFR-H.1, Rev. 100, WOG 1C, Response to Loss of Secondary Heat Sink

MATERIALS:

Keys for 2PA27J and 2PA28J, Laser pointer. Copy of 2BwFR-H.1, step 7.

TASK STANDARDS:

Correctly RESET Feedwater Isolation Signal as required by 2BwFR-H.1, step 7.
 Demonstrates the use of good Core Work Practices.

TASK CONDITIONS:

- 1. You are an extra NSO.
- 2. Unit 2 NSOs are responding to a steamline break inside containment after a safety injection.
- 3. Conditions have deteriorated to the point that an entry into 2BwFR-H.1, Loss of Secondary Heat Sink has been made.

INITIATING CUES:

1. The Unit Supervisor has directed you to locally reset FW Isolation by performing the actions of 2BwFR-H.1 step 7.f.

RECORD START TIME

Note: Prompt the use of a laser pointer to identify components located inside electrical cabinets.

_	1.	Refer to 2BwFR H.1 step 7.f.	Locate and open 2BwFR H.1, step 7.f.		۵
	(CU	E: After examinee locates procedure, provide a copy.)			
	2.	Obtain keys for and locate Safeguards Cabinets 2PA27J and 2PA28J.	 Obtains keys for and proceed to Safeguards Cabinets 2PA27J and 2PA28J: Obtain keys for Cabinets 2PA27J and 2PA28J from the Shift Office. Proceed to 2PA27J/2PA28J (U2 ABER). 		

Note: JPM steps 3 and 4 may be performed in any order. Prompt use of laser pointer vice breaking plane of cabinet.

*	*3. De-energize Feedwater Isolation Aux Relays by removing fuses at Aux. Safeguard Relay Cabinet 2PA27J.		Fe	2PA27J, De-energize edwater Isolation Aux lays by removing:		
			٠	Fuse FU-24		

(CUE: Fuse FU-24 is removed. • Fuse FU-27 Fuse FU-27 is

 *4. De-energize Feedwater Isolation Aux Relays by removing fuses at Aux. Safeguard Relay Cabinet 2PA28J.
 (CUE: Fuse FU-24 is removed.
 At 2PA28J, De-energize Feedwater Isolation Aux Relays by removing:
 Fuse FU-24
 Fuse FU-27

(CUE: THIS COMPLETES THIS JPM.)

Fuse FU-27 is removed.)

removed.)

RECORD STOP TIME

TASK CONDITIONS:

- 1. You are an extra NSO.
- 2.
- Unit 2 NSOs are responding to a steamline break inside containment after a safety injection. Conditions have deteriorated to the point that an entry into 2BwFR-H.1, Loss of Secondary Heat Sink has been made. 3.

INITIATING CUES:

The Unit Supervisor has directed you to locally reset FW Isolation by performing the actions of 2BwFR-H.1 step 7.f. 1.

SIMULATOR SETUP INSTRUCTIONS

JPM NO: N-91

REQUIRED SIMULATOR MODE(S): N/A Inplant.

MALFUNCTION #'S: N/A

COMMENTS:

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N-91(7/14/01)

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RESPONSE TO LOSS OF SECONDARY HEAT SINK UNIT 2

: '

STEP ACTION/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
7 <u>RESET FW ISOLATION:</u>	
a. Check FW isolation AUX RELAY lights - <u>ANY LIT</u>	a. GO TO Step 7f.
b. Check SI - <u>NOT ACTUATED</u>	b. GO TO Step 7f.
c. Depress both FW ISOLATION reset pushbuttons	$\sum_{i=1}^{n} \frac{1}{i} \sum_{i=1}^{n} \frac{1}{i} \sum_{i$
d. Depress both FW Isolation AUX RELAYS reset pushbuttons	
e. Check FW ISOL ACTD relay lights - <u>NOT LIT</u>	e. Perform the following:
	1) Pull Feedwater Isolation fuses:
	· 2PA27J:
	· FU-24 · FU-27
	· 2PA28J:
	· FU-24 · FU-27
	2) GO TO Step 8 (Next Page).
f. Dispatch an operator to pull Feedwater Isolation fuses while continuing with this procedure:	
· 2PA27J:	
· FU-24 · FU-27	
· 2PA28J:	
· FU-24 · FU-27	

RESPONSE TO LOSS OF SECONDARY HEAT SINK UNIT 2

STEP ACTIC	N/EXPECTED RESPONSE	RESPONSE NOT OBTAINED
8 <u>try to establ</u> <u>At least one</u>	<u>ISH MAIN FN FLOW TO</u> SG:	
a. Open FW selected	tempering isol valve on SG(s):	
0 2FW03 0 2FW03 0 2FW03 0 2FW03	5B 5C	
	pump available: up FW pump	b. GO TO Step 10 (Page 17). OBSERVE CAUTION PRIOR TO STEP 10.
o FW pu	-OR-	
	/CB pumps - <u>AT LEAST</u>	c. Start a second CD/CB pump.
		<u>IF</u> a second CD/CB pump can <u>NOT</u> be started, <u>AND</u> the Startup FW pump is AVAILABLE, <u>THEN</u> perform the following:
		 Locally start aux oil pump for Startup FW pump.
		2) Close Main FW pump recirc valves:
		- 2FW012A - 2FW012B - 2FW012C
		3) Open the Startup FW pump recirc valve by placing the control switch to MODULATE:
		· 2FW076
		Step continued on next page